

**DIAL PULSE INCOMING REGISTERS SD-25729-01 AND SD-26041-01**  
**TESTS USING TEST SET SD-25676-01 (J24756B)**  
**NO. 5 CROSSBAR OFFICES)**

**1. GENERAL**

**PAGE**

**1.01** This section describes a method of testing dial pulse incoming registers used in No. 5 crossbar offices. The tests are made using the test circuit for register and CAMA sender circuits, the test set circuit for register and CAMA sender circuits, and the 3A pulse generating test set circuit or 4A signaling test set circuit.

**B. Special Call:** This test checks the ability of the register to select a special marker. . . . . **6**

**1.02** This section is reissued for the following reasons:

**C. Dial Tone:** This test checks that dial tone is received from the register. . . . . **7**

(a) To add test O.1 to provide testing procedures for precision pulsing tests using the 4A signaling test set.

**D. Surge:** This test checks that the register does not record a false pulse when the dial returns to normal at the end of each digit. . . . . **8**

(b) To revise Test S to provide testing procedure for translation of information Code 411 over tandem, intertoll, and CAMA trunks for marker start by the register.

**E. Direct Pulsing:** This test checks the direct pulsing feature of the register. . . . . **8**

(c) To add Test V to provide testing procedures to check that the register will guard against completion of calls to 7-digit numbers when 10-digit numbers are dialed where pretranslators are provided.

**F. Bylink Pulsing:** This test checks the bylink feature of the register. . . . . **9**

(d) To revise all Tests to include reference to operation of keys and setting of switches in accordance with Test Chart test numbers.

**G. Abandoned Call:** This test checks the ability of the register to release on abandoned calls. . . . . **10**

**H. Digit Timing:** This test checks the timing interval of the digit timer. . . . . **10**

This reissue affects Equipment Test Lists.

**I. Link Release:** This test checks that the register times out and releases when incoming class information is withheld. . . . . **11**

**1.03** The tests covered are:

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**A. Regular Call:** The following features are checked: (1) Registration of the trunk link frame number. (2) Registration of the trunk number. (3) Registration of pulses for each digit. (4) Registration of office code and numerals on a 2-out-of-5 code basis. . . . . **5**

**J. Overall Timeout:** This test checks that the overall timer causes a trouble release within the required time interval. . . . . **11**

**K. Common Alarm Timing:** This test checks that the common alarm circuit is operated by the register in the allotted time. . . . . **13**

	PAGE		PAGE
<b>L. Double Connection:</b> This test checks that the register recognizes a double connection in the incoming register link switch and times out. . . . .	15	Ability of the register to ground the required class and translator leads to the marker. . . . .	20
<b>M. AC, RV, and LR Timers:</b> This test checks the timing interval of the AC, RV, and LR timers. . . . .	16	<b>T. Toll Operator and/or System Codes:</b> The following features are checked: (1) Ability of the register to recognize toll operator and/or system codes. (2) Ability of the register to ground the required class and translator leads to the marker. . . . .	21
<b>N. Trouble Release:</b> This test checks the ability of the register to receive a trouble release signal from the marker. . . . .	16	<b>U. Pretranslation:</b> This test checks the ability of the register to operate with the pretranslator circuit (SD-27969-01). . . . .	22
<b>O. Precision Pulsing Test (3A Pulse Generating Test Set):</b> This test checks the ability of the register and signal receiver to function properly on a signal of controlled level and duration. . . . .	17	<b>V. Pretranslator Guard Control:</b> This test checks that the register will guard against completion of calls to 7-digit numbers when 10-digit numbers are dialed due to trouble conditions. . . . .	22
<b>01. Precision Pulsing Test (4A Signaling Test Set):</b> This test checks the ability of the register and signal receiver to function properly on a signal of controlled level and duration. . . . .	18	<b>1.04</b> During Test G, the traffic register associated with the PD lead will score unless a CAMA trunk class is used. If a CAMA trunk class is used, the traffic register associated with the PD1 lead will score. During Tests J and K, the traffic register associated with the PS lead will score each time the register times out unless a CAMA trunk class is used. If a CAMA trunk class is used, the traffic register associated with the PD1 lead will score each time the register times out. During all tests, if all other registers in the group become busy, the traffic register associated with the GB lead will score. The reporting of the operation of these registers should be in accordance with local instructions.	
<b>P. Trunk Test Call:</b> This test checks the ability of the register to recognize a trunk test call and to select a marker without receiving any digits. . . . .	19	<b>1.05</b> Tests J, K, L, and M require action and Test R requires action and verification at the register under test. . . . .	
<b>Q. 11 Foreign Area Directing Codes:</b> This test checks the ability of the register to handle a 11 foreign area code prefix. . . . .	19	<b>1.06</b> When tests are made at the register frame or to avoid duplicate trouble recorder cards, release the ITRR key.	
<b>R. Tandem, Toll, and CAMA Incoming Classes:</b> The following features are checked: (1) Ability of the register to recognize tandem, toll, and CAMA class codes. (2) Ability of the register to seize a marker after the required number of digits is received for a selected code and incoming class. (3) Ability of the register to ground the required class and translator leads to the marker. . . . .	20	<b>1.07</b> If the office is equipped with the automatic monitor, register, and sender test circuit, the test circuit for register and CAMA sender circuits, and the test circuit for register and CAMA sender circuits and if the STT or STM key of the	
<b>S. Service Codes:</b> The following features are checked: (1) Ability of the register to recognize service codes. (2)			

automatic monitor, register, and sender test circuit is operated while a test by the test circuit for register and CAMA sender circuits is in progress, the circuit will release as if the RL key had been operated.

**1.08** Test Charts are provided which show priming information required for each test. Spaces are provided on the charts for listing specific priming information depending on local conditions. These charts should be filled out from local records in accordance with the instructions provided in Part 5, PREPARATION OF TEST CHART.

