

TOOL KITS III
DESCRIPTION

1. GENERAL	QTY	DESCRIPTION
1.01 This section describes Bell System noncoded tool kits within the part or type number range of KS-6527 through KS-21774, L1, and commercial tool kits.	1	565A Tool
	1	L-116519 Wrench
	1	L-116518 Holder
1.02 Revision arrows are used to emphasize significant changes. The reasons for reissue are listed below.	2	L-116516 Clamping Springs
(a) To rate the KS-6527, KS-13500, KS-14746, and KS-16930, L1 Mfr Disc.	2	L-116515-1 Screwdriver Wedges
	2	L-116515-2 Screwdriver Wedges
(b) To delete the D-96294 and AT&T 38-Y-3840 tool kits since they are no longer needed for Panel Office Telephone Systems.	2	L-116514-4 Wedging Nuts
	2	L-116514-3 Wedging Nuts
(c) To update the KS-21774, L1, tool kit.	2	L-116514-2 Wedging Nuts
(d) To update the practice to the standard format.	2	L-116514-1 Wedging Nuts
1.03 See the tool index for other tool kit practices.		
1.04 The following is a list of tools that have been Mfr Disc. without replacement.		
TOOLS	REPLACEMENT	
KS-6527	-	
KS-13500	-	
KS-14746	-	
KS-16930, L1	-	
2. DESCRIPTION OF TOOLS		
2.01 <i>KS-20558, L1:</i> The KS-20558, L1, kit is used to replace defective halves of 287, 288, and D-179985 type relays. The kit consists of a KS-20557, L1, case equipped with a polyethylene foam tray, a label for tool identification and the following tools:		
QTY	DESCRIPTION	
1	417A Tool	
		QTY
		DESCRIPTION
		1
		KS-7666 "486A" Can, Oil
		1
		AT-7739 Screwdriver B1, Phillips No. 1
		1
		AT-7825 Screwdriver C6, 6-inch cabinet
		1
		AT-8032 Kit, Key C, 9/64 inch - 5/32 inch Allen
		2
		KS-3093 Brush

NOTICE

Not for use or disclosure outside the Bell System except under written agreement

SECTION 074-232-112

QTY	DESCRIPTION	QTY	DESCRIPTION
6	KS-6320 Stick, Orange	1	KS-21774, L25, Pliers, External Retaining Ring
1	KS-14642 Oiler	1	KS-21774, L30, Applicator, E Ring
1	KS-19873, L1, Gauge, Cylinder	1	KS-21774, L35, Puller, Gear
1	KS-19874 Gauge, Finger	1	KS-21774, L40, 6-inch Scale
1	KS-19876 Gauge, Loader Mounting	1	KS-21774, L45, Screwdriver, Jeweler's
1	KS-19877 Gauge, End Switch	1	KS-21774, L50, Sealant, Loctite 290
1	KS-19878 Gauge, Pawl	1	KS-21774, L55, Sealant, Loctite 242
1	KS-19879 Screw, Jack	1	KS-21774, L60, Viewer Magnetic Tape
1	KS-19907 Gauge, Switch	1	KS-21774, L65, Wrench, 10-inch Adjustable
1	KS-19908 Gauge, Card Retaining	1	KS-21774, L70, Wrench, Spline Key, 5/16 inch
1	KS-19910 Gauge, Trip Rod Switch	1	KS-21774, L75, Wrench, 0.048 inch Spline Key Chart, Tool Kit Inventory
1	KS-20226 Gauge, Head Alignment	1	KS-21774, L76, Wrench, 1/4 inch and 3/8 inch
1	KS-20642, L1OP, Nameplate	1	KS-21774, L77, Wrench, 7/32 inch and 5/16 inch
1	KS-21774, L10, Gauge, Tension, 0-30 Pounds	1	KS-21774, L78, Wrench, 3/8 inch and 7/16 inch
1	KS-21774, L11, Gauge, Gram Tension, 0-1000 Grams	1	KS-21774, L80, Wrench, Open End, 9/32 inch and 11/32 inch
1	KS-21774, L12, Gauge, Feeler, 0.0015 inch—0.025 inch	1	KS-21774, L85, Adjuster
1	KS-21774, L13, Gauge, Feeler, 0.026 inch—0.040 inch, 0.055 inch, 0.060 inch, and 0.065 inch	1	KS-21774, L90, Mirror
1	KS-21774, L14, Gauge, Gram Tension, 50-0-50 Grams		
1	KS-21774, L15, Gauge, Tension, 0-6 Pounds		
1	KS-21774, L20, Brush		

2.03 Miller Tool and Mfg. Co. Inc. 300-WE Cable Stripper: The Miller Tool and Mfg.

Co., Inc. 300-WE cable stripper is used in stripping coaxial cables in L1 and L3 Carrier Systems, video amplifiers, and TD2 radios. This tool kit includes one mahogany fitted case equipped with the following items:

QTY	DESCRIPTION
1	Washer Shaped Screwdriver
1	WG 59U Gauge

QTY	DESCRIPTION
1	No. 300-WE Stripper, with Guard Plates
1	59U Collet Plate
1	WG 724 Gauge

Optional equipment, which must be ordered separately is as follows:

Set of Seven Replacement Knives
CPW 58U Collet Plate
WG 58U Gauge.