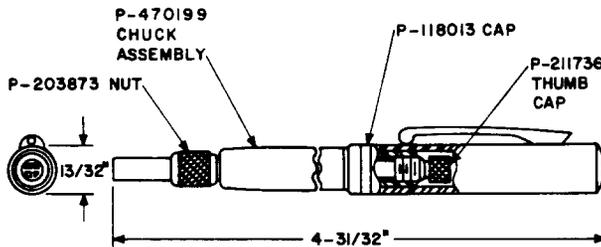


TOOLS
FILES – DESCRIPTION

1. GENERAL

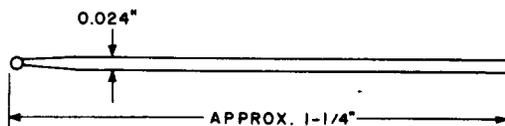
- 1.01 This section covers coded and noncoded Bell System files and burnishing tools.
- 1.02 When this section is reissued, the reason for reissue will be listed in this paragraph.
- 1.03 The information contained in this section supersedes the corresponding information in Sections 074-106-101, 074-113-101, 074-115-101, 074-127-101, 074-550-101, and 074-601-101.

265C



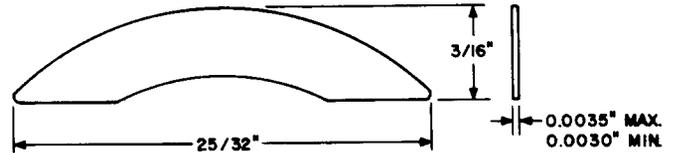
Contact burnisher holder having a chuck for mounting 266-type tools, a magazine for containing these tools, and a removable cap with pocket clip. Six 266E and three 266C tools are furnished with the 265C tool. Replaces the 265 and 265B tools. For general use in burnishing contacts.

266C



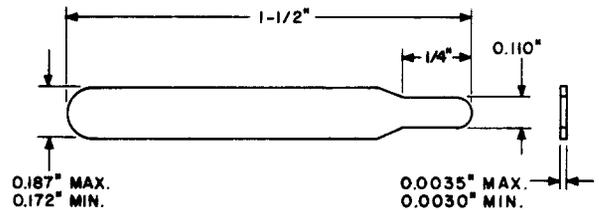
Wire burnisher. For general use with the 265C tool for cleaning pits in contacts.

266D



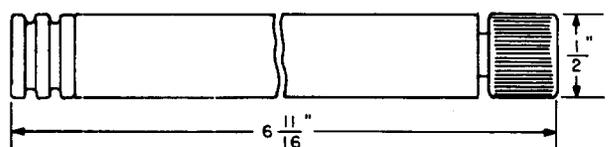
Contact burnisher blade. For use with the 265C tool for burnishing contacts on UB-type relays.

266E



Contact burnisher blade. Replaces the 266B tool. For general use with the 265C tool for burnishing contacts.

373D



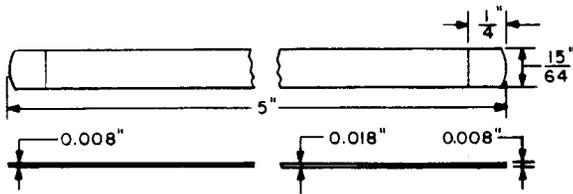
Contact burnisher holder. Consists of a tube made of insulating material having a chuck on one end and equipped with a cap at the other end. The tube provides space for storing 374-type tools, a wire-core bristle brush for cleaning sequence switches and crossbar select fingers used for replacement purposes. These articles are not furnished with this tool. Replaces the 373, 373B, and 373C tools.

For general use in burnishing contacts, cleaning sequence switch cams and replacing selecting fingers on 300- and similar-type switches.

