

Task Oriented Practice  
(TOP)

4ESS™ SWITCH  
SIGNAL PROCESSOR 1  
TERMINAL INTERFACE EQUIPMENT

*TOP Comments Hot Line:  
Monday through Friday  
8:00 a.m. - 4:00 p.m. Eastern Time  
Call: 1-800-334-0404  
Or FAX to: 1-910-727-3043*

Developed by  
AT&T Network Systems Customer Education & Training

Copyright© 1996 AT&T - All Rights Reserved

Issue 7	JUN 1996
234-151-031	TPG
TITLE PAGE	000

**Copyright© 1996 AT&T  
All Rights Reserved**

This material is protected by the copyright and trade secret laws of the United States and other countries. It may **not** be reproduced, distributed, or altered in any fashion by any entity including other AT&T Business Units or Divisions without the expressed written consent of the Customer Education and Training Organization.

For permission to reproduce or distribute, please contact:

**4ESS™** Switch Documentation  
Customer Information Development Manager (1 - 800 - 334 - 0404)

**Notice**  
Every effort is made to ensure that the document information is complete and accurate at the time of printing. However, information is subject to change.

**Trademarks**  
4ESS is a trademark of AT&T

**Ordering Information**  
To order this document and all associated documentation, use one of the following methods:

- a. **AT&T Employees:** Mail or fax Form IND 1-80.80, available from the AT&T Customer Information Center, by using the following address or fax number.

Note: AT&T Business Unit/Division and all required billing information must be provided.

AT&T Customer Information Center  
Attention: Order Entry Department  
2855 North Franklin Road  
Indianapolis, Indiana 46219-1999

or

Call: 1-800-432-6600 Fax: 1-317-322-6484

- b. **Local Exchange Carriers (LEC):** Process orders through your Technical Information Resource Management (TIRM) coordinator. If you are unsure who your TIRM coordinator is, call 1-800-432-6600.
- c. **Federal Government** orders must be faxed to the AT&T Customer Information Center using the following number:

Fax: 1-317-322-6484

- d. **All Others:** Call: 1-800-432-6600

**Developed by:**  
AT&T Network Systems Customer Education & Training

Issue 7	JUN 1996
234-151-031	LPG
PAGE 1 of 1	000

**FIND YOUR JOB IN THE LIST BELOW . . . . . THEN GO TO**

Acceptance . . . . . NTP-002

Automatic Power Monitor Failure – Clear . . . . . TAP-146

Blown Fuse (Circuit Pack Associated) – Control Frame – Clear . . . . . TAP-121

Blown Fuse (Converter Associated) – Combined Distributor and Scanner Matrix (CD&SM) Frame (SD-4A028-02) – Clear . . . . . TAP-130

Blown Fuse (Converter Associated) – Control Frame – Clear . . . . . TAP-118

Blown Fuse (Converter Associated) – Distributor Applique (DA) Frame – Clear . . . . . TAP-142

Blown Fuse (Converter Associated) – Distributor and Scan Matrix Frame – Clear . . . . . TAP-136

Blown Fuse (**FB228** Associated) – Distributor Applique Frame (SD-4A028-01) – Clear . . . . . TAP-132

Blown Fuse (**FB230** Associated) – Distributor and Scanner Matrix Frame (SD-4A028-01) – Clear . . . . . TAP-127

Blown Fuse (**FG1/FG2** Associated) – Combined Distributor and Scanner Matrix Frame (SD-4A028-02) – Clear . . . . . TAP-145

Blown Fuse (J87407A Converter/**FC78** Associated) – Distributor and Scanner Matrix (D&SM) Frame (SD-4A028-01) – Clear . . . . . TAP-138

Blown Fuse (Power Switch Associated) – Combined Distributor and Scanner Matrix Frame (SD-4A028-02) – Clear . . . . . TAP-134

Blown Fuse (Power Switch Associated) – Control Frame – Clear . . . . . TAP-125

Blown Fuse (Power Switch Associated) – Distributor Applique Frame (SD-4A028-01) – Clear . . . . . TAP-143

Blown ST Fuse – Distributor Applique Frame (SD-4A028-01) – Clear . . . . . TAP-140

Circuit Pack – Combined Distributor and Scanner Matrix Frame (SD-4A028-02) – Replace . . . . . NTP-009

Circuit Pack – Control Frame – Replace . . . . . NTP-003

Circuit Pack – Distributor Applique Frame (SD-4A028-01) – Replace . . . . . NTP-004

Circuit Pack – Distributor and Scanner Matrix Frame (SD-4A028-01) – Replace . . . . . NTP-008

Circuit Pack – **FB230** – Distributor and Scanner Matrix Frame (SD-4A028-01) – Replace . . . . . NTP-013

Diagnostic Failure – Clear Replacing Circuit Packs . . . . . TAP-103

**TASK INDEX LIST**

<b>Issue 7</b>	<b>JUN 1996</b>
<b>234-151-031</b>	<b>IXL</b>
<b>PAGE 1 of 4</b>	<b>001</b>

**FIND YOUR JOB IN THE LIST BELOW . . . . . THEN GO TO**

Diagnostic Failure – TLP Abort – Clear . . . . . TAP-109

Diagnostic Failure – TLP Inhibit – Clear . . . . . TAP-108

Diagnostic Failure – TLP Queue Blockage – Clear . . . . . TAP-107

Diagnostic Failure – TLP Tape Acquisition Error – Clear . . . . . TAP-111

Diagnostic Failure – TLP Tape Not Mounted – Clear . . . . . TAP-112

Diagnostic Failure – TLP Tape Version X Does Not Match Expected Version Y – Clear . . . . . TAP-110

**FB230** Circuit Pack – Distributor and Scanner Matrix Frame (SD-4A028-01) – Replace . . . . . NTP-013

Faulty Matrix Point; (SD-4A028-01) – Clear . . . . . TAP-147

Faulty Matrix Point; (SD-4A028-02) – Clear . . . . . TAP-149

F-Level Interrupt – Analyze . . . . . AT&T 234-151-003 (with 1A Processor) or AT&T 234-351-003 (with 1B Processor)

Lamps; Power Switch – Test . . . . . DLP-516

LED Lighted – Converter – Clear . . . . . TAP-141

LED Lighted – Circuit Pack – Clear . . . . . TAP-148

Maintenance Philosophy . . . . . TAD-100

Matrix Maintenance Limit Switch – Replace . . . . . NTP-006

Power Converter – Combined Distributor and Scanner Matrix Frame (SD-4A028-02) – Replace . . . . . NTP-012

Power Converter – Control Frame – Replace . . . . . NTP-007

Power Converter – Distributor Applique Frame (SD-4A208-01) – Replace . . . . . NTP-010

Power Converter – Distributor and Scanner Matrix Frame (SD-4A028-01) – Replace . . . . . NTP-011

Power Monitor Failure – Automatic – Clear . . . . . TAP-146

**FIND YOUR JOB IN THE LIST BELOW . . . . . THEN GO TO**

Power Switch Lamps – Test . . . . . DLP-516

Power Switch – Replace . . . . . NTP-005

ST Fuse; Blown – Distributor Applique Frame (SD-4A028-01) – Clear . . . . . TAP-140

TLP Abort – Diagnostic Failure – Clear . . . . . TAP-109

TLP Disk Queue Full – Diagnostic Failure – Clear . . . . . TAP-106

TLP Inhibit – Diagnostic Failure – Clear . . . . . TAP-108

TLP Queue Blockage – Diagnostic Failure – Clear . . . . . TAP-107

TLP Tape Acquisition Error – Diagnostic Failure – Clear . . . . . TAP-111

TLP Tape Not Mounted – Diagnostic Failure – Clear . . . . . TAP-112

TLP Tape Version X Does Not Match Expected Version Y – Diagnostic Failure – Clear . . . . . TAP-110

TTY Printout – DGN:SP a,{IPUB b|CONTR c}:PH d STF  
 ANALY:TLPFILE:SP a,{IPUB b|CONTR c}ABORTED . . . . . TAP-109

TTY Printout – DGN:SP a,{IPUB b|CONTR c}:PH d STF  
 ANALY:TLPFILE:SP a,{IPUB b|CONTR c}  
 NULL PACK TEST GENERATED . . . . . TAP-104

TTY Printout – DGN:SP a,{IPUB b|CONTR c}:PH d STF  
 ANALY:TLPFILE:SP a,{IPUB b|CONTR c}SUMMARY DATA  
 QUEUE ACCESS DENIED:DATA NOT RETAINED:CODE 0001 . . . . . TAP-106

TTY Printout – DGN:SP a,{IPUB b|CONTR c}:PH d STF  
 ANALY:TLPFILE:SP a,{IPUB b|CONTR c}SUMMARY DATA  
 QUEUE ACCESS DENIED:DATA NOT RETAINED:CODE 0002 . . . . . TAP-107

TTY Printout – DGN:SP a,{IPUB b|CONTR c}:PH d STF  
 ANALY:TLPFILE:SP a,{IPUB b|CONTR c}SUMMARY DATA  
 QUEUE ACCESS DENIED:DATA NOT RETAINED:CODE 0004 . . . . . TAP-108

**FIND YOUR JOB IN THE LIST BELOW . . . . . THEN GO TO**

TTY Printout - DGN:SP a,{IPUB b|CONTR c}:PH d STF  
 ANALY:TLPFILE:SP a,{IPUB b|CONTR c}TLP  
 CURRENT TLP SEARCH ABORTED . . . . . TAP-109

TTY Printout - DGN:SP a,{IPUB b|CONTR c}:PH d STF  
 ANALY:TLPFILE:SP a,{IPUB b|CONTR c}  
 TLP PROGRAM ABORTED . . . . . TAP-109

TTY Printout - DGN:SP a,{IPUB b|CONTR c}:PH d STF  
 ANALY:TLPFILE:SP a,{IPUB b|CONTR c}TLPSRCH  
 SUSPECTED FAULTY EQUIPMENT  
 Note Column Contains NOTE 2, 20, or 21 . . . . . SEE BLOWN  
 Fuse Blown . . . . . FUSE ENTRIES

TTY Printout - DGN:SP a,{IPUB b|CONTR c}:PH d STF  
 ANALY:TLPFILE:SP a,{IPUB b|CONTR c}TLPSRCH  
 SUSPECTED FAULTY EQUIPMENT  
 Note Column Contains NOTE 2, 20, or 21  
 No Fuse Blown . . . . . TAP-146

TTY Printout - DGN:SP a,{IPUB b|CONTR c}:PH d STF  
 ANALY:TLPFILE:SP a,{IPUB b|CONTR c}TLPSRCH  
 SUSPECTED FAULTY EQUIPMENT  
 Note Column Does Not Contain NOTE 2, 20, or 21 . . . . . TAP-103

TTY Printout - DGN:SP a,{IPUB b|CONTR c}:PH d STF  
 ANALY:TLPFILE:SP a,{IPUB b|CONTR c}  
 TLP TAPE ACQUISITION ERROR  
 MOUNT TAPE WITH FILE ID = f . . . . . TAP-111

TTY Printout - DGN:SP a,{IPUB b|CONTR c}:PH d STF  
 ANALY:TLPFILE:SP a,{IPUB b|CONTR c}TLP  
 WARNING: VERSION X DOES NOT MATCH VERSION Y . . . . . TAP-110

TTY Printout - DGN:SP a,{IPUB b|CONTR c}:PH d STF  
 REPT:TAPE MUST BE MOUNTED FOR FUNCTION TLP . . . . . TAP-112

No acceptance test procedures are required for this frame.  
Readiness of this frame to become part of working system  
was established by successful completion of Installation  
Handbook test procedures.

**ACCEPTANCE**

Issue 7	JUN 1996
234-151-031	NTP
PAGE 1 of 1	002

**DO THE ITEMS BELOW IN THE ORDER LISTED . . . . . FOR DETAILS, GO TO**

1	Determine if SP Is Equipped With Pulse Points and Remove	DLP-523
2	At TTY, Type RMV:SP a,CONTR b! (a = Member Number, b = Controller 0 or 1)	-
3	Wait for System Response RMV:SP a,CONTR b COMPLETED	-
4	Condition Power Control Switch and Replace Circuit Pack	DLP-501
5	At TTY, Type RST:SP a,CONTR b! (a = Member Number, b = Controller 0 or 1)	-
6	Wait for System Response RST:SP a,CONTR b COMPLETED (os Lamp Goes Off)	-
7	Restore Pulse Points if Removed in Item 1	DLP-524

--	--	--

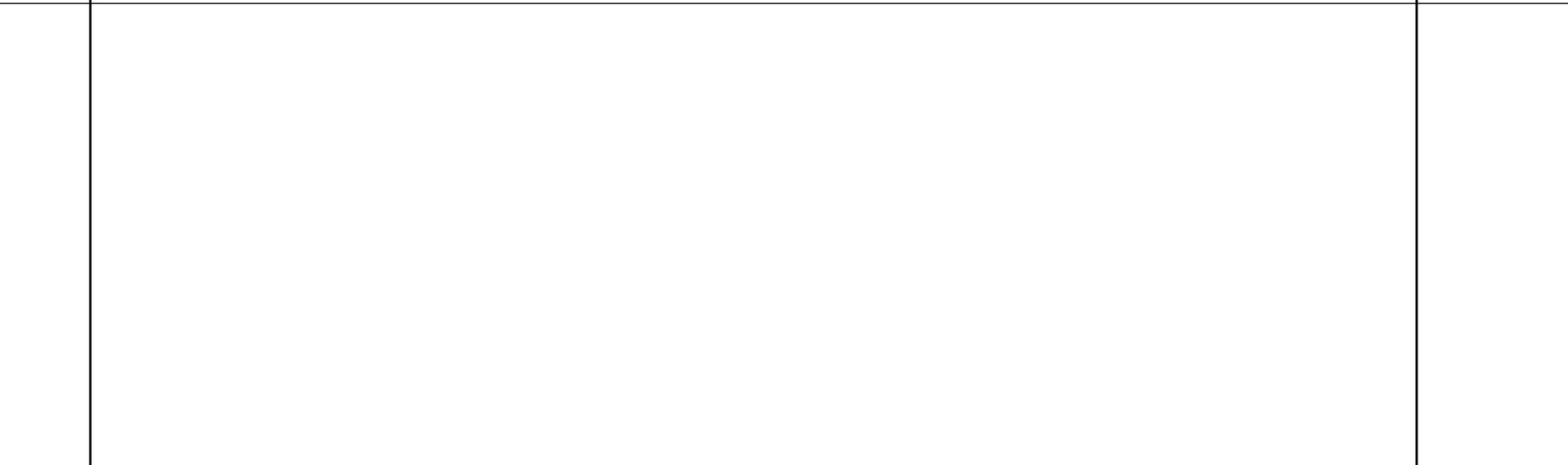
**DO THE ITEMS BELOW IN THE ORDER LISTED . . . . . FOR DETAILS, GO TO**

1	Determine if SP Is Equipped With Pulse Points and Remove	DLP-523
2	Condition Power Control Switch and Replace Circuit Pack:	
	A. Type <b>FB229</b> , <b>FB231</b> , or <b>FC78</b>	DLP-503
	B. Type <b>FB228</b>	DLP-504
3	Restore Pulse Points if Removed in Item 1	DLP-524

--	--	--

**DO THE ITEMS BELOW IN THE ORDER LISTED . . . . . FOR DETAILS, GO TO**

1	Determine if SP Is Equipped With Pulse Points and Remove	DLP-523
2	At TTY, Type RMV:SP a,CONTR b! (a = Member Number, b = 0 or 1)	-
3	Wait for System Response RMV:SP a,CONTR b COMPLETED	-
4	Rotate <b>ROS/OFF</b> Switch Clockwise to <b>ROS</b>	-
5	Observe <b>ACK</b> Lamp Flashes Off and On, and <b>OS</b> and <b>OFF NORM</b> Lamps Light	-
6	Condition Power Control Switch and Replace Power Switch	DLP-514
7	Rotate <b>ROS/OFF</b> Switch Counterclockwise to Normal Position	-
	<b>NOTE:</b> If <b>OS</b> lamp flashes and remains lighted, diagnostic passed	
8	Observe <b>OFF NORM</b> Lamp Goes Off	-
9	At TTY, Type RST:SP a,CONTR b! (a = Member Number, b = 0 or 1)	-
10	Wait for System Response RST:SP a,CONTR b COMPLETED ( <b>os</b> Lamp Goes Off)	-
11	Restore Pulse Points if Removed in Item 1	DLP-524



**DO THE ITEMS BELOW IN THE ORDER LISTED . . . . . FOR DETAILS, GO TO**

1	Determine if SP Is Equipped With Pulse Points and Remove	DLP-523
2	At TTY, Type RMV:SP a,CONTR b! (a = Member Number; b = Controller 0, if Pack in Bay 1 or 6, or Controller 1, if Pack in Bay 2 or 7)	-
3	Rotate <b>RML/ALM RETIRE</b> Switch Clockwise to <b>RML</b>	-
4	Observe <b>ACK</b> Lamp Flashes and <b>OFF NORM</b> and <b>MTCE LIMIT</b> Lamp Lights	-
5	Replace Matrix Maintenance Limit Switch	DLP-515
6	Rotate <b>RML/ALM RETIRE</b> Switch Counterclockwise to Normal Position	-
7	Observe <b>OFF NORM</b> and <b>MTCE LIMIT</b> Lamps Go Off	-
8	At TTY, Type RST:SP a,CONTR b! (a = Member Number; b = Controller 0 or 1)	-
9	Restore Pulse Points if Removed in Item 1	DLP-524

**DO THE ITEMS BELOW IN THE ORDER LISTED . . . . . FOR DETAILS, GO TO**

1	Determine if SP Is Equipped With Pulse Points and Remove	DLP-523
2	At TTY, Type RMV:SP a,CONTR b! (a = Member Number; b = Controller 0 if Pack in Bay 1 or 6, or Controller 1 if Pack in Bay 2 or 7)	-
3	Wait for System Response: RMV:SP a,CONTR b COMPLETED	-
4	Test Power Monitor Circuits	DLP-521
5	Condition Power Control Switch, and Replace Power Converter	DLP-519
6	At TTY, Type RST:SP a,CONTR b!	-
7	Wait for System Response: RST:SP a,CONTR b COMPLETED (os Lamp Goes Off)	-
8	Restore Pulse Points if Removed in Item 1	DLP-524

**DO THE ITEMS BELOW IN THE ORDER LISTED . . . . . FOR DETAILS, GO TO**

1	Determine if SP Is Equipped With Pulse Points and Remove	DLP-523
2	At TTY, Type RMV:SP a,CONTR b! (a = Member Number; b = Controller 0, if Pack in Bay 1 or 6, or Controller 1 if Pack in Bay 2 or 7)	-
3	Wait for System Response RMV:SP a,CONTR b COMPLETED	-
4	Condition Power Control Switch and Replace Circuit Pack:	
	A. Access Unit (Vertical Levels 36, 40, 55, or 59)	DLP-501
	B. Type <b>FA610</b> or Associated <b>FC78</b> (Located in Same Bay and Level as <b>FA610</b> Circuit Packs)	DLP-503
	C. Type <b>FA605</b> or Associated <b>FC78</b> (Located in Same Bay and Level as <b>FA605</b> Circuit Packs)	DLP-502
5	At TTY, Type RST:SP a,CONTR b! (a = Member Number, b = Controller 0 or 1)	-
6	Wait for System Response RST:SP a,CONTR b COMPLETED ( <b>OS</b> Lamp Goes Off)	-
7	Restore Pulse Points if Removed in Item 1	DLP-524

**REPLACE CIRCUIT PACK (EXCEPT FB230), DISTRIBUTOR AND  
SCANNER MATRIX FRAME (SD-4A028-01)**

**DO THE ITEMS BELOW IN THE ORDER LISTED . . . . . FOR DETAILS, GO TO**

1	Determine if SP Is Equipped With Pulse Points and Remove	DLP-523
2	At TTY, Type RMV:SP a,CONTR b! (a = Member Number; b = Controller 0 if Pack in Bay 1 or 6, or Controller 1 if Pack in Bay 2 or 7)	-
3	Wait for System Response RMV:SP a,CONTR b COMPLETED	-
4	Condition Power Control Switch and Replace Circuit Pack:	
	A. Type <b>FA662, FA1236, FC465, FC466</b>	DLP-501
	B. Type <b>FG 1</b>	DLP-502
	C. Type <b>FG 2</b>	DLP-503
5	At TTY, Type RST:SP a,CONTR b! (a = Member Number, b = Controller 0 or 1)	-
6	Wait for System Response RST:SP a,CONTR b COMPLETED ( <b>os</b> Lamp Goes Off)	-
7	Restore Pulse Points if Removed in Item 1	DLP-524

**REPLACE CIRCUIT PACK, COMBINED DISTRIBUTOR AND  
SCANNER MATRIX FRAME (SD-4A028-02)**

**DO THE ITEMS BELOW IN THE ORDER LISTED . . . . . FOR DETAILS, GO TO**

1	Determine if SP Is Equipped With Pulse Points and Remove	DLP-523
2	Test Power Monitor Circuits	DLP-521
3	Condition Power Switch and Replace Converter	-
	A. 98A-Type Converter	DLP-520
	B. All Other Type Converters	DLP-519
4	At TTY, Type DGN:SP a,CONTR b! (a = Member Number, b = Controller 0 or 1)	-
5	Wait for System Response DGN:SP a,CONTR b ATP	-
6	Restore Pulse Points if Removed in Item 1	DLP-524

**REPLACE POWER CONVERTER, DISTRIBUTOR APPLIQUE FRAME  
(SD-4A028-01)**

**DO THE ITEMS BELOW IN THE ORDER LISTED . . . . . FOR DETAILS, GO TO**

1	Determine if SP Is Equipped With Pulse Points and Remove	DLP-523
2	At TTY, Type <b>RMV:SP a,CONTR b!</b> (a = Member Number; b = Controller 0 if Pack in Bay 1 or 6, or Controller 1 if Pack in Bay 2 or 7)	-
3	Test Power Monitor Circuits	DLP-521
4	Condition Power Control Switch and Replace Converter	
	A. 98A-Type Converter	DLP-520
	B. <b>CONTR 0/1</b> Switch Is Power Control Associated With Converter	DLP-519
	C. <b>MML</b> Switch Is Power Control Associated With Converter	DLP-518
5	At TTY, Type <b>RST:SP a,CONTR b!</b> (a = Member Number, b = Controller 0 or 1)	-
6	Wait for System Response <b>RST:SP a,CONTR b COMPLETED (os</b> Lamp Goes Off)	-
7	Restore Pulse Points if Removed in Item 1	DLP-524

**REPLACE POWER CONVERTER, DISTRIBUTOR AND  
SCANNER MATRIX FRAME (SD-4A028-01)**

**DO THE ITEMS BELOW IN THE ORDER LISTED . . . . . FOR DETAILS, GO TO**

1	Determine if SP Is Equipped With Pulse Points and Remove	DLP-523
2	At TTY, Type <b>RMV:SP a,CONTR b!</b> (a = Member Number; b = Controller 0 if Pack in Bay 0 or 4, or Controller 1 if Pack in Bay 1 or 5)	
3	Test Power Monitor Circuits	DLP-521
4	Condition Power Control Switch and Replace Converter	-
	A. 98A-Type Converter	DLP-520
	B. All Other Type Converters	DLP-519
5	At TTY, Type <b>RST:SP a,CONTR b!</b> (a = Member Number, b = Controller 0 or 1)	-
6	Wait for System Response <b>RST:SP a,CONTR b COMPLETED</b> ( <b>os</b> Lamp Goes Off)	-
7	Restore Pulse Points if Removed in Item 1	DLP-524

**REPLACE POWER CONVERTER, COMBINED DISTRIBUTOR AND  
SCANNER MATRIX FRAME (SD-4A028-01)**

**DO THE ITEMS BELOW IN THE ORDER LISTED . . . . . FOR DETAILS, GO TO**

1	Determine if SP Is Equipped With Pulse Points and Remove	DLP-523
2	At <b>MML</b> Switch (TABLE A), Rotate <b>RML/ALM RETIRE</b> Switch Clockwise	DLP-502
3	Remove From Service SP Matrix Points Associated With <b>FB230</b> Circuit Pack	DLP-512
4	Remove Circuit Pack	—
5	Clean and Lubricate Terminals and Connectors Per Approved Procedures	—
6	Insert and Properly Seat Replacement Pack	—
7	At <b>MML</b> Switch, Rotate <b>RML/ALM RETIRE</b> Switch Counterclockwise to Normal Position	—
8	Observe <b>OFF NORM</b> and <b>MTCE LIMIT</b> Lamps Go Off	—
9	Restore to Service SP Matrix Points Associated With Replaced <b>FB230</b> Circuit Pack	DLP-513
10	Restore Pulse Points if Removed in Item 1	DLP-524

**REPLACE FB230 CIRCUIT PACK, DISTRIBUTOR AND SCANNER  
MATRIX FRAME (SD-4A028-01)**

## GENERAL

The maintenance philosophy contained in this volume is based upon the design of equipment (hardware), diagnostic software, and test equipment employed. Procedures are intended to aid personnel in performing trouble-clearing tasks. The degree to which these procedures accomplish this depends upon input and feedback from the user. Additions, corrections, and improvements to the data are encouraged. Manufacturer, engineering, and software documentation (such as I/O manuals, SDs, PRs, etc) which are available to the operating telephone company offices, are referenced where applicable. Some portions of those documents may be utilized in procedures, but only as examples. Test equipment (oscilloscopes, voltmeters, etc) and parameters involved in circuits being tested, adjusted, or checked are usually prescribed. The setup and method of use are not described unless it is unusual in some manner.

In an effort to increase network reliability and reduce service-effected incidents, a preconditioning process has been added to this document. The preconditioning process requires a determination if the Signal Processor being repaired is a base or supplementary Signal Processor (for example, is this frame equipped with pulse points). If the Signal Processor being repaired is equipped with pulse points, the pulse points associated with the Signal Processor being repaired are powered down prior to the replacement of any apparatus.

## IXL PHILOSOPHY [IXL-001]

The IXL is structured to provide fast access to those procedures pertinent to symptoms identified. As an example, see the TTY printout  
DGN:SP a,{IPUB b|CONTR c}:PH d STF message on the IXL.

It would require a lengthy procedure (TAP) to cover all possibilities. The identification of secondary indications or messages provides some trouble sorting.

The primary message "DGN:SP a,..." is followed by various secondary messages which define the problem further. Most are related to problems which prevent generation of a suspected faulty equipment list. Where secondary message ANALY:TLPFILE:SPa, { IPUB b|CONTR c } TLPSRCH SUSPECTED FAULTY EQUIPMENT is generated. It is necessary to determine if the printout (ANALY:TLPFILE) has a NOTE 2 as stipulated. If not, the third line statement that "Note Column Does Not Contain NOTE 2" identifies the correct procedure reference. If NOTE 2 does appear in the NOTE column of the ANALY:TLPFILE: message printout, it is necessary to go to a fourth level indication. The fourth level indications are "Fuse Blown" and "No Fuses Blown", and appropriate procedures are referenced. Procedures unique to a particular modification of a frame are identified by the SD number of that frame. If not so identified, the procedure would apply to all modifications.

Power problems are sensed by scan points which generate a major or minor alarm. It is assumed that the user can locate the frame which was automatically powered down (1A power switch with **PWR OFF** lamp lighted and **OFF NORM** lamp off) due to the power fault. The user can follow the aisle pilot lights or read the **REPT:PA** printout which will identify the frame with the power fault. The precise structure of the message is given in input/output (I/O) message manuals. The symptoms described in the IXL reflect the previous assumptions and indicate other conditions, observable at the frame,

that would enable the user to access the proper trouble-clearing procedure. These conditions are a fuse blown or lighted LEDs on converters, or power-function circuit packs.

In general, most logic circuit failures cause the fault recovery program to request a diagnostic program. This method of requesting the diagnostic program includes the trouble-locating program TLP option. The IXL reflects this in TTY printouts listed. Other than the **ANALY:TLPFILE** supplementary messages which include the phrases **"SUSPECTED FAULTY EQUIPMENT"** or **"NULL PACK TEST GENERATED"**, all **ANALY:TLPFILE:** supplementary messages pertain to problems in generating a suspected faulty equipment list; and refer to procedures (TAPs) which attempt to correct the problem. If successful in generating a suspected faulty equipment list, these procedures refer to the appropriate procedure [TAP-103] which tells the user what to do with this list. If a **SUSPECTED FAULTY EQUIPMENT** list is not successfully generated, the TTY messages refer to the next level of trouble-clearing, raw data analysis [TAP-104] ; this is an alternative to the first and most common trouble-clearing approach.

#### TAP PHILOSOPHY

When documenting a procedural approach to trouble-clearing, certain assumptions are made. It is assumed that one fault is being cleared at a time. When directing the user to perform an action, it is assumed that the user performs that action correctly. Similarly, when the user is directed to make replacements, the replacement part is always assumed to be good and the equipment used for testing both built-in and commercial hardware and software is assumed to be good. These assumptions and the fact that the trouble-clearing procedures are designed for faults with consistent fault signatures provide procedures with a clean straightline approach to trouble-clearing. It is possible

that some faults will not present a consistent fault signature or TLP pack list. If this occurs, then the diagnostic DGN should be repeated a number of times, and the most consistent signature and list should be used following the same general approach provided in the procedures. This repetitive DGN method should be used each time to determine if there is any change in the fault signature when any corrective action is taken unless that action results in clearing the problem.

The trouble-clearing TAPs, provided for diagnostic failures, are provided on three levels. The first level [TAP-103] is addressed to what to do with a software-generated TLP suspected faulty equipment list. Also, it provides a step-by-step procedure for replacing circuit packs one at a time and analyzing the results. This level is straightforward and requires some familiarity with the equipment (descriptive and theory BSPs), TTY techniques, and diagnostic printouts.

The second level of trouble-clearing is accessed from the first level TAP when the TLP-generated suspected faulty equipment list has been exhausted without clearing the problem; or it can be accessed directly from the IXL or any of the **ANALY:TLPFILE** TAPs which produce a **NULL PACK TEST GENERATED** response. This level [TAP-104] is known as raw data analysis. Raw data analysis describes what to do with the summary and supplemental data printed either with, or instead of the suspected faulty equipment list. It is expected that this will lead to an identification of faulty circuits within the SD and possibly additional suspect circuit packs not previously identified. This level of trouble-clearing is more complex; and requires knowledge of the equipment, TTY techniques and printouts, and SDs, PRs, etc.

## TAP PHILOSOPHY (Contd)

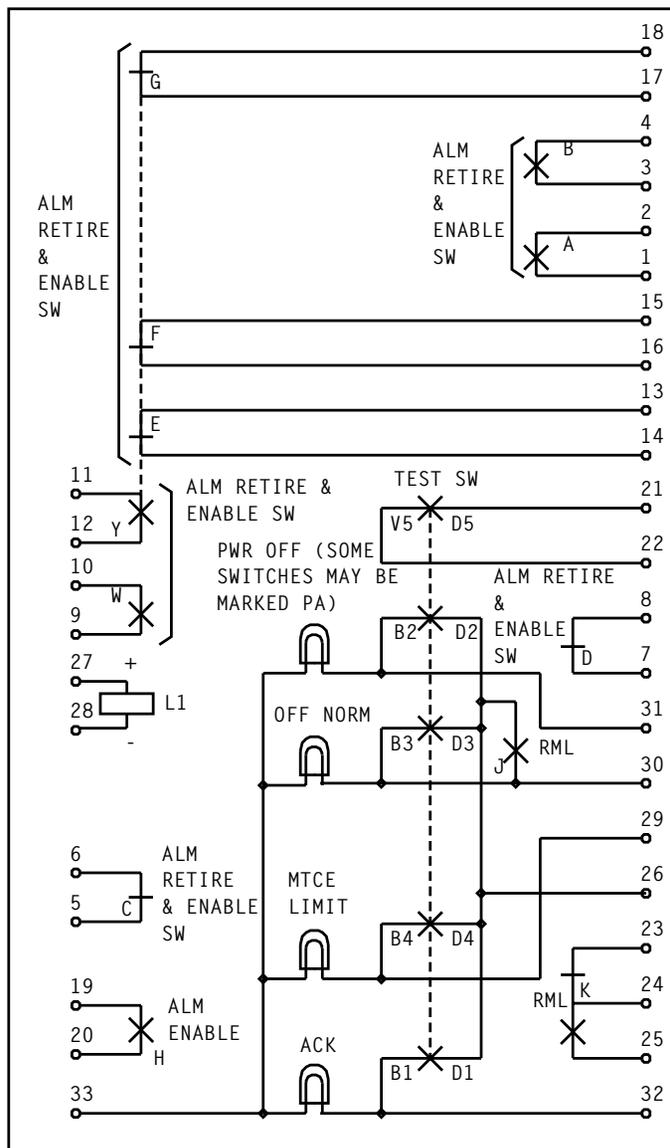
The third level of trouble-clearing is signal tracing that uses interactive diagnostics [TAP-105]. This procedure is accessible only from the previous level [TAP-104] and uses information derived in the performance of that procedure. This level of trouble-clearing requires an increase in the capabilities cited in the first two levels with additional knowledge and skill in the setup and use of test equipment (oscilloscopes, voltmeters, etc).

## ALTERNATE METHODS

The more knowledgeable and experienced personnel may access TOP documents at a point in trouble-clearing where analyzation is completed (faulty component determined); and only repair or replacement required. In many instances, access to these procedures may be obtained by locating procedural data provided on the Task Index List. Most DLPs are built to support TAPs; and Non-Trouble Procedures (NTPs) with preconditioning and system restoration steps covered in those level procedures (TAPs, NTPs). Therefore, access to data (DLPs) on a hunt-and-find basis is a threat to equipment operation; and may compound trouble-clearing problems.

Another method of trouble-clearing that may be utilized is interrupt analysis. Interrupt analysis may produce a list of circuit packs that could cause a particular interrupt. Refer to AT&T 234-151-003 (with 1A Processor) or AT&T 234-351-003 (with 1B Processor) for interrupts. Prior to changing the circuit packs, a DGN should be run with ATP expected. If the DGN produces an ATP or STF, do the following:

- **ATP:** The first circuit pack found in the interrupt analysis should be changed. Should this be the wrong circuit pack, the probability is high that the interrupt will occur again with the same symptom at this time, will occur again with the same symptom. At this time, the next identified pack should be changed.
- **STF:** The most suspect circuit pack is the pack that appears on both the TLP pack list and the list generated from the interrupt analysis.



**MATRIX MAINTENANCE LIMIT SWITCH**

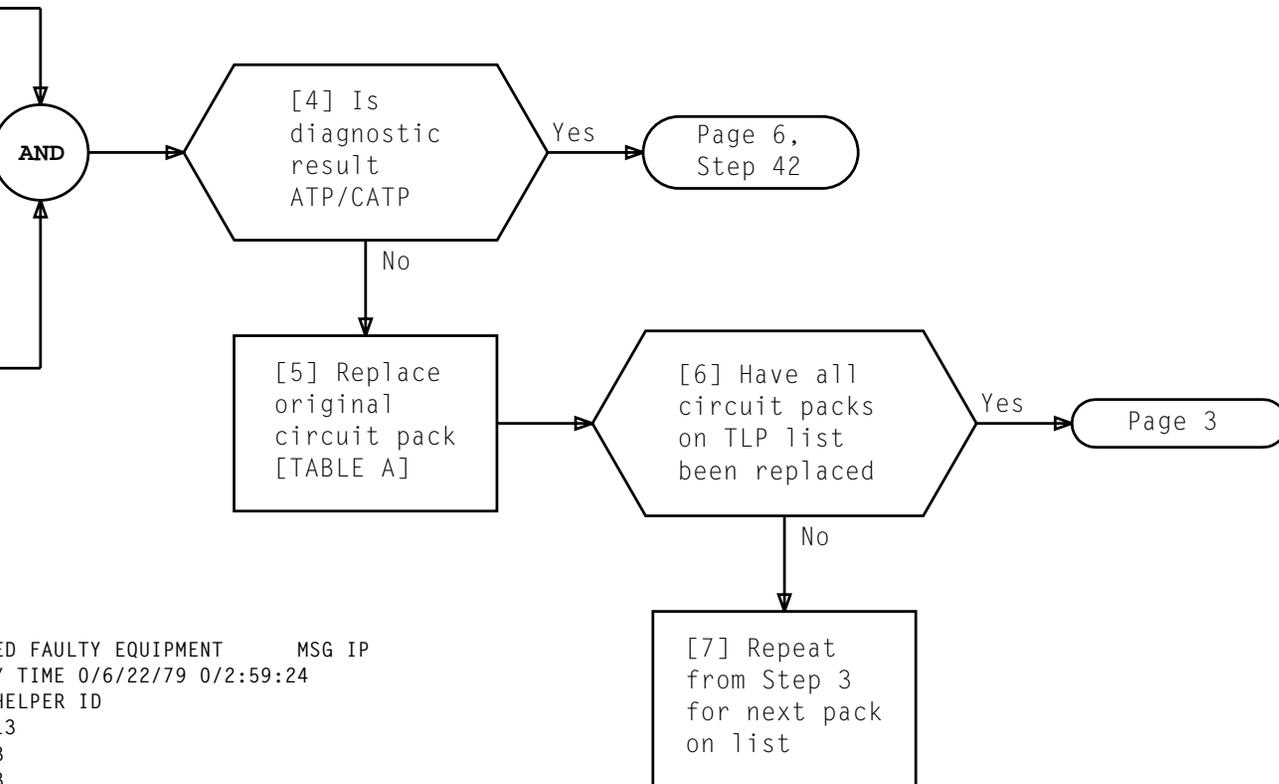
Issue 7	JUN 1996
234-151-031	TAD
PAGE 1 of 1	<b>101</b>



[1] Determine if SP is equipped with pulse points and remove [DLP-523]

[2] On TLP list, delete packs located in mate controller [FIG. 1]

[3] See NOTE 1. Using DLP associated with circuit pack location [TABLE A], replace circuit pack listed on TLP list



```

M 0/1 ANALY TLPFILE: SP 0/, CONTR 0/ SUSPECTED FAULTY EQUIPMENT      MSG IP
TLPFILE 30/42      :MFNUM 77777777 ENTRY TIME 0/6/22/79 0/2:59:24
EQPT LOC  CODE  NOTE WT  FS SYM  SD  HELPER ID
372-17  FA0/594      8   3 10/M  4A0/13
356-35  FA0/575      8   9  4  4A0/13
356-31  FA0/575      8   9  2  4A0/13
356-32  FA0/575      8   9  1  4A0/13
356-33  FA0/575      8   9  3  4A0/13
472-17  FA0/594      8  19 39M  4A0/13  :SP 0/, CONTR 1
380/-0/7 FC00//12    8   2  5  4A0/13
364-25  FA0/588      8   6 21M  4A0/13
480/-0/7 FC00//12    8   3  5  4A0/13
356-34  FA0/588      8   9 14M  4A0/13
372-21  FA0/583      8  16  5M  4A0/13
464-25  FA0/588      8   6 21M  4A0/13  :SP 0/, CONTR 1
364-23  FA0/588      8  14  1M  4A0/13
373-19  FA0/595      16  3M  4A0/13
  
```

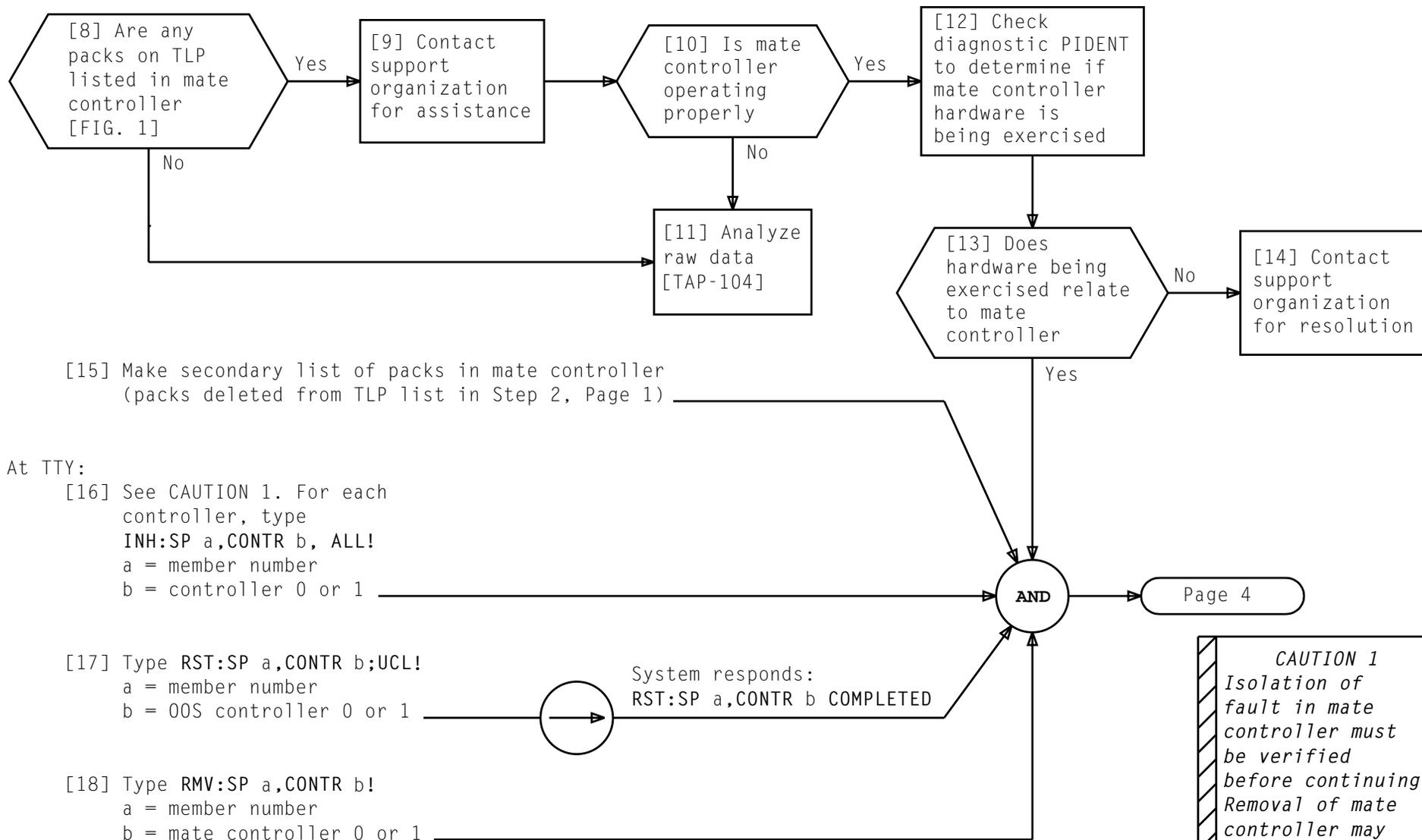
MATE CONTROLLER  
CIRCUIT PACKS

NOTE 1  
Circuit packs are listed on TLP printout in order of fault causing probability and should be replaced one at a time in that order

FIG. 1 - Example of TLP List With Suspect Packs in Mate Controller

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 6	103

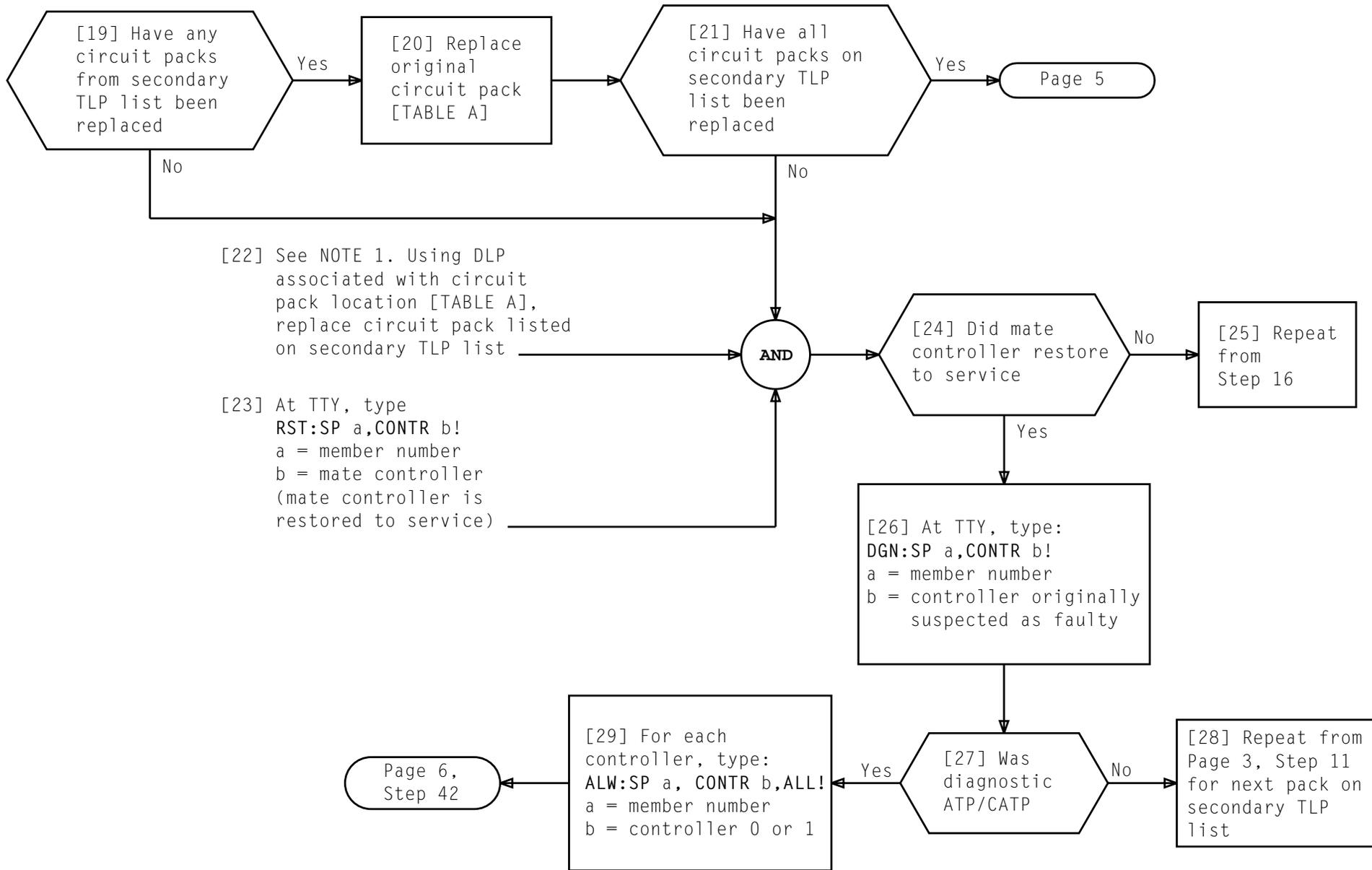
TABLE A				
CIRCUIT PACK LOCATION				REPLACE CIRCUIT PACK PROCEDURE
FRAME	BAY	VERTICAL	HORIZONTAL OR TYPE	
Control	*	All	All	DLP-501
Distributor applique	0/5	64, 68	<b>FB229, FB231, or FC78</b>	DLP-503
			<b>FB228</b>	DLP-504
		All others		
Distributor and scanner matrix	2/7	45	8 through 38 <b>FA610</b>	DLP-503
			8 through 38 <b>FA605</b>	DLP-502
	1, 2, 6, 7	59, 55, 40, 36	All	DLP-501
			All others	
Combined distributor and scanner matrix	0, 1, 4, 5	54, 62, 70, 78	All <b>FG 1</b>	DLP-502
	1, 5	54, 62, 70, 78	All <b>FG 2†</b>	DLP-503
	0, 1, 4, 5	43	<b>FA662</b> <b>FA1236</b>	DLP-501
		43, 47	<b>FC465</b> <b>FC466</b>	
* Bays 3/4 for SD-4A028-01. Bays 2/3 for SD-4A028-02 † SD-4A093-01, Option Z or Y only				



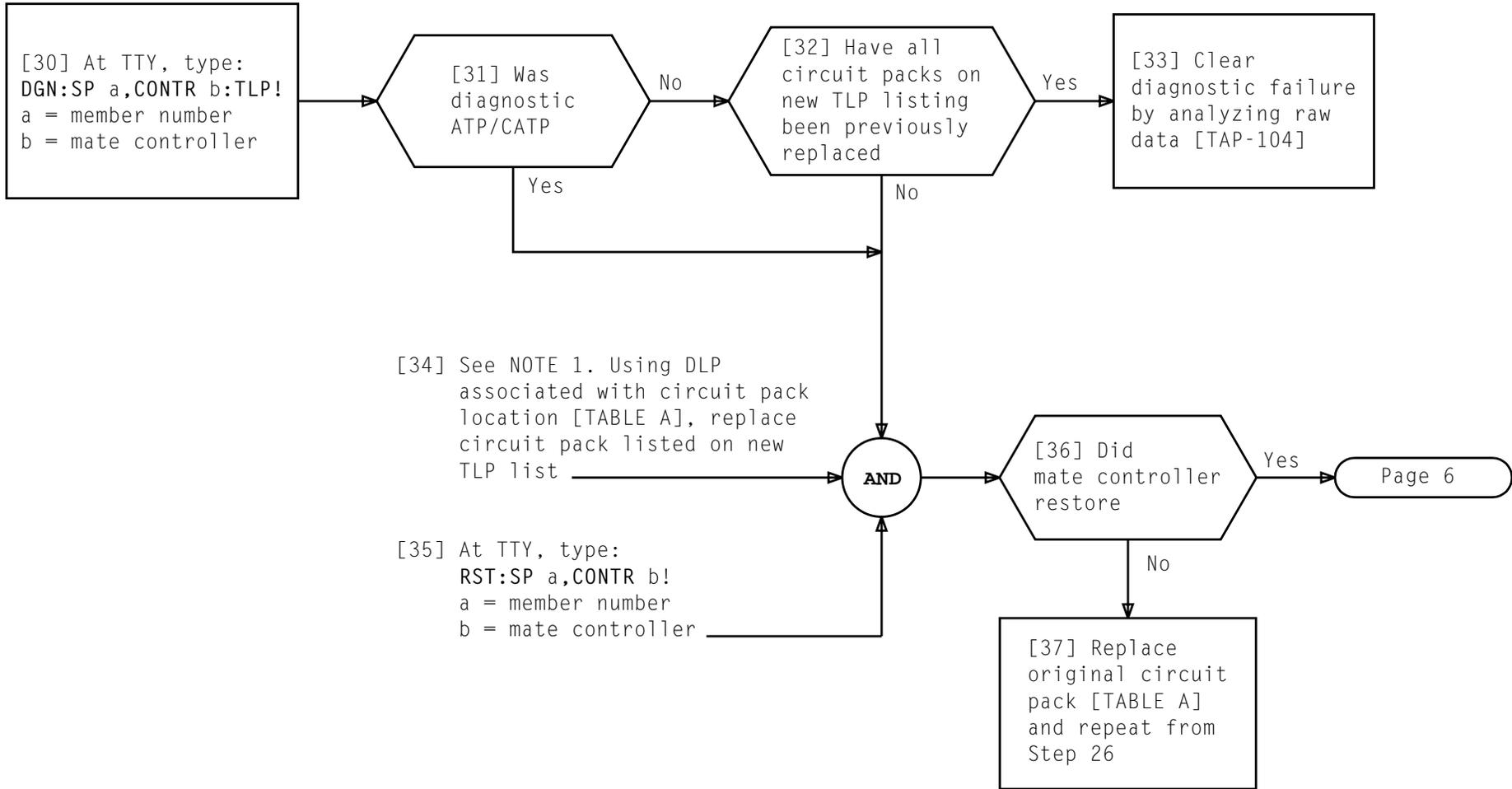
**CAUTION 1**  
*Isolation of fault in mate controller must be verified before continuing. Removal of mate controller may cause duplex failure and loss of service*

Issue 7	JUN 1996
234-151-031	TAP
PAGE 3 of 6	103

**CLEAR DIAGNOSTIC FAILURE BY REPLACING CIRCUIT PACKS**

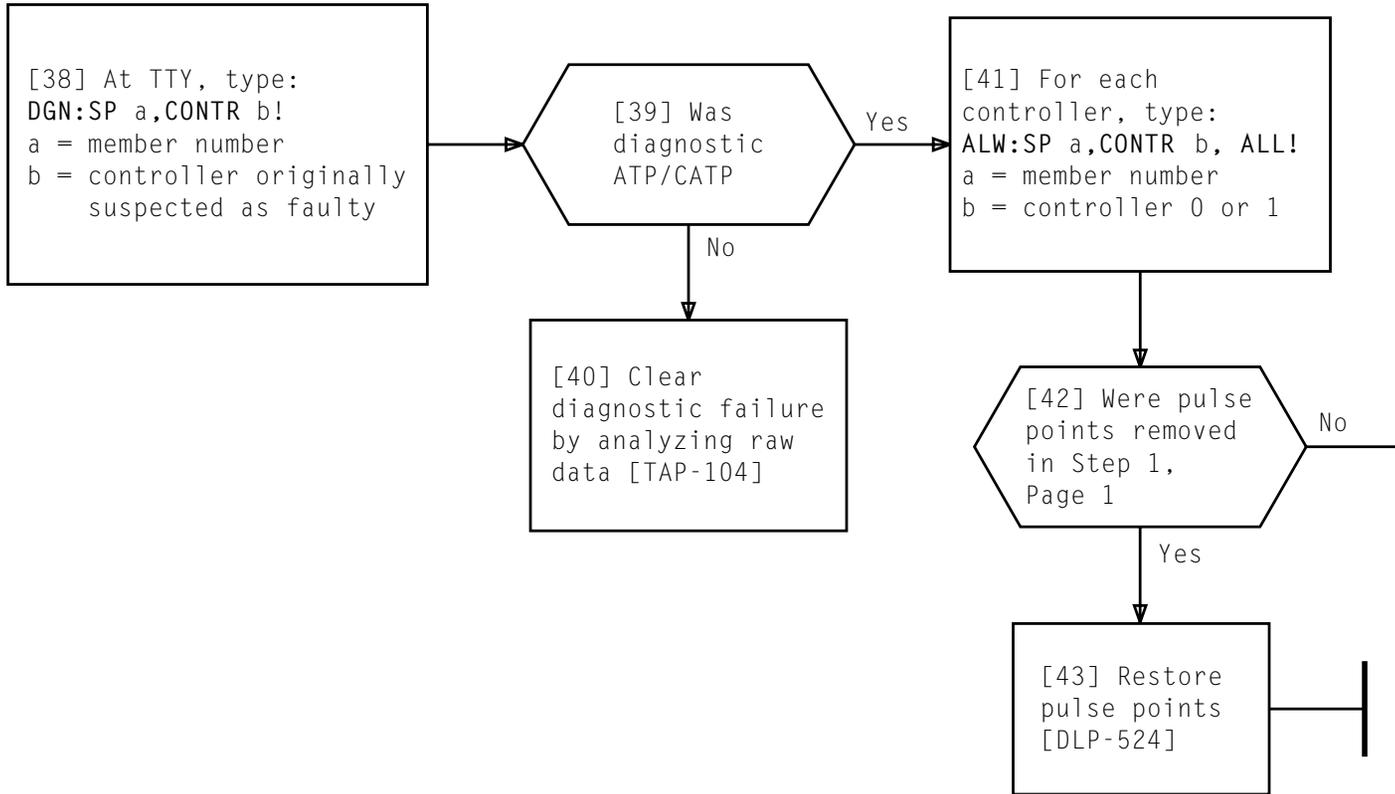


Issue 7	JUN 1996
234-151-031	TAP
PAGE 4 of 6	103



**CLEAR DIAGNOSTIC FAILURE BY REPLACING CIRCUIT PACKS**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 5 of 6	103



**CLEAR DIAGNOSTIC FAILURE BY REPLACING CIRCUIT PACKS**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 6 of 6	103

[1] Determine if SP is equipped with pulse points and remove [DLP-523]

[2] See NOTE 1. Obtain diagnostic pident for first failing phase and read prologue [TABLE A]

[3] On raw data printout, locate first failing test raw data [FIG. 1]

[4] In fifth data word following MISMATCH data word, locate sixth digit from right

[6] Locate fourth raw data word following MISMATCH data word

[7] Use this address to locate first failing test expected results (EXPR) in first failing phase pident [NOTE 2, and FIG. 2, Page 3]

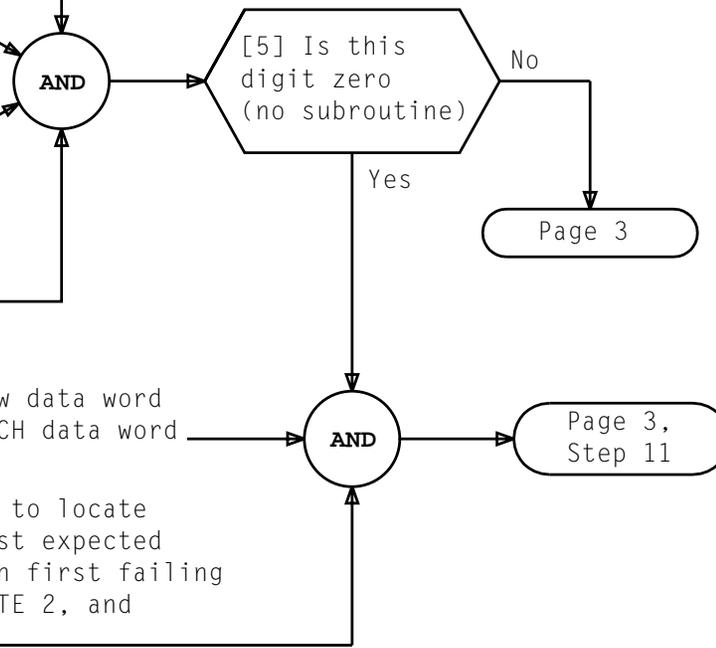


TABLE A DIAGNOSTIC DOCUMENTATION	
PHASE	PIDENT
Member type=SP,XL4UMTSP=1 (MT=1)	
CONTR 1-21	PUDGSP01-PUDGSP21
IPUB 99	PUDGSP99
Member type=CRMTX,XL4UMTSP=4 (MT=4)	
CONTR 1	PUDGSP27
2,3	PUDGSP02,PUDGSP03
4	PUDGSP28
5-14	PUDGSP05-PUDGSP14
15	PUDGSP29
16	PUDGSP16
17-19	PUDGSP30-PUDGSP32
20	PUDGSP21
IPUB 99	PUDGSP99

NOTES	
1. Refer to troubleshooting hints in pident prologue section of SD diagnostic listing for phase 1	
2. Phase pident may consist of more than one strip with this address appearing in more than one strip. Be sure address located has EXPR data for your test	
Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 6	104

**CLEAR DIAGNOSTIC FAILURE BY ANALYZING RAW DATA AND REPLACING ANY SUSPECT PACKS**

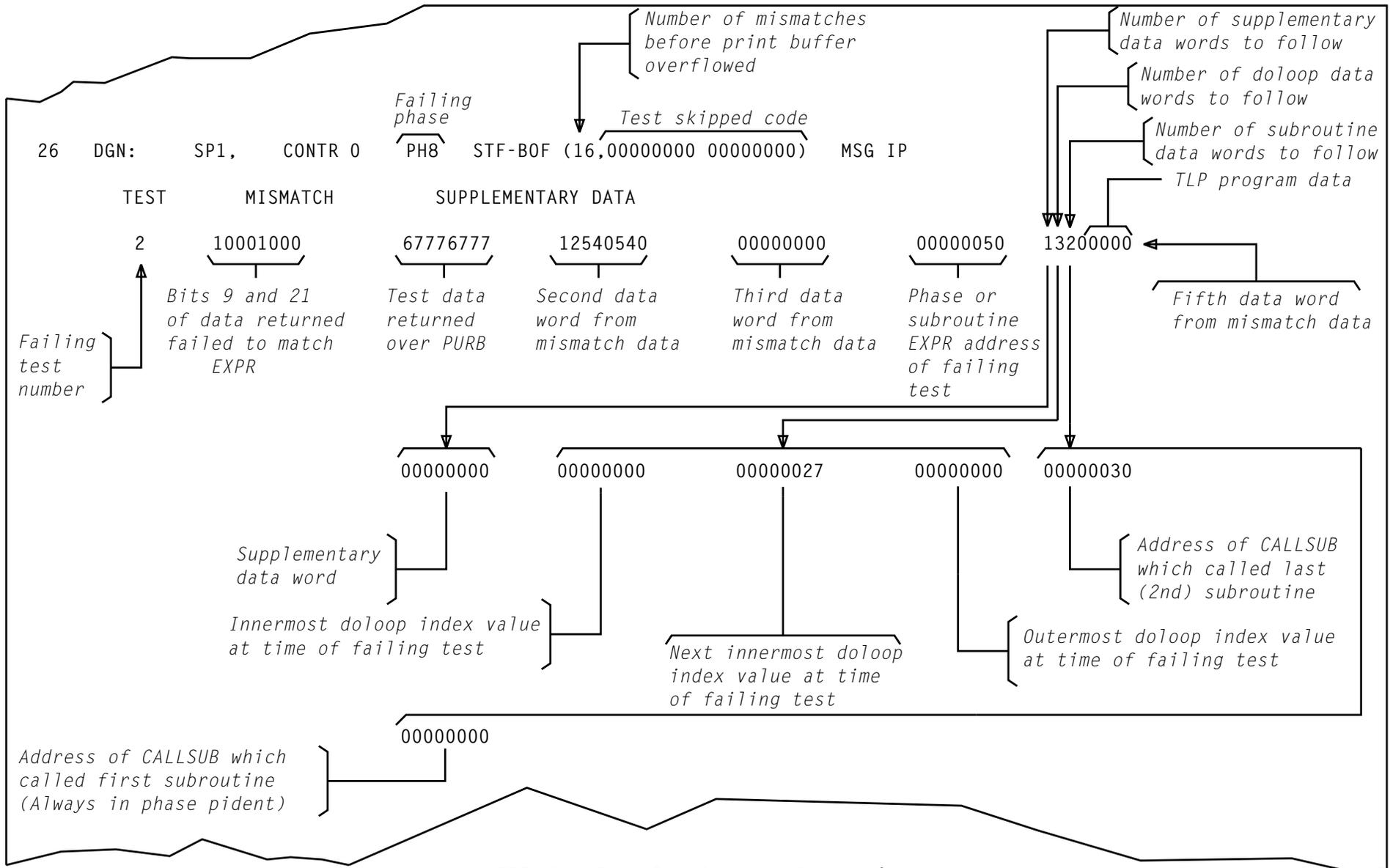
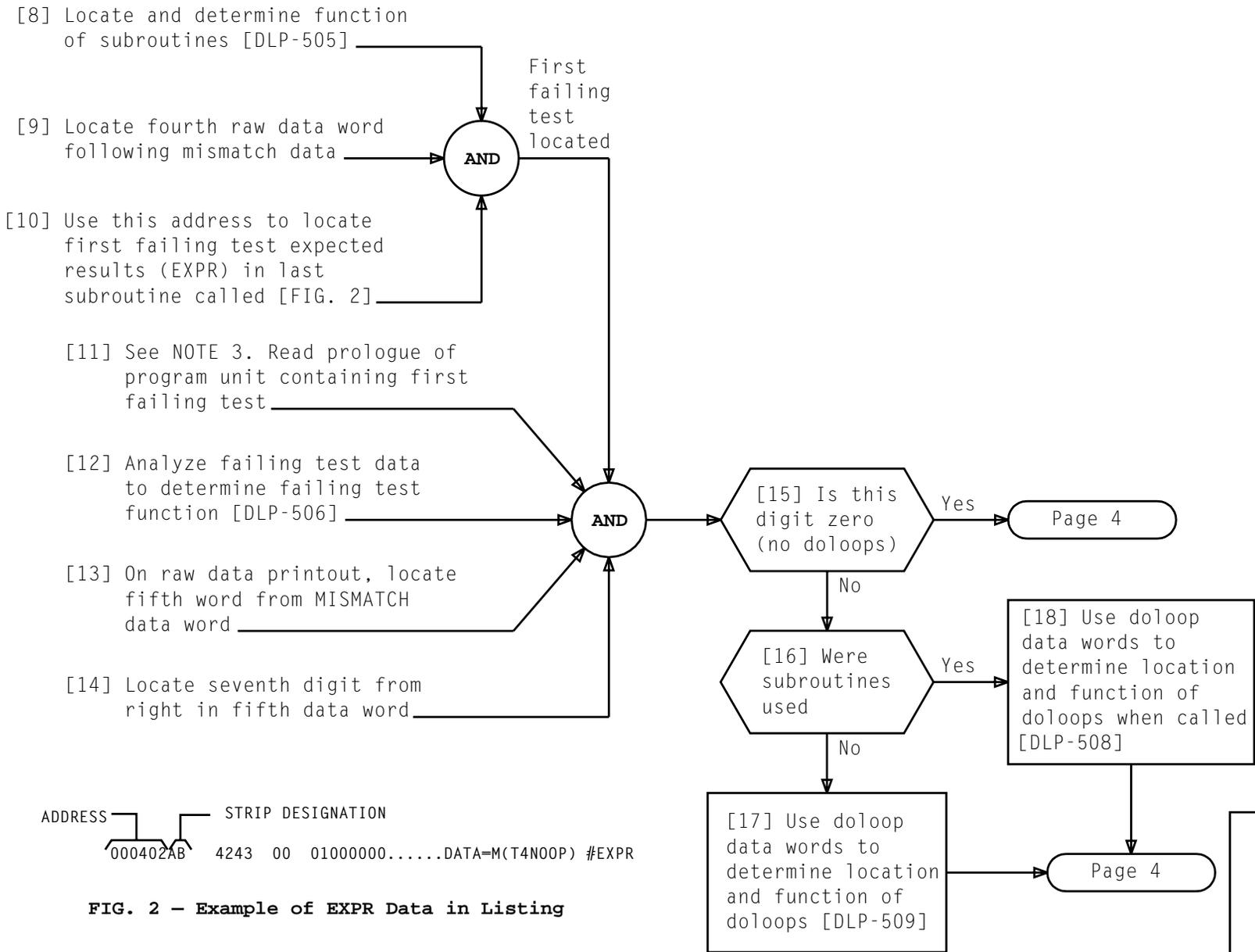


FIG. 1 - Example of SP Raw Data Printout

**CLEAR DIAGNOSTIC FAILURE BY ANALYZING RAW DATA AND REPLACING ANY SUSPECT PACKS**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 6	104



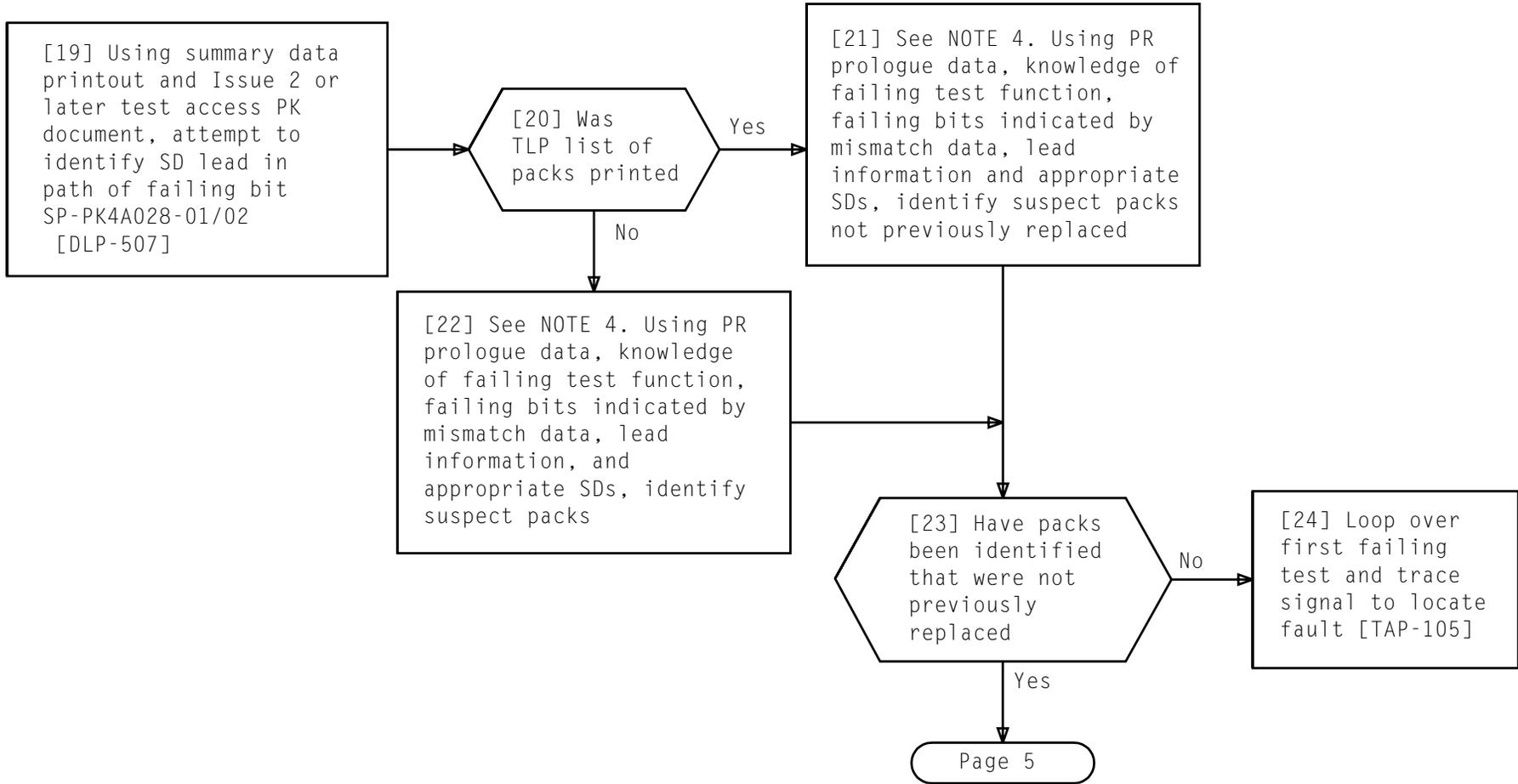
ADDRESS                      STRIP DESIGNATION  
 000402AB      4243 00 0100000.....DATA=M(T4N00P) #EXPR

FIG. 2 - Example of EXPR Data in Listing

NOTE 3  
 Program unit name  
 is indicated in  
 upper left of each  
 listing page

Issue 7	JUN 1996
234-151-031	TAP
PAGE 3 of 6	104

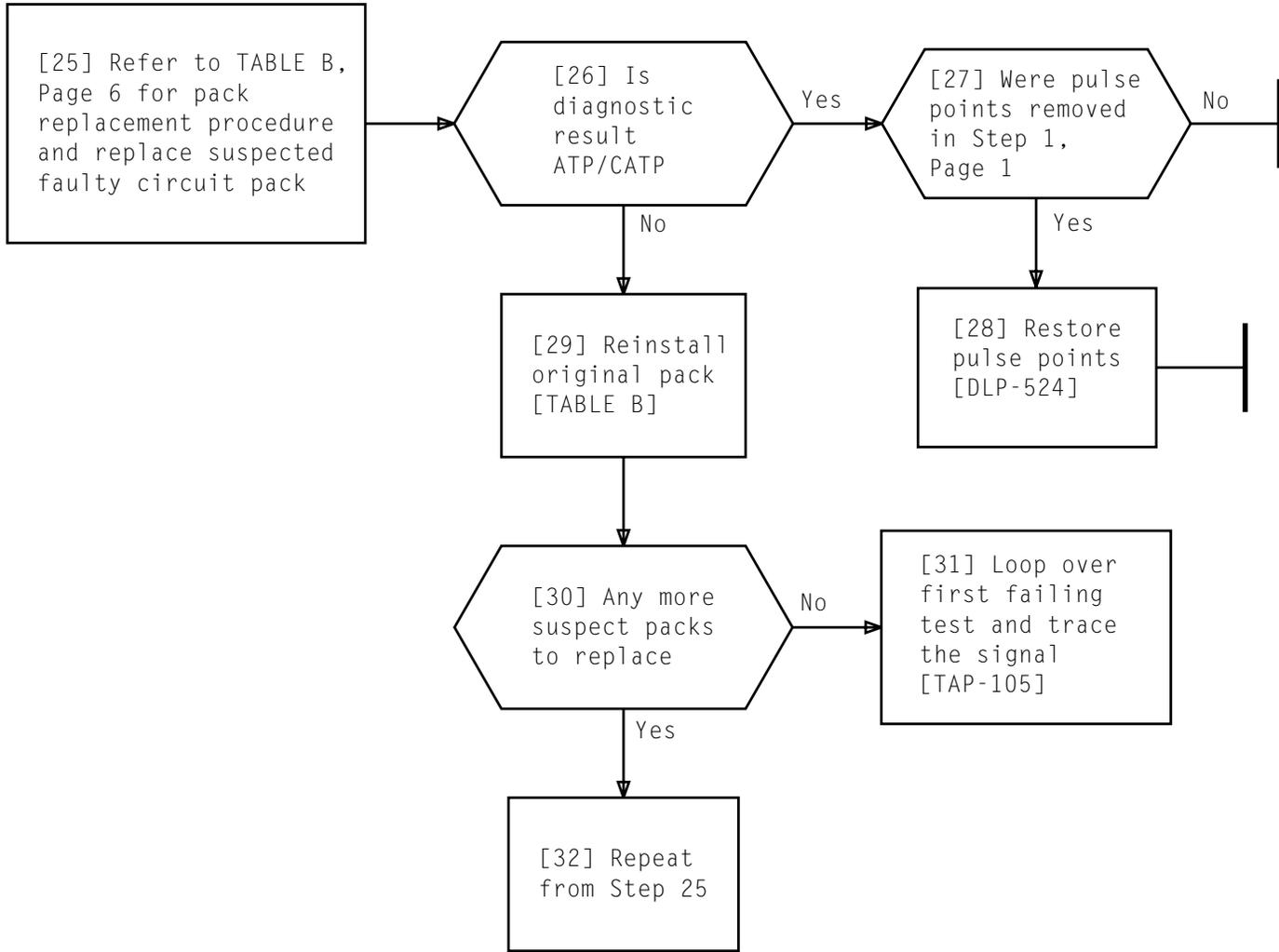
**CLEAR DIAGNOSTIC FAILURE BY ANALYZING RAW DATA AND REPLACING ANY SUSPECT PACKS**



NOTE 4  
 A test often fails as result of read of memory or register. Fault could be in path of read or in path of write that set up read

Issue 7	JUN 1996
234-151-031	TAP
PAGE 4 of 6	104

**CLEAR DIAGNOSTIC FAILURE BY ANALYZING RAW DATA AND REPLACING ANY SUSPECT PACKS**



**CLEAR DIAGNOSTIC FAILURE BY ANALYZING RAW DATA AND REPLACING ANY SUSPECT PACKS**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 5 of 6	<b>104</b>

TABLE B				
CIRCUIT PACK LOCATION				REPLACE CIRCUIT PACK PROCEDURE
FRAME	BAY	VERTICAL	HORIZONTAL OR TYPE	
Control	*	All	All	DLP-501
Distributor applique	0/5	64, 68	<b>FB229, FB231, or FC78</b>	DLP-503
			<b>FB228</b>	DLP-504
		All others		
Distributor and scanner matrix	2/7	45	8 through 38 <b>FA610</b>	DLP-503
			8 through 38 <b>FA605</b>	DLP-502
	1, 2, 6, 7	59, 55, 40, 36	All	DLP-501
			All others	
Combined distributor and scanner matrix	0, 1, 4, 5	54, 62, 70, 78	All <b>FG 1</b>	DLP-502
	1, 5	54, 62, 70, 78	All <b>FG 2 †</b>	DLP-503
	0, 1, 4, 5	43	<b>FA662</b> <b>FA1236</b>	DLP-501
		43, 47	<b>FC465</b> <b>FC466</b>	
* Bays 3/4 for SD-4A028-01; Bays 2/3 for SD-4A028-02 † SD-4A093-01, Option Z or Y only				

**CLEAR DIAGNOSTIC FAILURE BY ANALYZING RAW DATA AND REPLACING ANY  
SUSPECT PACKS**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 6 of 6	<b>104</b>

**SUMMARY**

Type TABLE A messages. Verify first failing test raw data printed twice. Resend last TABLE A message with RPT option deleted for infinite loop. Set up scope. If SYNC option is used, attach external sweep trigger to terminal indicated in TABLE B. Using raw data analysis information obtained in TAP-104, SDs/CDs, and circuit pack SDs, trace signal path of failing bits to isolate and clear fault. If looping is

not successful, check for any packs on TLP list located in mate. If mate packs are listed, take down loop and replace mate packs. If mate pack replacement is not successful or if no mate packs are indicated on TLP list, perform further signal tracing using loop. For F-level interrupts, see AT&T 234-151-003 (with 1A Processor) or AT&T 234-351-003 (with 1B Processor).

