

## B LEAD SLEEVE SLITTER

### DESCRIPTION AND USE

#### 1. GENERAL

1.01 This section describes the B Lead Sleeve Slitter and the method of using the slitter.

1.02 This section is reissued to show eye protection and a hard hat being worn when using the slitter.

#### 2. DESCRIPTION

2.01 The B Lead Sleeve Slitter (Fig. 1) consists of a 10-inch length of 1/2- by 1-inch steel channel to which two 24-inch lengths of chain are attached. A slitting wire is attached to the opposite ends of the chains by two swivel snaps.

#### 3. USE

3.01 Disconnect one swivel snap from the eye in the slitting wire. Drop one chain through the sleeve to be slit, then fasten the snap to the slitting wire eye.

3.02 Place the feet on the channel. Pull the lead sleeve upward steadily as shown in Fig. 2.

Be careful to pull evenly on both sides of the lead sleeve or the slitter will not make a straight cut.

**CAUTION:** *Bend the knees and keep the back straight when slitting to avoid back injury.*

3.03 Prepare the slit for soldering by cutting a V-groove along the slit with a rasp or shave hook. The groove should be about 2/3 the wall thickness of the sleeve. Apply stearine to the groove before soldering.

#### 4. MAINTENANCE AND STORAGE

4.01 Keep the slitter clean and store in a dry place. If the slitter becomes grimy or dirty, dip in a container of B Cleaning Fluid. Shake the slitter to remove excess fluid, then dry with a clean cloth. Apply a light coat of motor oil to prevent rust.

4.02 The slitting wire is available as a replacement part; order as follows:

Wire, Slitting, for B Lead Sleeve Slitter.

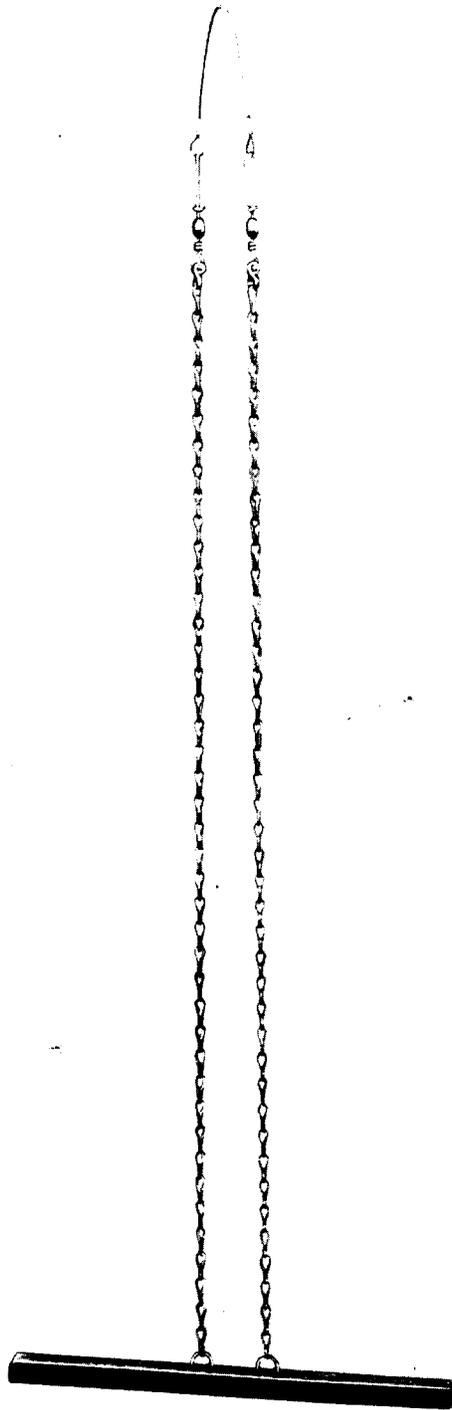


Fig. 1—B Lead Sleeve Slitter



Fig. 2—Using Sleeve Slitter