**1.09** An interchangeable code is a code that represents both a working office code in the home area and a working foreign area code. When pretranslators are provided, the dialing of an interchangeable code will result in the pretranslator grounding the CMB lead to the incoming register.

**1.10** *Lettered Steps:* A letter a, b, c, etc, added to a step number in Part 4 of this section indicates an action which may or may not be required depending on local conditions. The condition under which a lettered step or a series of lettered steps should be made is given in the ACTION column, and all steps governed by the same condition are designated by the same letter within a test. Where a condition does not apply, all steps designated by that letter should be omitted.

**1.11** The manner of selecting some circuits and test conditions at the master test frame (MTF) and its associated circuits varies depending on the apparatus options furnished with these circuits. Therefore, where variable means of selection are provided, precise instructions for the selection of circuits and test conditions are not given. Precise instructions for the use of these variable means are given in Section 218-106-301.

**1.12** The location statement, At MTF—, is used to refer to all apparatus located on the four basic bays of the MTF.

## 2. APPARATUS

### Tests A Through K and N Through ▽V

**2.01** Master test control circuit SD-25800-01.

**2.02** Test circuit for register and CAMA sender circuits SD-25988-01.

**2.03** Test set circuit for register and CAMA sender circuits (test set) SD-25676-01.

**2.04** Testing cord, 20-conductor cord, 6 feet long, equipped with one KS-13875 plug and one KS-13985 plug (W20C cord) (for connecting the test set to the test circuit for register and CAMA sender circuits).

### Test C

**2.05** 1014A dial hand test set (handset) or equivalent, equipped with a 2W38A cord assembly consisting of one W2CK cord, one 310 plug, and one 471A jack.

### Tests H, J, K

**2.06** KS-3008 stopwatch or equivalent.

### Tests J, K, L, M, ▽V

**2.07** Blocking and insulating tools as required. Use tools and apply as covered in Section 069-020-801.

### Test L

**2.08** Testing cord, 893 cord, 6 feet long, equipped with two 360A tools (1W13B cord) and two KS-6278 connecting clips (for making test connection to terminal strip terminals).

### Test M

**2.09** Timing test set J24753A (SD-25707-01).

**2.10** ▽Testing cord, W3M cord, 6 feet long, equipped with one 310 plug, one 360A tool, one 360B tool, one 360C tool (3W4A cord), and three KS-6278 connecting clips.◀

### Tests O, ▽O.1

**2.11** Patching cord, P3E cord, 8 feet long, equipped with two 310 plugs (3 P6E cord) for connecting test circuits for register and CAMA sender circuit to 3A pulse generating test set ▽or 4A signaling test set.◀

### Test O

**2.12** 3A pulse generating test set J94732A and power supply unit J94732B (SD-95686-01).

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**Test O.1**

**2.13** 4A signaling test set J94743A and loop unit J94743AB (SD-1C244-01).

**2.15** Two 419A tools for use with 1W13A cord. Use tools and apply as covered in Section 069-131-811.♦

**Test V**

**2.14** Testing cord, 893 cord, 3 feet long, equipped with two 360A tools (1W13A cord).

**3. PREPARATION**

<b>STEP</b>	<b>ACTION</b>	<b>VERIFICATION</b>
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*Note:* Refer to 1.10, 1.11, and 1.12.

**Tests A Through K and N Through ♦V♦**

- |   |  |                         |
|---|--|-------------------------|
| 1 | At MTF—<br>Restore all keys and switches.  |                         |
| 2 | Momentarily operate RL key.  | All lamps extinguished. |
| 3 | Select incoming register.  |                         |
| 4 | ♦At test set—<br>Patch IRT connector on test set to IRT jack on MTF or to IRT jack on incoming register frame. |                         |

**Test O**

- |   |  |  |
|---|--|--|
| 5 | Patch PLS jack on test set to OUTPUT CP jack on 3A pulse generating test set.  |  |
| 6 | At 3A pulse generating test set—<br>Prepare test set as outlined in section titled 3A Pulse Generating Test Set Description and Operation. |  |

**Test O.1**

- |   |   |  |
|---|---|--|
| 7 | Patch PLS jack on test set to SR jack on 4A signaling test set loop interface unit.   |  |
| 8 | At 4A signaling test set—<br>Prepare test set as outlined in section titled 4A Signaling Test Set Description and Operation.♦ |  |

STEP	ACTION	VERIFICATION
<b>4. METHOD</b>		
<b>A. Regular Call</b>		
<b>▶4- and 5-Digit Calls◀</b>		
5	Operate keys and set switches in accordance with Test Chart ▶Test 1.◀	
6	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
7	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished. Trouble record taken. FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. Designations perforated identifying called number dialed, trunk link frame, trunk number, and trunk class.
8	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
9	▶Repeat Steps 5 through 8, as required for Tests 2 through 6.◀	
<b>▶7-Digit Calls◀</b>		
10	Operate keys and set switches in accordance with Test Chart ▶Test 7.◀	
11	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
12	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished. Trouble record taken. FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. Designations perforated identifying called number dialed, trunk link frame, trunk number, and trunk class.
13	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.

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STEP	ACTION	VERIFICATION
14	Repeat Steps 10 through 13, as required for Tests 8 through 21.	
<b>10-Digit Calls</b>		
15	Operate keys and set switches in accordance with Test Chart Test 22.	
16	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
17	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished. Trouble record taken. FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. Designations perforated identifying called number dialed, trunk link frame, trunk number, and trunk class.
18	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
19	Repeat Steps 15 through 18, as required for Tests 23 through 36.	
<b>All Calls</b>		
20	At MTF— Restore all keys and switches not required in next test.	
21a	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	
<b>B. Special Call</b>		
5	Operate keys and set switches in accordance with Test Chart Test 37.	
6	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
7	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished. Trouble record taken.

