

**470318A**  
**Nokia Flexi EDGE Base Station, Rel. EP1,**  
**Product Documentation, v.1**

# **Creating FCOA Configurations**

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# 1 Overview

## 1.1 Overview of creating FCOA configurations

### Purpose

This is an overview of how to create configurations in Nokia Flexi Cabinet for Outdoor (FCOA).

The configuration pictures in these instructions show how to connect the cables for a 1+1+1/2+2+2 2UD bypass configuration in FCOA. For other configurations, see *Hardware Configuration Reference Guide*.

### Before you start

- Install the cabinet as instructed in *Installing Flexi Cabinet for Outdoor (FCOA)*.
- For instructions on installing optional items, see the following instructions in *Installing Flexi Cabinet for Outdoor (FCOA)*:
  - *Installing air filter*
  - *Installing heat detector*
  - *Installing battery backup solutions*
- For checking the correct torque values, see Appendix C *Torque values*.
- You can use the *Checklist for cabling the modules in cabinet installation* as a connection checklist.



### Steps

#### 1. Install the modules in FCOA.

See

- *Installing transmission sub-module.*
- *Installing modules inside the FCOA.*
- If you are installing any optional modules, see instructions in:
  - *Installing Flexi Power Module (FPMA) inside an outdoor cabinet*
  - *Installing Flexi Power DC/DC Module 24V (FPDA) in cabinets*
  - *Installing Wideband Combiner Sub-module (EWxA)*
  - *Installing Flexi System External Alarm (FSEB) in Installing Flexi Cabinet for Indoor (FCOA)*

If you are using the optional power modules, see also module installation order in *Optional power modules (FPDA and FPMA) in Flexi EDGE BTS configurations in Hardware Configuration Reference Guide*.

## **2. Review cabinet cabling principles.**

See

- *Cabling principles in FCOA installation*
- *Routing the cables through FCOA cabinet bottom*
- *Routing the cables through FCOA cabinet roof*

See also Appendix A *External interfaces*.

- 3. Connect external power cables.**
- 4. Connect the ERxA cable.**
- 5. Connect the bus cables.**
- 6. Connect the internal power cables.**
- 7. Connect the RF cables.**
- 8. Connect the antenna jumper cables.**
- 9. Connect the transmission cables.**
- 10. Connect optional cables required for your configuration.**

See

- *Connecting Power Module (FPMA) alarm cables*
- *Connecting external alarms cable*

- *Connecting synchronisation cables*
- *Connecting Q1 cable*
- *Connecting LMP cable*
- *Connecting LMU cables*

**11. Install the cabinet roof if needed.**

## 1.2 Cabling principles

### 1.2.1 Cabling principles in FCOA installation

In cabinet installations, cables are routed along the sides of the cabinet. Excess cabling should be tied to clamps.

---

**!** Caution

Route the cables for each module so that they do not interfere with installation or removal of other modules.

---



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**!** Caution

Do not overbend cables. The minimum bending radius for the cables is listed in Appendix *Bending radius for cables*.

---



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**!** Caution

Standing on the door may cause the door to buckle. Do not climb on the cabinet door to access the roof.

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For easier maintenance and future expansion, it is recommended that all external cables are routed on the right side and only internal bus and power cables are routed on the left side.

Table 1. Nokia Flexi EDGE BTS cable routing principles

Left side of the cabinet	<ul style="list-style-type: none"> <li>• Internal power cables</li> <li>• Bus cables</li> <li>• RF cables</li> <li>• External 24V cables</li> </ul>
Right side of the cabinet	<ul style="list-style-type: none"> <li>• Antenna jumper cables</li> <li>• External power cables</li> <li>• Transmission cables</li> <li>• Optional cables: <ul style="list-style-type: none"> <li>• External alarm and control (EAC)</li> <li>• Synchronisation</li> <li>• Site support interface</li> <li>• Flexi power alarm</li> <li>• Local management port (LMP)</li> <li>• Location management unit (LMU)</li> </ul> </li> </ul>

In cabinet installation, there are slots on the sides of the cabinet core and on the cabinet roof for tying the cables. The cables are fixed with standard cable ties, except for power supply cables. The fixing of power supply cables is done with special isolating cable clamps, which are included in the site bag.

See the following figure for the cable clamps in Flexi Cabinet for Outdoor (FCOA).



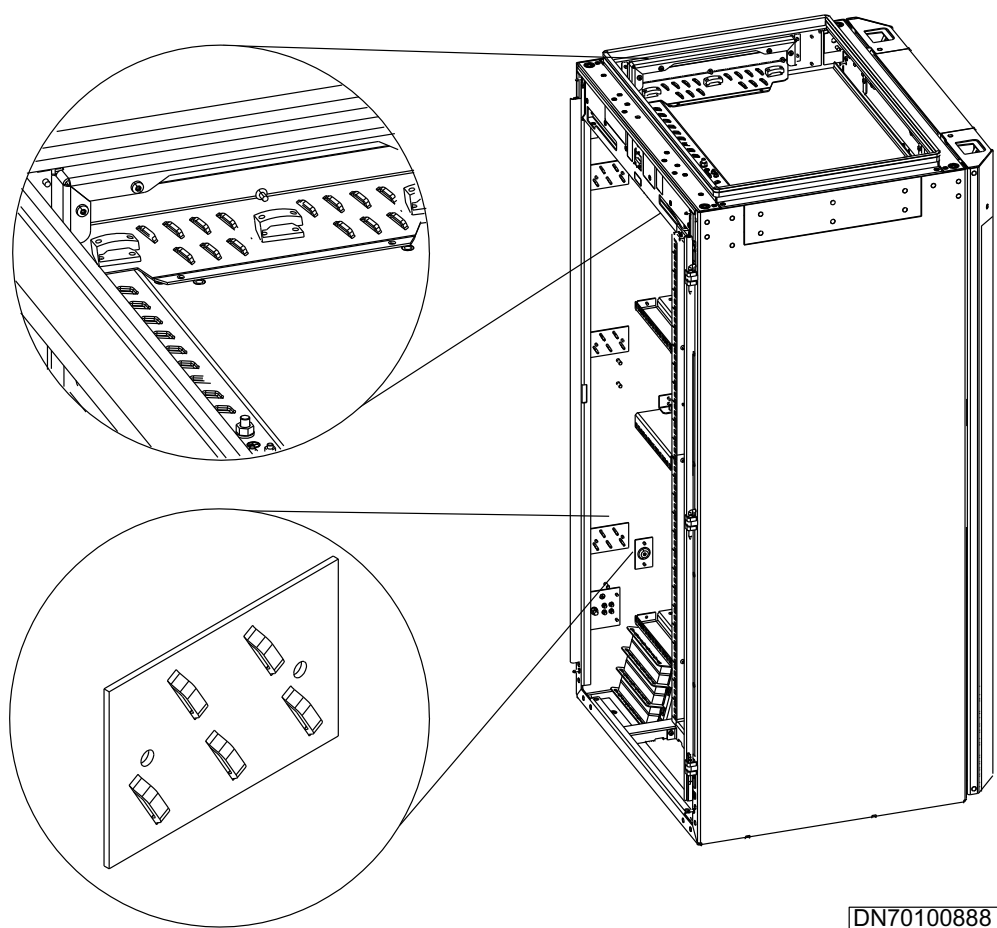


Figure 1. Cable clamps in FCOA

## 1.2.2 Routing the cables through FCOA cabinet bottom

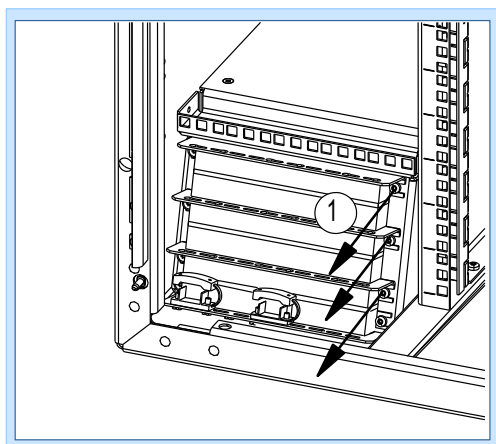
### Purpose

The cabinet external cables can be routed in the cabinet through the cable entry on the cabinet bottom.



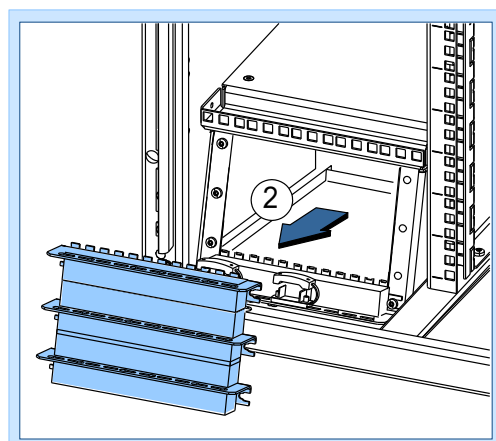
### Steps

1. Detach the three screws on the right.



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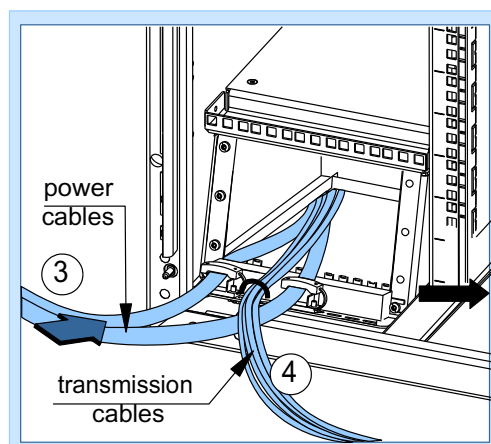
2. Remove the three cable gaskets from the cable entry.



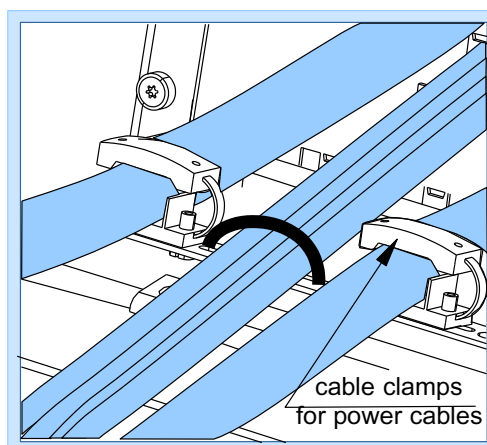
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3. Route the power cables using cable clamps. Start from the left.

Cable clamps and screws are included in the site pack.



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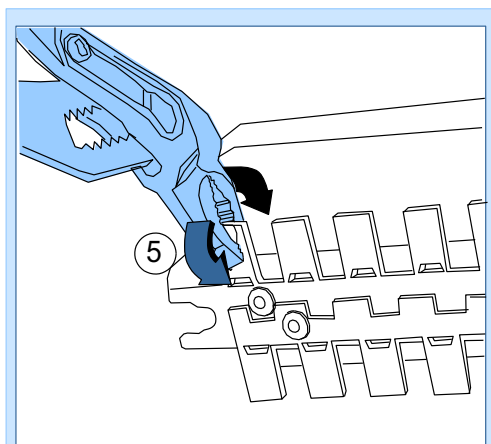
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4. Route the transmission cables through the cable entry and fix with cable ties.
5. Remove dents from the cable gasket as necessary (one dent per cable).



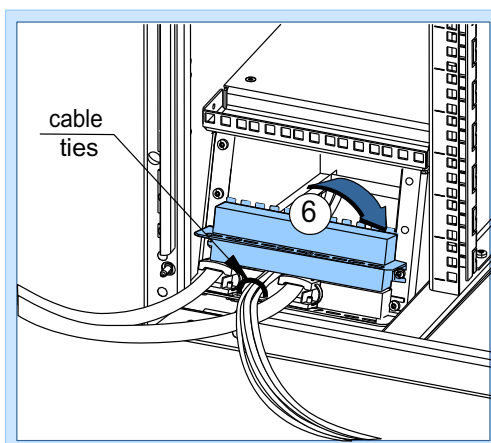
Tip

If the cable is thin, it is not necessary to remove any dents.



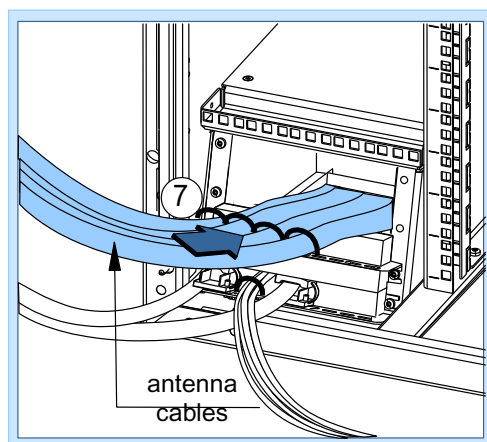
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6. Install the first cable gasket in place.



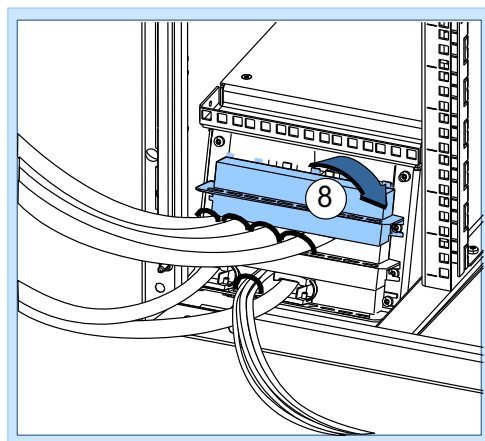
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7. Route antenna cables through the cable entry and fix with cable ties.



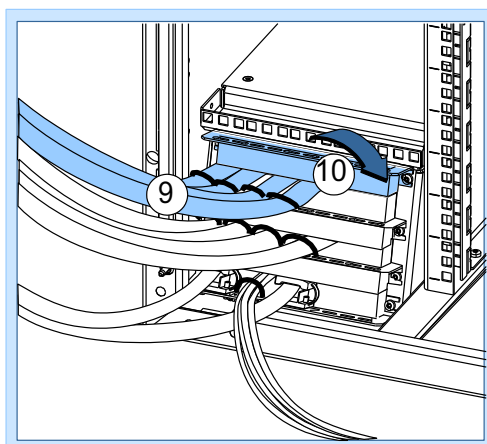
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**8. Install the second cable gasket.**



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**9. Route antenna cables through the cable entry and fix with cable ties.**



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**10. Install the remaining cable gasket.**

### 1.2.3 Routing the cables through FCOA cabinet roof

#### **Purpose**

The cabinet external cables can be routed in the cabinet through the cabinet roof.

#### **Before you start**

Remove the cabinet roof.

## Summary

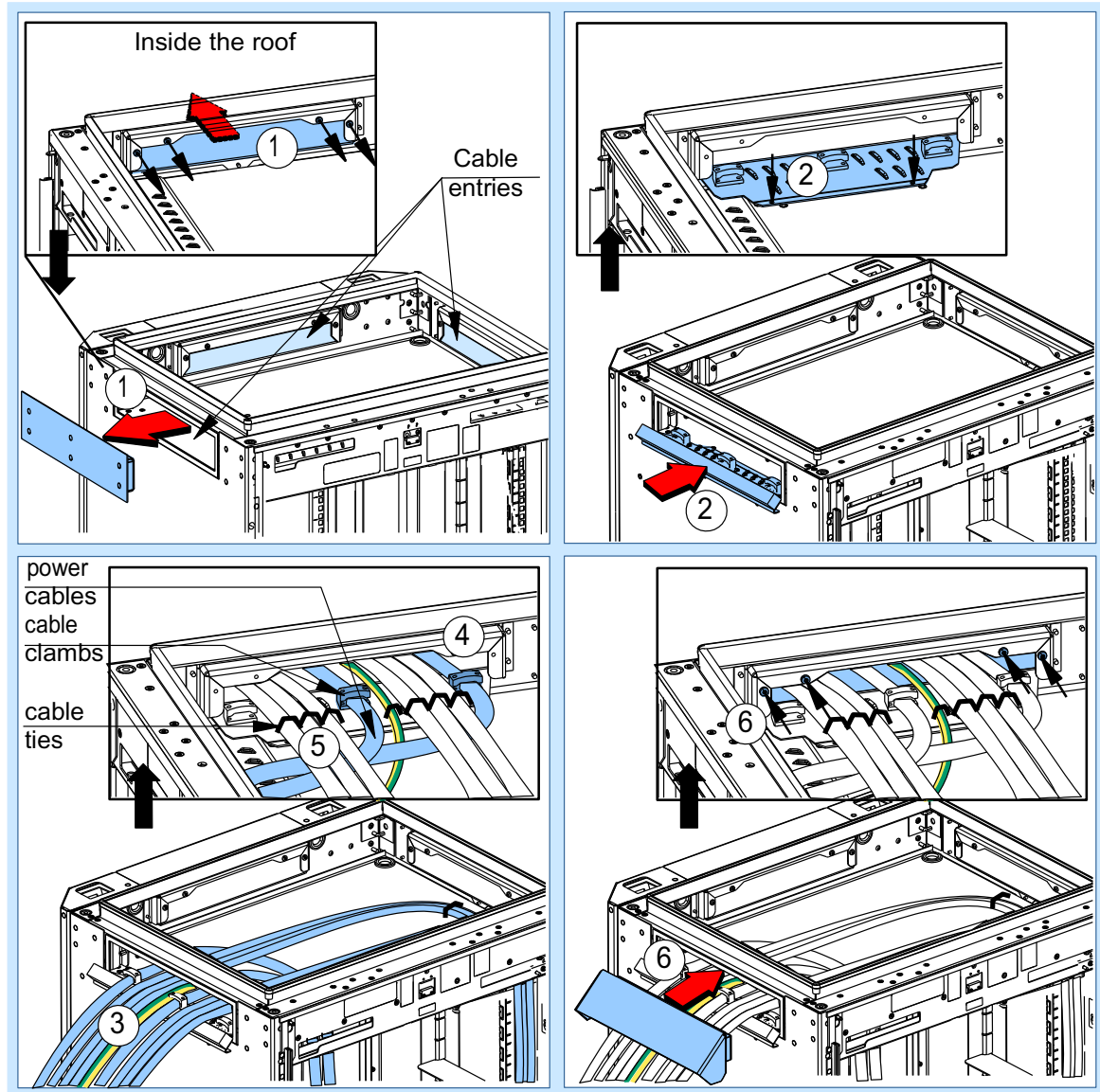


Figure 2. Routing the cables through cabinet roof



## Steps

1. **Remove the cover plate from the lead-through you are going to use.**

There are three possible lead-throughs on top of the cabinet: one on each side, and one in the back.