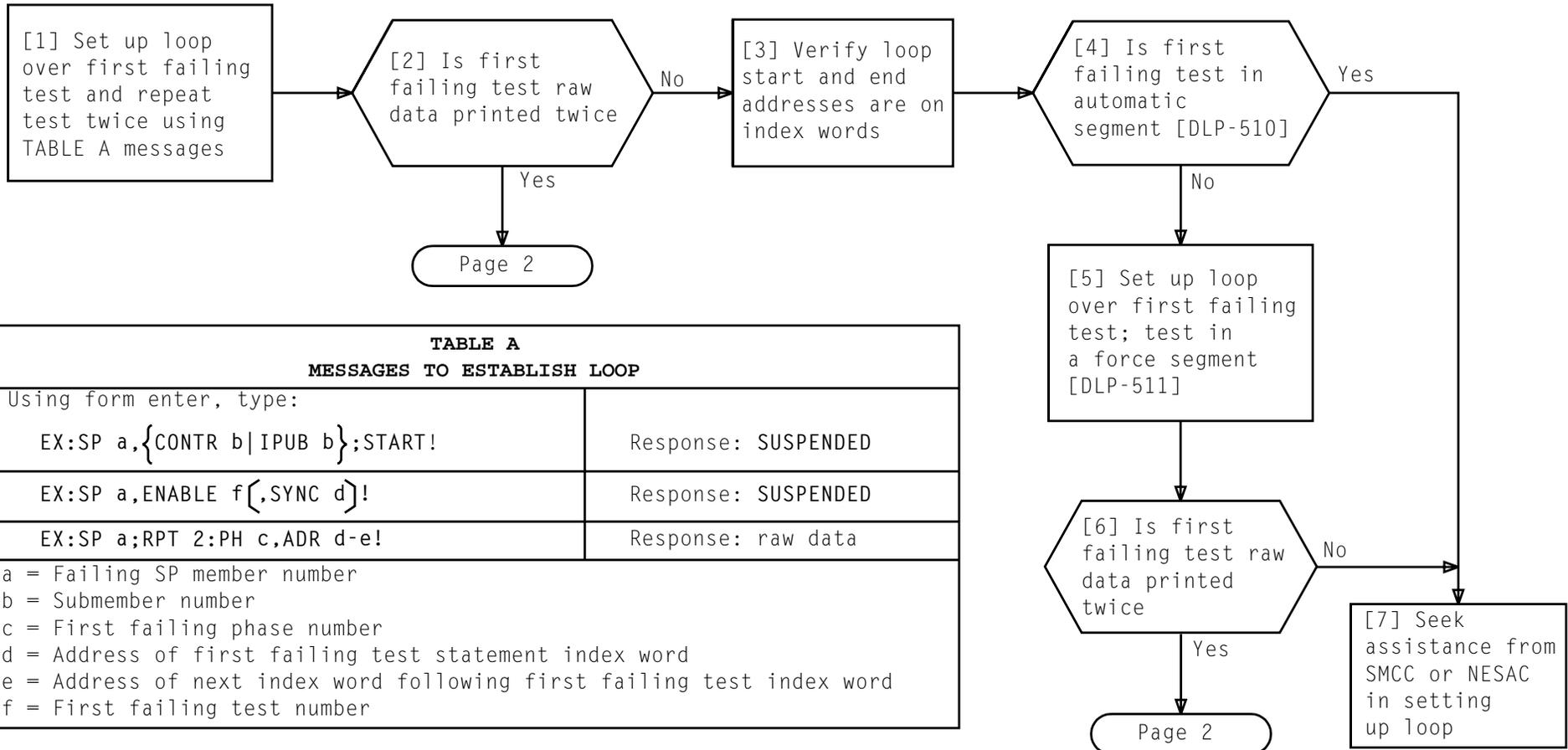
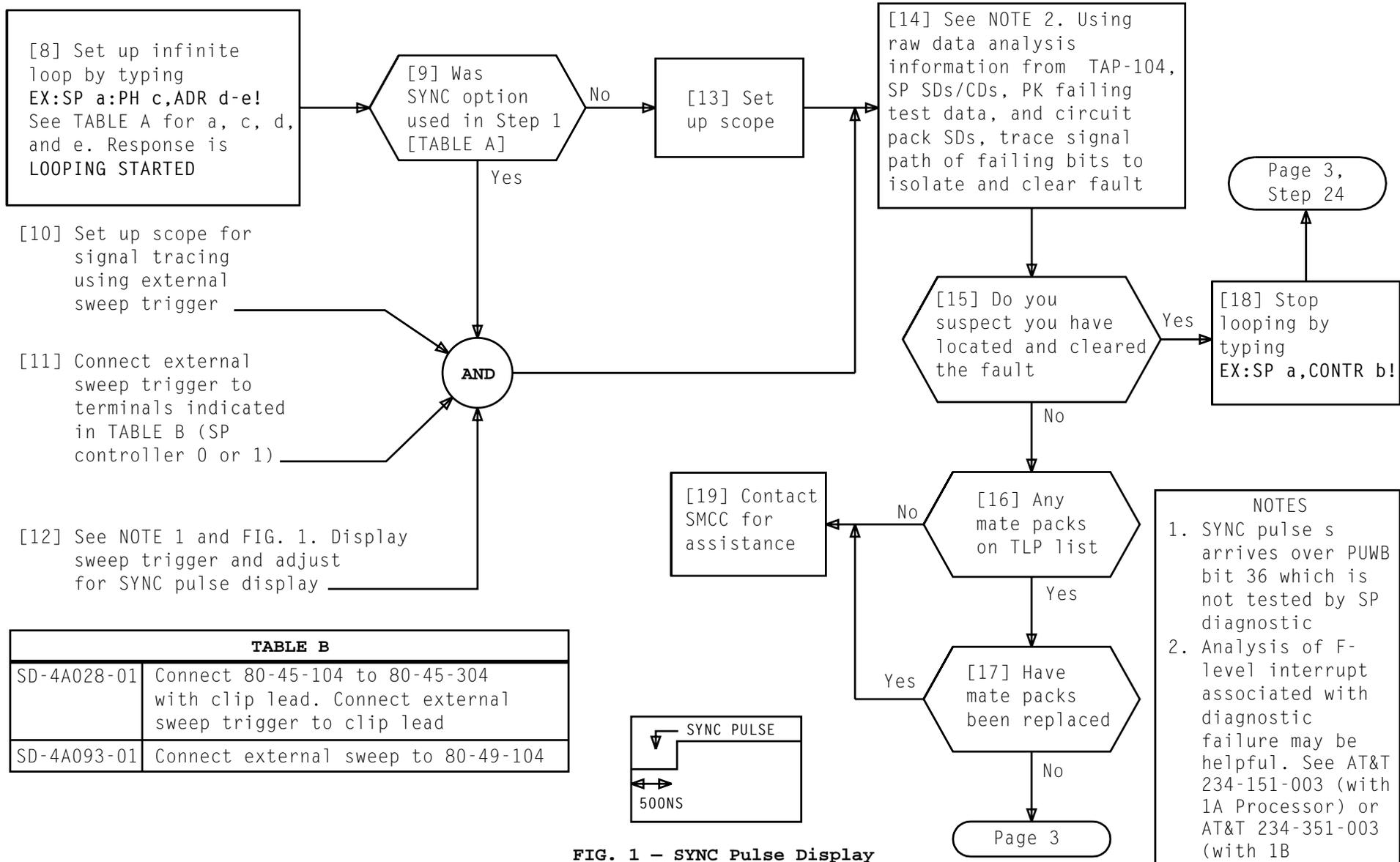


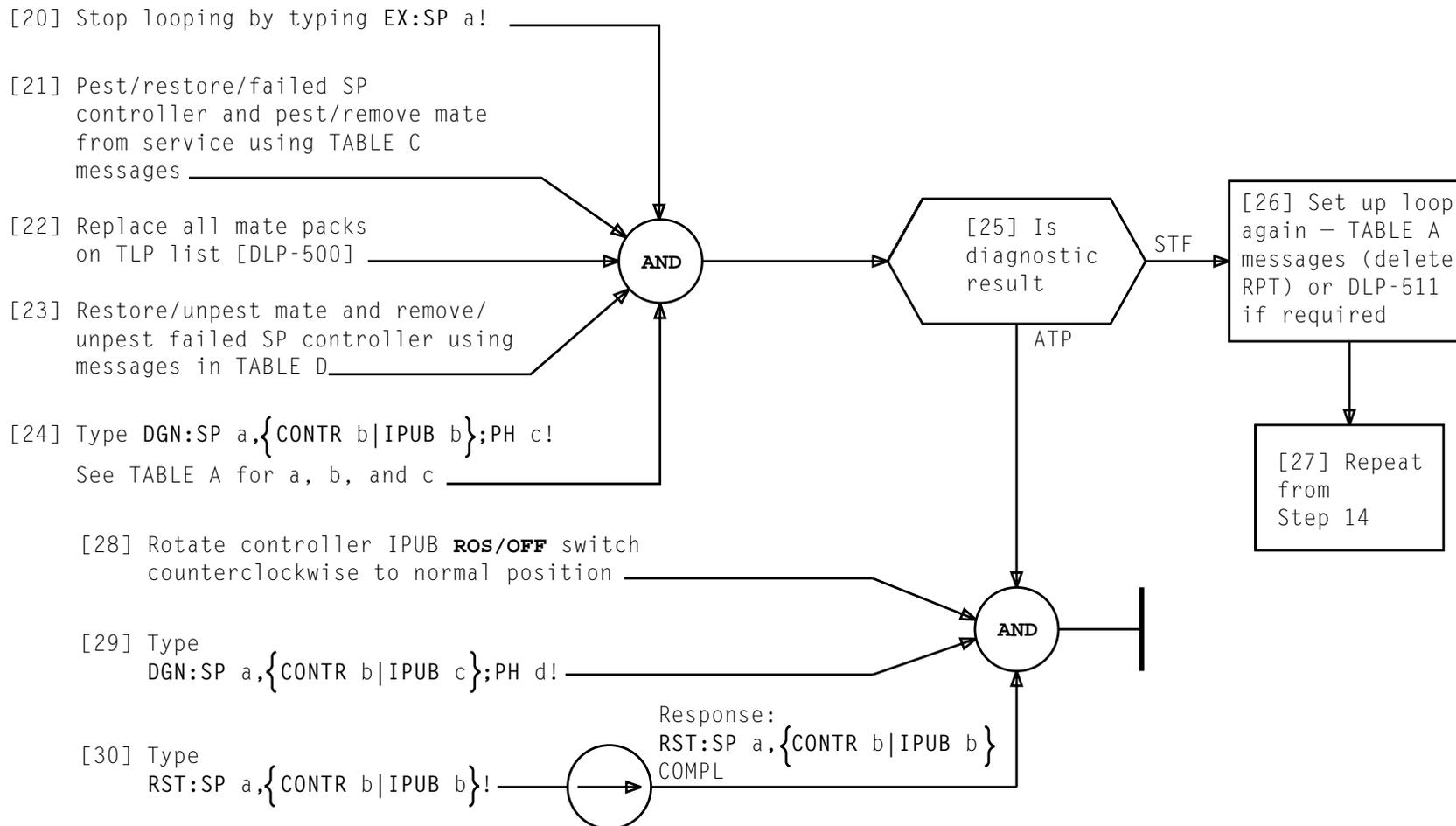
TABLE A MESSAGES TO ESTABLISH LOOP	
Using form enter, type:	
EX:SP a,{CONTR b IPUB b};START!	Response: SUSPENDED
EX:SP a,ENABLE f[,SYNC d]!	Response: SUSPENDED
EX:SP a;RPT 2:PH c,ADR d-e!	Response: raw data
a = Failing SP member number b = Submember number c = First failing phase number d = Address of first failing test statement index word e = Address of next index word following first failing test index word f = First failing test number	

**CLEAR DIAGNOSTIC FAILURE BY LOOPING OVER  
FIRST FAILING TEST AND TRACING SIGNAL TO LOCATE FAULT**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 4	105



**CLEAR DIAGNOSTIC FAILURE BY LOOPING OVER  
FIRST FAILING TEST AND TRACING SIGNAL TO LOCATE FAULT**



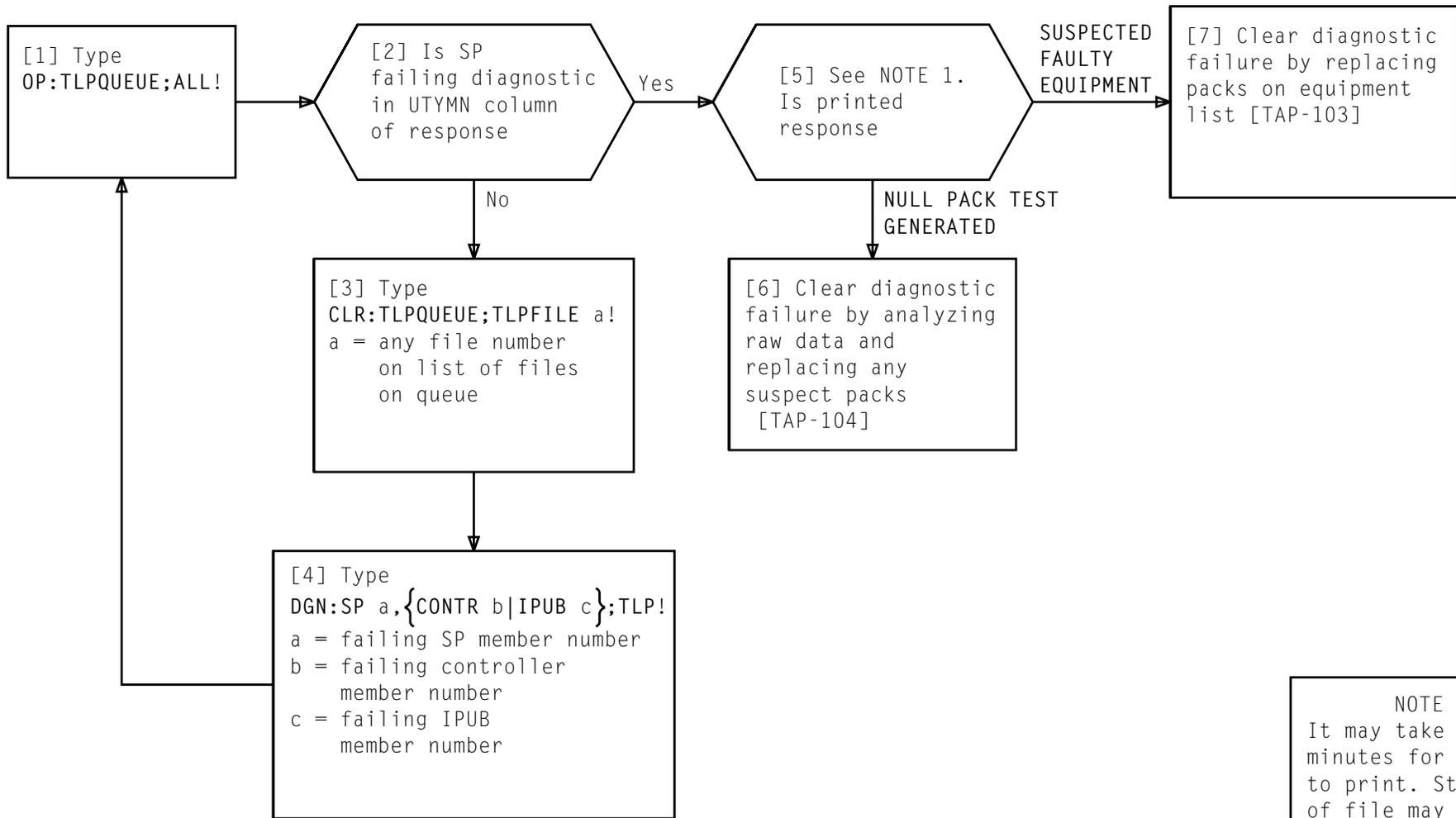
**CLEAR DIAGNOSTIC FAILURE BY LOOPING OVER  
FIRST FAILING TEST AND TRACING SIGNAL TO LOCATE FAULT**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 3 of 4	105

TABLE C	
INH:SP a, CONTR b SPEC!	Response: (message repeated)
INH:SP a, CONTR d SPEC!	Response: (message repeated)
RST:SP a, {CONTR b IPUB c};UCL!	Response: COMPL
RMV:SP a, {CONTR b IPUB c}!	Response: COMPL
a = failing SP member number b = failing controller member number c = failing IPUB member number d = mate controller member number e = mate IPUB member number	

TABLE D	
DGN:SP a, {CONTR b IPUB c};PH d!	Response: COMPL
DGN:SP a, {CONTR b IPUB c};PH d!	Response: COMPL
ALW:SP a, CONTR d SPEC!	Response: (message repeated)
ALW:SP a, CONTR b SPEC!	Response: (message repeated)
a = failing SP member number b = failing controller member number c = failing IPUB member number d = mate controller member number e = mate IPUB member number	

**CLEAR DIAGNOSTIC FAILURE BY LOOPING OVER  
FIRST FAILING TEST AND TRACING SIGNAL TO LOCATE FAULT**



NOTE 1  
 It may take several minutes for list to print. Status of file may be monitored by typing OP:TLPQUEUE;ALL! TLP file currently being processed is indicated by asterisk in priority column

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 1	106

**CLEAR DIAGNOSTIC FAILURE, TLP DISK QUEUE FULL**

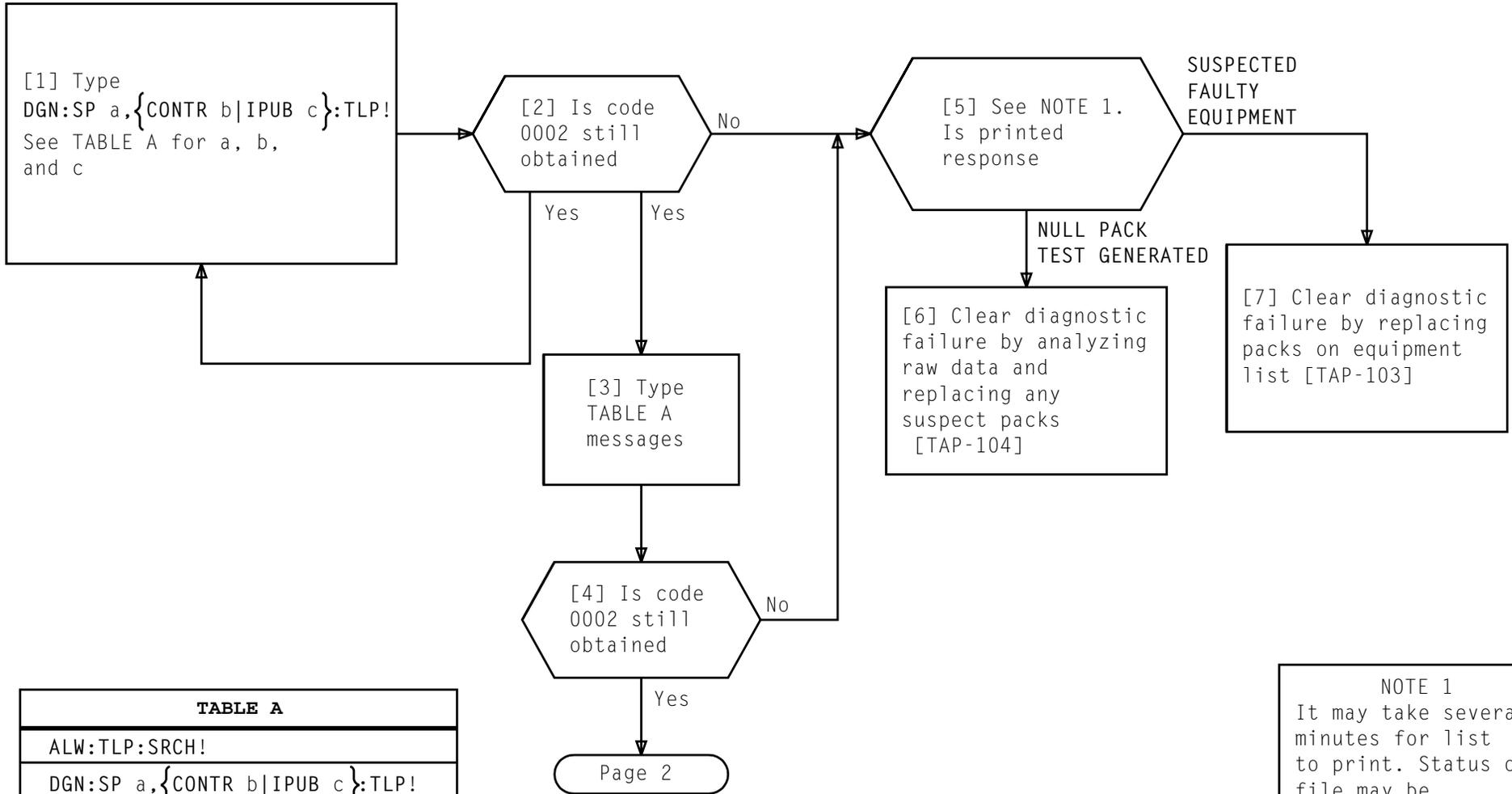
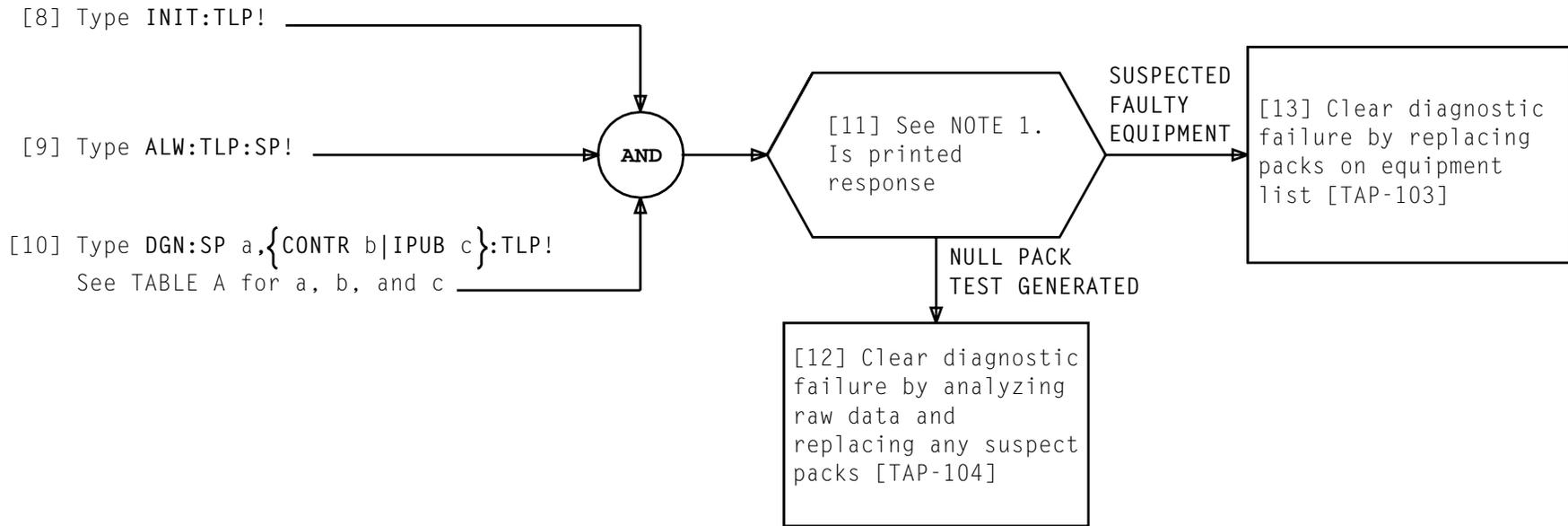


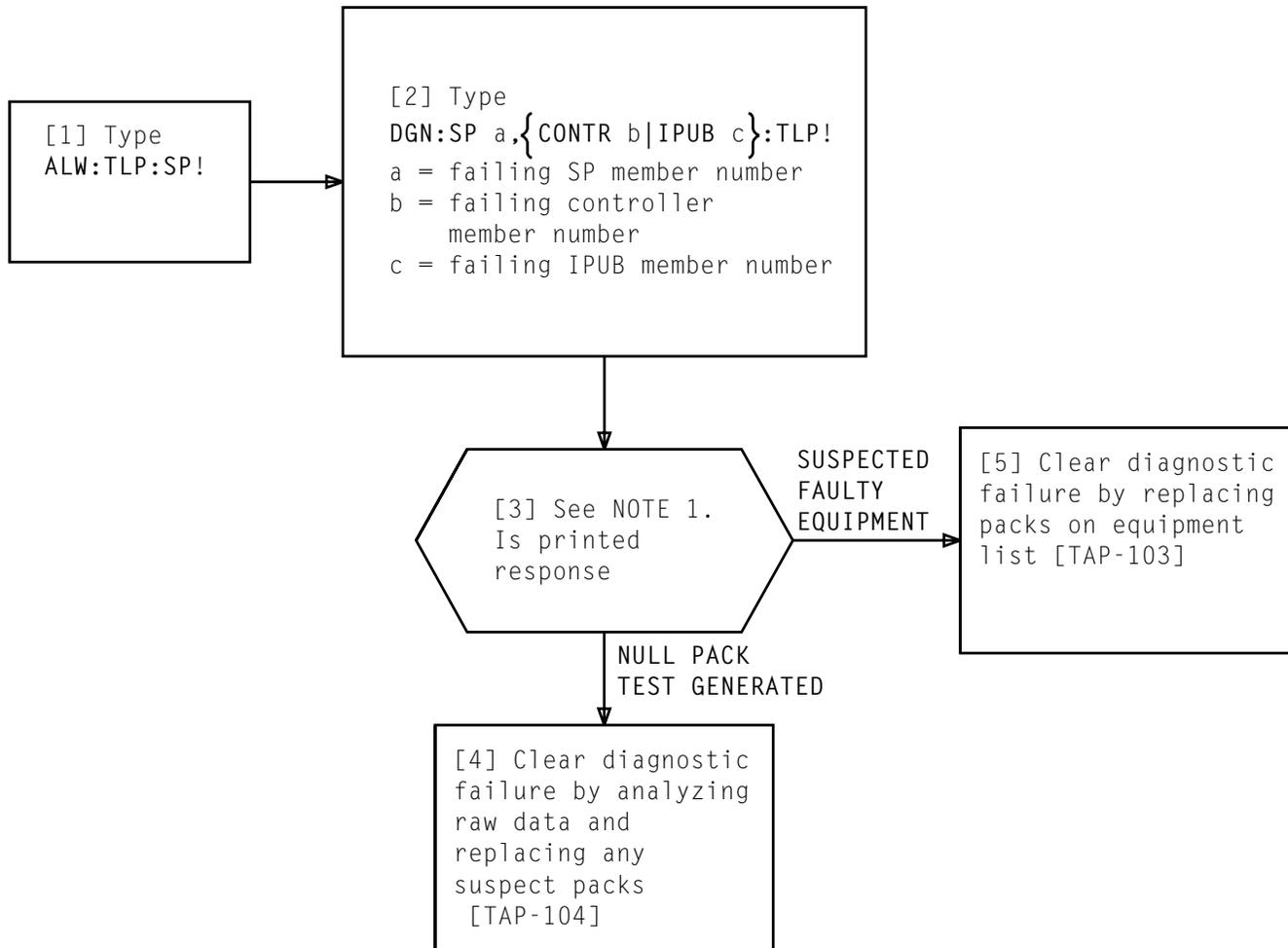
TABLE A
ALW:TLP:SRCH!
DGN:SP a, {CONTR b IPUB c}:TLP!
a = failing SP member number b = failing controller member number c = failing IPUB member number

NOTE 1 It may take several minutes for list to print. Status of file may be monitored by typing OP:TLPQUEUE;ALL! TLP file currently being processed is indicated by asterisk in priority column	
Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 2	107

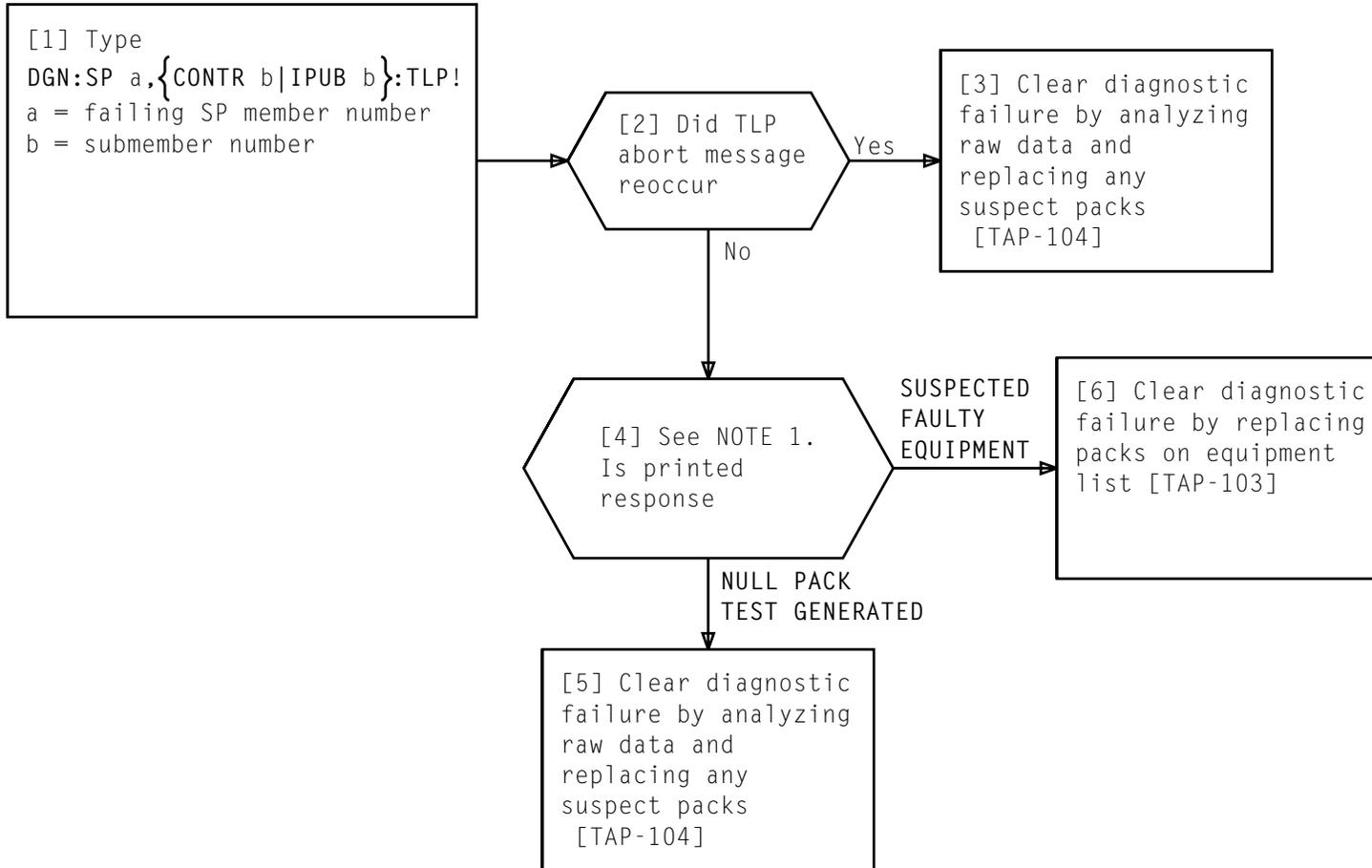


**CLEAR DIAGNOSTIC FAILURE, TLP QUEUE BLOCKAGE**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 2	<b>107</b>



NOTE 1	
It may take several minutes for list to print. Status of file may be monitored by typing OP:TLPQUEUE;ALL! TLP file currently being processed is indicated by asterisk in priority column	
Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 1	<b>108</b>



NOTE 1  
It may take several minutes for list to print. Status of file may be monitored by typing  
OP:TLPQUEUE;ALL!  
TLP file currently being processed is indicated by asterisk in priority column

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 1	109

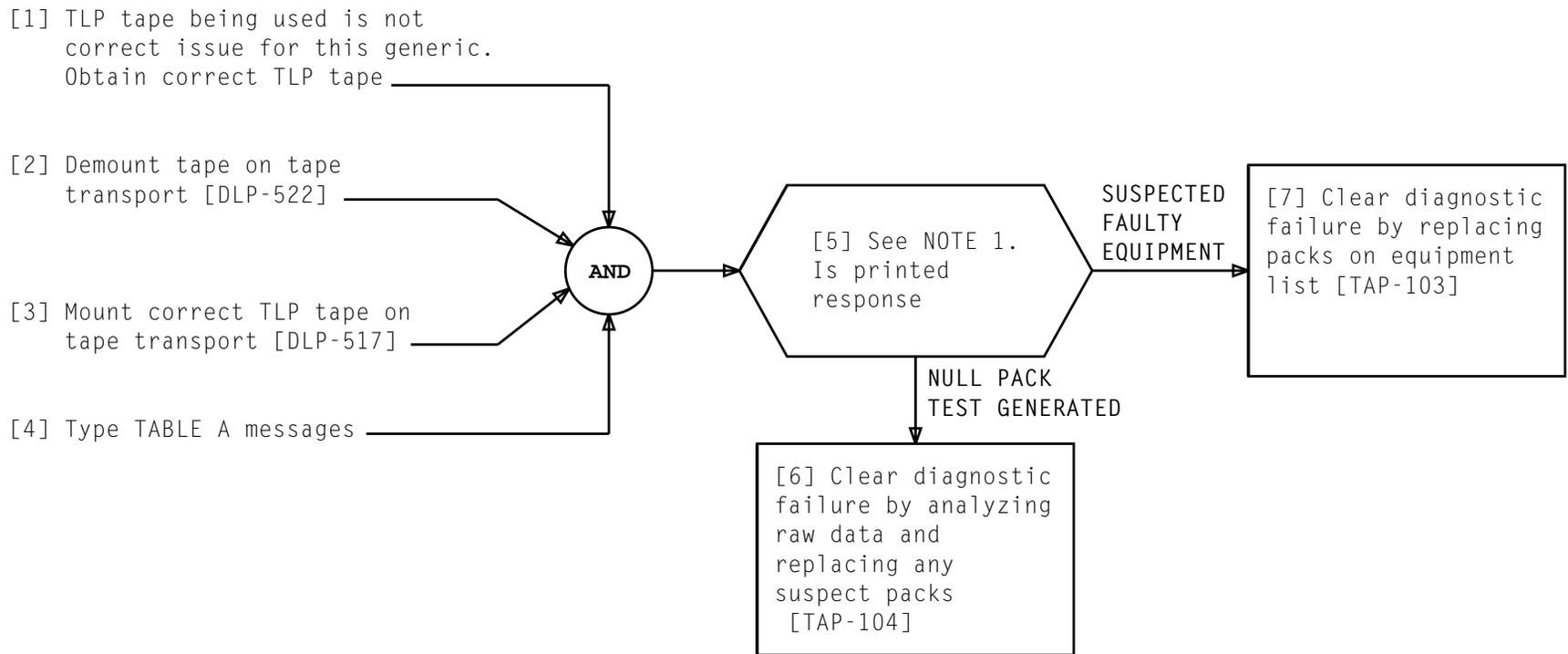


TABLE A
SET:TUC a:FUNCTION TLP!
ALW:TUC a:RO!
ALW:TLP:SRCH, SP!
DGN:SP b,{CONTR c IPUB c}:TLP!
a = member number of TUC using TLP tape mounted b = failing SP member number c = submember number

NOTE 1	
It may take several minutes for list to print. Status of file may be monitored by typing OP:TLPQUEUE;ALL! TLP file currently being processed is indicated by asterisk in priority column	
Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 1	110

**CLEAR DIAGNOSTIC FAILURE, TLP TAPE VERSION X DOES NOT MATCH EXPECTED VERSION Y**

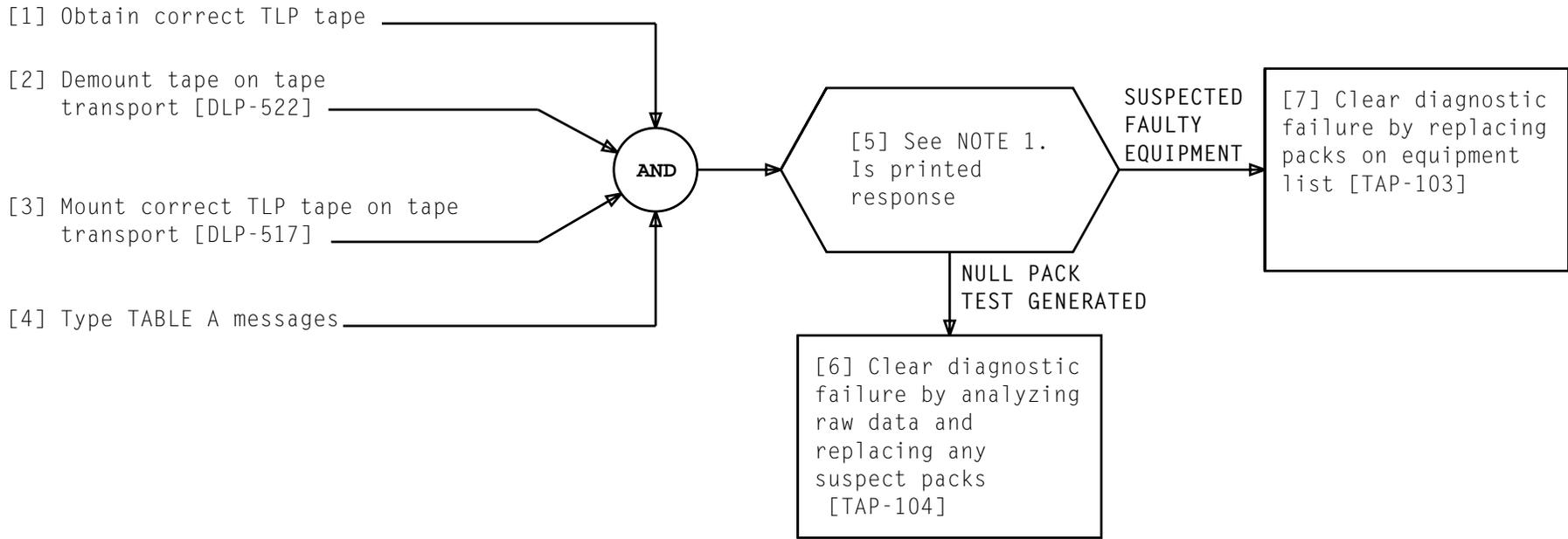


TABLE A
SET:TUC a;FUNCTION TLP!
ALW:TUC a: R0!
ALW:TLP:SRCH,SP!
DGN:SP b,{ CONTR c IPUB c}:TLP!
a = member number of TUC using TLP tape mounted
b = failing SP member number
c = submember number

NOTE 1	
It may take several minutes for list to print. Status of file may be monitored by typing OP:TLPQUEUE;ALL! TLP file currently being processed is indicated by asterisk in priority column	
Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 1	111

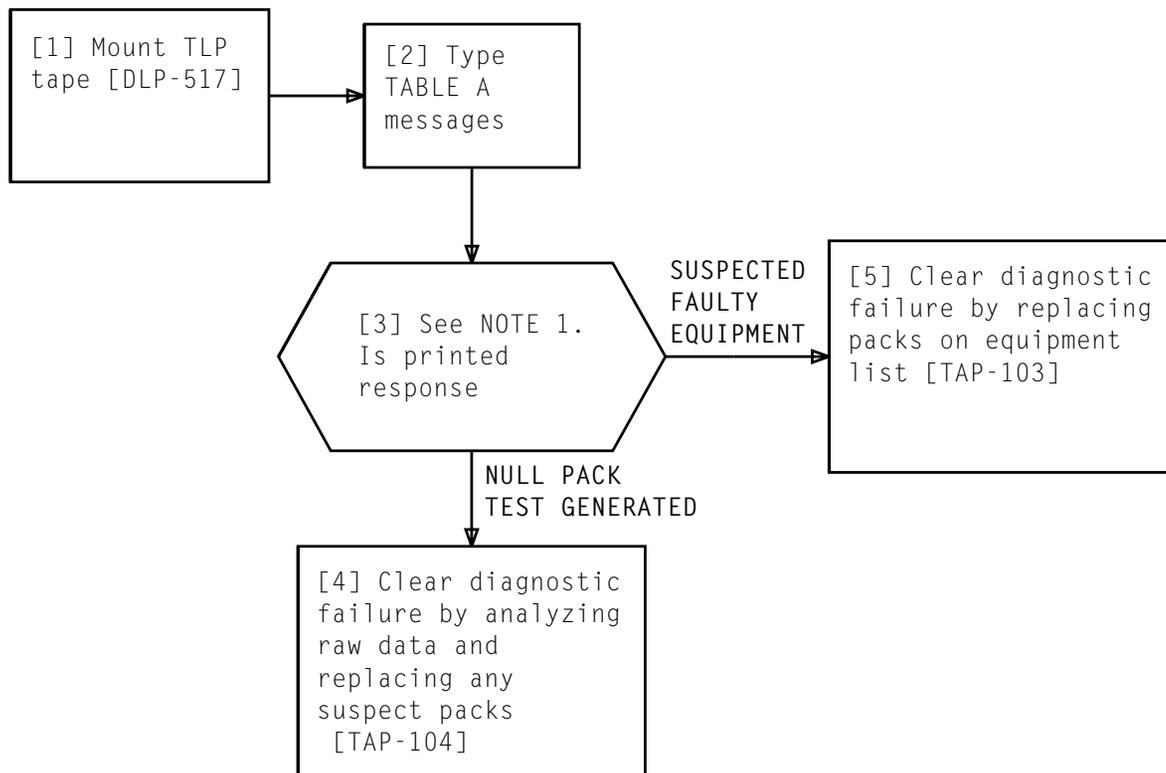
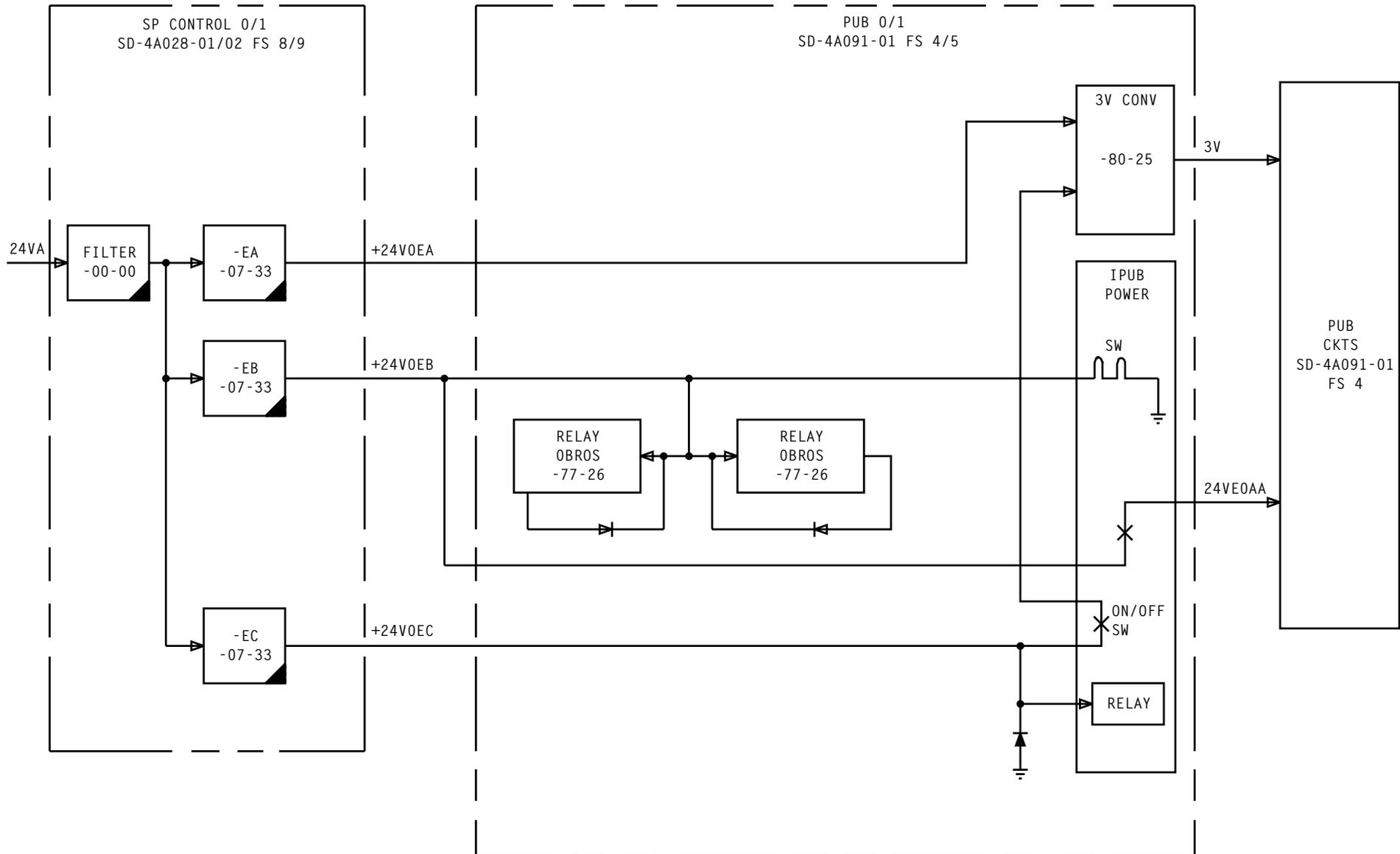
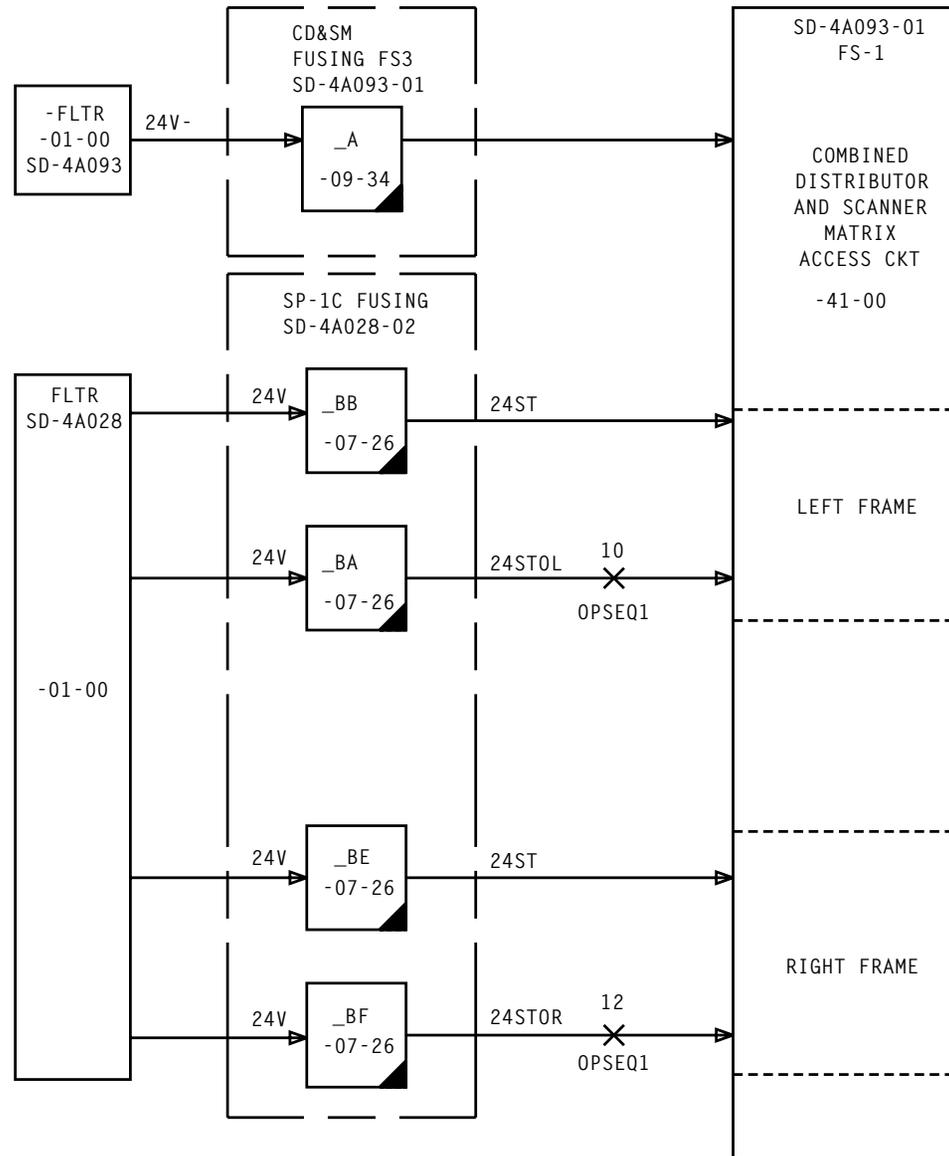


TABLE A
SET:TUC a;FUNCTION TLP!
ALW:TUC a:RO!
ALW:TLP:SRCH,SP!
DGN:SP b,{CONTR c IPUB c}:TLP!
a = member number of TUC using TLP tape mounted
b = failing SP member number
c = submember number

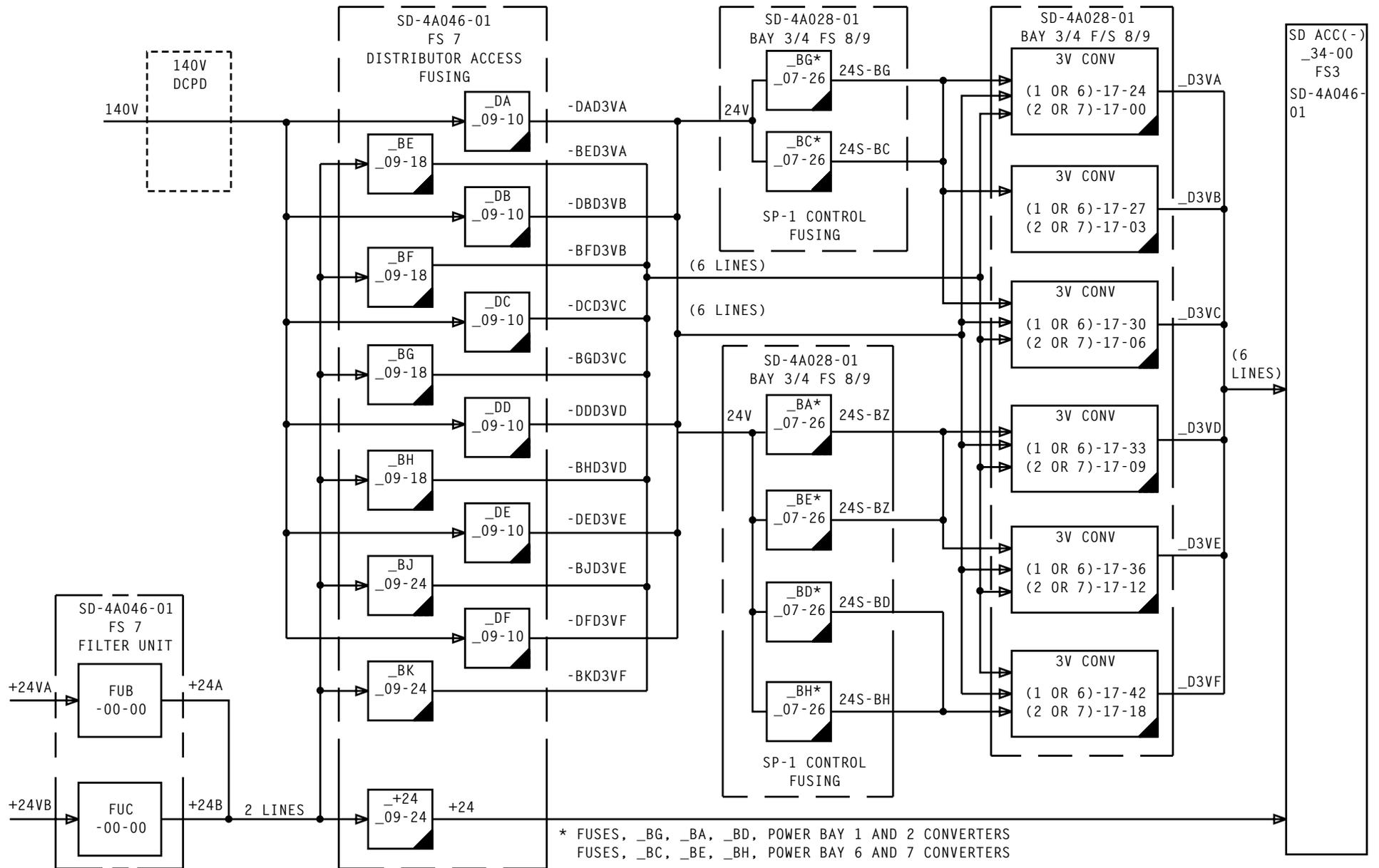
NOTE 1	
It may take several minutes for list to print. Status of file may be monitored by typing OP:TLPQUEUE;ALL! TLP file currently being processed is indicated by asterisk in priority column	
Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 1	112





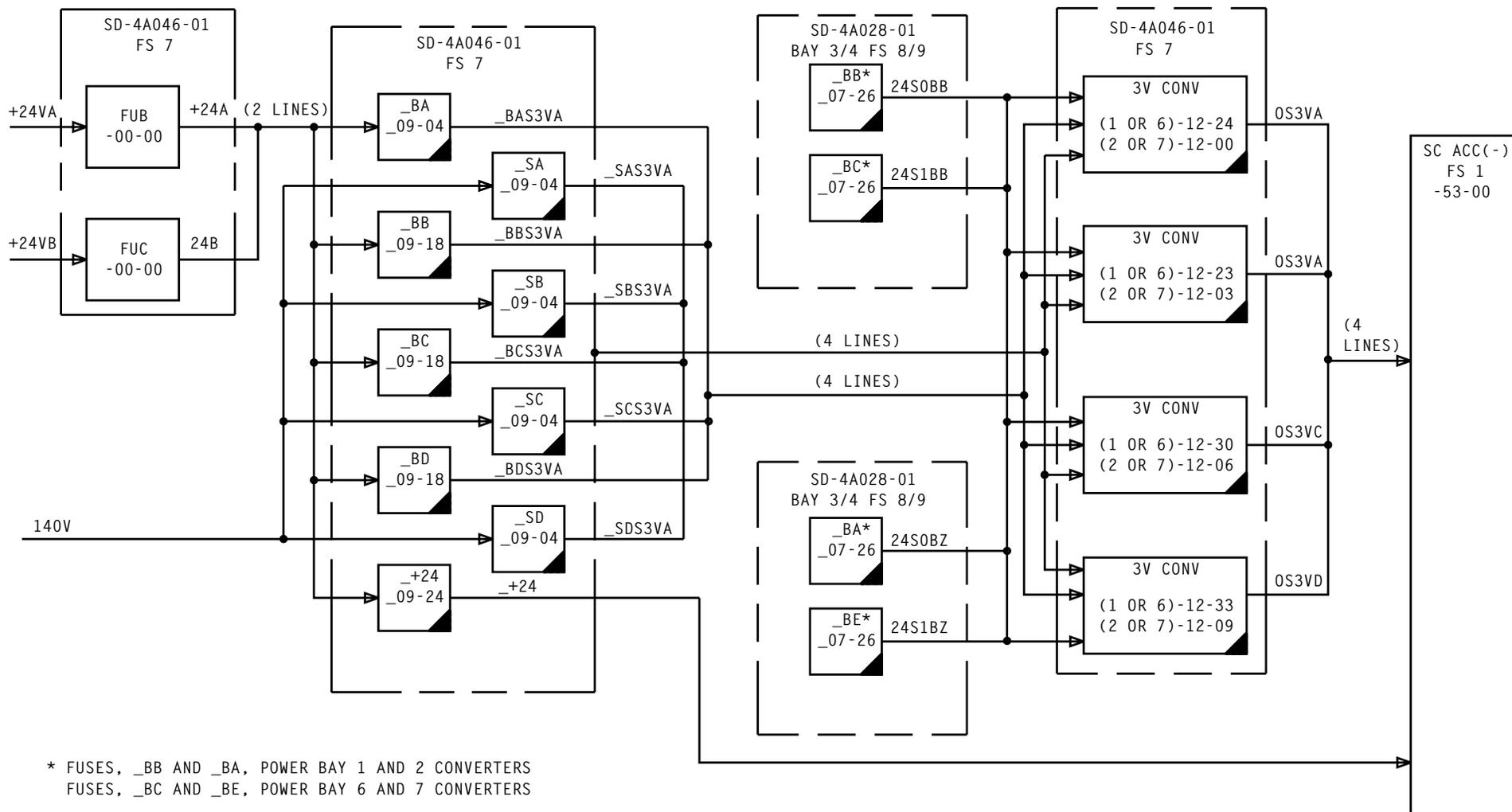
**COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME ACCESS  
CIRCUIT POWER DISTRIBUTION**

Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	<b>114</b>



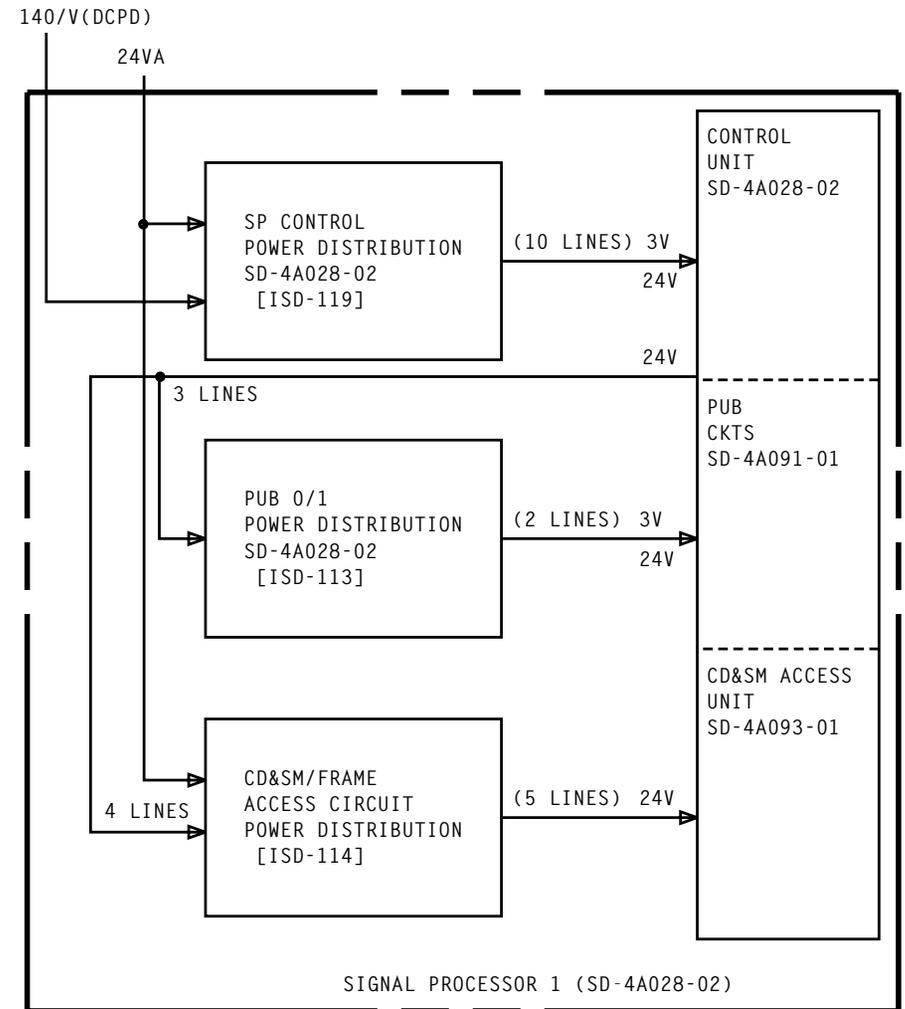
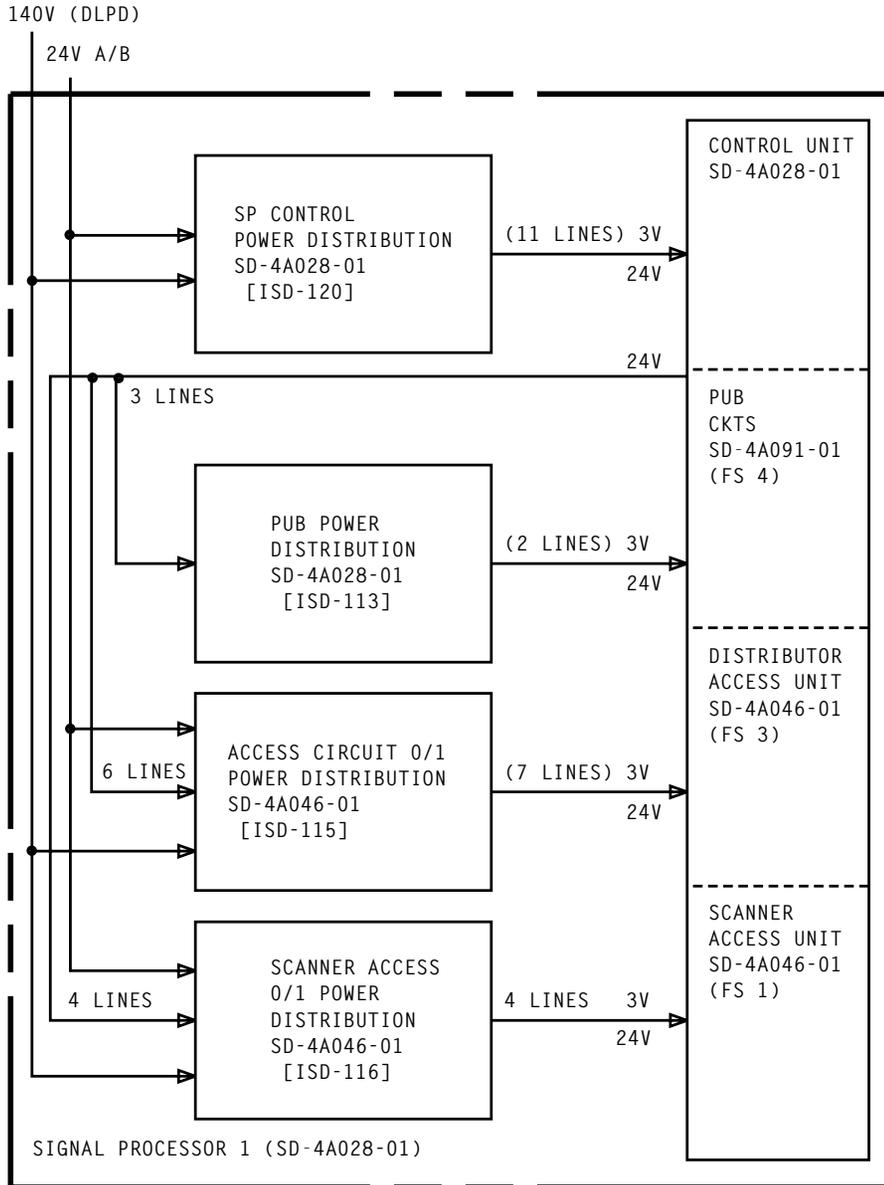
Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	115

ACCESS CIRCUIT 0/1 POWER DISTRIBUTION (SD-4A046-01)



