

## SMALL CROSSBAR SWITCHES

### PIECE-PART DATA AND REPLACEMENT PROCEDURES

#### 1. GENERAL

1.001 This addendum supplements Section 030-721-801, Issue 7. Place this pink sheet ahead of Page 1 of the section.

1.002 This addendum is issued for the following reasons:

- (a) To change subparagraph 4.11(2) and to add subparagraphs 4.11(3) through (10)
- (b) To add two figures (Fig. 2.1 and 2.2).

#### 2. CHANGES TO SECTION

2.001 On Page 9, revise subparagraph 4.11(2) and add subparagraphs 4.11(3) through (10) as follows:

- (2) Wrap a KS-6320, L1, orange stick with tape to a diameter of 5/16 inch. (See Fig. 2.1.)
- (3) Trim the end of the KS-6320, L1, orange stick to fit into the slot at the front of the restoring spring. (See Fig. 2.1.)
- (4) Obtain a piece of stiff wire (such as a paper clip) approximately 4-1/2 inches long.
- (5) At one end of the wire, make a bend approximately 1/4 inch from the end at an 80° angle. (See Fig. 2.2.)

(6) At the opposite end of the wire, make a bend approximately 3/4 inch from the end at an 80° angle. (See Fig. 2.2.)

(7) Hold the KS-6320, L1, orange stick between the index finger and the second finger and insert the trimmed end of the stick into the front slot of the restoring spring.

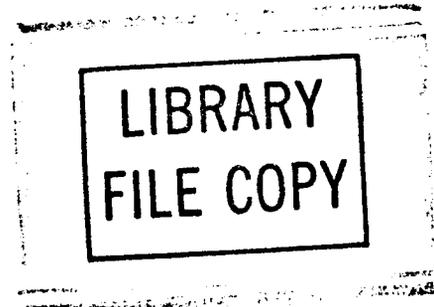
**Requirement:** The length of the restoring spring lies along the KS-6320, L1, orange stick and rests on the tape roll.

(8) Attach the 1/4-inch long wire hook to the rear tab of the restoring spring.

(9) Place the center tab of the restoring spring in the associated square hole of the vertical unit base with the front portion of the spring resting on the plastic operating stud of the vertical unit armature.

(10) Slowly remove the KS-6320, L1, orange stick and wire hook, allowing the rear tab of the spring to snap into its associated slot.

**Note:** The flat portion of the restoring spring must lie flat against the base; otherwise, the restoring spring must be replaced.



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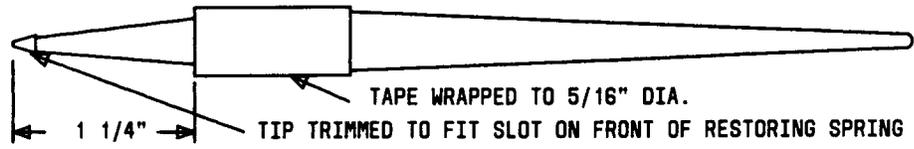


Fig. 2.1—KS-6320, L1, Orange Stick With Tip Trimmed

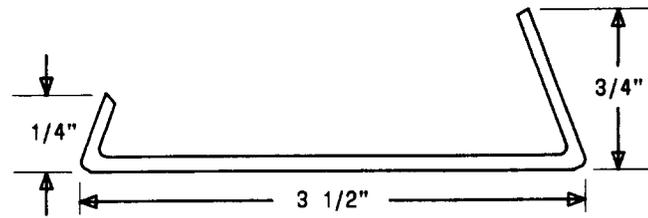


Fig. 2.2—Wire Hook