If you are using the lead-through in the back of the cabinet, first remove the rubber lead-ins on the inside of the cabinet to uncover the cable entry screws.

2. **Place the lower half of the cable entry on the lead-through and fix with screws.**

3. **Route the cables in the cabinet.**

Power cables must be routed through cable clamps to reduce strain on the cables. Cable clamps and screws are included in the site pack.

4. **Fix the power cables with cable clamps.**

5. **Fix the other cables with cable ties.**

6. **Place the upper half of the cable entry on top of the lower one, fixing the cables to their places.**

Fix with screws.



# 2 Installing the modules

## 2.1 Installing transmission sub-module

### Purpose

Transmission sub-module is installed in the System Module (ESMA). The sub-module is chosen based on the transmission requirements of each site.

### Before you start

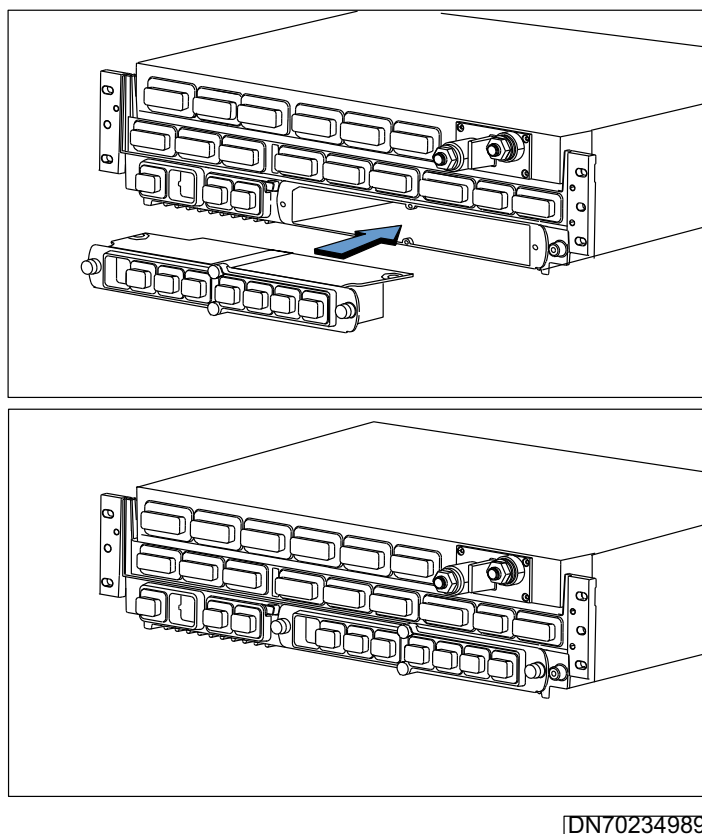
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#### Caution

Electrostatic discharge (ESD) may damage the modules. Wear an ESD wrist strap or use a corresponding method when handling the modules.

---

## Summary



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Figure 3. Installing FIPA/FIEA

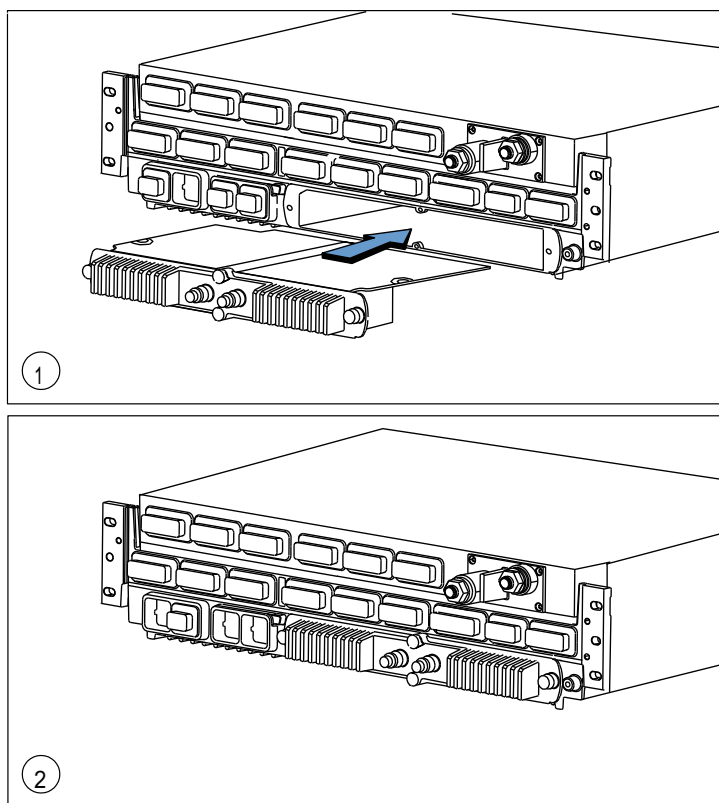


Figure 4. Installing FIFA



### Steps

1. **Align the transmission sub-module in the System Module using the slots on the sides. Push the sub-module in place.**
2. **Fix the transmission sub-module with 4 x M5 screws using the TORX head screw.**

Tighten at 2.0-2.5 Nm (1.5-1.8 ft-lb).

## 2.2 Installing modules inside the FCOA

### Purpose

Nokia Flexi Cabinet for Outdoor (FCOA) is delivered with installation guides on the right rack rail:

- The rail guide shows the recommended unit, cage nut and guide plate locations for GSM/EDGE 1+1+1/2+2+2 and 3+3+3/4+4+4 configurations.
- The guide also has recommended unit, cage nut and guide for installing WCDMA units at the bottom of the cabinet.

### Before you start

---

#### Caution

Electrostatic discharge (ESD) may damage the modules. Wear an ESD wrist strap or use a corresponding method when handling the modules. The wrist strap does not work before the cabinet is grounded.

---

- Take the site pack from the bottom right corner of the cabinet.

There are two air guide plates in the site pack. In Nokia Flexi EDGE BTS, when the System Module (ESMA) is in the vertical racks, the plate is fixed next to the System Module (right-hand side) to guide air circulation and to provide a fixing point for cables.

- For a 1+1+1/2+2+2 configuration, you need the following modules:
  - one System Module (ESMA)
  - one transmission sub-module (FlxA)
  - three Dual TRX Modules (EXxA)
  - three Dual Duplexer Modules (ERxA)

Always install the Dual TRX Module (EXxA) before the Dual Duplexer Module (ERxA), and the Dual Duplexer Module directly on top of the Dual TRX Module.

### Summary

Module installation order depends on the configuration. The figures below show the recommended installation order for a 1+1+1/2+2+2 configuration.

The System Module (ESMA) can be installed vertically or horizontally as shown in the figures.

- Horizontal installation is recommended if the site will only be expanded to a 4+4+4 or if optional power modules are installed in the vertical racks.
- Vertical installation is recommended if you are going to expand to an 8+8+8 configuration later, or if MIBBU is used.

Gaps in the cabinet or between modules are recommended for later expansion and are not required for operation.

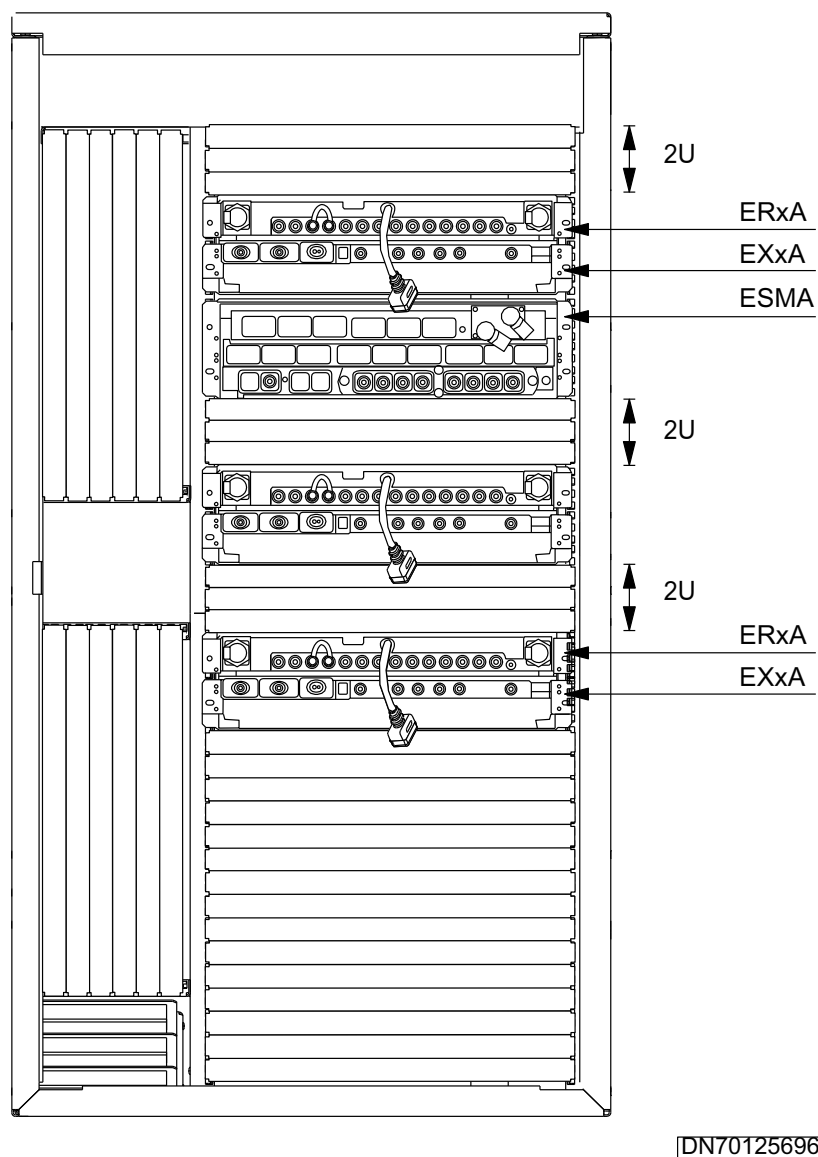
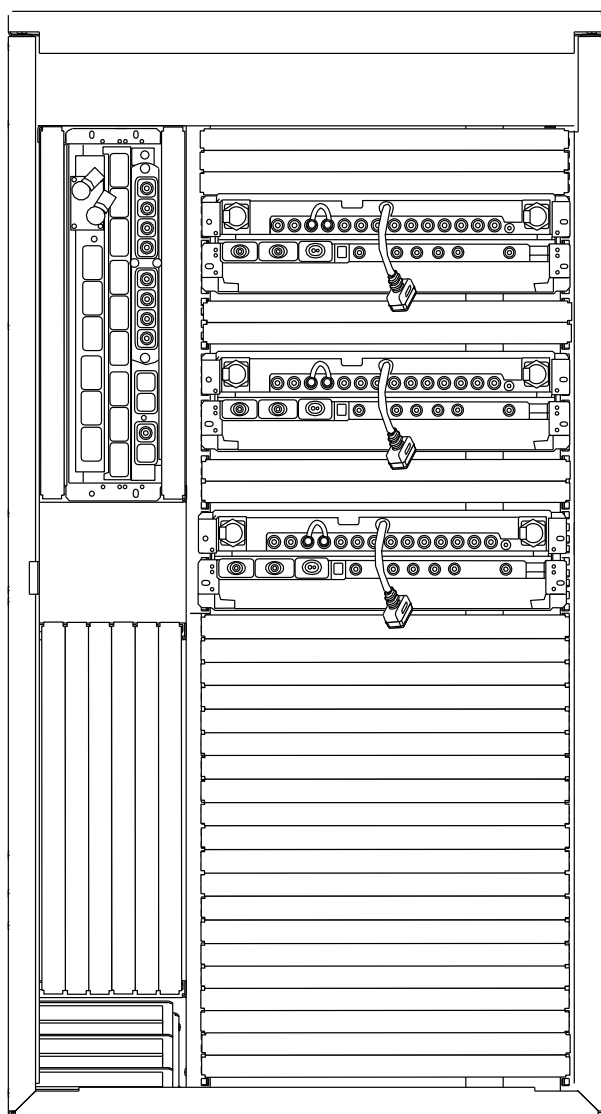
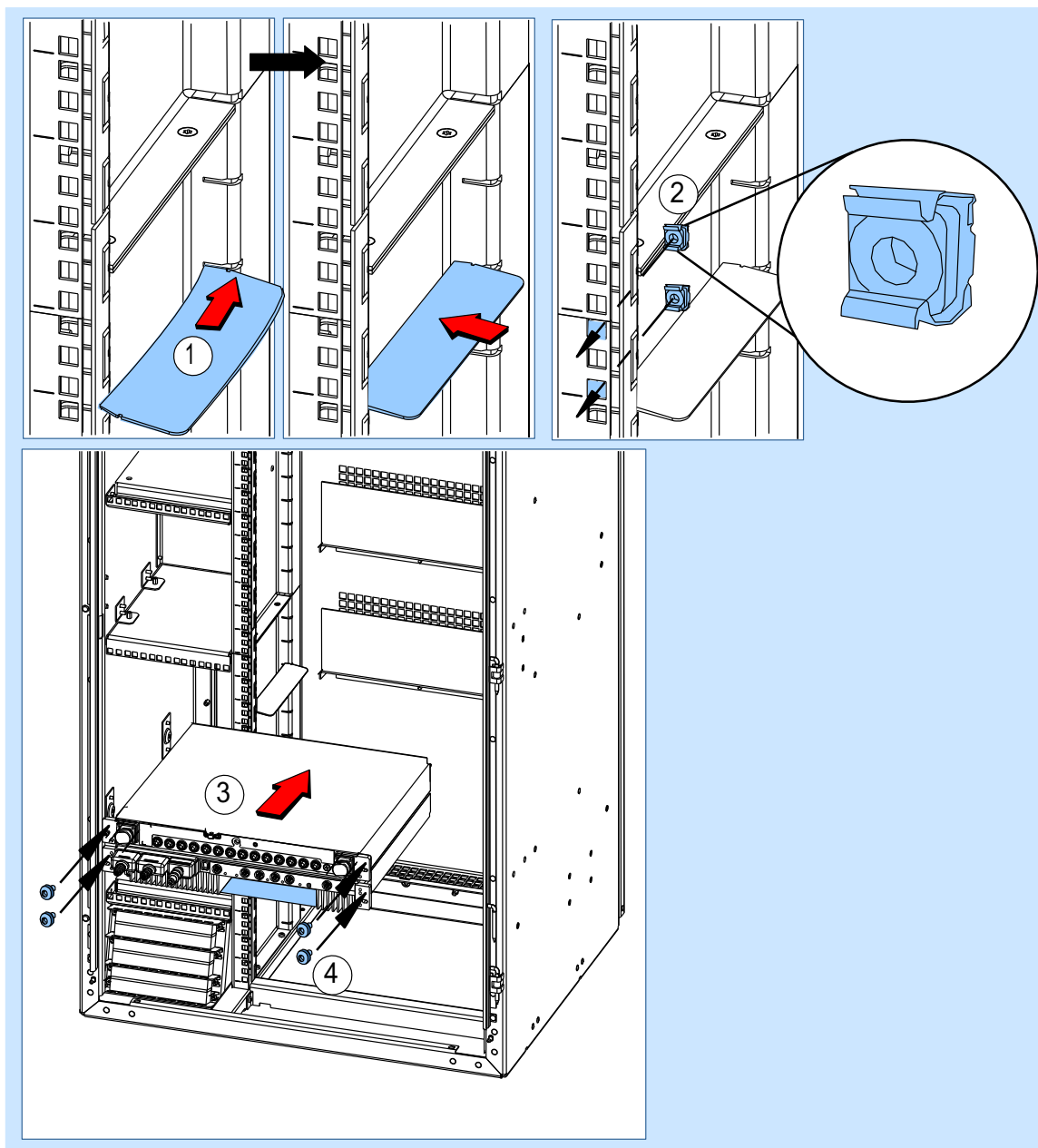


Figure 5. Module installation order in a 1+1+1/2+2+2 FCOA configuration (ESMA horizontal)



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Figure 6. Module installation order in a 1+1+1/2+2+2 FCOA configuration (ESMA vertical)



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Figure 7. Summary of installing modules inside the FCOA





## Steps

1. **Fix the guide plates (from the site pack) inside the cabinet.**

Do not use the guide plates if the vertical rack is used.

2. **If the configuration is not a 1+1+1/2+2+2 or 3+3+3/4+4+4, fix the cage nuts (from the site pack) inside the cabinet according to the configuration.**

The cage nuts are pre-installed for 1+1+1/2+2+2 and 3+3+3/4+4+4 configurations.