**SCANNER ACCESS 0/1 POWER DISTRIBUTION (SD-4A046-01)**

Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	116



**CONTROL FRAME POWER DISTRIBUTION**

Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	117

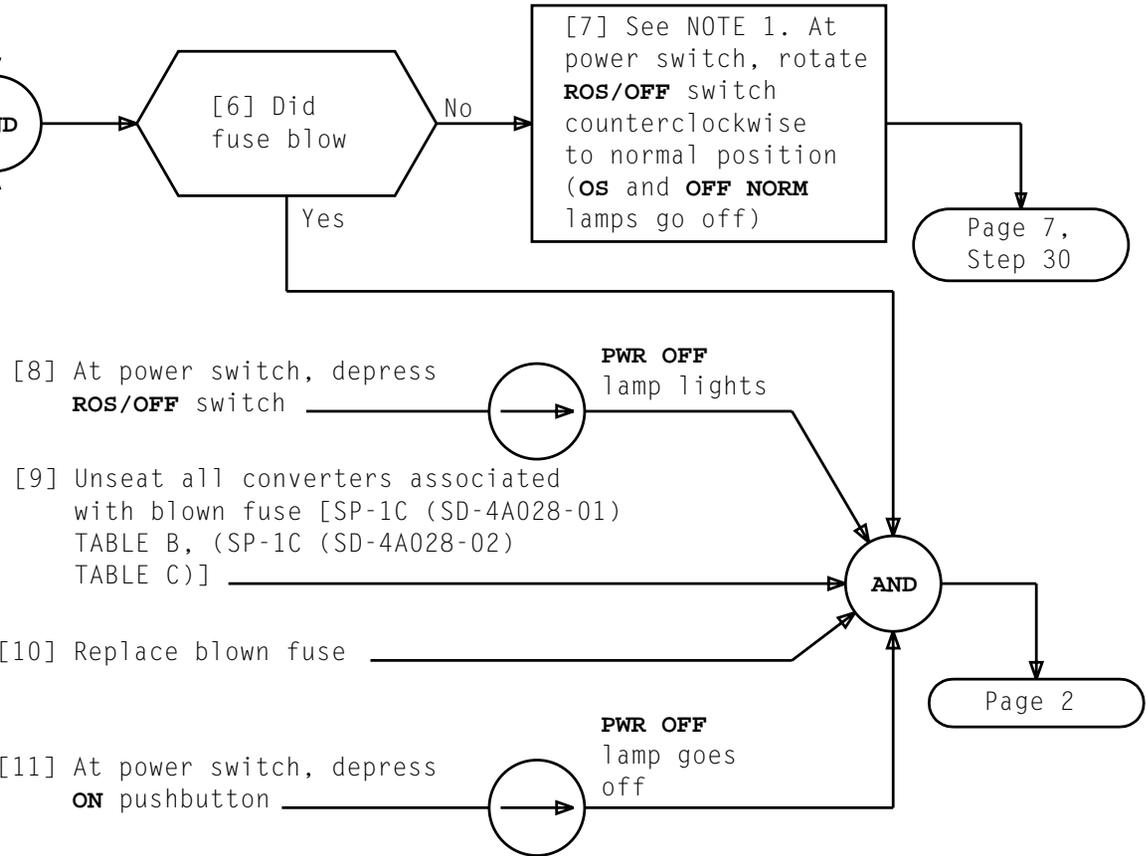
[1] Determine if SP is equipped with pulse points and remove [DLP-523]

[2] At power switch with **PWR OFF** lamp lighted [See TABLE A], rotate **ROS/OFF** switch clockwise to **ROS**

[3] Depress **ROS/OFF** switch

[4] At fuse panel, replace blown fuse

[5] At power switch, depress **ON** pushbutton



[8] At power switch, depress **ROS/OFF** switch

**PWR OFF** lamp lights

[9] Unseat all converters associated with blown fuse [SP-1C (SD-4A028-01) TABLE B, (SP-1C (SD-4A028-02) TABLE C)]

[10] Replace blown fuse

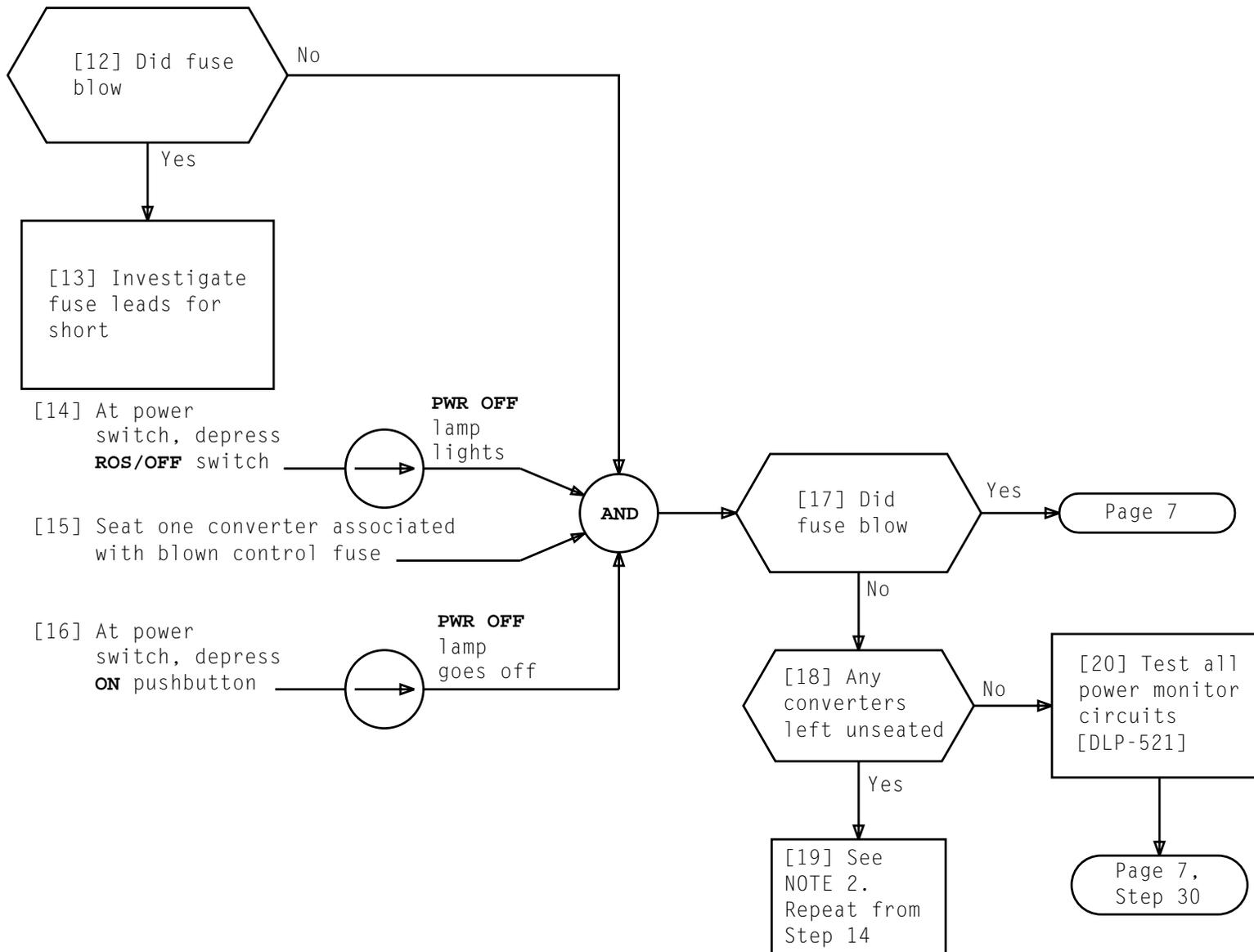
[11] At power switch, depress **ON** pushbutton

**PWR OFF** lamp goes off

TABLE A CONVERTER POWER CONTROL			
BLOWN FUSE NAME	POWER SWITCH LOCATION*	NAME	
<u>EA</u>	_80-29	IPUB0	IPUB1
<u>EC</u>			
All other fuses	_48-02	CONTR0	CONTR1
*Located in bay 2/3 for frame type SD-4A028-02 Located in bay 3/4 for frame type SD-4A028-01			

NOTE 1 If <b>OS</b> lamp flashes and remains lighted, diagnostic failed	
Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 7	118

**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED), CONTROL FRAME**



NOTE 2	
When reseating converters, use different sequence of seating than was previously used	
Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 7	118

**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED), CONTROL FRAME**

**TABLE B**  
**SD-4A028-01**

CONTROL FRAME W/O COMBINED MATRIX						CONTROL FRAME W/O COMBINED MATRIX					
FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CONVERTER LOCATION		FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CONVERTER LOCATION	
BAY 3	BAY 4			BAY	BAY	BAY 3	BAY 4			BAY	BAY
<b>OCA</b>	<b>1CA</b>	07-18	+3V DC-DC CONV	317-12 317-18 312-12 312-18	417-12 417-18 412-12 412-18	<b>OCC</b>	<b>1CC</b>	07-18	+3V DC-DC CONV	317-36 317-42 312-36	417-36 417-42 412-36
<b>OBJ</b>	<b>1BJ</b>	07-26	+3V DC-DC CONV	317-12 317-18 312-12 312-18	417-12 417-18 412-12 412-18	<b>OBL</b>	<b>1BL</b>	07-33	+3V DC-DC CONV	317-36 317-42 312-36	417-36 417-42 412-36
<b>OAA</b>	<b>1AA</b>	07-09	+3V DC-DC CONV	317-12 317-18 312-12 312-18	417-12 417-18 412-12 412-18	<b>OAC</b>	<b>1AC</b>	07-09	+3V DC-DC CONV	317-36 317-42 312-36	417-36 417-42 412-36
<b>OCB</b>	<b>1CB</b>	07-18	+3V DC-DC CONV	317-24 317-30	417-24 417-30	<b>OEC</b>	<b>1EC</b>	07-33	PUB/3V CONV	380-25	480-25
<b>OBK</b>	<b>1BK</b>	07-33	+3V DC-DC CONV	317-24 317-30	417-24 417-30	<b>OEA</b>	<b>1EA</b>	07-33	PUB/3V CONV	380-25	480-25
<b>OAB</b>	<b>1AB</b>	07-09	+3V DC-DC CONV	312-24 312-30	417-24 417-30	<b>OBA</b>	<b>1BA</b>	07-26	+3V DC-DC CONV	112-33 117-33 117-36	212-09 217-09 217-12

<b>Issue 7</b>	<b>JUN 1996</b>
<b>234-151-031</b>	<b>TAP</b>
<b>PAGE 3 of 7</b>	<b>118</b>

**CLEAR BLOWN FUSE ( CONVERTER ASSOCIATED ), CONTROL FRAME**

**TABLE B**  
**SD-4A028-01 (Contd)**

CONTROL FRAME W/O COMBINED MATRIX						CONTROL FRAME W/O COMBINED MATRIX					
FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CONVERTER LOCATION		FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CONVERTER LOCATION	
BAY 3	BAY 4			BAY	BAY	BAY 3	BAY 4			BAY	BAY
<b>0BB</b>	<b>1BB</b>	07-26	+3V DC-DC CONV	112-24 112-27 112-30	212-00 212-03 212-06	<b>0BD</b>	<b>1BD</b>	07-26	+3V DC-DC CONV	117-42	217-15
<b>0BF</b>	<b>1BF</b>	07-26	+3V DC-DC CONV	612-24 617-33 617-36	712-00 712-03 712-06	<b>0BH</b>	<b>1BH</b>	07-26	+3V DC-DC CONV	617-42	717-15
<b>0BC</b>	<b>1BC</b>	07-26	+3V DC-DC CONV	117-24 117-27 117-30	217-00 217-03 217-06	<b>0BE</b>	<b>1BE</b>	07-26	+3V DC-DC CONV	612-33 617-33 617-36	712-09 717-09 717-12
<b>0BG</b>	<b>1BG</b>	07-26	+3V DC-DC CONV	617-24 617-27 617-30	717-00 717-03 717-06						

Issue 7	JUN 1996
234-151-031	TAP
PAGE 4 of 7	<b>118</b>

**CLEAR BLOWN FUSE ( CONVERTER ASSOCIATED ), CONTROL FRAME**

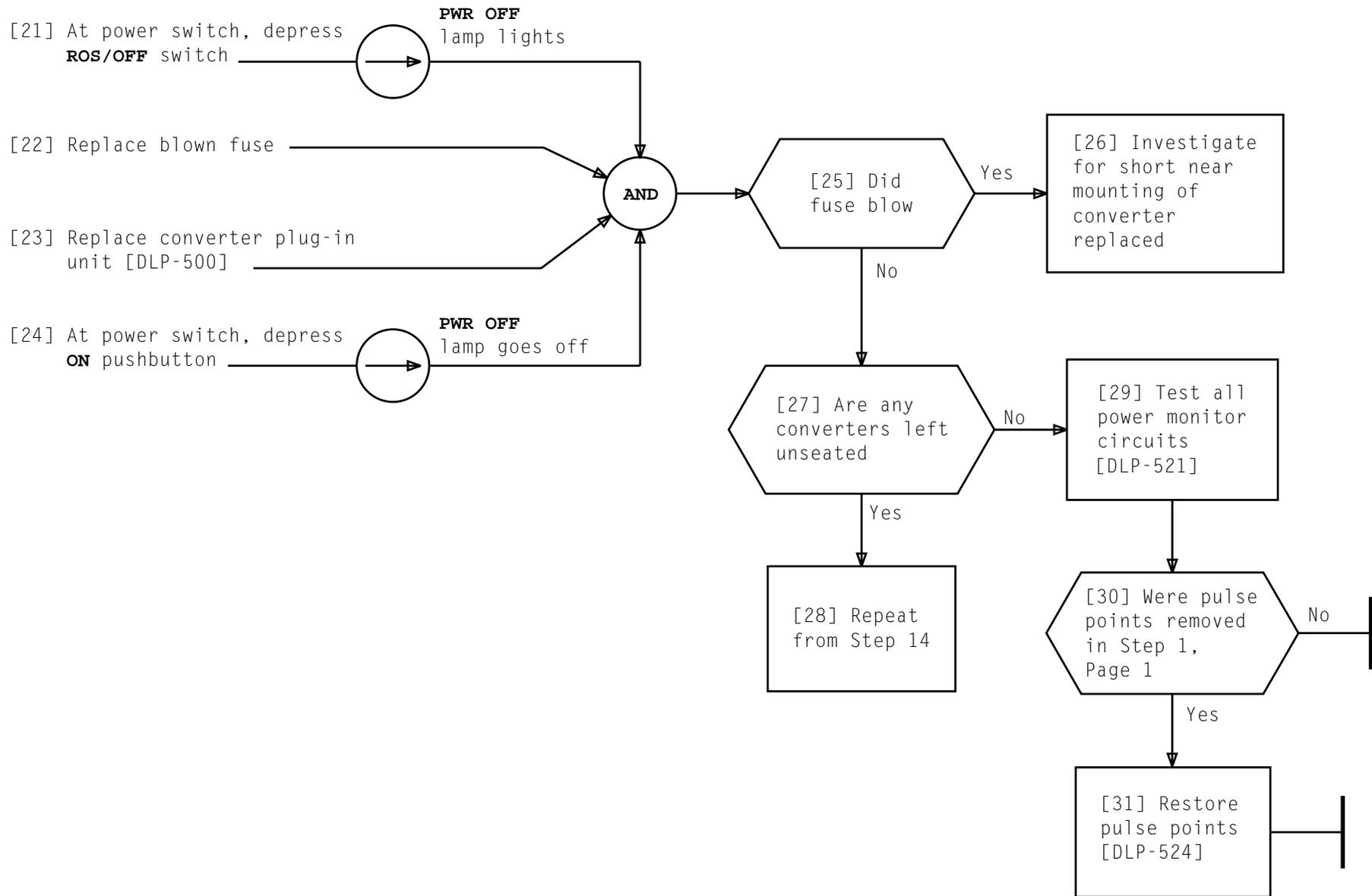
**TABLE C**  
**SD-4A028-02**

CONTROL FRAME W/COMBINED MATRIX					CONTROL FRAME W/COMBINED MATRIX				
FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CONV LOCATION	FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CONV LOCATION
BAY 2	BAY 3			BAY 2/3	BAY 2	BAY 3			BAY 2/3
<b>0BK</b>	<b>1BK</b>	07-33	+3V DC-DC CONV	17-24 17-30	<b>0BE</b>	<b>1BE</b>	07-26	+5V DC-DC CONV	(BAY 1/5) 47-22 47-59
<b>0AB</b>	<b>1AB</b>	07-09	+3V DC-DC CONV	17-24 17-30	<b>0BF</b>	<b>1BF</b>	07-26	+3V DC-DC CONV	(BAY 1/5) 47-40
<b>0BL</b>	<b>1BL</b>	07-33	+3V DC-DC CONV	17-36 17-42 12-36	<b>0BJ</b>	<b>1BJ</b>	07-33	+3V DC-DC CONV	17-12 17-18 12-12 12-18
<b>0AC</b>	<b>1AC</b>	07-09	+3V DC-DC CONV	17-36 17-42 12-36	<b>0AA</b>	<b>1AA</b>	07-09	+3V DC-DC CONV	17-12 17-18 12-12 12-18
<b>0BB</b>	<b>1BB</b>	07-26	+3V DC-DC CONV	(BAY 0/4) 47-40	<b>0EA</b>	<b>1EA</b>	07-33	+3V DC-DC CONV	80-25
<b>0BA</b>	<b>1BA</b>	07-26	+5V DC-DC CONV	(BAY 0/4) 47-22 47-59	<b>0CA</b>	<b>1CA</b>	07-18	+3V DC-DC CONV	17-12, 18 12-12, 18

TABLE C SD-4A028-02 (Contd)				
CONTROL FRAME W/COMBINED MATRIX				
FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CONV LOCATION  BAY 2/3
BAY 2	BAY 3			
0CB	1CB	07-18	+3V DC-DC CONV	17-24 17-30
0CC	1CC	07-18	+3V DC-DC CONV	17-36, 42 12-36

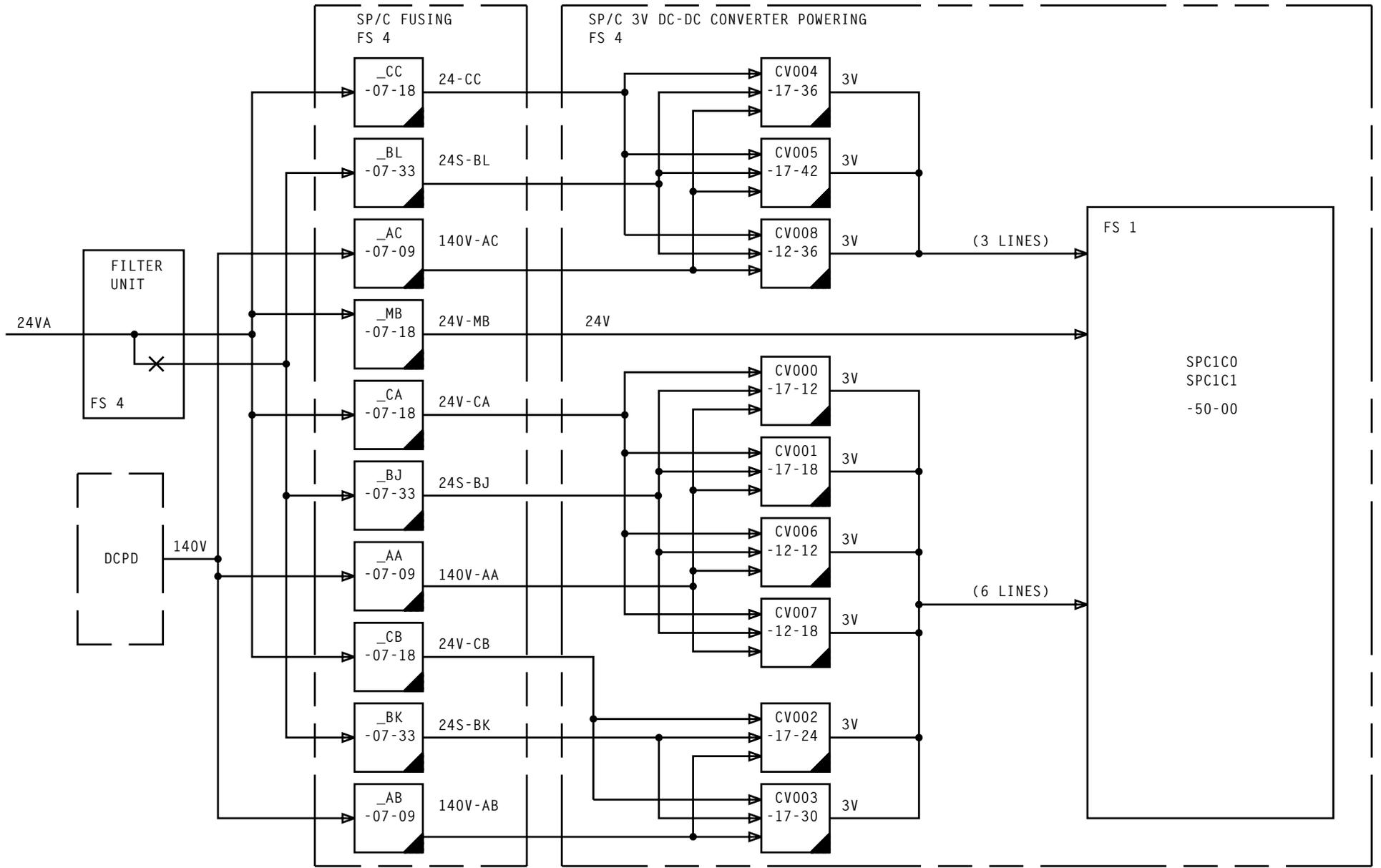
CLEAR BLOWN FUSE (CONVERTER ASSOCIATED), CONTROL FRAME

Issue 7	JUN 1996
234-151-031	TAP
PAGE 6 of 7	<b>118</b>



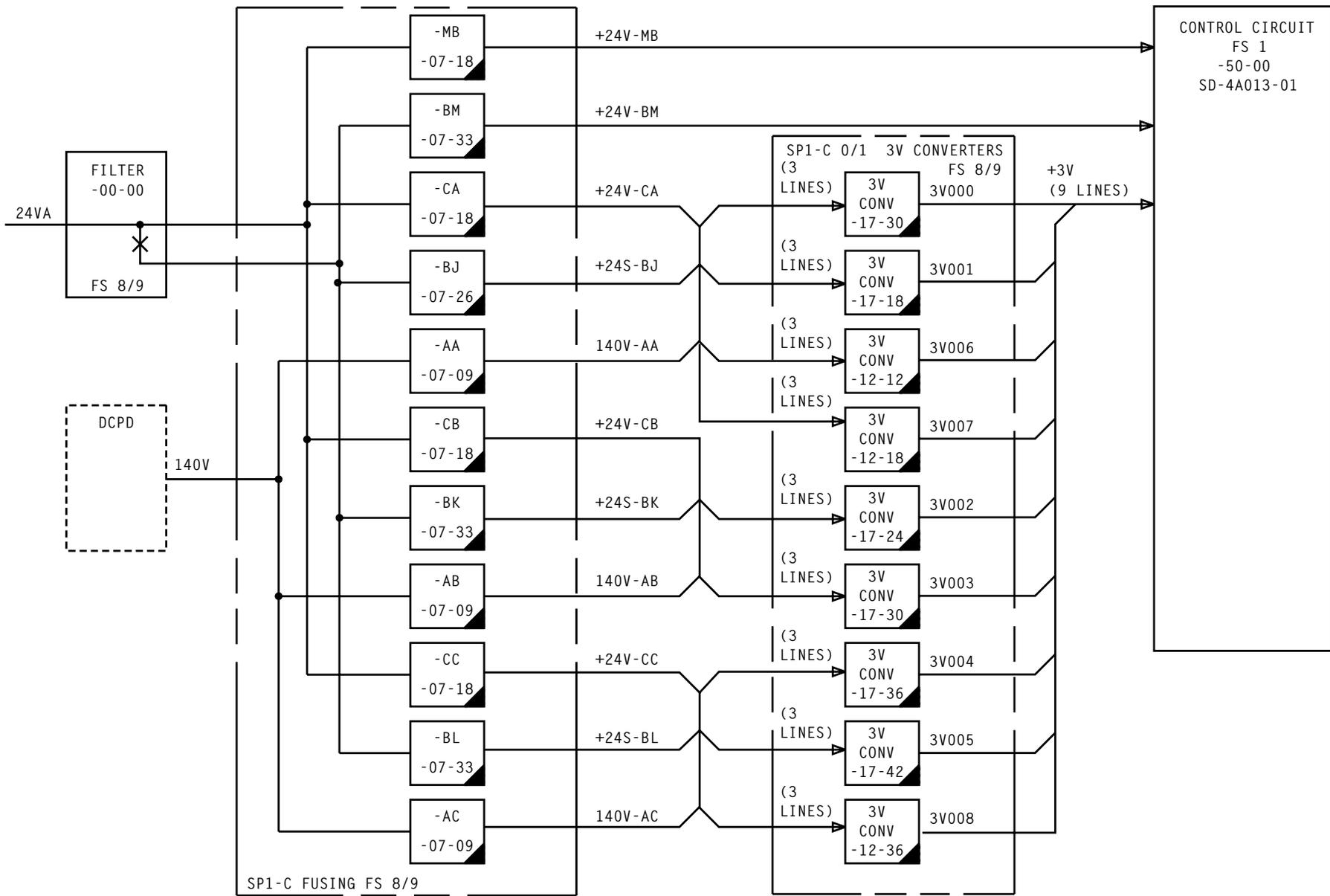
Issue 7	JUN 1996
234-151-031	TAP
PAGE 7 of 7	118

**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED), CONTROL FRAME**



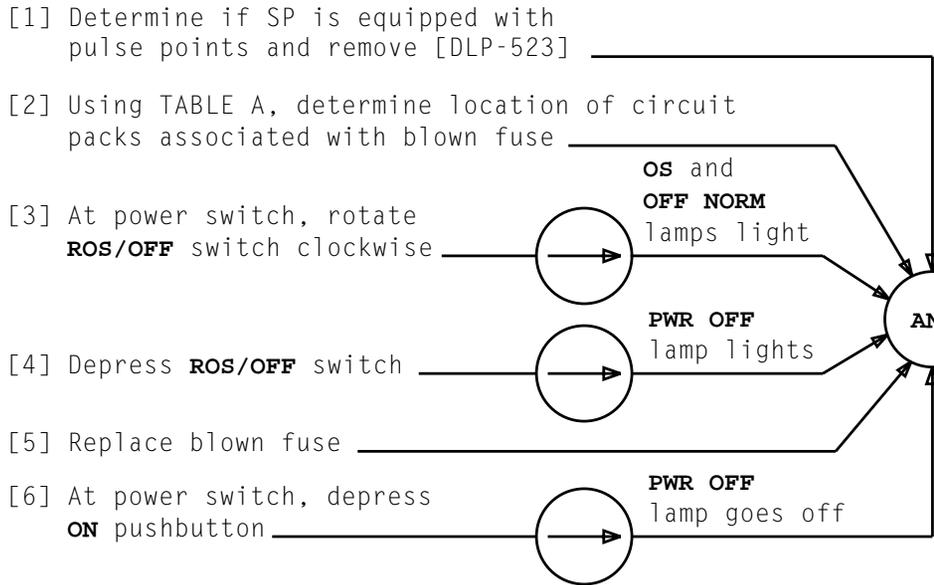
Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	119

**SIGNAL PROCESSOR CONTROL POWER DISTRIBUTION (SD-4A028-02)**



**SIGNAL PROCESSOR CONTROL POWER DISTRIBUTION (SD-4A028-01)**

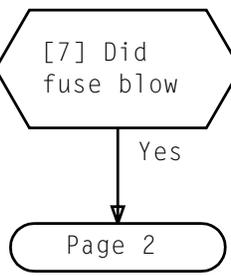
Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	120



OS and OFF NORM lamps light

PWR OFF lamp lights

PWR OFF lamp goes off



[8] See NOTE 1. Rotate ROS/OFF switch counterclockwise to normal position (OS and OFF NORM lamps go off)

[9] If FB152 was circuit pack type associated with blown fuse, momentarily depress ON pushbutton (LED goes off)

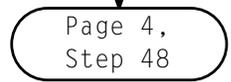


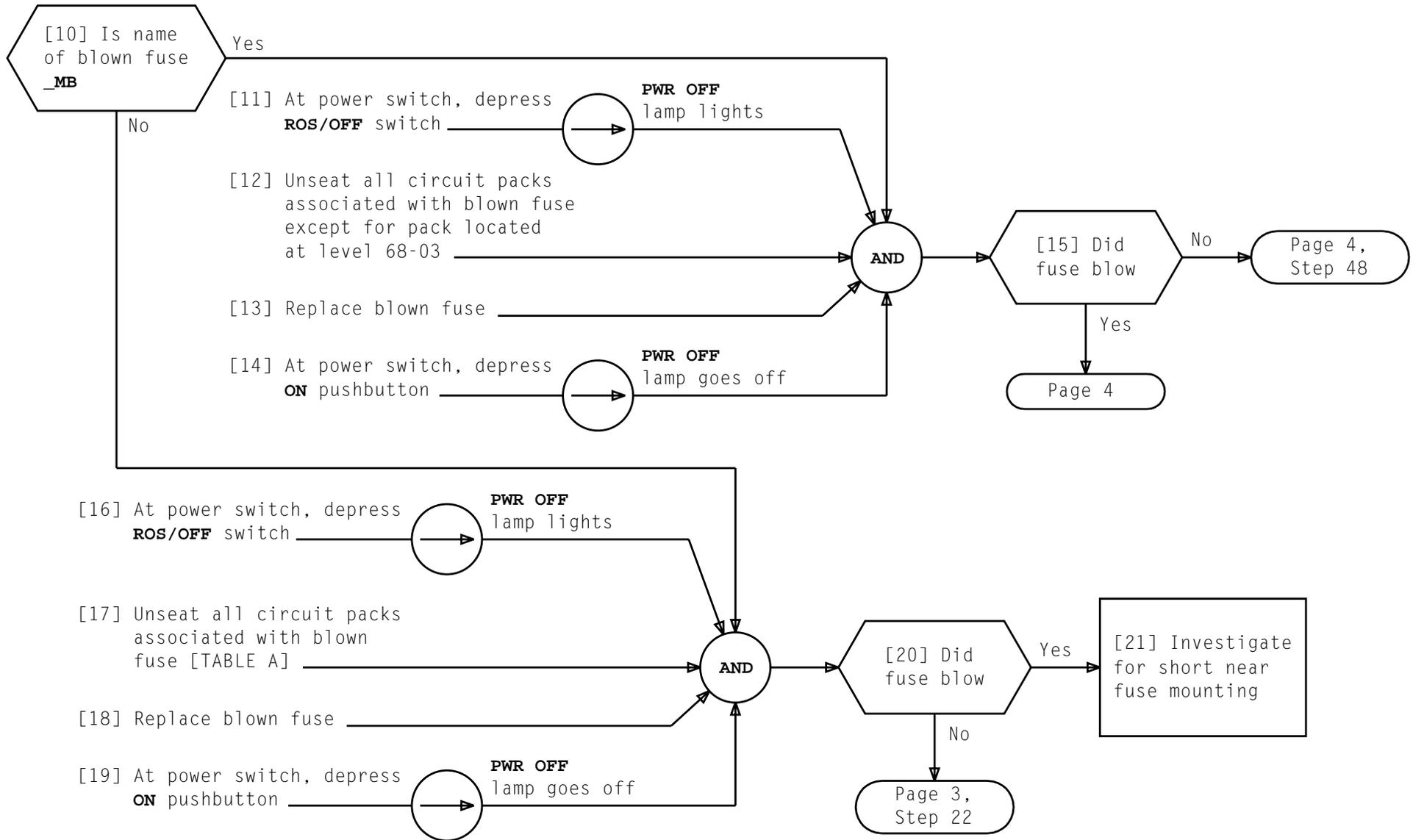
TABLE A CONTROL FRAME					
FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CIRCUIT PACK LOCATION	
BAY 3	BAY 4			BAY 3	BAY 4
OMB*	1MB*	07-18	SPCC	_56-04 _56-05 _60-04 _68-03	_56-04 _56-05 _60-04 _68-03
OBM	1BM	07-33	SPCC	356-42	456-42
ODA	1DA	07-41	SPCC	360-31 THRU 360-42	460-31 THRU 460-42
ODB	1DB	07-41	SPCC	368-31 THRU 368-42	468-31 THRU 468-42

\* Circuit packs associated with these fuses are located in bay 2 or 3 (SD-4A028-02) and bay 3 or 4 (SD-4A028-01), depending on the SP configuration

NOTE 1  
 If OS lamp flashes and remains lighted, diagnostic failed

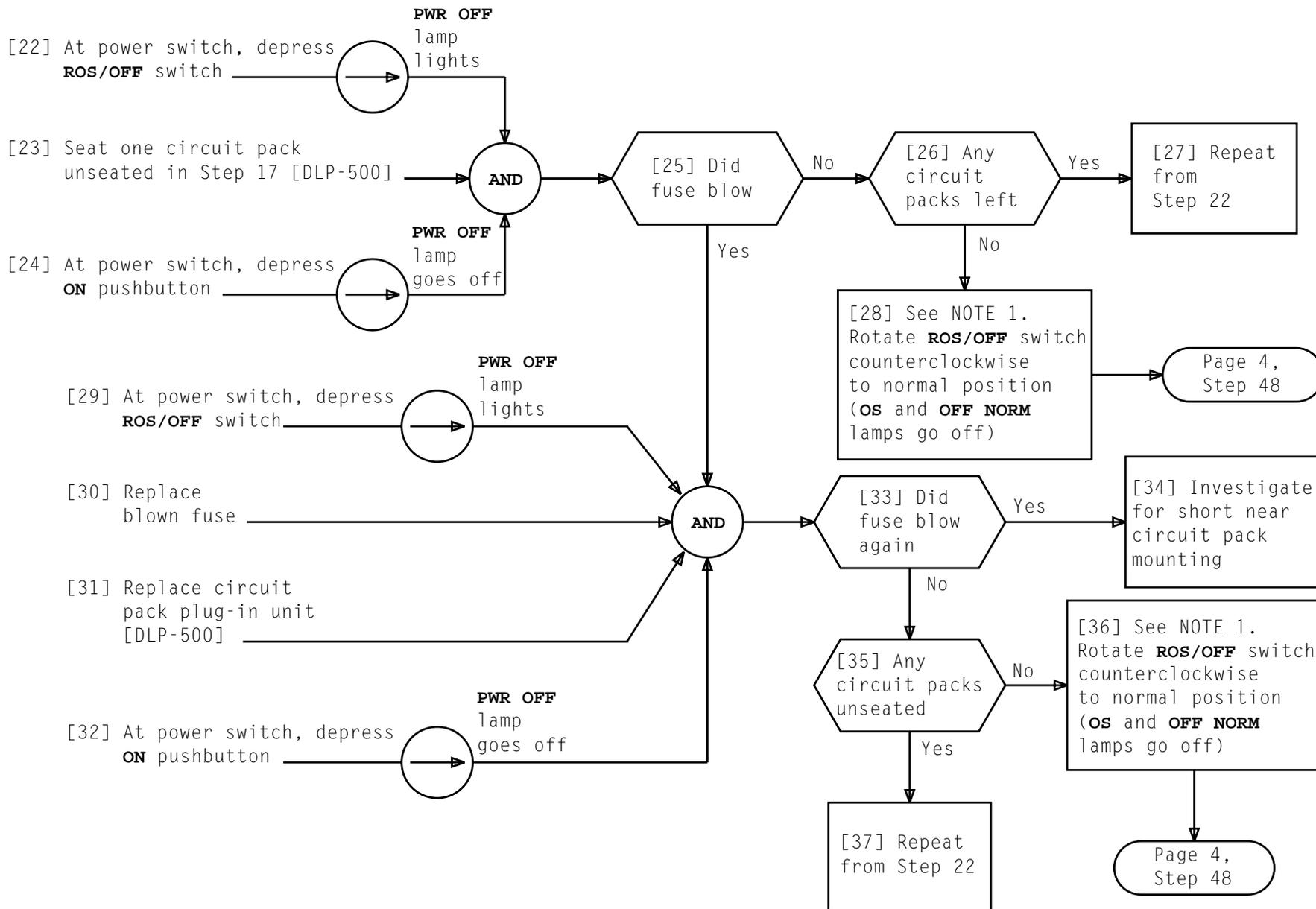
Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 4	121

**CLEAR BLOWN FUSE (CIRCUIT PACK ASSOCIATED), CONTROL FRAME**



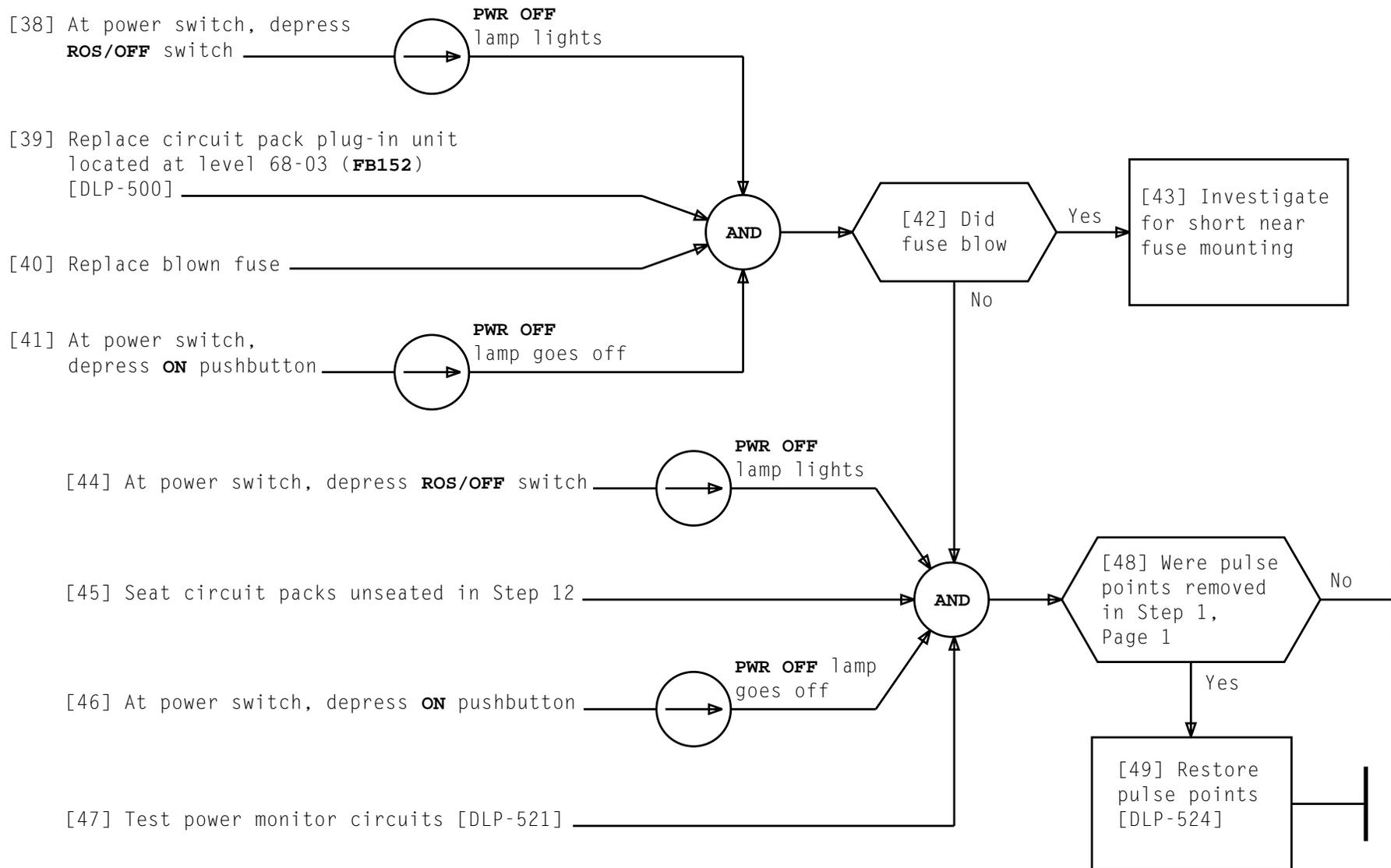
**CLEAR BLOWN FUSE (CIRCUIT PACK ASSOCIATED), CONTROL FRAME**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 4	121



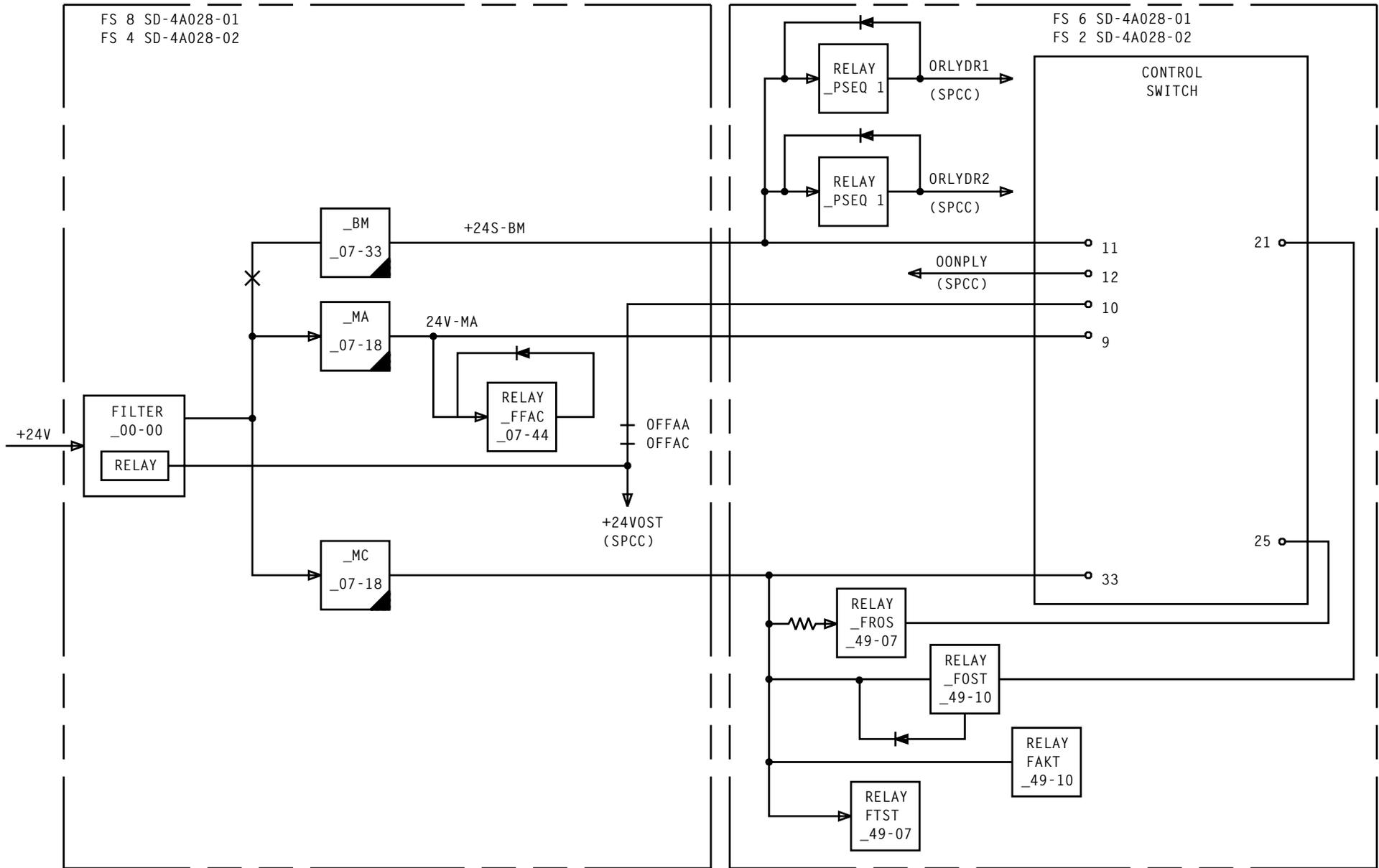
Issue 7	JUN 1996
234-151-031	TAP
PAGE 3 of 4	121

**CLEAR BLOWN FUSE (CIRCUIT PACK ASSOCIATED), CONTROL FRAME**



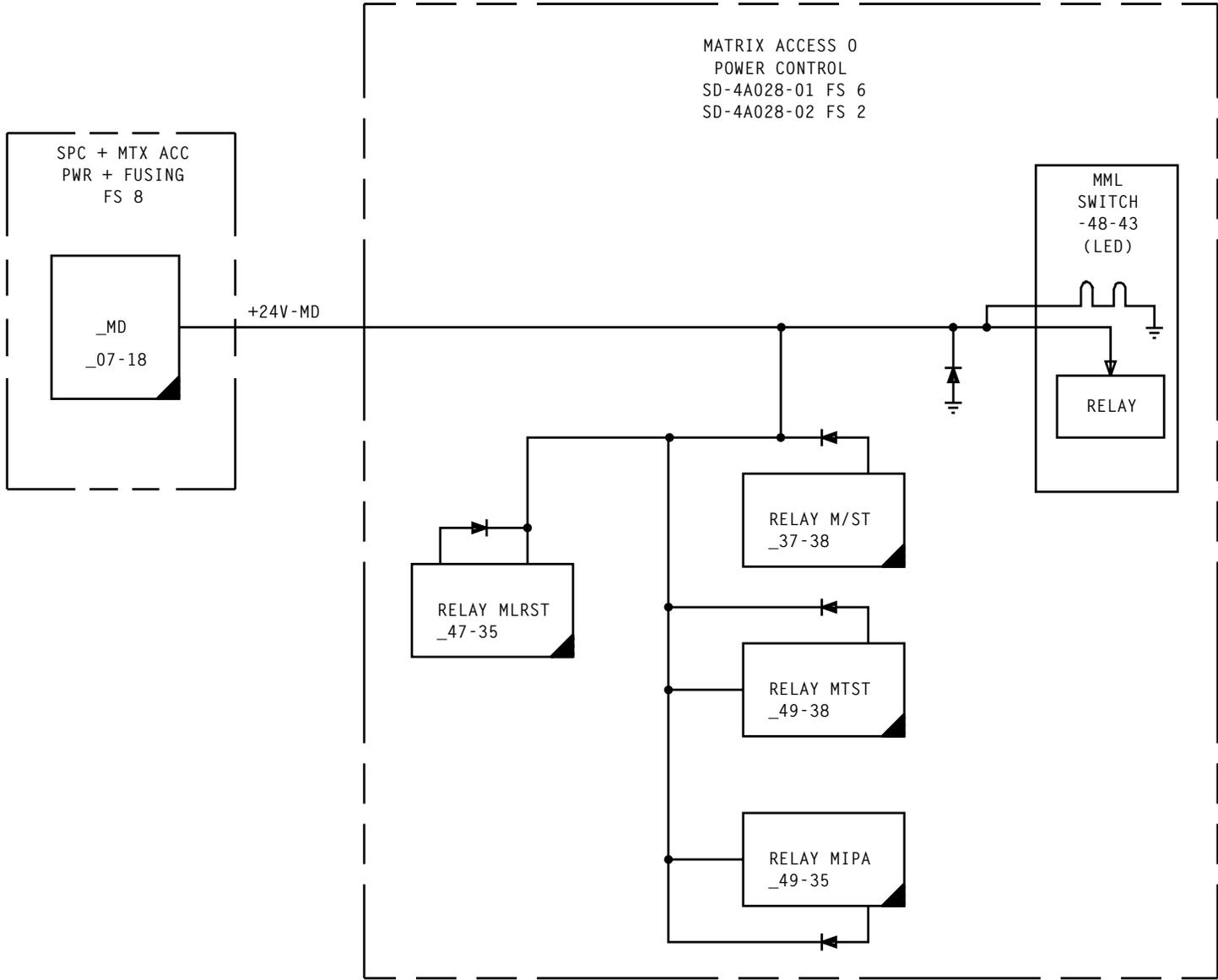
**CLEAR BLOWN FUSE (CIRCUIT PACK ASSOCIATED), CONTROL FRAME**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 4 of 4	121



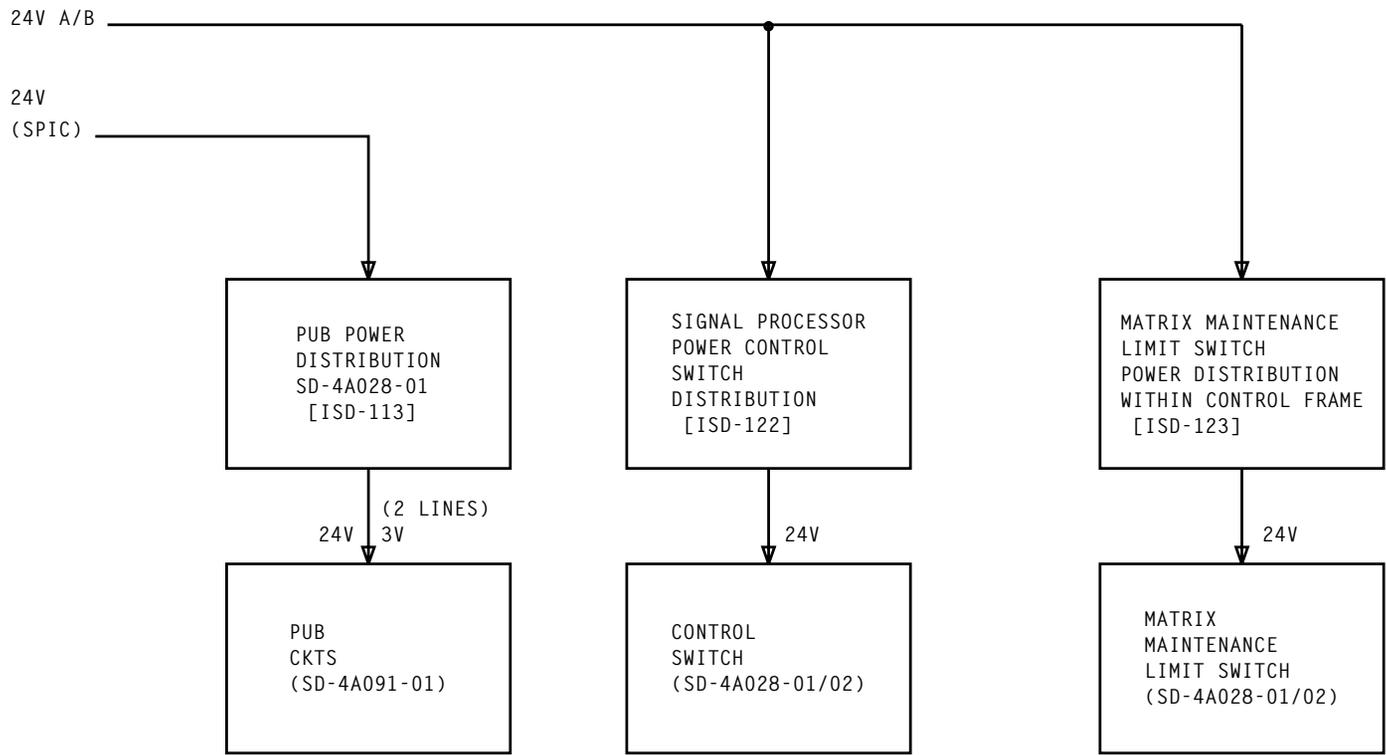
Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	122

SIGNAL PROCESSOR POWER CONTROL SWITCH POWER DISTRIBUTION



**MATRIX MAINTENANCE LIMIT SWITCH POWER DISTRIBUTION WITHIN CONTROL FRAME**

Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	<b>123</b>



**CONTROL FRAME SWITCHES**

Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	<b>124</b>

[1] Determine if SP is equipped with pulse points and remove [DLP-523]

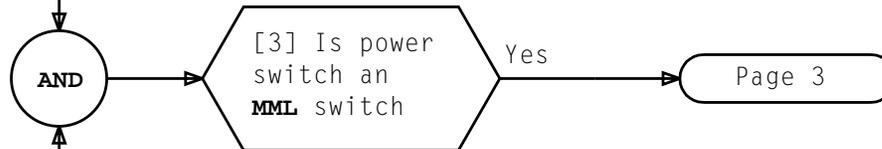
[2] Using TABLE A, determine location and type of power switch associated with blown fuse

[4] At power switch, rotate **ROS/OFF** switch clockwise to **ROS**

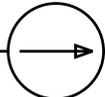
[5] At power switch, depress **ROS/OFF** switch

[6] Replace blown fuse

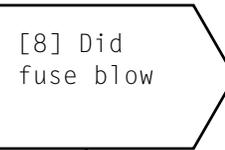
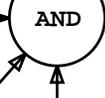
[7] At power switch, depress **ON** pushbutton



**PWR OFF** lamp lighted

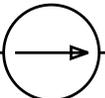


Blown fuse replaced



[10] See NOTE 1. Rotate **ROS/OFF** switch counterclockwise to normal position (**OS** and **OFF NORM** lamps go off)

**PWR OFF** lamp goes off; **OS** and **OFF NORM** lamps light



[9] Investigate for short in power switch using SD-4A028-01, FS 6 (SP-1 w/o combined matrix) or SD-4A028-02, FS 2 (SP-1 w/combined matrix)

Page 3, Step 18

NOTE 1  
If **OS** lamp flashes and remains lighted, diagnostic failed

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 3	125

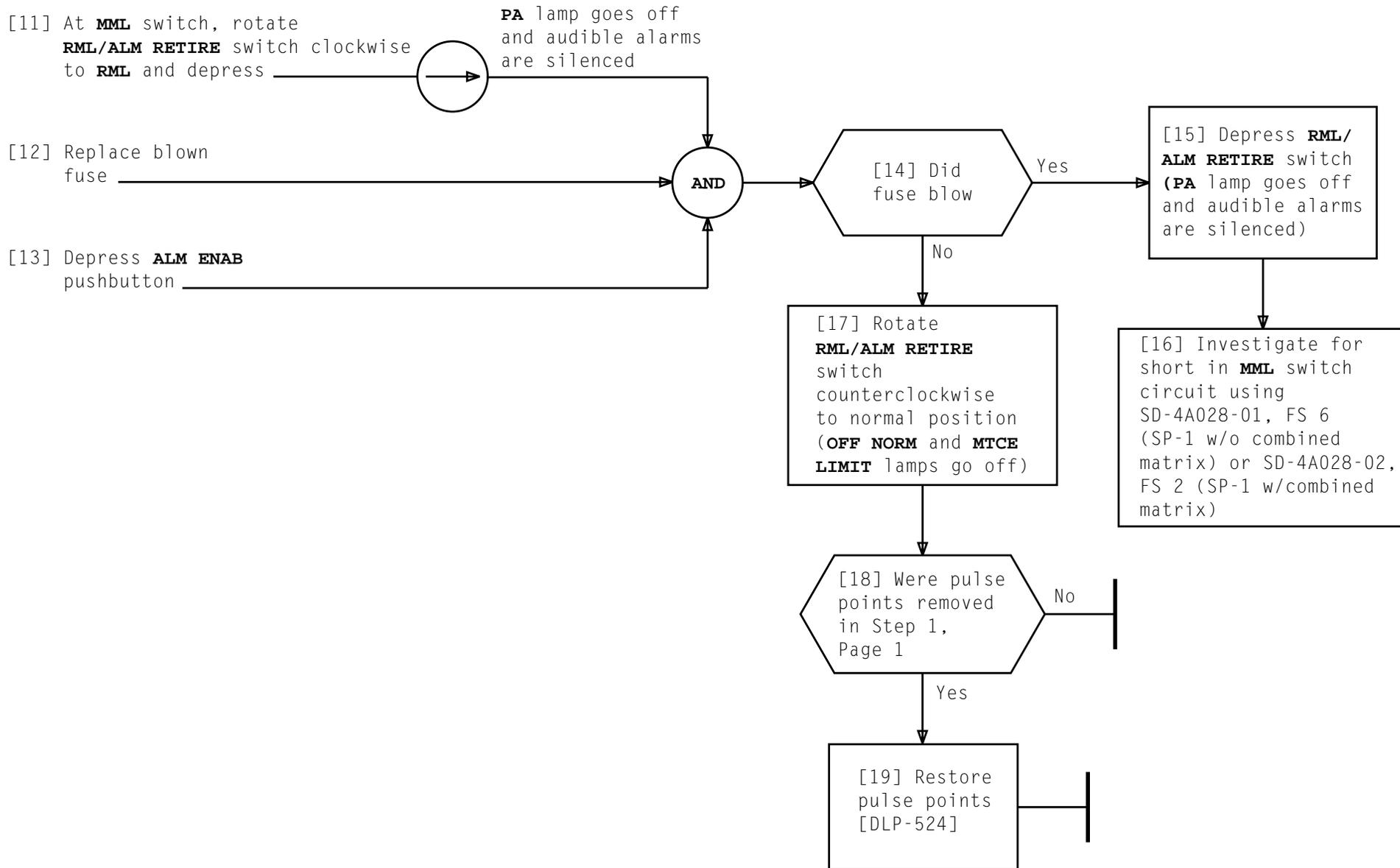
**CLEAR BLOWN FUSE (POWER SWITCH ASSOCIATED), CONTROL FRAME**

**TABLE A  
FUSE TO POWER SWITCH ASSIGNMENT**

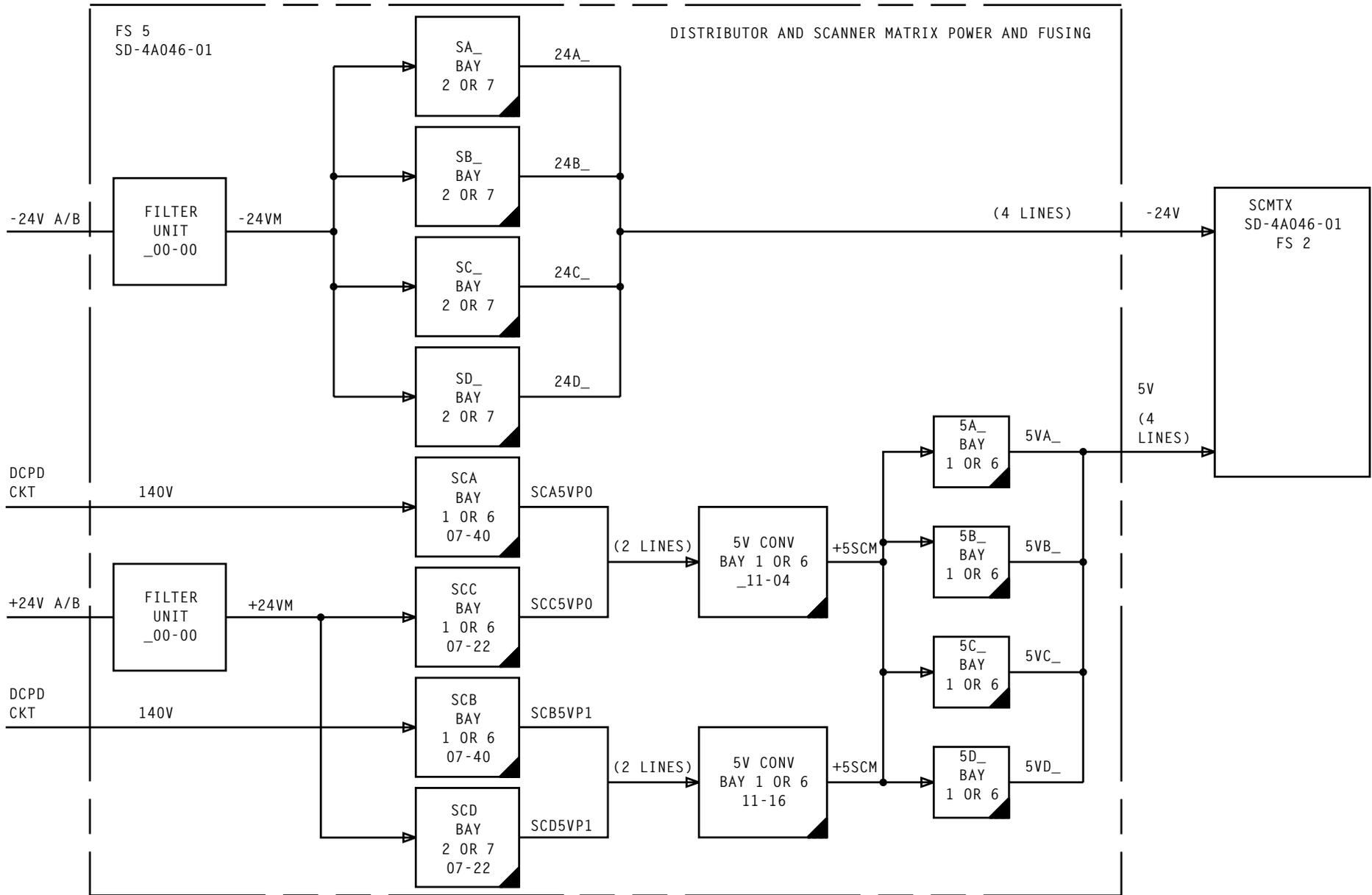
CONTROL FRAME W/COMBINED MATRIX (SD-4A028-02)					CONTROL FRAME W/O COMBINED MATRIX (SD-4A028-01)				
FUSE		FUSE LOCATION	UNIT ASSOCIATED W/FUSE	POWER SWITCH LOCATION	FUSE		FUSE LOCATION	UNIT ASSOCIATED W/FUSE	POWER SWITCH LOCATION
BAY 2	BAY 3				BAY 3	BAY 4			
OEB	1EB	07-33	IPUB power switch	80-43	OMC	1MC	07-18	CONTR power control	48-02
OEC	1EC	07-33	IPUB power switch	80-43	OMA	1MA	07-18	CONTR power control	48-02
OBM	1BM	07-18	CONTR power switch	48-02	OMD	—	07-18	MML switch	348-43
OMA	1MA	07-18	CONTR power switch	48-02	OEB	1EB	07-33	IPUB power switch	80-29
OMC	1MC	07-18	CONTR power switch	48-02					
OMD	—	07-18	MML switch	348-43					

Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 3	125

**CLEAR BLOWN FUSE (POWER SWITCH ASSOCIATED), CONTROL FRAME**

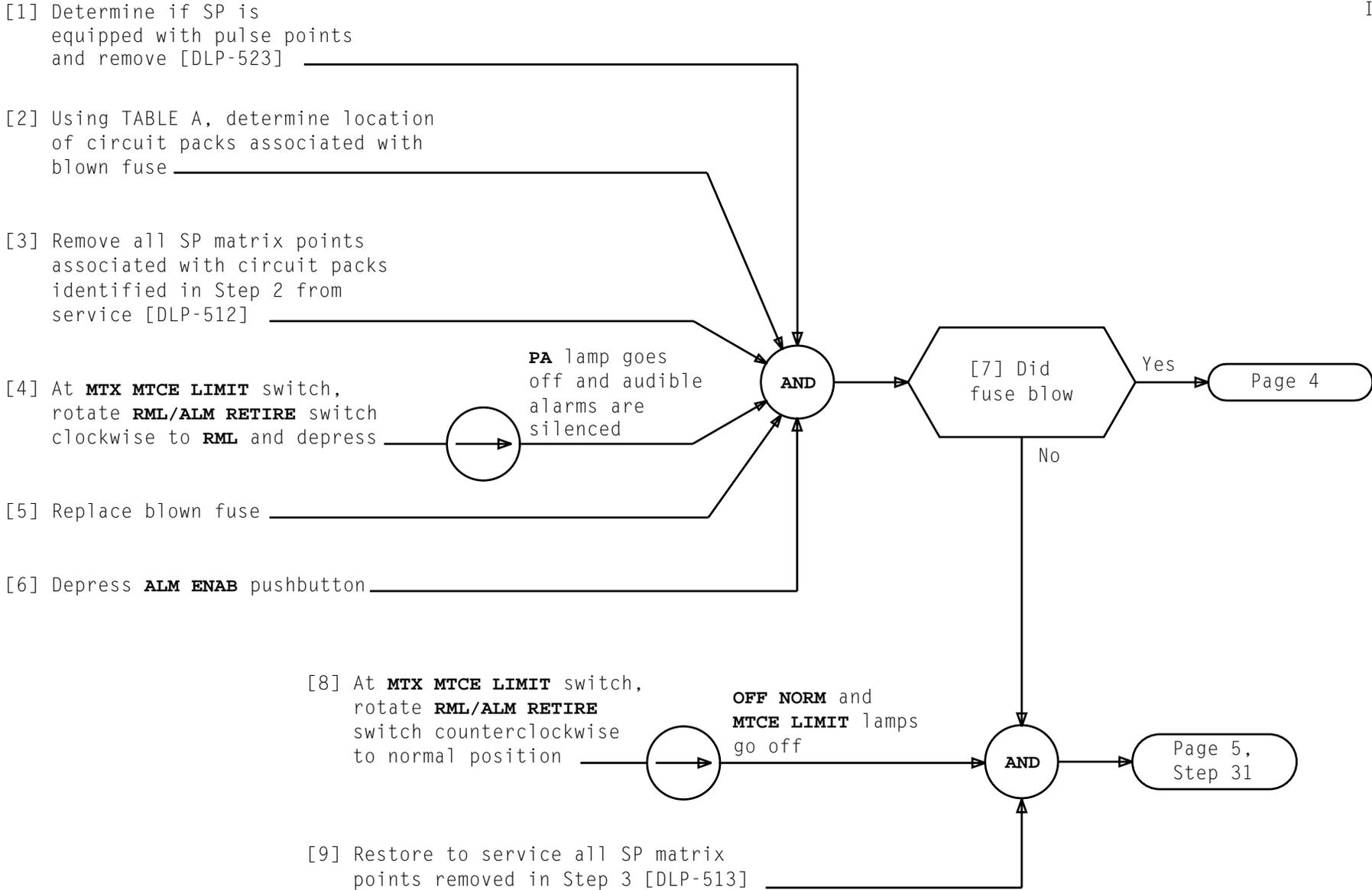


Issue 7	JUN 1996
234-151-031	TAP
PAGE 3 of 3	125



SCANNER MATRIX (0 THRU 5) POWER DISTRIBUTION (SD-4A046-01)

Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	126



**CLEAR BLOWN FUSE (FB230 ASSOCIATED), DISTRIBUTOR AND SCANNER MATRIX (SD-4A028-01)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 5	127

TABLE A DISTRIBUTOR AND SCANNER MATRIX FRAME											
FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CIRCUIT PACK LOCATION		FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CIRCUIT PACK LOCATION	
BAY 1/6	BAY 2/7			BAY 1/6	BAY 2/7	BAY 1/6	BAY 2/7			BAY 1/6	BAY 2/7
5A2	5A3	07-10	SCMTX CKT	63-04,06, 08,10, 12,14, 16,18	63-04,06, 08,10, 12,14, 16,18	5B2	5B3	07-10	SCMTX CKT	63-05,07, 09,11, 13,15, 17,19	63-05,07, 09,11, 13,15, 17,19
SA4	SA5	07-42	SCMTX CKT	68-04,06, 08,10, 12,14, 16,18	68-04,06, 08,10, 12,14, 16,18	SB4	SB5	07-42	SCMTX CKT	68-05,07, 09,11, 13,15, 17,19	68-05,07, 09,11, 13,15, 17,19
5A4	5A5	07-16	SCMTX CKT	68-04,06, 08,10, 12,14, 16,18	68-04,06, 08,10, 12,14, 16,18	5B4	5B5	07-16	SCMTX CKT	68-05,07, 09,11, 13,15, 17,19	68-05,07, 09,11, 13,15, 17,19
SB0	SB1	07-30	SCMTX CKT	50-05,07, 09,11, 13,15, 17,19	50-05,07, 09,11, 13,15, 17,19	SC0	SC1	07-30	SCMTX CKT	50-26,28, 30,32, 34,36, 38,40	50-26,28, 30,32, 34,36, 38,40
5B0	5B1	07-04	SCMTX CKT	50-05,07, 09,11, 13,15, 17,19	50-05,07, 09,11, 13,15, 17,19	5C0	5C1	07-64	SCMTX CKT	50-26,28, 30,32, 34,36, 38,40	50-26,28, 30,32, 34,36, 38,40
SB2	SB3	07-36	SCMTX CKT	63-05,07, 09,11, 13,15, 17,19	63-05,07, 09,11, 13,15, 17,19	SC2	SC3	07-36	SCMTX CKT	63-26,28, 30,32, 34,36, 38,40	63-26,28, 30,32, 34,36, 38,40

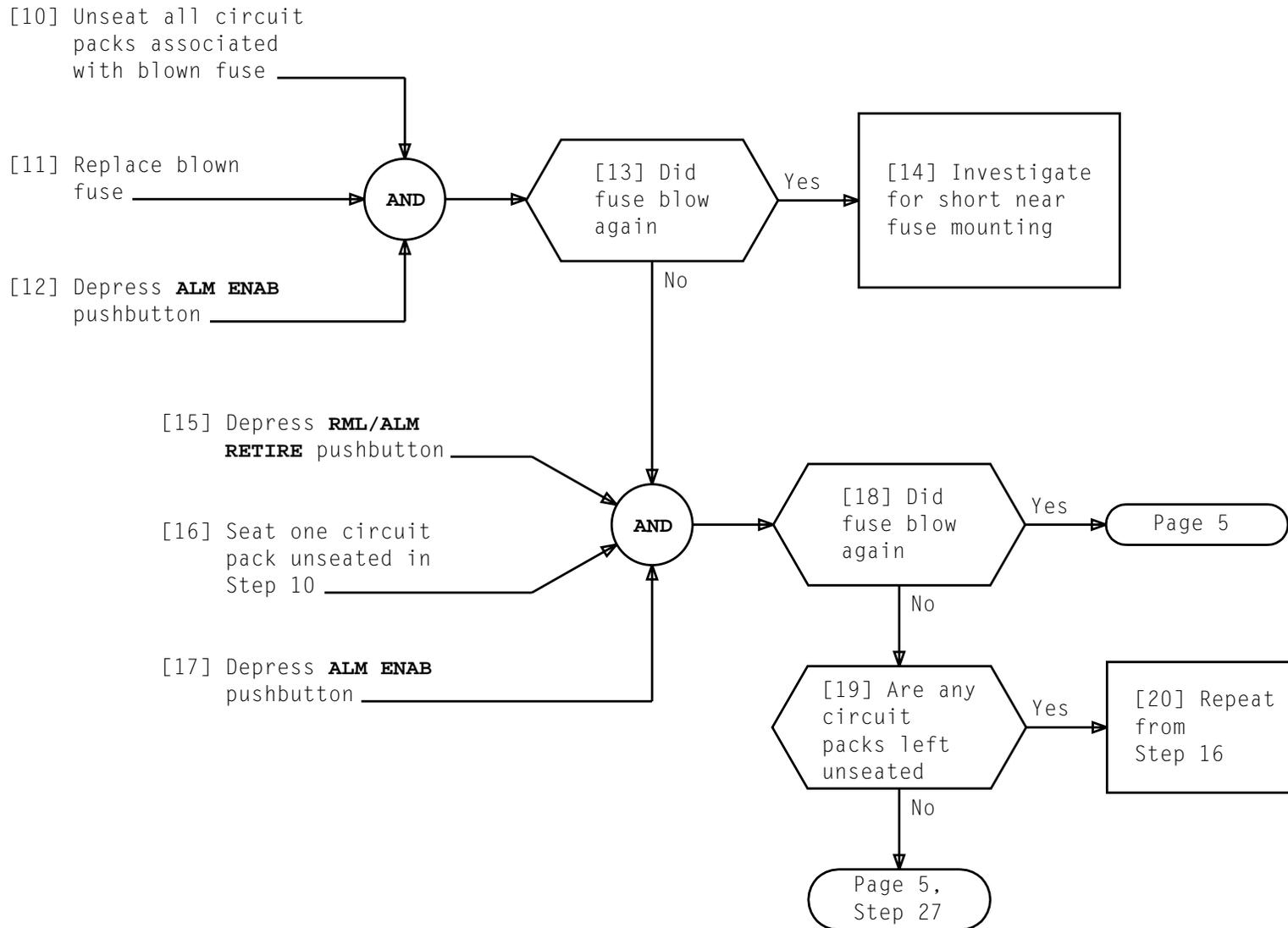
**CLEAR BLOWN FUSE (FB230 ASSOCIATED), DISTRIBUTOR AND  
SCANNER MATRIX (SD-4A028-01)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 5	127