STEP	ACTION	VERIFICATION
		FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. Designations perforated identifying called number dialed, trunk link frame, trunk number, and trunk class (SPL).
8	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
9	◆Repeat Steps 5 through 8, as required for Tests 38 and 39.◆	
10	Restore all keys and switches not required in next test.	
11a	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	
<b>C. Dial Tone</b>		
5	Operate keys and set switches in accordance with Test Chart ◆Test 40.◆	
6	Insert plug of handset into PLS jack.	
7	Momentarily operate STT key.	RR lamp lighted. Dial tone heard at handset. At MTF— IRT, IRON lamps lighted.
8	At test set— Using handset, dial digits of called number as shown on Test Chart.	RR lamp extinguished. Dial tone silenced at handset. At MTF— IRON lamp extinguished. Trouble record taken. FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. Designations perforated identifying called number dialed, trunk link frame, trunk number, and trunk class.
9	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
10	◆Repeat Steps 5 through 9, as required for Tests 41 through 49.◆	
11	Restore all keys and switches not required in next test.	

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STEP	ACTION	VERIFICATION
12a	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	
13a	Remove plug of handset from PLS jack.	
<b>D. Surge</b>		
5	Operate keys and set switches in accordance with Test Chart ▶Test 50.◀	
6	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
7	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished. Trouble record taken. FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. Designations perforated identifying called number dialed, trunk link frame, trunk number, and trunk class.
8	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
9	▶Repeat Steps 5 through 8, as required for Tests 51 and 52.◀	
10	Restore all keys and switches not required in next test.	
11a	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	
<b>E. Direct Pulsing</b>		
5	Operate keys and set switches in accordance with Test Chart ▶Test 53.◀	
6	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
7	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished. Trouble record taken.

STEP	ACTION	VERIFICATION
		FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. Designations perforated identifying called number dialed trunk link frame, trunk number, and trunk class.
8	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
9	▶Repeat Steps 5 through 8, as required for Tests 54 through 64.◀	
10	Restore all keys and switches not required in next test.	
11a	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	

#### F. Bylink Pulsing

5	Operate keys and set switches in accordance with Test Chart ▶Test 65.◀	
6	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
7	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished. Trouble record taken. FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. Designations perforated identifying called number dialed, trunk link frame, trunk number, and trunk class.
8	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
9	▶Repeat Steps 5 through 8, as required for Tests 66 and 67.◀	
10	Restore all keys and switches not required in next test.	
11a	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	

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STEP	ACTION	VERIFICATION
<b>G. Abandoned Call</b>		
5	Operate keys and set switches in accordance with Test Chart ♦Test 68.♦	
6	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
7	At test set— Dial digits of called number as shown on Test Chart.	
8	Operate DIS key.	At MTF— IRON lamp extinguished.
9	At test set— Momentarily operate RL key.	
10	♦Repeat Steps 5 through 9, as required for Tests 69 and 70.♦	
11	Restore all keys and switches not required in next test.	
12a	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	
<b>H. Digit Timing</b>		
5	Operate keys and set switches in accordance with Test Chart ♦Test 71.♦	
6	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
7	At test set— Dial digits of called number as shown on Test Chart; <i>start timing</i> .	In 3 to 5 seconds— RR lamp extinguished. At MTF— IRON lamp extinguished.
8	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
9	♦Repeat Steps 5 through 8, as required for Tests 72 and 73.♦	
10	Restore all keys and switches not required in next test.	

STEP	ACTION	VERIFICATION
11a	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	
<b>I. Link Release</b>		
5	Operate keys and set switches in accordance with Test Chart ♦Test 74.♦	
6	Momentarily operate STT key.	At MTF— IRT, IRON lamps lighted. In approximately 1 second— IRON lamp extinguished. Trouble record taken. LR (link release) designation perforated. FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector.
7	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
8	♦Repeat Steps 5 through 7, as required for Tests 75 and 76.♦	
9	Restore all keys and switches not required in next test.	
10a	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	
<b>J. Overall Timeout</b>		
5	At MTF— Insert make-busy plug into IRMB_ jack associated with register under test.	
6	Operate keys and set switches in accordance with Test Chart ♦Test 77.♦	
7	At register under test— Block nonoperated OVL relay.	
8	At test set— Momentarily operate STT key; <i>start timing</i> .	RR lamp lighted. At MTF— IRT, IRON lamps lighted. In 20 to 32 seconds— At test set— RR lamp extinguished. In 20 to 32 seconds after RR lamp extinguished— At MTF—

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STEP	ACTION	VERIFICATION
		TO lamp associated with register under test lighted.
9	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
10	At register under test— Remove blocking tool from OVL relay.	
11	At relay rack frame— Block operated RB2 relay in group-busy circuit associated with register being tested.	
12	At test set— Momentarily operate STT key; <i>start timing.</i>	RR lamp lighted. At MTF— IRT, IRON lamps lighted. In 4 to 8 seconds— At test set— RR lamp extinguished. In 20 to 32 seconds after RR lamp extinguished— At MTF— TO lamp associated with register under test lighted.
13	At test set— Momentarily operate RL key.	All lamps extinguished.
14	At relay rack frame— Remove blocking tool from RB2 relay.	
15	At MTF— Restore H key.	
16	At register under test— Block nonoperated OVL, TRL, TC2 relays.	
17	At test set— Momentarily operate STT key; <i>start timing.</i>	RR lamp lighted. At MTF— IRT, IRON lamps lighted. In 20 to 32 seconds— At test set— RR lamp extinguished. In 20 to 32 seconds after RR lamp extinguished— At MTF— IRON lamp extinguished.
18	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
19	At register under test— Remove blocking tools from OVL, TRL, TC2 relays.	

STEP	ACTION	VERIFICATION
20	Block nonoperated MST relay.	
21	At test set— Momentarily operate STT key	RR lamp lighted. At register under test— TMA, TMB relays operated.
22	At test set— Dial digits of called number as shown on Test Chart.	At register under test— TMA, TMB relays momentarily released after each digit dialed.
23	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
24	At register under test— Remove blocking tool from MST relay.	
25	Repeat Steps 6 through 24, as required for Tests 78 and 79.	
26	At MTF— Restore all keys and switches not required in next test.	
27a	If no further tests are to be made— Remove make-busy plug from IRMB_ jack associated with register under test.	
28a	At test set— Remove patching cord from IRT jack.	

