

**TOOLS**

**CRIMPERS- DESCRIPTION**

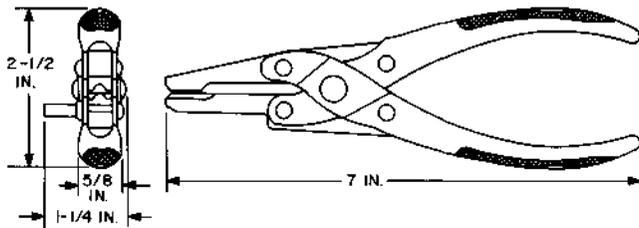
**1. GENERAL**

**1.01** This section covers coded and noncoded Bell System crimpers.

**1.02** When this section is reissued, the reason for reissue will be listed in this paragraph.

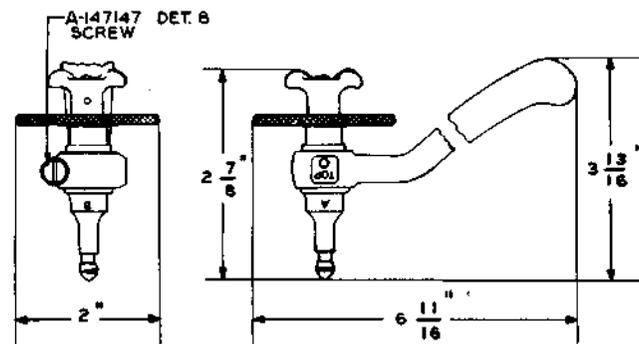
**1.03** The information contained in this section supersedes the corresponding information in Sections 074-108-101, 074-117-101, and 074-800-101.

**308**



Brush spring crimper. For use on 14-type commutator brushes.

**409A**



Jack sleeve crimper. For use in crimping the replacement sleeves of 49- and 141-type jacks.

**TOOL, CRIMPING, KS-15710**

In ordering, specify list number desired.

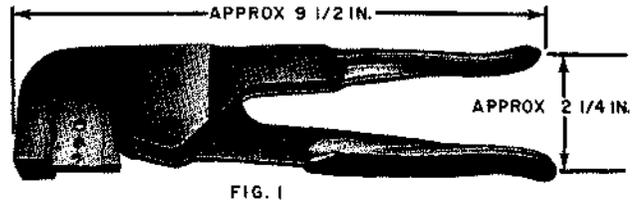


FIG. 1



FIG. 2

Long handle crimping tools.

KS-15710	FIG.	DIMENSIONS ACROSS FLATS	DIE CODE	FOR OUTER SLEEVE KS-15712
L1 (WT232)	1	0.178 ± 0.003	K	L1
		0.197 ± 0.003	L	L2
		0.231 ± 0.003	P	L3
L2 (WT234)	2	0.290 ± 0.003	T	L4
		0.314 ± 0.003	V	L5
L3 (WT236)	2	0.314 ± 0.003	V	L5
		0.384 ± 0.003	X	L6
L4	—	0.151 ± 0.003	—	L14
		0.178 ± 0.003	—	L15
L5	—	0.213 ± 0.003	—	L16
		0.128 ± 0.003	—	L14
L6	—	0.151 ± 0.003	—	L13
		0.218 ± 0.003	—	L30
	1	0.255 ± 0.003	—	L28

For use with KS-15711 and KS-15712 shield connectors when terminating the shields of wire or cable.

**CRIMPER**

See Presses, Section 074-247-134.

**NOTICE**

Not for use or disclosure outside the Bell System except under written agreement