TABLE A DISTRIBUTOR AND SCANNER MATRIX FRAME (Contd)											
FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CIRCUIT PACK LOCATION		FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CIRCUIT PACK LOCATION	
BAY 1/6	BAY 2/7			BAY 1/6	BAY 2/7	BAY 1/6	BAY 2/7			BAY 1/6	BAY 2/7
5C2	5C3	07-10	SCMTX CKT	63-26,28, 30,32, 34,36, 38,40	63-26,28, 30,32, 34,36, 38,40	5D2	5D3	07-10	SCMTX CKT	63,27,29, 31,33, 35,37, 39,41	63,27,29, 31,33, 35,37, 39,41
SC4	SC5	07-42	SCMTX CKT	68-26,28, 30,32, 34,36, 38,40,	68-26,28, 30,32, 34,36, 38,40,	SD4	SD5	07-42	SCMTX CKT	68,27,29, 31,33, 35,37, 39,41	68,27,29, 31,33, 35,37, 39,41
5C4	5C5	07-16	SCMTX CKT	68-26,28, 30,32, 34,36, 38,40,	68-26,28, 30,32, 34,36, 38,40,	5D4	5D5	07-16	SCMTX CKT	68,27,29, 31,33, 35,37, 39,41	68,27,29, 31,33, 35,37, 39,41
SD0	SD1	07-30	SCMTX CKT	50-27,29, 31,33, 35,37, 39,41	50-27,29, 31,33, 35,37, 39,41	SA0	SA1	07-30	SCMTX CKT	50-04,06, 08,10, 12,14, 16,18	50-04,06, 08,10, 12,14, 16,18
5D0	5D1	07-04	SCMTX CKT	50-27,29, 31,33, 35,37, 39,41	50-27,29, 31,33, 35,37, 39,41	5A0	5A1	07-04	SCMTX CKT	50-04,06, 08,10, 12,14, 16,18	50-04,06, 08,10, 12,14, 16,18
SD2	SD3	07-36	SCMTX CKT	63-27,29, 31,33, 35,37, 39,41	63-27,29, 31,33, 35,37, 39,41	SA2	SA3	07-36	SCMTX CKT	63-04,06, 08,10, 12,14, 16,18	63-04,06, 08,10, 12,14, 16,18

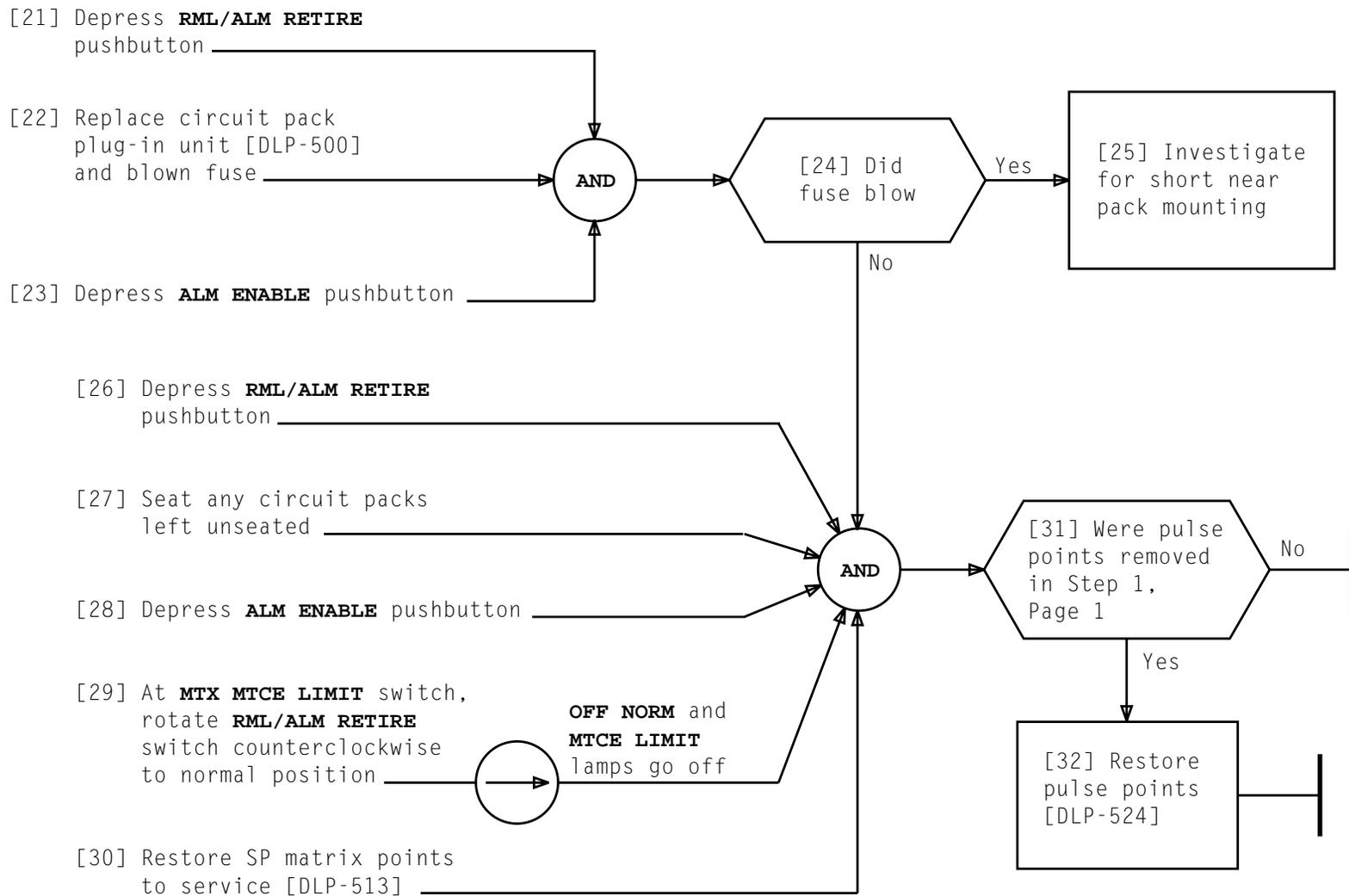
**CLEAR BLOWN FUSE (FB230 ASSOCIATED), DISTRIBUTOR AND  
SCANNER MATRIX (SD-4A028-01)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 3 of 5	127



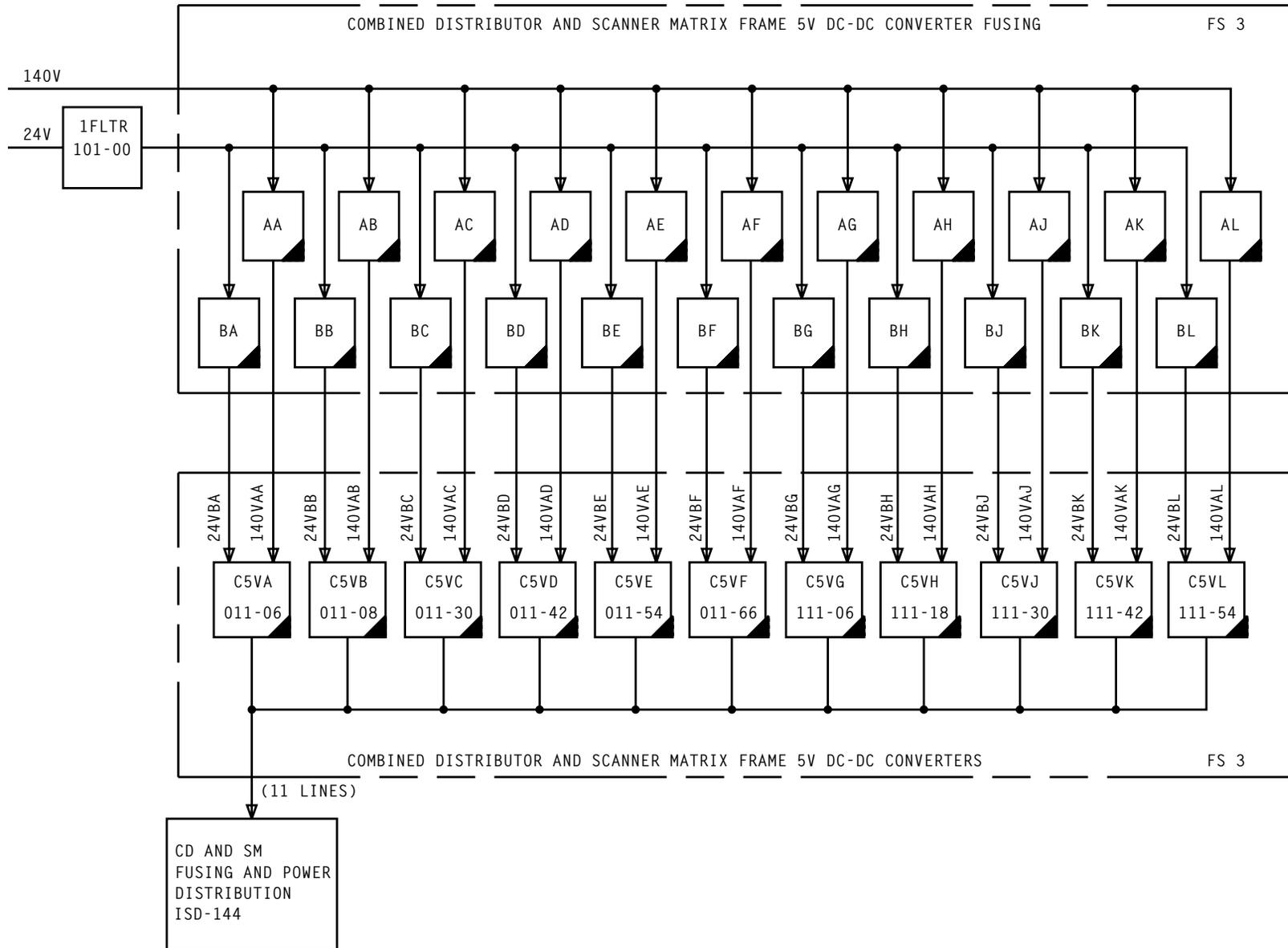
**CLEAR BLOWN FUSE (FB230 ASSOCIATED), DISTRIBUTOR AND SCANNER MATRIX (SD-4A028-01)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 4 of 5	<b>127</b>



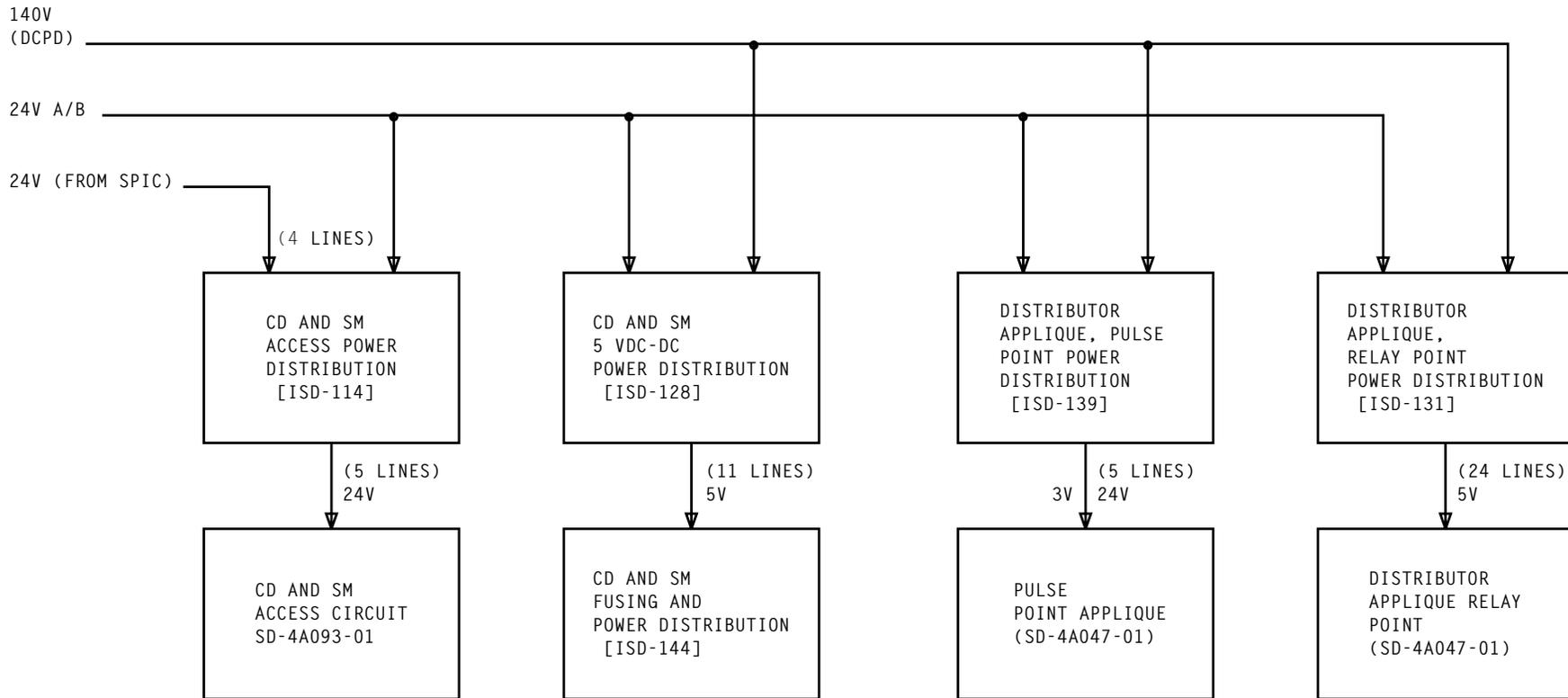
**CLEAR BLOWN FUSE (FB230 ASSOCIATED), DISTRIBUTOR AND SCANNER MATRIX (SD-4A028-01)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 5 of 5	<b>127</b>



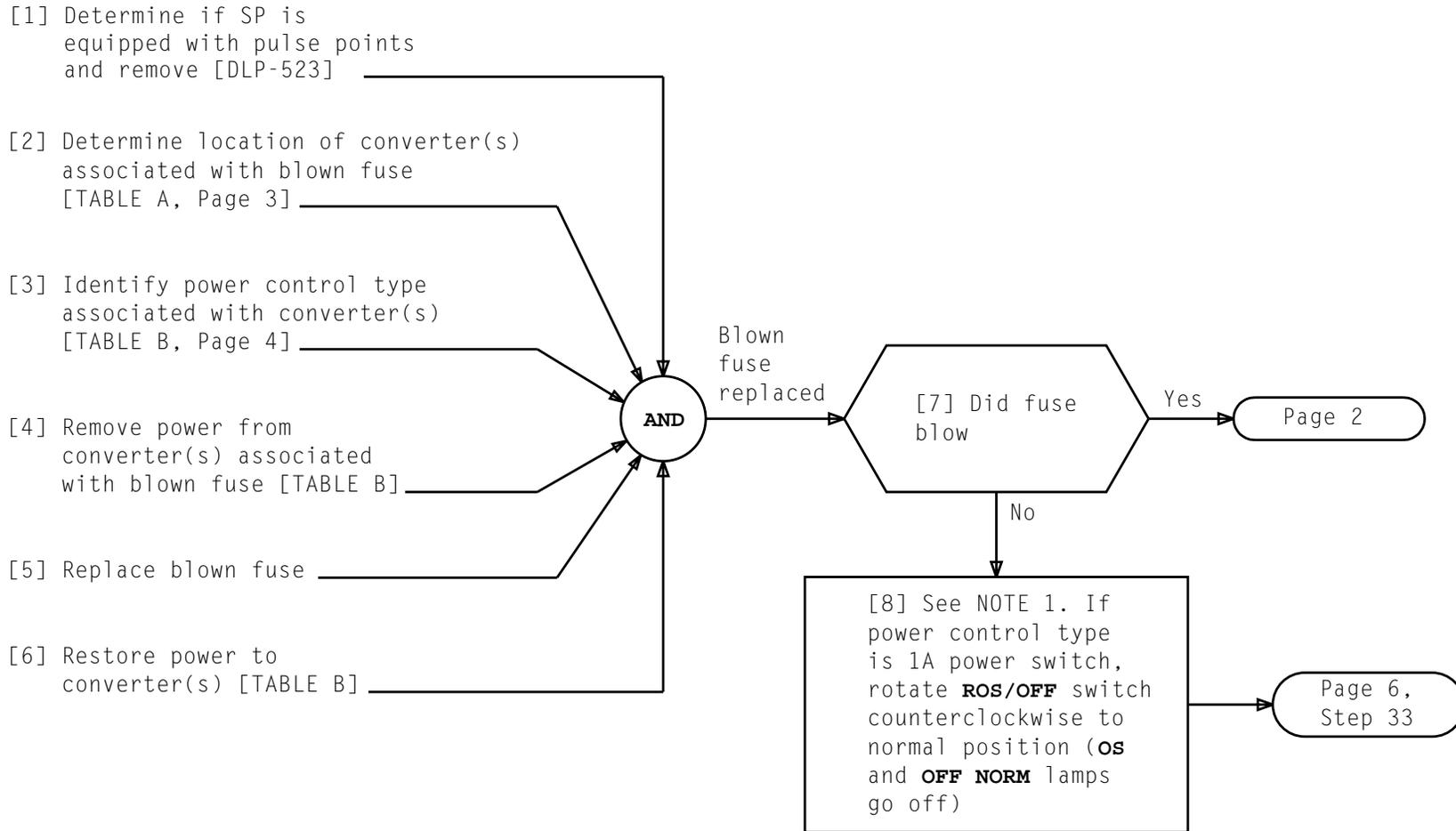
**COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME 5V DC-DC  
POWER DISTRIBUTION (SD-4A093-01)**

Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	<b>128</b>



**DISTRIBUTOR APPLIQUE OR COMBINED DISTRIBUTOR  
AND SCANNER MATRIX FRAME POWER DISTRIBUTION**

Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	<b>129</b>



**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED), COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

NOTE 1 If OS lamp flashes and remains lighted, diagnostic failed	
Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 6	<b>130</b>

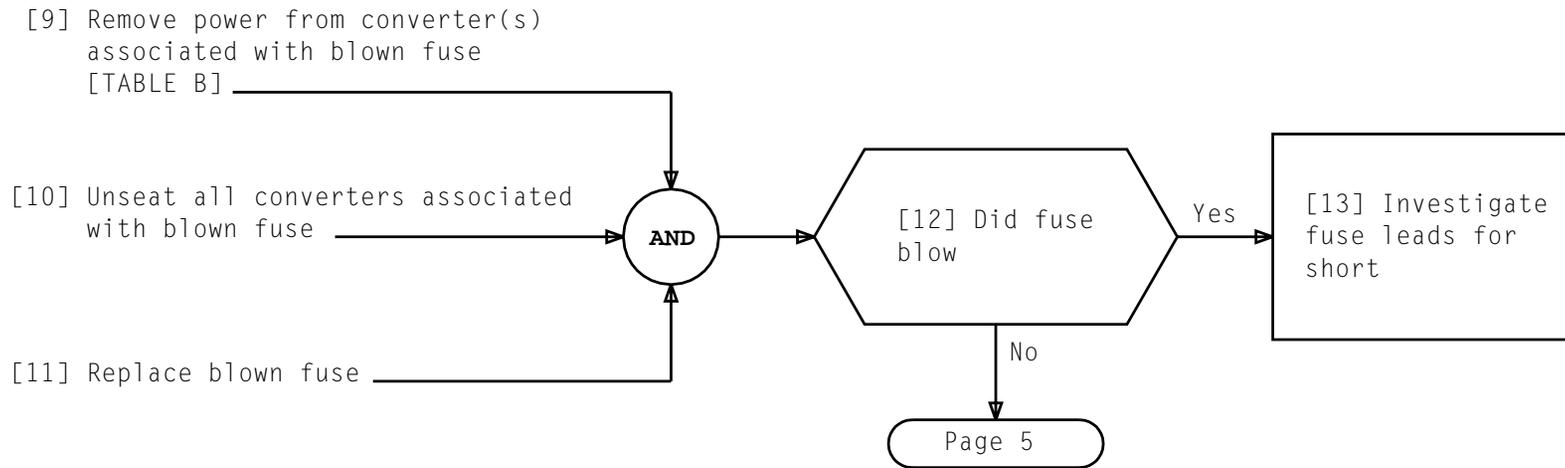


TABLE A											
COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME				COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME				COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME			
FUSE	FUSE LOCATION	UNIT ASSOC	CONV LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC	CONV LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC	CONV LOCATION
BAY 0/4	BAY 0/4	WITH FUSE	BAY 0/4	BAY 0/4	BAY 0/4	WITH FUSE	BAY 0/4	BAY 0/4	BAY 0/4	WITH FUSE	BAY 0/4
(Bay 0/4)				(Bay 1/5)			(Bay 1/5)	(Bay 1/5)			
<b>AD</b>	09-14	+5V DC-DC CONV	11-42	<b>AK</b>	09-20	+5V DC-DC CONV	11-42	<b>1A</b>	09-34	+5V DC-DC CONV	47-22
(Bay 0/4)				(Bay 1/5)			(Bay 1/5)				
<b>AE</b>	09-14	+5V DC-DC CONV	11-54	<b>AL</b>	09-20	+5V DC-DC CONV	11-54	<b>1A</b>	09-34	+5V DC-DC CONV	47-59
(Bay 0/4)				(Bay 0/4)				(Bay 0/4)			
<b>AF</b>	09-14	+5V DC-DC CONV	11-66	<b>OA</b>	09-34	+3V DC-DC CONV	47-40	<b>AA</b>	09-14	+5V DC-DC CONV	11-06
(Bay 1/5)			(Bay 1/5)	(Bay 0/4)				(Bay 0/4)			
<b>AG</b>	09-14	+5V DC-DC CONV	11-06	<b>OA</b>	09-34	+5V DC-DC CONV	47-22	<b>AB</b>	09-14	+5V DC-DC CONV	11-18
(Bay 1/5)			(Bay 1/5)					(Bay 0/4)			
<b>AH</b>	09-14	+5V DC-DC CONV	11-18	<b>OA</b>	09-34	+5V DC-DC CONV	47-59	<b>AC</b>	09-14	+5V DC-DC CONV	11-30
(Bay 1/5)			(Bay 1/5)	(Bay 1/5)							
<b>AJ</b>	09-20	+5V DC-DC CONV	11-30	<b>1A</b>	09-34	+3V DC-DC CONV	47-40	<b>BA</b>	09-14	+5V DC-DC CONV	11-06

**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED), COMBINED  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

<b>Issue 7</b>	<b>JUN 1996</b>
<b>234-151-031</b>	<b>TAP</b>
<b>PAGE 3 of 6</b>	<b>130</b>

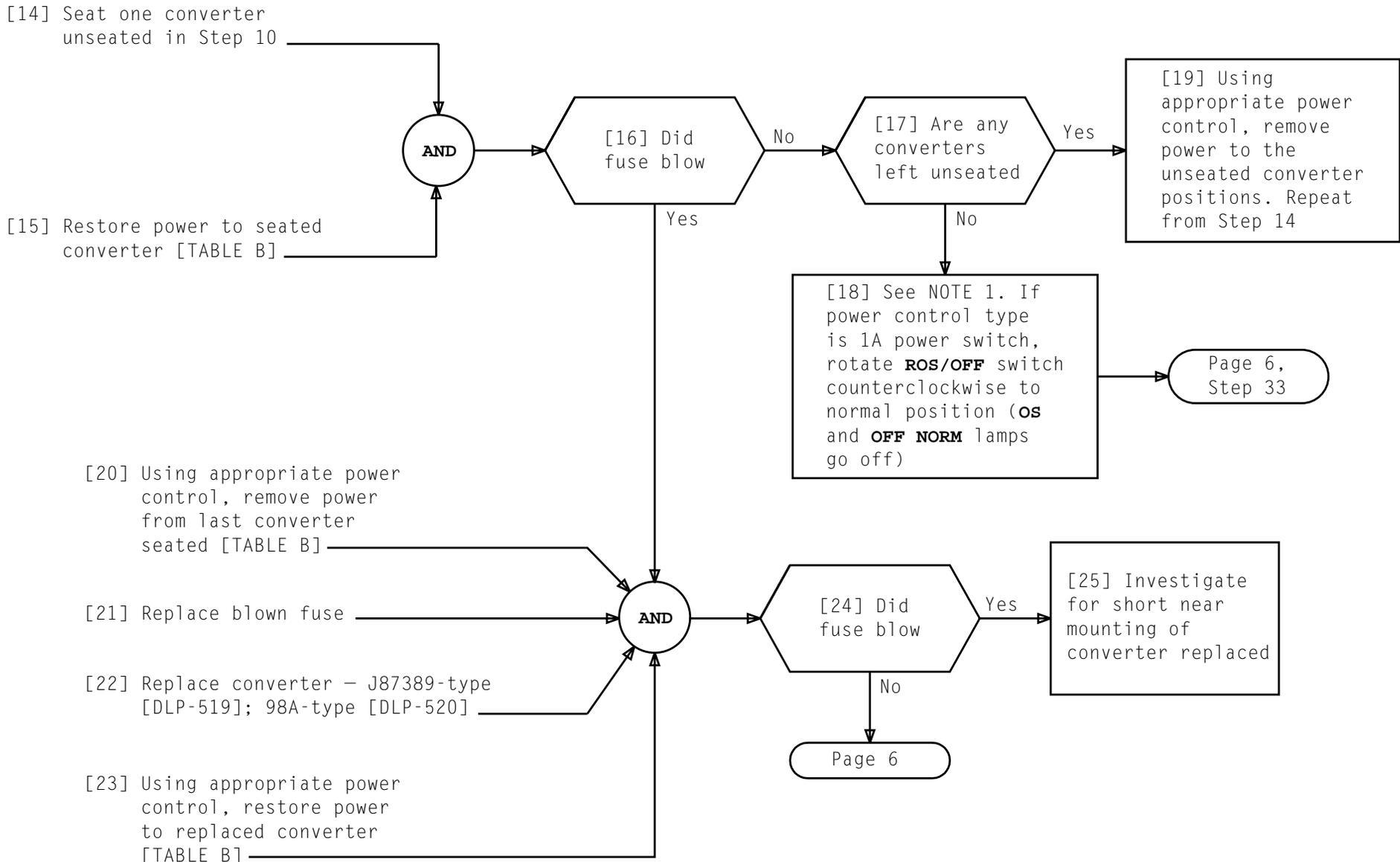
**TABLE A  
COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (Contd)**

FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CONV LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CONV LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CONV LOCATION
BAY 0/4	BAY 0/4		BAY 0/4	BAY 1/5	BAY 1/5		BAY 1/5	BAY 1/5	BAY 1/5		BAY 1/5
<b>BB</b>	09-14	+5V DC-DC CONV	11-18	(Bay 0/4) <b>BF</b>	09-14	+5V DC-DC CONV	(Bay 0/4) 11-66	<b>BK</b>	09-20	+5V DC-DC CONV	11-42
<b>BC</b>	09-14	+5V DC-DC CONV	11-30	<b>BG</b>	09-14	+5V DC-DC CONV	11-06	<b>BL</b>	09-20	+5V DC-DC CONV	11-54
<b>BD</b>	09-14	+5V DC-DC CONV	11-42	<b>BH</b>	09-14	+5V DC-DC CONV	11-18				
<b>BE</b>	09-14	+5V DC-DC CONV	11-54	<b>BJ</b>	09-20	+5V DC-DC CONV	11-30				

**TABLE B  
CONVERTER POWER SEQUENCE**

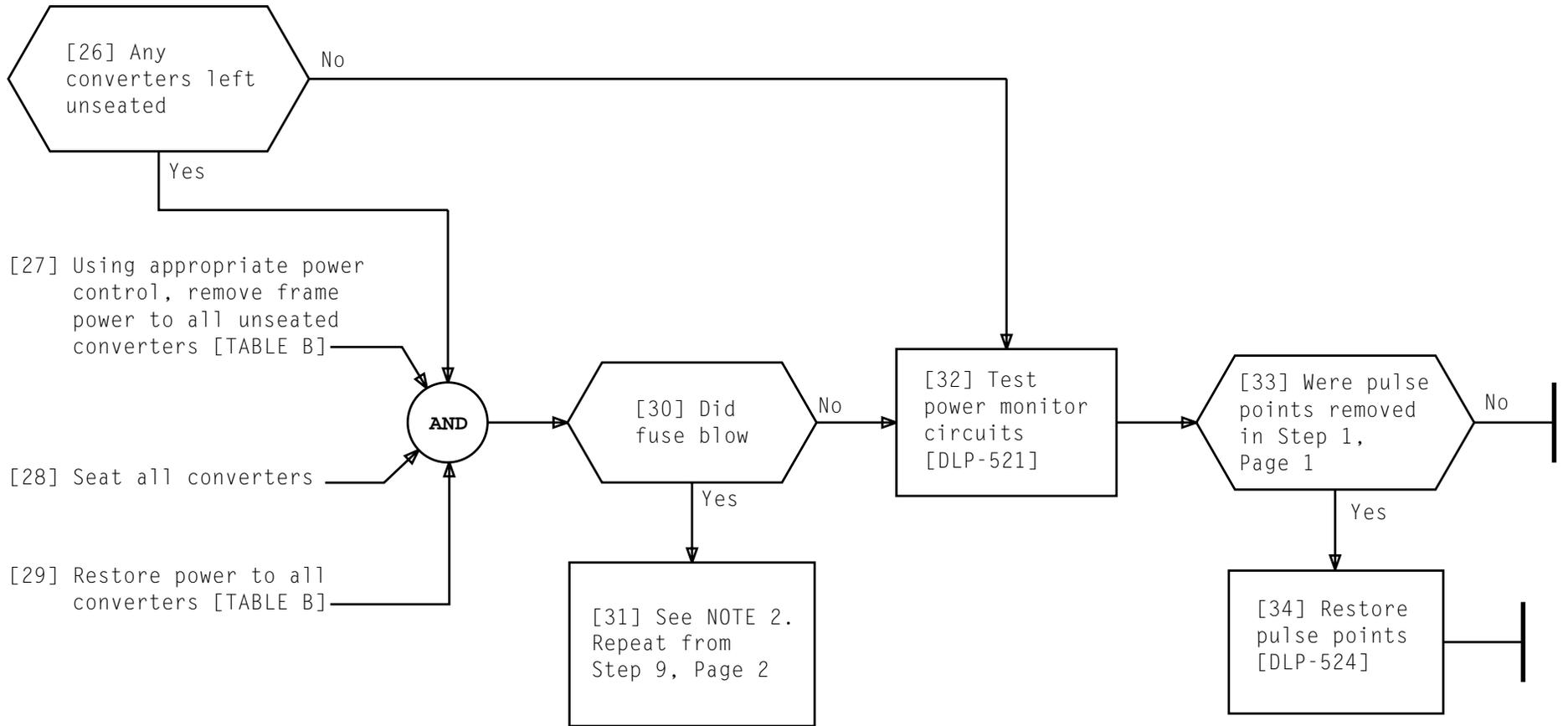
POWER CONTROL TYPE	POWER REMOVAL	POWER RESTORAL
1A power switch associated with J87389-type converters	Ensure <b>ROS/OFF</b> switch rotated to <b>ROS</b> Wait until <b>OS</b> lamp lights Depress <b>ROS</b> switch	Depress <b>ON</b> switch
Toggle switch associated with 98A-type converter	Position <b>ON/OFF</b> toggle switch to <b>OFF</b>	Position <b>ON/OFF</b> toggle switch to <b>ON</b>

**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED), COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**



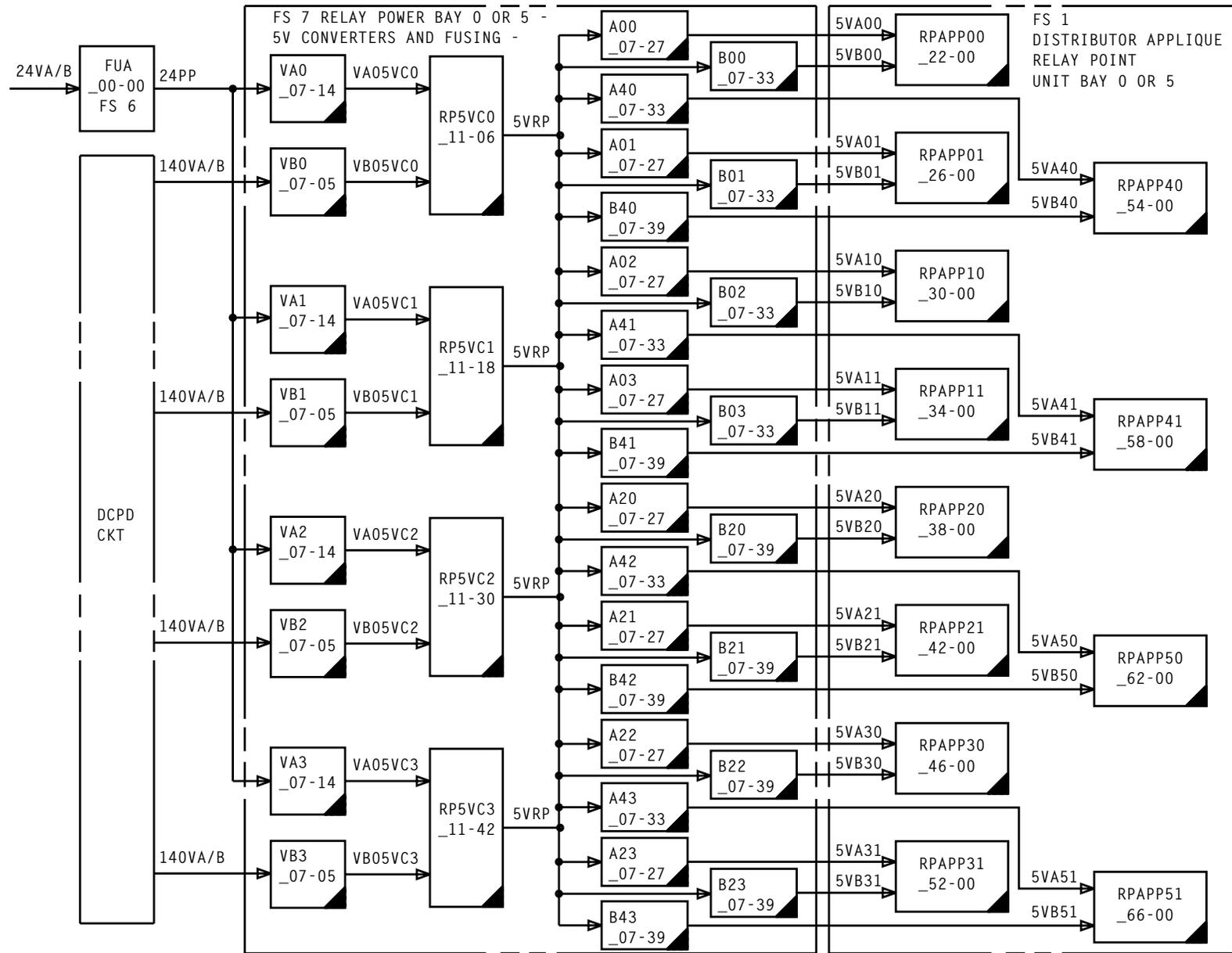
**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED), COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 5 of 6	130



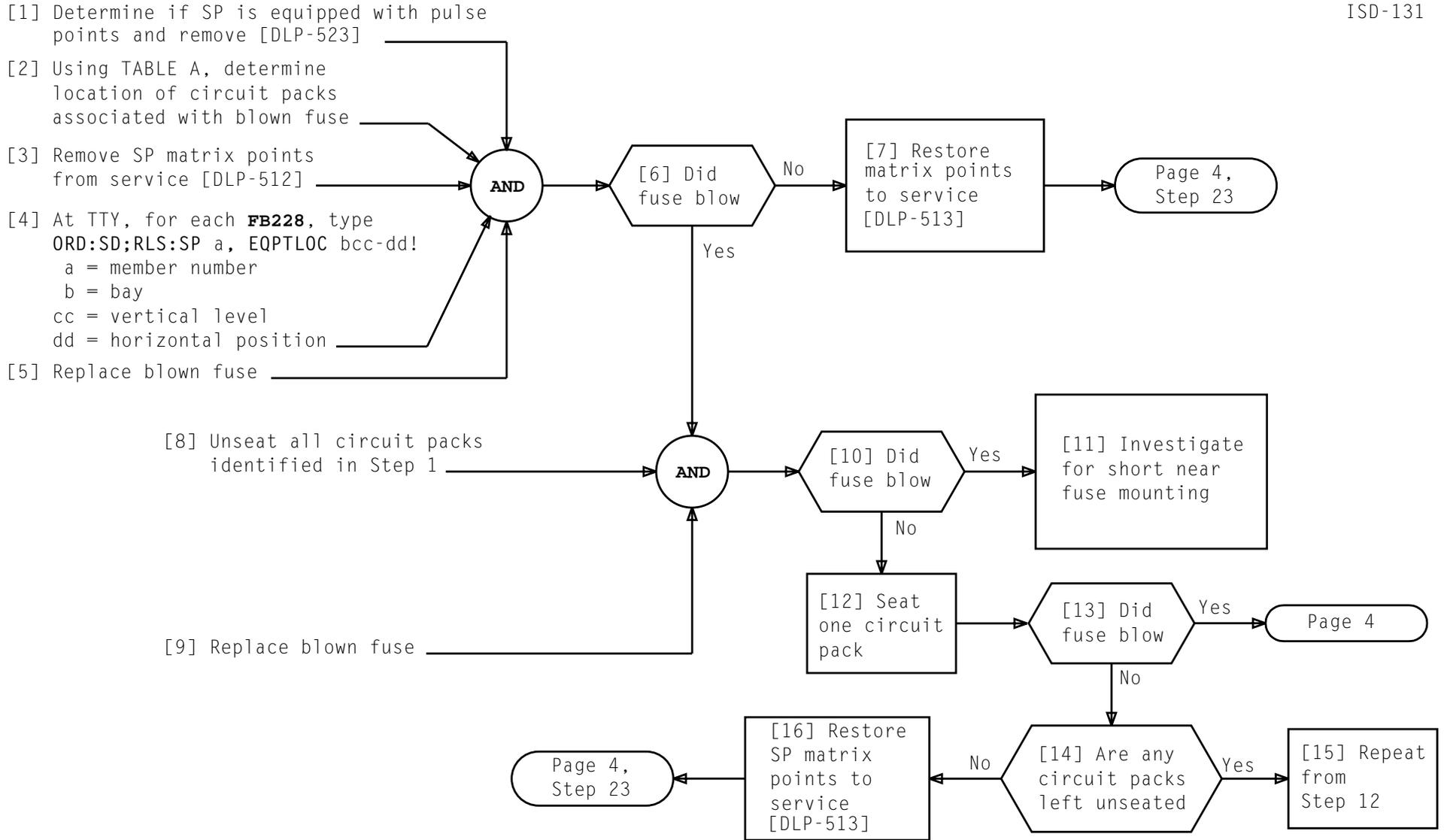
NOTE 2	
When reseating converters, use different sequence of seating than was previously used	
Issue 7	JUN 1996
234-151-031	TAP
PAGE 6 of 6	130

**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED), COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**



**DISTRIBUTOR APPLIQUE, RELAY POINT POWER DISTRIBUTION  
(SD-4A047-01)**

Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	131



**CLEAR BLOWN FUSE (FB228 ASSOCIATED),  
 DISTRIBUTOR APPLIQUE FRAME (SD-4A028-01)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 4	132

**TABLE A  
DISTRIBUTOR APPLIQUE FRAME**

FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION
BAY 0/5	BAY 0/5		BAY 0/5	BAY 0/5	BAY 0/5		BAY 0/5	BAY 0/5	BAY 0/5		BAY 0/5
<b>A00</b>	07-27	RP APP00	24-02P through 24-32	<b>A03</b>	07-27	RP APP11	36-02P through 36-32	<b>A22</b>	07-27	RP APP30	48-02P through 48-32
<b>B00</b>	07-33	RP APP00	24-38P through 24-68	<b>B03</b>	07-33	RP APP11	36-38P through 36-68	<b>B22</b>	07-39	RP APP30	48-38P through 48-68
<b>A01</b>	07-27	RP APP01	28-02P through 28-38	<b>A20</b>	07-27	RP APP20	40-02P through 40-32	<b>A23</b>	07-27	RP APP31	52-02P through 52-32
<b>B01</b>	07-33	RP APP01	28-38P through 28-68	<b>B20</b>	07-39	RP APP20	40-38P through 40-68	<b>B23</b>	07-39	RP APP31	52-38P through 52-68
<b>A02</b>	07-27	RP APP10	32-02P through 32-32	<b>A21</b>	07-27	RP APP21	44-02P through 44-32	<b>A40</b>	07-33	RP APP40	56-02P through 56-32
<b>B02</b>	07-33	RP APP10	32-38P through 32-68	<b>B21</b>	07-39	RP APP21	44-38P through 44-68	<b>B40</b>	07-39	RP APP40	56-38P through 56-68

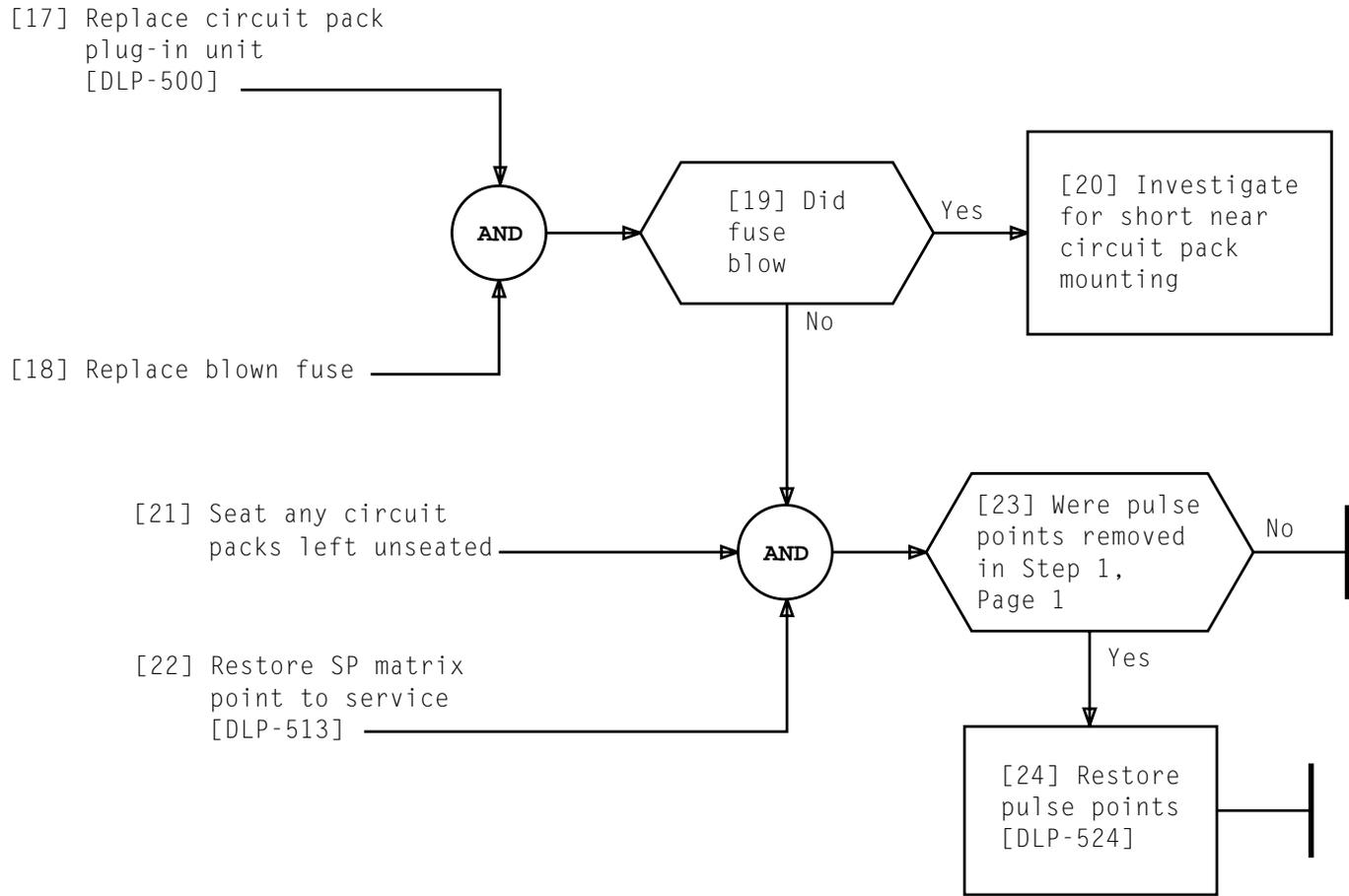
**CLEAR BLOWN FUSE (FB228 ASSOCIATED),  
DISTRIBUTOR APPLIQUE FRAME (SD-4A028-01)**

<b>Issue 7</b>	<b>JUN 1996</b>
<b>234-151-031</b>	<b>TAP</b>
<b>PAGE 2 of 4</b>	<b>132</b>

TABLE A DISTRIBUTOR APPLIQUE FRAME (Contd)			
FUSE	FUSE LOCATION	UNIT ASSOC	CIRCUIT PACK LOCATION
BAY 0/5	BAY 0/5	WITH FUSE	BAY 0/5
A41	07-33	RP APP41	60-02P through 60-32
B41	07-39	RP APP41	60-38P through 60-68
A42	07-33	RP APP50	64-02P through 64-32
B42	07-39	RP APP50	64-38P through 64-68
A43	07-33	RP APP51	68-02P through 68-32
B43	07-39	RP APP51	68-38P through 68-68

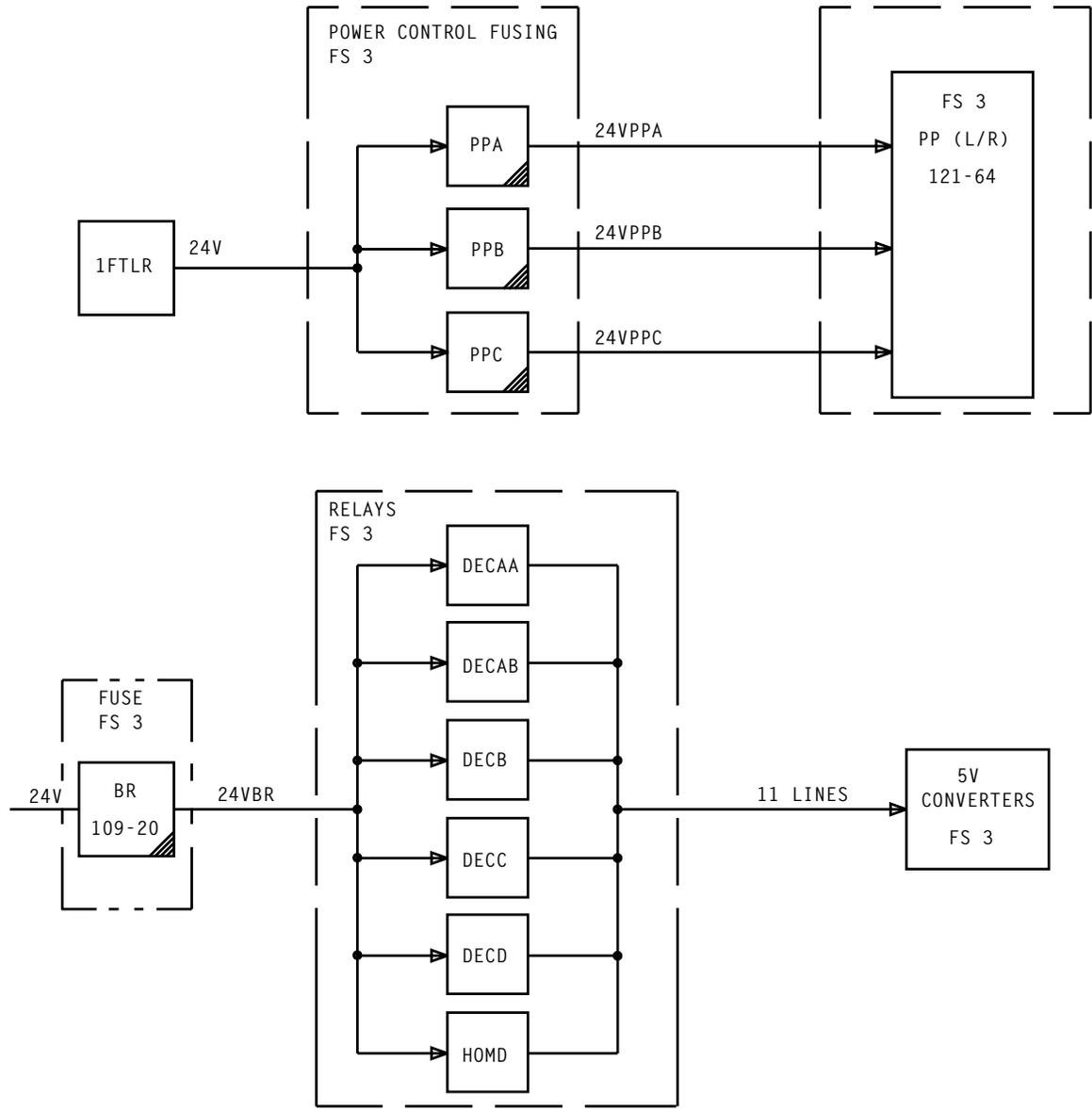
**CLEAR BLOWN FUSE (FB228 ASSOCIATED),  
DISTRIBUTOR APPLIQUE FRAME (SD-4A028-01)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 3 of 4	<b>132</b>



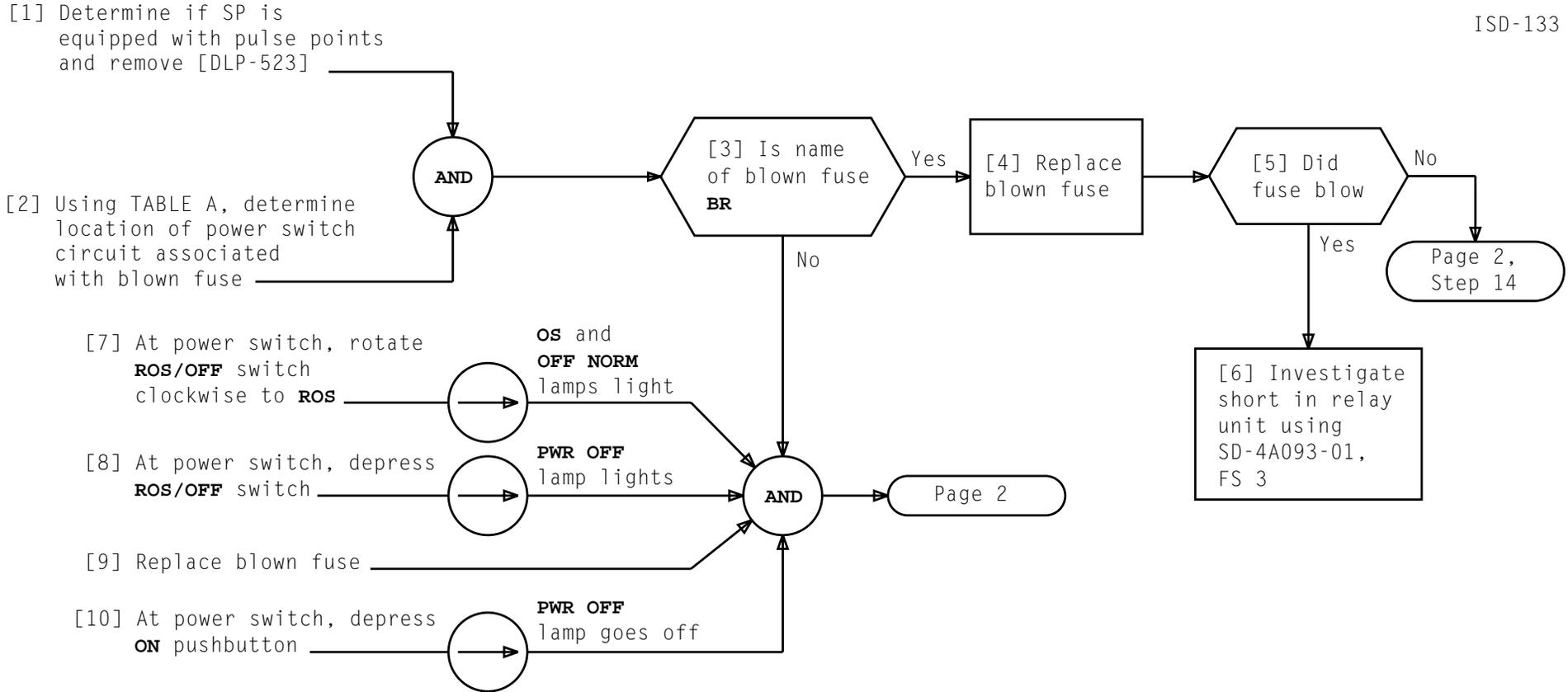
**CLEAR BLOWN FUSE (FB228 ASSOCIATED),  
DISTRIBUTOR APPLIQUE FRAME (SD-4A028-01)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 4 of 4	<b>132</b>



COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME POWER  
 CONTROL POWER DISTRIBUTION (SD-4A093-01)

Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	<b>133</b>

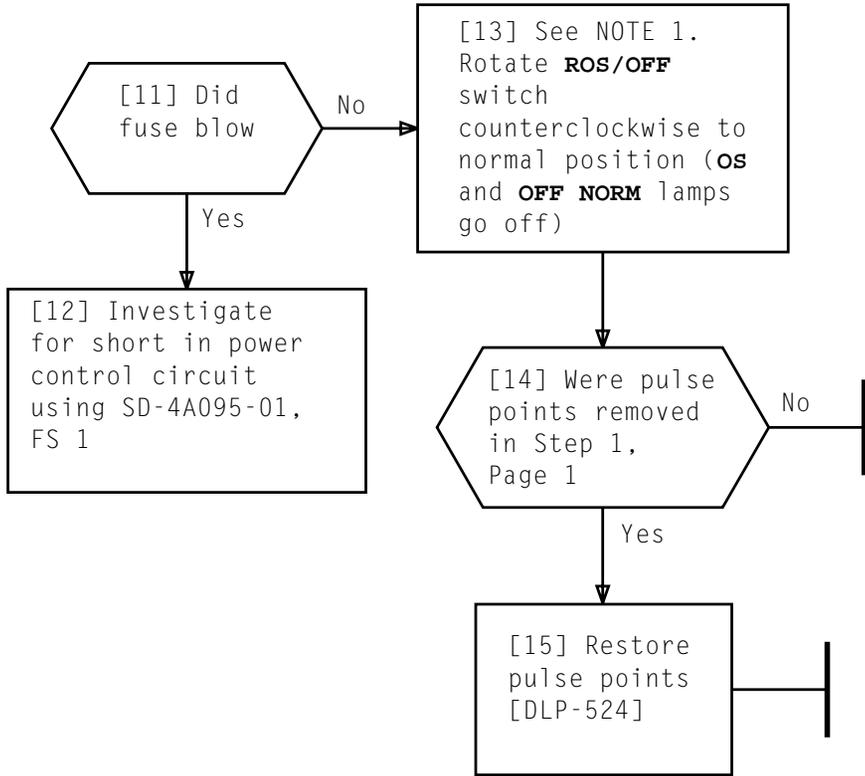


**TABLE A  
COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME**

FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	SWITCH LOCATION BAY 1/5	FUSE BAY 1/5	FUSE LOCATION BAY 1/5	UNIT ASSOC WITH FUSE	SWITCH LOCATION BAY 1/5
PPA	09-34	PP(L/R) CKT	21-64	PPC	09-34	PP(L/R) CKT	21-64
PPB	09-34	PP(L/R) CKT	21-64	BR	09-20	RELAY UNIT	21-13, 21-16, 21-19

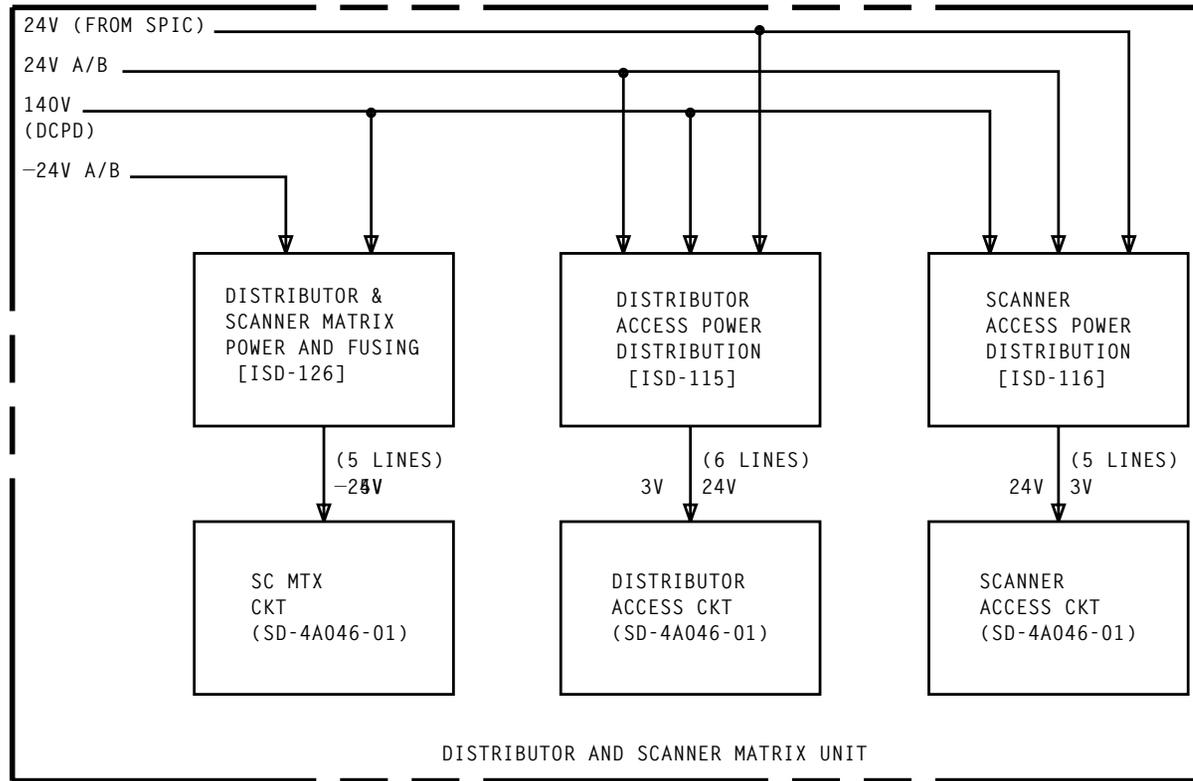
**CLEAR BLOWN FUSE (POWER SWITCH ASSOCIATED), COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 2	<b>134</b>



**CLEAR BLOWN FUSE (POWER SWITCH ASSOCIATED), COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

NOTE 1	
If <b>os</b> lamp flashes and remains lighted, diagnostic failed	
Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 2	<b>134</b>



DISTRIBUTOR AND SCANNER MATRIX FRAME POWER DISTRIBUTION

Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	135

[1] Determine if SP is equipped with pulse points and remove [DLP-523]

[2] Using TABLE A, Page 2, determine location of converters associated with blown fuse

[3] Identify power control associated with converters and remove power [TABLE B, Page 4]



Page 4

**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED), DISTRIBUTOR AND SCANNER MATRIX FRAME**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 5	<b>136</b>

**TABLE A  
DISTRIBUTOR AND SCANNER MATRIX FRAME**

FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CONVERTER LOCATION		FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CONVERTER LOCATION	
BAY 1/6	BAY 2/7			BAY 1/6	BAY 2/7	BAY 1/6	BAY 2/7			BAY 1/6	BAY 2/7
<b>ODA</b>	<b>1DA</b>	09-10	+3V DC-DC CONV	17-24	17-00	<b>ODD</b>	<b>1DD</b>	09-10	+3V DC-DC CONV	17-33	17-09
<b>OBE</b>	<b>1BE</b>	09-18	+3V DC-DC CONV	17-24	17-00	<b>OBH</b>	<b>1BH</b>	09-18	+3V DC-DC CONV	17-33	17-09
<b>ODB</b>	<b>1DB</b>	09-10	+3V DC-DC CONV	17-27	17-03	<b>ODE</b>	<b>1DE</b>	09-10	+3V DC-DC CONV	17-36	17-12
<b>OBF</b>	<b>1BF</b>	09-18	+3V DC-DC CONV	17-27	17-03	<b>OBJ</b>	<b>1BJ</b>	09-24	+3V DC-DC CONV	17-36	17-12
<b>ODC</b>	<b>1DC</b>	09-10	+3V DC-DC CONV	17-30	17-06	<b>ODF</b>	<b>1DF</b>	09-24	+3V DC-DC CONV	17-42	17-18
<b>OBG</b>	<b>1BG</b>	09-18	+3V DC-DC CONV	17-30	17-06	<b>OBK</b>	<b>1BK</b>	09-24	+3V DC-DC CONV	17-42	17-15

**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED), DISTRIBUTOR AND SCANNER MATRIX FRAME**

**TABLE A  
DISTRIBUTOR AND SCANNER MATRIX FRAME (Contd)**

FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CONVERTER LOCATION		FUSE		FUSE LOCATION	UNIT ASSOC W/FUSE	CONVERTER LOCATION	
BAY 1/6	BAY 2/7			BAY 1/6	BAY 2/7	BAY 1/6	BAY 2/7			BAY 1/6	BAY 2/7
<b>0SA</b>	<b>1SA</b>	09-04	+3V DC-DC CONV	12-24	12-00	<b>0SD</b>	<b>1SD</b>	09-18	+3V DC-DC CONV	12-33	12-09
<b>0BA</b>	<b>1BA</b>	09-18	+3V DC-DC CONV	12-24	12-00	<b>0BD</b>	<b>1BD</b>	09-18	+3V DC-DC CONV	12-33	12-09
<b>0SB</b>	<b>1SB</b>	09-04	+3V DC-DC CONV	12-27	12-03	<b>SCA</b>	—	07-40	+5V DC-DC CONV	611-04	—
<b>0BB</b>	<b>1BB</b>	09-18	+3V DC-DC CONV	12-27	12-03	<b>SCB</b>	—	07-40	+5V DC-DC CONV	611-04 111-16	—
<b>0SC</b>	<b>1SC</b>	09-18	+3V DC-DC CONV	12-30	12-06	<b>SCC</b>	—	07-22	+5V DC-DC CONV	611-04	—
<b>0BC</b>	<b>1BC</b>	09-18	+3V DC-DC CONV	12-30	12-06	<b>SCD</b>	—	07-22	+5V DC-DC CONV	111-16 611-04	—

**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED), DISTRIBUTOR AND SCANNER MATRIX FRAME**

<b>Issue 7</b>	<b>JUN 1996</b>
<b>234-151-031</b>	<b>TAP</b>
<b>PAGE 3 of 5</b>	<b>136</b>

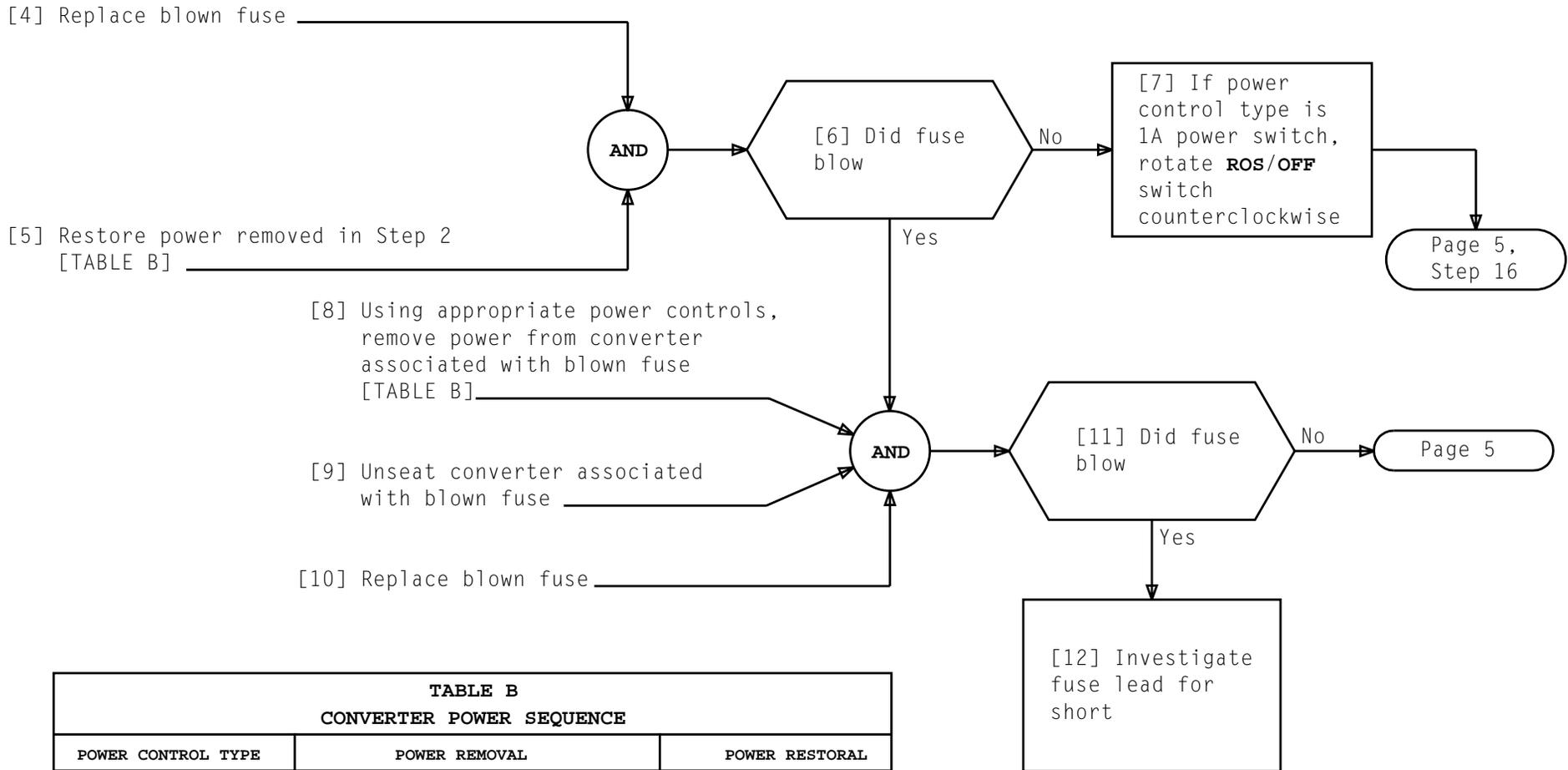
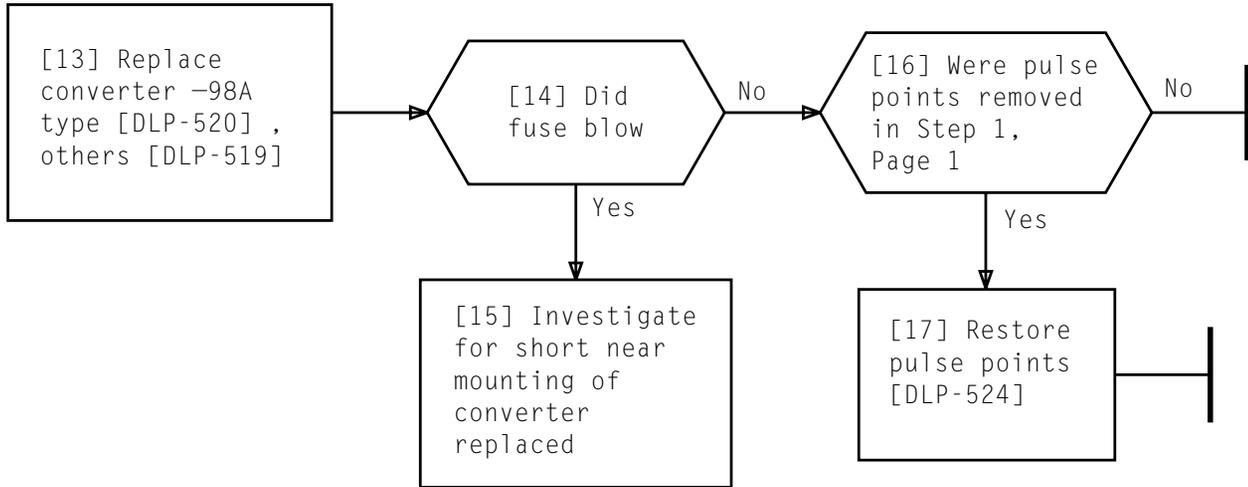