#### K. Common Alarm Timing

5	At MTF— Insert make-busy plug into IRMB_ jack associated with register under test.
6	Operate keys and set switches in accordance with Test Chart ▶Test 80.◀
7	At register under test— Block nonoperated OVL relay.
8a	If nonwire-spring-relay type register is being tested— At register under test— Insulate 3 and 4B of M relay.
9b	If wire-spring-relay type register is being tested— At register under test— Insulate 11M of M relay.

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STEP	ACTION	VERIFICATION
10c	If alarm sending feature is provided— At MTF— Operate transfer key to NTR.	TR lamp lighted.
11	At test set— Momentarily operate RS key.	At MTF— TR lamp extinguished. LO lamp momentarily lighted.
12	At test set— Momentarily operate STT key; <i>start timing</i> .	RR lamp lighted. At MTF— IRT, IRON lamps lighted. In 20 to 32 seconds— At test set— RR lamp extinguished. In 20 to 32 seconds after RR lamp extinguished— At MTF— TO lamp associated with register under test lighted.
13	At MTF— Remove make-busy plug from IRMB_ jack associated with register under test; <i>start timing</i> .  <i>Note:</i> If another register or sender grounds the common alarm circuit during this test, it may be necessary to repeat the test.	In 10 to 15 seconds— R-S-TOA lamp lighted. Major alarm sounds.
14	Insert make-busy plug into IRMB_ jack associated with register under test.	Major alarm silenced.
15	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
16	At register under test— Remove blocking tool from OVL relay.	
17	Remove insulation from M relay.	
18	Repeat Steps 6 through 16, as required for Tests 81 and 82.	
19	At MTF— Restore all keys and switches not required in next test.	
20a	If no further tests are to be made— Remove make-busy plug from IRMB_ jack associated with register under test.	
21a	At test set— Remove patching cord from IRT jack.	

STEP	ACTION	VERIFICATION
<b>L. Double Connection</b>		
1	At MTF— Insert make-busy plug into IRMB_ jack associated with register under test.	
2	Operate IRBT key.	
3a	If nonwire-spring-relay type register is being tested— At register under test— Connect ground to terminal 18 of terminal strip C on register control unit.	
4b	If wire-spring-relay type register is being tested— At register under test— Connect ground to terminal 16 of terminal strip B on register control unit.	
5	Block nonoperated TRL relay.	H relay operated.
6	Manually operate and hold ON relay.	Within approximately 1 second— TC1, TC2 relays operated. DCK relay not operated.
7	Release ON relay.	
8	Remove blocking tool from TRL relay.	
9	Remove test connection from terminal strip on register control unit.	
10	Block operated H relay.	
	<b>Note:</b> Perform Steps 11, 12, and 13 immediately to prevent IRMC time alarm from operating.	
11	Manually operate ON relay.	DCK relay operated.
12	Release ON relay.	DCK relay released.
13	Remove blocking tool from H relay.	
14	At MTF— Restore IRBT key.	
15	Remove make-busy plug from IRMB_ jack associated with register under test.	

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<b>STEP</b>	<b>ACTION</b>	<b>VERIFICATION</b>
<b>M. AC, RV, and LR Timing</b>		
1	At MTF— Insert make-busy plug into IRMB_ jack associated with register under test.	
2	At register under test— Patch TST1 jack of timing test set in accordance with timing requirement table of SD drawing for timer under test.	
3	Prepare timing test set in accordance with section titled Test Set for Timing Tests J24753A Description and Application and timing requirement table of SD drawing.	
4	Patch, block, or insulate relays as required and specified in timing requirement table of SD drawing.	
5	Using timing test set, measure timing intervals of timer under test in accordance with timing requirement table of SD drawing.	Timing requirement indicated on ammeter of timing test set.
6	Remove test cord from TST1 jack of timing test set and timer under test.	
7	Repeat Steps 2 through 6, as required for each remaining timer.	
8	At MTF— Remove make-busy plug from IRMB_ jack associated with register under test.	
<b>N. Trouble Release</b>		
5	Operate keys and set switches in accordance with Test Chart Test 83.	
6	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
7	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished.
8	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
9	Repeat Steps 5 through 8, as required for Tests 84 and 85.	

STEP	ACTION	VERIFICATION
10	Restore all keys and switches not required in next test.	
11a	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	
<b>O. Precision Pulsing (3A Pulse Generating Test Set)</b>		
7	Operate keys and set switches in accordance with Test Chart ▶Test 86.◀	
8	At 3A pulse generating test set— Adjust settings so interdigital time is 185 milliseconds; pulses per second and percent break corresponds to information in PRECISION PULSE GENERATOR column of Test Chart.	
9	Operate LOOP key to CLOSED.	
10	Set PULSE SEL switch to CONT TRAIN.	
11	Set PULSES PER TRAIN switch to agree with number of pulses for digit A on Test Chart.	
12	At test set (register)— Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
13	At 3A pulse generating test set— Operate TRAIN CONTROL key to PULSE.	At test set (register)— RR lamp extinguished. At MTF— IRON lamp extinguished. Trouble record taken. Digits on Test Chart match designations perforated.
14	At 3A pulse generating test set— Operate TRAIN CONTROL key to NOR at start of last digit pulsed.	
	<i>Note:</i> The number of digits pulsed can be counted by observing the revolutions on the counter tube.	
15	At test set (register)— Momentarily operate RL key.	At MTF— All lamps extinguished.
16	▶Repeat Steps 5 through 15, as required for Tests 87 through 95.◀	

