

2400- OR 2600-CYCLE E1B, E2B, OR E3B SINGLE-  
FREQUENCY SIGNALING CIRCUITS  
OUT-OF-SERVICE TESTS USING TESTING CIRCUITS  
SD-56335-01 AND SD-95874-01

1. GENERAL

1.001 This addendum supplements Section 179-316-501, Issue 3.

1.002 This addendum is reissued to provide information pertaining to changes in Part 4 of the section.

1.003 Issue 1 of this addendum was issued to delete reference to the P-43C851 disengaging tool, and to add two figures illustrating the use of the 725A tool.

2. APPARATUS

The following changes apply to Part 2 of the section:

- (a) 2.01, Table A — revised
- (b) 2.10 — omitted

3. PREPARATION

The following changes apply to Part 3 of the section:

- (a) Step 2 — revised
- (b) Fig. 1 and 2 — added

TABLE A

APPARATUS	TEST								
	A	B	C	D	E	F	G	H	I
Testing Circuit (2.02)	1	1	1	1	1	1	1	1	1
2B Test Set (2.03)	1	1	1	1	-	-	1	-	-
TMS (2.04)	-	1	1	-	1	1	-	1	1
Cord (2.05)	1	1	1	1	-	-	1	-	-
Cord (2.06)	1	1	1	1	-	-	1	-	-
Cord (2.07)	-	1	1	-	1	1	-	1	1
Cord (2.08)	-	-	1	1	-	-	-	-	-
Cord (2.09)	-	1	1	-	1	-	-	-	-
258D (dummy) Plug	1	1	-	1	-	-	1	-	-
Screwdriver, R-8210	-	-	-	-	1	1	1	-	1
Tool (2.11)	1	1	1	1	1	1	1	1	1
Tool (2.12)	-	1	-	-	-	-	1	-	-
Tool (2.13)	-	-	√	-	-	-	-	-	-
√ As required.									

STEP	ACTION	VERIFICATION
2	Remove signaling unit from its in-service position using 725A tool, as shown in Fig. 1 or 2.	

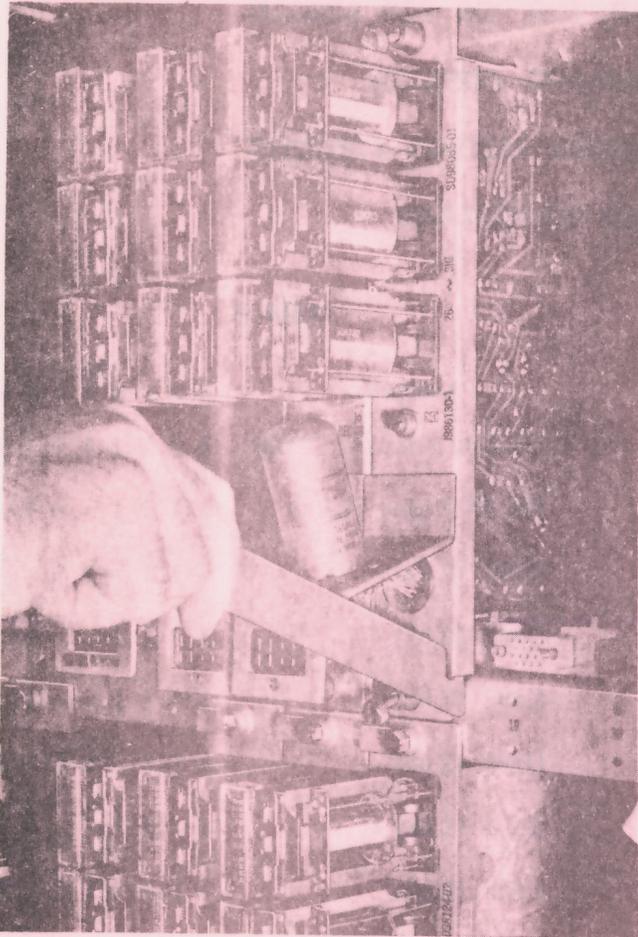


Fig. 1 — Method of Removal of Fabricated Chassis

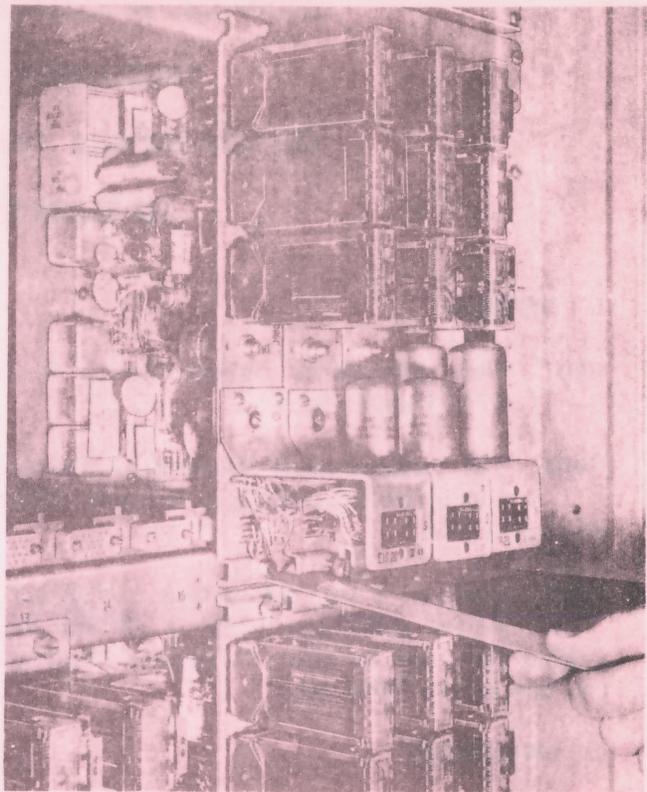


Fig. 2 — Method of Removal of Die-Cast Chassis

4. METHOD

The following changes apply to Part 4 of the section:

- (a) Test H, Steps 26 through 28a — revised
- (b) Test H, Step 29a — added

STEP	ACTION	VERIFICATION
26	Set SW1 to position 6.	RG relay operates. F lamp is extinguished, except for E1B-13 or higher, where the F lamp remains lighted.
27	Set SW2 to position 5.	M and HL relays release. On E1B-13 or higher — F lamp is extinguished.
28	Set SW1 to position 5, SW2 to position 4.	RG relay releases.
29a	If no other tests are to be made — Remove all cords, restore all keys to normal, and return signaling unit to service or spare position.	