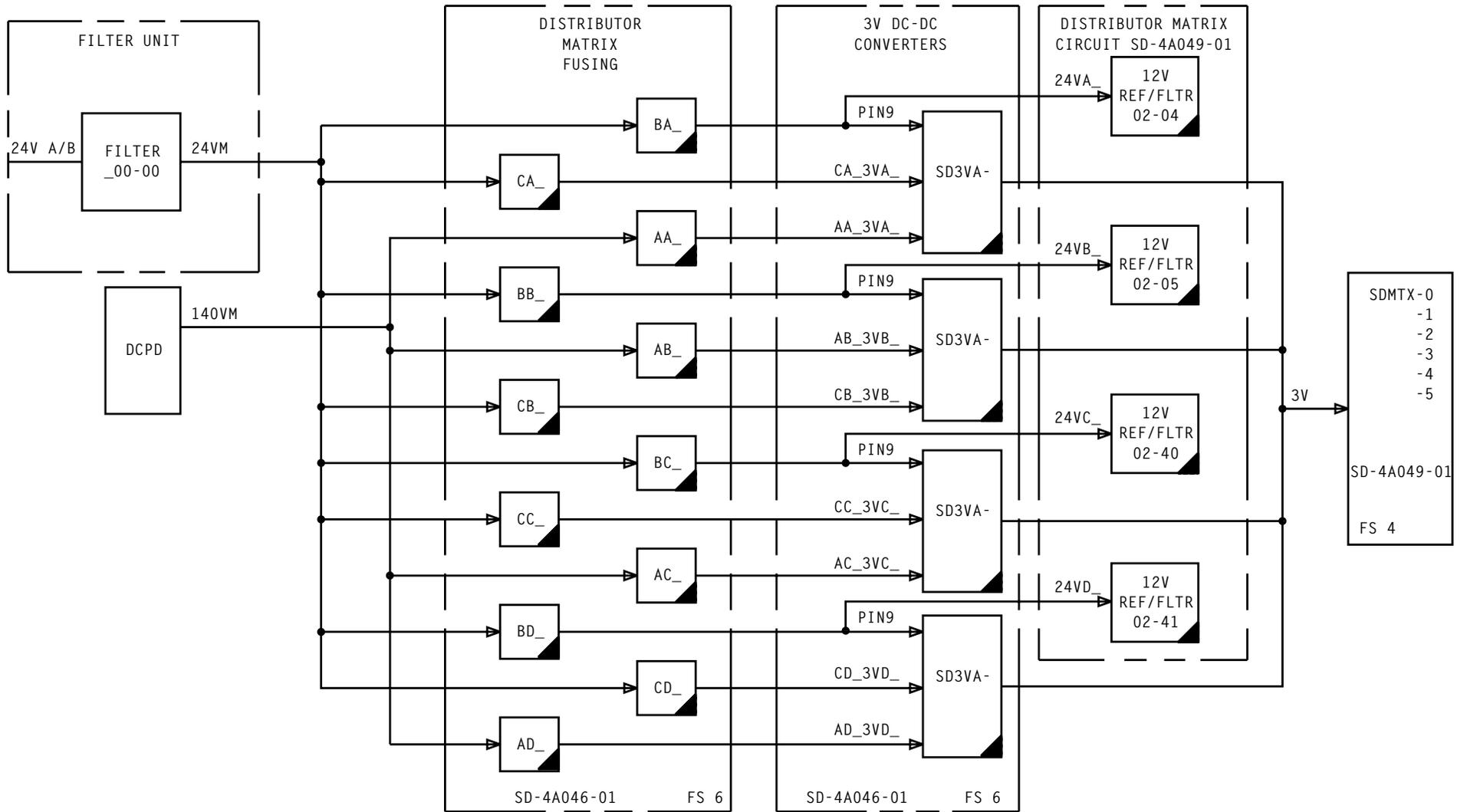
TABLE B CONVERTER POWER SEQUENCE		
POWER CONTROL TYPE	POWER REMOVAL	POWER RESTORAL
1A Power switch (J87407 or J87399 converter)	Ensure <b>ROS/OFF</b> switch rotated to <b>ROS</b> Depress <b>ROS/OFF</b> switch	Depress <b>ON</b> switch
Toggle switch (98A converter)	Position <b>ON/OFF</b> toggle switch to <b>OFF</b>	Position <b>ON/OFF</b> toggle switch to <b>ON</b>

**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED), DISTRIBUTOR AND  
SCANNER MATRIX FRAME**



**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED), DISTRIBUTOR AND SCANNER MATRIX FRAME**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 5 of 5	<b>136</b>



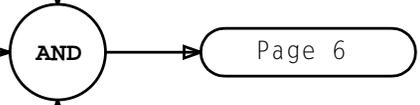
**DISTRIBUTOR MATRIX POWER DISTRIBUTION (SD-4A046-01)**

Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	137

[1] Determine if SP is equipped with pulse points and remove [DLP-523]

[2] Using TABLE A, determine location of converter/circuit packs associated with blown fuse

[3] Identify and note power control fuses associated with converter [TABLE B, Page 7]



**CLEAR BLOWN FUSE (J87407A CONVERTER/FC78 ASSOCIATED),  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 13	<b>138</b>

**TABLE A  
DISTRIBUTOR AND SCANNER MATRIX FRAME**

FUSE	FUSE LOCATION	UNIT ASSOC W/FUSE	CP/CONV LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC W/FUSE	CP/CONV LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC W/FUSE	CP/CONV LOCATION
BAY 1/6	BAY 1/6		BAY 1/6	BAY 1/6	BAY 1/6		BAY 1/6	BAY 1/6	BAY 1/6		BAY 1/6
AA0	07-22	+3V DC-DC CONV	12-36	AB0	07-22	+3V DC-DC CONV	12-39	AC0	07-22	+3V DC-DC CONV	12-42
AA1	07-22	+3V DC-DC CONV	12-12	AB1	07-22	+3V DC-DC CONV	12-15	AC1	07-22	+3V DC-DC CONV	12-18
AA2	07-28	+3V DC-DC CONV	12-24	AB2	07-28	+3V DC-DC CONV	12-27	AC2	07-28	+3V DC-DC CONV	12-30
AA3	07-28	+3V DC-DC CONV	17-24	AB3	07-28	+3V DC-DC CONV	17-27	AC3	07-28	+3V DC-DC CONV	17-30
AA4	07-34	+3V DC-DC CONV	12-36	AB4	07-34	+3V DC-DC CONV	12-36	AC4	07-34	+3V DC-DC CONV	12-42
AA5	07-34	+3V DC-DC CONV	17-36	AB5	07-34	+3V DC-DC CONV	17-36	AC5	07-34	+3V DC-DC CONV	17-42

**CLEAR BLOWN FUSE (J87407A CONVERTER/FC78 ASSOCIATED),  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 13	<b>138</b>

**TABLE A**  
**DISTRIBUTOR AND SCANNER MATRIX FRAME (Contd)**

FUSE	FUSE LOCATION	UNIT ASSOC W/FUSE	CP/CONV LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC W/FUSE	CP/CONV LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC W/FUSE	CP/CONV LOCATION
BAY 1/6	BAY 1/6		BAY 1/6	BAY 2/7	BAY 2/7		BAY 2/7	BAY 2/7	BAY 2/7		BAY 2/7
AD0	07-22	+3V DC-DC CONV	12-45	BA0	09-30	+3V DC-DC CONV circuit pack	28-04* 12-36	BB0	09-30	+3V DC-DC CONV circuit pack	28-05* 12-39
AD1	07-22	+3V DC-DC CONV	12-21	BA1	09-30	+3V DC-DC CONV circuit pack	28-04* 12-12	BB1	09-30	+3V DC-DC CONV circuit pack	28-05* 12-15
AD2	07-28	+3V DC-DC CONV	12-33	BA2	09-36	+3V DC-DC CONV circuit pack	32-04* 12-24	BB2	09-36	+3V DC-DC CONV circuit pack	32-05* 12-27
AD3	07-28	+3V DC-DC CONV	17-33	BA3	09-36	+3V DC-DC CONV circuit pack	32-04* 17-27	BB3	09-36	+3V DC-DC CONV circuit pack	32-05* 17-27
AD4	07-34	+3V DC-DC CONV	12-45	BA4	09-42	+3V DC-DC CONV circuit pack	45-04* 12-36	BB4	09-42	+3V DC-DC CONV circuit pack	45-05* 12-39
AD5	07-34	+3V DC-DC CONV	17-45	BA5	09-42	+3V DC-DC CONV circuit pack	45-04* 17-36	BB5	09-42	+3V DC-DC CONV circuit pack	45-05* 17-39

\* Circuit pack

**CLEAR BLOWN FUSE (J87407A CONVERTER/FC78 ASSOCIATED),  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

<b>Issue 7</b>	<b>JUN 1996</b>
<b>234-151-031</b>	<b>TAP</b>
<b>PAGE 3 of 13</b>	<b>138</b>

**TABLE A**  
**DISTRIBUTOR AND SCANNER MATRIX FRAME (Contd)**

FUSE	FUSE LOCATION	UNIT ASSOC W/FUSE	CP/CONV LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC W/FUSE	CP/CONV LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC W/FUSE	CP/CONV LOCATION
BAY 2/7	BAY 2/7		BAY 2/7	BAY 2/7	BAY 2/7		BAY 2/7	BAY 2/7	BAY 2/7		BAY 2/7
BC0	09-30	+3V DC-DC CONV circuit pack	28-40* 12-42	BD0	09-30	+3V DC-DC CONV circuit pack	28-41* 12-45	CA0	07-04	+3V DC-DC CONV	12-36
BC1	09-30	+3V DC-DC CONV circuit pack	28-40* 12-18	BD1	09-30	+3V DC-DC CONV circuit pack	28-41* 12-21	CA1	07-04	+3V DC-DC CONV	12-12
BC2	09-36	+3V DC-DC CONV circuit pack	32-40* 12-30	BD2	09-36	+3V DC-DC CONV circuit pack	32-41* 12-33	CA2	07-10	+3V DC-DC CONV	12-24
BC3	09-36	+3V DC-DC CONV circuit pack	32-40* 17-30	BD3	09-36	+3V DC-DC CONV circuit pack	32-41* 17-33	CA3	07-10	+3V DC-DC CONV	17-24
BC4	09-42	+3V DC-DC CONV circuit pack	15-40* 12-42	BD4	09-42	+3V DC-DC CONV circuit pack	45-41* 12-45	CA4	07-16	+3V DC-DC CONV	12-36
BC5	09-42	+3V DC-DC CONV circuit pack	45-40* 12-42	BD5	09-42	+3V DC-DC CONV circuit pack	45-41* 17-45	CA5	07-16	+3V DC-DC CONV	17-36

\* Circuit pack

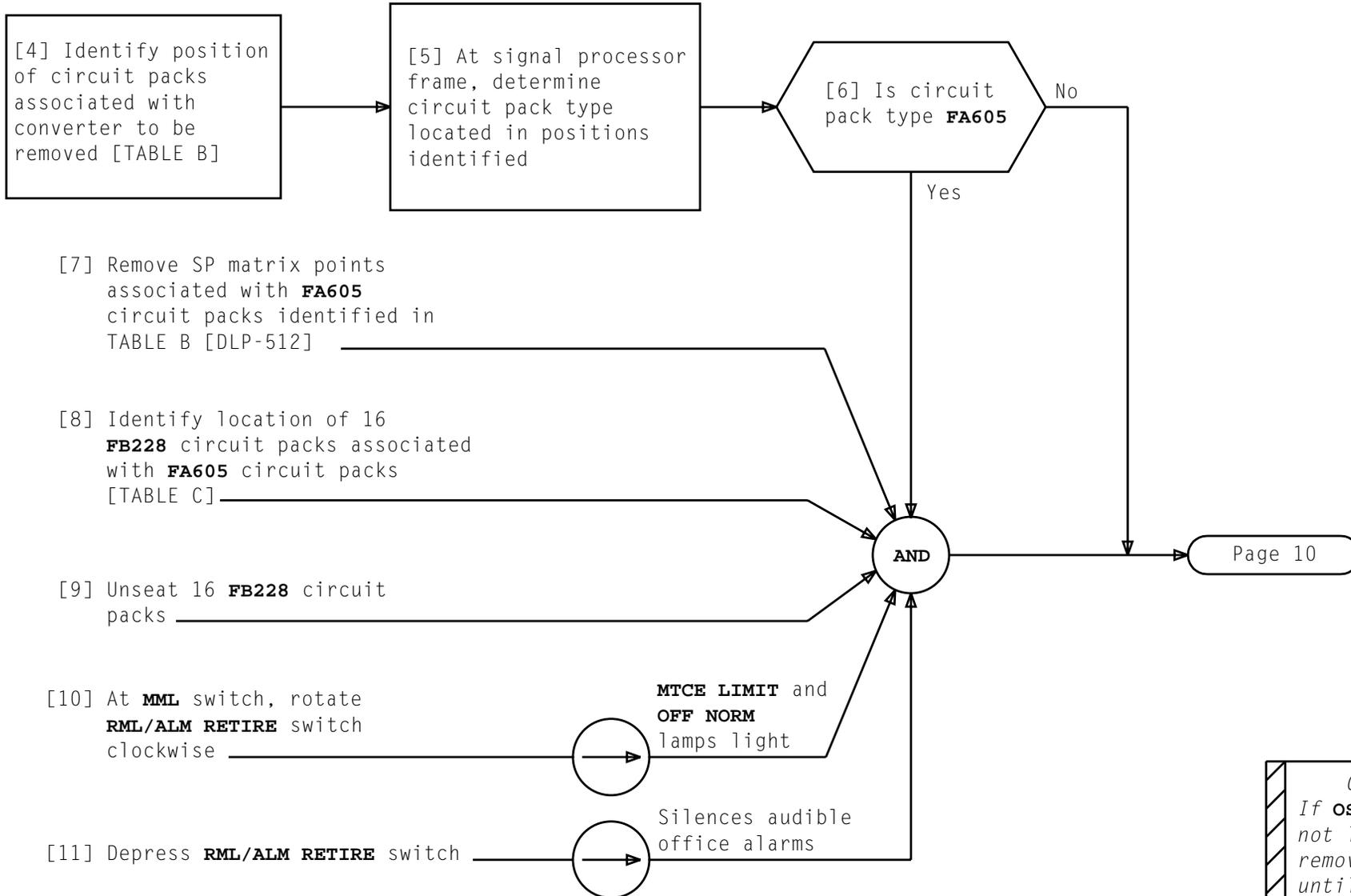
**CLEAR BLOWN FUSE (J87407A CONVERTER/FC78 ASSOCIATED),  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 4 of 13	<b>138</b>

**TABLE A**  
**DISTRIBUTOR AND SCANNER MATRIX FRAME (Contd)**

FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CP/CONV LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CP/CONV LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CP/CONV LOCATION
BAY 2/7	BAY 2/7		BAY 2/7	BAY 2/7	BAY 2/7		BAY 2/7	BAY 2/7	BAY 2/7		BAY 2/7
CB0	07-04	+3V DC-DC CONV	12-39	CC0	07-04	+3V DC-DC CONV	12-42	CD0	07-04	+3V DC-DC CONV	12-45
CB1	07-04	+3V DC-DC CONV	12-15	CC1	07-04	+3V DC-DC CONV	12-18	CD1	07-04	+3V DC-DC CONV	12-21
CB2	07-10	+3V DC-DC CONV	12-27	CC2	07-10	+3V DC-DC CONV	12-30	CD2	07-10	+3V DC-DC CONV	12-33
CB3	07-10	+3V DC-DC CONV	17-27	CC3	07-10	+3V DC-DC CONV	17-30	CD3	07-10	+3V DC-DC CONV	17-33
CB4	07-16	+3V DC-DC CONV	12-39	CC4	07-16	+3V DC-DC CONV	12-42	CD4	07-16	+3V DC-DC CONV	12-45
CB5	07-16	+3V DC-DC CONV	17-39	CC5	07-16	+3V DC-DC CONV	17-42	CD5	07-16	+3V DC-DC CONV	17-45

**CLEAR BLOWN FUSE (J87407A CONVERTER/FC78 ASSOCIATED),  
DISTRIBUTOR AND SCANNER FRAME (SD-4A028-02)**



*CAUTION 1*  
 If **OS** lamp does not light, delay removing power until duplicate pulse points are returned to service

**CLEAR BLOWN FUSE (J87407A CONVERTER/FC78 ASSOCIATED),  
 DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 6 of 13	<b>138</b>

TABLE B														
FRAME	CONVERTER LOCATION			ASSOCIATED PACK LOCATION			START FUSE				CONTROL FUSE			
	BAY	VERT	HOR	BAY	VERT	HOR	NAME	BLOCK LOCATION			NAME	BLOCK LOCATION		
								BAY	VERT	HOR		BAY	VERT	HOR
Distributor and scanner matrix	1/6	12	36	1/6	28	08, 09, 11, 12	CA0	2/7	07	04	BA0	2/7	09	30
			39			14, 15, 17, 18	CB0				BB0			
			42			28, 29, 31, 32	CC0				BC0			
	1/6	12	45		28	34, 35, 37, 38	CD0			04	BD0			30
	2/7	12	24		32	08, 09, 11, 12	CA2			10	BA2			36
			27			14, 15, 17, 18	CB2				BB2			
			30			28, 29, 31, 32	CC2				BC2			
			33		32	34, 35, 37, 38	CD2			10	BD2			36
			36		45	08, 09, 11, 12	CA4			16	BA4			42
			39			14, 15, 17, 18	CB4				BB4			
			42			28, 29, 31, 32	CC4				BC4			
			45	1/6	45	34, 35, 37, 38	CD4			16	BD4			42
			12	2/7	28	08, 09, 11, 12	CA1			04	BA1			30
			15			14, 15, 17, 18	CB1				BB1			
			18			28, 29, 31, 32	CC1				BC1			
		12	21		32	34, 35, 37, 38	CD1			04	BD1			30
		17	24		45	08, 09, 11, 12	CA3			10	BA3			36
			27			14, 15, 17, 18	CB3				BB3			
			30			28, 29, 31, 32	CC3				BC3			
			33			34, 35, 37, 38	CD3			10	BD3			36
			36			08, 09, 11, 12	CA5			16	BA5			42
			39			14, 15, 17, 18	CB5				BB5			
			42			28, 29, 31, 32	CC5				BC5			
	2/7	17	45	2/7	45	34, 35, 37, 38	CD5	2/7	07	16	BD5	2/7	09	42

CLEAR BLOWN FUSE (J87407A CONVERTER/FC78 ASSOCIATED),  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)

TABLE C																					
FRAME	FA605 LOCATION			ASSOCIATED FB228 PACK LOCATION			FRAME	FA605 LOCATION			ASSOCIATED FB228 PACK LOCATION										
	BAY	VERT	HOR	BAY	VERT	HOR		BAY	VERT	HOR	BAY	VERT	HOR								
Distributor and scanner matrix	1/6	28	08	0/5	24	02P, 04, 05P, 07	2/7	28	08	0/5	32	02P, 04, 05P, 07									
			09			08P, 10, 11P, 13			09			08P, 10, 11P, 13									
			11			21P, 23, 24P, 26			11			21P, 23, 24P, 26									
			12			27P, 29, 30P, 32			12			27P, 29, 30P, 32									
			14			38P, 40, 41P, 43			14			38P, 40, 41P, 43									
			15			44P, 46, 47P, 49			15			44P, 46, 47P, 49									
			17			57P, 59, 60P, 62			17			57P, 59, 60P, 62									
			18			63P, 65, 66P, 68			18			63P, 65, 66P, 68									
			28			28			28			36	28	36	02P, 04, 05P, 07						
			29										29		08P, 10, 11P, 13						
			31										31		21P, 23, 24P, 26						
			32										32		27P, 29, 30P, 32						
			34										34		38P, 40, 41P, 43						
			35										35		44P, 46, 47P, 49						
			37										37		57P, 59, 60P, 62						
			38			28						28	38	36	63P, 65, 66P, 68						
			32			32			08			40	40	32	08	48	08	48	0/5	52	02P, 04, 05P, 07
			09						08P, 10, 11P, 13						09						08P, 10, 11P, 13
	11	21P, 23, 24P, 26	11	21P, 23, 24P, 26																	
	12	27P, 29, 30P, 32	12	27P, 29, 30P, 32																	
	14	38P, 40, 41P, 43	14	38P, 40, 41P, 43																	
	15	44P, 46, 47P, 49	15	44P, 46, 47P, 49																	
	17	57P, 59, 60P, 62	17	57P, 59, 60P, 62																	
	18	63P, 65, 66P, 68	18	63P, 65, 66P, 68																	
	28	44	28	52	28		52	02P, 04, 05P, 07													
	29				29			08P, 10, 11P, 13													
	31				31			21P, 23, 24P, 26													
	32				32			27P, 29, 30P, 32													
	34				34			38P, 40, 41P, 43													
	35				35			44P, 46, 47P, 49													
	37				37			57P, 59, 60P, 62													
	38	32		44	38		52	63P, 65, 66P, 68													

**CLEAR BLOWN FUSE (J87407A CONVERTER/FC78 ASSOCIATED),  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 8 of 13	138

TABLE C (Contd)													
FRAME	FA605 LOCATION			ASSOCIATED FB228 PACK LOCATION			FRAME	FA605 LOCATION			ASSOCIATED FB228 PACK LOCATION		
	BAY	VERT	HOR	BAY	VERT	HOR		BAY	VERT	HOR	BAY	VERT	HOR
Distributor and scanner matrix	1/6	45	08	0/5	24	02P, 04, 05P, 07	Distributor and scanner matrix	2/7	45	08	0/5	32	02P, 04, 05P, 07
			09			08P, 10, 11P, 13				09			08P, 10, 11P, 13
			11			21P, 23, 24P, 26				11			21P, 23, 24P, 26
			12			27P, 29, 30P, 32				12			27P, 29, 30P, 32
			14			38P, 40, 41P, 43				14			38P, 40, 41P, 43
			15			44P, 46, 47P, 49				15			44P, 46, 47P, 49
			17			57P, 59, 60P, 62				17			57P, 59, 60P, 62
			18			63P, 65, 66P, 68				18			63P, 65, 66P, 68
			28			02P, 04, 05P, 07				28			02P, 04, 05P, 07
			29			08P, 10, 11P, 13				29			08P, 10, 11P, 13
			31			21P, 23, 24P, 26				31			21P, 23, 24P, 26
			32			27P, 29, 30P, 32				32			27P, 29, 30P, 32
			34			38P, 40, 41P, 43				34			38P, 40, 41P, 43
			35			44P, 46, 47P, 49				35			44P, 46, 47P, 49
37	57P, 59, 60P, 62	37	57P, 59, 60P, 62										
38	63P, 65, 66P, 68	38	63P, 65, 66P, 68										

**CLEAR BLOWN FUSE (J87407A CONVERTER/FC78 ASSOCIATED),  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 9 of 13	<b>138</b>

[12] Identify power control fuses [TABLE C] and remove power control fuses using sequence listed in TABLE D

[13] Unseat converter associated with blown fuse [TABLE A]

[14] If blown fuse was B\_ \_, unseat circuit packs associated with blown fuse [TABLE A]

[15] Install power control fuses, replacing any blown fuses [TABLE D]

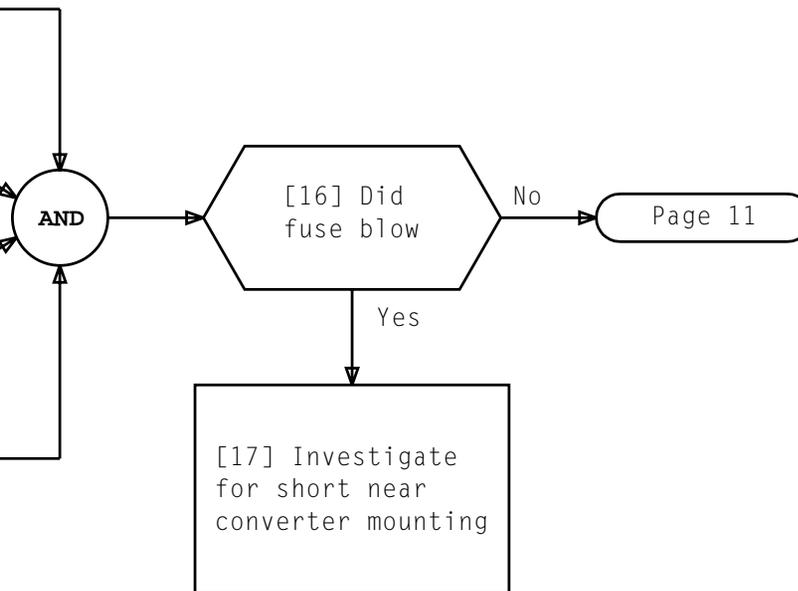
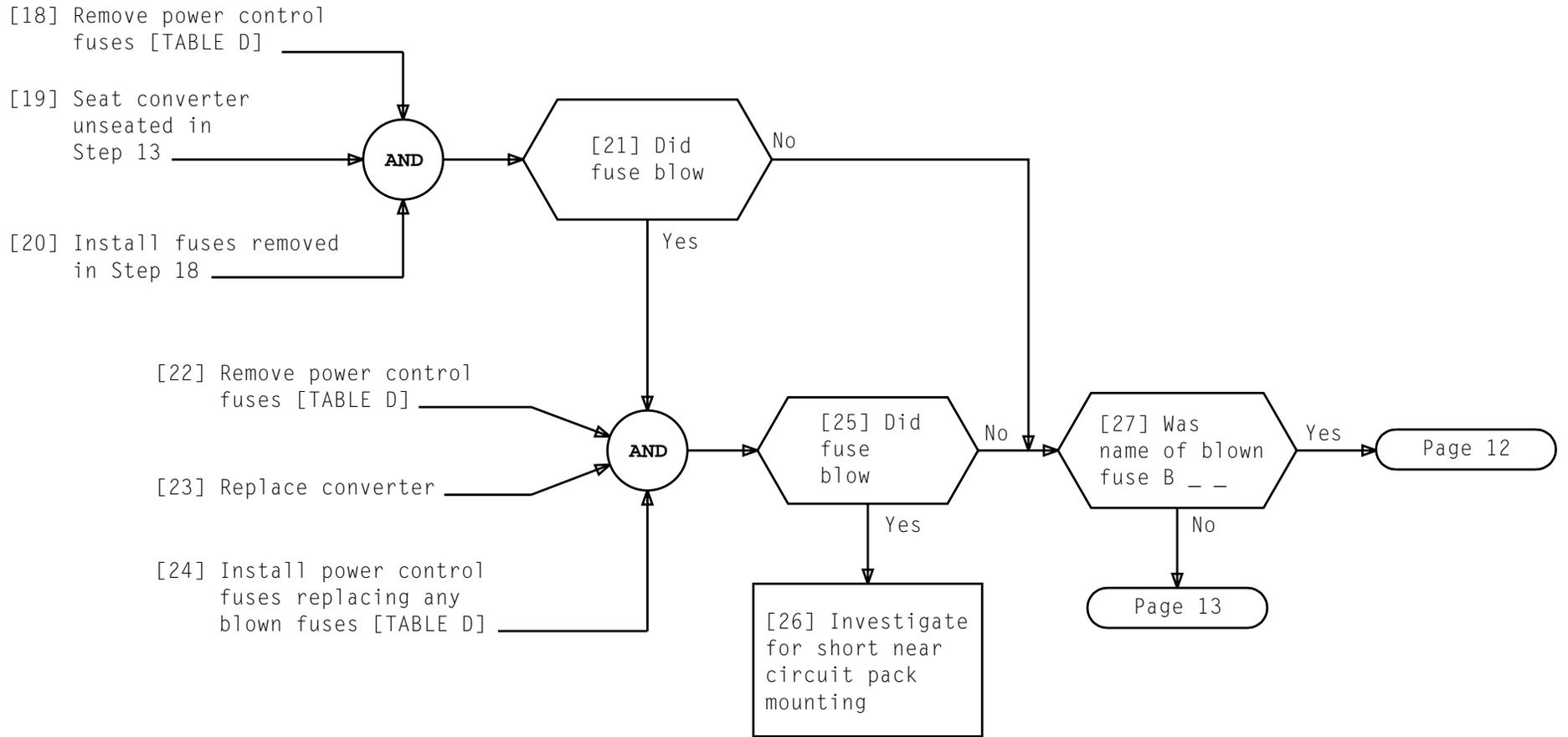


TABLE D CONVERTER/CIRCUIT PACK POWER SEQUENCE		
FUSE NAME	POWER REMOVAL	POWER RESTORAL
A _ _ , B_ _ and C_ _	Remove start fuse (C_ _) first Remove control fuse (B_ _), then Remove 140V fuse (A_ _) last	Install 140V fuse (A_ _) first Install control fuse (B_ _), then Install start fuse (C_ _)

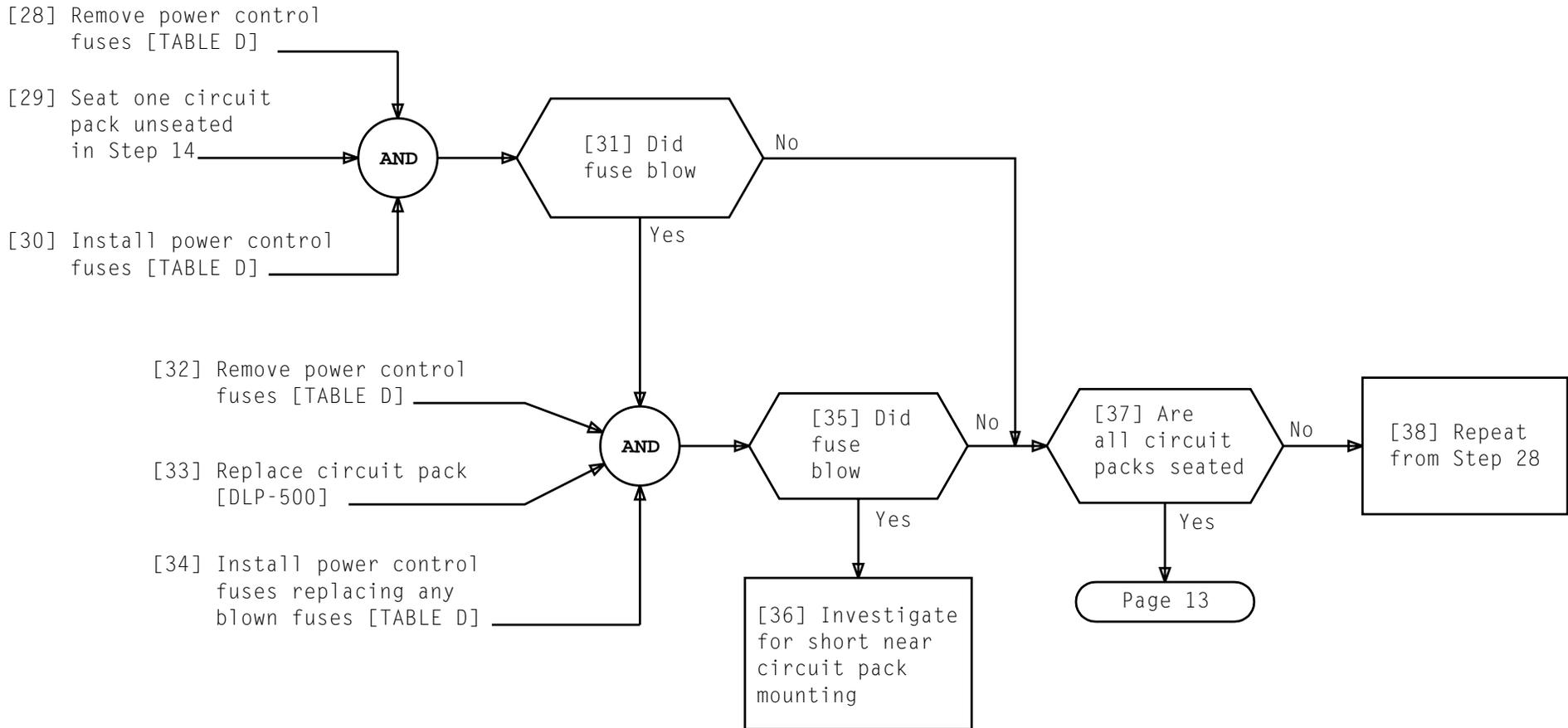
**CLEAR BLOWN FUSE (J87407A CONVERTER/FC78 ASSOCIATED),  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 10 of 13	<b>138</b>



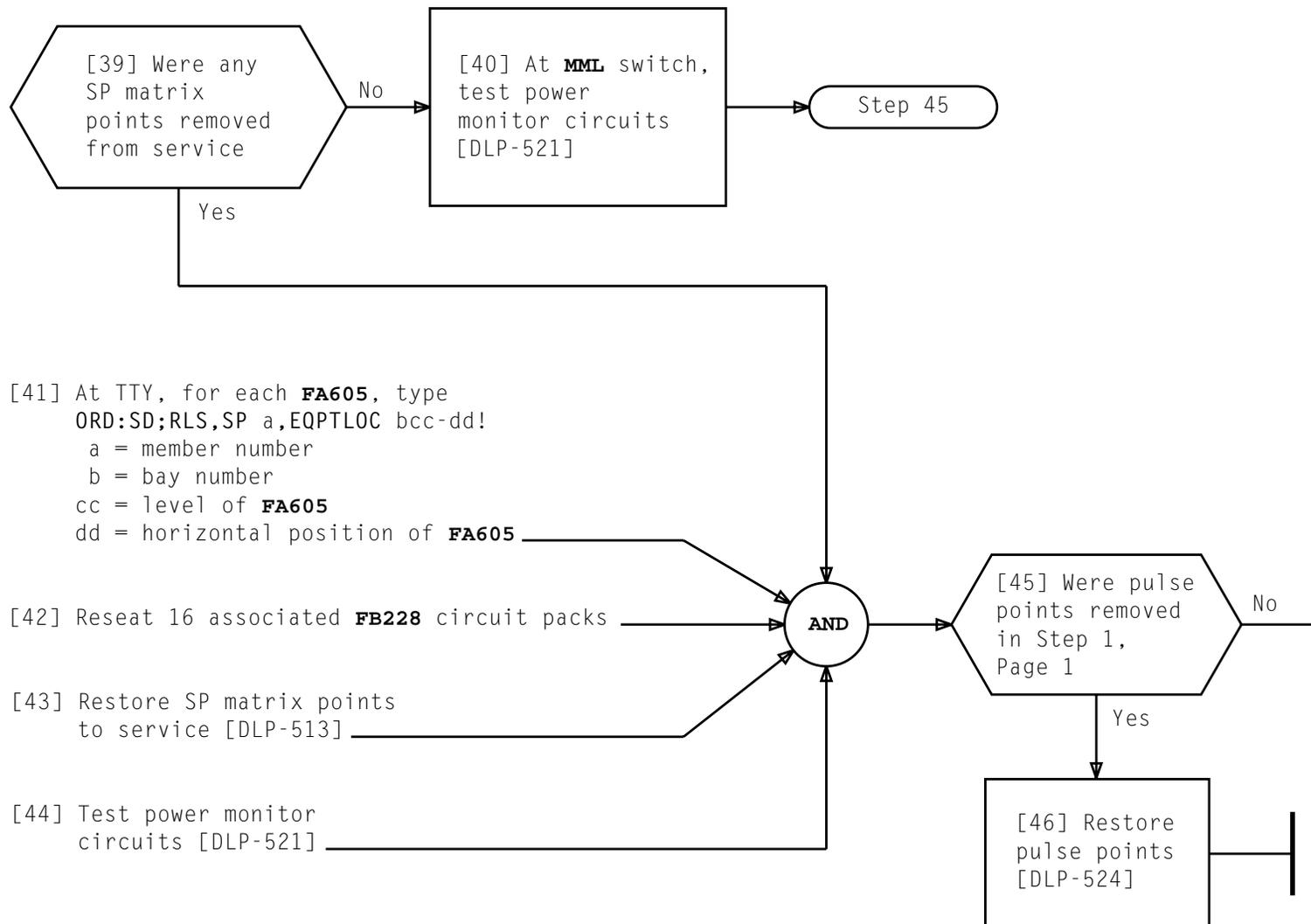
**CLEAR BLOWN FUSE (J87407A CONVERTER/FC78 ASSOCIATED),  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 11 of 13	<b>138</b>



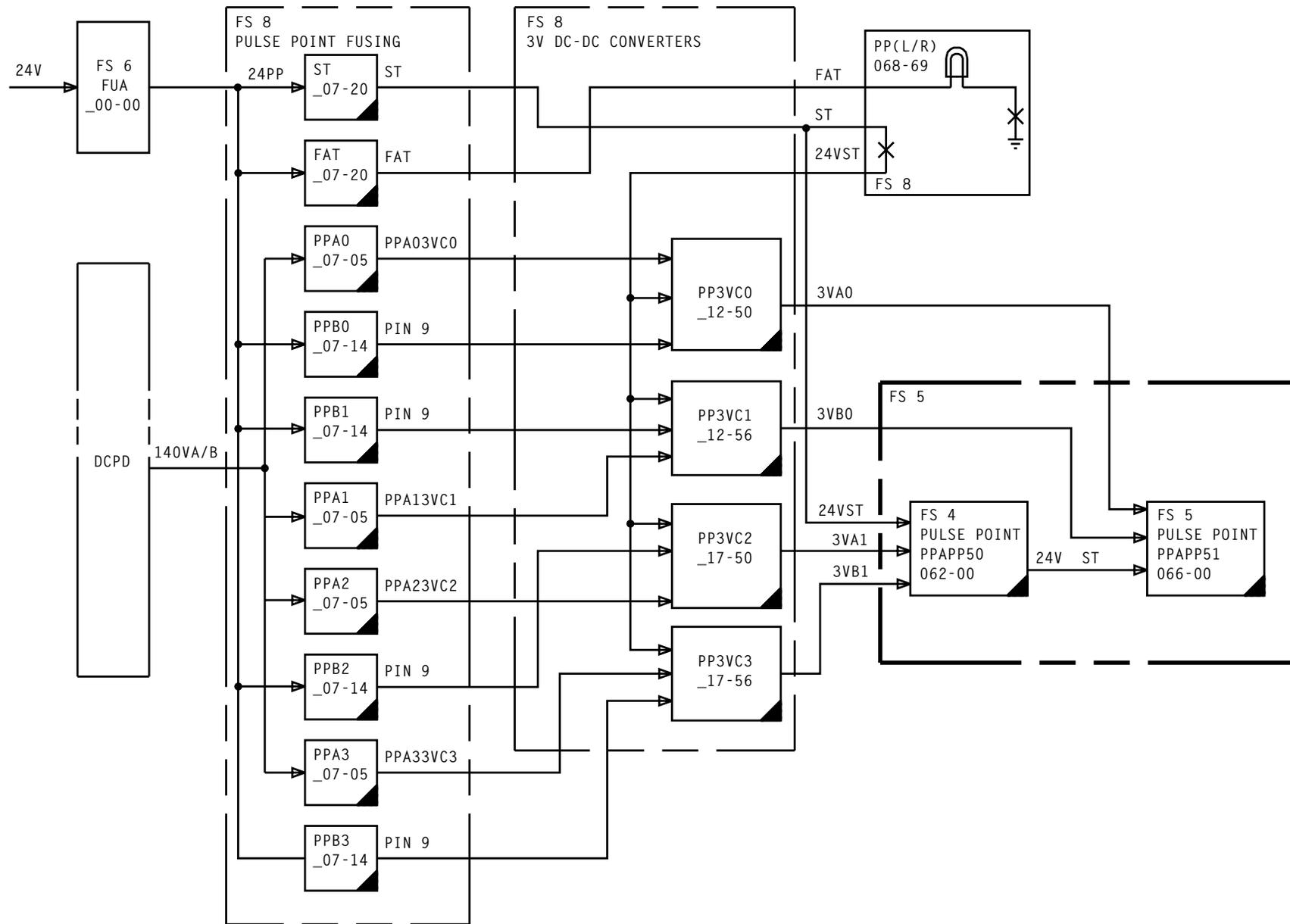
**CLEAR BLOWN FUSE (J87407A CONVERTER/FC78 ASSOCIATED),  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 12 of 13	<b>138</b>



**CLEAR BLOWN FUSE (J87407A CONVERTER/FC78 ASSOCIATED),  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 13 of 13	<b>138</b>



**DISTRIBUTOR APPLIQUE, PULSE POINT POWER  
DISTRIBUTION (SD-4A047-01)**

Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	<b>139</b>

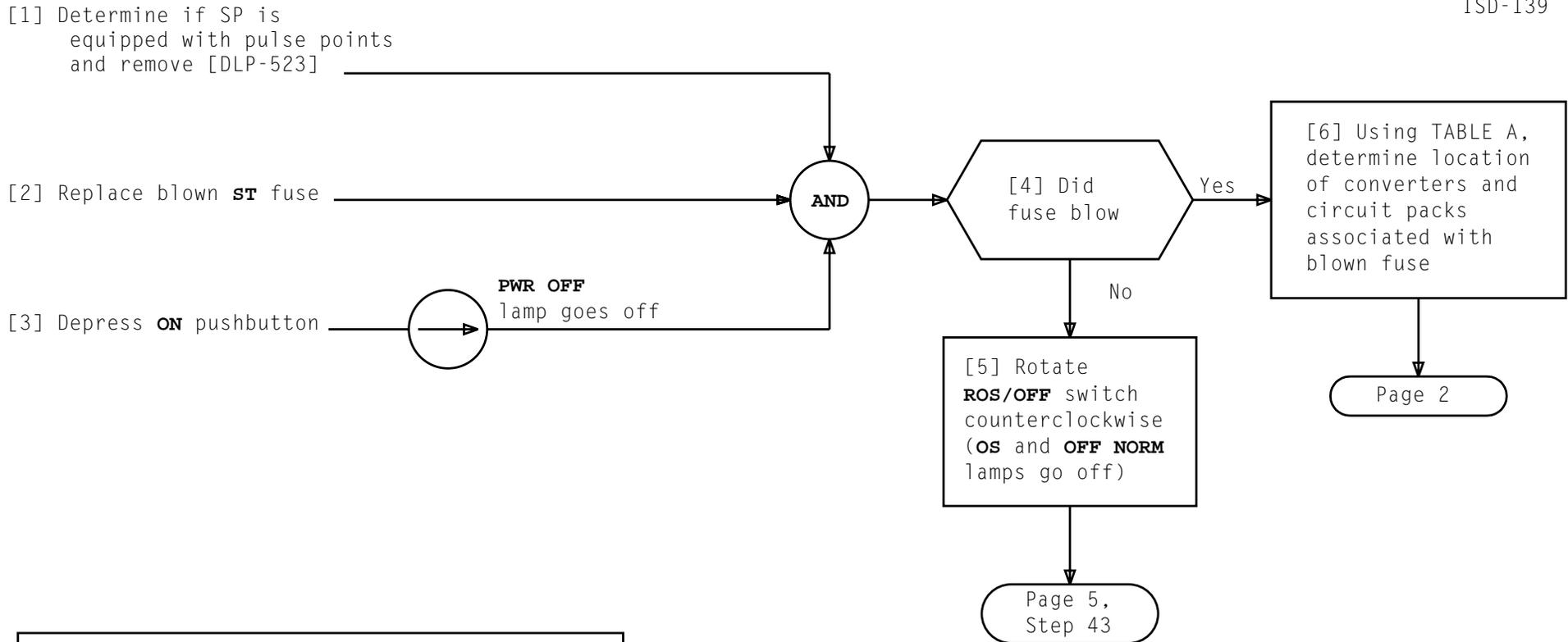
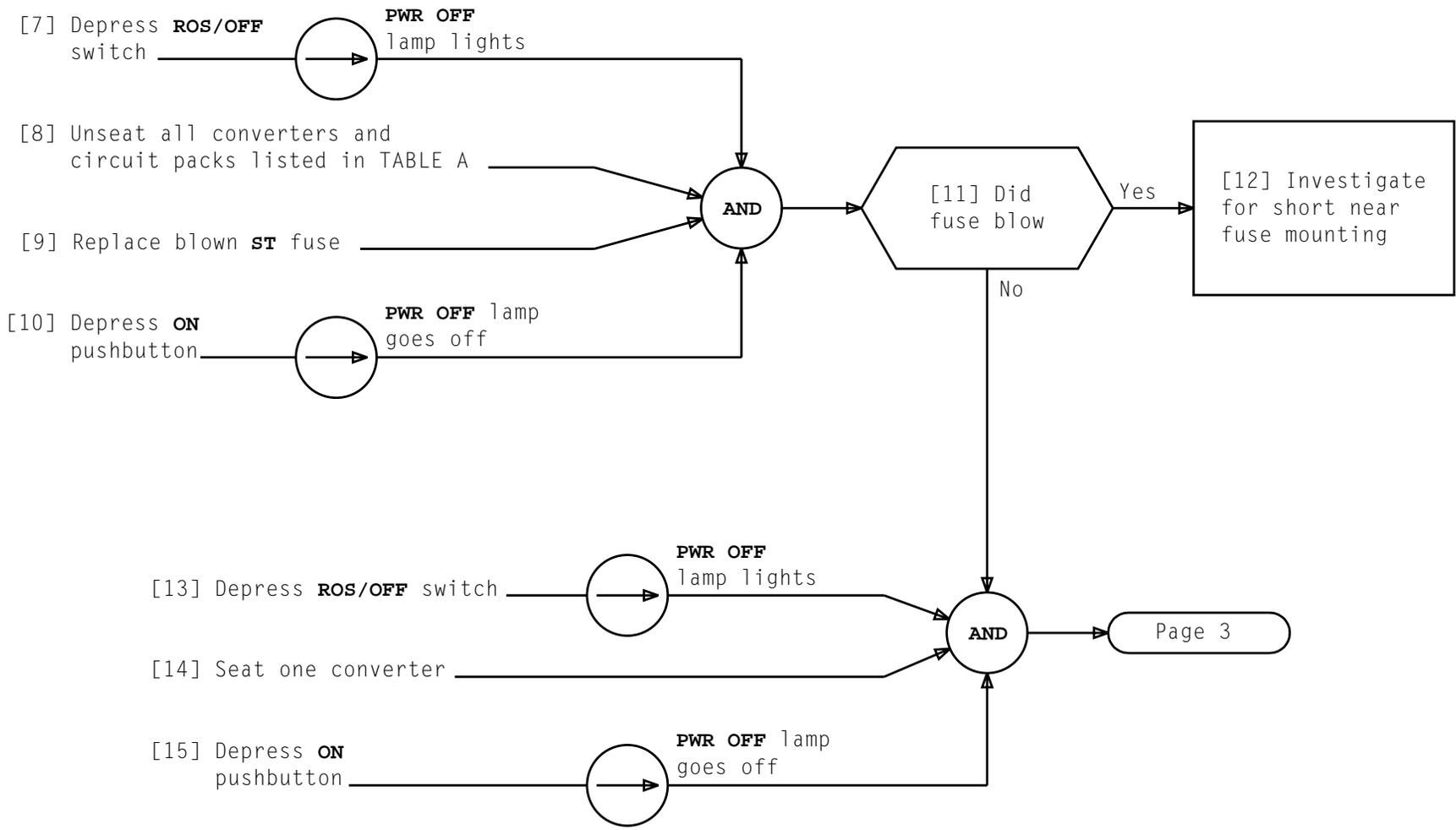
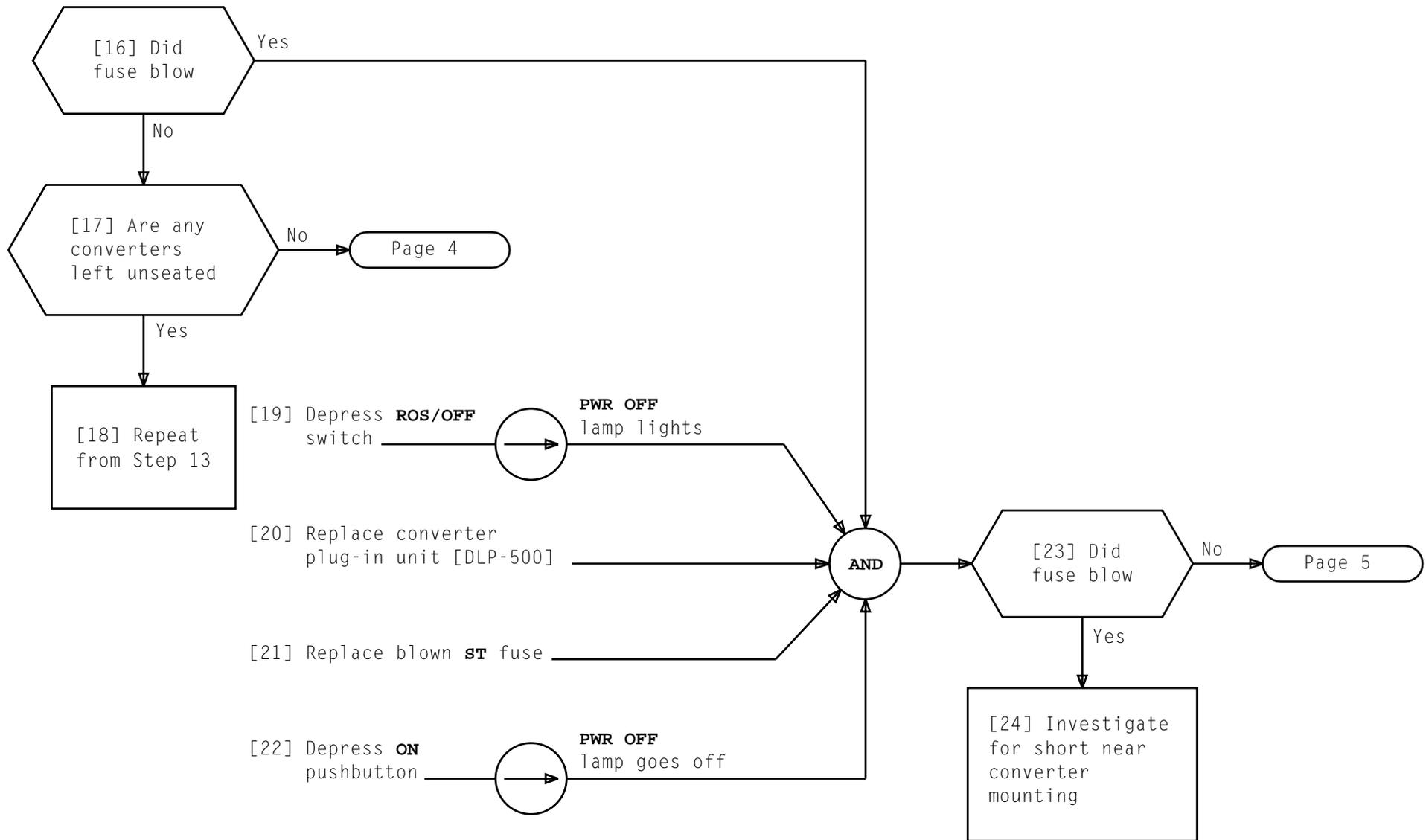


TABLE A			
FUSE	FRAME ASSOC W/BLOWN FUSE	FUSE LOCATION	CONV/CP LOCATION ASSOC W/BLOWN FUSE
ST	Distributor applique	(Bay 0/5) 07-20	(Bay 0/5) 12-50, 56 17-50, 56 64-ALL* 68-ALL*
* Circuit packs			



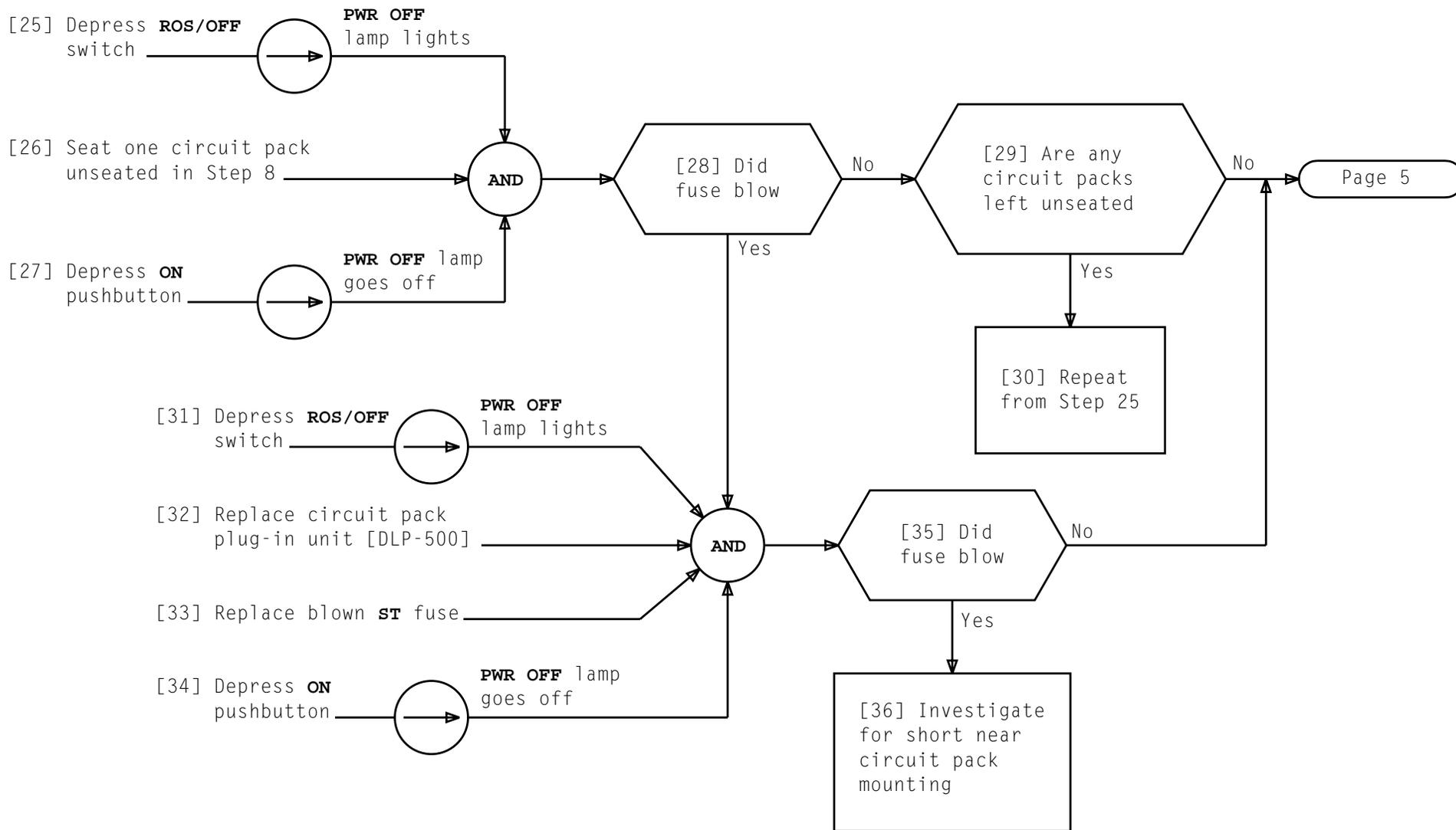
**CLEAR BLOWN ST FUSE, DISTRIBUTOR APPLIQUE FRAME (SD-4A028-01)**

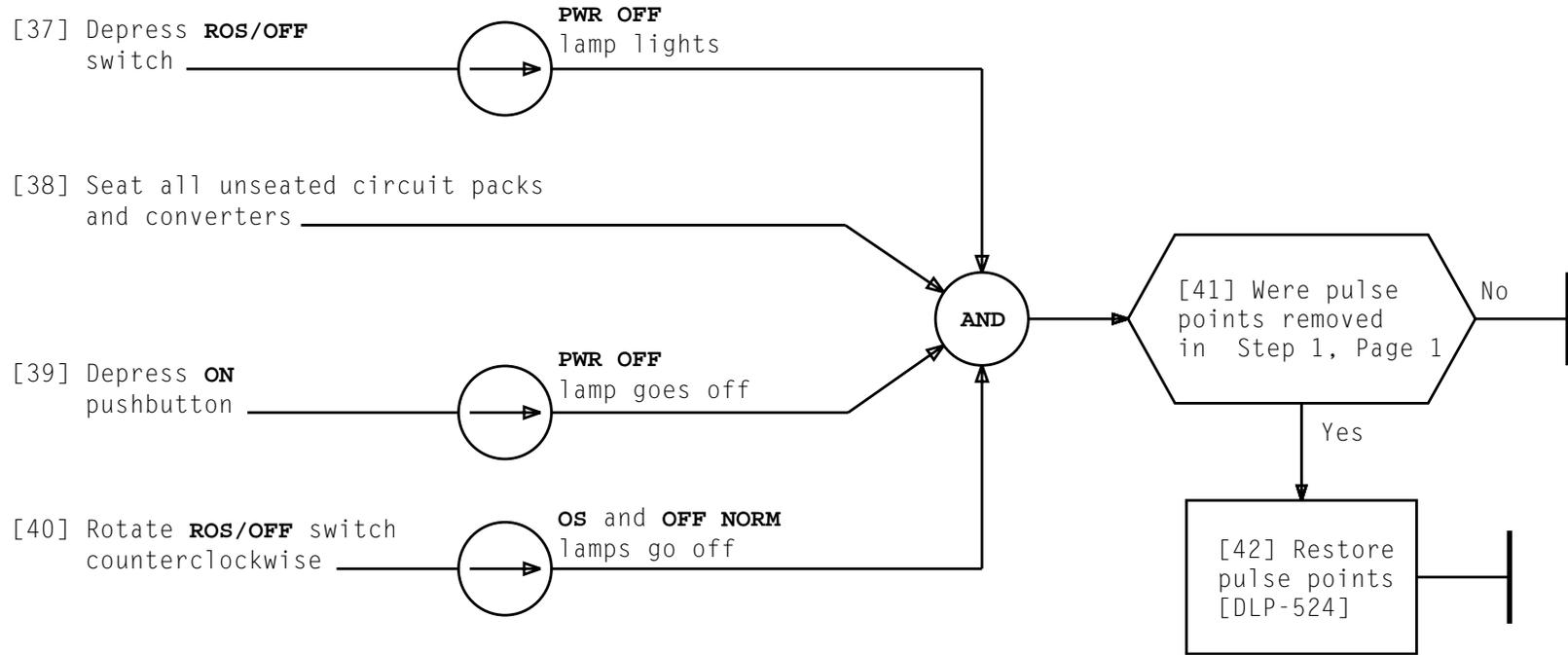
Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 5	140



**CLEAR BLOWN ST FUSE, DISTRIBUTOR APPLIQUE FRAME (SD-4A028-01)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 3 of 5	140



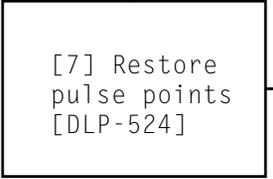
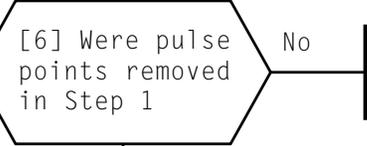
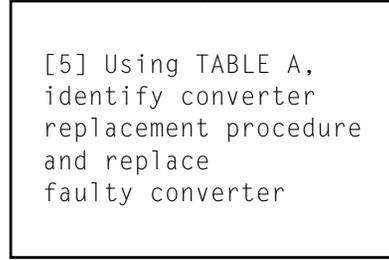
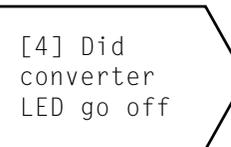
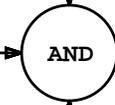


Issue 7	JUN 1996
234-151-031	TAP
PAGE 5 of 5	140

[1] Determine if SP is equipped with pulse points and remove [DLP-523]

[2] Using TABLE A, identify name of power control associated with converter having LED lamp lighted

[3] Test power monitor circuits [DLP-521]



### CLEAR CONVERTER LED LIGHTED

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 3	141

TABLE A								
CONVERTER LOCATION				POWER CONTROL SWITCH				CONVERTER REPLACEMENT PROCEDURE
FRAME	BAY	VERTICAL	HORIZONTAL	NAME	LOCATION			
					BAY	VERTICAL	HORIZONTAL	
Control	*	80	24	IPUB 0/1	*	80	29	DLP-519
	All others			CONTR 0/1	*	48	02	
Distributor applique	0/5	12	50,56	PPL/PPR	0/5	68	69	DLP-519
	0/5	17	50,56	PPL/PPR	0/5	68	69	
	0/5	12	06,18,30,42	TOGGLE	On converter			DLP-520
Distributor and scanner matrix	1/6	11	4,16	TOGGLE	On converter			
	1/6	12	24,27,30,33	CONTR 0	3	48	02	DLP-519
	1/6	17	24,27,30,33,42	CONTR 0	3	48	02	
	1/6	12	36,39,42,45	MML	3	48	43	DLP-518
	2/7	12	00,03,06,09	CONTR 1	4	48	02	DLP-519
	2/7	12	12,15,18,21,24,27,30,33,36,39,42,45	MML	3	48	43	DLP-518
	2/7	17	00,03,06,09,12,18	CONTR 1	4	48	02	DLP-519
	2/7	17	24,27,30,33,36,39,42,45	MML	3	48	43	DLP-518

TABLE A (Contd)								
CONVERTER LOCATION				POWER CONTROL SWITCH			CONVERTER REPLACEMENT PROCEDURE	
FRAME	BAY	VERTICAL	HORIZONTAL	NAME	LOCATION			
					BAY	VERTICAL		HORIZONTAL
Combined distributor and scanner matrix	0/4	11	06,18,30,42,54,66	TOGGLE	On converter			DLP-520
	0/4	47	22,40,59	CONTR 0	2	48	04	DLP-519
	1/5	11	06,18,30,42,54	TOGGLE	On converter			DLP-520
	1/5	47	22,40,59	CONTR 1	3	48	04	DLP-519
* Located in Bay 3/4 for frame type SD-4A028-01 Located in Bay 2/3 for frame type SD-4A028-02								

CLEAR CONVERTER LED LIGHTED

Issue 7	JUN 1996
234-151-031	TAP
PAGE 3 of 3	<b>141</b>

**TABLE A**  
**DISTRIBUTOR APPLIQUE FRAME**

FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CONV LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CONV LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CONV LOCATION
BAY 0/5	BAY 0/5		BAY 0/5	BAY 1/5	BAY 1/5		BAY 1/5	BAY 1/5	BAY 1/5		BAY 1/5
VA0	07-14	+5V DC-DC CONV	11-06	PPB2	07-14	+3V DC-DC CONV	17-50	PPB0	07-14	+3V DC-DC CONV	12-50
VB0	07-05	+5V DC-DC CONV	11-06	PPA3	07-05	+3V DC-DC CONV	17-56	PPB1	07-14	+3V DC-DC CONV	12-56
VA1	07-14	+5V DC-DC CONV	11-18	PPB3	07-14	+3V DC-DC CONV	17-56	PPA2	07-05	+3V DC-DC CONV	17-50
VB1	07-05	+5V DC-DC CONV	11-18	VA3	07-14	+3V DC-DC CONV	11-42	VB3	07-14	+5V DC-DC CONV	11-42
VA2	07-14	+5V DC-DC CONV	11-30	PPA0	07-05	+3V DC-DC CONV	12-50				
VB2	07-05	+5V DC-DC CONV	11-30	PPA1	07-05	+3V DC-DC CONV	12-56				

**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED),  
DISTRIBUTOR APPLIQUE FRAME**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 3	<b>142</b>

[1] Determine if SP is equipped with pulse points and remove [DLP-523]

[2] Using TABLE A, determine location of converter associated with blown fuse

[3] Identify power control associated with converter [TABLE B]

[4] Remove power from converter associated with blown fuse [TABLE B]

[5] Replace blown fuse

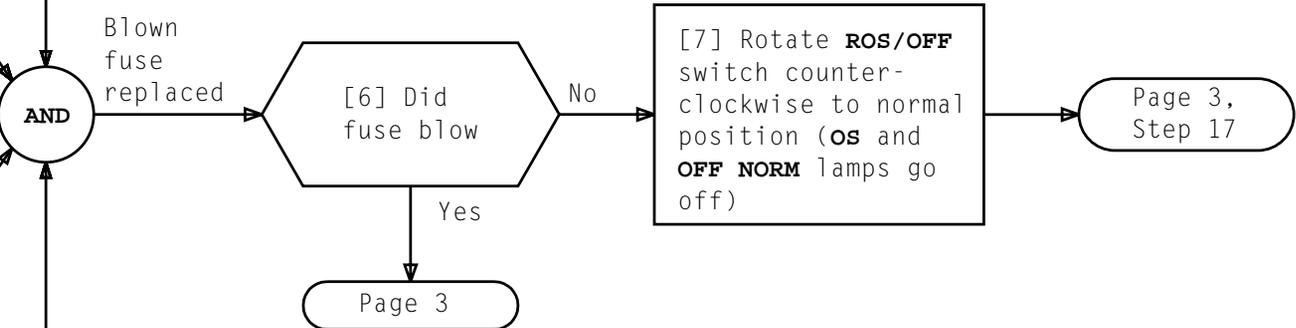
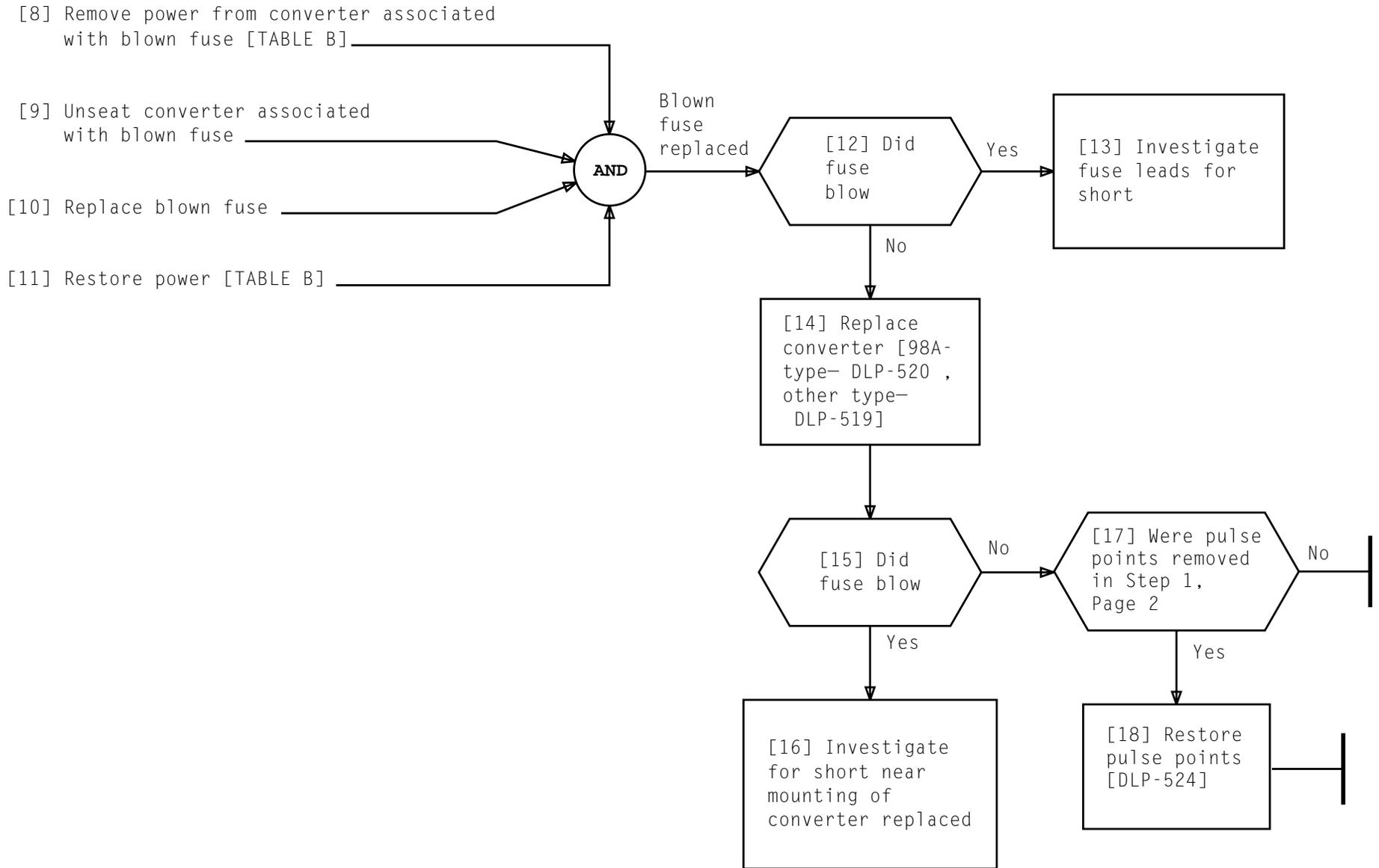


TABLE B CONVERTER POWER SEQUENCE			
CONVERTER TYPE	POWER CONTROL TYPE	POWER REMOVAL	POWER RESTORAL
J87407	Power switch PPL/PPR	Ensure ROS/OFF switch rotated to ROS Wait until OS lamp lights Depress ROS switch	Depress ON switch
98A	Toggle switch	Position ON/OFF toggle switch to OFF	Position ON/OFF toggle switch to ON

**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED),  
DISTRIBUTOR APPLIQUE FRAME**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 3	<b>142</b>



**CLEAR BLOWN FUSE (CONVERTER ASSOCIATED),  
DISTRIBUTOR APPLIQUE FRAME**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 3 of 3	<b>142</b>

[1] Determine if SP is equipped with pulse points and remove [DLP-523]

[2] Using TABLE A, determine location of power switch circuit associated with blown fuse

