

## RELAYS (NONWIRE SPRING-TYPE), 197-TYPE SWITCHES, CROSSBAR SWITCHES, AND KS-13835 (AMA) READER REPLACING CONTACTS

### 1. GENERAL

1.001 This addendum supplements Section 069-310-802, Issue 7.

1.002 This addendum is issued to revise 4.01 and to add new Fig. 4.1.

### 2. CHANGES TO SECTION

#### ISSUE 1 CHANGES

2.001 On Page 8, revise 4.01 as follows.

4.01 When replacing a point- or disc-type contact, its mating contact must also be replaced. Also, if there is a point-type contact on the opposite side of the spring from the contact to be replaced, the contact on the opposite side and its mate must also be replaced. On step-by-step relays with dome-shaped contacts and on relays equipped with springs having single bar contacts, do not replace the mating contact if it is not necessary. In this case, the dome must lie wholly within the length of the bar and the center line of the dome must be within 0.010 inch of the center line through the width of the bar as gauged by eye. (See Fig. 4.1.)

2.002 On Page 8, add Fig. 4.1—Dome-Shaped Contact Mating With a Bar Contact.

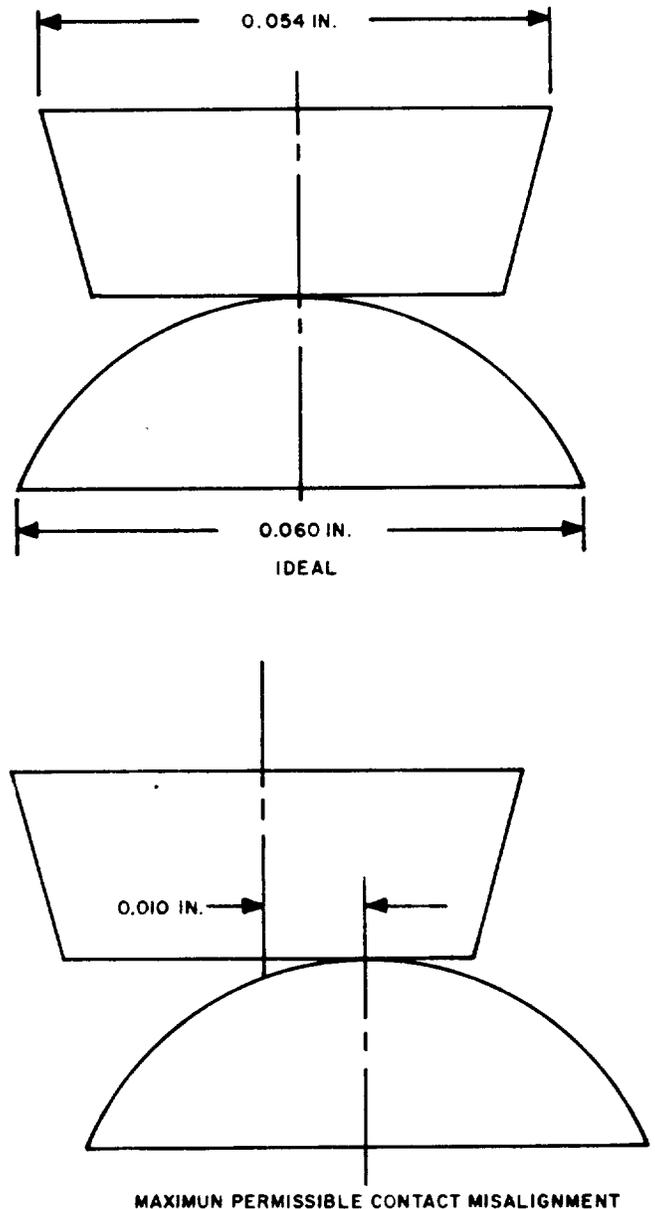


Fig. 4.1—Dome-Shaped Contact Mating With a Bar Contact

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