The cabinet has U-markings printed on the side rails in 1U increments. Check the markings to determine the starting place for module installation.

1 U is 44.45 mm (1.75 in.).



### Tip

Use the dummy panels to determine the cage nut locations.

---



### Tip

Fit the cage nuts so that the nut brackets point upwards and downwards instead of left and right. See figure *Summary of installing modules inside the FCOA*.

---

3. **Slide the first module in.**
4. **Fix the module to the cabinet with screws.**  
  
Tighten to 5 Nm.
5. **Repeat for each subsequent module.**
6. **Install dummy panels into the empty slots.**



# 3

## Cabling

### 3.1 Connecting external power cables in FCOA installation

#### Purpose

Route the external power cables first through the cable entry, then through the white plastic cable clamp, which is at the top of the cabinet. The System Module (ESMA) is delivered with boots for 2 or 4 AWG (25 mm<sup>2</sup>/0.04 sq. in. or 35 mm<sup>2</sup>/0.05 sq. in.).

#### Before you start

Check that

- the System Module (ESMA) is installed.
- Flexi Power Module (FPMA) or Flexi Power DC/DC 24 V Module(s) (FPDA) are installed, if 24 VDC or AC input power is used.
- the mains breaker is off.

## Summary

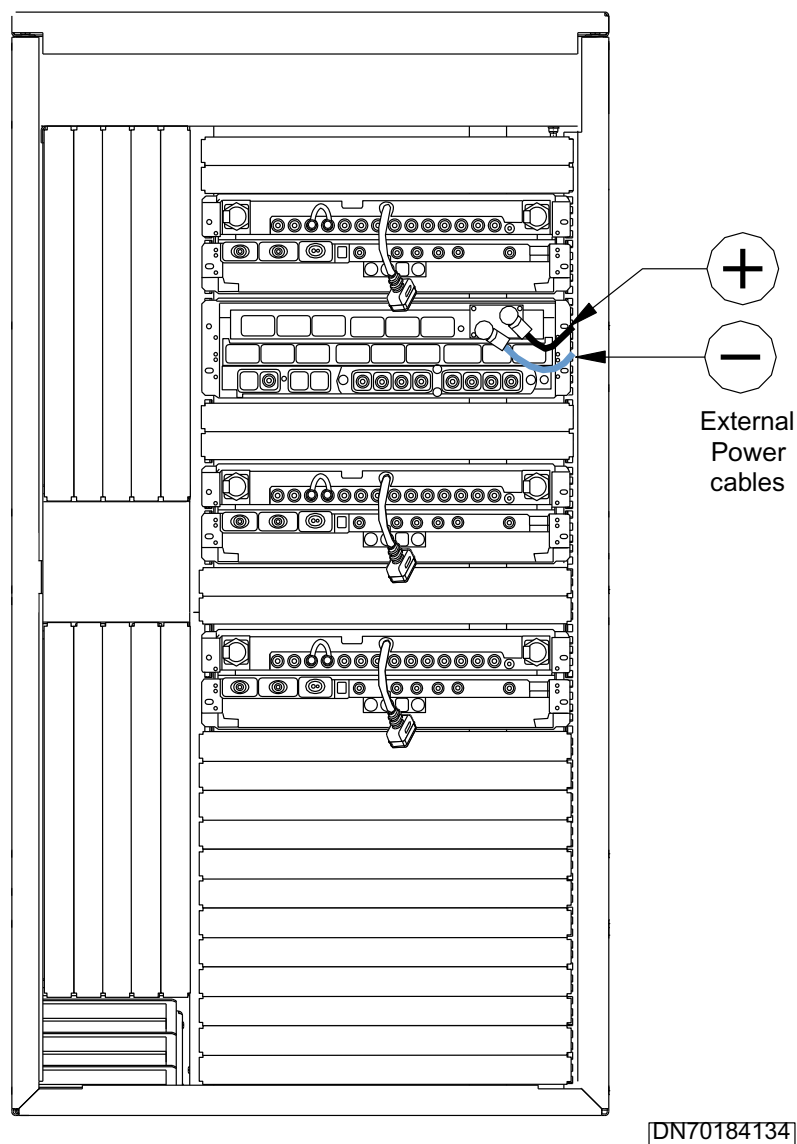


Figure 8. External power cables in 1+1+1/2+2+2 FCOA configuration



## Steps

1. Loosen the two screws on one of the cable clamps at the top of the cabinet until there is enough room to route the power cables.
2. Route the power cables through the cable clamps.

3. Remove the black rubber boots and, using adjustable wrench, disconnect the cable lugs from the terminals.
4. If the external DC cables are 35 mm<sup>2</sup> (2 AWG), cut the rubber boots to fit the cable.
5. Pull each cable through a rubber boot.
6. Strip about 2 cm (.8 in) of insulation from the (+) and (-) DC cables.
7. Insert the stripped end of each cable into a cable lug and crimp.
8. Connect the black (+) crimped wire to the (+) black connector pole and tighten the bolt.
9. Connect the blue (-) crimped wire to the (-) blue connector pole and tighten the bolt.
10. Torque the 17 mm (0.7 in.) bolts (max 14 Nm).
11. Pull the black rubber boots over the lugs.
12. Tie-wrap any loose cabling on the side of the cabinet and tighten the cable clamp at the top of the cabinet with a T10 TORX screwdriver.



Tip

Make sure that the LEDs turn on before tying down the cables.

---

13. Connect the mains power.

## 3.2 Connecting the ERxA cable

### Purpose

The Dual Duplexer Module (ERxA) cable is connected between the Dual Duplexer Module and the Dual TRX Module (EXxA). The cable is pre-installed in the Dual Duplexer Module.

## Before you start

### ! Caution

To avoid damage to the cable, do not lift the Dual Duplexer Module by the pre-installed cable.

## Summary

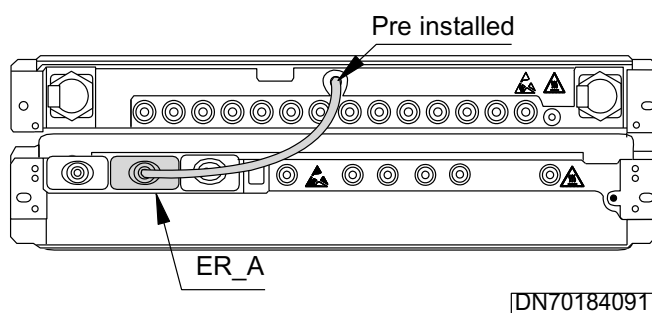


Figure 9. Dual Duplexer Module cable



## Steps

1. **Remove the connector seal on the Dual TRX Module to uncover the connector.**
2. **Pull back the connector seal on the cable.**
3. **Connect the Dual Duplexer Module cable to the Dual TRX Module.**

Push the connector seal firmly in place.

4. **Make sure that all the connector seals are properly in place.**

### 3.3 Connecting bus cables in FCOA installation

#### Purpose

The bus cables are connected between the System Module (ESMA) and each of the Dual TRX Modules (EXxA).

#### Before you start

##### ! Caution

If bus cables are looped back to the System Module, ongoing calls may be dropped or a module may freeze until the loop is removed. Do not loop bus cables back to the System Module.

##### ! Caution

Do not overbend cables. The minimum bending diameter for the cables is listed in Appendix *Bending diameter for cables*.

#### Summary

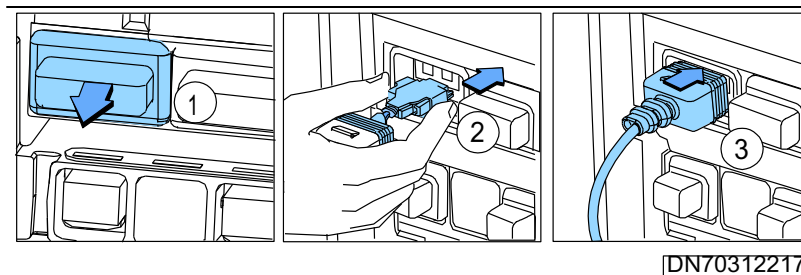


Figure 10. Principle of connecting bus cables

Table 2. Connecting bus cables

Number	Cable	From - to
1	994938	BUS – BUS1
2	994938	BUS – BUS3

Table 2. Connecting bus cables (cont.)

3	994938	BUS – BUS5
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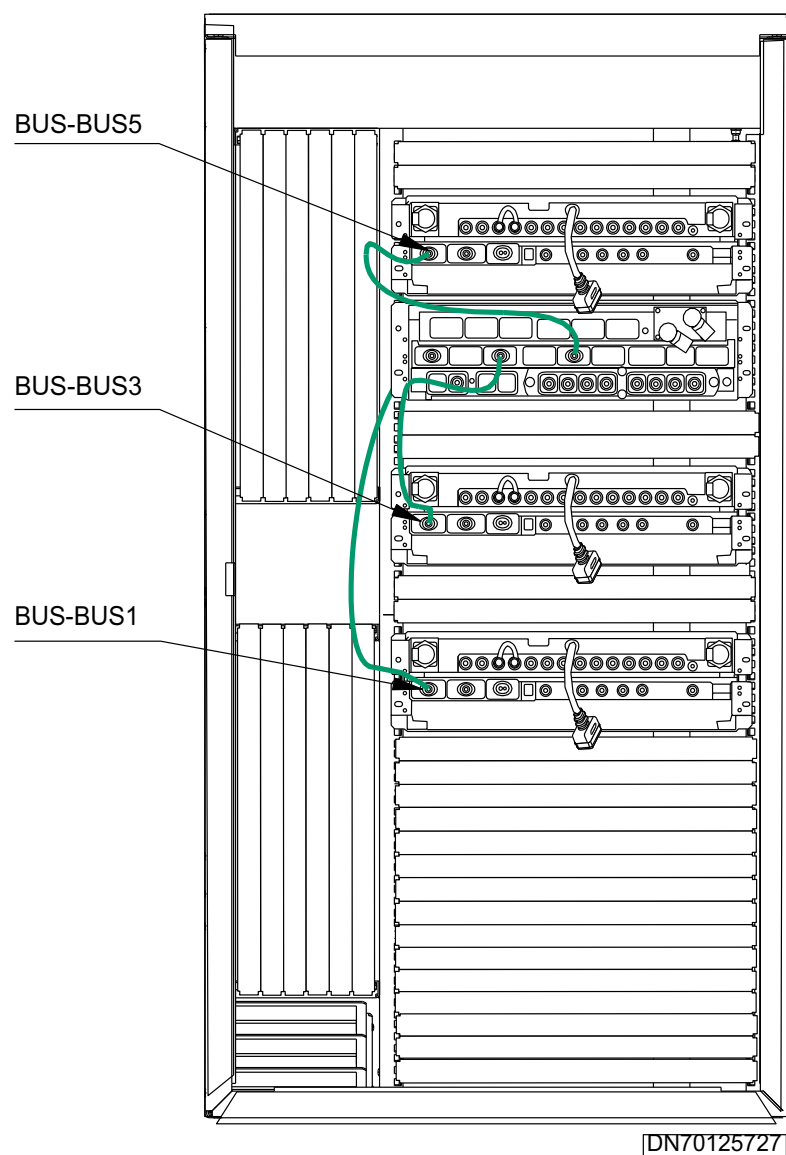


Figure 11. Bus cables in 1+1+1/2+2+2 FCOA configuration





## Steps

1. **Remove the connector seal on the module to uncover the connector.**



### Tip

Use an adjustable wrench for removing the connector seal.

2. **Pull back the connector seal on the cable.**
3. **Connect the cable to the System Module and the other end to the Dual TRX Module.**  
  
Push the connector seal firmly in place.
4. **Repeat steps 1-3 for each of the Dual TRX Modules in the configuration.**
5. **Make sure that all the connector seals are properly installed.**
6. **Tie loose cabling to the cable clamps on the side of the casings.**



### Tip

Make sure that the LEDs turn on before tying down the cables.

## 3.4 Connecting internal power cables in FCOA installation

### Purpose

The internal power cables are connected between the System Module (ESMA) and each of the Dual TRX Modules (EXxA) and the optional Remote Tune Combiner Modules (ECxA), and is used to distribute power to the Dual TRX Modules or Remote Tune Combiner Modules.

## Before you start

---

### Caution

Do not overbend cables. The minimum bending diameter for the cables is listed in Appendix *Bending diameter for cables*.

---

## Summary

Table 3. Connecting internal power cables in 1+1+1/2+2+2 configuration

<i>Number</i>	<i>Cable</i>	<i>From - to</i>
1	994940	PWR – PWR1
2	994940	PWR – PWR3
3	994940	PWR – PWR5

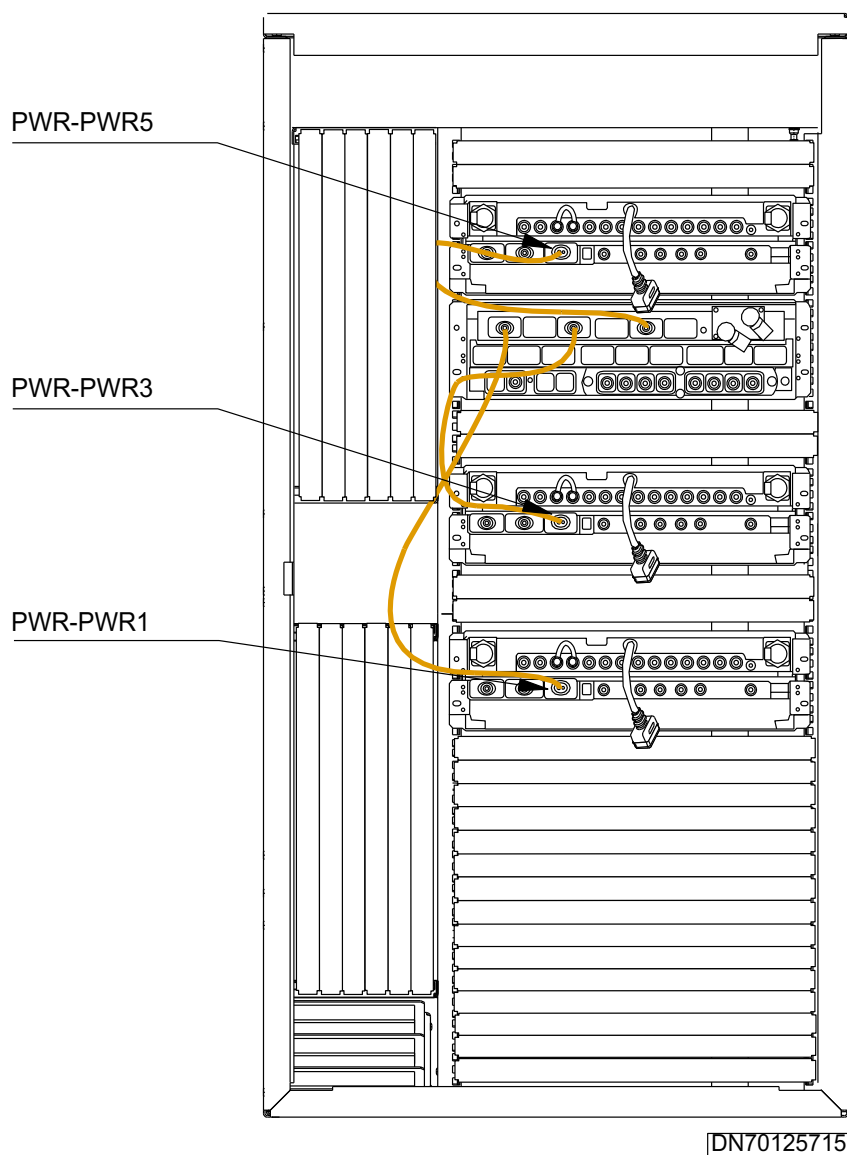


Figure 12. Internal power cables in 1+1+1/2+2+2 FCOA configuration



## Steps

1. Remove the connector seal on the module to uncover the connector.



Tip

Use an adjustable wrench for removing the connector seal.

Store the seals for later use.

2. **Pull back the connector seal on the cable.**
3. **Connect the cable to the System Module and the other end to the Dual TRX Module or Remote Tune Combiner Module.**

Push the connector seal firmly in place.

4. **Repeat steps 1-3 for each of the Dual TRX and Remote Tune Combiner Modules in the configuration.**
5. **Make sure that all the connector seals are properly installed.**
6. **Tie loose cabling to the cable clamps at the top of the cabinet.**



Tip

Make sure that the LEDs turn on before tying down the cables.

## 3.5 Connecting RF cables

### Before you start



Caution

The modules will be damaged if the radio transmitter (TX) cables are connected to the radio receiver (RX) inputs. Ensure that the RF cables are connected correctly.

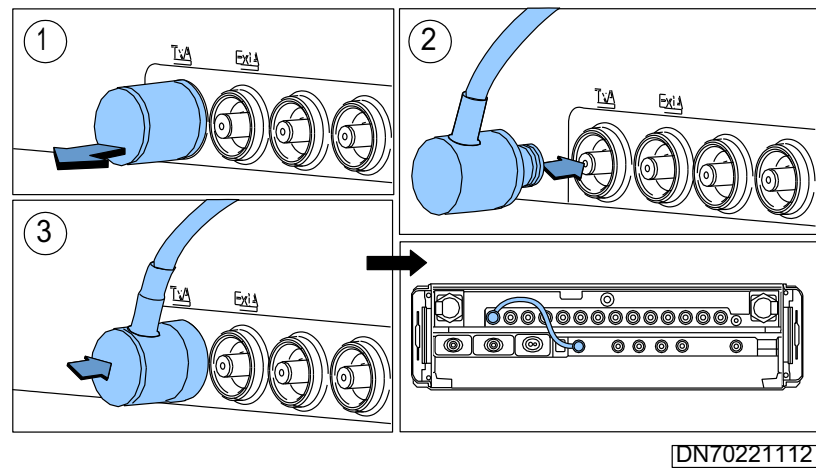
TX cables have a red label, and RX cables have a blue label on the module front panel.