NOTICE

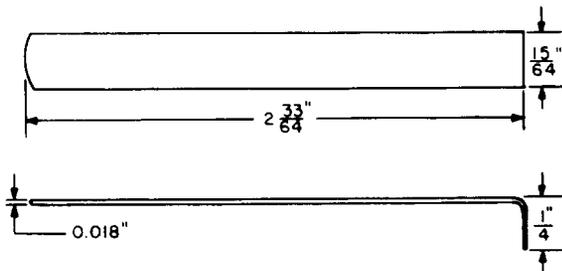
Not for use or disclosure outside the Bell System except under written agreement

374A



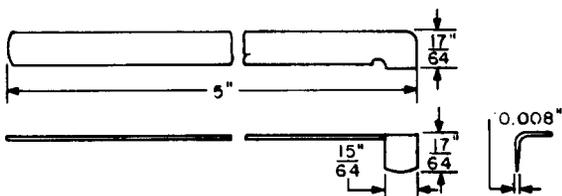
Contact burnisher blade. For use with the 373D tool when burnishing contacts.

374B



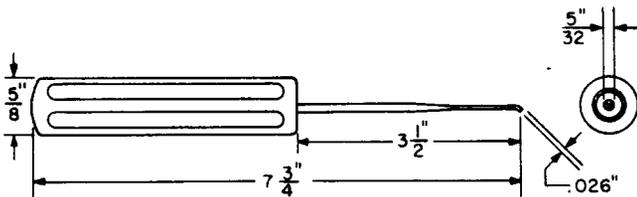
Contact burnisher blade. For use with the 373D tool when burnishing contacts.

374C



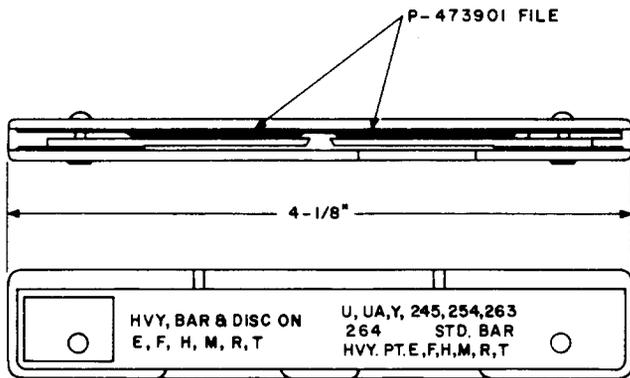
Contact burnisher blade. For use with the 373D tool when burnishing contacts.

394A



Contact burnisher. Replaces the 86 tool. For use on 141- and similar-type jacks.

527A

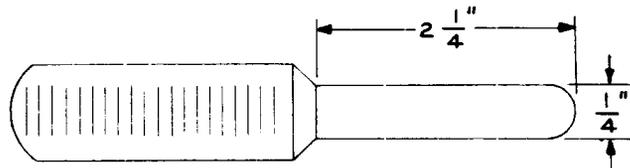


Build-up remover. The procedure for removing the P-473901 file from the mask of the tool is outlined in Section 069-306-801 covering cleaning procedures for relay contacts and parts. For use on relay contacts.

TP88993

Contact burnisher. (Not furnished as individual item under the TP number. If required, order the P-240351 contact burnisher.)

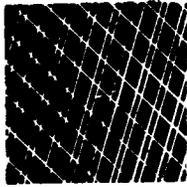
P-240351



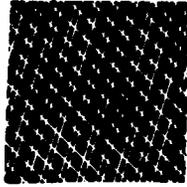
Contact burnisher. For use on 12AH and 12BH receiving distributors.

FILES

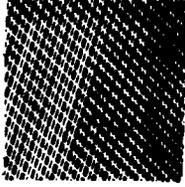
The following figures are enlarged views of the cutting surfaces of the files listed below.



Bastard



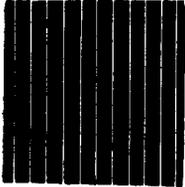
Second



Smooth



Swiss †



Straight

Swiss pattern files vary from No. 00 (coarse) to No. 6 (fine).

FILE CARD

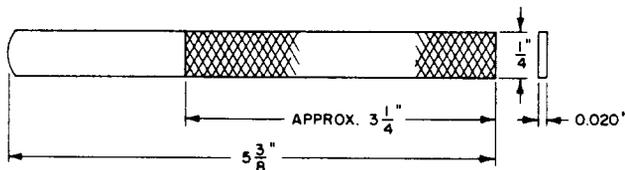
See "Brush and File Card."