[3] At power switch, rotate **ROS/OFF** switch clockwise to **ROS**

**OS and OFF NORM** lamps light

[4] At power switch, depress **ROS/OFF** switch

**PWR OFF** lamp lights

[5] Replace blown fuse

[6] At power switch, depress **ON** pushbutton

**PWR OFF** lamp goes off

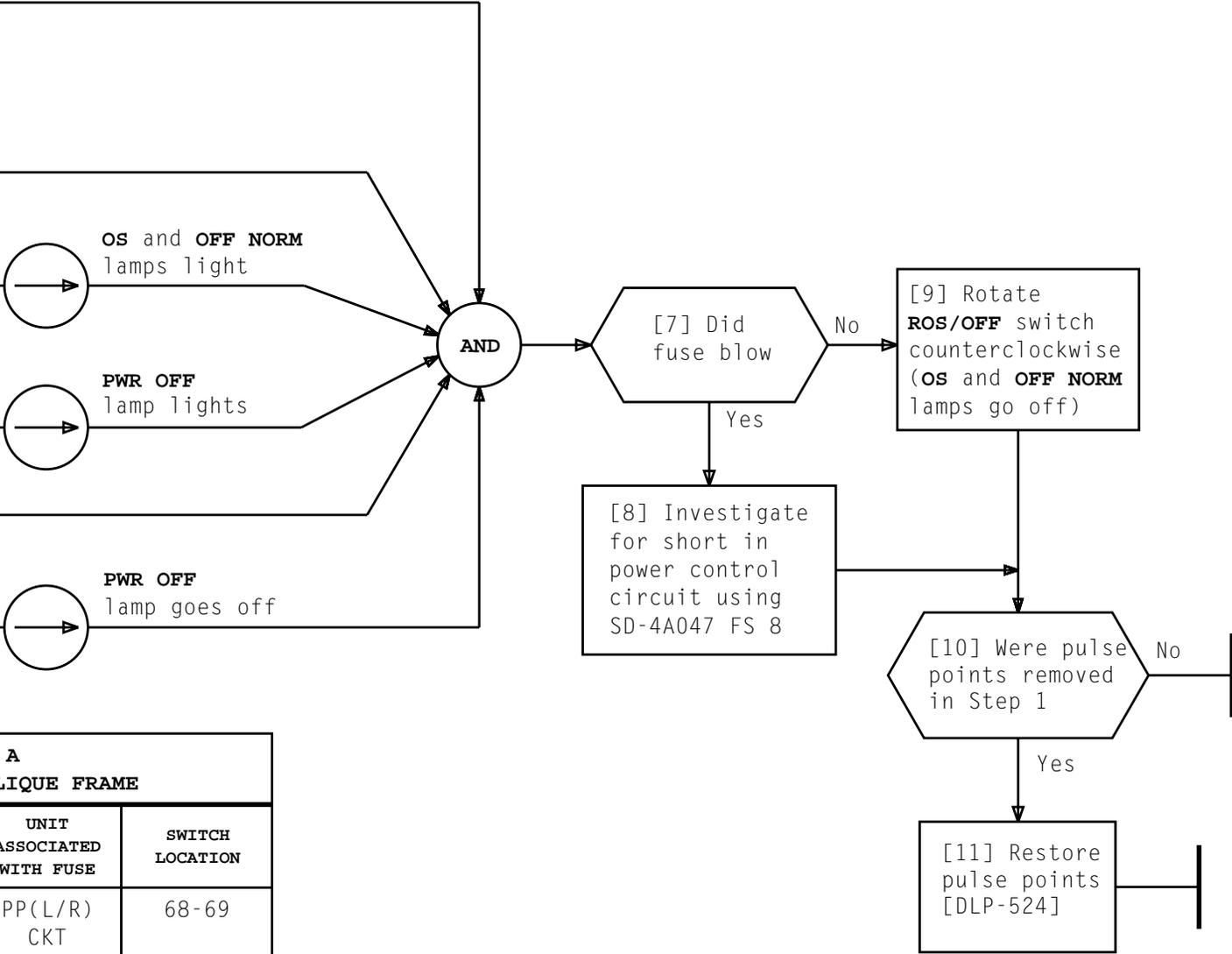
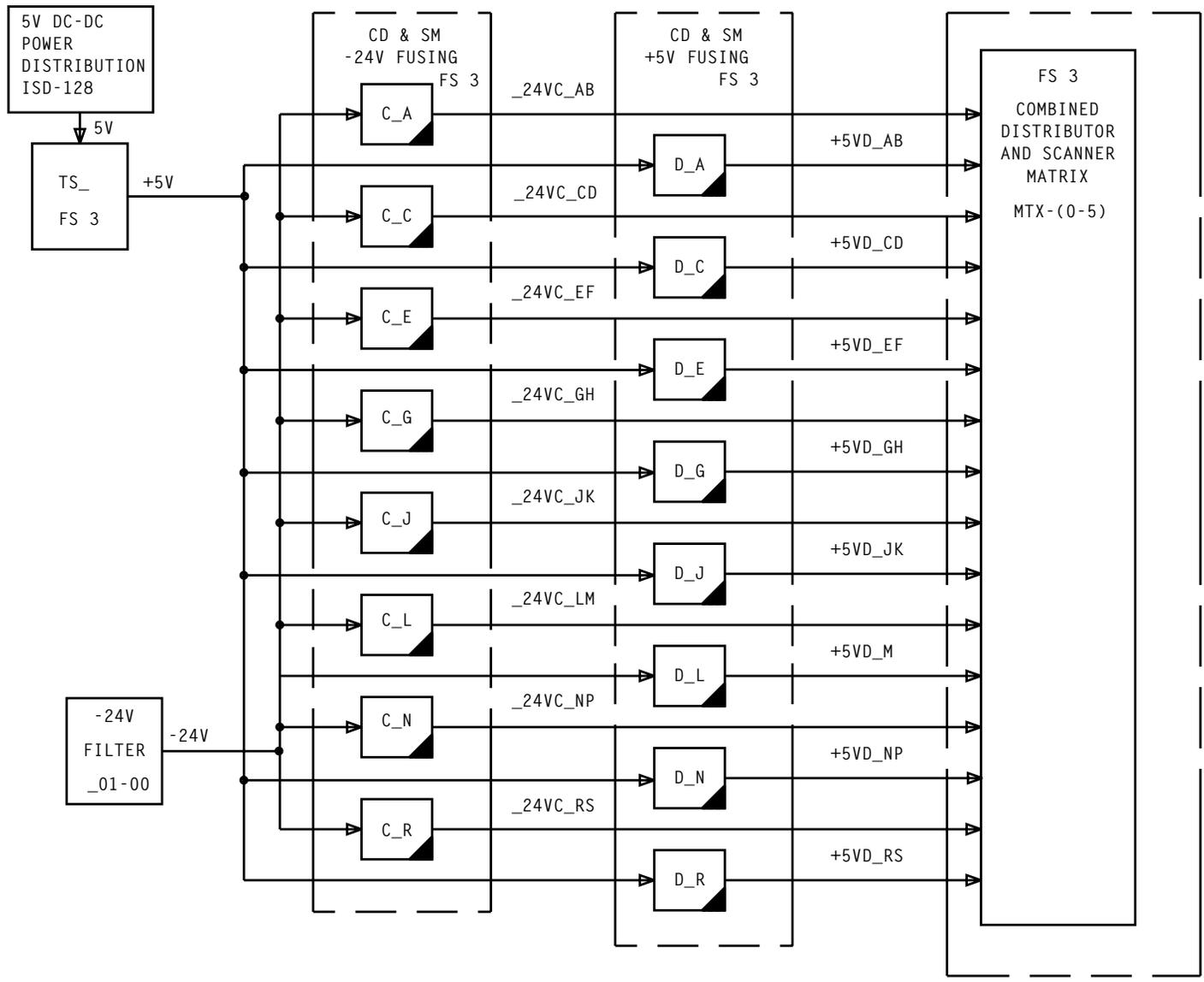


TABLE A DISTRIBUTOR APPLIQUE FRAME			
FUSE	FUSE LOCATION	UNIT ASSOCIATED WITH FUSE	SWITCH LOCATION
FAT	07-20	PP(L/R) CKT	68-69

**CLEAR BLOWN FUSE (POWER SWITCH ASSOCIATED),  
DISTRIBUTOR APPLIQUE FRAME (SD-4A028-01)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 1	143



**COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME POWER  
DISTRIBUTION (SD-4A093-01)**

Issue 7	JUN 1996
234-151-031	ISD
PAGE 1 of 1	<b>144</b>

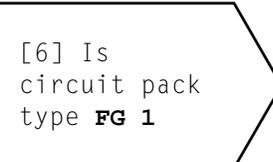
[1] Determine if SP is equipped with pulse points and remove [DLP-523]

[2] At TTY, type  
RMV:SP a,CONTR b!  
a = member number  
b = controller 0 or 1

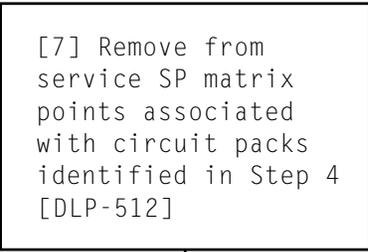
[3] At **MML** switch, rotate **RML/ALM RETIRE** switch clockwise

[4] Using TABLE A, determine location of circuit packs associated with blown fuse

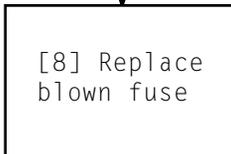
[5] At combined distributor and scanner matrix frame, determine type of circuit packs associated with blown fuse



Yes



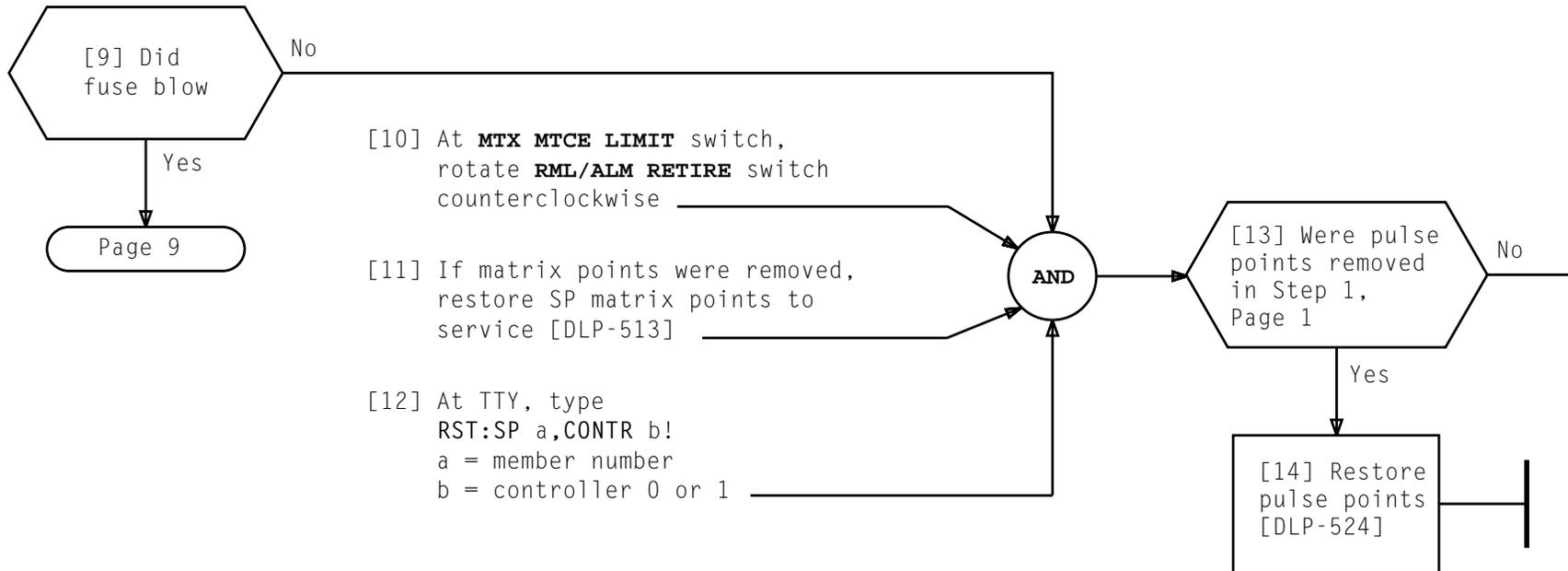
No



*CAUTION 1*  
*Depressing ROS/OFF switch before duplicate pulse points are placed into service (OS lamp lights) may cause service degradation*

**CLEAR BLOWN FUSE (FG 1/FG 2 ASSOCIATED), COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 10	145



**CLEAR BLOWN FUSE (FG 1/FG 2 ASSOCIATED), COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 10	<b>145</b>

**TABLE A  
COMBINED DISTRIBUTOR AND SCANNER MATRIX**

FUSE	FUSE LOCATION	UNIT ASSOC	CIRCUIT PACK LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION
BAY 0/4	BAY 0/4		BAY 0/4	BAY 0/4	BAY 0/4		BAY 1/5	BAY 0/4	BAY 0/4		BAY 1/5
<b>C2A</b>	07-20	MTX 2 CKT	60-22P, 60-24, 60-25P, 60-27	<b>C2N</b>	07-20	MTX 2	52-37P, 52-39, 52-40P, 52-42,	<b>C4J</b>	07-26	MTX 4L or MTX 4R CKT	26-22P, 26-24, 26-25P, 26-27,
<b>C2C</b>	07-20	MTX 2 CKT	60-30, 60-31P, 60-33, 60-34P	<b>C2R</b>	07-20	MTX 2	52-45, 52-46P, 52-48, 52-49P	<b>C4L</b>	07-26	MTX 4L or MTX 4R CKT	26-30, 26-31P, 26-33, 26-34P
<b>C2E</b>	07-20	MTX 2 CKT	60-37P, 60-39, 60-40P, 60-42,	<b>C4A</b>	07-26	MTX 4L or MTX 4R	34-22P, 34-24, 34-25P, 34-27	<b>C4N</b>	07-26	MTX 4L or MTX 4R CKT	26-37P, 26-39, 26-40P, 26-42
<b>C2G</b>	07-20	MTX 2 CKT	60-45, 60-46P, 60-48, 60-49P	<b>C4C</b>	07-26	MTX 4L or MTX 4R	34-30, 34-31P, 34-33, 34-34P	<b>C4R</b>	07-26	MTX 4L or MTX 4R CKT	26-45, 26-46P, 26-48, 26-49P
<b>C2J</b>	07-20	MTX 2 CKT	52-22P, 52-24, 52-25P, 52-27	<b>C4E</b>	07-26	MTX 4L or MTX 4R	34-37P, 34-39, 34-40P, 34-42,	<b>C0A</b>	07-14	MTX 0 CKT	76-22P, 76-24, 76-25P, 76-27,
<b>C2L</b>	07-20	MTX 2 CKT	52-30, 52-31P, 52-33, 52-34P	<b>C4G</b>	07-26	MTX 4L or MTX 4R	34-45, 34-46P, 34-48, 34-49P	<b>C0C</b>	07-14	MTX 0 CKT	76-30, 76-31P, 76-33, 76-34P

**CLEAR BLOWN FUSE (FG 1/FG 2 ASSOCIATED), COMBINED  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

<b>Issue 7</b>	<b>JUN 1996</b>
<b>234-151-031</b>	<b>TAP</b>
<b>PAGE 3 of 10</b>	<b>145</b>

**TABLE A  
COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (Contd)**

FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION
BAY 0/4	BAY 0/4		BAY 0/4	BAY 1/5	BAY 1/5		BAY 1/5	BAY 1/5	BAY 1/5		BAY 1/5
COE	07-14	MTX 0 CKT	76-37P, 76-39, 76-40P, 76-42	C1A	07-14	MTX 1	76-22P, 76-24, 76-25P, 76-27	C1N	07-14	MTX 1 CKT	68-37P, 68-39, 68-40P, 68-42
COG	07-14	MTX 0 CKT	76-45, 76-46P, 76-48, 76-49P	C1C	07-14	MTX 1	76-30, 76-31P, 76-33, 76-34P	C1R	07-14	MTX 1 CKT	68-45, 68-46P, 68-48, 68-49P
COJ	07-14	MTX 0 CKT	68-22P, 68-24, 68-25P, 68-27	C1E	07-14	MTX 1	76-37P, 76-39, 76-40P, 76-42	C3A	07-20	MTX 3 CKT	60-22P, 60-24, 60-25P, 60-27
COL	07-14	MTX 0 CKT	68-30, 68-31P, 68-33, 68-34P	C1G	07-14	MTX 1	76-45, 76-46P, 76-48, 76-49P	C3C	07-20	MTX 3 CKT	60-30, 60-31P, 60-33, 60-34P
CON	07-14	MTX 0 CKT	68-37P, 68-39, 68-40P, 68-42	C1J	07-14	MTX 1	68-22P, 68-24, 68-25P, 68-27,	C3E	07-20	MTX 3 CKT	60-37P, 60-39, 60-40P, 60-42
COR	07-14	MTX 0 CKT	68-45, 68-46P, 68-48, 68-49P	C1L	07-14	MTX 1	68-30, 68-31P, 68-33, 68-34P	C3G	07-20	MTX 3 CKT	60-45, 60-46P, 60-48, 60-49P

**CLEAR BLOWN FUSE (FG 1/FG 2 ASSOCIATED), COMBINED  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 4 of 10	<b>145</b>

**TABLE A  
COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (Contd)**

FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION
BAY 1/5	BAY 1/5		BAY 0/4	BAY 1/5	BAY 1/5		BAY 1/5	BAY 1/5	BAY 1/5		BAY 1/5
C3J	07-20	MTX 3 CKT	52-22P, 52-24, 52-25P, 52-27	C5E	07-26	MTX 5 MTX 5P MTX 5PP CKT	34-37P, 34-39, 34-40P, 34-42,	D5E	07-47	MTX 5 MTX 5P MTX 5PP CKT	34-37P, 34-39, 34-40P, 34-42,
C3L	07-20	MTX 3 CKT	52-30, 52-31P, 52-33, 52-34P	C5G	07-26	MTX 5 MTX 5P MTX 5PP CKT	34-45, 34-46P, 34-48, 34-49P	D5G	07-47	MTX 5 MTX 5P MTX 5PP CKT	34-45, 34-46P, 34-48, 34-49P
C3N	07-20	MTX 3 CKT	52-37P, 52-39, 52-40P, 52-42,	C5J	07-26	MTX 5 MTX 5P MTX 5PP CKT	26-22P, 26-24, 26-25P, 26-27	D5J	07-47	MTX 5 MTX 5P MTX 5PP CKT	26-22P, 26-24, 26-25P, 26-27
C3R	07-20	MTX 3 CKT	52-45, 52-46P, 52-48, 52-49P	C5L	07-26	MTX 5 MTX 5P MTX 5PP CKT	26-30, 26-31P, 26-33, 26-34P	D5L	07-47	MTX 5 MTX 5P MTX 5PP CKT	26-30, 26-31P, 26-33, 26-34P
C5A	07-26	MTX 5 MTX 5P MTX 5PP CKT	34-22P, 34-24, 34-25P, 34-27	C5N	07-26	MTX 5 MTX 5P MTX 5PP CKT	26-37P, 26-39, 26-40P, 26-42,	D5N	07-47	MTX 5 MTX 5P MTX 5PP CKT	26-37P, 26-39, 26-40P, 26-42,
C5C	07-26	MTX 5 MTX 5P MTX 5PP CKT	34-30, 34-31P, 34-33, 34-34P	C5R	07-26	MTX 5 MTX 5P MTX 5PP CKT	26-45, 26-46P, 26-48, 26-49P	D5R	07-47	MTX 5 MTX 5P MTX 5PP CKT	26-45, 26-46P, 26-48, 26-49P

**CLEAR BLOWN FUSE (FG 1/FG 2 ASSOCIATED), COMBINED  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

**TABLE A  
COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (Contd)**

FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION
BAY 0/4	BAY 0/4		BAY 0/4	BAY 0/4	BAY 0/4		BAY 0/4	BAY 0/4	BAY 0/4		BAY 0/4
D2A	07-40	MTX 2 CKT	60-22P, 60-24, 60-25P, 60-27	D2N	07-40	MTX 2	52-37P, 52-39, 52-40P, 52-42,	D4J	07-47	MTX 4L or MTX 4R CKT	26-22P, 26-24, 26-25P, 26-27
D2C	07-40	MTX 2 CKT	60-30, 60-31P, 60-33, 60-34P	D2R	07-40	MTX 2	52-45, 52-46P, 52-48, 52-49P	D4L	07-47	MTX 4L or MTX 4R CKT	26-30, 26-31P, 26-33, 26-34P
D2E	07-40	MTX 2 CKT	60-37P, 60-39, 60-40P, 60-42,	D4A	07-47	MTX 4L or MTX 4R CKT	34-22P, 34-24, 34-25P, 34-27	D4N	07-47	MTX 4L or MTX 4R CKT	26-37P, 26-39, 26-40P, 26-42,
D2G	07-40	MTX 2 CKT	60-45, 60-46P, 60-48, 60-49P	D4C	07-47	MTX 4L or MTX 4R CKT	34-30, 34-31P, 34-33, 34-34P	D4R	07-47	MTX 4L or MTX 4R CKT	26-45, 26-46P, 26-48, 26-49P
D2J	07-40	MTX 2 CKT	52-22P, 52-24, 52-25P, 52-27	D4E	07-47	MTX 4L or MTX 4R CKT	34-37P, 34-39, 34-40P, 34-42,	D0A	07-34	MTX 0 CKT	76-22P, 76-24, 76-25P, 76-27
D2L	07-40	MTX 2 CKT	52-30, 52-31P, 52-33, 52-34P	D4G	07-47	MTX 4L or MTX 4R CKT	34-45, 34-46P, 34-48, 34-49P	D0C	07-34	MTX 0 CKT	76-30, 76-31P, 76-33, 76-34P

**CLEAR BLOWN FUSE (FG 1/FG 2 ASSOCIATED), COMBINED  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

**TABLE A  
COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (Contd)**

FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION	FUSE	FUSE LOCATION	UNIT ASSOC WITH FUSE	CIRCUIT PACK LOCATION
BAY 0/4	BAY 0/4		BAY 0/4	BAY 1/5	BAY 1/5		BAY 1/5	BAY 1/5	BAY 1/5		BAY 1/5
DOE	07-34	MTX 0 CKT	76-37P, 76-39, 76-40P, 76-42,	D1A	07-34	MTX 1 CKT	76-22P, 76-24, 76-25P, 76-27	D1N	07-34	MTX 1 CKT	68-37P, 68-39, 68-40P, 68-42,
DOG	07-34	MTX 0 CKT	76-45, 76-46P, 76-48, 76-49P	D1C	07-34	MTX 1 CKT	76-30, 76-31P, 76-33, 76-34P	D1R	07-34	MTX 1 CKT	68-45, 68-46P, 68-48, 68-49P
DOJ	07-34	MTX 0 CKT	68-22P, 68-24, 68-25P, 68-27	D1E	07-34	MTX 1 CKT	76-37P, 76-39, 76-40P, 76-42,	D3A	07-40	MTX 3 CKT	60-22P, 60-24, 60-25P, 60-27
DOL	07-34	MTX 0 CKT	68-30, 68-31P, 68-33, 68-34P	D1G	07-34	MTX 1 CKT	76-45, 76-46P, 76-48, 76-49P	D3C	07-40	MTX 3 CKT	60-30, 60-31P, 60-33, 60-34P
DON	07-34	MTX 0 CKT	68-37P, 68-39, 68-40P, 68-42,	D1J	07-34	MTX 1 CKT	68-22P, 68-24, 68-25P, 68-27	D3E	07-40	MTX 3 CKT	60-37P, 60-39, 60-40P, 60-42,
DOR	07-34	MTX 0 CKT	68-45, 68-46P, 68-48, 68-49P	D1L	07-34	MTX 1 CKT	68-30, 68-31P, 68-33, 68-34P	D3G	07-40	MTX 3 CKT	60-45, 60-46P, 60-48, 60-49P

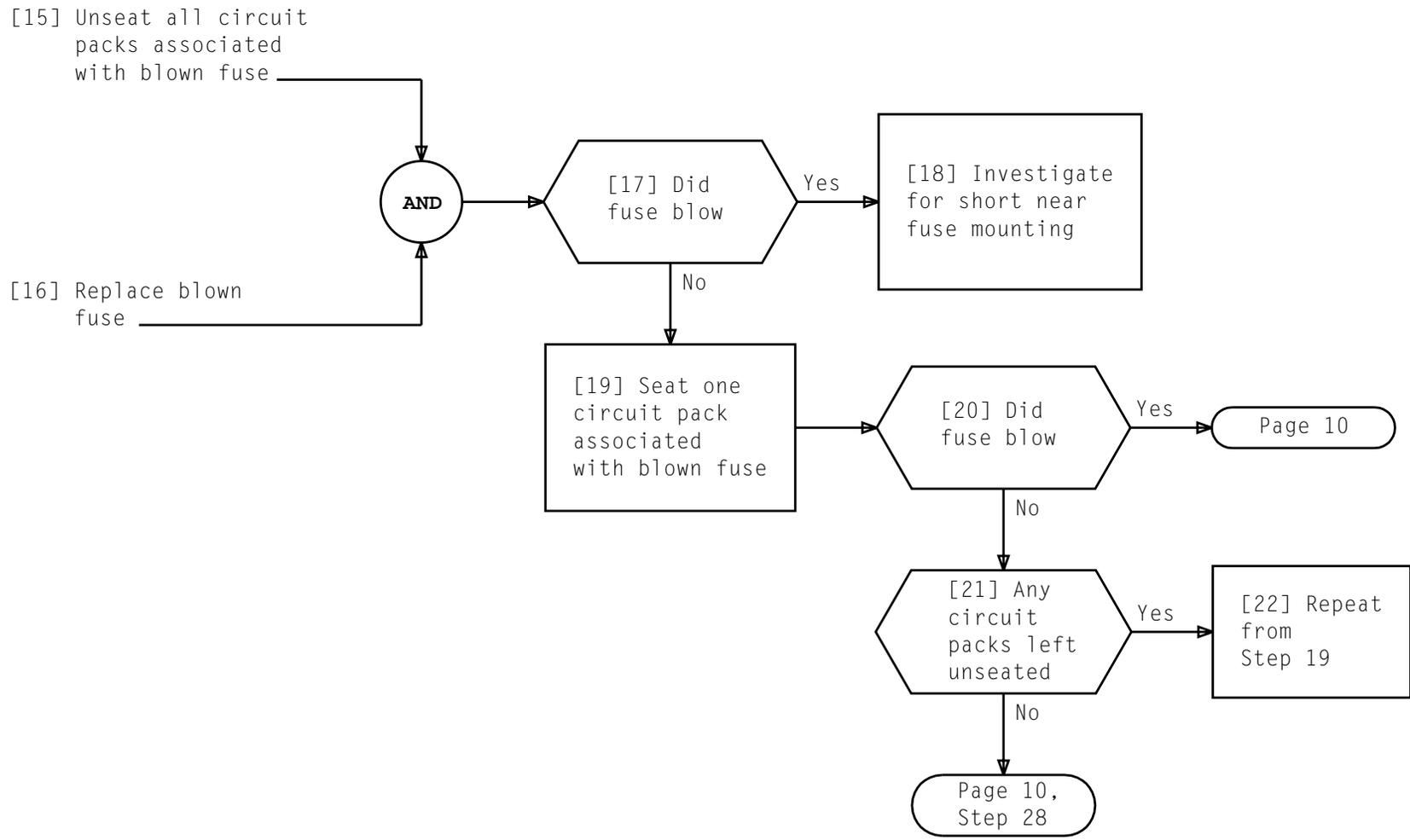
**CLEAR BLOWN FUSE (FG 1/FG 2 ASSOCIATED), COMBINED  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 7 of 10	<b>145</b>

TABLE A COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (Contd)			
FUSE	FUSE LOCATION	UNIT ASSOC	CIRCUIT PACK LOCATION
BAY 1/5	BAY 1/5	WITH FUSE	BAY 1/5
D3J	07-40	MTX 3 CKT	52-22P, 52-24, 52-25P, 52-27
D3L	07-40	MTX 3 CKT	52-30, 52-31P, 52-33, 52-34P
D3N	07-40	MTX 3 CKT	52-37P, 52-39, 52-40P, 52-42,
D3R	07-40	MTX 3 CKT	52-45, 52-46P, 52-48, 52-49P
D5A	07-47	MTX 5 MTX 5P MTX 5PP CKT	34-22P, 34-24, 34-25P, 34-27
D5C	07-47	MTX 5 MTX 5P MTX 5PP CKT	34-30, 34-31P, 34-33, 34-34P

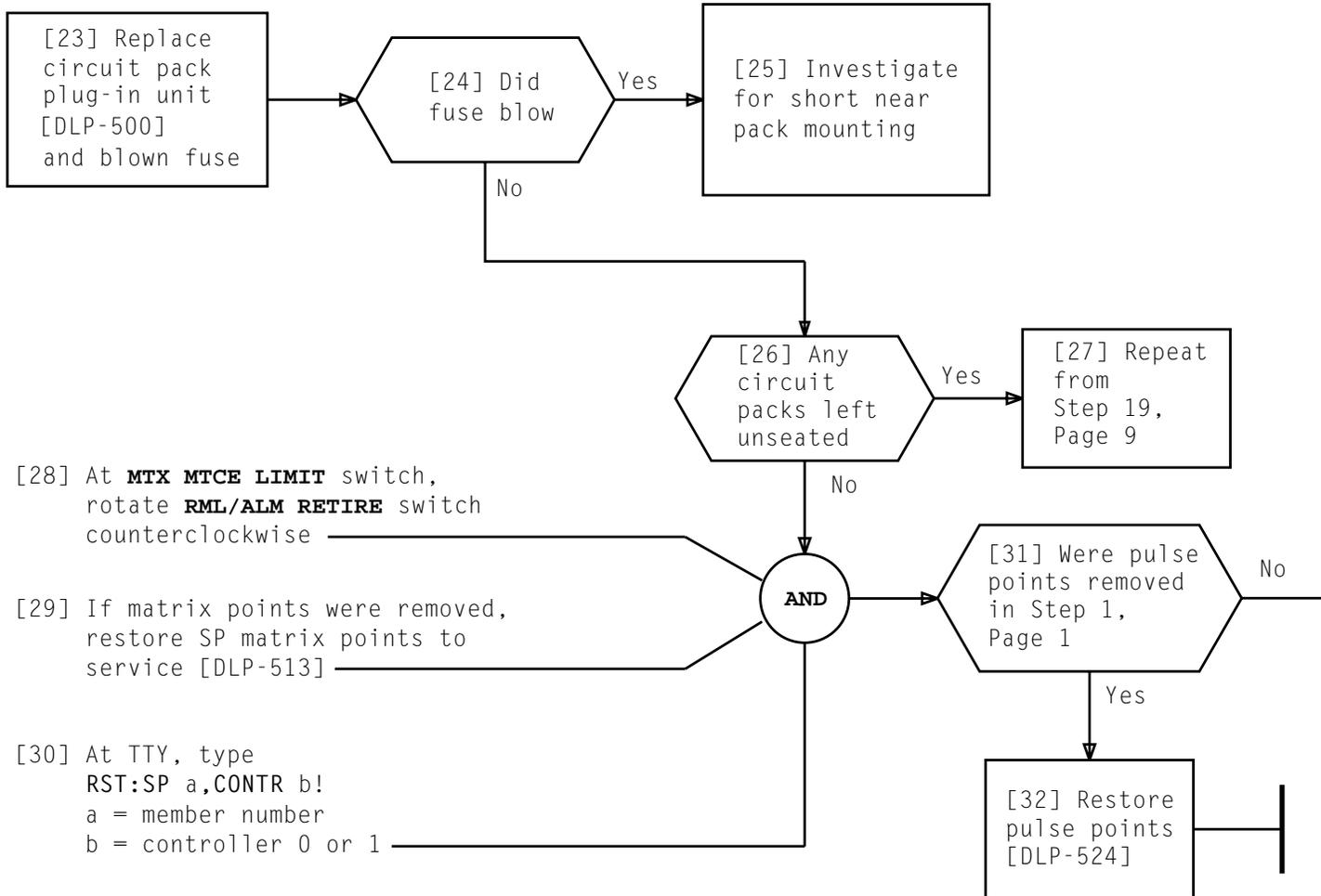
**CLEAR BLOWN FUSE (FG 1/FG 2 ASSOCIATED), COMBINED  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 8 of 10	<b>145</b>



**CLEAR BLOWN FUSE (FG 1/FG 2 ASSOCIATED), COMBINED DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 9 of 10	<b>145</b>



**CLEAR BLOWN FUSE (FG 1/FG 2 ASSOCIATED), COMBINED  
DISTRIBUTOR AND SCANNER MATRIX FRAME (SD-4A028-02)**

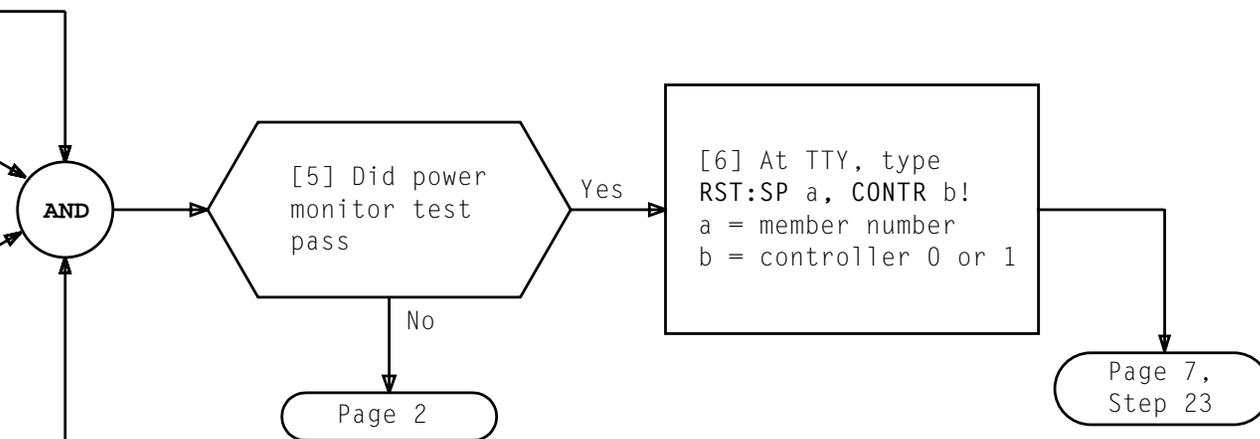
Issue 7	JUN 1996
234-151-031	TAP
PAGE 10 of 10	<b>145</b>

[1] Determine if SP is equipped with pulse points and remove [DLP-523]

[2] See CAUTION 1. Identify TLP note assignments [TABLE A]

[3] At TTY, type RMV:SP a, CONTR b!  
a = member number  
b = controller 0 or 1

[4] See CAUTION 2. Test power monitor circuits [DLP-521]



**TABLE A  
TLP NOTE ASSIGNMENTS**

UNIT	NOTE NUMBER	DESCRIPTION
General	2	Automatic power monitor test has failed
Signal processor	20	Equipment locations listed with this note indicate location of power switch which can be used to manually test the group of power converters which have failed diagnostic. TLP resolution on these converters is poor; therefore, manual test procedures should be followed to identify faulty circuit pack
	21	TLP unable to resolve fault to one converter; therefore, manual test procedures should be followed to identify faulty converter. Equipment locations listed with this note refer to a base frame location which holds the six 5V converters implicated by the diagnostic power test. The TLP prints location 000-00 for bays 0 and 1, and converters 500-00 for bays 5 and 6

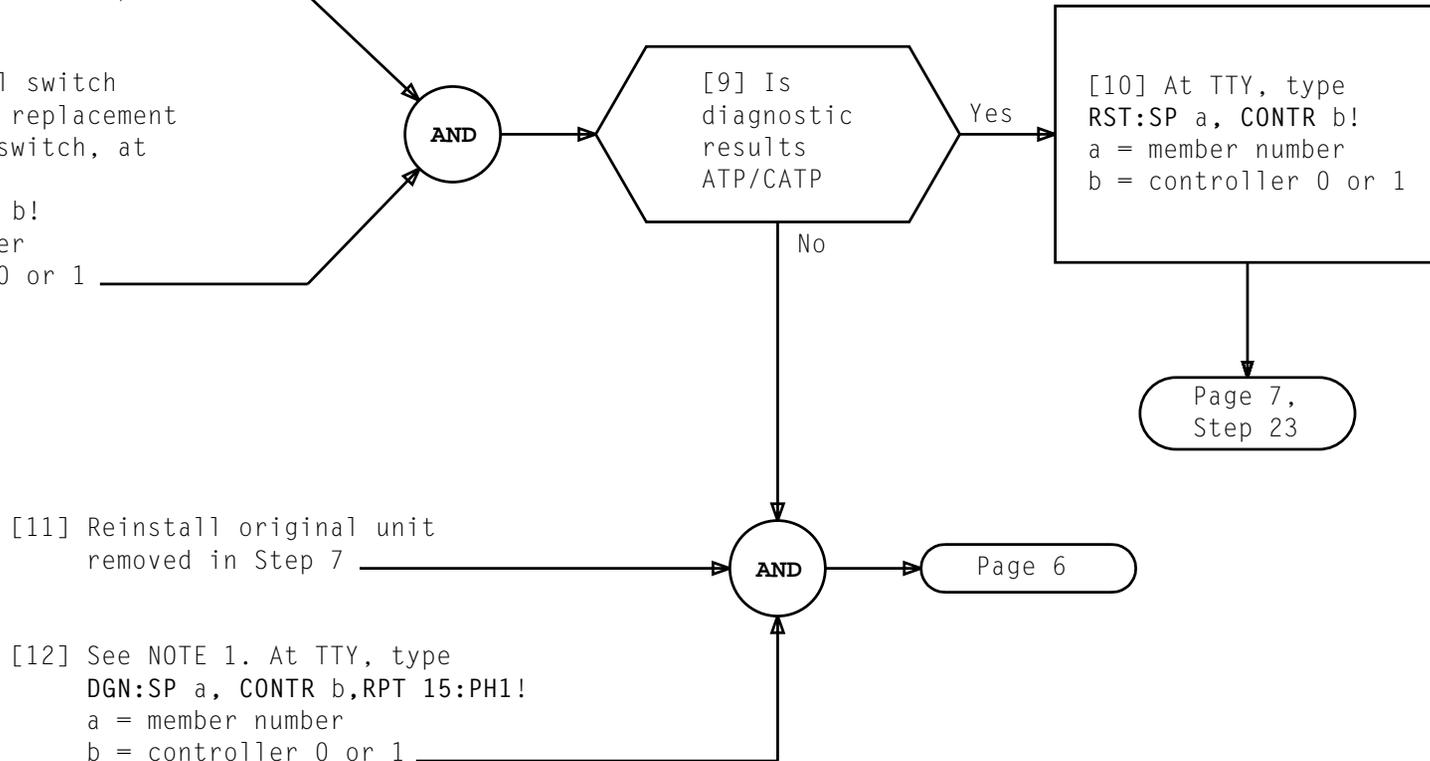
**CAUTIONS**

1. Clearing power monitor failures when NOTE 21 is listed in TLP NOTE column and no 98A converter LED is lighted may result in service interruptions
2. Testing 98A converter with any other converter in same bay out of service may cause service interruptions

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 7	<b>146</b>

[7] Identify replacement procedure and replace unit failing power monitor test [(TABLE B – converter) and (TABLE C – circuit pack)]

[8] If power control switch associated with replacement unit is toggle switch, at TTY, type  
 DGN:SP a, CONTR b!  
 a = member number  
 b = controller 0 or 1



[11] Reinstall original unit removed in Step 7

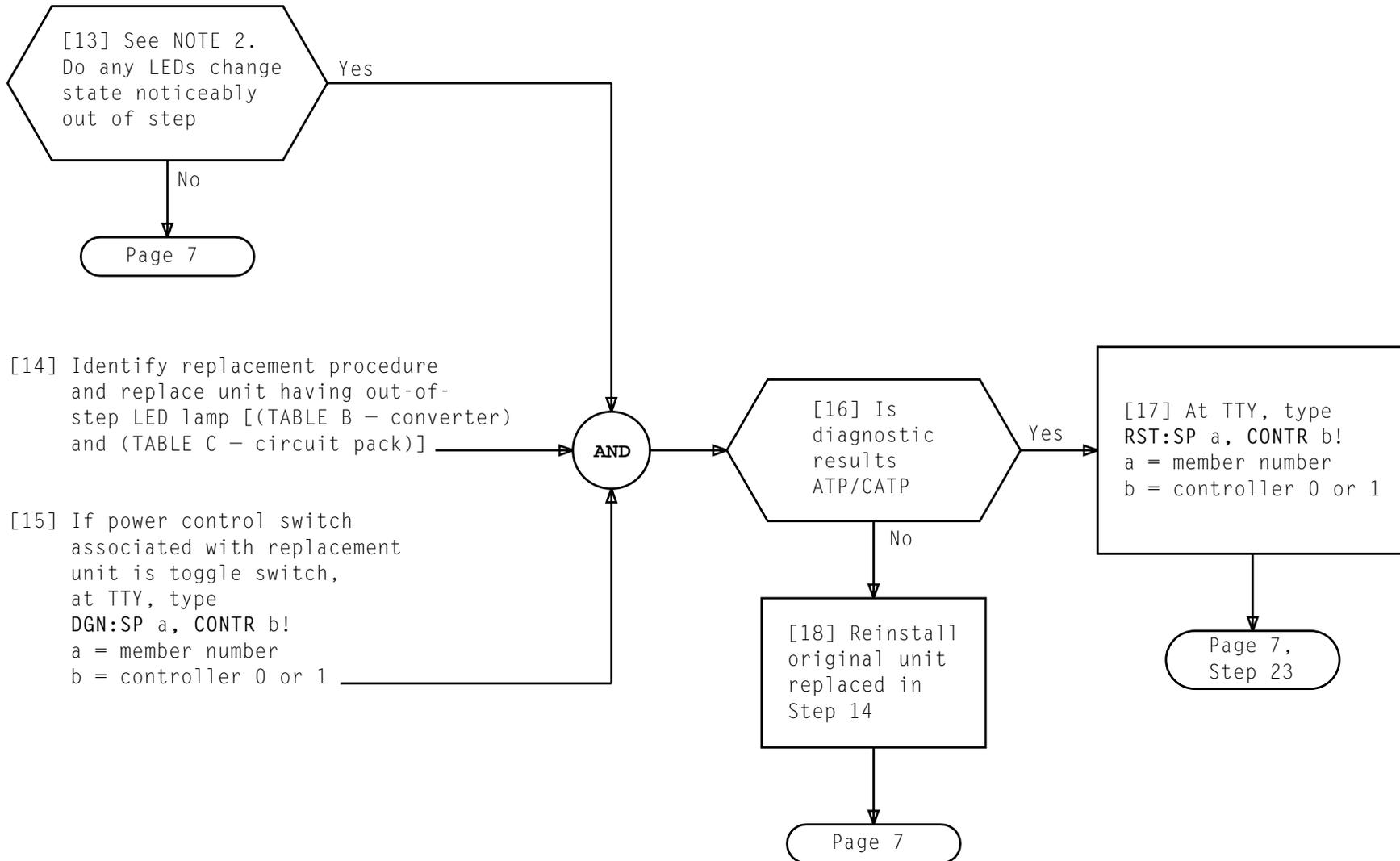
[12] See NOTE 1. At TTY, type  
 DGN:SP a, CONTR b,RPT 15:PH1!  
 a = member number  
 b = controller 0 or 1

NOTE 1	
This test is to check the power monitor sequence circuits for slow response. Look for LED lamps that are noticeably out of step with others	
Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 7	<b>146</b>

TABLE B								
CONVERTER LOCATION				POWER CONTROL SWITCH				CONVERTER REPLACEMENT PROCEDURE
FRAME	BAY	VERTICAL	HORIZONTAL	NAME	LOCATION			
					BAY	VERTICAL	HORIZONTAL	
Control	*	80	24	IPUB 0/1	*	80	29	DLP-519
	All others			CONTR 0/1	*	48	02	
Distributor applique	0/5	12	50,56	PPL/PPR	0/5	68	69	DLP-519
	0/5	17	50,56	PPL/PPR	0/5	68	69	
	0/5	12	06,18,30,42	TOGGLE	On converter			DLP-520
Distributor and scanner matrix	1/6	11	4,16	TOGGLE	On converter			
	1/6	12	24,27,30,33	CONTR 0	3	48	02	DLP-519
	1/6	17	24,27,30,33,42	CONTR 0	3	48	02	
	1/6	12	36,39,42,45	MML	3	48	43	DLP-518
	2/7	12	00,03,06,09	CONTR 1	4	48	02	DLP-519
	2/7	12	12,15,18,21,24,27,30,33,36,39,42,45	MML	3	48	43	DLP-518
	2/7	17	00,03,06,09,12,18	CONTR 1	4	48	02	DLP-519
	2/7	17	24,27,30,33,36,39,42,45	MML	3	48	43	DLP-518

TABLE B (Contd)								
CONVERTER LOCATION				POWER CONTROL SWITCH			CONVERTER REPLACEMENT PROCEDURE	
FRAME	BAY	VERTICAL	HORIZONTAL	NAME	LOCATION			
					BAY	VERTICAL		HORIZONTAL
Combined distributor and scanner matrix	0/4	11	06,18,30,42,54,66	TOGGLE	On converter			DLP-520
	0/4	47	22,40,59	CONTR 0	2	48	04	DLP-519
	1/5	11	06,18,30,42,54	TOGGLE	On converter			DLP-520
	1/5	47	22,40,59	CONTR 1	3	48	04	DLP-519
* Located in Bay 3/4 for frame type SD-4A028-01 Located in Bay 2/3 for frame type SD-4A028-02								

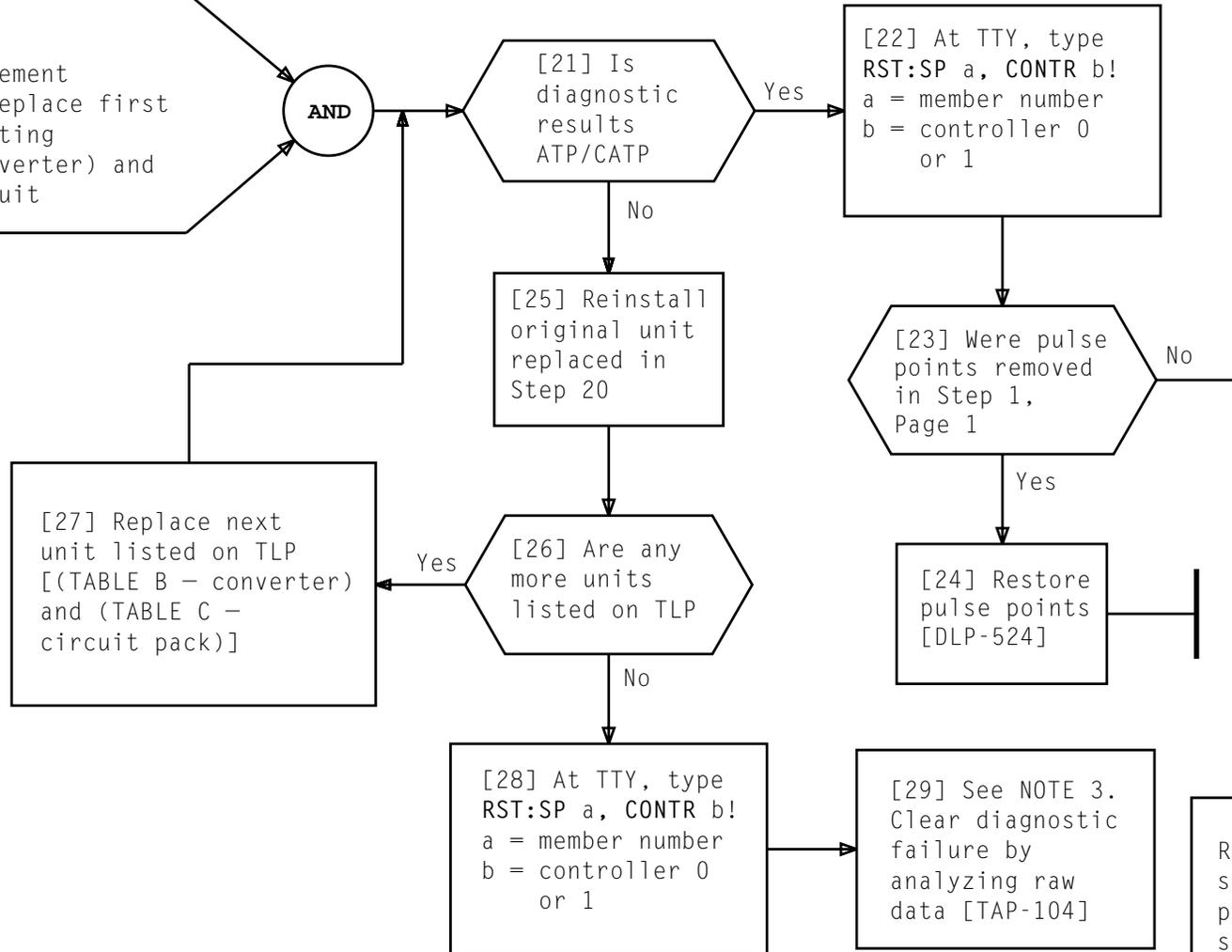
TABLE C				
CIRCUIT PACK LOCATION				REPLACE CIRCUIT PACK PROCEDURE
FRAME	BAY	VERTICAL	HORIZONTAL OR TYPE	
Control	*	All	All	DLP-501
Distributor applique	0/5	64, 68	<b>FB229, FB231, or FC78</b>	DLP-503
			<b>FB228</b>	DLP-504
		All others		
Distributor and scanner matrix	2/7	45	8 through 38 <b>FA610</b>	DLP-503
			8 through 38 <b>FA605</b>	DLP-502
	1, 2, 6, 7	59, 55, 40, 36	All	DLP-501
			All others	
Combined distributor and scanner matrix	0, 1, 4, 5	54, 62, 70, 78	All <b>FG 1</b>	DLP-502
	1, 5	54, 62, 70, 78	All <b>FG 2†</b>	DLP-503
	0, 1, 4, 5	43	<b>FA662</b> <b>FA1236</b>	DLP-501
		43, 47	<b>FC465</b> <b>FC466</b>	
* Bays 3/4 for SD-4A028-01. Bays 2/3 for SD-4A028-02 † SD-4A093-01, Option Z or Y only				



NOTE 2 Normally, LEDs will not all change state simultaneously	
Issue 7	JUN 1996
234-151-031	TAP
PAGE 6 of 7	<b>146</b>

[19] At TTY, type  
 DGN:SP a, CONTR b:TLP!  
 a = member number  
 b = controller 0 or 1

[20] Identify replacement  
 procedure and replace first  
 unit on TLP listing  
 [(TABLE B - converter) and  
 (TABLE C - circuit  
 pack)]



NOTE 3  
 Refer to troubleshooting hints in pident prologue section of SD diagnostic listing, phase 1

Issue 7	JUN 1996
234-151-031	TAP
PAGE 7 of 7	146

**SUMMARY**

Ensure both controllers are in service, then diagnose both controllers using the MATRIX MEMORY option with TLP. If diagnostic comes back STF, refer to TAP-103. If ATP, input VER:SPMTXPK using appropriate pack type option and matrix

point indentification number. Replace circuit pack in location identified by VER:SPMTXPK message. If matrix point is still in trouble, identify and replace the associated matrix flip-flop circuit pack which operated the matrix point.

- [1] Determine if SP is equipped with pulse points and remove [DLP-523]

At TTY:

- [2] If either controller is out of service, type RST:SP a, CONTR b!  
(a = member number)  
(b = out-of-service CONTR)

- [3] See CAUTION 1. Type messages per TABLE A  
(a = member number)  
(b = out-of-service CONTR)

At TTY:

- [5] Type RST:SP a, CONTR b!  
(a = member number)  
(b = out-of-service CONTR)

- [6] Type messages per TABLE A for other controller  
(a = member number)  
(b = out-of-service CONTR)

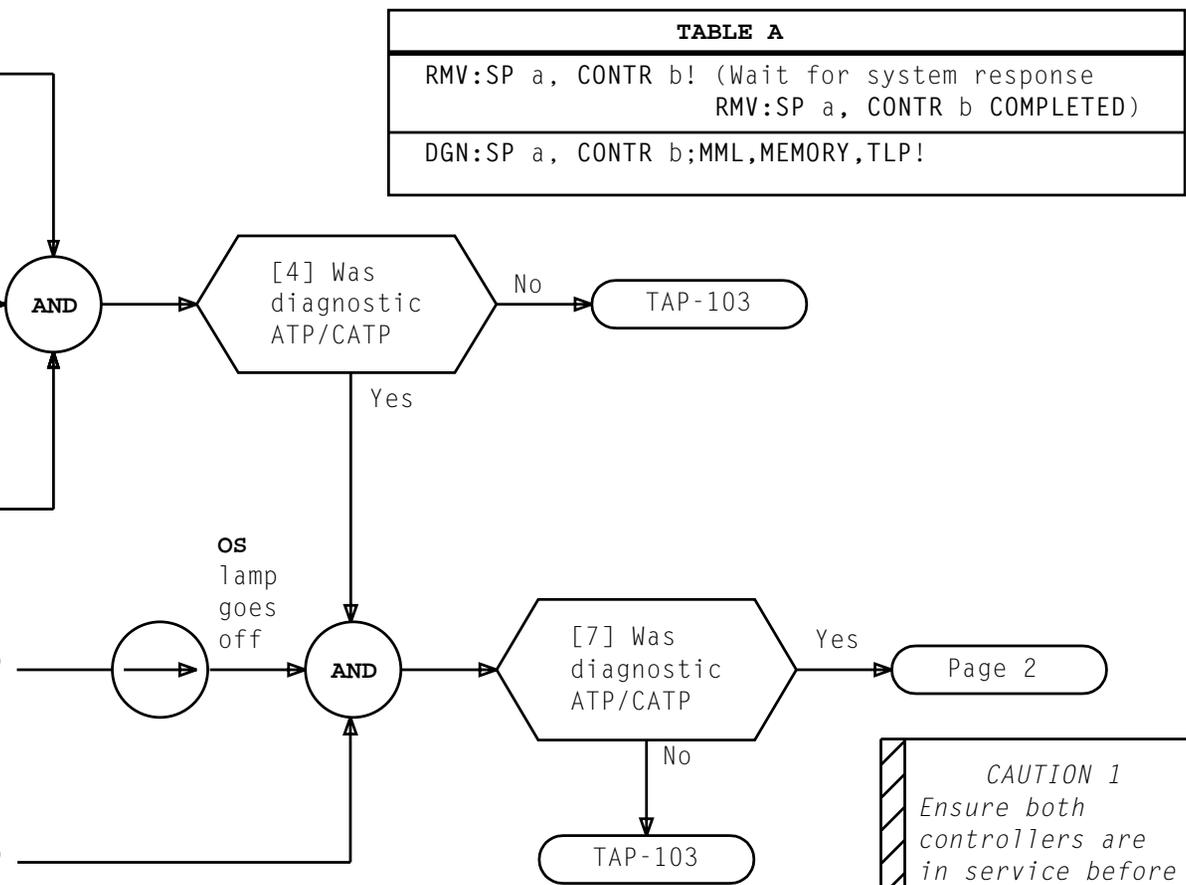


TABLE A
RMV:SP a, CONTR b! (Wait for system response RMV:SP a, CONTR b COMPLETED)
DGN:SP a, CONTR b;MML,MEMORY,TLP!

**CAUTION 1**  
Ensure both controllers are in service before continuing to prevent service interruption

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 7	147

[8] At TTY, type appropriate message per TABLE B

[9] See FIG. 1. Using VER:SPMTXPK response message, identify location of circuit pack associated with faulty matrix point

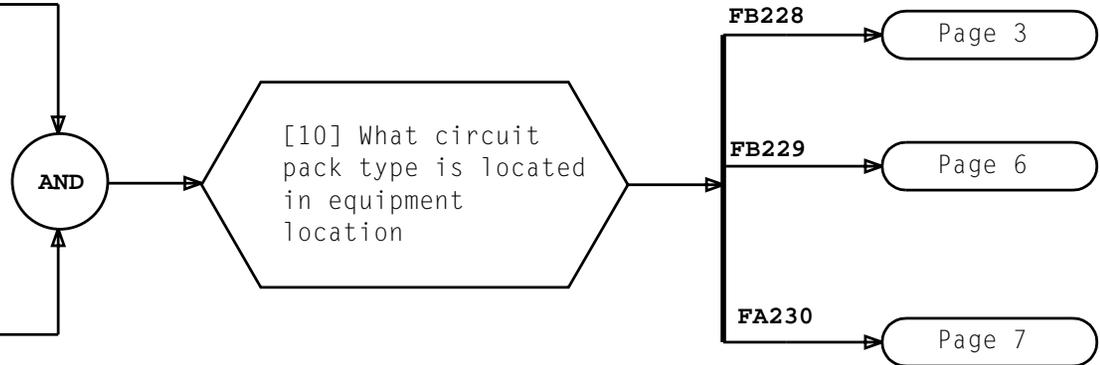


TABLE B	
FAULTY MATRIX POINT TYPE	MESSAGE
Scan	VER:SPMTXPK:SCP,{ CIN e TAN f OTAN g TSN h TDN i MSN j}!
Distributor	VER:SPMTXPK:{ SDM SDP },{ CIN e TAN f OTAN g TSN h TDN i MDN k}!

```

VER:SPMTXPK: SCP,TSN 000000PF1
M 37 VER:SPMTXPK:SCP,TSN 0000001
UNIV SCAN MATRIX PACK IOC: SP 0 EQPTLOC 150 -0 4 FIN 01002.01
TSN UTMN,NTPI/CIN PK REPAIR REF
0000000 UNASSIGNED POINT
0000001 UNASSIGNED POINT
0000002 UNASSIGNED POINT
0000003 CIN 0 TLDO OH GL 4AT 4ES 07 NOTIFY TOC-RMV CKT
0000100 CIN 73 DLLS TX TA 4AT 4ES 07 NOTIFY TOC-RMV CKT
0000101 CIN 72 STLS MO 09 4AT 4ES 07 NOTIFY TOC-RMV CKT
0000102 CIN 73 STLS MO 09 4AT 4ES 07 NOTIFY TOC-RMV CKT
0000103 CIN 96 STLS MO 09 4AT 4ES 07 NOTIFY TOC-RMV CKT
  
```

CIRCUIT PACK  
EQUIPMENT  
LOCATION

FIG. 1 - Example of VER:SPMTXPK Response Message

Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 7	147

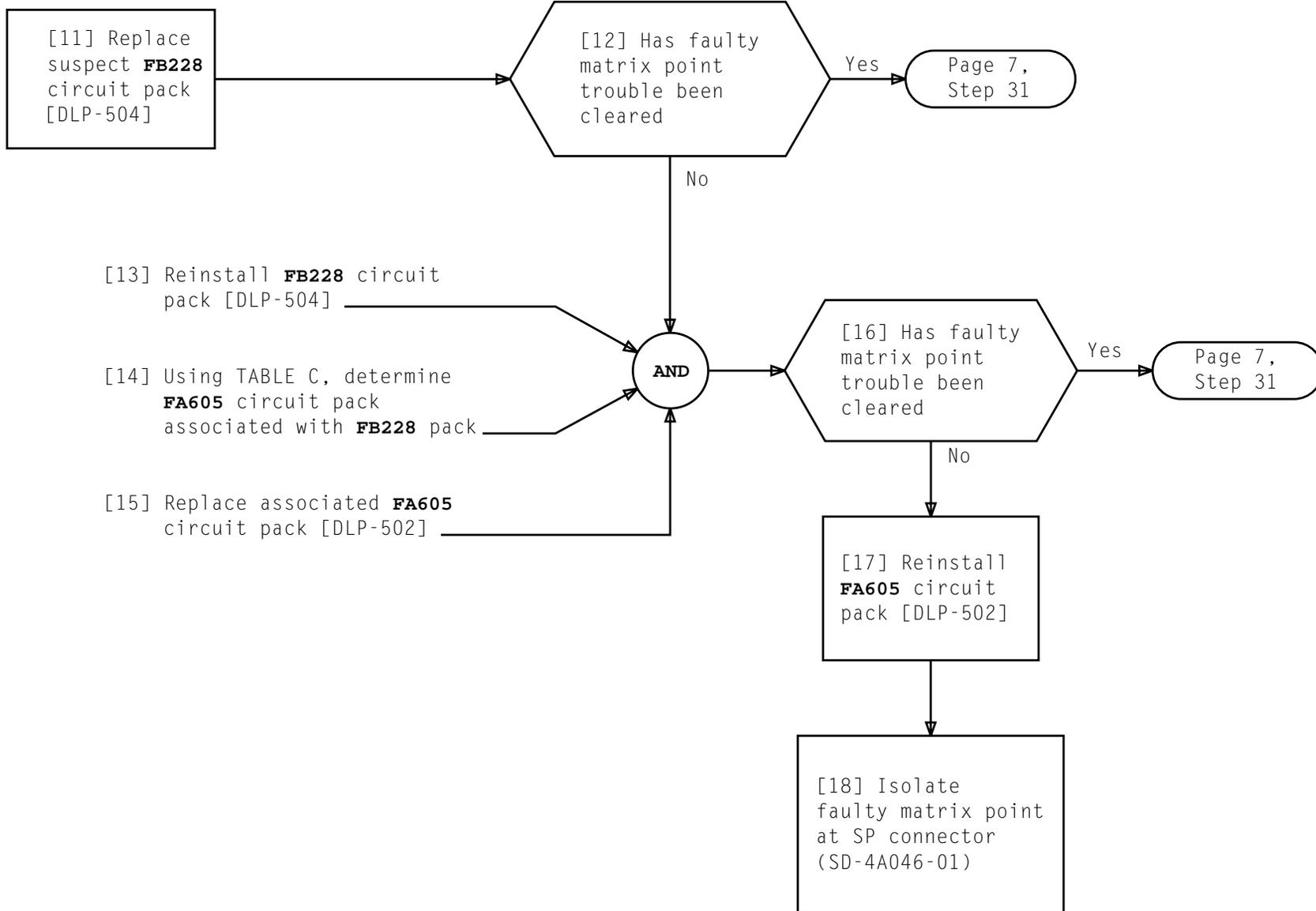
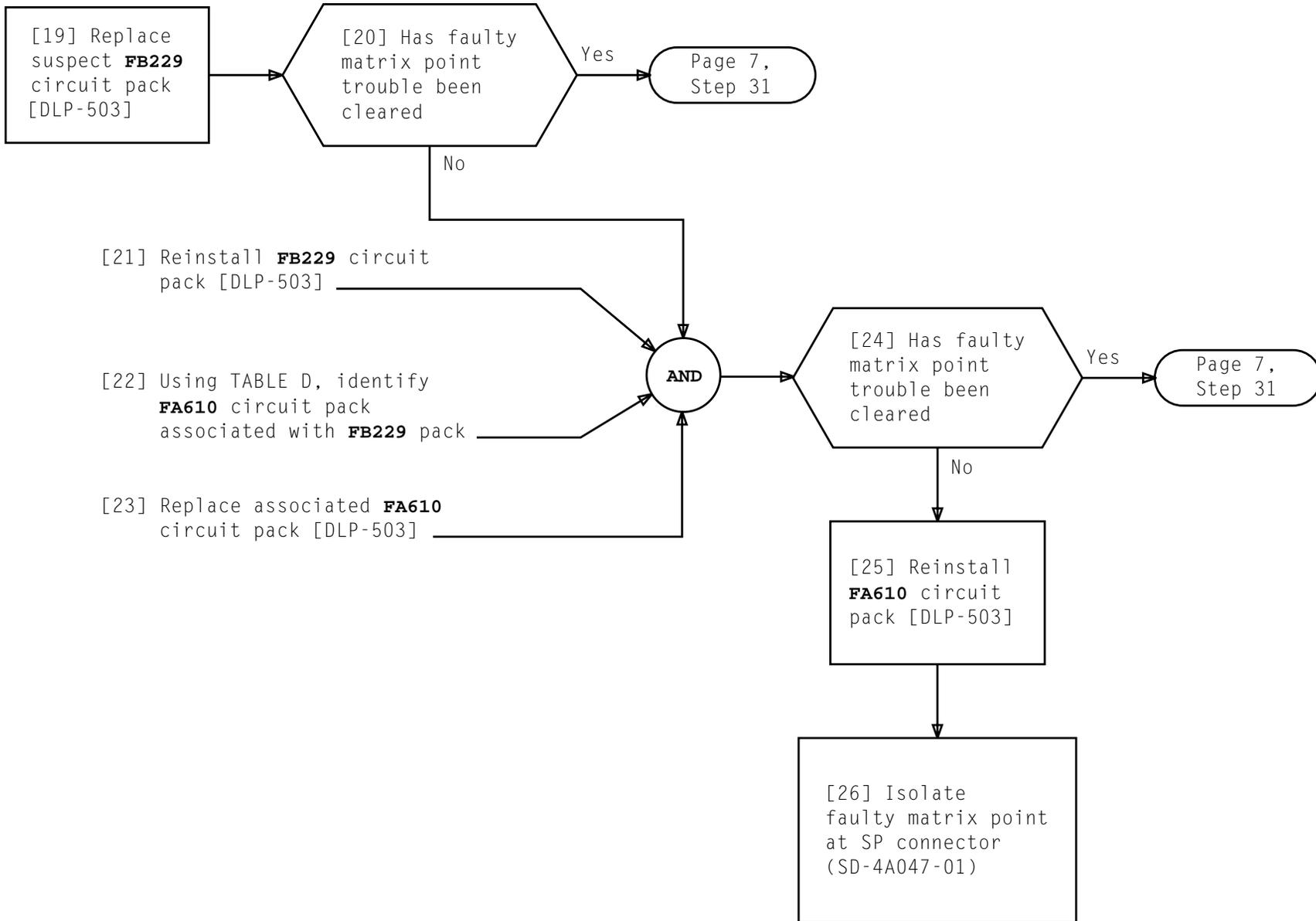


TABLE C

FRAME	FA605 LOCATION			ASSOCIATED FB228 PACK LOCATION			FRAME	FA605 LOCATION			ASSOCIATED FB228 PACK LOCATION											
	BAY	VERT	HOR	BAY	VERT	HOR		BAY	VERT	HOR	BAY	VERT	HOR									
Distributor and scanner matrix	1/6	28	08	0/5	24	02P, 04, 05P, 07	2/7	28	08	0/5	32	02P, 04, 05P, 07										
			09			08P, 10, 11P, 13						09	08P, 10, 11P, 13									
			11			21P, 23, 24P, 26						11	21P, 23, 24P, 26									
			12			27P, 29, 30P, 32						12	27P, 29, 30P, 32									
			14			38P, 40, 41P, 43						14	38P, 40, 41P, 43									
			15			44P, 46, 47P, 49						15	44P, 46, 47P, 49									
			17			57P, 59, 60P, 62						17	57P, 59, 60P, 62									
			18			63P, 65, 66P, 68						18	63P, 65, 66P, 68									
			28			28						02P, 04, 05P, 07	28	36	02P, 04, 05P, 07							
			29			28						08P, 10, 11P, 13	29	36	08P, 10, 11P, 13							
			31			28						21P, 23, 24P, 26	31	36	21P, 23, 24P, 26							
			32			28						27P, 29, 30P, 32	32	36	27P, 29, 30P, 32							
			34			28						38P, 40, 41P, 43	34	36	38P, 40, 41P, 43							
			35			28						44P, 46, 47P, 49	35	36	44P, 46, 47P, 49							
			37			28						57P, 59, 60P, 62	37	36	57P, 59, 60P, 62							
			38			28						63P, 65, 66P, 68	38	36	63P, 65, 66P, 68							
			Distributor and scanner matrix			2/7						32	08	0/5	44	02P, 04, 05P, 07	2/7	32	08	0/5	52	02P, 04, 05P, 07
													09			08P, 10, 11P, 13						09
	11	21P, 23, 24P, 26		11	21P, 23, 24P, 26																	
	12	27P, 29, 30P, 32		12	27P, 29, 30P, 32																	
	14	38P, 40, 41P, 43		14	38P, 40, 41P, 43																	
	15	44P, 46, 47P, 49		15	44P, 46, 47P, 49																	
	17	57P, 59, 60P, 62		17	57P, 59, 60P, 62																	
	18	63P, 65, 66P, 68		18	63P, 65, 66P, 68																	
	28	44		02P, 04, 05P, 07	28		52	02P, 04, 05P, 07														
	29	44		08P, 10, 11P, 13	29		52	08P, 10, 11P, 13														
	31	44		21P, 23, 24P, 26	31		52	21P, 23, 24P, 26														
	32	44		27P, 29, 30P, 32	32		52	27P, 29, 30P, 32														
	34	44		38P, 40, 41P, 43	34		52	38P, 40, 41P, 43														
	35	44		44P, 46, 47P, 49	35		52	44P, 46, 47P, 49														
	37	44		57P, 59, 60P, 62	37		52	57P, 59, 60P, 62														
	38	44		63P, 65, 66P, 68	38		52	63P, 65, 66P, 68														

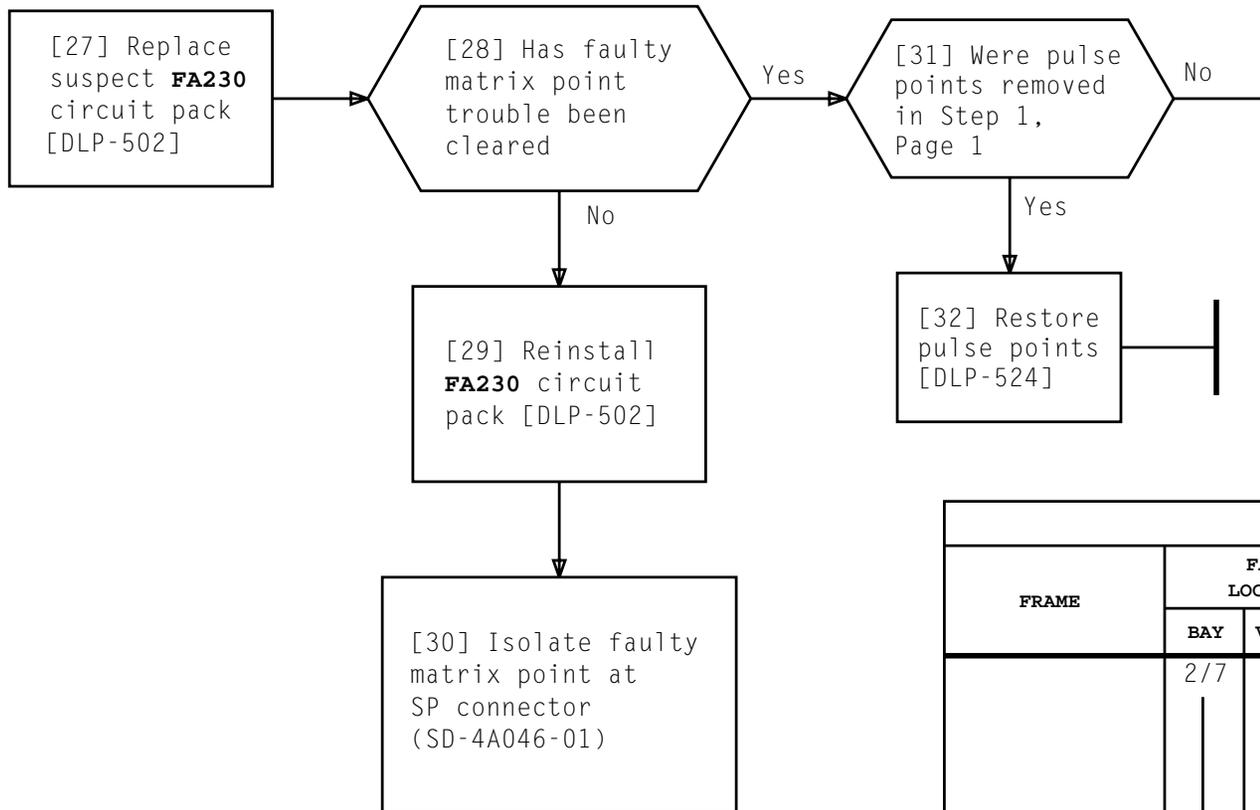
TABLE C (Contd)

FRAME	FA605 LOCATION			ASSOCIATED FB228 PACK LOCATION			FRAME	FA605 LOCATION			ASSOCIATED FB228 PACK LOCATION		
	BAY	VERT	HOR	BAY	VERT	HOR		BAY	VERT	HOR	BAY	VERT	HOR
	Distributor and scanner matrix	1/6	45	08	0/5	56		02P, 04, 05P, 07 09 11 12 14 15 17 18	Distributor and scanner matrix	2/7	45	08	0/5
			28	0/5	60	02P, 04, 05P, 07 08P, 10, 11P, 13 21P, 23, 24P, 26 27P, 29, 30P, 32 38P, 40, 41P, 43 44P, 46, 47P, 49 57P, 59, 60P, 62				28	0/5	68	02P, 04, 05P, 07 08P, 10, 11P, 13 21P, 23, 24P, 26 27P, 29, 30P, 32 38P, 40, 41P, 43 44P, 46, 47P, 49 57P, 59, 60P, 62
	1/6	45	38	0/5	60	63P, 65, 66P, 68		2/7	45	38	0/5	68	63P, 65, 66P, 68