All RF cables going to the Wideband Combiner Sub-module (EWxA) are TX cables.

## ! Caution

Do not overbend cables. The minimum bending diameter for the cables is listed in Appendix *Bending diameter for cables*.

## Summary



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Figure 13. Connecting RF cables

Table 4. Connecting RF cables in 1+1+1/2+2+2 bypass 2UD configuration

Number	Cable	From - to (ERxA - EXxA)
1	994931	TxA-TxA
2	994931	TxB-TxB
3	994931	RxA1-RxA
4	994931	RxB1-RxB
5	994980	RXAO - RXAI (pre-installed)

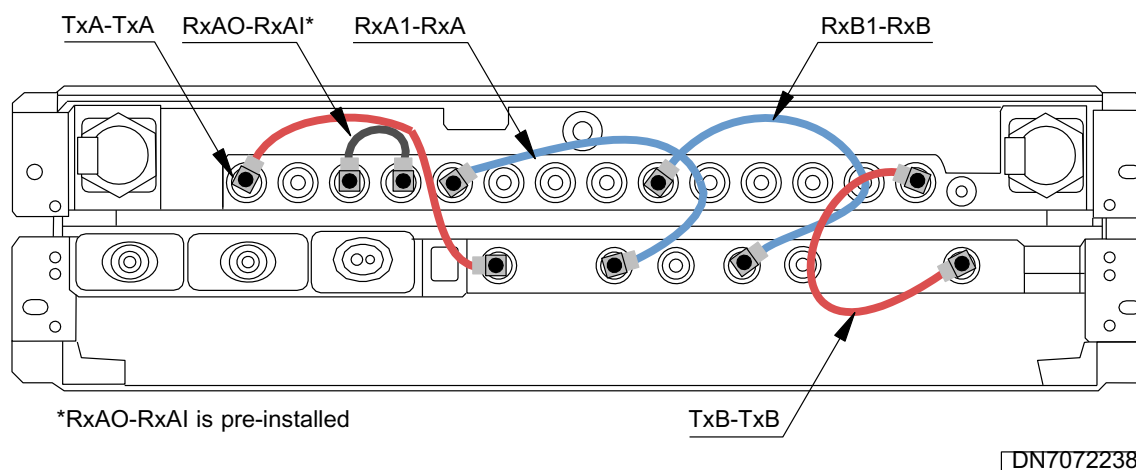


Figure 14. RF cables in 1+1+1/2+2+2 bypass 2UD configuration (one sector; all sectors have identical cabling structure)



## Steps

1. **Remove the seals and the caps from the RF connectors. Store the seals for later use.**

## ! Caution

Risk of damage to equipment. The caps are sealed tight to provide adequate weather protection. If the caps cannot be removed by hand, carefully remove the caps with gripping pliers and pull straight back to prevent damage to the connectors, as shown in the figure below.

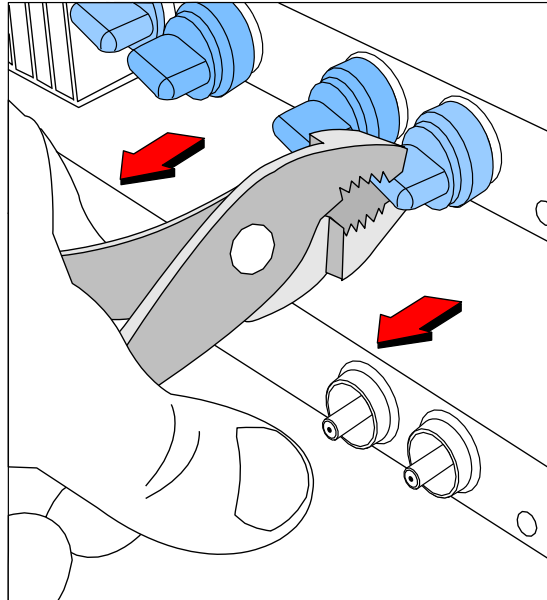


Figure 15. RF cable cap removal with pliers

**2. Connect the RF cable to the connector.**

Push the top of the connector until you hear a clicking sound. Do not hold the sides of the connector while pushing it.

**3. Push the connector seal firmly in place.**

**4. Check that the pre-installed RXAO - RXAI cable on the Dual Duplexer Module is properly connected.**

**5. Repeat steps 1-4 for all RF cables required for your configuration.**

Before continuing to the next sector, make sure that all cables are correctly installed.

## 3.6 Connecting antenna jumper cables in FCOA installation

### Purpose

Antenna cables are connected to the antenna connectors in the front panel of the Dual Duplexer (ERxA) and Remote Tune Combiner (ECxA) Modules. The number of cables used depends on the configuration.



#### Tip

Connect the antenna cables starting from the bottom.



#### Tip

Make sure that the LEDs turn on before tying down loose cables.

### Before you start

Antenna jumper cables are not included in the Flexi EDGE BTS product delivery. Follow these guidelines when selecting antenna jumper cables:

- 1/2" or 3/8" antenna jumper cables can be used.  
  
1/2" antenna feeder cables can be connected directly to the module if a right angle connector is used.
- The length should be determined based on the Flexi EDGE BTS installation option (for example pole, wall, cabinet, 3rd party cabinet) and the distance of the BTS from the antenna feeder line.
- Antenna jumper cables must be IP54-rated or better.



#### Caution

Do not overbend cables. The minimum bending diameter for the cables is listed in Appendix *Bending diameter for cables*.



## Summary

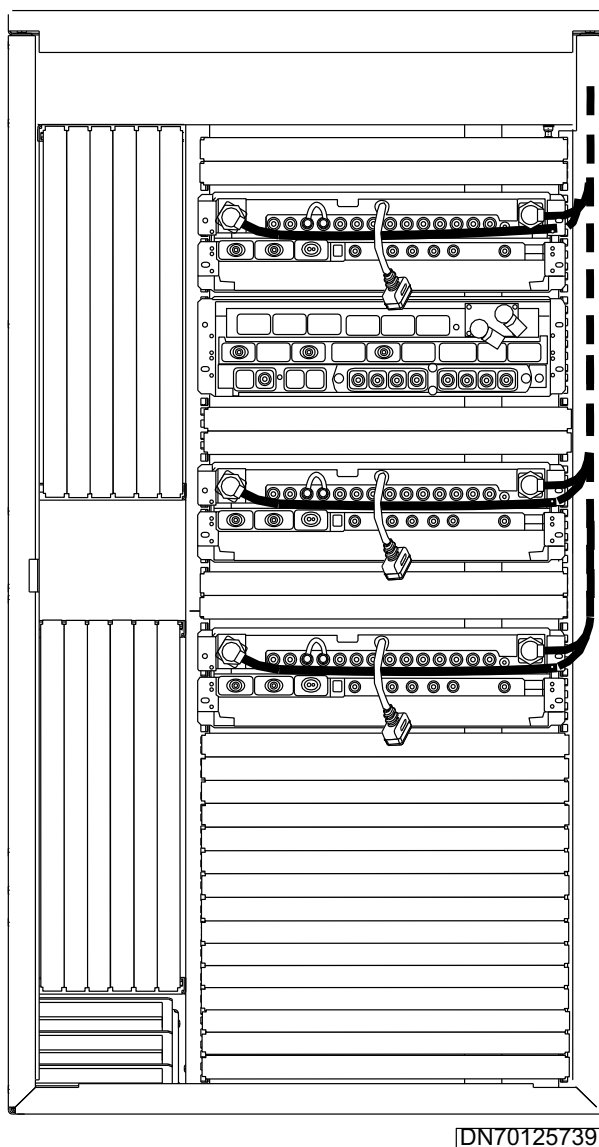


Figure 16. Antenna jumper cables in 1+1+1/2+2+2 FCOA configuration



## Steps

1. **Remove seals from the antenna connectors in the Dual Duplexer or Remote Tune Combiner Module. Store the connector seals for later use.**

Do not remove the seals from those connectors that are not going to be used.

2. **Connect the cable to the Dual Duplexer or Remote Tune Combiner Module.**
3. **Tighten the connector with a torque wrench set to 25 Nm.**
4. **Repeat the previous steps for all the antenna jumper cables required for your configuration.**
5. **Make sure that all unused connectors are protected by a connector seal, and that all the connector seals are properly installed.**

## 3.7 Connecting transmission cables

### 3.7.1 Connecting transmission cables in FCOA installation

#### Before you start

Transmission sub-module is installed as instructed in the Installing the transmission sub-module section.

If you are using FIFA transmission sub-module, see also *Connecting FIFA transmission cables*.

---

#### ! Caution

Incorrect cables and seals may not provide secured weather protection. In outdoor installations, including the outdoor cabinet, use only tested IP55 class outdoor cables with seals provided by Nokia. This is also recommended for indoor installations.

---



---

#### ! Caution

Risk of damage to equipment. If modules are exposed to weather conditions, IP caps or boots must be installed at all times (regardless of whether the site is activated or not).

---

## Summary

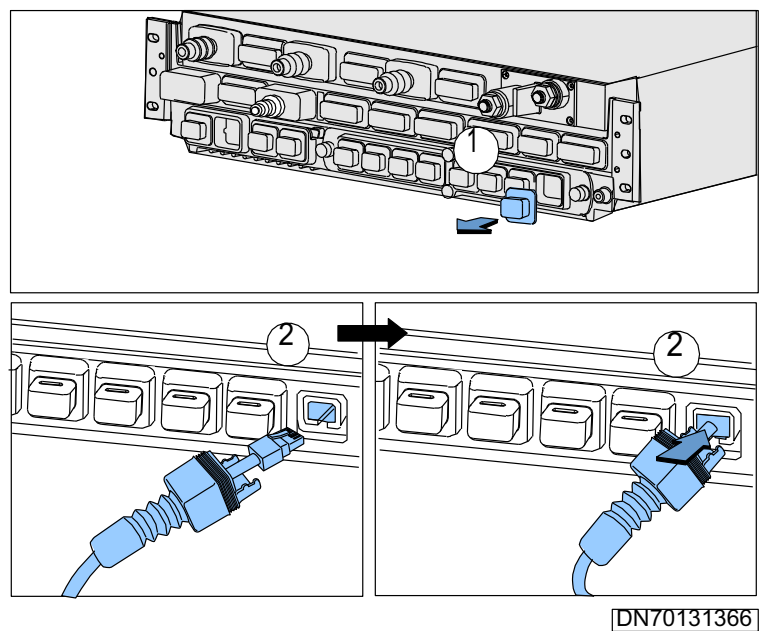


Figure 17. Principle of connecting transmission cables

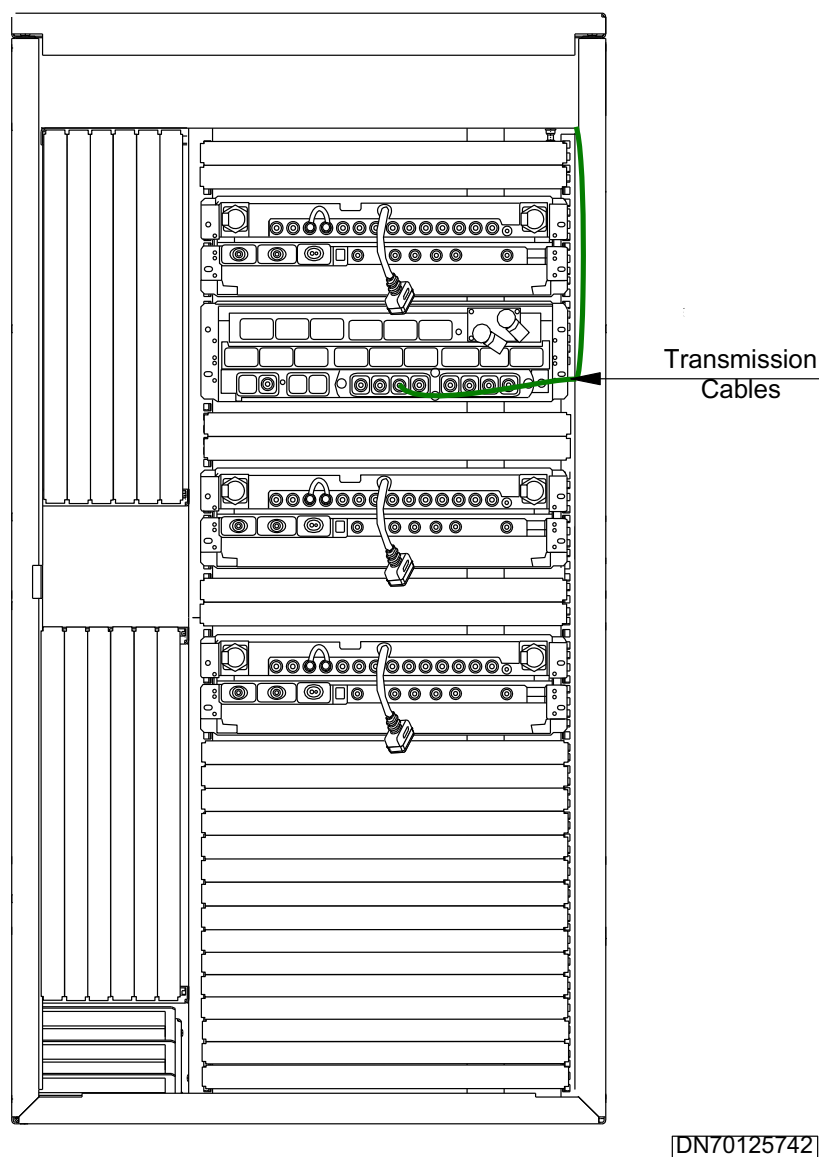


Figure 18. Transmission cables in 1+1+1/2+2+2 FCOA configuration



## Steps

1. Remove the connector seals from those transmission sub-module connectors to which cables will be installed. Store the seals for later use.



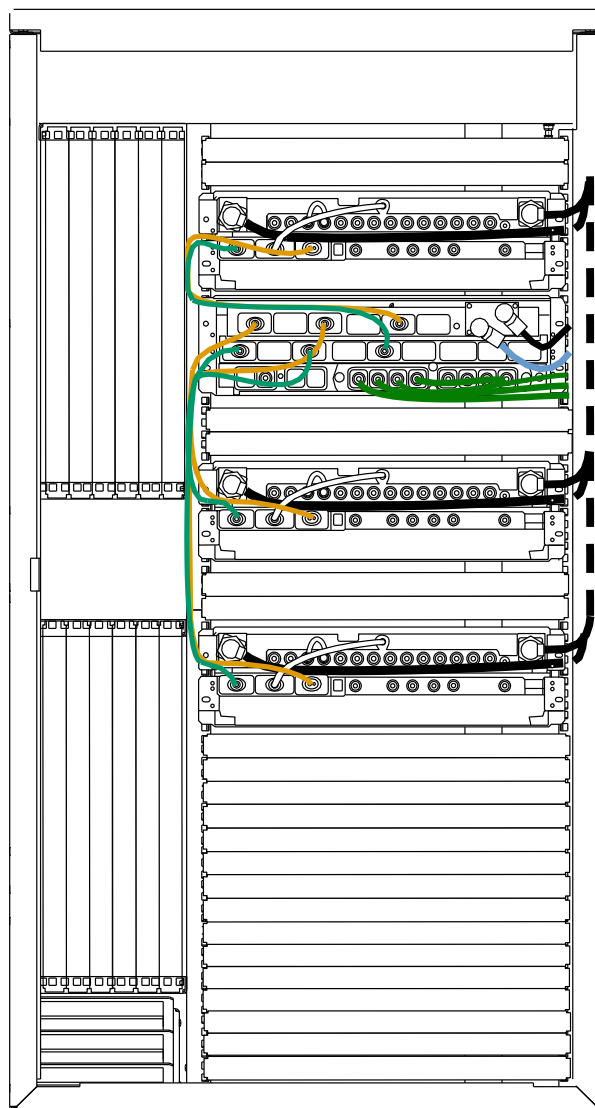
**Tip**

Use an adjustable wrench for removing the connector seal.

---

2. **Pull back the connector seal covering the transmission cable connector.**
3. **Connect the cable to the transmission sub-module.**
4. **Push the cable connector seal firmly in place.**
5. **Repeat steps 1-4 for all the transmission cables required for your configuration.**
6. **Make sure that all the connector seals are properly installed.**

## Expected outcome



DN70125754

Figure 19. A 1+1+1/2+2+2 bypass 2UD FCOA configuration: complete cabling (note: RF cabling is shown in *Connecting RF cables*.)

### 3.7.2 Connecting FIFA transmission cables

#### Before you start

FIFA is installed as instructed in *Installing transmission sub-module*.

Note that you must use a Flexbus Jumper cable to interconnect the FIFA Flexbus interface and the Flexbus cable from the outdoor unit.

Note also that the Flexbus Jumper cable must be ordered separately.

The following figure describes the principle of connecting the transmission cables. Connect the cables according to the procedure below.