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<b>STEP</b>	<b>ACTION</b>	<b>VERIFICATION</b>
17	Restore all keys and switches not required in next test.	
18a	If no further tests are to be made— At test set (register)— Remove patching cord from IRT jack on MTF or IRT jack on incoming register frame.	
19a	Remove patching cord from OUTPUT CP jack on 3A pulse generating test set.	
<b>O.1 Precision Pulsing (4A Signaling Test Set)</b>		
9	Operate keys and set switches in accordance with Test Chart Test 96.	
10	At signaling test set—main module— Adjust settings so pulses per second and percent break correspond to information in PRECISION PULSE GENERATOR column of Test Chart.	OPERATE-CLEAR lamp lighted.
11	At signaling test set—loop interface unit— Set FUNCTION switch to SR.	
12	At test set (register)— Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
13	At signaling test set—main module— Momentarily operate keyset # key to allow a repeated discrete train of pulses with an interdigital time of 185 ms.	
14	Momentarily operate a keyset key to agree with number of pulses for digit A on Test Chart.	WAIT TO DIAL lamp lighted. At test set (register)— RR lamp extinguished. At MTF— Trouble record taken. Digits on Test Chart match designations perforated.
15	At signaling test set—main module— Operate OPERATE-CLEAR key to CLEAR.	OPERATE-CLEAR lamp extinguished. WAIT TO DIAL lamp extinguished.
16	At test set (register)— Momentarily operate RL key.	At MTF— All lamps extinguished.
17	Repeat Steps 9 through 16, as required for Tests 97 through 105.	

STEP	ACTION	VERIFICATION
18	Restore all keys and switches not required in next test.	
19a	If no further tests are to be made— At test set (register)— Remove patching cord from IRT jack on MTF or IRT jack on incoming register frame.	
20a	Remove patching cord from SR jack on 4A signaling test set loop interface unit.◀	
<b>P. Trunk Test Call</b>		
5	Operate keys and set switches in accordance with Test Chart ▶Test 106.◀	
6	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
7	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
8	▶Repeat Steps 5 through 7, as required for Tests 107 and 108.◀	
9	Restore all keys and switches not required in next test.	
10a	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	
<b>Q. 11 Foreign Area Directing Codes</b>		
5	Operate keys and set switches in accordance with Test Chart ▶Test 109.◀	
6	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
7	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished. Trouble record taken. FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. Designations perforated identifying called number dialed, trunk link frame, trunk number, and trunk class.

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<b>STEP</b>	<b>ACTION</b>	<b>VERIFICATION</b>
8	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
9	◆Repeat Steps 5 through 8, as required for Tests 110 through 118.◆	
10	Restore all keys and switches not required in next test.	
11	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	

**R. Tandem, Toll, and CAMA Incoming Classes**

5	Operate keys and set switches in accordance with Test Chart ◆Test 119.◆	
6	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
7	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished. Trouble record taken. FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. Designations perforated identifying called number dialed, trunk link frame, trunk number, and trunk class.
8	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
9	◆Repeat Steps 5 through 8, as required for Tests 120 through 175.◆	
10	Restore all keys and switches not required in next test.	
11a	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	

**S. Service Codes**

5	Operate keys and set switches in accordance with Test Chart ◆Test 176.◆	
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STEP	ACTION	VERIFICATION
6	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
7	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished. Trouble record taken. FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. Designations perforated identifying called number dialed, trunk link frame, trunk number, and trunk class.
8	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
9	◆Repeat Steps 5 through 8, as required for Tests 177 through 180.◆	
10	Restore all keys and switches not required in next test.	
11	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	

#### T. Toll Operator and/or System Codes

5	Operate keys and set switches in accordance with Test Chart ◆Test 181.◆	
6	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
7	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished. Trouble record taken. FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. Designations perforated identifying called number dialed, trunk link frame, trunk number, and trunk class.
8	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.

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STEP	ACTION	VERIFICATION
9	◆Repeat Steps 5 through 8, as required for Tests 182 through 195.◆	
10	Restore all keys and switches not required in next test.	
11a	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	

U. Pretranslation

5	Operate keys and set switches in accordance with Test Chart ◆Test 196.◆	
6	Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
7	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished. Trouble record taken. FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. Designations perforated identifying called number dialed, trunk link frame, trunk number, and trunk class.
8	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
9	◆Repeat Steps 5 through 8, as required for Tests 197 through 213.◆	
10	Restore all keys and switches not required in next test.	
11a	If no further tests are to be made— At test set— Remove patching cord from IRT jack.	

V. ◆Pretranslator Guard Control

5	At MTF— Insert make-busy plug into IRMB_ jack associated with register under test.	
6	Operate keys and set switches in accordance with Test Chart Test 214.	

STEP	ACTION	VERIFICATION
7	Operate ITRR key.	
8	At register under test— Strap 11M of LCM relay to upper winding of TR relay.	
9	At test set— Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
10	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished. Trouble record taken. FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. Designations perforated identifying called number dialed, trunk link frame, trunk number, and trunk class.
11	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
12	Restore ITRR key.	
13	At register under test— Remove strap from 11M of LCM relay and upper winding of TR relay.	
14	Strap 10M of PST relay to upper winding of PRL relay.	
15	At test set— Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, TBL lamps lighted. Trouble record taken. FR_, CN_, RG_ designations perforated identifying marker connector frame, connector on frame, and <i>selected</i> register in connector. At register under test— PRL relay momentarily operated. CMA relay <i>not</i> operated.
16	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
17	At register under test— Remove strap from 10M of PST relay and upper winding of PRL relay.	