**CLEAR FAULTY MATRIX POINT (SD-4A028-01)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 6 of 7	147



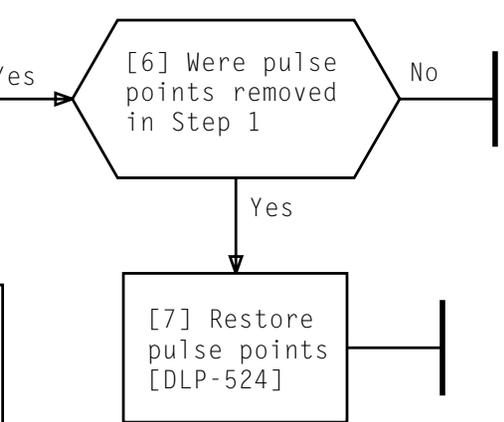
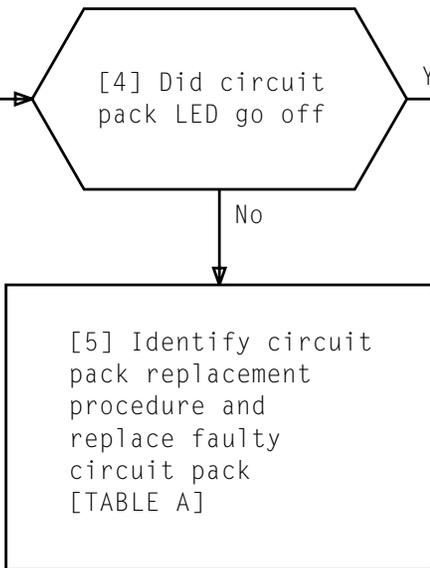
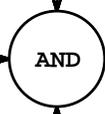
**TABLE D**

FRAME	FA610 LOCATION			ASSOCIATED FB229 PACK LOCATION				
	BAY	VERT	HOR	BAY	VERT	HOR		
Distributor and scanner matrix	2/7	45	08	0/5	64	02P, 04, 05P, 7		
			09			08P, 10, 11P, 13		
			11			17P, 19, 20P, 22		
			12			23P, 25, 26P, 28		
			14			33P, 35, 36P, 38		
			15			39P, 41, 42P, 44		
			17			48P, 50, 51P, 53		
			18			0/5	64	54P, 56, 57P, 59
			28			0/5	68	02P, 04, 05P, 07
			29					08P, 10, 11P, 13
			31					17P, 19, 20P, 22
			32					23P, 25, 26P, 28
			34					33P, 35, 36P, 38
			35					39P, 41, 42P, 44
			37					48P, 50, 51P, 53
			38			0/5	68	54P, 56, 57P, 59

[1] Determine if SP is equipped with pulse points and remove [DLP-523]

[2] Identify name of power control associated with circuit pack having LED lighted [TABLE A]

[3] Test power monitor circuits [DLP-521]



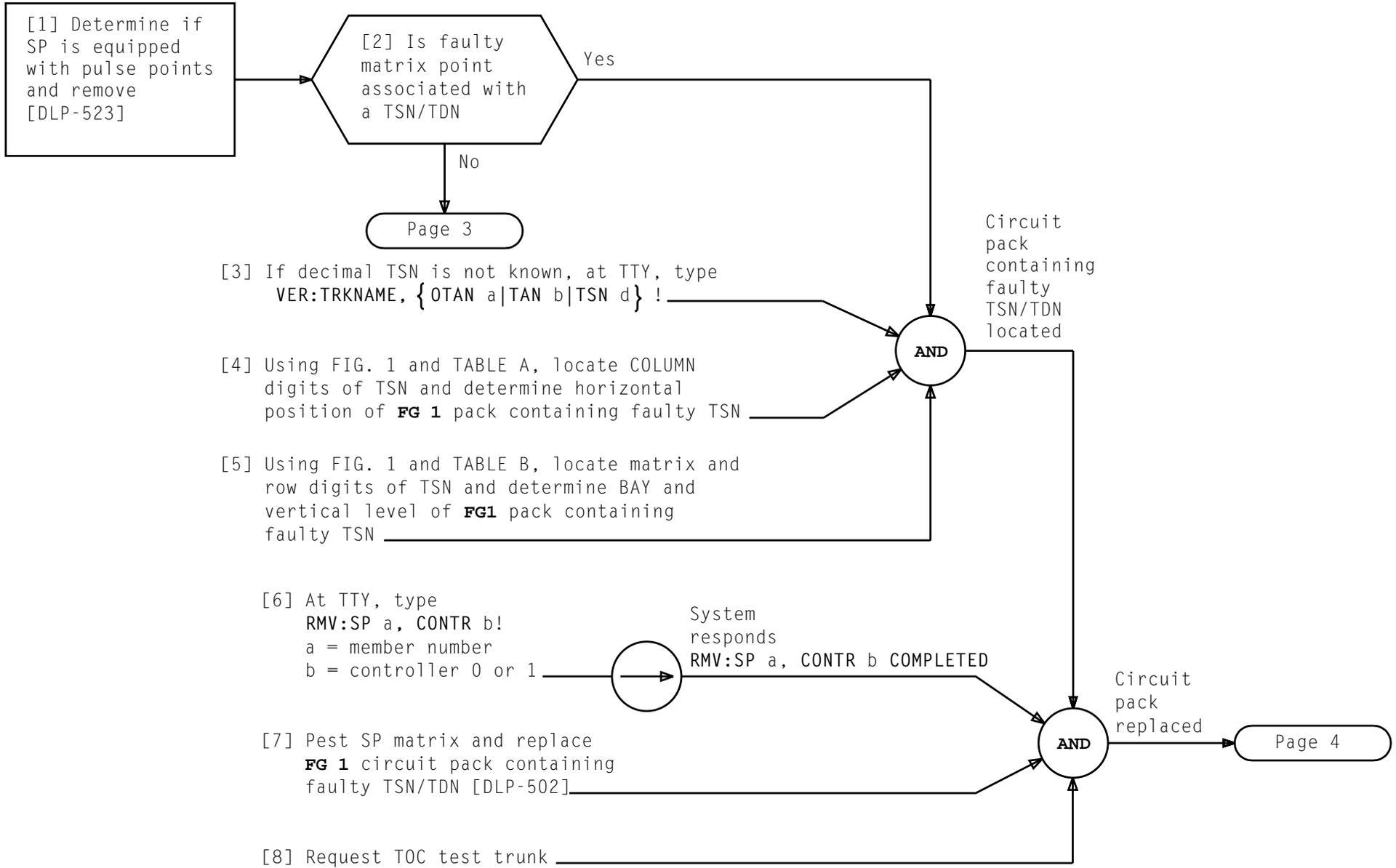
**CLEAR CIRCUIT PACK LED LIGHTED**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 2	<b>148</b>

TABLE A								
CIRCUIT PACKS CONTAINING LEDs (SD-4A028-01/02)								
CIRCUIT PACK LOCATION				SWITCH				REPLACE CIRCUIT PACK PROCEDURE
FRAME	BAY	VERT	HOR	NAME	LOCATION			
					BAY	VERT	HOR	
Controller (SD-4A028-01)	3/4	68 56 55 36	03 42 05 05	CONTR 0/1	3/4	48	02	DLP-501
Distributor and scanner matrix	1/6	55 36	05 05	CONTR 0	3	48	02	DLP-501
	2/7	55 36	05 05	CONTR 1	4	48	02	DLP-501
	1/6	28	04,05,40, 41	MTX MTCE LIMIT	3	48	43	DLP-502
		32	04,05,40, 41					
		45	04,05,40, 41					
	2/7	28	04,05,40, 41	MTX MTCE LIMIT	3	48	43	DLP-502
		32	04,05,40, 41					
45		04,05,40, 41						
Distributor applique	0/5	64	14,29, 45,60	PPL/R	0/5	68	68	DLP-503
		68	14,29, 45,60					
Controller (SD-4A028-02)	2/3	68	03	CONTR 0/1	2/3	48	02	DLP-501

CLEAR CIRCUIT PACK LED LIGHTED

Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 2	148



**CLEAR FAULTY MATRIX POINT (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 1 of 4	149

SP	MATRIX +	ROW	COLUMN
aa	b	cc	dd
aa = SP MEMBER NUMBER			
b = K-BLOCK OF SP MATRIX			
cc = ROW WITHIN K-BLOCK			
dd = COLUMN WITHIN K-BLOCK			

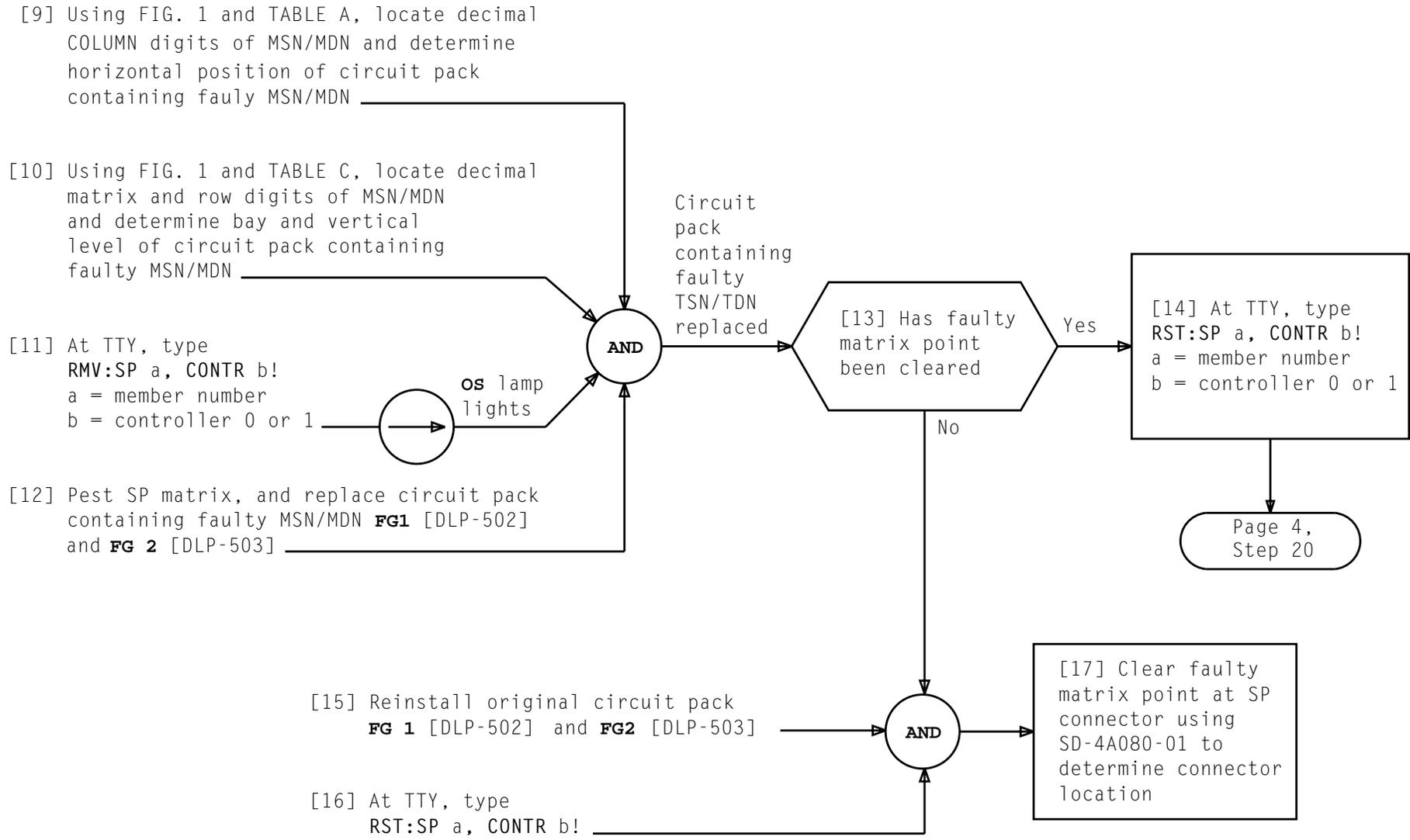
**FIG. 1 - SP Matrix Point Layout  
(7-Digit TSN or TDN)**

TABLE A HORIZONTAL POSITION OF CIRCUIT PACK	
HOR POSITION	COLUMN NUMBER
22P	00
24	01
25P	02
27	03
30	04
31	05
33	06
34P	07
37P	08
39	09
40P	10
42	11
45	12
46P	13
48	14
49P	15

TABLE B UNIVERSAL SCAN POINTS (TSN)			
CIRCUIT PACK LOCATION		K-BLOCK	MATRIX AND ROW
BAY	VERT LEVEL		
0	76	0	000-015
0	68	0	016-031
1	76	0	032-047
1	68	0	048-063
4	76	1	064-079
4	68	1	080-095
5	76	1	096-111
5	68	1	112-127
0	60	2	128-143
0	52	2	144-159
1	60	2	160-175
1	52	2	176-191
4	60	3	192-207
4	52	3	208-223
5	60	3	224-239
5	52	3	240-255

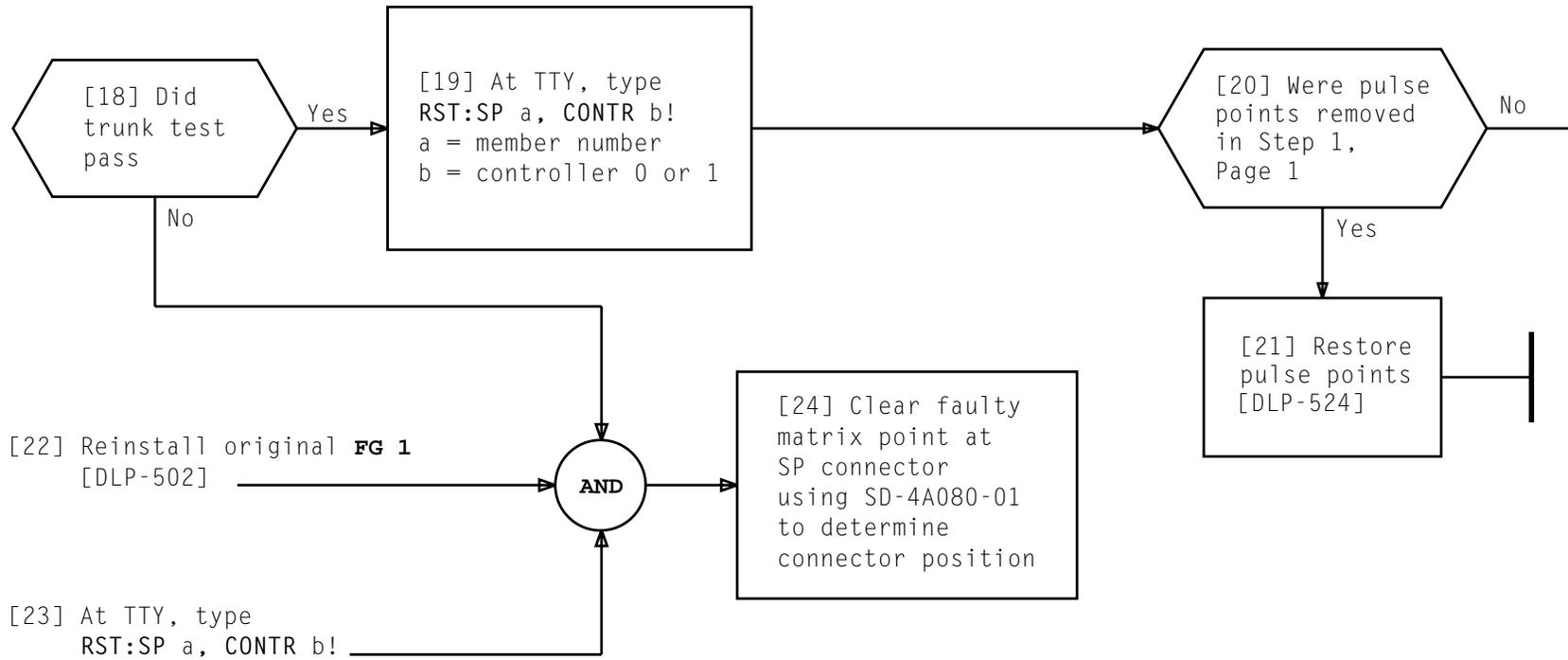
TABLE C MISCELLANEOUS SCAN AND DISTRIBUTOR POINTS LAYOUT			
CIRCUIT PACK LOCATION		K-BLOCK	MATRIX AND ROW
BAY	VERT LEVEL		
0	34	4	000-015
0	26	4	016-031
1	34	4	032-047
1	26	4	048-063
4	34	5	064-079
4	26	5	080-095
5	34	5	096-111
5	26	5	112-127

Issue 7	JUN 1996
234-151-031	TAP
PAGE 2 of 4	<b>149</b>



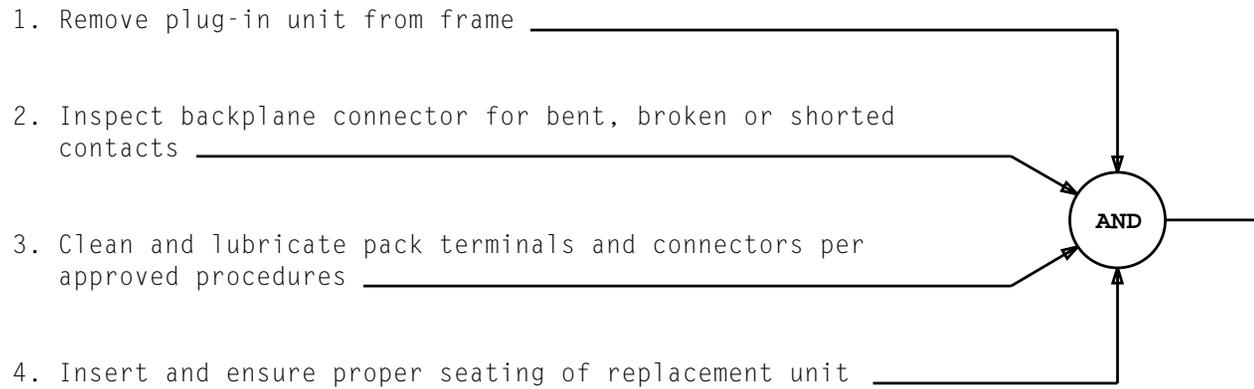
**CLEAR FAULTY MATRIX POINT (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 3 of 4	149



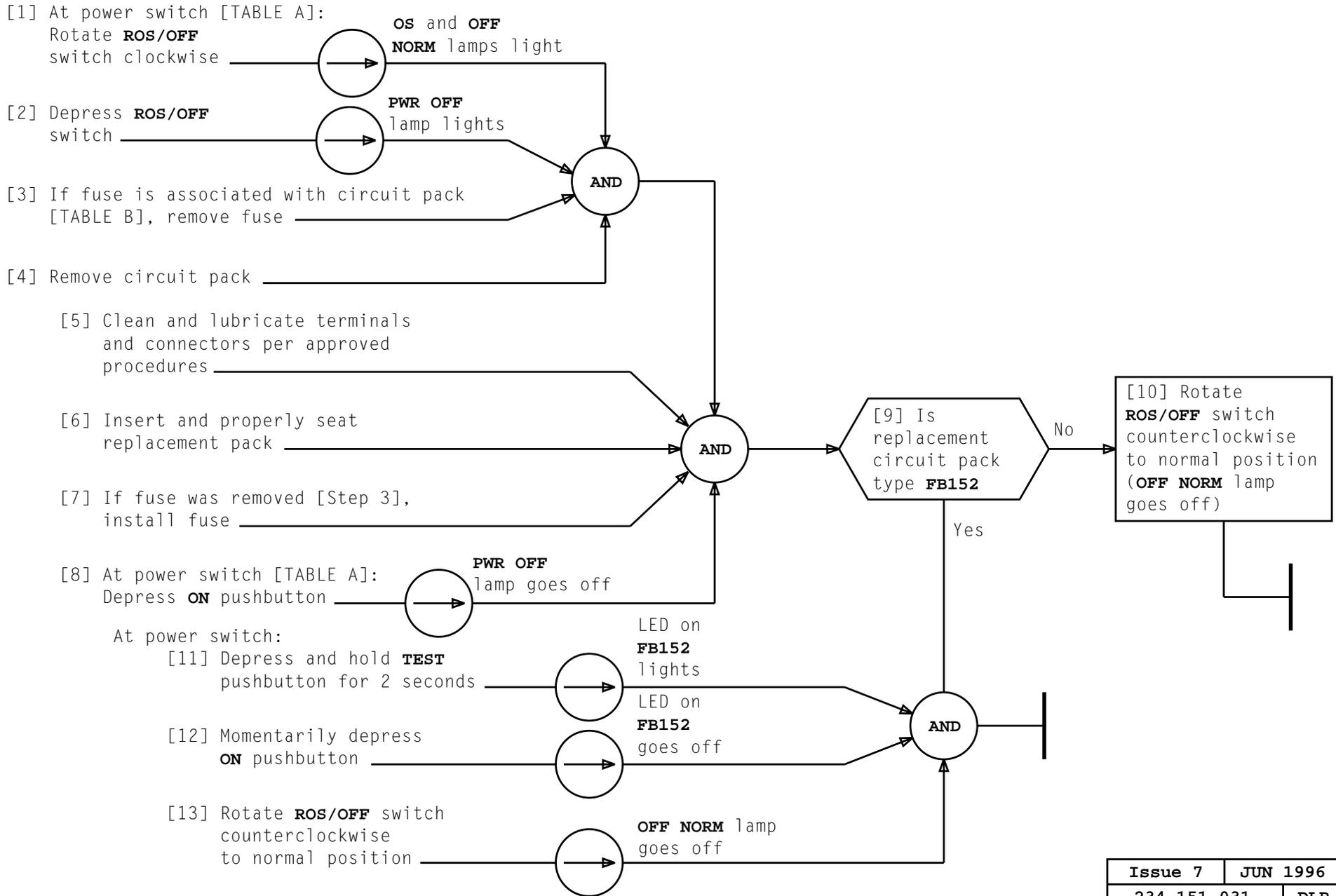
**CLEAR FAULTY MATRIX POINT (SD-4A028-02)**

Issue 7	JUN 1996
234-151-031	TAP
PAGE 4 of 4	<b>149</b>



**REPLACE PLUG-IN UNIT**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 1	500



**REPLACE CIRCUIT PACK, POWER CONTROLLED BY POWER SWITCH**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 2	501

TABLE A							
CIRCUIT PACK LOCATION				SWITCH			
FRAME	BAY	VERT	HOR OR TYPE	NAME	LOCATION		
					BAY	VERT	HOR
Control	*	80	All	IPUB 0/1	*	80	29
		All others		CONTR 0/1	*	48	02
Distributor and scanner matrix	1/6	59	All	CONTR 0	3	48	02
		55					
		40					
		36					
	2/7	59	All	CONTR 1	4	48	
		55					
		40					
		36					
Combined distributor and scanner matrix	0/4	All	FA662	CONTR 0†	2	48	02
			FA1236				
			FC465				
			FC466				
	1/5	All	FA662	CONTR 1‡	3	48	
			FA1236				
			FC465				
			FC466				

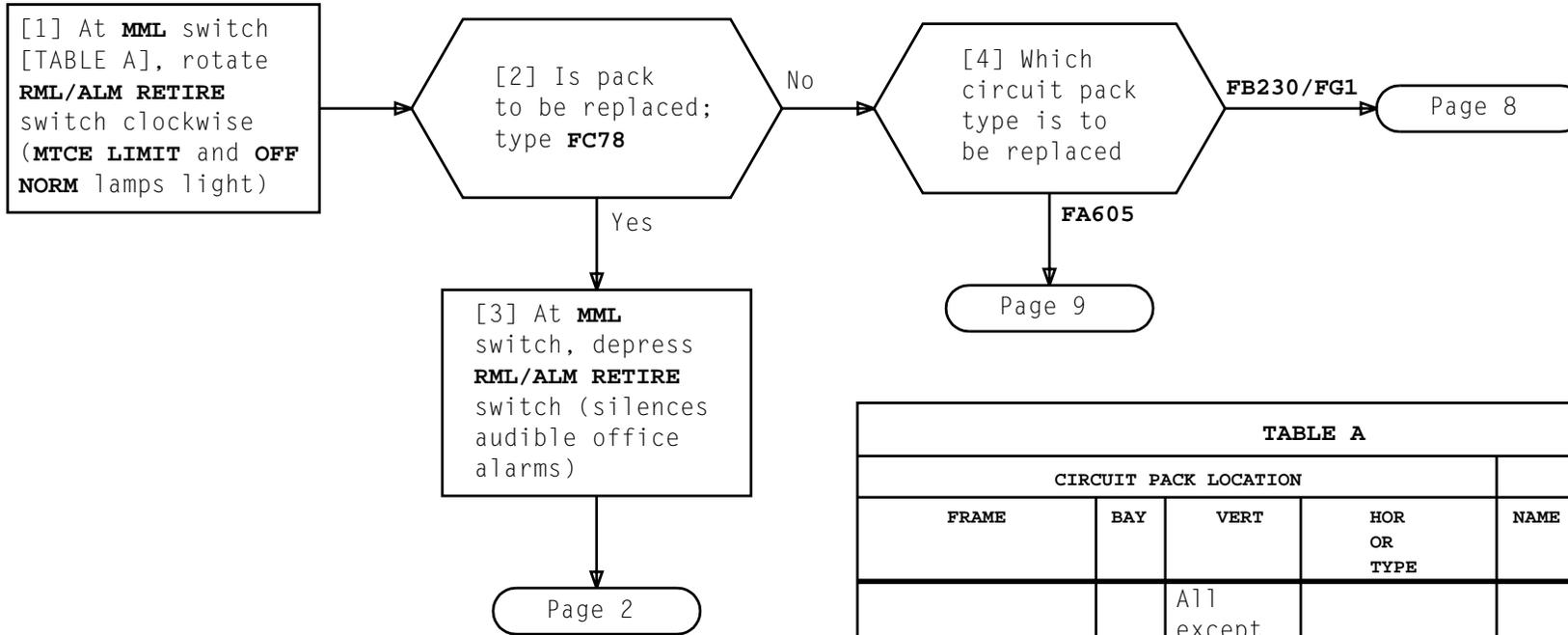
\* Bays 3/4 for SD-4A028-01; Bays 2/3 for SD-4A028-02  
† Removes power from bays 0, 2, and 4  
‡ Removes power from bays 1, 3, and 5

TABLE B							
CIRCUIT PACK LOCATION				FUSE			
FRAME	BAY	VERT	HOR	DESIG	BLOCK LOCATION		
					BAY	VERT	HOR
Control	*	68	3	OMB/1MB	*	07	18
	*	60	4	OMB/1MB	*	07	18
	*	56	4,5	OMB/1MB	*	07	18
	*	56	40, 42	OBM/1BM	*	07	33
Distributor and scanner matrix	1/6	55	5	0 ++24	1/6	09	24
	1/6	36	5	0 ++24	1/6	09	24
	2/7	55	5	1 ++24	2/7	09	24
	2/7	36	5	1 ++24	2/7	09	24

\* Bays 3/4 for SD-4A028-01; Bays 2/3 for SD-4A028-02

REPLACE CIRCUIT PACK, POWER CONTROLLED BY POWER SWITCH

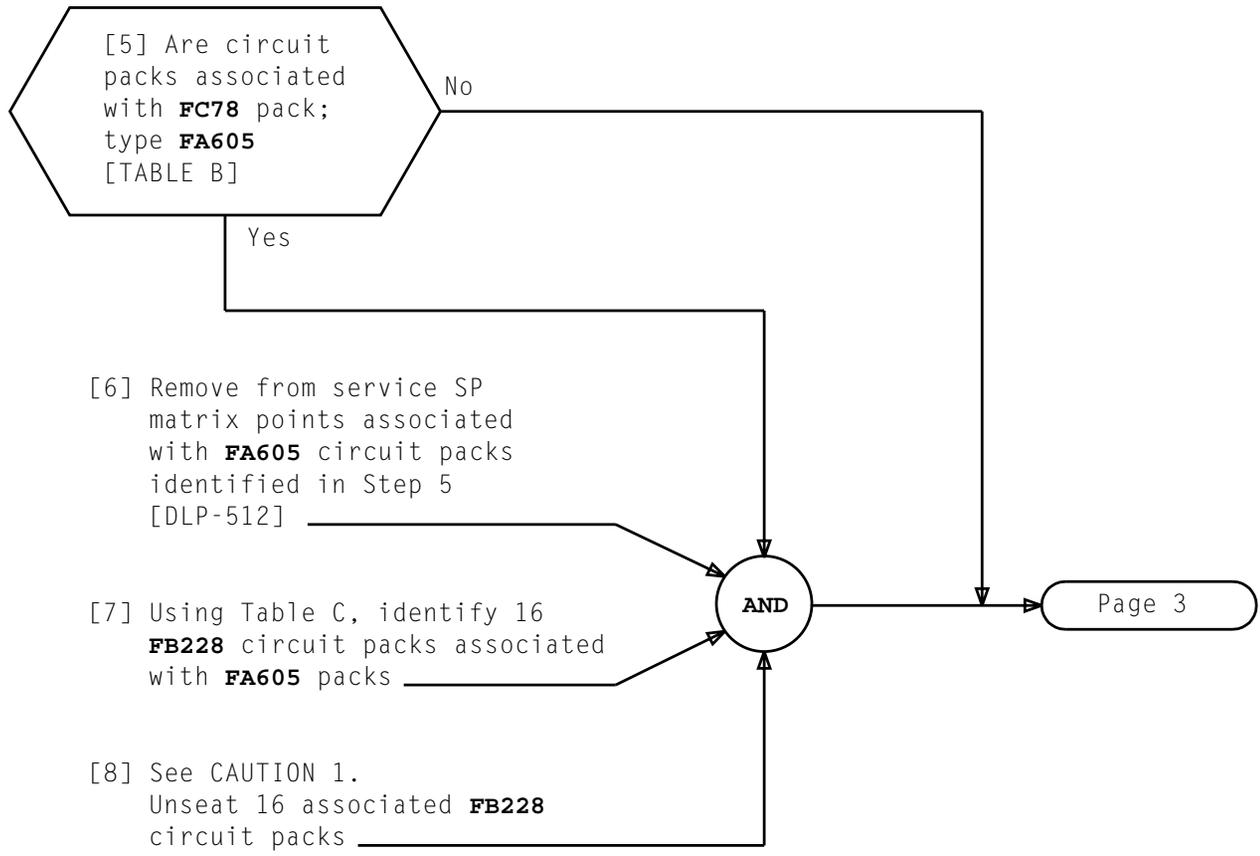
Issue 7	JUN 1996
234-151-031	DLP
PAGE 2 of 2	501



**TABLE A**

CIRCUIT PACK LOCATION				SWITCH			
FRAME	BAY	VERT	HOR OR TYPE	NAME	LOCATION		
					BAY	VERT	HOR
Distributor and scanner matrix	1/6	All except 36, 40, 55, & 59	All	MML	3	48	43
	2/7	45	8 through 38 FA605 CPs	MML	3	48	43
		All others except on VERT 36,40,55,59		MML	3	48	43
Combined distributor and scanner matrix	0 1 4 5	All FG 1 CPs		MML	2	48	43

**REPLACE CIRCUIT PACK, ALARMS RETIRED WITH MATRIX MAINTENANCE LIMIT SWITCH**



**CAUTION 1**  
*If OS lamp does not light, delay pack replacement until duplicate pulse points are returned to service*

**REPLACE CIRCUIT PACK, ALARMS RETIRED WITH MATRIX MAINTENANCE LIMIT SWITCH**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 2 of 9	<b>502</b>

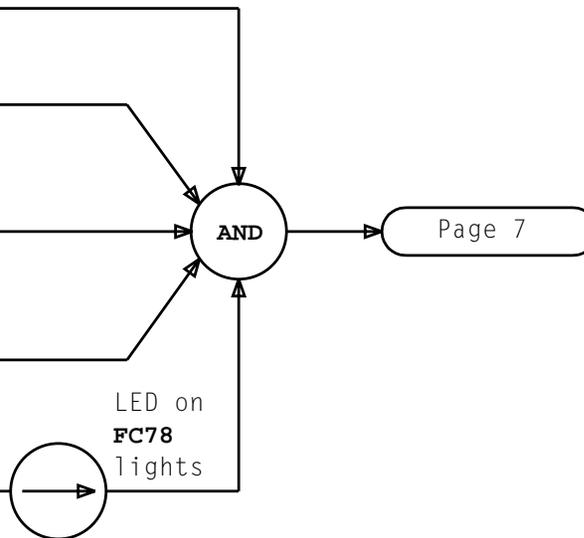
[9] Remove fuses associated with **FC78** [TABLE B]  
in following sequence: remove **START** fuse  
(C\_ \_); then **CONTROL** fuse (B\_ \_)

[10] Remove **FC78** circuit pack

[11] Clean and lubricate terminals and  
connectors per approved procedures

[12] Insert and properly seat  
replacement pack

[13] Install fuses in following sequence:  
install **CONTROL** fuse (B\_ \_); then  
**START** fuse (C\_ \_)



**REPLACE CIRCUIT PACK, ALARMS RETIRED WITH MATRIX MAINTENANCE  
LIMIT SWITCH**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 3 of 9	<b>502</b>

TABLE B

FRAME	FC78 PACK LOCATION			ASSOCIATED PACK LOCATION			START FUSE			CONTROL FUSE			ASSOCIATED CONVERTER LOCATION					
	BAY	VERT	HOR	BAY	VERT	HOR	NAME	BLOCK LOCATION			NAME	BLOCK LOCATION			BAY	VERT	HOR	
								BAY	VERT	HOR		BAY	VERT	HOR				
Distributor and scanner matrix	1/6	28	04	1/6	28	08, 09, 11, 12	CA0	2/7	07	04	BA0	2/7	09	30	1/6	12	36	
			05			14, 15, 17, 18	CB0				BB0						39	
			40			28, 29, 31, 32	CC0				BC0						42	
		28	41		28	34, 35, 37, 38	CD0			04	BD0			30	1/6	12	45	
		32	04		32	08, 09, 11, 12	CA2			10	BA2			36	2/7	12	24	
			05			14, 15, 17, 18	CB2				BB2						27	
			40			28, 29, 31, 32	CC2				BC2						30	
		32	41		32	34, 35, 37, 38	CD2			10	BD2			36			33	
		45	04		45	08, 09, 11, 12	CA4			16	BA4			42			36	
			05			14, 15, 17, 18	CB4				BB4						39	
			40			28, 29, 31, 32	CC4				BC4						42	
		1/6	45	41	1/6	45	34, 35, 37, 38	CD4			16	BD4			42			45
		2/7	28	04	2/7	28	08, 09, 11, 12	CA1			04	BA1			30			12
			05			14, 15, 17, 18	CB1				BB1						15	
			40			28, 29, 31, 32	CC1				BC1						18	
			28	41		28	34, 35, 37, 38	CD1			04	BD1			30		12	21
			32	04		32	08, 09, 11, 12	CA3			10	BA3			36		17	24
			05			14, 15, 17, 18	CB3				BB3						27	
			40			28, 29, 31, 32	CC3				BC3						30	
		32	41		32	34, 35, 37, 38	CD3			10	BD3			36			33	
		45	04		45	08, 09, 11, 12	CA5			16	BA5			42			36	
			05			14, 15, 17, 18	CB5				BB5						39	
			40			28, 29, 31, 32	CC5				BC5						42	
		2/7	45	41	2/7	45	34, 35, 37, 38	CD5	2/7	07	16	BD5	2/7	09	42	2/7	17	45

REPLACE CIRCUIT PACK, ALARMS RETIRED WITH MATRIX MAINTENANCE  
LIMIT SWITCH

TABLE C

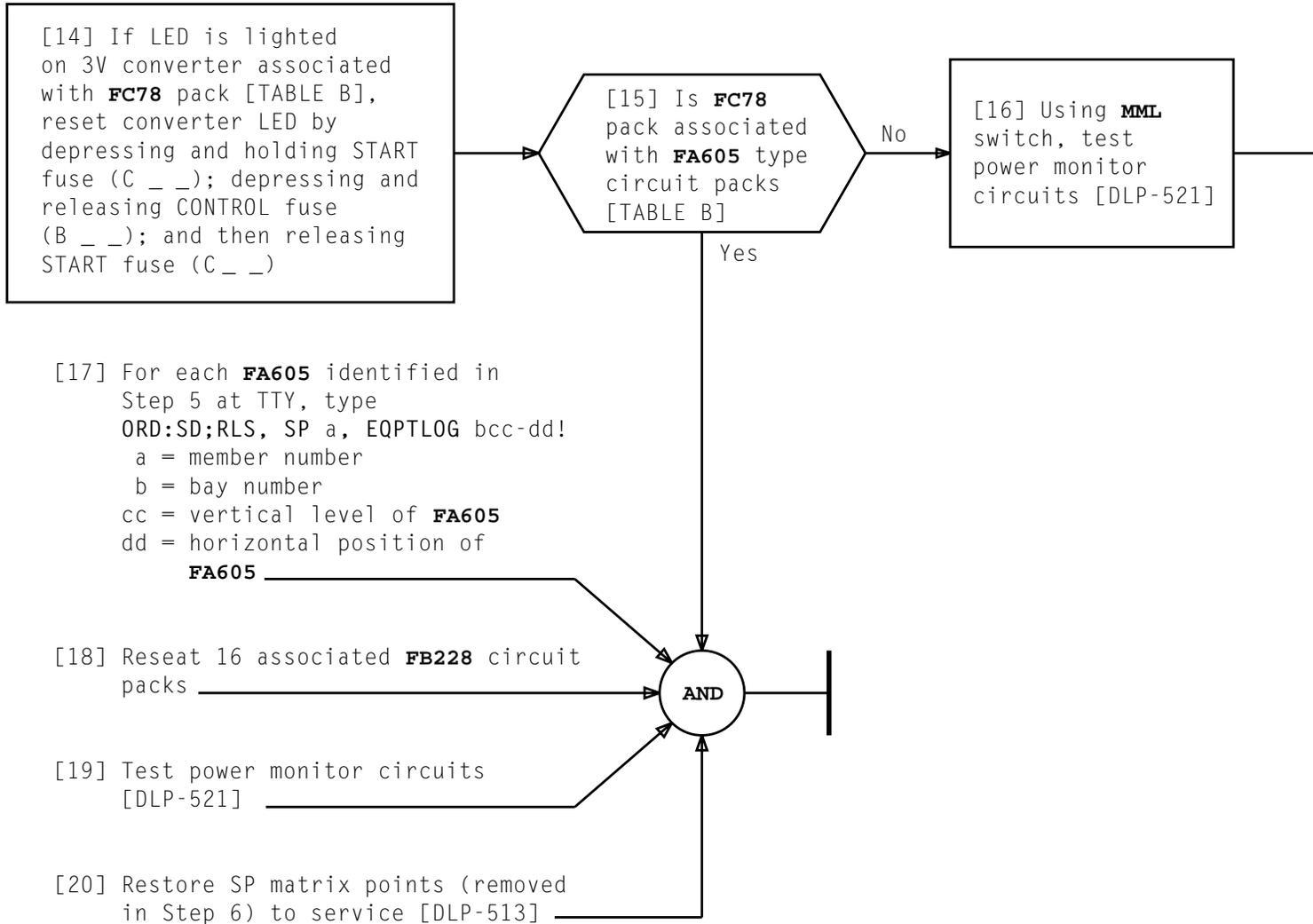
FRAME	FA605 LOCATION			ASSOCIATED FB228 PACK LOCATION			FRAME	FA605 LOCATION			ASSOCIATED FB228 PACK LOCATION										
	BAY	VERT	HOR	BAY	VERT	HOR		BAY	VERT	HOR	BAY	VERT	HOR								
Distributor and scanner matrix	1/6	28	08	0/5	24	02P, 04, 05P, 07	2/7	28	08	0/5	32	02P, 04, 05P, 07									
			09			08P, 10, 11P, 13						09	08P, 10, 11P, 13								
			11			21P, 23, 24P, 26						11	21P, 23, 24P, 26								
			12			27P, 29, 30P, 32						12	27P, 29, 30P, 32								
			14			38P, 40, 41P, 43						14	38P, 40, 41P, 43								
			15			44P, 46, 47P, 49						15	44P, 46, 47P, 49								
			17			57P, 59, 60P, 62						17	57P, 59, 60P, 62								
			18			63P, 65, 66P, 68						18	63P, 65, 66P, 68								
			28			02P, 04, 05P, 07						28	02P, 04, 05P, 07								
			29			08P, 10, 11P, 13						29	08P, 10, 11P, 13								
			31			21P, 23, 24P, 26						31	21P, 23, 24P, 26								
			32			27P, 29, 30P, 32						32	27P, 29, 30P, 32								
			34			38P, 40, 41P, 43						34	38P, 40, 41P, 43								
			35			44P, 46, 47P, 49						35	44P, 46, 47P, 49								
			37			57P, 59, 60P, 62						37	57P, 59, 60P, 62								
			38			63P, 65, 66P, 68						38	63P, 65, 66P, 68								
			32			28						08	28	40	02P, 04, 05P, 07	28	32	08	36	48	02P, 04, 05P, 07
												09		08P, 10, 11P, 13	09						08P, 10, 11P, 13
	11	21P, 23, 24P, 26		11	21P, 23, 24P, 26																
	12	27P, 29, 30P, 32		12	27P, 29, 30P, 32																
	14	38P, 40, 41P, 43		14	38P, 40, 41P, 43																
	15	44P, 46, 47P, 49		15	44P, 46, 47P, 49																
	17	57P, 59, 60P, 62		17	57P, 59, 60P, 62																
	18	63P, 65, 66P, 68		18	63P, 65, 66P, 68																
	28	02P, 04, 05P, 07		28	02P, 04, 05P, 07																
	29	08P, 10, 11P, 13		29	08P, 10, 11P, 13																
	31	21P, 23, 24P, 26		31	21P, 23, 24P, 26																
	32	27P, 29, 30P, 32		32	27P, 29, 30P, 32																
	34	38P, 40, 41P, 43		34	38P, 40, 41P, 43																
	35	44P, 46, 47P, 49		35	44P, 46, 47P, 49																
	37	57P, 59, 60P, 62	37	57P, 59, 60P, 62																	
	38	63P, 65, 66P, 68	38	63P, 65, 66P, 68																	

REPLACE CIRCUIT PACK, ALARMS RETIRED WITH MATRIX MAINTENANCE  
LIMIT SWITCH

TABLE C (Contd)

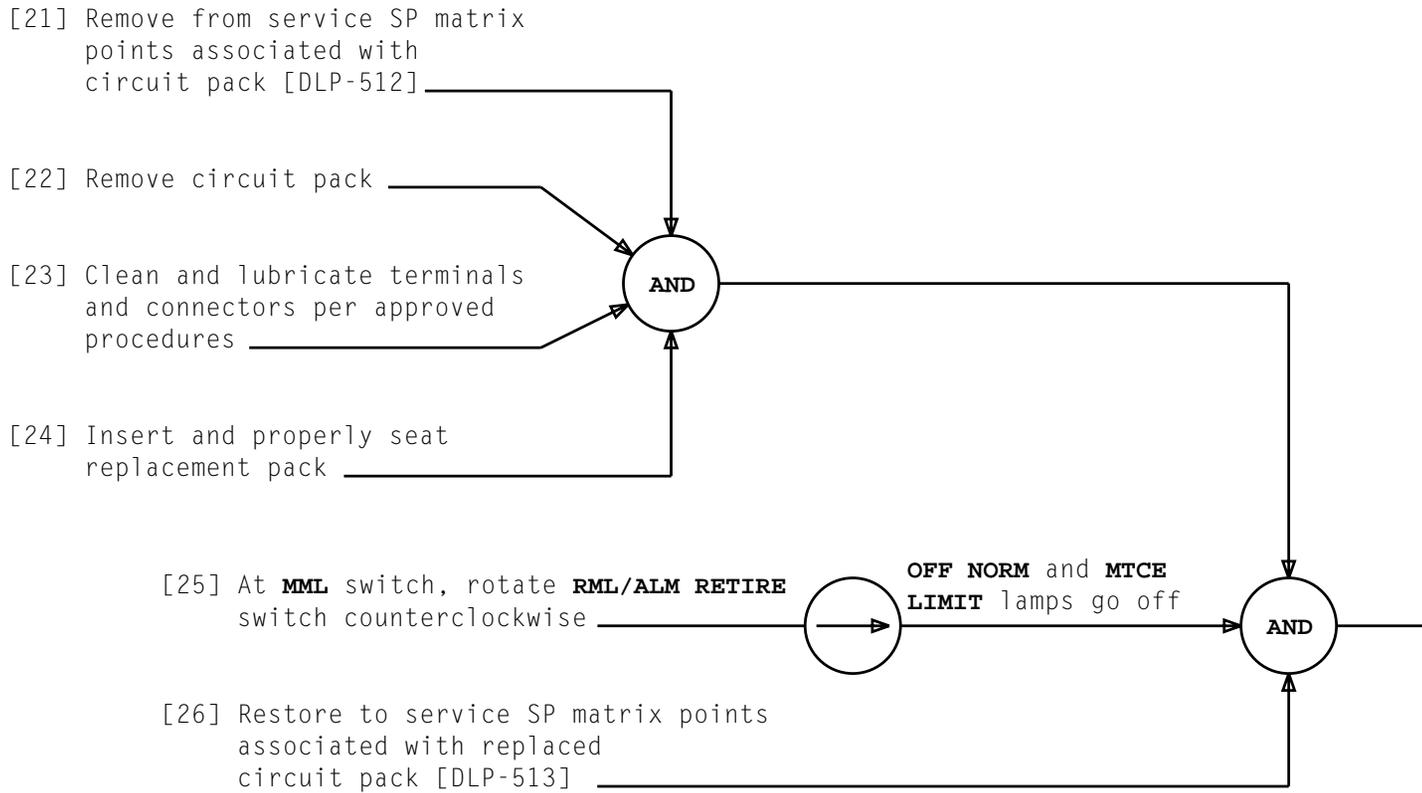
FRAME	FA605 LOCATION			ASSOCIATED FB228 PACK LOCATION			FRAME	FA605 LOCATION			ASSOCIATED FB228 PACK LOCATION		
	BAY	VERT	HOR	BAY	VERT	HOR		BAY	VERT	HOR	BAY	VERT	HOR
	Distributor and scanner matrix	1/6	45	08	0/5	56		02P, 04, 05P, 07	Distributor and scanner matrix	2/7	45	08	0/5
			09			08P, 10, 11P, 13				09			08P, 10, 11P, 13
			11			21P, 23, 24P, 26				11			21P, 23, 24P, 26
			12			27P, 29, 30P, 32				12			27P, 29, 30P, 32
			14			38P, 40, 41P, 43				14			38P, 40, 41P, 43
			15			44P, 46, 47P, 49				15			44P, 46, 47P, 49
			17			57P, 59, 60P, 62				17			57P, 59, 60P, 62
			18	0/5	56	63P, 65, 66P, 68				18	0/5	64	63P, 65, 66P, 68
			28	0/5	60	02P, 04, 05P, 07				28	0/5	68	02P, 04, 05P, 07
			29			08P, 10, 11P, 13				29			08P, 10, 11P, 13
			31			21P, 23, 24P, 26				31			21P, 23, 24P, 26
			32			27P, 29, 30P, 32				32			27P, 29, 30P, 32
			34			38P, 40, 41P, 43				34			38P, 40, 41P, 43
			35			44P, 46, 47P, 49				35			44P, 46, 47P, 49
			37			57P, 59, 60P, 62				37			57P, 59, 60P, 62
	1/6	45	38	0/5	60	63P, 65, 66P, 68		2/7	45	38	0/5	68	63P, 65, 66P, 68

REPLACE CIRCUIT PACK, ALARMS RETIRED WITH MATRIX MAINTENANCE  
LIMIT SWITCH



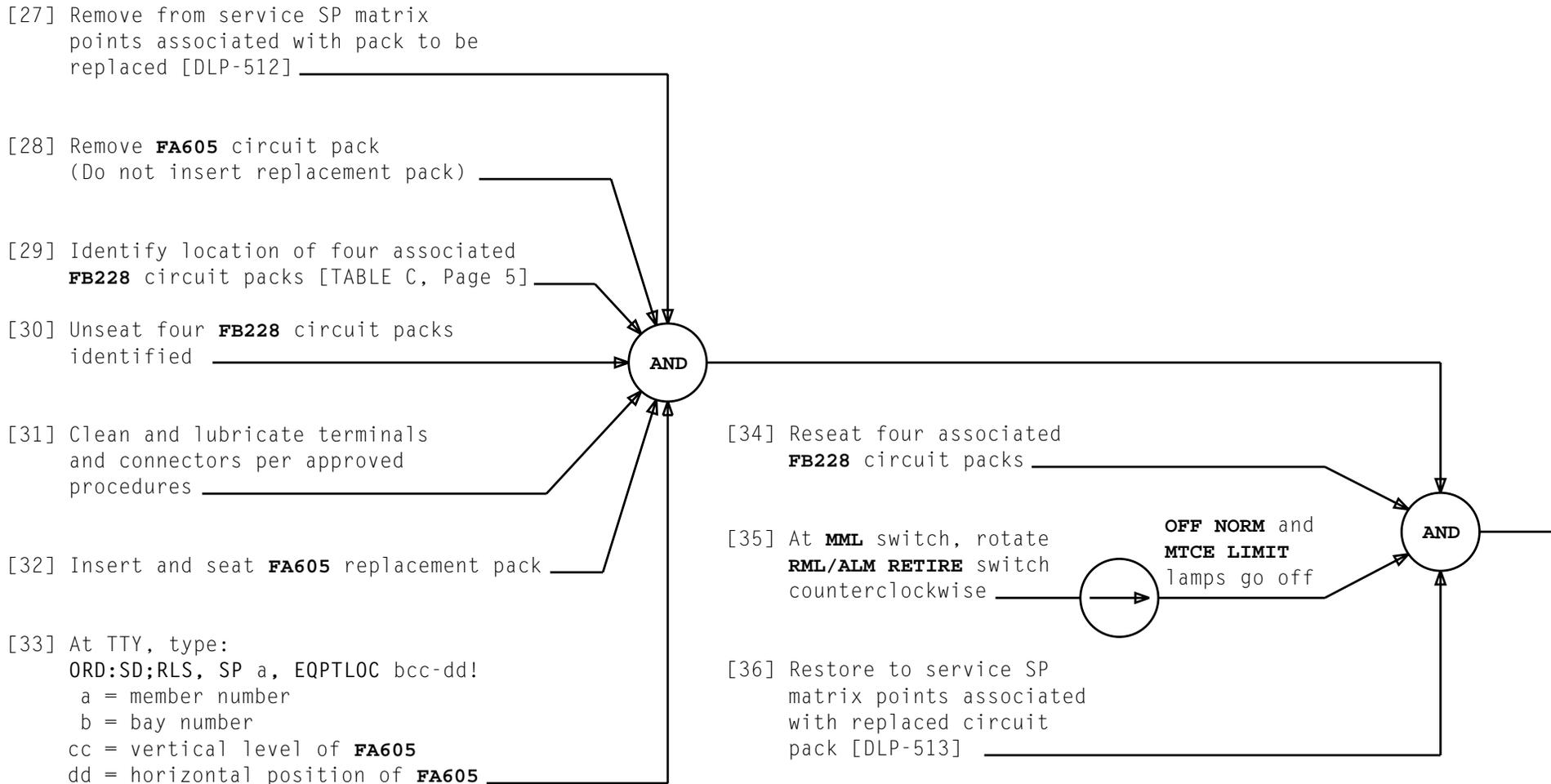
**REPLACE CIRCUIT PACK, ALARMS RETIRED WITH MATRIX MAINTENANCE  
LIMIT SWITCH**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 7 of 9	<b>502</b>



**REPLACE CIRCUIT PACK, ALARMS RETIRED WITH MATRIX MAINTENANCE LIMIT SWITCH**

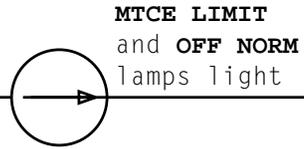
Issue 7	JUN 1996
234-151-031	DLP
PAGE 8 of 9	<b>502</b>



**REPLACE CIRCUIT PACK, ALARMS RETIRED WITH MATRIX MAINTENANCE  
 LIMIT SWITCH**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 9 of 9	<b>502</b>

[1] If circuit pack type is  
**FA610** or **FG 2**, at **MML** switch  
 rotate **RML/ALM RETIRE**  
 switch clockwise



[2] If circuit pack is listed  
 in **TABLE A**, remove  
 associated fuse

[3] Remove SP matrix points from  
 service [DLP-512]

[4] See **CAUTION 1**.  
 Remove circuit pack

[5] Inspect and lubricate pack  
 connectors and terminals

[6] Install circuit pack

[7] If fuse was removed in  
 Step 2, install fuse

AND

AND

Page 2

TABLE A							
CIRCUIT PACK LOCATION				FUSE			
FRAME	BAY	VERT	HOR	DESIG	BLOCK LOCATION		
					BAY	VERT	HOR
Distributor applique	0/5	68	2 thru 29	PPB0	0/5	07	14
	0/5	68	33 thru 60	PPB1	0/5	07	14
	0/5	64	2 thru 29	PPB2	0/5	07	14
	0/5	64	33 thru 60	PPB3	0/5	07	14

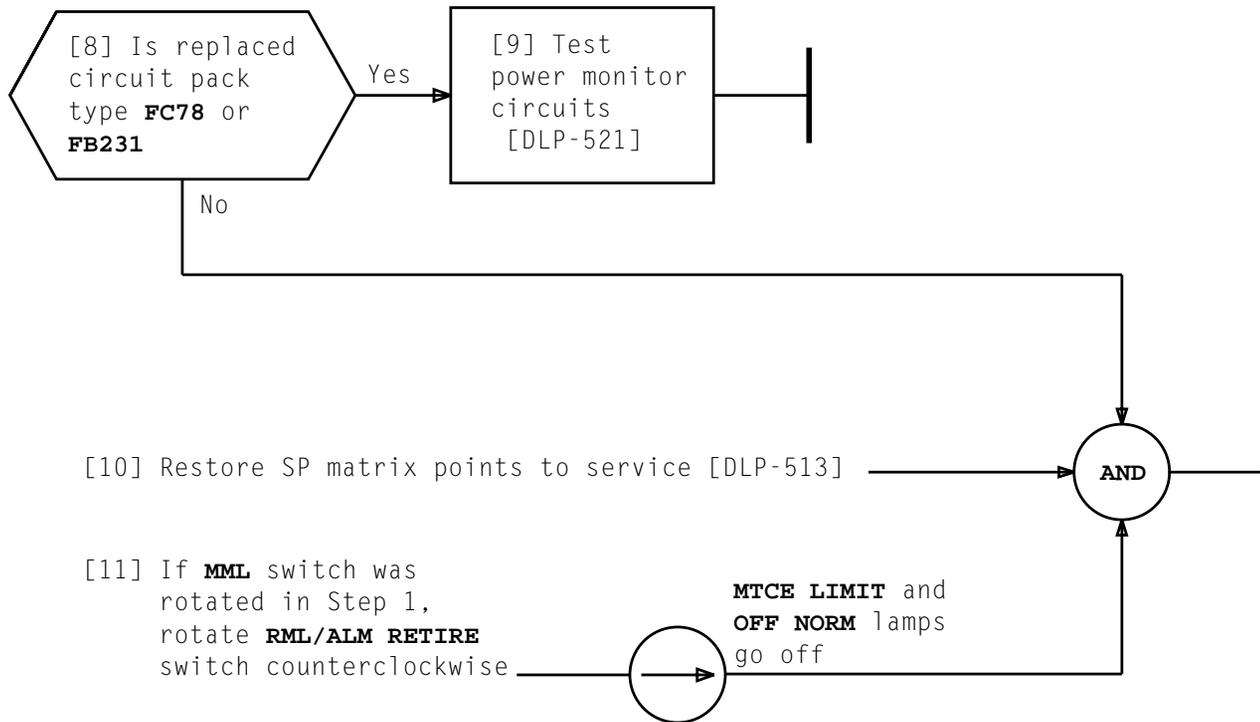
**CAUTION 1**  
 If OS lamp does  
 not light, delay  
 pack replacement  
 until duplicate  
 pulse points are  
 returned to  
 service

Issue 7 JUN 1996

234-151-031 DLP

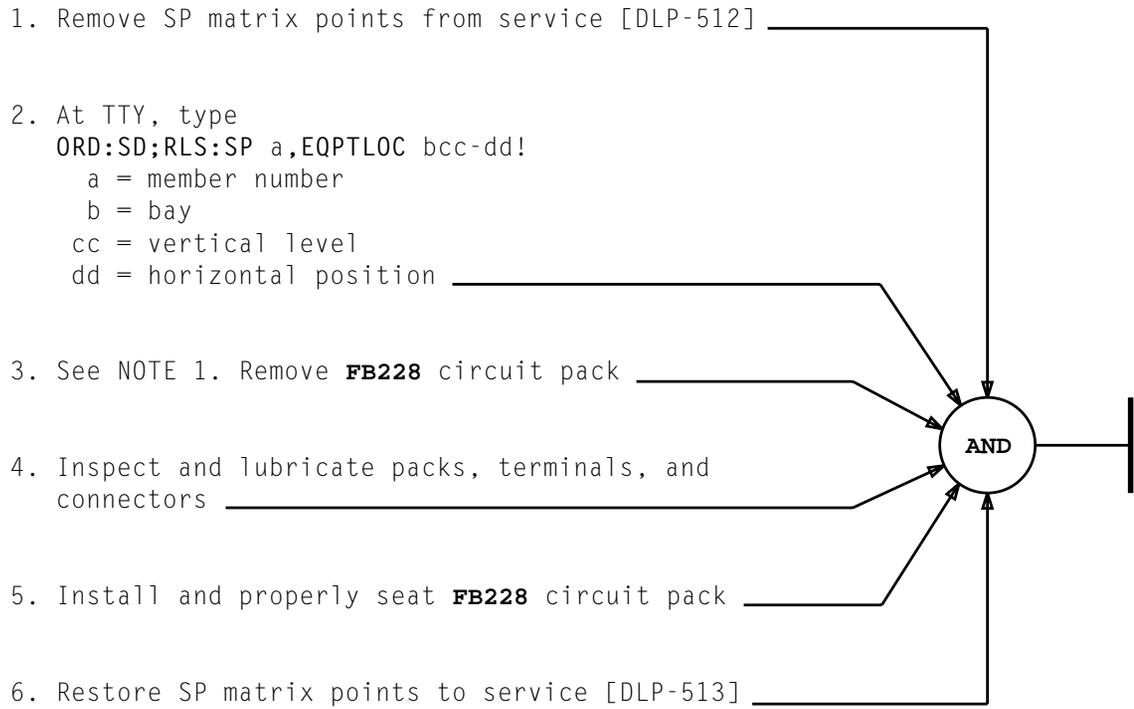
PAGE 1 of 2 503

**REPLACE CIRCUIT PACK**



**REPLACE CIRCUIT PACK**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 2 of 2	<b>503</b>



NOTE 1	
Circuit pack should be removed with distributor applique frame powered up	
Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 1	<b>504</b>

**REPLACE FB228 CIRCUIT PACKS**

[1] See FIG. 1, Page 2. On raw data printout for first failing test, locate last data word printed

In first failing phase pident:

[2] Use last data word address to locate where first subroutine was called

[3] Read any comments at CALLSUB statement located

[4] Note name of subroutine called in CALLSUB statement label item

[5] Locate and read prologue of program unit containing CALLSUB statement

In loader map symbols section:

[6] Locate name of subroutine called in symbol column (name noted in Step 4)

[7] In PIDENT column, note pident that contains this subroutine and obtain this pident

In pident containing subroutine:

[8] Locate subroutine using pident reference section

[9] Read subroutine prologue

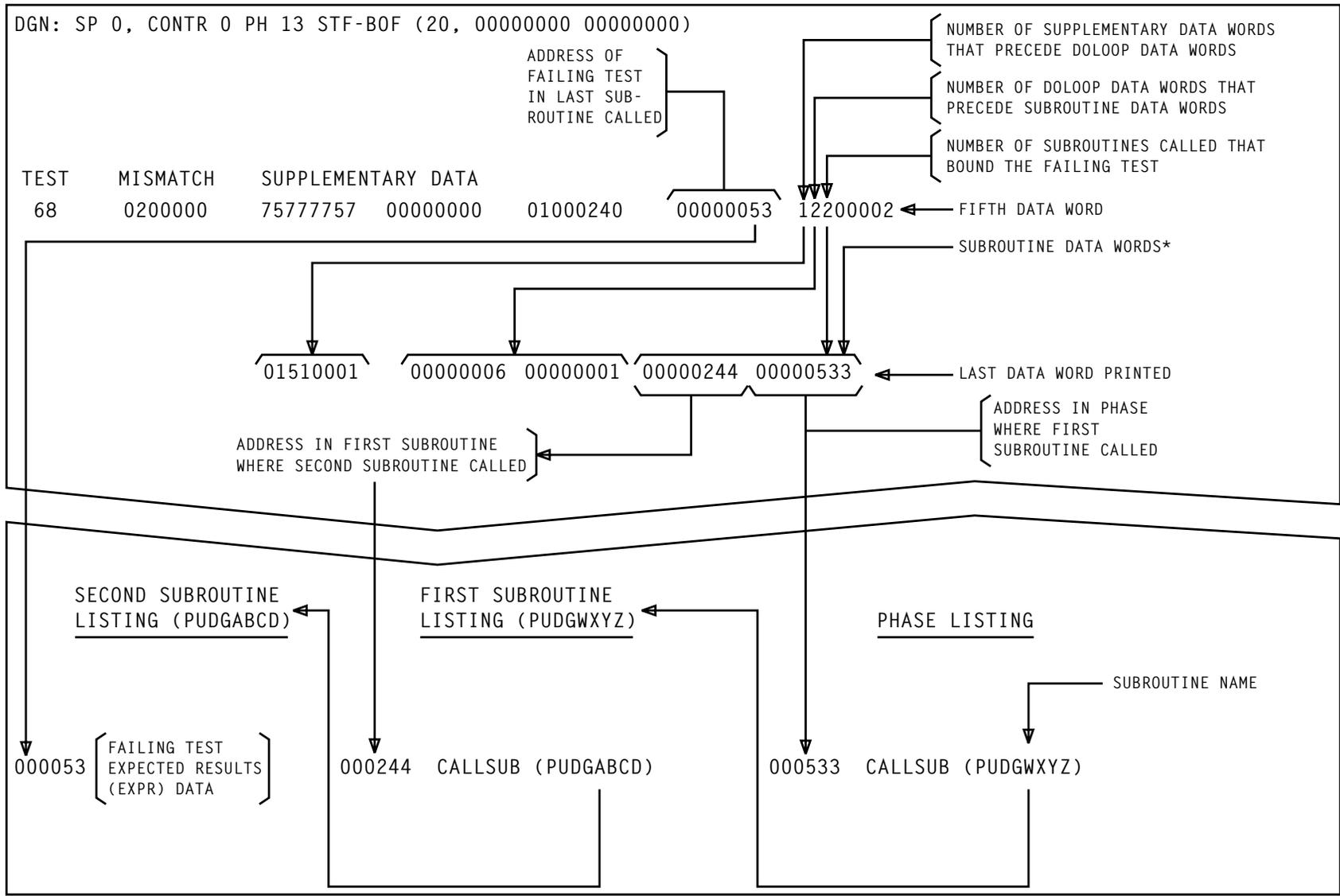
AND

AND

Page 3

## DETERMINE LOCATION AND FUNCTION OF SUBROUTINES CALLED

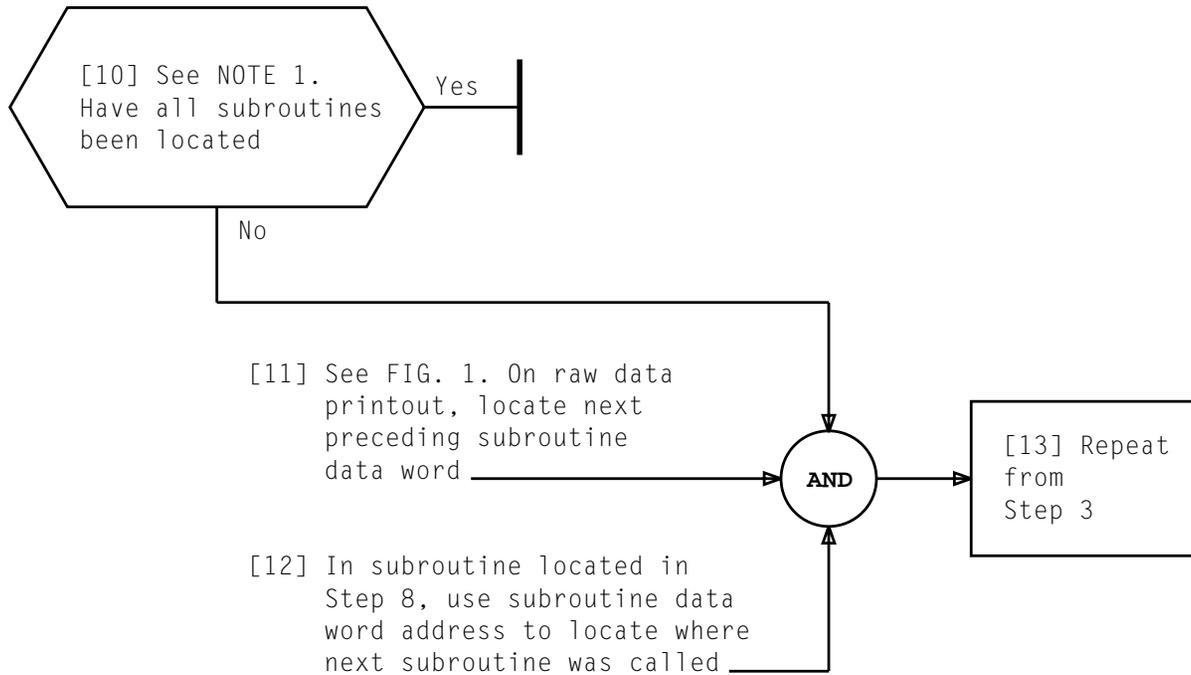
Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 3	505



\* SUBROUTINE DATA WORDS PRECEDING LAST ONE PRINTED ARE FOR THE 2ND, 3RD, ETC, SUBROUTINES CALLED (RIGHT TO LEFT)

FIG. 1 - Relationship of Subroutine Data Words to Phase and Subroutine Listings

Issue 7	JUN 1996
234-151-031	DLP
PAGE 2 of 3	505



NOTE 1	
On raw data printout, the sixth digit in fifth data word following mismatch data indicates number of subroutines called	
Issue 7	JUN 1996
234-151-031	DLP
PAGE 3 of 3	<b>505</b>

**NOTE:** AT&T 234-180-020 contains a description of DIAL statements

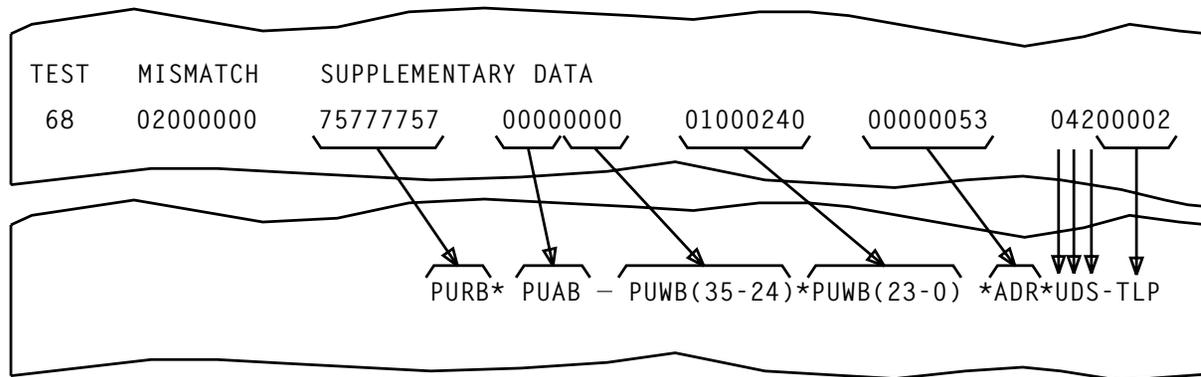
1. Read several DIAL statements just before failing test to determine what was occurring prior to test failing
2. Read failing test DIAL statement and any comments
3. Note "asterisk data" that follows failing test number in listing
4. Note relationship of asterisk line data to first five raw data printout words that follow mismatch data [FIG. 1]

5. In TABLE A, locate failing DIAL statement and use description column to determine meaning of data contained in second and third raw data words following mismatch data

**NOTE:** For scan point, SD point, and SP point addresses the third data word breaks down as follows:  
 23-17 = Don't care  
 16-12 = SP number  
 11-10 = Matrix  
 09-04 = Row  
 03-00 = Column

6. Use TABLE B to obtain additional information with respect to second and third data words

End of procedure



**FIG. 1 - Example of Raw Data Printout Relationship to Asterisk Line at Failing Test**

**TABLE A**  
**DESCRIPTION OF DATA CONTAINED IN SECOND AND THIRD DATA WORD FOR EACH TYPE DIAL TEST STATEMENT**

DIAL TEST STATEMENT	DESCRIPTION (NOTE)	DIAL TEST STATEMENT	DESCRIPTION (NOTE)
CCBB	A = B = 0, C = buffer bus address	SCANI	A (bits 11-2) = SP K code B = SP OPCODE to bit pulse point 0 (1640) C = address of point
CITOP CITOP I	Standard PUB format*		
CLKOP	A = fault chain, B = reply bus C = CC pulse point address	SDI	A (bits 11-2) = SP K code B = SP OPCODE to bit pulse point 0 (1640) C = address of point
MEMOPI	Standard PUB format* PUWB bits 16-10 = address of memory accessed PUWB bits 9-7 = memory level for time-slot memories and busy-idle map memories bit 0 = switching and permuting CKT	SESOP	Standard PUB format*
		STORE	A = B = 0, C = specified expected result for VIC diagnostic, B = VIC failing test
MTXMOP	Standard PUB format* PUWB bits 8-0 = matrix under test	TMSOP TMSOPI	Standard PUB format* PUWB bits 16-10 = address of memory accessed
PLOP	"MA" pulse point accessed by an SP: A (bits 11-2) = SP K code B = SP OPCODE to bit pulse point 0 (1640) C = address of point "MA" pulse point accessed by CC pulse point A = B = 0, C = CC pulse point address	TSIESR	Standard PUB format* except C = don't care
		TSIMOP	Same as MEMOPI statement
PUDROP PUDROPI	Standard PUB format*	<p><b>Note:</b> The following format relates A, B, and C to the second and third data words following mismatch data</p> <p align="center">SECOND WORD _____ THIRD WORD _____</p> <p align="center">AAAABBBB                      CCCCCCCC</p> <p>*The standard PUB format is:</p> <p>A = PUEA/PUAB B = PUWB (Bits 35-24) = OPAD, (Bits 35-29) = OPCODE C = PUWB (Bits 23-0) = ADDRESS</p>	
PULSE	A = B = 0, C = CC pulse point address		
PULSI	Same as PLOP statement		
PUOP PUOPI	Standard PUB format*		
PUOPBBR PUOPIBBR	PUOP Part: standard PUB format* BBR Part: A = B = 0, C = buffer bus address		

TABLE B	
SECOND AND/OR THIRD DATA WORD	LOCATION OF INFORMATION
	SD-4A028-01 Frame
OPAD/OPCODE	SD-4A013-01
SD point address	VER:SPMTXPK:SDP,MDN 0' a! a = SD point address
Scan point address	VER:SPMTXPK:SCP,MSN 0' a! a = scan point address

ANALYZE FAILING TEST DATA TO DETERMINE TEST FUNCTION

Issue 7	JUN 1996
234-151-031	DLP
PAGE 3 of 3	506

On summary data printout [FIG. 1, Page 2]:

1. Note monitor point address on first CD line under V1 column
2. Convert to decimal the octal failing bit in leftmost four octal digits of word under adjacent V2 column.