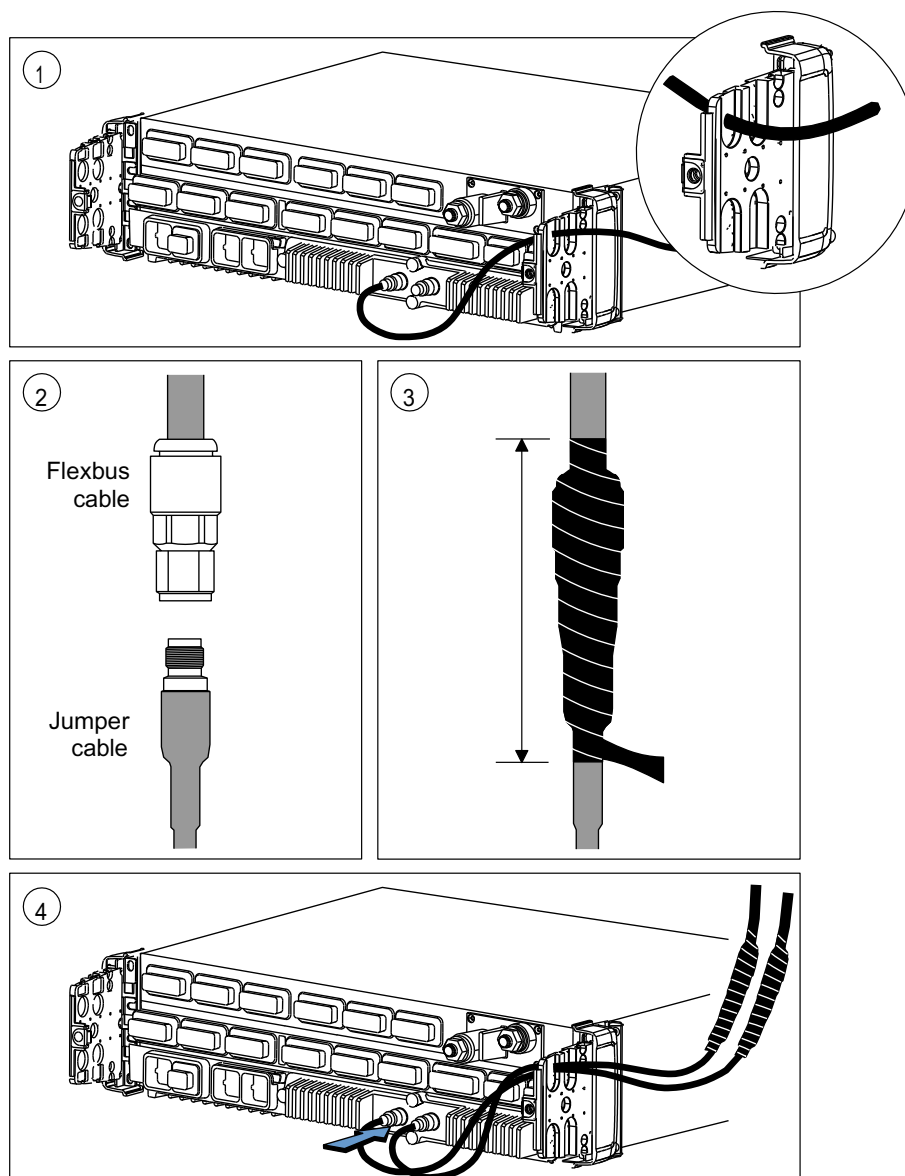


Figure 20. Connecting transmission cables

Note that when connecting BTS external cabling in outdoor site vertical installation, the cables must be routed through the lower cable entry to avoid water leakage.





## Steps

1. **Route the Flexbus Jumper cable through the cable entry and connect the Flexbus Jumper cable to FIFA, Flexbus 1 interface.**
2. **Connect the Flexbus Jumper cable to Flexbus cable (from the outdoor unit).**
3. **Add weatherproof protection tape on the Flexbus Jumper Cable and Outdoor Flexbus cable connection.**

The weatherproof tape should overlap at least 20 mm beyond the connectors, as indicated in the Figure *Connecting transmission cables*, picture 3.

4. **If you have Flexbus 2 in use, repeat the steps and connect the Jumper cable to Flexbus 2 interface.**



# 4 Optional items

## 4.1 Installing optional modules

### 4.1.1 Installing Flexi Power Module (FPMA) inside an outdoor cabinet

#### Purpose

The Flexi EDGE BTS uses 48 V DC power. In a BTS site with AC feed only, a Flexi Power Module (FPMA) or a site support module is required for converting the AC to DC before feeding the DC power to the System Module.

The Flexi Power Module (FPMA) consists of mechanics, AC terminal and four slots for AC/DC sub-module (FPAA) or battery sub-module (FPBA).

The FPMA can include:

- two FPAAs and two FPBAs
- four FPAAs
- one FPAA and three FPBAs
- one FPAA and three free slots for expansion.

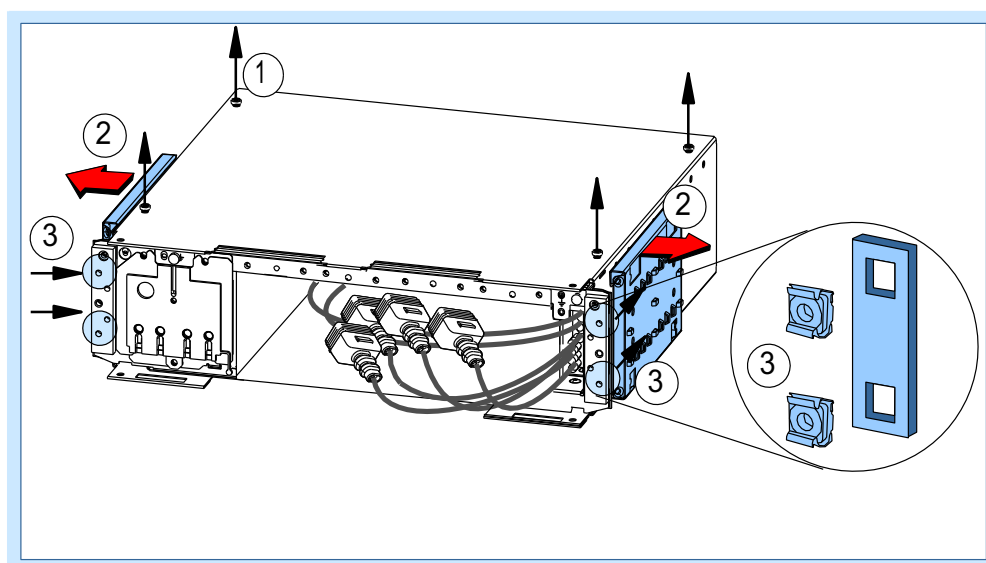
#### Before you start

Make sure that the mains breaker is off.



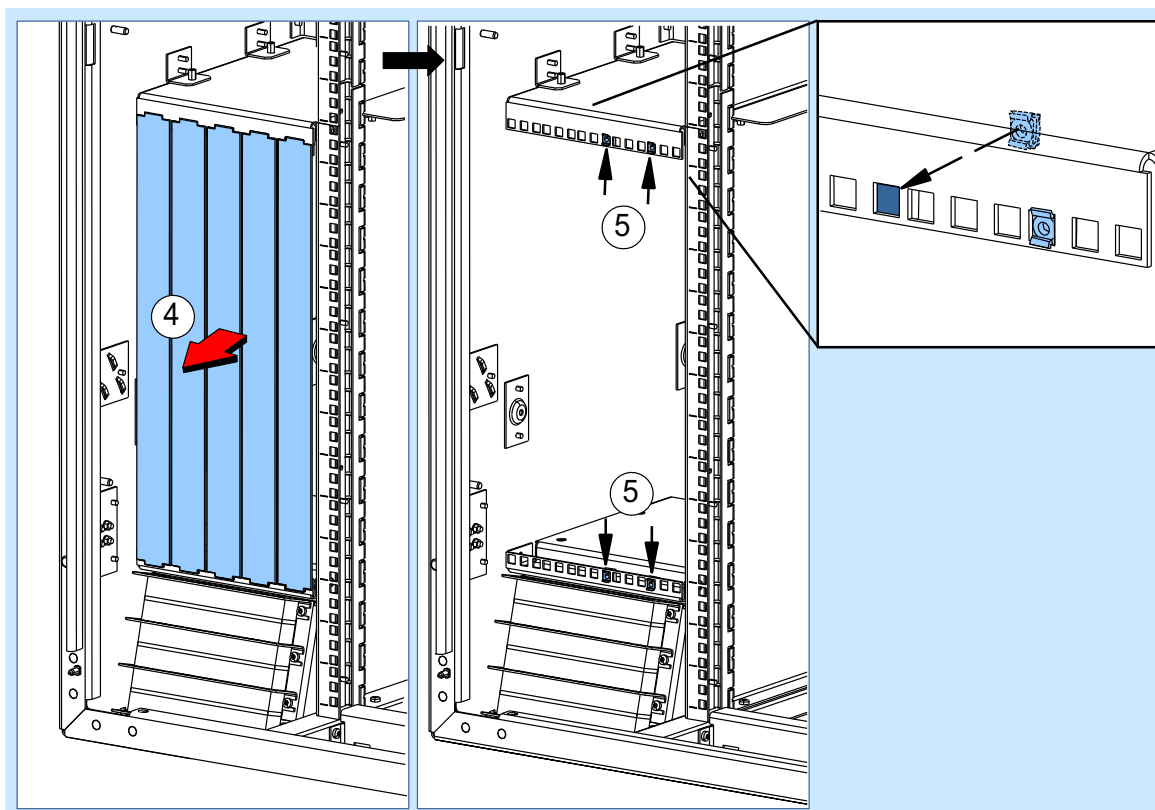
#### Steps

1. Remove the fixing studs for the module casing.



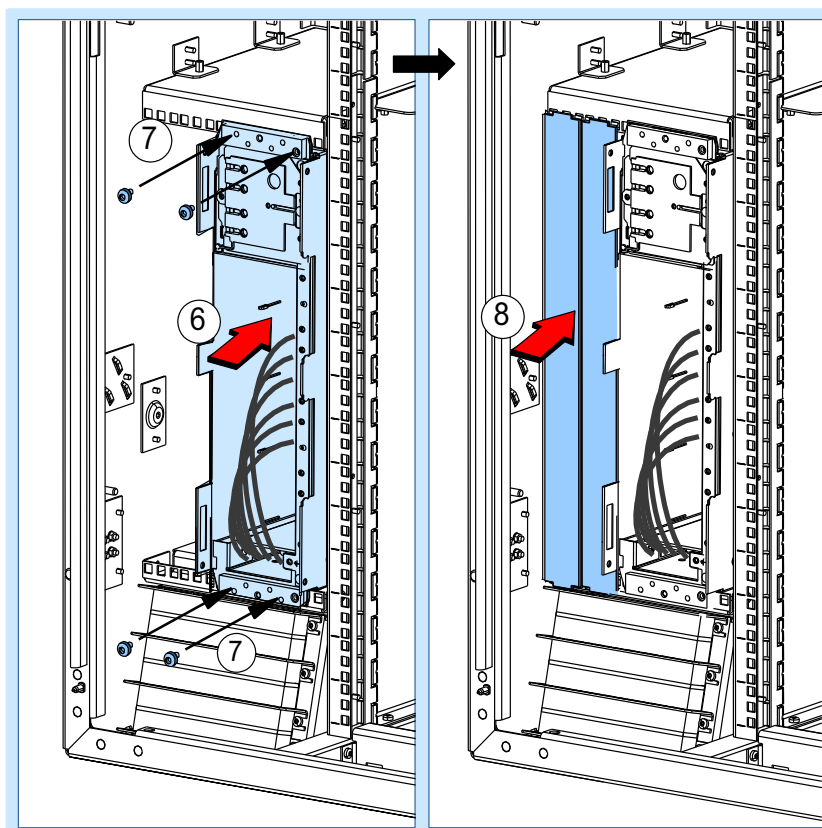
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2. Remove the cable support plates from the casings.
3. Detach the cage nuts and support plates behind them from the module.
4. Remove the dummy panels.



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5. Fix the cage nuts (from the module) on the rack on the left-hand side of the cabinet.
6. Insert the module.



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7. Fix with screws.
8. Insert dummy panels into the empty slots.
9. Connect the mains power.

#### Further information

For FPAA and FPBA installation instructions, see section Installing Flexi Power Module (FPMA) in *Creating Stack, Wall and Pole Configurations*.

## 4.1.2 Installing Flexi Power DC/DC Module 24V (FPDA) in cabinets

### Purpose

The FPDA is an isolated 2U-high DC/DC Power Module that converts nominal 24 V DC input voltage to 48 V DC nominal output voltage. A maximum of two FPDA modules can be connected in parallel.

The FPDA is delivered with two sets of rubber boots: one set accommodates 1/0 AWG (50 mm<sup>2</sup>) or 2 AWG (35 mm<sup>2</sup>) for 24 V DC input; the other set accommodates 2 AWG (35 mm<sup>2</sup>) or 4 AWG (25 mm<sup>2</sup>) for 48 V DC output. If 50 mm<sup>2</sup> cables are used, you need to cut the rubber boot to fit the cable.

In FCIA and FCOA installation, the FPDA is installed directly to the rack without cable entries and plinth.

For FPDA installation locations in the cabinets, see *Optional power modules (FPDA and FPMA) in Flexi EDGE BTS configurations in Hardware Configuration Reference Guide*.

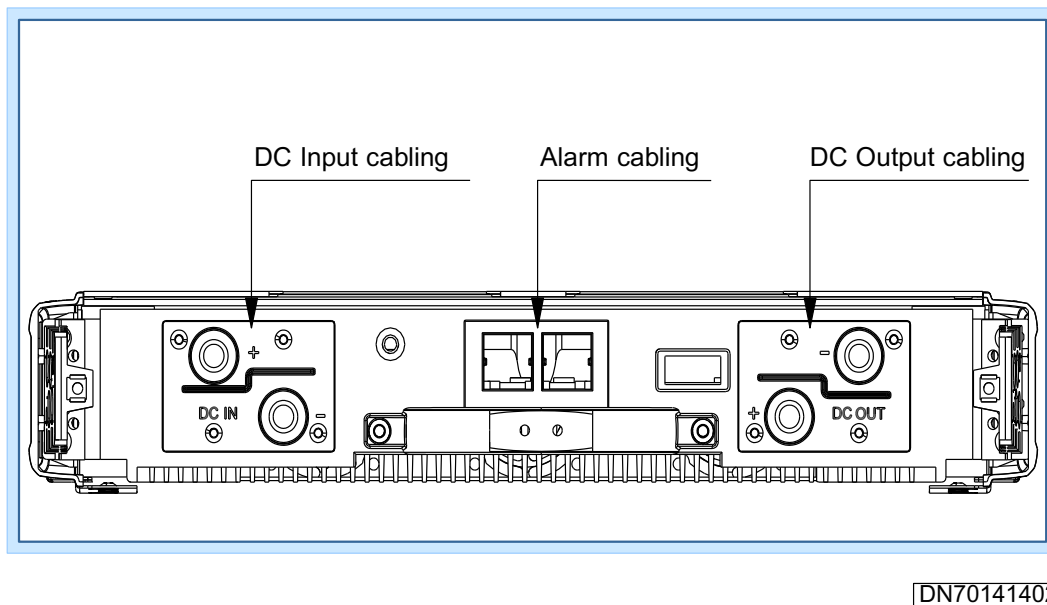


Figure 21. Front panel of the FPDA

### Before you start

Make sure the mains breaker is off.



## Steps

1. **Install the FPDA.**
2. **Fix the module to the cabinet with screws.**
3. **Make sure that the power switch on the front panel is in the stand-by position.**
4. **Remove the bolts and washers from the DC output terminals.**
5. **Insert the rubber boots to the DC output cables.**  
  
If the cable is 50 mm<sup>2</sup>, cut the rubber boot to fit the cable.
6. **Connect the V48N- cable to the minus terminal and V48RTN+ cable to the plus terminal in the FPDA module.**
7. **Tighten the bolts.**  
  
See the bolt size in Appendix *Torque values*.
8. **Pull the rubber boots over the DC output terminals.**
9. **Connect the DC output cables to the System Module.**
10. **Remove one of the alarm connector seals on the front panel of the FPDA and connect the alarm cable.**
11. **Check that the power switch is still in the stand-by position.**
12. **Connect the DC input cables similarly as the DC output cables.**

Connect the minus wire to the minus terminal and the plus wire to the plus terminal.



## Note

DC input cables are not included in the delivery. The length and thickness of the DC input cables must be defined based on the distance to the 24 V DC power source. The maximum thickness of a DC input cable that can be installed to the FPDA is 50 mm<sup>2</sup>/AWG 1/0.

13. **Connect the 24 V DC supply.**



Make sure the LED is yellow.

- 14. Switch on the power by pushing the power switch on the front panel of the FPDA.**

Make sure the LED is green.

### **4.1.3 Installing Wideband Combiner Sub-module (EWxA)**

#### **Purpose**

The optional Wideband Combiner Sub-module (EWxA) is installed in the Dual TRX Module (EXxA).

The Wideband Combiner Sub-module can be installed on the left or right side of the slot in the Dual TRX Module. If you are using only one Wideband Combiner Sub-module, the recommended installation location is on the left side.