KS-2662

MFR DISC

File. Replaced by KS-2663 file.

KS-2663



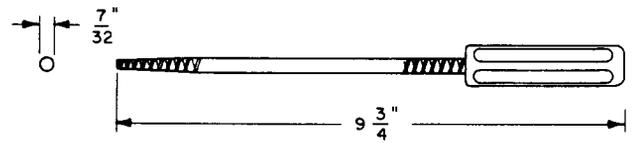
File. A No. 6 escapement equaling file, double cut swiss, 5-3/8 inch long. For general use.

R-1051



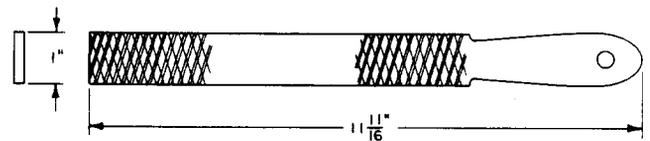
File. Supplied with file handle. A Swiss No. 2 cut pillar file 6 inches long with smooth edges and cross section approximately 23/64 inch by 5/32 inch. For general use.

R-1274



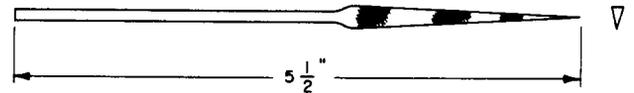
File. An H-type, round, second-cut file. For general use. (Specification AT-6779)

R-1482



File. An H-type, combination, double cut bastard and single cut smooth file. For general use. (Specification AT-6779)

FILE, ESCAPEMENT, KNIFE, SWISS, NO. 6 CUT



For use in sharpening the stripping edges of V-notch diagonal pliers.

FILE, SLOTTING, IDEAL INDUSTRIES NO. 20-009



For use in bevelling commutator slots of motors and generators after undercutting.

FILE, ROUND, ROUND-HANDLE, SWISS NO. 0 CUT, 6-1/4 INCH

For general use.

FILE, ROUND, SMOOTH-CUT, 6 INCH

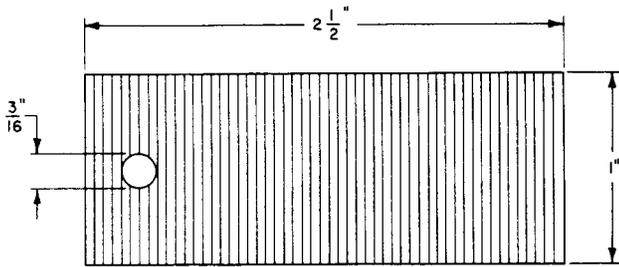
For use on universal-type keys.

FILE, SQUARE, SMOOTH-CUT, 6 INCH

For use on 197- and 198-type switches.

SECTION 074-217-110

FILE, FLAT, CARSON-NEWTON CO. NO. 50 (OR EQUIVALENT)



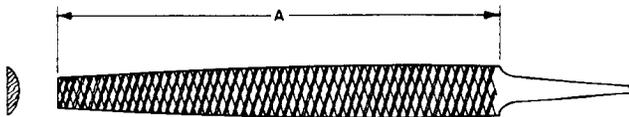
For use on sequence switches.

FILE, FLAT, SMOOTH-CUT, 6 INCH

This tool forms part of the 1002A tool kit. For use in reconditioning horizontal drive shaft couplings.

FILES, HALF-ROUND

In ordering, specify length and cut of file desired.



Supplied without file handle.

LENGTH DIM. A (INCHES)	CUT	USE
4	Smooth	118-type relays
6	Second	General use

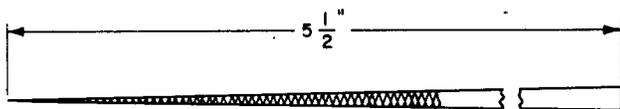
FILE HANDLE

See "Handle, File."

FILE, NEEDLE, EQUALING, ROUND-HANDLE, SWISS NO. 2 CUT, 6-1/4 INCH

For use on A- and B-type sequence switches.

FILE, NEEDLE, SQUARE, SWISS NO. 0 CUT



For use in placing dust shields on keys.