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<b>STEP</b>	<b>ACTION</b>	<b>VERIFICATION</b>
18	At test set— Momentarily operate STT key.	RR lamp lighted. At MTF— IRT, IRON lamps lighted.
19	At test set— Dial digits of called number as shown on Test Chart.	RR lamp extinguished. At MTF— IRON lamp extinguished.
20	At test set— Momentarily operate RL key.	At MTF— All lamps extinguished.
21	Repeat Steps 6 through 20, as required for Test 215.	
22	Restore all keys and switches not required in next test.	
23a	If no further tests are to be made— Remove make-busy plug from IRMB_ jack associated with register under test.	
24	At test set— Remove patching cord from IRT jack.◀	

**5. PREPARATION OF TEST CHART**

**5.01** The Test Chart is used as a particular number chart and provides the priming information required for each test. Information obtained from local office records should be used to fill in the Test Chart in the following manner.

(a) Set TCL switch (0-10) at the test circuit for register and CAMA senders to select an incoming class of call and translator indication as determined by incoming register cross-connections. Where possible, use an incoming class of call and translator indication available to all incoming register groups. Record TCL switch position in the INCOMING CLASS OF CALL column.

(b) Additional test numbers are provided on the Test Chart to allow testing of all incoming register groups (dial pulse) from one Test Chart. When the incoming class of call, codes, numericals, number of digits expected, and translation and class of call marks to the marker vary among incoming register groups, additional lines must be completed as required.

(c) Where more than one incoming register group is provided, an entry must be made

in the INCOMING REGISTER GROUP column to indicate the register group to which the test applies. Since it is possible to have a given combination of incoming class of call, code, number of digits required for marker start, and translator indication available in more than one register group, this column when properly completed may show several/or all register groups.

(d) Record A\_ through F\_ digits as required for a working area and/or office code in the CALLED NUMBER column.

(e) When bylink-type pulsing is used, record BL key in the MISCELLANEOUS KEYS AND/OR SWITCHES column.

**5.02 Test A**

(1) For Tests 1 and 2, apply (a), (c), and (e) of 5.01 using an OA incoming class of call.

(2) For Tests 3 and 4, apply (a), (c), and (e) of 5.01 using an OB incoming class of call.

(3) For Tests 5 and 6, apply (a), (c), and (e) of 5.01 using an AB incoming class of call.

(4) When the register is not arranged for any one or two of the preceding incoming classes of call, use the remaining class(es) for Tests 1 through 6, recording an E\_ digit when AB class is used, or deleting the E\_ digit for OA or OB classes.

(5) For Tests 7 through 11, record the A\_, B\_ and C\_ digits of a working office code and apply (a), (c), and (e) of 5.01, using an incoming class of call associated with a 7-digit call.

(6) For Tests 12 through 16 and 17 through 21, apply (b), (c), and (e) of 5.01.

(7) For Tests 22 through 26, apply (a), (c), (d), and (e) of 5.01, using an incoming class of call associated with a 10-digit call.

(8) For Tests 27 through 31 and 32 through 36, apply (b), (c), and (e) of 5.01.

#### 5.03 Test B

(1) For Test 37, apply (a), (c), and (e) of 5.01, using an OAS incoming class of call.

(2) For Test 38, apply (a), (c), and (e) of 5.01, using an OBS incoming class of call.

(3) For Test 39, apply (a), (c), and (e) of 5.01, using an ABS incoming class of call.

#### 5.04 Test C

(1) For Tests 40 through 49, record A\_ through K\_ digits as required and apply (a), (b), (c), and (e) of 5.01, using all incoming classes of call that require the register to return dial tone.

#### 5.05 Test D

(1) For Tests 50, 51, and 52, record A\_ through K\_ digits as required and apply (a) of 5.01, using local incoming classes of call when possible.

#### 5.06 Test E

(1) For Tests 53 through 64, record zeros for A\_ through K\_ digits as required and apply (a), (b), (c), and (e) of 5.01 using local incoming class of call when possible or incoming classes of call such that the register will not recognize

A0, B0, and C0 digits as a code or any portion of a code.

**Note:** When no incoming classes are available that will not recognize A0, B0, and C0 digits as a code or any portion of a code, then record nines for A\_ through K\_ digits as required for the incoming class selected.

#### 5.07 Test F

(1) For Tests 65, 66, and 67, record A\_ through K\_ digits as required and apply (a), (b), and (e) of 5.01, using local incoming classes of call when provided.

#### 5.08 Test G

(1) For Tests 68, 69, and 70, apply (a), (b), (c), and (e) of 5.01, using local incoming classes of call when possible.

#### 5.09 Test H

(1) For Tests 71, 72, and 73, record A\_ through K\_ digits as required and apply (a), (b), (c), and (e) of 5.01, using incoming classes of call that require digit timing.

#### 5.10 Test I

(1) For Tests 74, 75, and 76, apply (e) of 5.01.

#### 5.11 Test J

(1) For Tests 77, 78, and 79, record A\_ through E\_ digits as required and apply (a), (b), (c), and (e) of 5.01, using local incoming classes of call when possible.

#### 5.12 Test K

(1) For Tests 80, 81, and 82, apply (a), (b), (c), and (e) using local incoming classes of call when possible.

#### 5.13 Tests L and M

(1) Test Chart not required.

#### 5.14 Test N

(1) For Tests 83, 84, and 85, record A\_ through K\_ digits as required and apply (a),

(b), (c), and (e) of 5.01, using local incoming classes of call when possible.

#### 5.15 Test O

(1) For Tests 86 through 95, record numeral 9, 8, or 7 in each A through C column. If, for example, the numerals 999 are recorded in the A through C columns, determine from office records whether these numerals are translated as a local office code or a vacant code. If translation indicates a local office code, then the numeral 9 shall also be recorded in the D through G columns. However, if translation indicates a vacant code, only the numerals in the A through C columns are recorded.

(2) For all Tests, apply (a), (c), and (e) of 5.01, using local incoming classes of call when possible.

#### 5.16 Test O.1

(1) For Tests 96 through 105, record numeral 9, 8, or 7 in each A through C column. If, for example, the numerals 999 are recorded to the A through C columns, determine from office records whether these numerals are translated as a local office code or a vacant code. If translation indicates a local office code, then the numeral 9 shall also be recorded in the D through G columns. However, if translation indicates a vacant code, only the numerals in the A through C columns are recorded.

