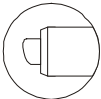
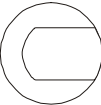


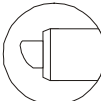
FLAT POLISH



ANGLED PHYSICAL CONTACT ( $8^{\circ}$ )



PHYSICAL CONTACT



ANGLED PHYSICAL CONTACT ( $10^{\circ}$ )