## Summary

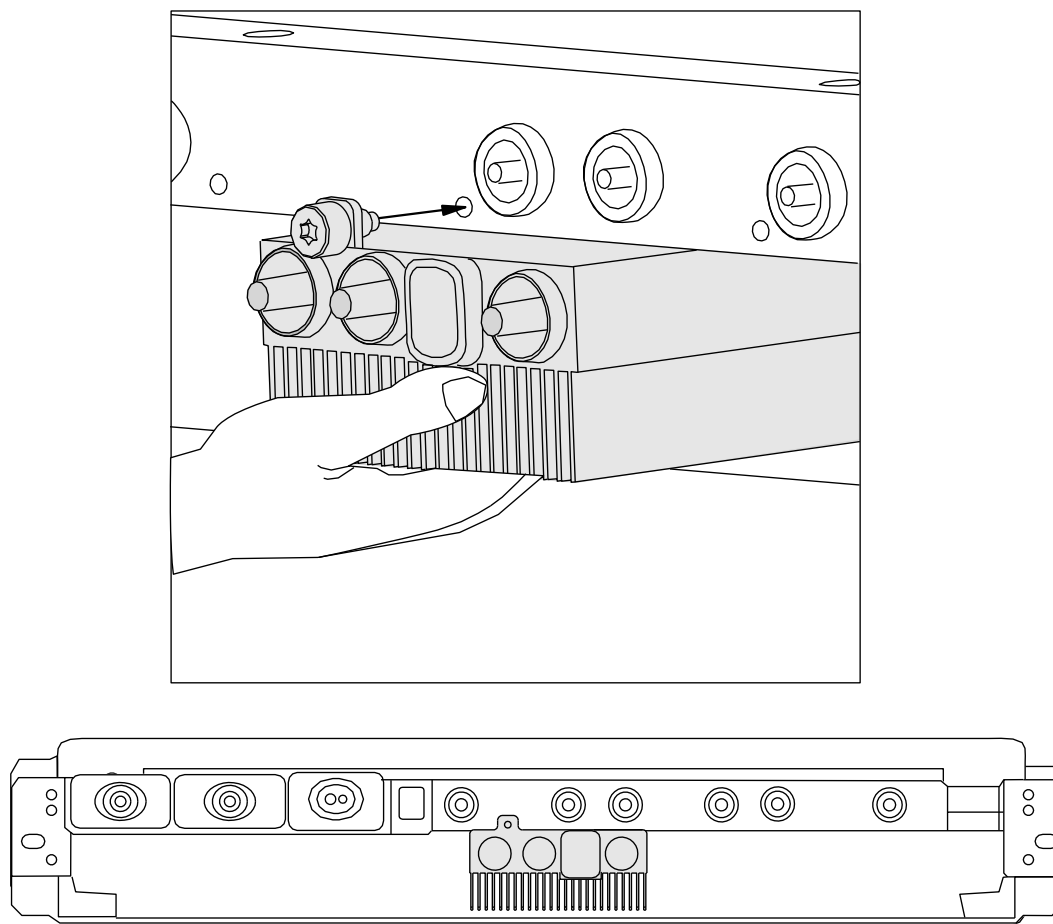


Figure 22. Installing the Wideband Combiner Sub-module



## Steps

1. **Install the Wideband Combiner Sub-module in the Dual TRX Module.**
2. **Tighten the screw.**

While tightening the screw, hold the module from below to make sure it is aligned correctly.

## 4.2 Connecting optional cables

### 4.2.1 Connecting Power Module alarm cables

#### Purpose

The Power Module (FPMA) alarm cables are connected between Power Module sub-modules. For more information on the internal cabling of the FPMA, AC/DC 230V Sub-module (FPAA) and Power Battery Sub-module (FPBA), see *Installing Flexi Power Module (FPMA)*.

---

#### Caution

Incorrect cables and seals may not provide secured weather protection. In outdoor installations, including the outdoor cabinet, use only tested IP55 class outdoor cables with seals provided by Nokia. This is also recommended for indoor installations.

---



#### Steps

1. **Remove the IP seals from the alarm cable connectors in the FPAA and FPBA.**
2. **Chain the sub-modules together with the alarm cable from left to right.**

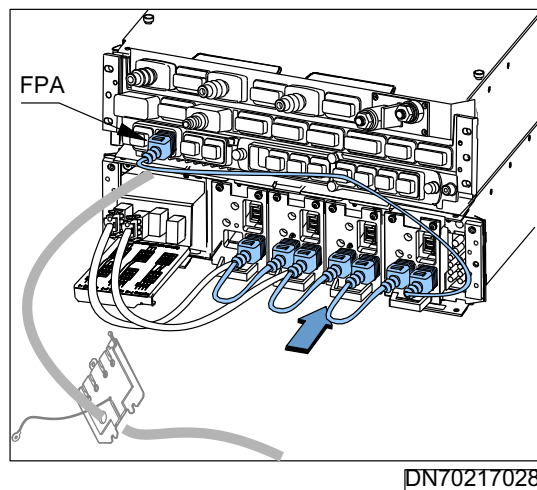


Figure 23. Connecting Power Module alarm cables

**3. Connect the alarm cable from one of the sub-modules to the System Module.**

The alarm cable is connected to the Site support alarms connector on the System Module.

## 4.2.2 Connecting external alarms cable

### Purpose

There are two options for external alarm cables in Flexi EDGE BTS:

- Flexi System External Alarm Module (FSEB) external alarm cable
- Flexi System Alarm cable (FSAA)

The FSEB external alarm cable is connected from the Flexi EDGE System Module to the FSEB.

The FSAA cable connects from the Flexi EDGE System Module directly to UltraSite, ExtraTalk, or other alarm systems. The FSAA cable is used when an FSEB is not required. For example, if the only external alarm support needed at the site is the ExtraTalk or UltraSite alarms and Heat Detector support is not needed, then the FSAA cable can be used.

The FSAA cable connects directly to UltraSite and ExtraTalk alarm cables with the D-connector. The FSAA cable can be connected to other alarm systems by cutting the D-connector and connecting the wires to the terminals. For pin colour mapping, see *FSAA pin colour mapping*.

### Before you start

- If an FSEB is used, the FSEB must be installed as instructed in *Installing Flexi System External Alarm (FSEB)*.
- If an FSEB is not used, the Flexi System Alarm Cable (FSAA) is needed.

The external alarms cable is optional.

### Summary

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#### Caution

Incorrect cables and seals may not provide secured weather protection. In outdoor installations, including the outdoor cabinet, use only tested IP55 class outdoor cables with seals provided by Nokia. This is also recommended for indoor installations.

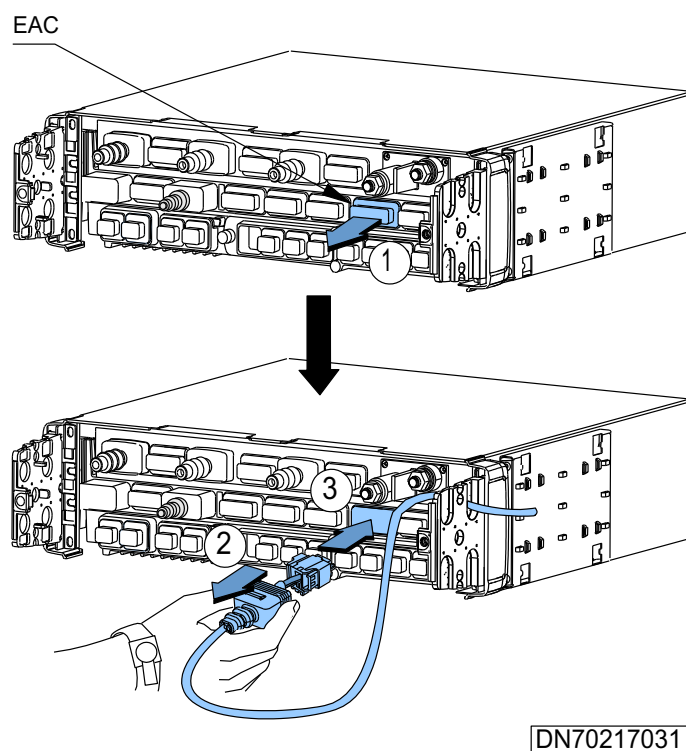
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#### Note

When connecting BTS external cabling in wall or pole installation at an outdoor site, the cables should be routed via the lower cable entry when possible.

---



Note that cable entry and cable support plate are not used in cabinet installation.

Figure 24. Connecting external alarms cable



## Steps

1. **Remove the connector seal from the external alarms connector in the System Module front panel.**  
  
Store the seal for later use.
2. **Route the external alarms cable through the cable entry (stack, wall and pole installations).**
3. **Pull back the connector seal covering the external alarms cable connector.**
4. **Connect the cable to the external alarms connector.**

5. **Push the cable connector seal firmly in place.**
6. **Route and connect the other end of the external alarms cable to the external alarms control box or to the distribution frame.**
  - If connecting to an FSEB, connect the other end of the cable to the ESM connector in the FSEB.  
See *Installing Flexi System External Alarm (FSEB)* for more details.
  - If connecting to an UltraSite or ExtraTalk alarm cable, connect the other end to the cable.  
If connecting to an other alarm system or distribution frame, cut the end of the cable and connect the appropriate wires to the terminals. For pin colour mapping, see *FSAA pin colour mapping*.
7. **Make sure that all connector seals are firmly in place.**

### 4.2.3 Connecting synchronisation cables

#### Purpose

The synchronisation (Sync OUT, Sync IN) cables are connected between the System Module and an external BTS. The synchronisation cables are also used for synchronising test equipment.

The synchronisation cables are optional.

#### Summary

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#### Caution

Incorrect cables and seals may not provide secured weather protection. In outdoor installations, including the outdoor cabinet, use only tested IP55 class outdoor cables with seals provided by Nokia. This is also recommended for indoor installations.

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#### Note

When connecting BTS external cabling in wall or pole installation at an outdoor site, the cables should be routed via the lower cable entry when possible.

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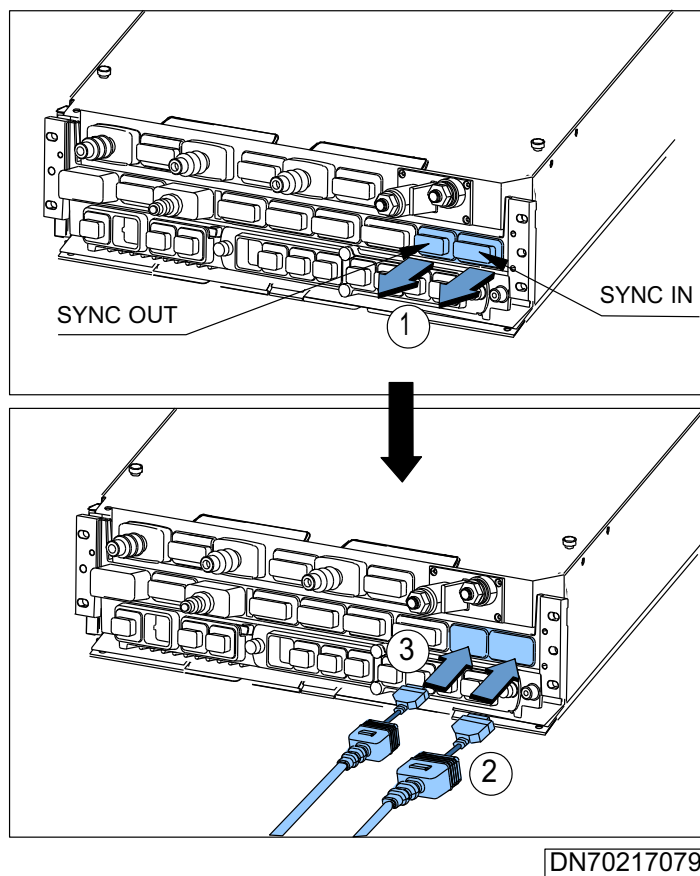


Figure 25. Connecting synchronisation cables



## Steps

1. **Remove connector seals from the synchronisation connectors in the System Module front panel.**  
  
Store the seals for later use.
2. **If this is a stack, wall or pole installation, route the synchronisation cable through the cable entry.**
3. **Pull back the connector seal covering the synchronisation cable connector.**
4. **Connect the cable to the synchronisation connector.**



5. Push the cable connector seal firmly in place.
6. Route and connect the other end of the synchronisation cable to the external BTS.

#### 4.2.4 Connecting Q1 cable

##### Purpose

The Q1 cable is connected between the System Module and a legacy Q1 network management system. The Q1 cable is optional.

##### Summary

---

##### Caution

Incorrect cables and seals may not provide secured weather protection. In outdoor installations, including the outdoor cabinet, use only tested IP55 class outdoor cables with seals provided by Nokia. This is also recommended for indoor installations.

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##### Note

When connecting BTS external cabling in wall or pole installation at an outdoor site, the cables should be routed via the lower cable entry when possible.

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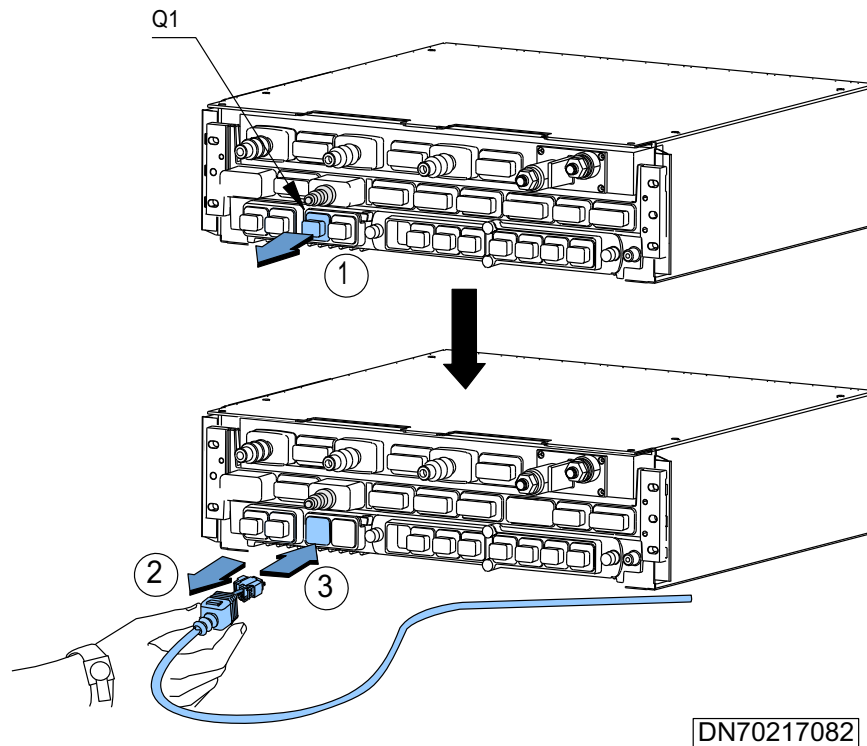


Figure 26. Connecting Q1 cable



## Steps

1. **Remove the connector seal from the Q1 connector in the System Module front panel.**  
  
Store the seal for later use.
2. **If this is a stack, wall or pole installation, route the Q1 cable through the cable entry.**
3. **Pull back the connector seal covering the Q1 cable connector.**
4. **Connect the cable to the Q1 connector.**
5. **Push the cable connector seal firmly in place.**
6. **Route and connect the other end of the Q1 cable to the Q1 network management system.**

## 4.2.5 Connecting LMP cable

### Purpose

The Local management port cable (LMP) is connected between the System Module and a laptop or other computer. The cable is optional.

### Summary

---

#### Caution

Incorrect cables and seals may not provide secured weather protection. In outdoor installations, including the outdoor cabinet, use only tested IP55 class outdoor cables with seals provided by Nokia. This is also recommended for indoor installations.

---

#### Note

When connecting BTS external cabling in wall or pole installation at an outdoor site, the cables should be routed via the lower cable entry when possible.

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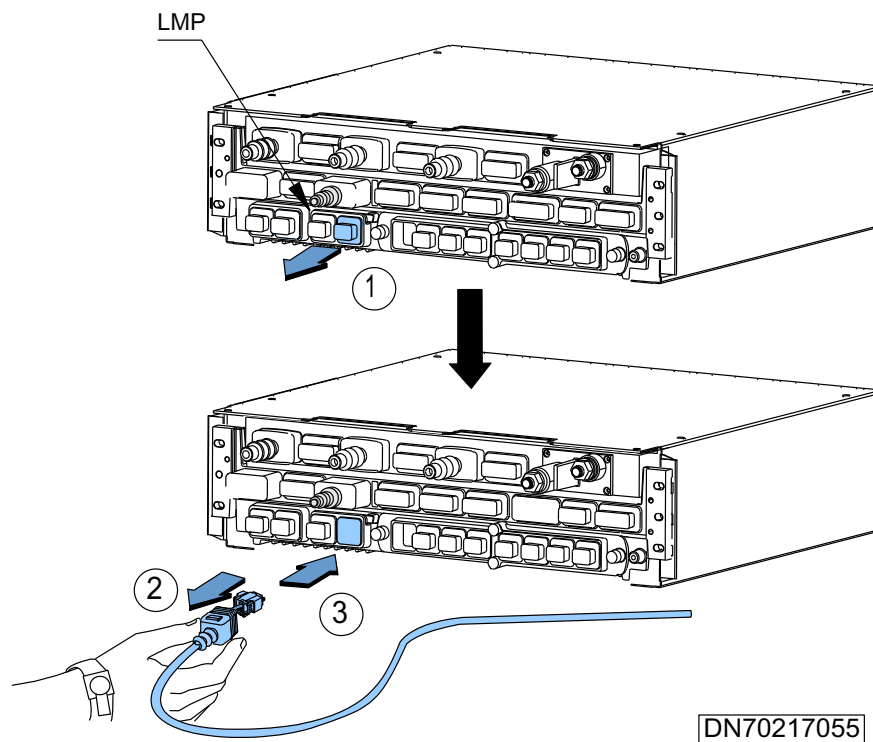


Figure 27. Connecting LMP cable



## Steps

1. **Remove connector seal from the LMP connector in the System Module front panel.**  
Store the seal for later use.
2. **If this is a stack, wall or pole installation, route the LMP cable through the cable entry.**
3. **Pull back the connector seal covering the LMP cable connector.**
4. **Connect the cable to the LMP connector.**
5. **Push the cable connector seal firmly in place.**
6. **Route and connect the other end of the LMP cable to the laptop or other computer.**

## 4.2.6 Connecting LMU cables

### Purpose

The Location Measurement Unit (LMU) cables are connected to the SYNC IN and Q1 connectors in the System Module. For instructions on how to connect the cables at the LMU, see *LMU Product Documentation* in NOLS.