(2) For all Tests, apply (a), (c), and (e) of 5.01, using local incoming classes of call when possible.

#### 5.17 Test P

(1) For Tests 106, 107, and 108, apply (a), (b), (c), and (e) of 5.01, using local incoming classes of call when possible.

#### 5.18 Test Q

(1) For Tests 109 through 118, record A\_, B\_, and C\_ digits of 11 foreign area directing codes as required and apply (a), (b), (c), and (e) of 5.01 using incoming classes of call that require routing of 11 foreign area directing codes.

#### 5.19 Test R

(1) For Tests 119 through 175, code structures as indicated in Table A are used.

TABLE A  
CODE STRUCTURES

DIGIT	TEST NUMBERS 119 THROUGH 146	TEST NUMBERS 147 THROUGH 175
A	2 through 9	2 through 9
B	0 and 1	2 through 9
C	0 or 2 through 9	0 through 9

(2) A test number must be completed for each assigned *incoming class of call*, for example, TAN, TOL, etc, as determined from office records, which is used with trunks handling calls containing area or office codes of the code structures shown in Table A.

(3) Record A, B, C code consistent with (1) and used with the selected incoming class of call in columns A, B, and C.

(4) Record in columns D through K as required for the selected code and incoming class of call to provide the number of digits expected on calls of the selected incoming class of call. Where the selected incoming class of call is arranged to receive incoming calls of varying numbers of digits, for example, 7- and 10-digit calls, a separate test must be completed for *each different* number of digits required for marker start as a check of the translator indication from the register to the marker.

(5) Where translation of the A\_ digit is provided in the register, at least one test shall be provided for each digit translated. These need not be separate tests designed exclusively for the purpose of testing A\_ digit translation but may be combined with other test considerations as indicated in (1) through (4).

(6) Where A\_ and B\_ digit translation is provided in the register, at least one test shall be provided for each A\_ and B\_ digit combination translated. These need not be separate tests designed exclusively for the purpose of testing

A\_ and B\_ digit translation but may be combined with other test considerations as indicated in (1) through (4).

(7) Additional tests must be provided as indicated in (1) through (6) for **each incoming class of call** available to the dial pulse incoming registers.

(8) Tests 119 through 132, 133 through 146, and 147 through 160 must be completed separately as indicated in (1) through (7).

(9) Separate tests 161 through 175 must be completed for **each** code cross-connected in the NN0 translator. Where any codes containing a C digit of 0 are used for an office code only (NN0 translator cross-connection omitted), a separate test using one such code must be provided.

(10) For all tests, apply (a), (c), and (e) of 5.01.

#### 5.20 Test S

(1) ♦ For Test 176, apply (a) and (e) of 5.01, using a tandem incoming class of call with local translator indication.

(2) For Test 177, apply (a) and (e) of 5.01, using a toll incoming class of call with local translator indication.

(3) For Test 178, apply (a) and (e) of 5.01, using a CAMA0 incoming class of call with local translator indication.

(4) For Test 179, apply (a) and (e) of 5.01, using a CAMA1 incoming class of call with local translator indication.

(5) For Test 180, record the C\_ digit of a 11X service code and apply (a) and (e) of 5.01, using a tandem incoming class of call with local translator indication.♦

#### 5.21 Test T

(1) ♦ For Tests 181, 182, and 183, record B\_ digits of 1X1 type codes and apply (a), (b), (c), and (e) of 5.01, using incoming classes of call with which codes of the structure indicated are used.

(2) For Tests 184, 185, and 186, record B\_ and C\_ digits of 1XX type codes and apply (a), (b), (c), and (e) of 5.01, using incoming classes of call with which codes of the structure indicated are used.

(3) For Tests 187, 188, and 189, record B\_ and C\_ digits of 0XX type codes and apply (a), (b), (c), and (e) of 5.01, using incoming classes of call with which codes of the structure indicated are used.

(4) For Tests 190 and 191, record C\_ digits of 11X type codes and apply (a), (b), (c), and (e) of 5.01, using incoming classes of call with which codes of the structure indicated are used.

(5) For Tests 192 through 195, record B\_ and C\_ digits of 11XX type codes and apply (a), (b), (c), and (e) of 5.01 using incoming class of call with which codes of the structure indicated are used.♦

#### 5.22 Test U

**Note:** For detailed information refer to SD-27969-01 notes 401 through 403.

(1) ♦ For Tests 196 through 213,♦ a test number must be completed for each assigned incoming class of call, ie, TOL, TAN, CAMA, etc, as determined from office records, which is used with trunks handling calls containing area or office codes when the determination of the number of digits expected for various codes requires the use of pretranslation. Record selected incoming class of call in the INC CLASS OF CALL column.

(2) An NXX code consistent with (1) and used with the selected incoming class of call, is entered in the A, B, and C columns.

(3) The D through K columns are completed as required for the selected code and incoming class of call to provide the number of digits expected on calls of the selected incoming class of call.

(4) Additional Tests must be provided as indicated in (1) through (3) for each incoming class that requires a different marker start indication from the pretranslator.

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(5) For all tests, apply (a), (b), (c), and (e) of 5.01.

