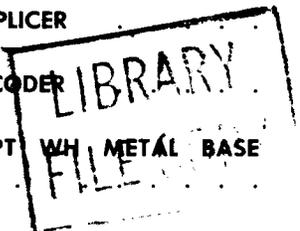


## EQUIPMENT TEST LIST

### TAPE SPLICER AND CARD CODER

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#### 1. GENERAL

1.01 This section provides an index and information access system to locate the standard tests applicable to equipment listed in the preceding table of contents. Test classification and frequency of periodic routine are also provided.

1.02 This Equipment Test List (ETL) is reissued to incorporate changes which are indicated by an arrow to the left of each line which has been changed.

1.03 Comments on this section should be made by following the instructions in Bell System Practices (BSP), Section 000-010-015.

1.04 Routine test information is arranged in the following order from left to right: Section number, issue/addendum, test letter or paragraph number, test title, test class, frequency, and the last space is for a locally assigned job number.

1.05 Section 010-300-011 provides Equipment Test List instructions.

#### NOTICE

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Bell System except under written agreement

## 26.0 TP SPLCR&amp;CD CDR

## 26.1 TP SPLCR&amp;CD CDR; 604-TYPE TAPE SPLICER

## FOR ALL UNITS

◆	076-133-701 (2/0)	2.01	CLEAN HTR & ANVIL SPLG SURFACE (OR AS REQUIRED)	MW 6M	-----
◆		2.02	CHECK HEATER & ANVIL ALNMT	MW 6M	-----

## TROUBLE TESTS

	076-133-701 (2/0)	2.03	SLG TAPE CLIP PRESSURE AGAINST ANVIL	TT	-----
		2.04	SLG TAPE CLIP POSITION ON ANVIL	TT	-----
		2.05	SLG TAPE CLIP & DNSTP SCREW CLRNC	TT	-----
		2.06	SLG TAPE GUIDE	TT	-----
		2.07	HTR ARM MVMT	TT	-----
		2.08	HTR OPRN	TT	-----
		2.09	PAPER GUIDE STOP SURFACES ALNMT	TT	-----
		2.10	SHEAR POSITION	TT	-----
		2.11	SHEAR OPRN	TT	-----
		2.12	SPLCR DOLLY GRDG	TT	-----

## 26.2 TP SPLCR&amp;CD CDR; 659-TYPE CARD CODER

## FOR ALL UNITS

◆	076-143-701 (4/1)	2.01	CLEAN CARD CODER (OR AS REQUIRED)	MW 6M	-----
◆		2.02	(A) LUBRICATE MOTOR, PUNCHES & DIES, CARRIAGE, TAB-CLPG CONTROL UNIT, SELR UNIT & HOLE-ENLRG CONTROL UNIT WH KS-7470 OIL	MW 6M	-----
◆		2.02	(B) LUBRICATE TAP-CLPG CONTROL UNIT & SELR HANDLE UNIT WH KS-7471 GREASE	MW 6M	-----
◆		2.02	(C) LUBRICATE TAP-CLPG CONTROL UNIT WH KS-16832 L2 LUBNT	MW 6M	-----
◆		2.04	CHECK RESERVOIR OIL LEVEL	MW 6M	-----
◆		2.05	FREEDOM OF PARTS FROM OIL SEEPAGE & LEAKAGE (OR AS REQUIRED)	MW M	-----
◆		2.06	TOOL POSITIONING	MW 6M	-----
◆		2.07	LAMP OPRN	MW 6M	-----

## TROUBLE TESTS

	076-143-701 (4/1)	2.08	PCH GUARD MIC SW OPRN	TT	-----
		2.09	CHAIN TENSION	TT	-----
		2.10	(2.10 - 2.11) CARRIAGE & PWR SW LOCK	TT	-----
		2.12	(2.12 - 2.14) CARRIAGE MVMT, REAR STOPS & CARD NEST	TT	-----
		2.15	(2.15 - 2.17) SELR HDL	TT	-----
		2.18	(2.18 - 2.20) HOLE-ENLRG CONTROL UNIT	TT	-----
		2.21	(2.21 - 2.25) HOLE-ENLRG PUNCH	TT	-----
		2.26	(2.26 - 2.29) STYLUS OPRN	TT	-----
		2.30	(2.30 - 2.32) TAP-CLPG PUNCH	TT	-----
		2.33	(2.33 - 2.35) PWR-DRVN HYDRAULIC SYS	TT	-----

## 26.3 TP SPLCR&amp;CD CDR; PORT MOT EQPT WH METAL BASE CONTACT

## FOR ALL UNITS

076-190-701 (2/0)	2.01	CLEAN EXTERIOR SURFACES (OR AS REQUIRED)	MW 6M	-----
	2.02	LUBRICATE CASTORS SWIVEL & ROLLER BEARINGS	MW 6M	-----
	2.08	(A & B) LUBRICATE MOTOR BALL BEARINGS	MW 9M	-----
	2.08	(C) CLEAN & REPACK MOTOR BEARINGS	MW 18M	-----
	2.16	CHECK MOTOR NOISE & VIBN	MW 6M	-----
	2.21	(A) LUBRICATE FLEXIBLE SHAFT SPLIT END PIECE BEARING WH VEEDOL MEDIUM CUP GREASE	MW M	-----
	2.24	(A) LUBRICATE VACUUM HEAD SPINDLE BEARINGS	MW M	-----
	2.24	(B) LUBRICATE VACUUM HEAD BRUSH BEARING WH VEEDOL MEDIUM CUP GREASE	MW D	-----
	2.28	LUBRICATE HANDPIECE SPINDLE BEARINGS	MW 3M	-----

## TROUBLE TESTS

076-190-701 (2/0)	2.03	(2.03 - 2.07) MOTOR FLOOR STAND & SWIVEL YOKE	TT	-----
	2.09	(2.09 - 2.15) MOTOR	TT	-----
	2.17	MOTOR TEMPERATURE	TT	-----
	2.18	(2.18 - 2.20) MOTOR LADDER BRKT	TT	-----
	2.22	(2.22 - 2.23) FLEXIBLE SHAFT	TT	-----
	2.25	(2.25 - 2.27) VACUUM HEAD	TT	-----
	2.27	HANDPIECE SPINDLE FREEDOM OF MVMT	TT	-----