### Summary

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#### Caution

Incorrect cables and seals may not provide secured weather protection. In outdoor installations, including the outdoor cabinet, use only tested IP55 class outdoor cables with seals provided by Nokia. This is also recommended for indoor installations.

---

#### Note

When connecting BTS external cabling in wall or pole installation at an outdoor site, the cables should be routed via the lower cable entry when possible.

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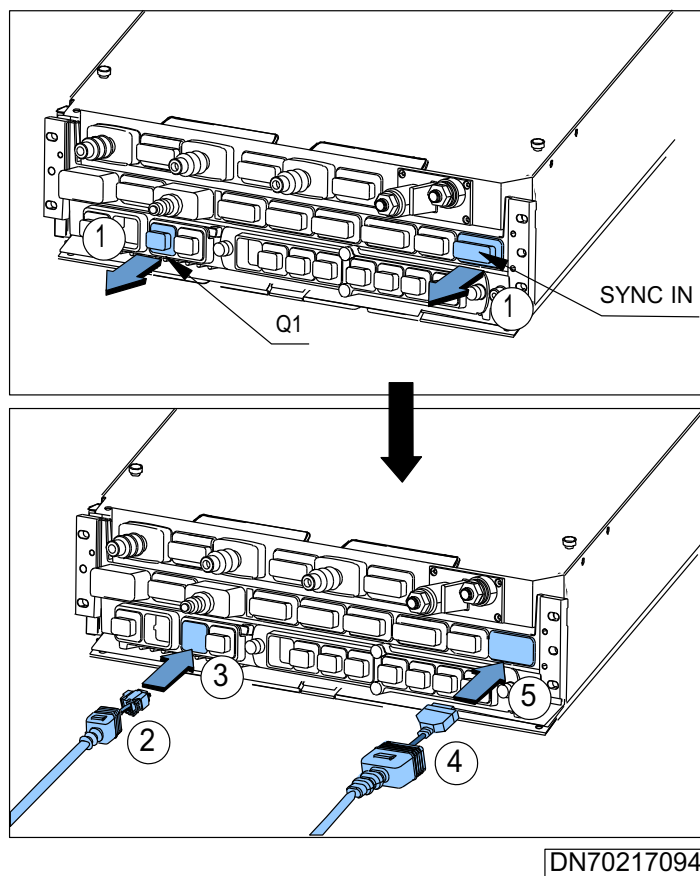


Figure 28. Connecting LMU cables



## Steps

1. Remove the connector seal from the SYNC IN and Q1 connectors in the System Module front panel.  
  
Store the seals for later use.
2. If this is a stack, wall or pole installation, route the cables through the cable entry.
3. Pull back the connector seals covering the cable connectors.
4. Connect the cables to the SYNC IN and Q1 connectors.
5. Push the cable connector seals firmly in place.

**6. Route and connect the other end of the cables to the LMU.**

For detailed instructions, see LMU product documentation.





# 5

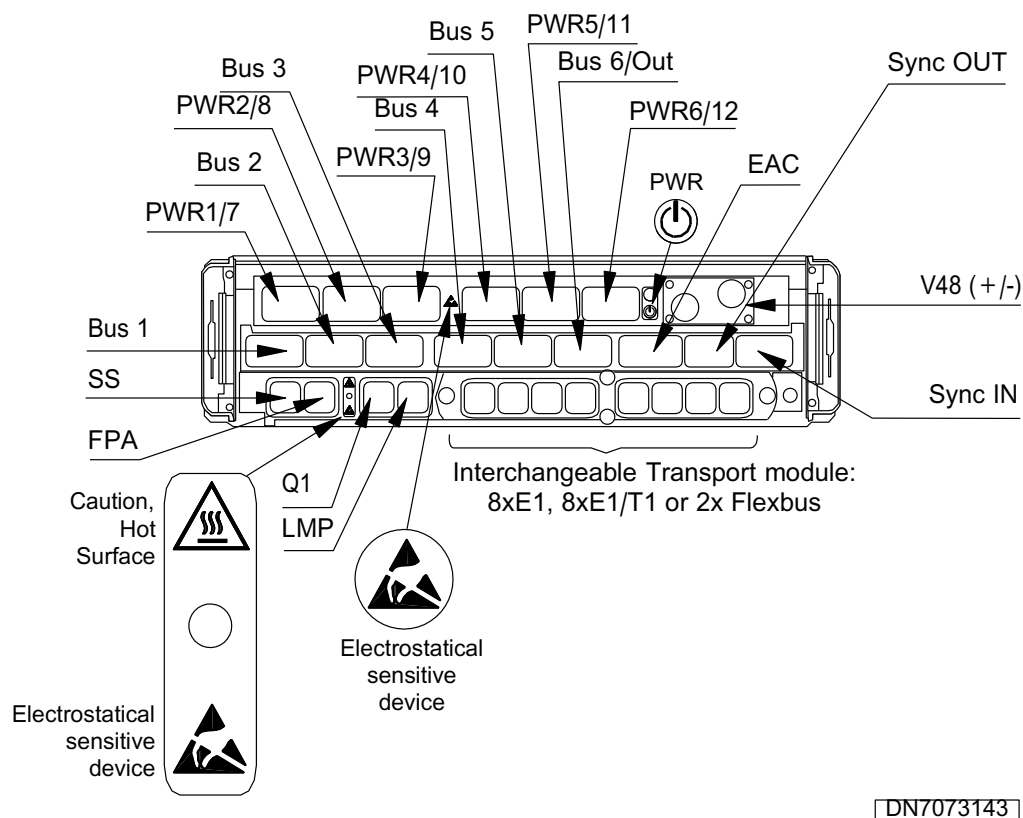
## Checklist for cabling the modules in cabinet installation

Work phase	Checked
Modules are installed.	
External power cables are connected.	
Dual Duplexer Module cable is connected to the Dual TRX Module.	
Bus cables are connected.	
Internal power cables are connected.	
RF cables are connected.	
Antenna jumper cables are connected.	
Transmission cables and sub-modules are connected.	
Optional cables (EAC, Synchronisation, Site support interface, FPA interface, LMP, LMU cables) are connected as needed.	
Cables are routed correctly.	
Empty slots are covered with dummy panels (in FCOA installations only).	
All boots and caps are properly connected and IP-sealed.	
Only Nokia provided cables are used.	
Cabinet roof is installed if applicable (in FCOA installations only).	



## Appendix A External interfaces

### A.1 System Module (ESMA) interfaces



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Figure 29. Nokia Flexi EDGE System Module (ESMA) front panel connectors and labels

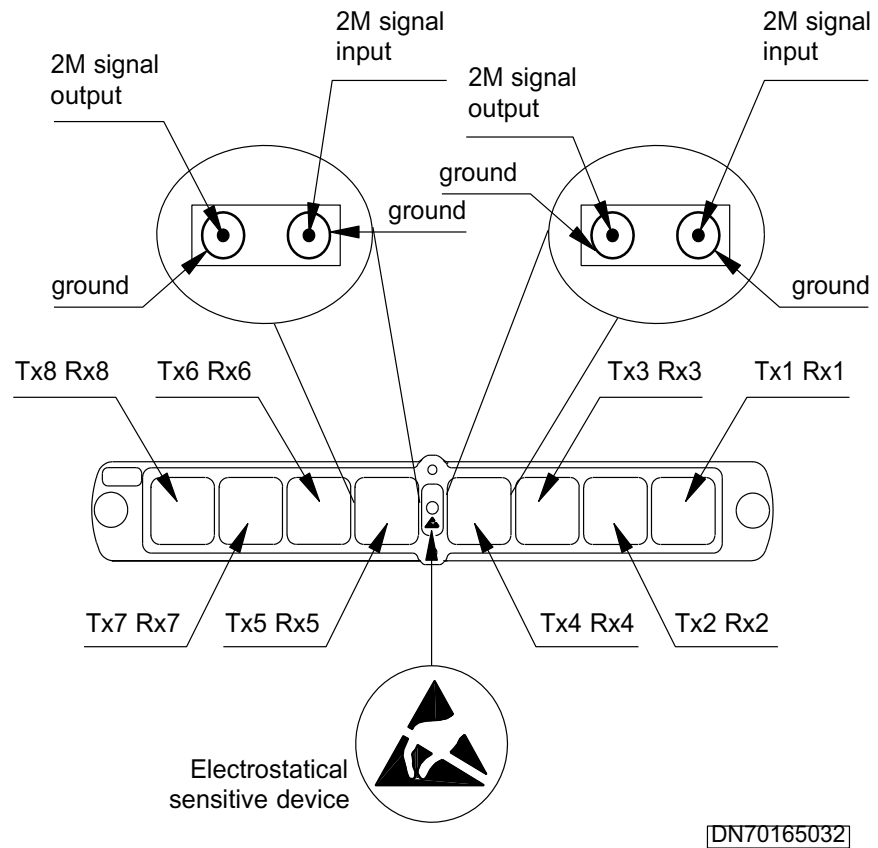
Table 5. Nokia Flexi EDGE System Module (ESMA) front panel connectors and interfaces

Label name on module	Function	Connector type	Interface(s)
V48N (+/-)	-48 V DC input power for the base station.	M10 terminal bolts	FPMA, FPDA, site support, or other external power supply
PWR 1/7...PWR 6/12	-48 V DC output power with fuse protection to six other modules.	Multi-Beam XL	EXxA, ECxA, FCFA

Table 5. Nokia Flexi EDGE System Module (ESMA)  
front panel connectors and interfaces (cont.)

Label name on module	Function	Connector type	Interface(s)
BUS 1...BUS 6/OUT	6 x Ethernet (1000 Base-T)	MDR 26 F RA	EXxA, ECxA, ESEA
EAC	External alarm and control interface	MDR 36 F RA	FSEB, FSAA, customer alarm inputs or control outputs
Sync OUT	Base station synchronisation chaining out	MDR 26 F RA	External BTS
Sync IN	Base station synchronisation chaining in	MDR 14 F RA	External BTS, LMUB
SS	Site Support alarm	RJ45	-
FPA	Flexi power alarm	RJ45 shielded	FPAA, FPBA, FPDA
Q1	Q1 management interface	RJ45 shielded	Nokia Q1 managed network elements
LMP	Local management port	RJ45 shielded	Laptop or other computer

### Transmission interface E1 sub-module (FIEA) interfaces



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Figure 30. FIEA transmission sub-module front panel connectors and labels

Table 6. FIEA transmission sub-module front panel connectors and interfaces

Label name on module	Description	Connector type	Interface(s)
Tx1 Rx1...Tx8 Rx8	Eight Transmission (Abis) interfaces - unbalanced (coaxial) E1	SMB	External transmission equipment

## Transmission interface Flexbus sub-module (FIFA) interfaces

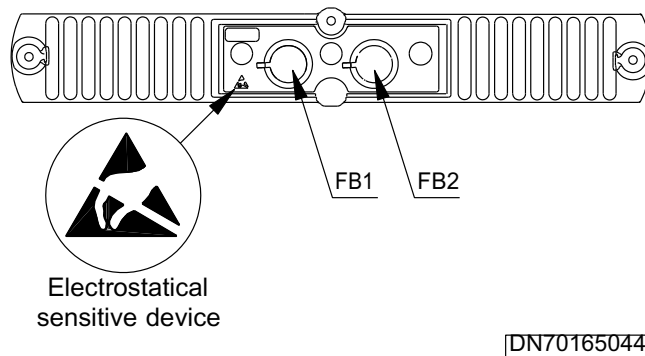


Figure 31. FIFA transmission sub-module front panel connectors and labels

Table 7. FIFA transmission sub-module front panel connectors and interfaces

Label name on module	Description	Connector type	Interface(s)
FB1, FB2	Transmission (Abis) interface - Flexbus (Nokia proprietary PDH radio)	TNC	Nokia FlexiHopper microwave radios

## Transmission interface E1/T1 sub-module (FIPA) interfaces

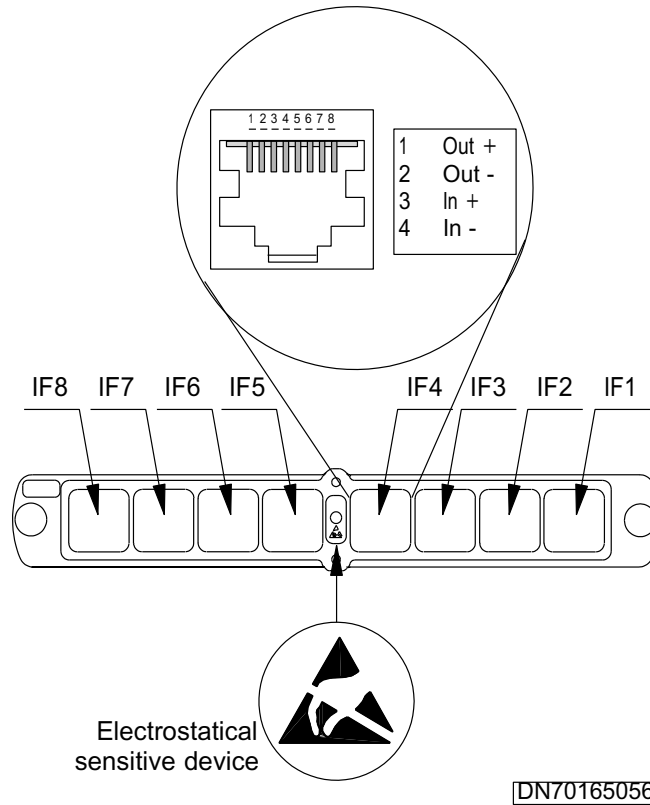


Figure 32. FIPA transmission sub-module front panel connectors and labels

Table 8. FIPA transmission sub-module front panel connectors and interfaces

Label name on module	Description	Connector type	Interface(s)
IF1 ... IF8	Eight transmission (Abis) interfaces - balanced E1/T1	RJ45 shielded	External transmission equipment

## A.2 Dual TRX Module (EXxA) interfaces

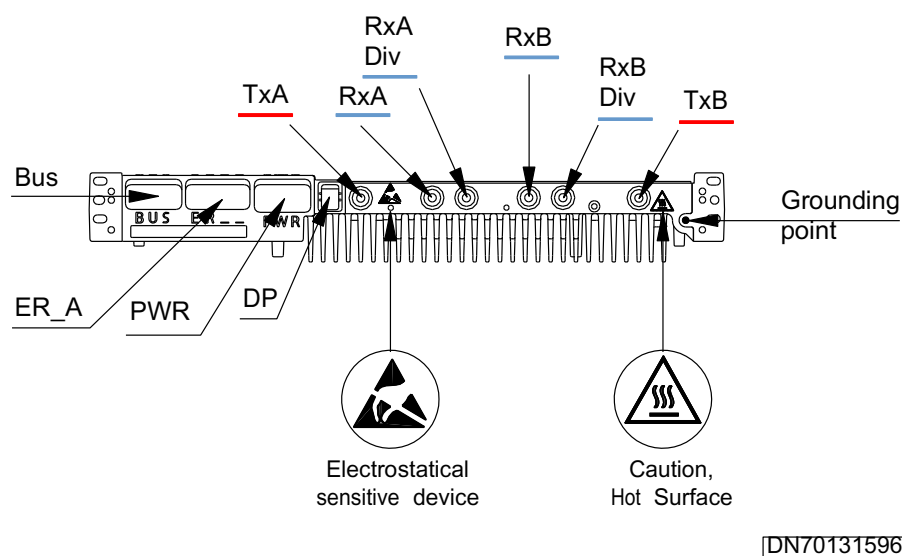


Figure 33. Nokia Flexi EDGE Dual TRX Module (EXxA) front panel connectors and labels

Table 9. Nokia Flexi EDGE Dual TRX Module (EXxA) front panel connectors, cable types and interfaces

Label name on module	Description	Connector type	Cable type	Interface(s)	Signal direction (to/from the module)
BUS	Ethernet (1000 Base-T/100 Base-TX) baseband processing of end user, hopping, synchronisation, and O&M data	MDR 26 (female)	<ul style="list-style-type: none"> <li>Bus cable, AWG30 Twinax, MDR 26 (male)</li> <li>length: 1054/1554 mm (41.5/61.2 in.)</li> </ul>	ESMA, ESEA	To and from the module
ER_A	Power and control interface for the ERxA	MDR 36 (female)	<ul style="list-style-type: none"> <li>ERxA cable, MDR 36 (male)</li> <li>hard-wired with other end fixed to ER_A</li> <li>length: 200 mm (7.9 in.)</li> </ul>	ERxA	To and from the module



Table 9. Nokia Flexi EDGE Dual TRX Module (EXxA) front panel connectors, cable types and interfaces (cont.)