**5.23** ▶Test V

(1) For Tests 214 and 215, apply (a) through (e), using assigned foreign area and office codes with incoming classes of call and translator indications as required for 10-digit calls.◀



◆ TEST CHART ◆

TEST	TEST TITLE	TEST NO.	INCOMING REGISTER GROUP	MASTER TEST FRAME				TEST SET													PRECISION PULSE GENERATOR		TEST NO.	TEST				
				INC CLASS OF CALL	MISCELLANEOUS KEYS AND/OR SWITCHES	DIAL OR KEY DIGITS ON TEST SET										PULSING CONT		MISC KEYS	PULSING SPEED	% BREAK								
						CALLED NUMBER										SPEED	LOOP COND											
						A	B	C	D	E	F	G	H	J	K						PPS DIAL	L SWITCH						
A	(Cont) 10-Digit Call (Cont)	34			I TRR										0	7	1	3	10	0						34	A	
		35			I TRR											7	1	3	6	18/20	0						35	
		36			I TRR											1	3	6	0	18/20	0						36	
B	Special Call	OAS	37			I TRR				3	6	0	7							10	0						37	B
		OBS	38			I TRR				6	0	7	1							10	0						38	
		ABS	39			I TRR				7	1	3	6	0						10	0						39	
C	Dial Tone		40			I TRR													18/20	0						40	C	
			41			I TRR													18/20	0						41		
			42			I TRR													18/20	0						42		
			43			I TRR													18/20	0						43		
			44			I TRR													18/20	0						44		
			45			I TRR													18/20	0						45		
			46			I TRR													18/20	0						46		
			47			I TRR													18/20	0						47		
	48			I TRR													18/20	0						48				
	49			I TRR													18/20	0						49				
D	Surge		50			I TRR												18/20	7						50	D		
			51			I TRR												18/20	7						51			
			52			I TRR												18/20	7						52			
E	Direct Pulsing		53			I TRR												10	8						53	E		
			54			I TRR												10	8						54			
			55			I TRR												10	8						55			
			56			I TRR												18/20	10						56			
			57			I TRR												18/20	10						57			
			58			I TRR												18/20	10						58			
			59			I TRR												18/20	9						59			
			60			I TRR												18/20	9						60			
			61			I TRR												18/20	9						61			
			62			I TRR												18/20	4						62			
			63			I TRR												18/20	4						63			
	64			I TRR												18/20	4						64					
F	Bylink Pulsing		65			I TRR	BL										10	0						65	F			
			66			I TRR	BL										10	0						66				

\* Test Circuit for Register and CAMA Sender Circuits SD-25988-01.



♦ TEST CHART ♦

TEST	TEST TITLE	TEST NO.	INCOMING REGISTER GROUP	MASTER TEST FRAME				TEST SET											PRECISION PULSE GENERATOR		TEST NO.	TEST				
				INC CLASS OF CALL	MISCELLANEOUS KEYS AND/OR SWITCHES	DIAL OR KEY DIGITS ON TEST SET											PULSING CONT		PULSING SPEED	% BREAK						
						CALLED NUMBER											SPEED	LOOP COND					MISC KEYS			
						A	B	C	D	E	F	G	H	J	K	PPS DIAL								L SWITCH		
O.1	(Cont)	98			ITRR			‡											9			24		55	98	O.1
		99			ITRR			‡											4			24	55	99		
		100			ITRR			‡											10			24	70	100		
		101			ITRR			‡											0			24	70	101		
		102			ITRR			‡											0			7	80	102		
		103			ITRR			‡											0			24	55	103		
		104			ITRR			‡											0			7	50	104		
		105			ITRR			‡											0			7	80	105		
P	Trunk Test Call	106			ITRR													0						106	P	
		107			ITRR													0						107		
		108			ITRR													0						108		
Q	11 Foreign Area Directing Code	109			ITRR			1	1				1	2	3	4		10	0					109	Q	
		110			ITRR			1	1				1	2	3	4		10	0					110		
		111			ITRR			1	1				1	2	3	4		10	0					111		
		112			ITRR			1	1				1	2	3	4		10	0					112		
		113			ITRR			1	1				1	2	3	4		10	0					113		
		114			ITRR			1	1				1	2	3	4		10	0					114		
		115			ITRR			1	1				1	2	3	4		10	0					115		
		116			ITRR			1	1				1	2	3	4		10	0					116		
		117			ITRR			1	1				1	2	3	4		10	0					117		
		118			ITRR			1	1				1	2	3	4		10	0					118		
R	Tandem, Toll, and CAMA Incoming Classes	119			ITRR													10	0					119	R	
		120			ITRR														10	0					120	
		121			ITRR														10	0					121	
		122			ITRR														10	0					122	
		123			ITRR														10	0					123	
		124			ITRR														10	0					124	
		125			ITRR														10	0					125	
		126			ITRR														10	0					126	
		127			ITRR														10	0					127	
		128			ITRR														10	0					128	
		129			ITRR														10	0					129	
		130			ITRR														10	0					130	

\* Test Circuit for Register and CAMA Sender Circuits SD-25988-01.  
 ‡ A\_ through K\_ digits as required generated by 4A signaling test set.





TEST CHART

TEST	TEST TITLE	TEST NO.	INCOMING REGISTER GROUP	MASTER TEST FRAME				TEST SET													GENERATOR PRECISION PULSE		TEST NO.	TEST		
				INC CLASS OF CALL	MISCELLANEOUS KEYS AND/OR SWITCHES	DIAL OR KEY DIGITS ON TEST SET											PULSING CONT		MISC KEYS	PULSING SPEED	% BREAK					
						TCL*	CALLED NUMBER											SPEED				LOOP COND				
				A	B		C	D	E	F	G	H	J	K	PPS DIAL	L SWITCH										
U	Pretranslation (SD-27969-01)	196			ITRR													10	0					196	U	
		197			ITRR														10	0					197	
		198			ITRR														10	0					198	
		199			ITRR														10	0					199	
		200			ITRR														10	0					200	
		201			ITRR														10	0					201	
		202			ITRR														10	0					202	
		203			ITRR														10	0					203	
		204			ITRR														10	0					204	
		205			ITRR														10	0					205	
		206			ITRR														10	0					206	
		207			ITRR														10	0					207	
		208			ITRR														10	0					208	
		209			ITRR														10	0					209	
210			ITRR														10	0					210			
211			ITRR														10	0					211			
212			ITRR														10	0					212			
213			ITRR														10	0					213			
V	Pretranslator Guard Control	214												1	2	3	4							214	V	
		215												1	2	3	4							215		

\* Test Circuit for Register and CAMA Sender Circuits SD-25988-01.