Label name on module	Description	Connector type	Cable type	Interface(s)	Signal direction (to/from the module)
PWR	-48 VDC input power with fuse protection	Multi-Beam XL (female)	<ul style="list-style-type: none"> <li>Power cable, 2 x AWG12, Multi-Beam XL (male)</li> <li>length: 1188/2000 mm (46.8/78.7 in.)</li> </ul>	ESMA, ESEA	To and from the module
DP	Synchronous combining of both transmitters in the module to generate one GSM/EDGE carrier capacity with increased output power	Molex Microfit (male)	<ul style="list-style-type: none"> <li>DP cable, 4 x AWG24, Molex Microfit (female)</li> <li>length: 203 mm (8.0 in.)</li> </ul>	EWxA	To and from the module
RxA, RxB (blue)	Receives a digitally modulated GSM/EDGE RF carrier in accordance with the appropriate telecommunications standard (Rx input)	QMA (female)	<ul style="list-style-type: none"> <li>RF cable, SemiFlex 50, QMA (male)</li> <li>length: 172/275/1300 mm (6.8/10.8/51.2 in.)</li> </ul>	ERxA, ECxA	To the module
RxA Div , RxB Div (blue)	Four-way uplink receive diversity (4UD)	QMA (female)	<ul style="list-style-type: none"> <li>RF cable, SemiFlex 50, QMA (male)</li> <li>length: 172/275/1300 mm (6.8/10.8/51.2 in.)</li> </ul>	ERxA, ECxA	To the module
TxA, TxB (red)	Transmits a digitally modulated GSM/EDGE RF carrier in accordance with the appropriate telecommunications standard (Tx output).	QMA (female)	<ul style="list-style-type: none"> <li>RF cable, SemiFlex 50, QMA (male)</li> <li>length: 172/275/1300 mm (6.8/10.8/51.2 in.)</li> </ul>	ERxA, EWxA, ECxA	From the module

### A.3 Dual Duplexer Module (ERxA) interfaces

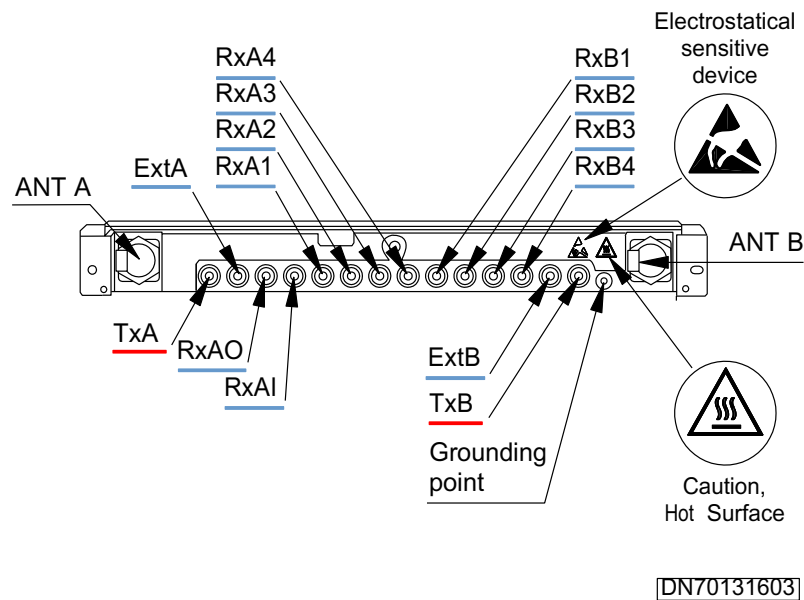


Figure 34. Nokia Flexi EDGE Dual Duplexer Module (ERxA) front panel connectors and labels

Table 10. Nokia Flexi EDGE Dual Duplexer Module (ERxA front panel connectors and interfaces

Label name on module	Description	Connector type	Interface(s)
Ant A, Ant B	Antenna interface	7/16	Antenna jumper or feeder cables
TxA, TxB (red)	2 Tx inputs	QMA	EXxA, EWxA, EWxB
ExtA, ExtB (blue)	2 external Rx outputs	QMA	External receiver
RxAO (blue)	Rx co-siting output	QMA	External BTS cabinet
RxAl (blue)	Rx co-siting input	QMA	External BTS cabinet
RxA1...RxA4 (blue)	8 Rx outputs	QMA	EXxA
RxB1...RxB4 (blue)			

## A.4 Wideband Combiner Sub-module (EWxx) interfaces

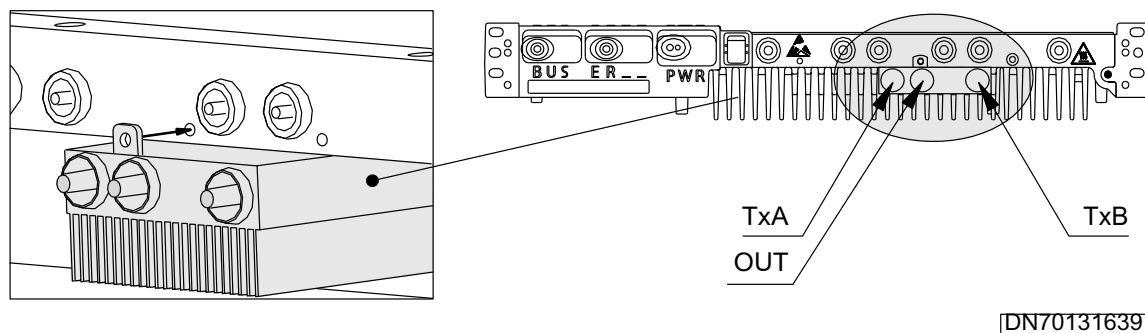


Figure 35. Nokia Flexi EDGE Wideband Combiner Sub-module (EWxB) front panel connectors

Table 11. Nokia Flexi EDGE Wideband Combiner Sub-module (EWxx) front panel connectors and interfaces

Label name on module	Description	Connector type	Interface(s)
TxA, TxB	2 Tx inputs	QMA	EXxA
DP (in EWxA only)	Synchronous combining of both transmitters in the module to generate one GSM/EDGE carrier capacity with increased output power.	4-pin Microfit	EXxA
OUT	Tx output	QMA	ERxA

Note that the EWxB does not have the DP connector as the DPTRX is not supported.

## A.5 System Extension Module (ESEA) interfaces

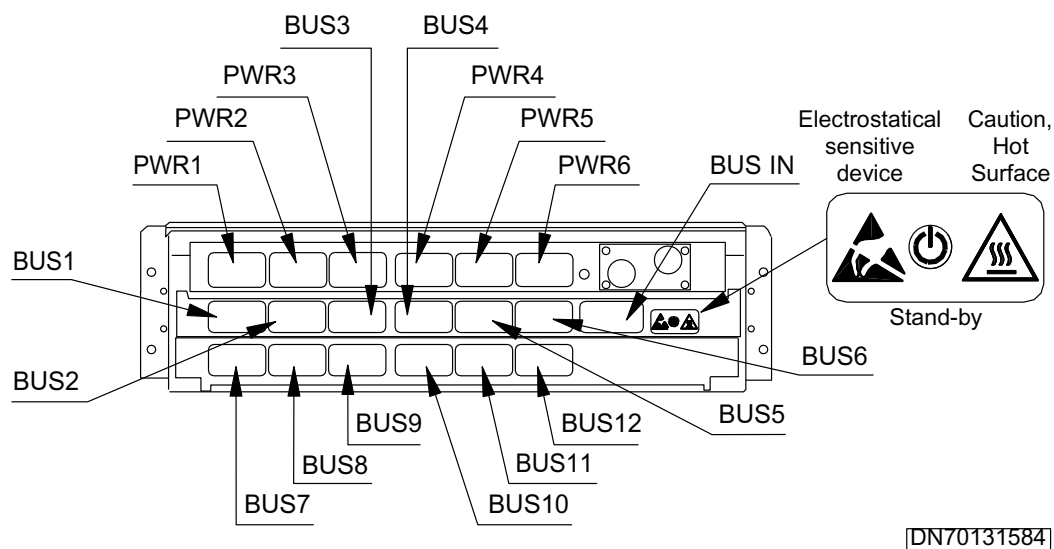


Figure 36. Nokia Flexi EDGE System Extension Module (ESEA) front panel connectors and labels

Table 12. Nokia Flexi EDGE System Extension Module (ESEA) front panel connectors and interfaces

Label name on module	Description	Connector type	Interface(s)
V48N (+/-)	-48 V DC input power for base station	M10 terminal bolts	FPMA, FPDA, site support, or other external power supply
PWR 1/7...6/12	-48 V DC output power with fuse protection to six other modules.	Multi-Beam XL	EXxA, ECxA, FCFA
BUS1...12, IN	12 x Ethernet (1000 Base-T/100 Base-TX) baseband processing of end user, hopping, synchronisation and O&M data.	MDR 26 F RA	EXxA

## A.6 Remote Tune Combiner Module (ECxA) interfaces

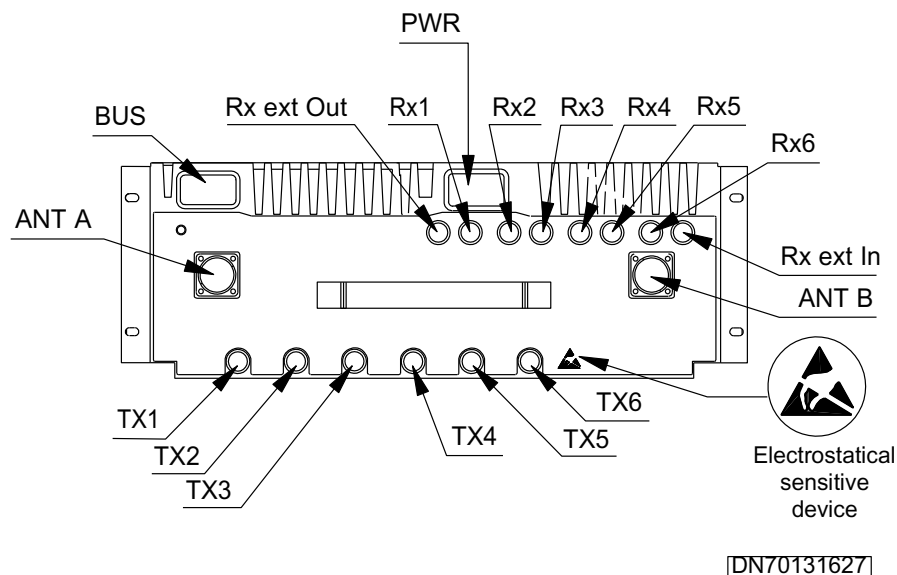


Figure 37. Nokia Flexi EDGE Remote Tune Combiner Module (ECxA) front panel connectors and labels

Table 13. Nokia Flexi EDGE Remote Tune Combiner Module (ECxA) front panel connectors and interfaces

Label name on module	Description	Connector type	Interface(s)
BUS	Ethernet (1000 Base-T/100 Base-TX) baseband processing of end user, hopping, synchronisation and O&M data.	MDR 26 F RA	ESMA, ESEA
PWR	-48 VDC input power with fuse protection.	Multi-Beam XL	ESMA, ESEA
ANT A, ANT B	Duplexer antenna interface	7/16	Antenna jumper or feeder cables
RX DIV	RX filter antenna interface	7/16	Antenna jumper or feeder cables
Rx1...Rx6	Output to EXxA RX	QMA	EXxA
Tx1...Rx6	Input from EXxA TX	QMA	EXxA
RX ext OUT	RX co-siting output	QMA	External RX or EXxA (12 RTC)

Table 13. Nokia Flexi EDGE Remote Tune Combiner Module (ECxA) front panel connectors and interfaces (cont.)

Label name on module	Description	Connector type	Interface(s)
RX ext IN	RX co-siting input	QMA	External RX or EXxA (12 RTC)

## Appendix B Bending diameter for cables

### B.1 Bending diameter for cables

The table below shows the minimum bending diameter of Nokia Flexi EDGE BTS cables.

Static bending diameter refers to the allowed bend while the cable is fixed (for example, when the cable is tied to the side of the cabinet). Dynamic bending diameter refers to the allowed bend while the cable is in motion (for example while routing the cable through the cable entry).

For the bending diameter of antenna jumper cables, refer to the cable manufacturer.

Table 14. Bending diameter of Nokia Flexi EDGE BTS cables

<i>Cable</i>		<i>Static bending diameter</i>	<i>Dynamic bending diameter</i>
<i>Cable name</i>	<i>Cable code</i>		
RF cable 172 mm (6.8 in.)	994931	30 mm (1.2 in.)	35 mm (1.4 in.)
RF cable 275 mm (10.8 in.)	994933		
RF cable 1300 mm (51.2 in.)	994936		
RF cable 71 mm (2.8 in.)	994980	18 mm (0.7 in.)	18 mm (0.7 in.)
Bus cable 1054 mm (41.5 in.)	994938	40 mm (1.6 in.)	45 mm (1.8 in.)
Bus cable 1554 mm (61.2 in.)	994939		
Power cable 1188 mm (46.8 in.)	994940	45 mm (1.8 in.)	50 mm (2.0 in.)
DP cable	994969	40 mm (1.6 in.)	45 mm (1.8 in.)
EMCA LMP cable	471370		
Sync cable for Flexi	471371		
Sync cable for UltraSite	471372		
Sync LMU cable	471377		
Q1 cable	471384		
MIBBU EPA alarm cable	471464		
Clock test cable	471521		

## Appendix C Installation tools and torque values

### C.1 Installation tools for Flexi EDGE BTS

This list covers the following installation options: stack, wall, pole, Flexi Cabinet for Indoor (FCIA) and Flexi Cabinet for Outdoor (FCOA).

Table 15. Installation tools

Installation tools
ESD wrist strap and cable
TORX screwdriver set: T10, T20, T25
Flathead screwdriver
Socket or open-ended spanner (wrench) set: 8 mm (5/16 in.), 13 mm (1/2 in.), 17 mm (11/16 in.), 19 mm (13/16 in.)
Folding knife
Adjustable wrench
Side cutters
Crimping tool for 25 mm <sup>2</sup> (4 AWG), 35 mm <sup>2</sup> (2 AWG), or 50 mm <sup>2</sup> (1/0 AWG) cable lugs (power input and ground cables for DC-powered sites)
Crimping tool for 16 mm <sup>2</sup> (6 AWG) cable lugs (ground cable for AC-powered sites or custom length module ground cables)
Torque wrench for antenna cables
Cable ties for routing cables
Tape measure
Flashlight, pocket lamp or torch
Hammer drill with drill bits for plinth/cabinet anchor holes
Marker pen or comparable tool
Pliers
Level
Hexagon (Allen) key: 8 mm (5/16 in.). (Pole Mounting Kit only).



## C.2 Torque values

Nokia strongly recommends that you tighten to the following torque values. These values assume the use of a lubricated bolt or fastener. Use these values unless stated otherwise.

The torque wrench is presented in the following figure.

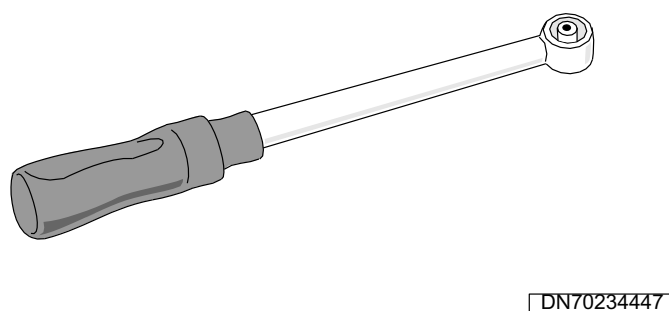


Figure 38. Torque wrench

Table 16. Torque values for the BTS

Bolt/Screw type	Size	Usage	Torque
TORX screw, thumb	M4	Transmission submodules (FIFA, FIEA, FIPA)	2.5 Nm (1.8 ft-lb)
TORX screw, thumb	M4	Wide-band Combiner Sub-module (EWxx)	2.0 - 2.5 Nm (1.5 - 1.8 ft-lb)
TORX screw, pan head	M4	Fan plate assembly	1.2 - 1.6 Nm (0.9 - 1.2 ft-lb)
TORX screw, thumb	M5	Mounting modules on rack or casings (EXxA, ERxA, ESMA, ECxA, FPDA, FPMA)	3.0 Nm (2.2 ft-lb)
TORX screw, thumb	M5	Front covers	2.0 - 2.5 Nm (1.5 - 1.8 ft-lb)
TORX screw, pan head	M5	Cable entry, module/FCIA grounding, locking casings, rear covers, FPAA, FPBA, FPMA AC terminal cover	2.0 - 2.5 Nm (1.5 - 1.8 ft-lb)
Nut	M5	FCOA grounding	3.7 Nm (2.7 ft-lb)
TORX screw, pan head	M8	FCIA grounding	8.0 - 10.0 Nm (5.9 - 7.37 ft lb)

Table 16. Torque values for the BTS (cont.)

Bolt/Screw type	Size	Usage	Torque
Nut	M8	FCOA grounding	8.0 - 10.0 Nm (5.9 - 7.37 ft lb)
Hexagon Head Screw	M8	Plinth grounding	8.0 - 10.0 Nm (5.9 - 7.37 ft lb)
Hexagon Head Screw	M8	Mounting plinth to Pole Mounting Kit (FMBB)	30.0 Nm (22.11 ft lb)
DC Power terminal nut	M10 (13/32 in.)	ESMA, FPDA DC power terminals	10.0 - 14.0 Nm (7.0 ft lb - 9.8 ft lb)
Hexagon head screw	M10 (13/32 in.)	Cabinet/plinth fixing (not included in Flexi EDGE delivery)	40.0 Nm (29.0 ft-lb)
Nut	M10 (13/32 in.)	Cabinet/plinth fixing (not included in Flexi EDGE delivery)	40.0 Nm (29.0 ft-lb)
Hexagon head screw	M12 (15/32 in.)	Cabinet/plinth fixing (not included in Flexi EDGE delivery)	49.0 Nm (36.1 ft-lb)
Nut	M12 (15/32 in.)	Cabinet/plinth fixing (not included in Flexi EDGE delivery)	49.0 Nm (36.1 ft-lb)
Antenna connector	7/16 DIN	Antenna jumper cables (not included in Flexi EDGE delivery)	25 Nm (18.5 ft lb)