In test access PK document:

3. Find address and failing bit

**NOTE:** Negative addresses (for example, 77771510) precede positive addresses in PK. If address is not found, other addresses and bits may be investigated using other V column pairs (first CD line or other CD lines). The PK data for these addresses are further removed from the fault and PR data may be of greater value

4. Note pack type and gate name for failing bit

In CPS for pack type:

5. Locate component list section

6. Look in each DESIG column for gate name

**NOTE:** If (A) or (B) appears after gate name in Test Access PK, it indicates A or B half of register (gate)

7. In adjacent SH LOC column, use location indicated to find gate in CPS

8. At gate, note lead name and terminal leaving the gate to outside the pack [FIG. 2, Page 2]

In test access PK document:

9. For failing bit note FS, SD, and symbol name

In SD FS indicated:

10. Locate symbol number having same symbol name as indicated in test access PK for failing bit

11. Find lead interconnection section for this symbol

12. Using terminal and lead name noted in Step 8, find corresponding SD lead name

**IDENTIFY LEAD IN PATH OF FAILING BIT USING SUMMARY DATA PRINTOUT AND TEST ACCESS PK DOCUMENT**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 2	507

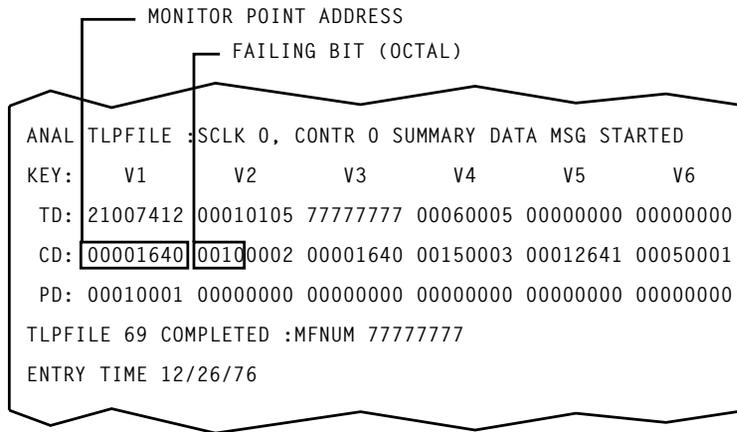


FIG. 1 - Example of Summary Data Printout

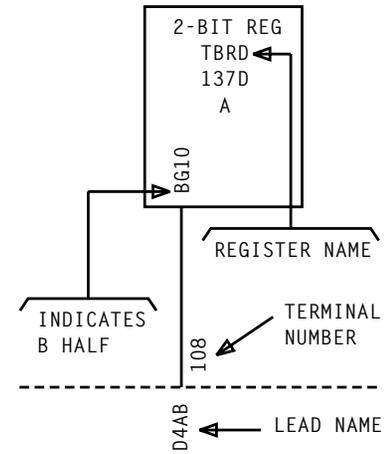


FIG. 2 - Example of Lead Leaving B Half of a CPS Register

IDENTIFY LEAD IN PATH OF FAILING BIT USING SUMMARY DATA PRINTOUT AND TEST ACCESS PK DOCUMENT

Issue 7	JUN 1996
234-151-031	DLP
PAGE 2 of 2	507

SUMMARY

Locate failing test in last subroutine called. Look past failing test for endloop statements. For each endloop statement located in subroutine, use endloop label variable to identify location of associated doloop statements. Locate each doloop statement. Obtain doloop index values from raw data printout and determine

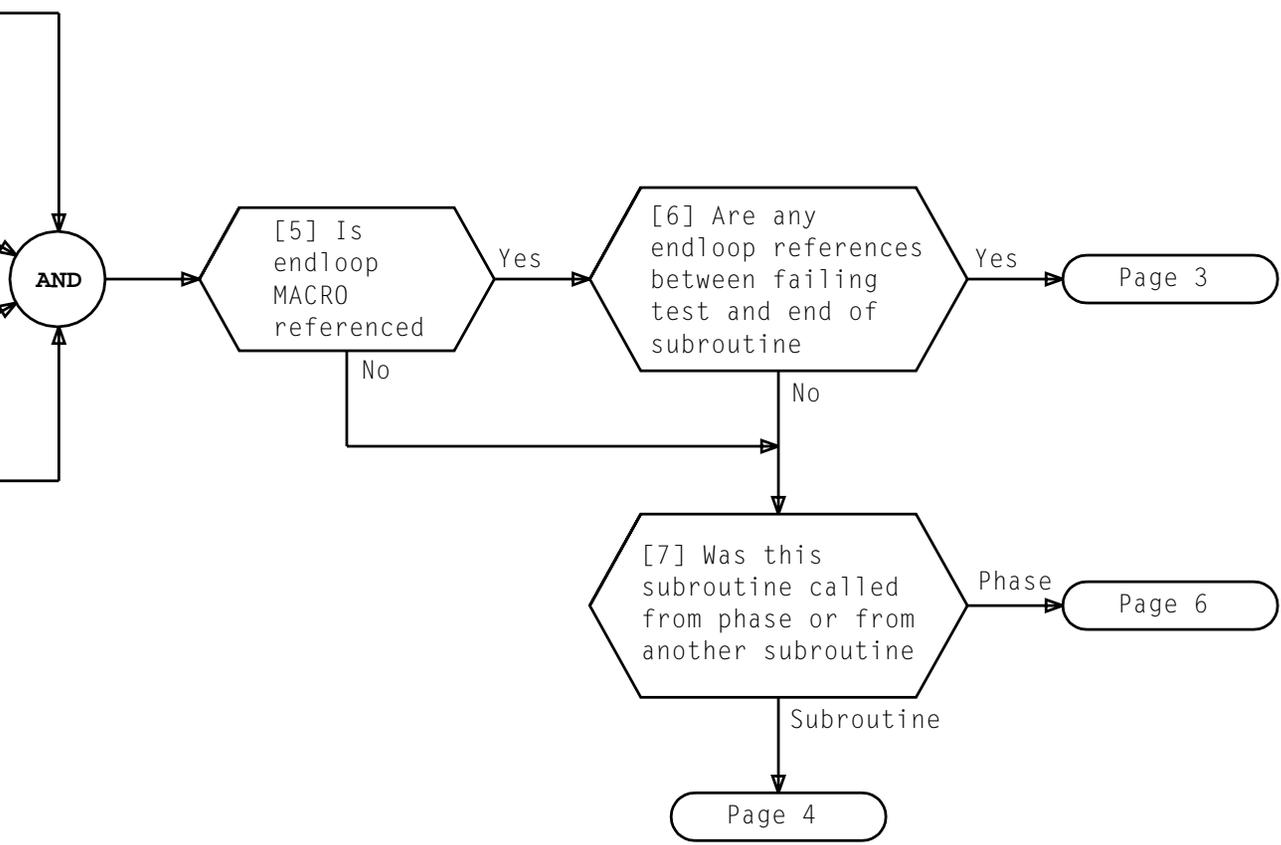
meaning for each doloop [FIG. 1]. If endloop statement was not found in subroutine, go to where subroutine was called and look for endloop statements after CALLSUB statement. Continue to look for endloop statements after CALLSUB statements until all doloops indicated on raw data printout for first failing test are located. Read any comments at the doloop statements

[1] Refer to FIG. 1 and DIAL statement definitions in AT&T 234-180-020 as necessary

[2] Locate failing test in last subroutine called and note page and line number of expected results (EXPR)

[3] Locate last address in this subroutine and note page and line number

[4] Locate subroutine pident reference section



Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 6	508

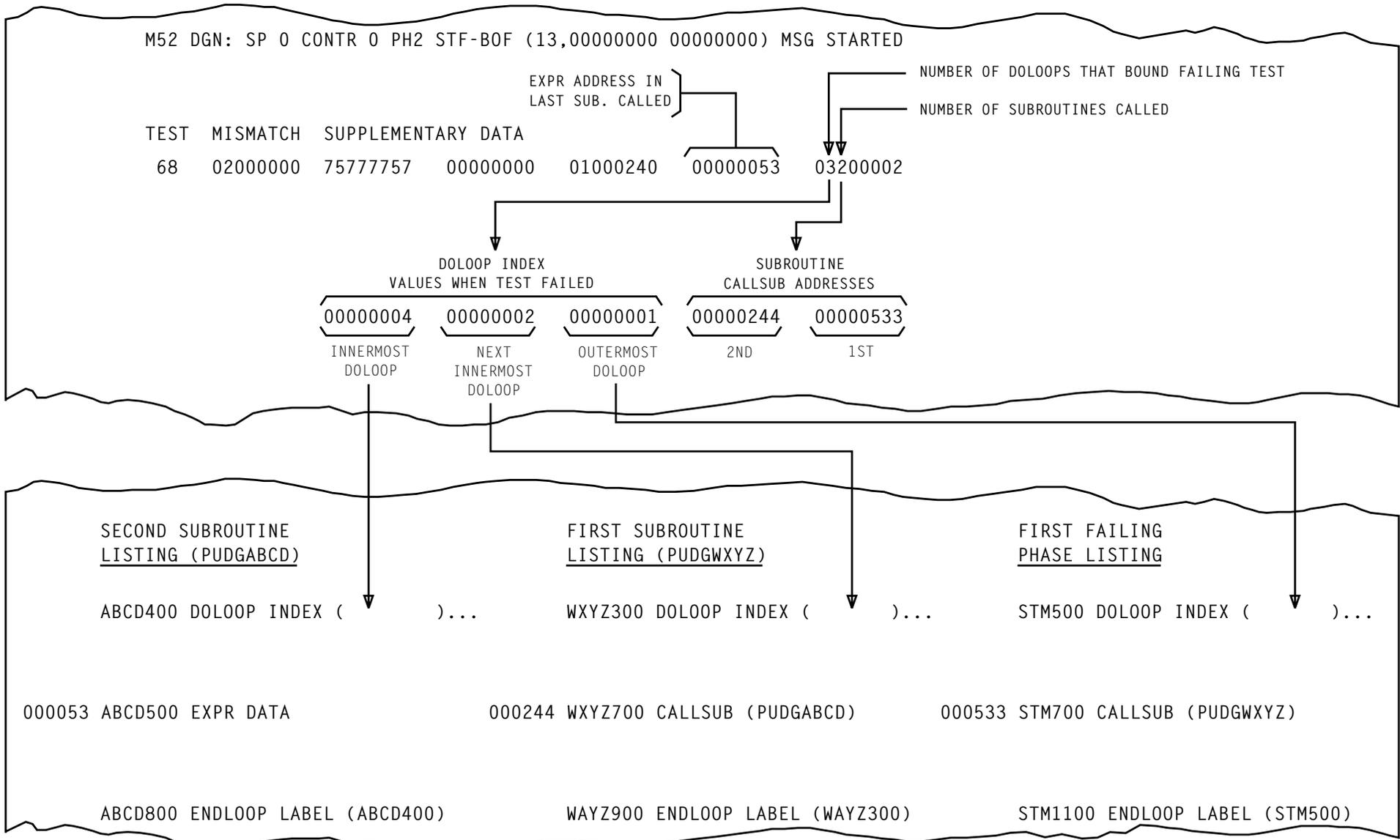


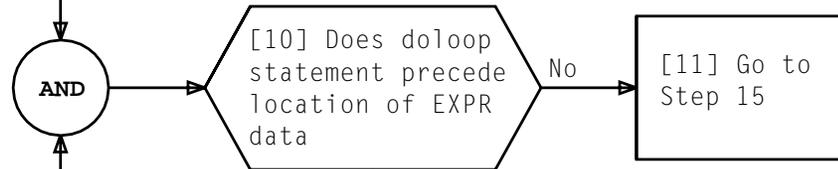
FIG. 1 - Example of Doloop Raw Data Relationship to Listings When Subroutines Called

[8] Locate referenced endloop statement closest to, but beyond EXPR data noted in Step 2

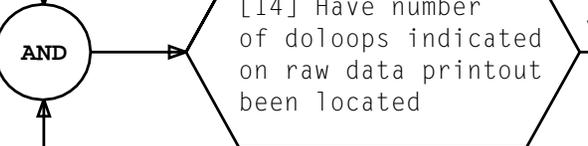
[9] Locate doloop statement using label (in parentheses) at endloop statement

[12] Read any comments at doloop statement

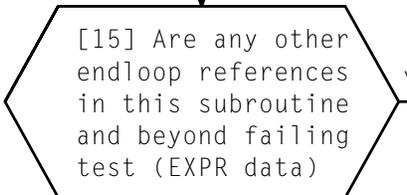
[13] Obtain doloop index value from raw data printout and note its meaning for this doloop [FIG. 1, NOTES 1 and 2]



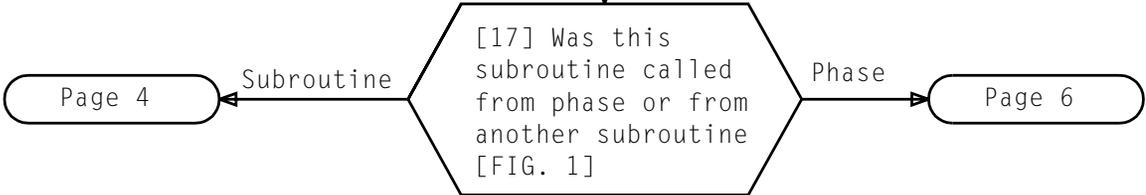
[11] Go to Step 15



NOTES  
 1. First doloop located is innermost, next doloop located is next innermost, etc  
 2. Doloop values often indicate unit under test, memory, etc



[16] Locate end-loop statement next closest to EXPR data and repeat from Step 9

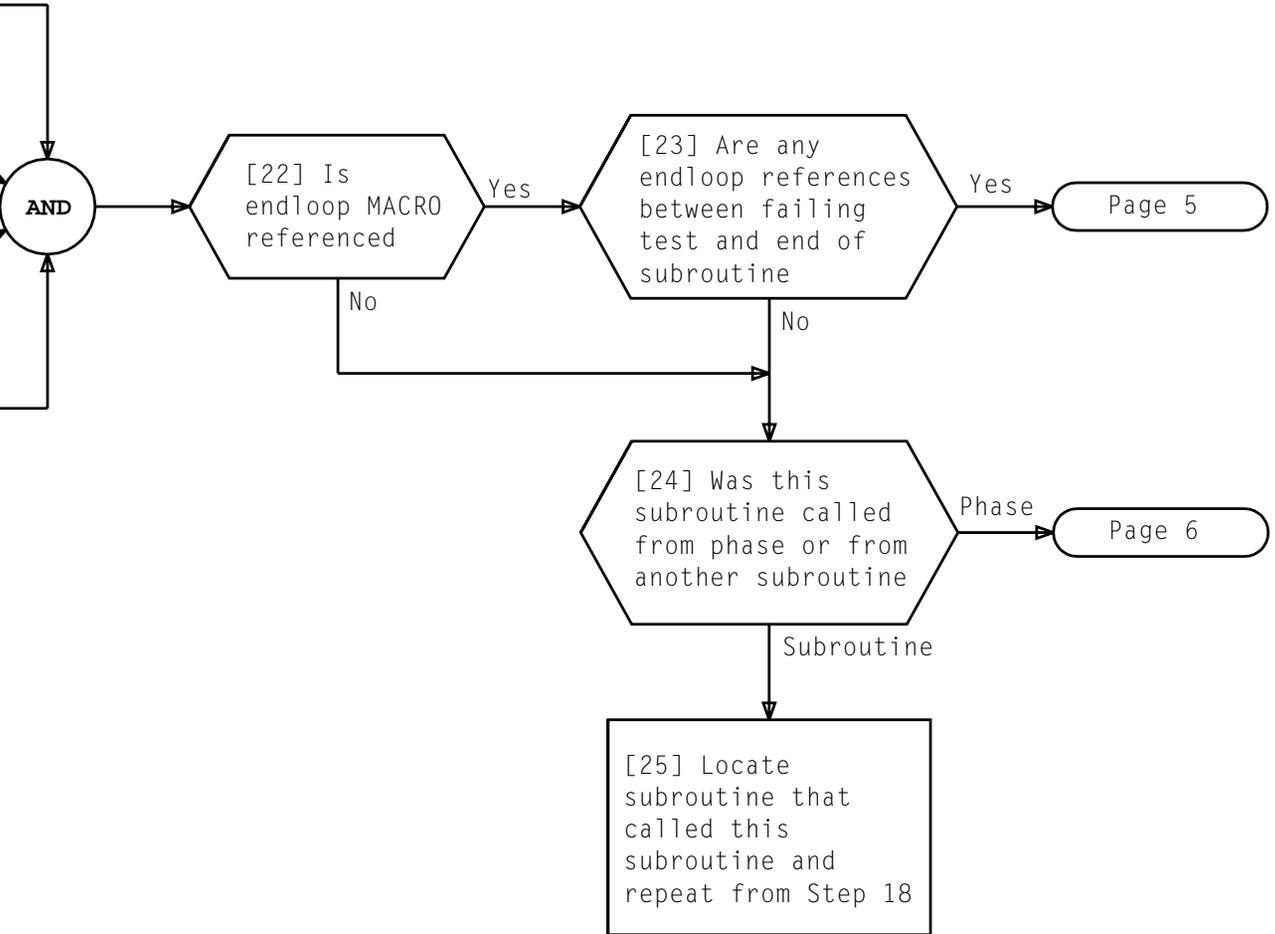


[18] In subroutine that called last subroutine checked for doloops, locate CALLSUB statement that called the subroutine

[19] Note page and line number of CALLSUB statement

[20] Locate last address in this subroutine and note its page and line number

[21] Locate subroutine pident reference section

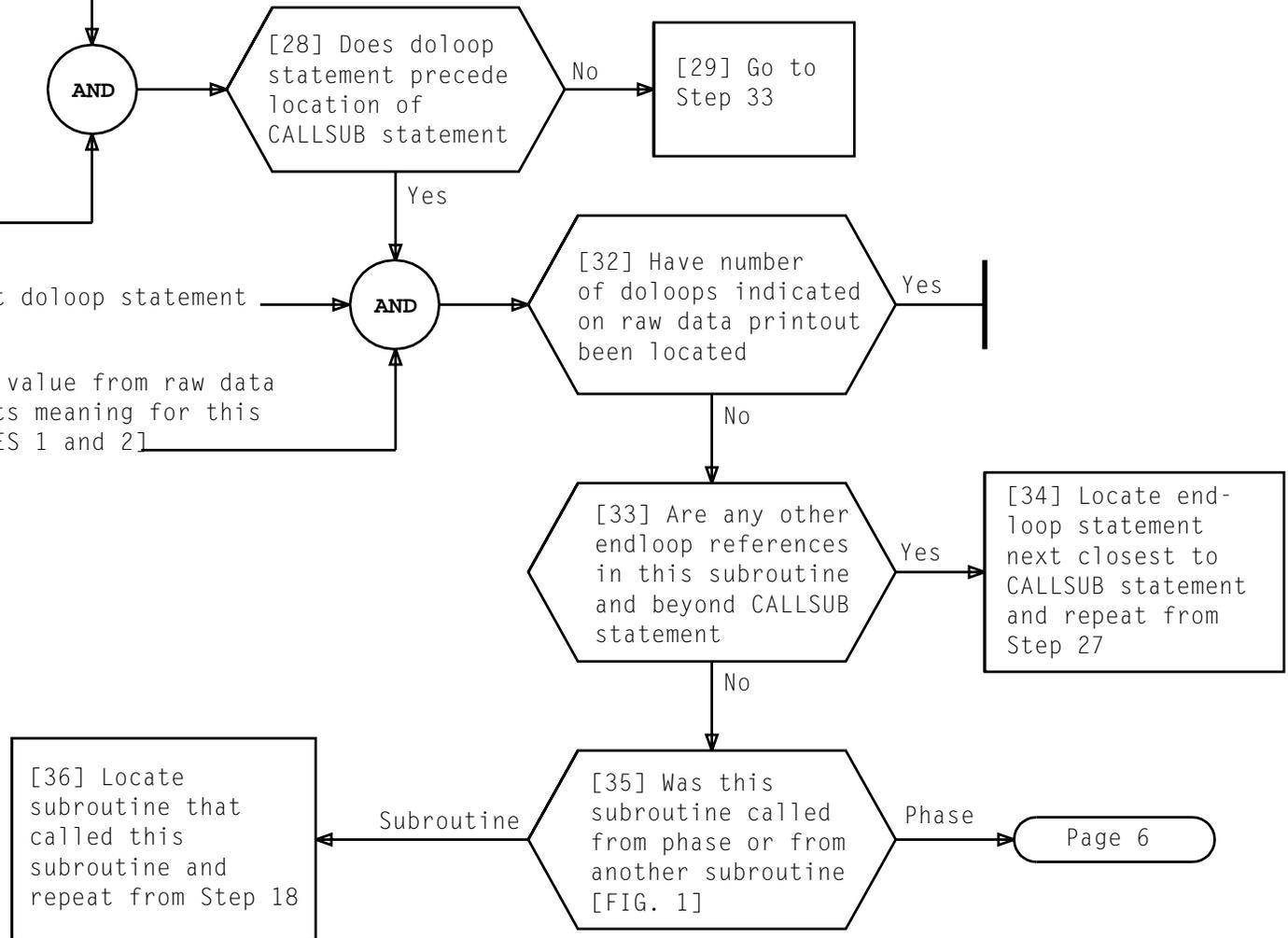


[26] Locate referenced endloop statement closest to, but beyond CALLSUB statement noted in Step 19

[27] Locate doloop statement using label (in parentheses) at endloop statement

[30] Read any comments at doloop statement

[31] Obtain doloop index value from raw data printout and note its meaning for this doloop [FIG. 1, NOTES 1 and 2]



Issue 7	JUN 1996
234-151-031	DLP
PAGE 5 of 6	508

In first failing phase pident:

[37] Locate CALLSUB statement that called last subroutine checked for doloops [FIG. 1]

[38] Note page and line number of CALLSUB statement

[39] Locate endloop MACRO in pident reference section

[40] Note endloop reference that is closest to, but beyond CALLSUB statement

[41] Locate endloop statement noted in Step 40

[44] Read any comments at doloop statement

[45] See NOTES 1 and 2, Page 3. Obtain doloop index value from raw data printout and note meaning for this doloop [FIG. 1]

[42] Locate doloop statement using label (in parentheses) at endloop statement

[43] Does doloop statement precede location of CALLSUB statement noted in Step 38

No

Yes

AND

[46] Have number of doloops indicated on raw data printout been located [FIG. 1]

No

Yes

[47] Locate end-loop statement next closest to CALLSUB statement and repeat from Step 42

**DETERMINE LOCATION AND FUNCTION OF DOLOOPS, SUBROUTINES CALLED**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 6 of 6	508

In first failing phase pident:

[1] Locate first failing test using EXPR address on raw data printout [FIG. 1]

[2] Note page and line number of EXPR data

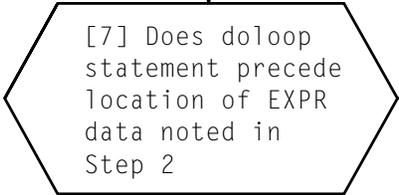
[3] Locate endloop MACRO in pident reference section

[4] Note endloop reference that is closest to, but beyond EXPR data

[5] Locate endloop statement noted in Step 4

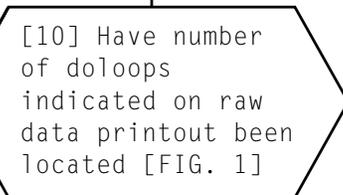


[6] Locate doloop statement using label (in parentheses) at endloop statement



[11] Locate endloop statement next closest to failing test and repeat from Step 6

[8] Read any comments at doloop statement



[9] Obtain doloop index value from raw data printout and note meaning for this doloop [FIG. 1, NOTES 1 and 2]

NOTES

1. First doloop located is innermost, next doloop located is next innermost, etc
2. Doloop values often indicate unit under test, memory, etc

**DETERMINE LOCATION AND FUNCTION OF DOLOOPS, NO SUBROUTINES CALLED**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 2	509

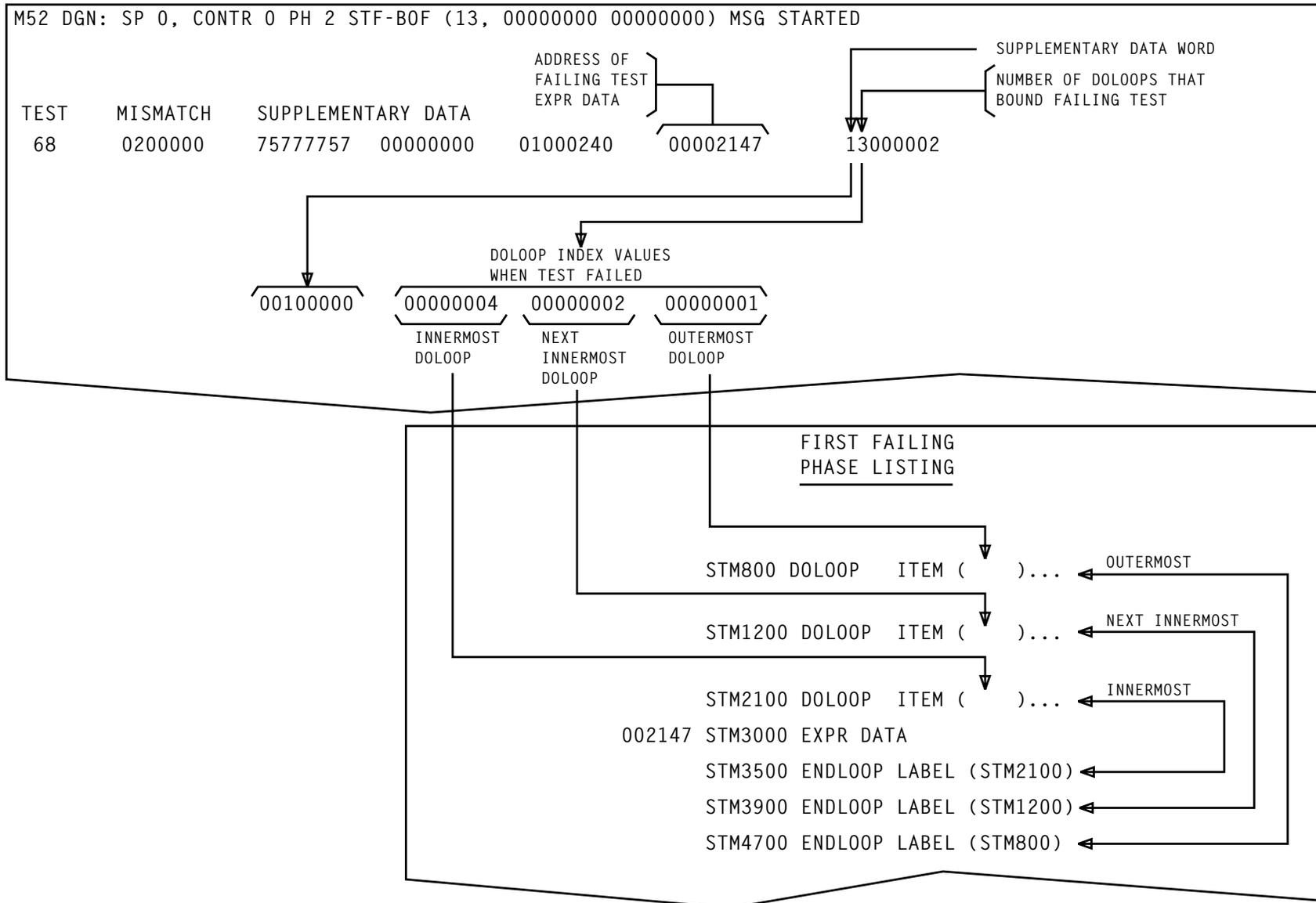
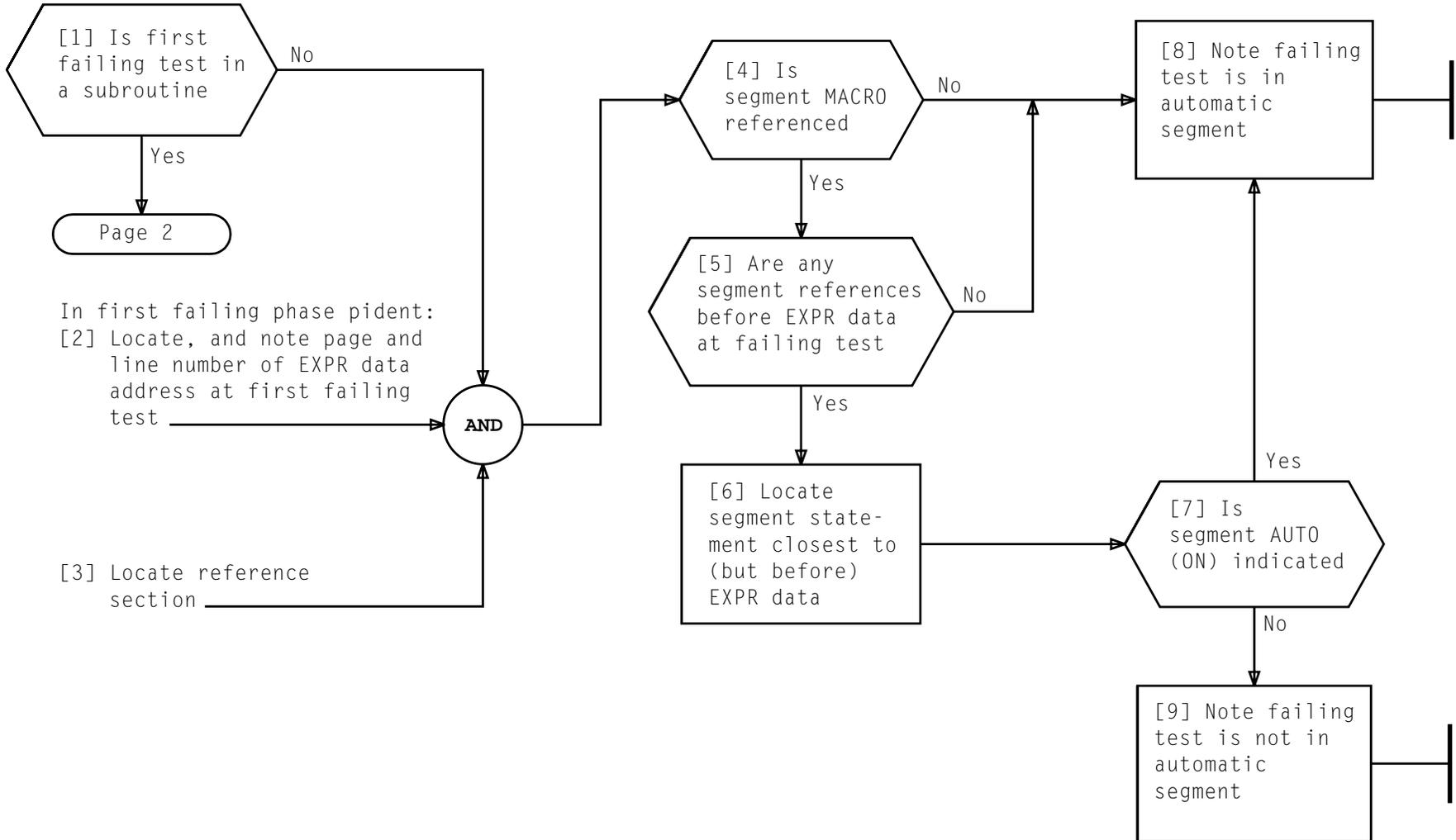


FIG. 1 - Example of Raw Data Doloop Word Relationship to Phase Listing

**DETERMINE LOCATION AND FUNCTION OF DOLOOPS, NO SUBROUTINES CALLED**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 2 of 2	509

<p style="text-align: center;">SUMMARY</p> <p>Locate first segment statement before first failing test. If segment statement has AUTO (ON) indicated, the failing test is in an automatic segment. If AUTO (ON) is not indicated,</p>	<p>the failing test is not an automatic segment. If no segment statement is found before the first failing test, the failing test is in an automatic segment.</p>
---	---



In first failing phase pident:  
 [2] Locate, and note page and line number of EXPR data address at first failing test

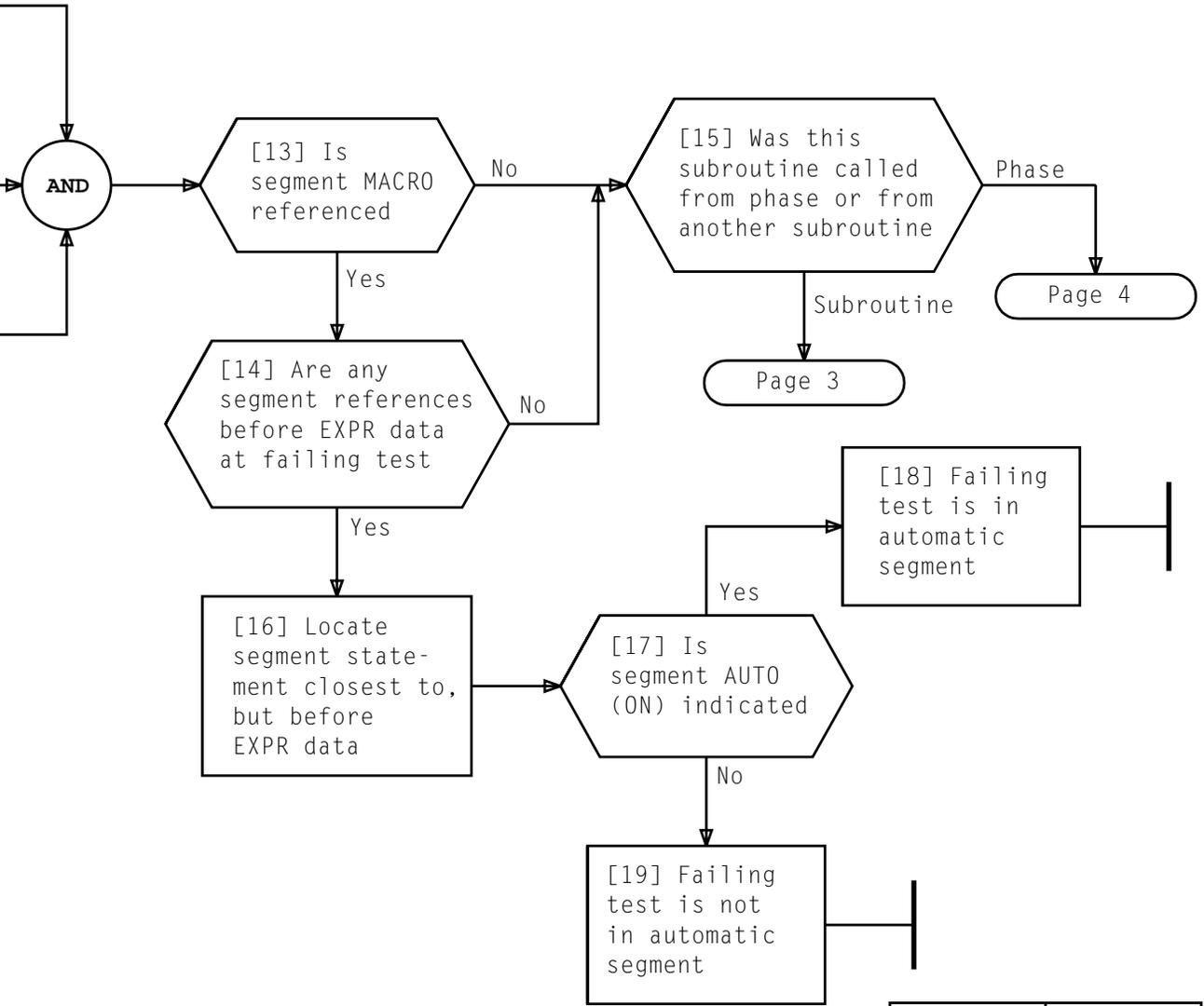
**DETERMINE IF FAILING TEST IS IN AUTOMATIC SEGMENT**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 4	<b>510</b>

In subroutine where first failing test is located:  
 [10] Locate, and note page and line number of first address in subroutine (000000)

[11] Locate, and note page and line number of first failing test EXPR data

[12] Locate pident reference section



**DETERMINE IF FAILING TEST IS IN AUTOMATIC SEGMENT**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 2 of 4	510

In subroutine that called last subroutine  
checked for segment statement:

[20] Locate, and note page  
and line number of  
first address in  
subroutine (000000)

[21] Locate, and note page  
and line number of  
CALLSUB statement that  
called last subroutine

[22] Locate pident  
reference section

AND

[23] Is  
segment MACRO  
referenced

[24] Are any  
segment references  
before CALLSUB  
statement

[27] Locate  
segment statement  
closest to but  
before CALLSUB  
statement

[25] Was this  
subroutine called  
from phase or from  
another subroutine

[28] Is segment  
AUTO (ON)  
indicated

[26] Locate  
subroutine that  
called last  
subroutine and  
repeat from  
Step 20

Page 4

[29] Failing  
test is in  
automatic  
segment

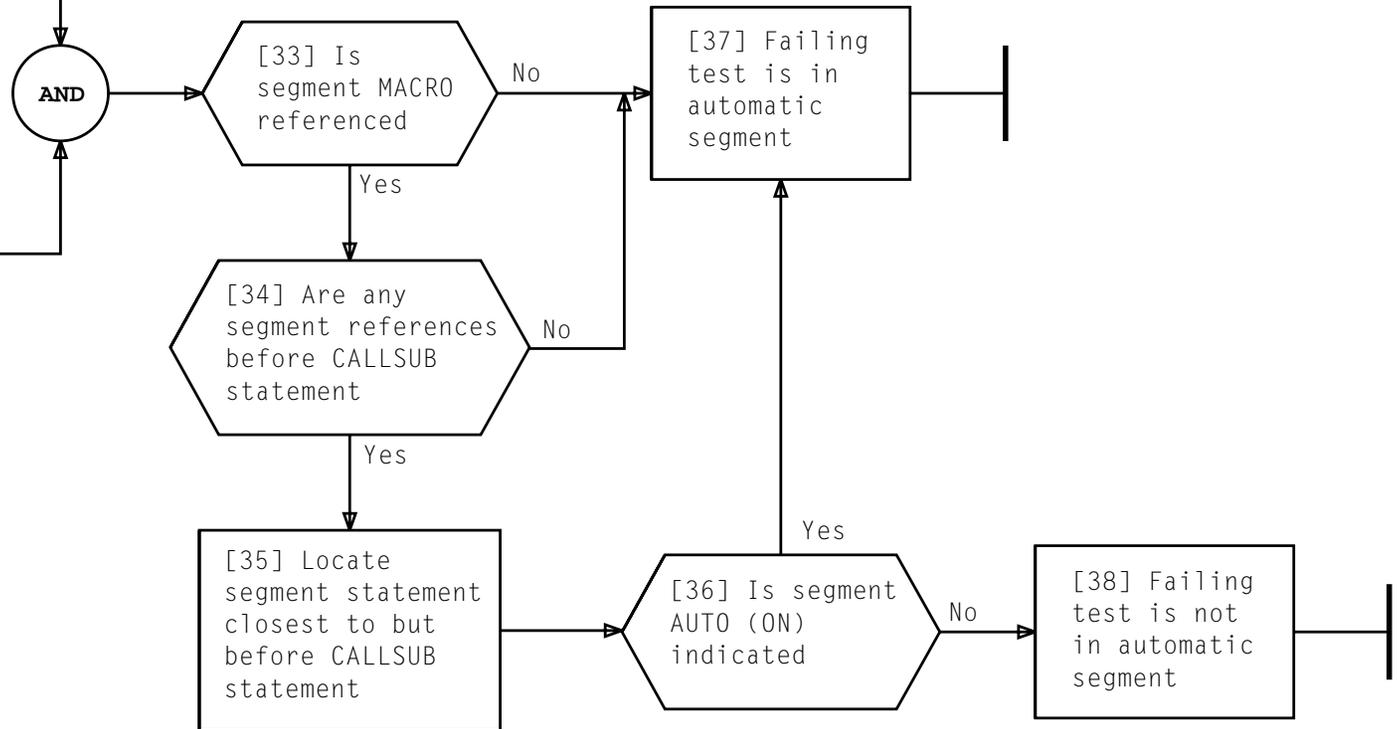
[30] Failing  
test is not  
in automatic  
segment

Issue 7	JUN 1996
234-151-031	DLP
PAGE 3 of 4	510

**DETERMINE IF FAILING TEST IS IN AUTOMATIC SEGMENT**

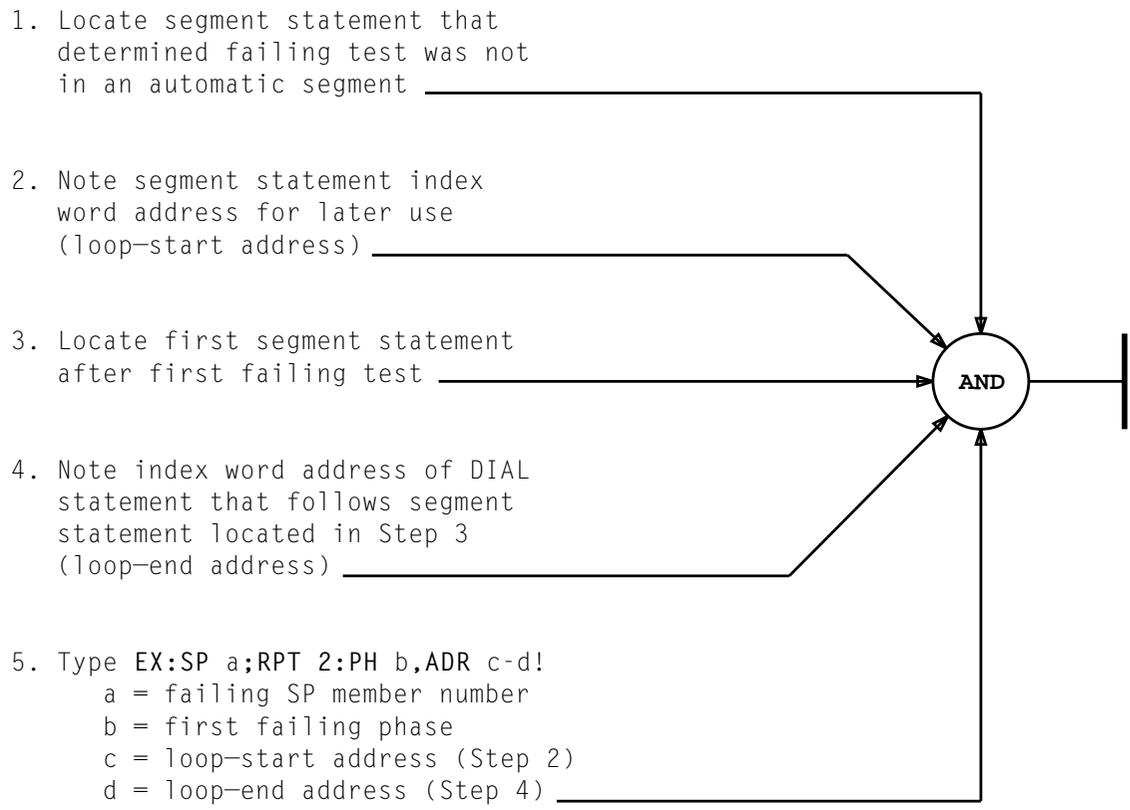
In first failing phase pident:  
 [31] Locate, and note page  
 and line number of  
 CALLSUB statement that  
 called last subroutine  
 checked for segment  
 statement

[32] Locate  
 reference section



Issue 7	JUN 1996
234-151-031	DLP
PAGE 4 of 4	510

**DETERMINE IF FAILING TEST IS IN AUTOMATIC SEGMENT**

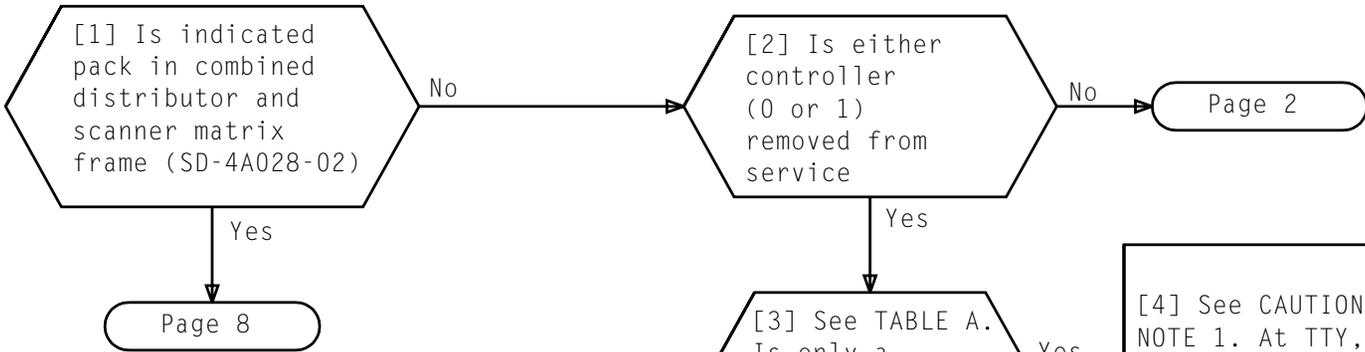


**SET UP LOOP OVER FIRST FAILING TEST WHEN TEST IS IN FORCE SEGMENT**

Reissued

Issue 7	JUL 1998
234-151-031	DLP
PAGE 1 of 1	<b>511</b>

<p style="text-align: center;">SUMMARY</p> <p>When SP frame does not contain combined distributor and scanner matrix frame, and both controllers are in service, remove only points identified in suspect pack. When either controller is OOS, remove all points on associated packs</p>	<p>from service. On all frames, use <b>SET:TRKSTAT MTC. DSA,CIN e:SDM!</b> to remove TSN or TDN points on a pack. Use TABLE C to identify required action to remove affected MDN points on a pack</p>
--	---



NOTES

1. Unconditional restoral of associated controller could eliminate time-consuming process of removing from service other matrix packs. If restoral fails, F-level will occur and associated packs must be removed from service
2. Points on associated matrix packs must also be removed from service before removal of suspect matrix pack

**TABLE A**  
**CONDITIONS FOR MATRIX PACK ONLY BEING SUSPECT**

1. Matrix packs are on top of TLP list with no controller packs preceding them and all controller diagnostic phases are ATP

SP type	diagnostic phases	
	controller	matrix
SP-1	1-16, 21	17-20

2. All phases are ATP, but trunk tests or trunk error analysis identifies suspect trunk

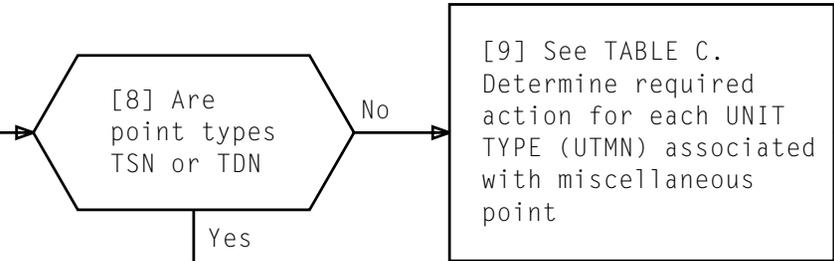
[4] See CAUTION 1 and NOTE 1. At TTY, type **RST:SP a, CONTR b; UCL!**  
a = member number  
b = OOS controller

[6] See NOTE 2 and TABLE B. Identify location of associated matrix packs

**CAUTION 1**

*Take extreme care to ensure that these procedures are used. Restoral of a bad controller with the matrix pested can affect all matrix points depending on fault location*

[7] Identify matrix point types associated with matrix pack by typing  
**VER:SPMTXPK: SP a,EQPTLOC bcc-dd!**  
 a = member number  
 b = bay number  
 cc = level  
 dd = horizontal position



[9] See TABLE C. Determine required action for each UNIT TYPE (UTMN) associated with miscellaneous point

[10] See NOTE 3. Request TOC to type  
**OP:TRKSTAT,CIN e:SDM!**  
 and note status of each trunk

[11] See NOTE 3. Notify TOC to type  
**SET:TRKSTAT,MTC.DSA,CIN e:SDM!**  
 e = each trunk on verify message [Step 7]

[12] See NOTE 3. Request TOC to type  
**OP:TRKSTAT,CIN e:SDM!**  
 ;and verify each trunk is MTC, DSA and TRAF (OOSI)

TABLE B		
TYPE OF PACK	TABLE	PAGE
Scan point packs	D	6
SD point packs	E	7

NOTE 3  
 If CINs are associated with **FB228** circuit pack, each matrix point must be removed on a per-CIN basis. (SDM option will not work)

Issue 7	JUN 1996
234-151-031	DLP
PAGE 2 of 11	<b>512</b>

<b>TABLE C</b>	
<b>UNIT TYPE</b>	<b>REQUIRED ACTION</b>
Alarm grid (miscellaneous A and B frame)	<p>1. Miscellaneous SD points (MDN) associated with GRID unit type in miscellaneous A or B frame – MOC and TEC work centers should be notified. They should retire any existing alarms, remove any alarm transfers or grouping between maintenance centers, and remove any foreign alarm transfers which exist. These can be reestablished when SP repair work is completed.</p> <p>2. Miscellaneous scan points associated with GRID unit type in miscellaneous A or B frame – Office alarm system will not work to full capacity when the scan pack is removed. The MOC (and TECs) should be notified that GRID is disabled during repair activity. Effects could be loss of grid report messages (but retention of frame alarm messages when provided), inability to retire alarms via alarm retire keys (but OK via TTY), and loss of alarm messages from a foreign alarm system. Audible and visual indicators will still be present. Remove any transfer grouping or foreign alarm for each point involved  At TTY, for transfers type  <b>STOP:CFR;ALMGRP[MC a]!</b> (a = maintenance center)  At TTY, type for stopping alarm routing:  <b>STOP:RTE;ALM [MC a]!</b> (a = maintenance center)</p>
Ring and tone	Miscellaneous scan and SD points associated with the ringing and tone plant – MOC and TEC work centers should be notified giving them unit type and member number information. When pack replacement is complete, audit 20 should be requested ( <b>AUD: NUM</b> ). Obtain unit status and retain for restoral. At TTY, type <b>OP:TONESTAT!</b>
51-A test position	Miscellaneous scan and SD points associated with 51A test positions (TPOS) – Loss of scan or SD points at the test position will disable some of the testing capabilities. Notify TOC to suspend testing and place the position in the "position unattended" state to prevent incoming 101 calls at the positions involved until the SP repair work is complete. Request TOC to suspend tests and verify MTC DSA and TRAF (OOSI). At TTY, for each trunk involved, type <b>OP:TRKSTAT, CIN e!</b> (e = trunk identity)
DOCT or NMDR power	Miscellaneous scan points associated with power for DOCT and NMDR units – MOC, MAC, and NMC work centers should be notified that acknowledgment failures on DOC transmitters may be caused by SP repair activity. These work centers should evaluate the need for manual action while SP repair activity is in progress

<b>Issue 7</b>	<b>JUN 1996</b>
<b>234-151-031</b>	<b>DLP</b>
<b>PAGE 3 of 11</b>	<b>512</b>

<b>TABLE C (Contd)</b>	
<b>UNIT TYPE</b>	<b>REQUIRED ACTION</b>
TTF frame	Miscellaneous scan points associated with TTF frames – TEC should be notified that alarm TTY messages will not be printed for units involved if an alarm sounds for the frame. Aisle pilot lamps will have to be used to locate the trouble
Network management	Miscellaneous scan and SD points related to network management units – for SD points, DOC signals and acknowledgments cannot be sent; for scan points, DOC signals and acknowledgments cannot be received. Notify MAC and NMC work centers giving them the unit type and member number involved, and MSN or MDN number so one can determine the CIN of the affected TSG. (This determination can be done from paper records or via verification of unit-type translator, and DOCT to TSG and DOCR to TSG translators.)
Recorded announcement	<ol style="list-style-type: none"> <li>1. Miscellaneous SD points associated with the recorded announcement frame – the MOC and TEC work centers should be notified. When the pack replacement work is complete, audit 47 should be requested (AUD: NUM).</li> <li>2. Miscellaneous scan points associated with the RA frame – the recorded announcement frame should be removed if scan pack replacement is being done. A 100-ms closure required every 4 seconds for the message phase update function may be missing and will cause customers to be connected to the wrong phase of a message. The MOC should be notified that RA frame needs to be taken out of service in connection with an SP matrix repair procedure. Obtain unit status and retain for restoral. At TTY, type <b>OP:RASTAT a!</b> (a = member number)</li> </ol>
Signal processor	Associated with all duplicated pulse points (MDNs) – the only action required is to remove the pulse points from service and power unit down via <b>PPL 0</b> or <b>PPR 0</b> switch. If the mate pulse cannot be accessed (ie, by VIF), out-of-service request will be denied.
Trunk and service circuits	On all universal scan and SD points, and on miscellaneous scan SD or pulse points associated with circuits – CIN of the circuit should be identified and all circuits should be turned down (maintenance disabled) by TOC or MOC before any packs are removed. At TTY, for each trunk involved, type <b>SET:TRKSTAT MTC,DSA,CIN e!</b> ; and verify MTC DSA and TRAF (00SI) <b>OP:TRKSTAT, CIN e!</b> (e = trunk identity)
DOC transmitter and NMDC frame	Only for miscellaneous scan points associated with the peripheral unit report, ignore NTPI, for DOC transmitter and NMDC frame – MOC should be notified that SP repair activity may affect status of units involved. Unit type and member number information should be passed to the MOC.

<b>Issue 7</b>	<b>JUN 1996</b>
<b>234-151-031</b>	<b>DLP</b>
<b>PAGE 4 of 11</b>	<b>512</b>

**REMOVE SP MATRIX POINTS FROM SERVICE**

TABLE C (Contd)	
UNIT TYPES	REQUIRED ACTION
Automatic Distribution Group (International Operator Center)	<p>Automatic Distribution Group (ADG) is associated with International Operator Center (IOC) for gateway offices. If this is a scan point, notify ADG management for the DG member number specified. ADG distribution must not be changed during repair procedures since changes will not be processed by <b>4ESS™</b> switch during that time. Obtain the base scan point for this unit-type member number from the unit-type translator. Set the T-bits for the base point to ignore using <b>ORD:TBITS;IGNORE:MSH ---!</b></p> <p>After pack has been replaced, set T-bits for the base point to NORM. If this is an SD point, then the ADG management should be notified that acknowledgments will not be sent during the repair process time.</p>
Unit types other than above	<p>The MOC and TEC work centers should be notified of the sort of SP repair procedure being performed, and should be given the unit type and member number of each unit implicated. At TTY, type <b>INH:AUD:NUM 28!</b>; and for each MSN involved, type <b>ORD:TBITS;IGNORE:MSN e!</b> (e = scan number identity). While MSNs are set to ignore, any state changes on these scan points will not be acknowledged until MSNs are set back to normal. If this is a base SP and these points are associated with the <b>ACK/OS/OFF</b> switch peripheral unit frames, there are no T-bits to set. For base SP, see WARNING 1.</p>

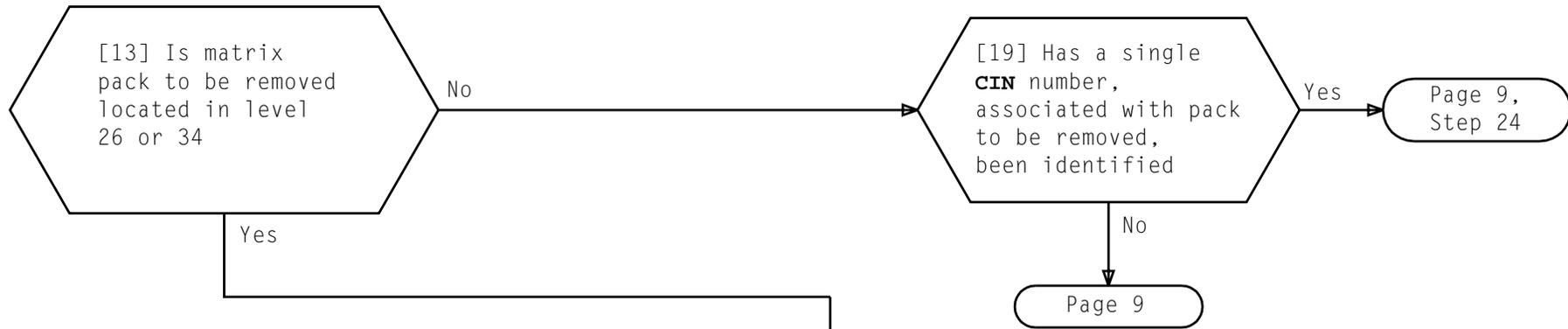
<p><i>WARNING 1</i></p> <p><i>If this is a base SP and the points associated with the FA605 pack or power converter are for <b>ACK/OS/OFF</b> switches on peripheral units, you will receive REPT POWER ALARM FAILURES on removal. This is a normal condition.</i></p>	
Issue 7	JUN 1996
234-151-031	DLP
PAGE 5 of 11	<b>512</b>

TABLE D					
LOCATION OF SCAN CIRCUIT PACK BEING REPLACED	ASSOCIATED SCAN PACK LOCATION (NOTE)		LOCATION OF SCAN CIRCUIT PACK BEING REPLACED	ASSOCIATED SCAN PACK LOCATION (NOTE)	
	CONTROLLER 0 ACTIVE AND CONTR 1 00S	CONTROLLER 1 ACTIVE AND CONTR 0 00S		CONTROLLER 0 ACTIVE AND CONTR 1 00S	CONTROLLER 1 ACTIVE AND CONTR 0 00S
abb-04	abb-06, 10		abb-26	abb-28, 32	
abb-05	abb-07, 11		abb-27	abb-29, 33	
abb-06		abb-04, 08	abb-28		abb-26, 30
abb-07		abb-05, 09	abb-29		abb-27, 31
abb-08	abb-06, 10		abb-30	abb-28, 32	
abb-09	abb-07, 11		abb-31	abb-29, 33	
abb-10		abb-04, 08	abb-32		abb-26, 30
abb-11		abb-05, 09	abb-33		abb-27, 31
abb-12	abb-14, 18		abb-34	abb-36, 40	
abb-13	abb-15, 19		abb-35	abb-37, 41	
abb-14		abb-12, 16	abb-36		abb-34, 38
abb-15		abb-13, 17	abb-37		abb-35, 39
abb-16	abb-14, 18		abb-38	abb-36, 40	
abb-17	abb-15, 19		abb-39	abb-37, 41	
abb-18		abb-12, 16	abb-40		abb-34, 38
abb-19		abb-13, 17	abb-41		abb-35, 39
<p>NOTE: Associated scan matrix circuit packs are always located in same bay and at the same vertical location (abb) as matrix pack to be replaced</p> <p>a = bay bb = vertical location</p>					

TABLE E		
LOCATION OF SD CIRCUIT PACK BEING REPLACED	ASSOCIATED SD PACK LOCATION (NOTE)	
	CONTROLLER 0 ACTIVE AND CONTR 1 00S	CONTROLLER 1 ACTIVE AND CONTR 0 00S
abb-08	abb-09,11	
abb-14	abb-15,17	
abb-09	abb-12	abb-08
abb-15	abb-18	abb-14
abb-11	abb-12	abb-08
abb-17	abb-18	abb-14
abb-12		abb-09,11
abb-18		abb-15,17
abb-28	abb-29,31	
abb-34	abb-35,37	
abb-29	abb-32	abb-28
abb-35	abb-38	abb-34
abb-31	abb-32	abb-28
abb-37	abb-38	abb-34
abb-32		abb-29,31
abb-38		abb-35,37
NOTE: Associated SD matrix packs are always located in same bay and at the same vertical location (abb) as matrix pack to be replaced a = bay bb = vertical location		

REMOVE SP MATRIX POINTS FROM SERVICE

Issue 7	JUN 1996
234-151-031	DLP
PAGE 7 of 11	512



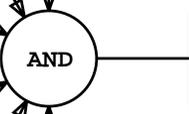
[14] See TABLE F. Using horizontal position of matrix pack, determine column associated with miscellaneous points

[15] See NOTE 4 and TABLE G. Determine bay and decimal row of miscellaneous points using matrix pack location (bay-level)

[16] See FIG. 1. Determine MSNs and MDNs associated with matrix pack, using SP member number, bay, row, and column

[17] See NOTE 5 and FIG. 2. Using office drawings index through 16 SCAN rows and 16 distributor rows, determine all UNIT TYPES associated with each miscellaneous point

[18] See TABLE C, Page 3. For each UNIT TYPE associated with a miscellaneous point, determine required action



NOTES

4. Within each matrix pack, there are 32 points, 16 TDNs and 16 TSNs, or 16 MSNs and 16 MDNs. Base point on pack has lowest decimal K and row number

5. MSN assignments are located in T-(OFFICE BASE NO.)-H0-461-00. MDN assignments are located in T-(OFFICE BASE NO.)-H0-462-00

Issue 7	JUN 1996
234-151-031	DLP
PAGE 8 of 11	512

[20] See TABLE H. Determine matrix and row of universal points, using matrix pack location (bay-level)

[21] See TABLE F. Using vertical position of matrix pack, determine matrix column associated with universal points

[22] See NOTE 4 and FIG. 3. Using SP member number (matrix, row and column), determine base TSN associated with matrix pack

[23] Determine CIN of trunk by using base TSN and requesting TOC type:  
**VER:TRKNAME,TSN aa bcc dd!**  
 aa = SP member number  
 b = K-block of matrix  
 cc = row within K-block  
 dd = column

[24] Using CIN number, request TOC type:  
**OP:TRKSTAT,CIN e:SDM!**  
 e = base trunk identifier  
 Note trunk status of each trunk on output message

[25] Place each trunk into a maintenance disable state by requesting TOC type:  
**SET:TRKSTAT,MTC.DSA,CIN e:SDM!**  
 CIN e = each trunk identifier associated with matrix pack

[26] See NOTE 6. Verify that each trunk is in **MTC.DSA** state, type:  
**OP:TRKSTAT,CIN e:SDM!**  
 e = base trunk identifier

AND

NOTE 6  
 A waiting period may be required, since a trunk must first be in a nonactive state before being placed into a maintenance-disable state

Issue 7	JUN 1996
234-151-031	DLP
PAGE 9 of 11	512

TABLE F HORIZONTAL POSITION OF CIRCUIT PACK	
HORIZONTAL POSITION	COLUMN NUMBER
22P	00
24	01
25P	02
27	03
30	04
31	05
33	06
34P	07
37P	08
39	09
40P	10
42	11
45	12
46P	13
48	14
49P	15

TABLE H UNIVERSAL SCAN AND DISTRIBUTOR POINTS (TSN)			
CIRCUIT PACK LOCATION		MATRIX (K-BLOCK)	DECIMAL K AND ROW
BAY	VERTICAL LEVEL		
0	76	0	000-015
0	68	0	016-031
1	76	0	032-047
1	68	0	048-063
4	76	1	064-079
4	68	1	080-095
5	76	1	096-111
5	68	1	112-127
0	60	2	128-143
0	52	2	144-159
1	60	2	160-175
1	52	2	176-191
4	60	3	192-207
4	52	3	208-223
5	60	3	224-239
5	52	3	240-255

TABLE G MISCELLANEOUS SCAN AND DISTRIBUTOR POINTS LAYOUT			
CIRCUIT PACK LOCATION		MATRIX (K-BLOCK)	DECIMAL ROW
BAY	VERTICAL LEVEL		
0	34	4	000-015
0	26	4	016-031
1	34	4	032-047
1	26	4	048-063
4	34	5	064-079
4	26	5	080-095
5	34	5	096-111
5	26	5	112-127

Issue 7	JUN 1996
234-151-031	DLP
PAGE 10 of 11	<b>512</b>

REMOVE SP MATRIX POINTS FROM SERVICE

SP	BAY	ROW	COLUMN
aa	b	cc	dd
aa = SP MEMBER NUMBER			
b = BAY IN SP			
cc = ROW			
dd = COLUMN WITHIN K-BLOCK			

FIG. 1 - SP Matrix Point Layout

SP	MATRIX +	ROW	COLUMN
aa	b	cc	dd
aa = SP MEMBER NUMBER			
b = K-BLOCK OF SP MATRIX			
cc = ROW WITHIN K-BLOCK			
dd = COLUMN WITHIN K-BLOCK			

FIG. 3 - SP Matrix Point Layout  
(7-Digit TSN or TDN)

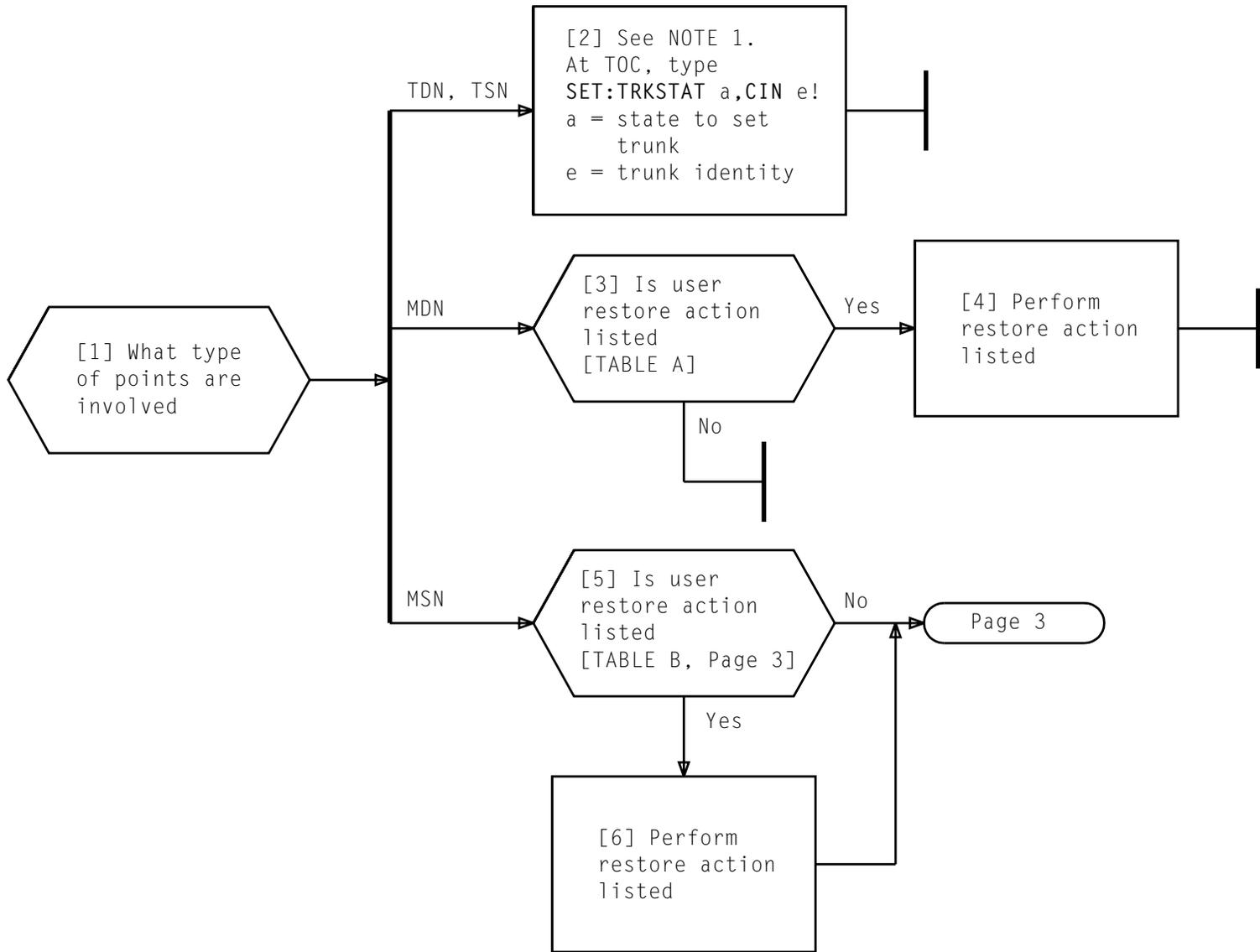
C O N N	P I N	SP POINT		P T Y P E	UNIT TYPE	FRM NO	FLOOR LOC	CKT NO	ABB ORDR CODE	SIGNAL LEAD DESIG	T-DRAW NO	T-DRAW FIG	P H G
		ROW	COL										
04	17	014	00	SD	MFS	0000	10092.02	014	0502	DA00	1C498-11	1	P
04	18	014	01	SD	MFS	0000	10092.02	014	0502	DA01	1C498-11	1	P
04	19	014	02	SD	MFS	0000	10092.02	014	0502	DA00	1C498-11	1	P
04	20	014	03	SD	MFS	0000	10092.02	014	0502	DA01	1C498-11	1	P
15	23	014	14	SD	TSI	0004	11006.05			DA02	4A011-11	1	P
15	24	014	15	SD	TSI	0004	11006.05			DA03	4A011-11	1	P
05	1	015	00	SD	MFS	0000	10092.02	015	0502	DA00	1C498-11	1	P
05	2	015	01	SD	MFS	0000	10092.02	015	0502	DA01	1C498-11	1	P
05	3	015	02	SD	MFS	0000	10092.02	015	0501	DA00	1C498-11	1	P
05	4	015	03	SD	MFS	0000	10092.02	015	0501	DA01	1C498-11	1	P
05	5	015	04	SD	MFS	0000	10092.02	015	0501	DA02	1C498-11	1	P
05	6	015	05	SD	MFS	0000	10092.02	015	0501	DA03	1C498-11	1	P
05	7	015	06	SD	MFS	0000	10092.02	015	0501	DA04	1C498-11	1	P
05	8	015	07	SD	MFS	0000	10092.02	015	0501	DA05	1C498-11	1	P
16	1	015	08	SD	TSI	0002	11006.03			DA04	4A011-11	1	P
16	2	015	09	SD	TSI	0002	11006.03			DA05	4A011-11	1	P
16	3	015	10	SD	TSI	0002	11006.03			DA06	4A011-11	1	P
16	4	015	11	SD	TSI	0002	11006.03			DA07	4A011-11	1	P
16	5	015	12	SD	TSI	0002	11006.03			DA08	4A011-11	1	P
16	6	015	13	SD	TSI	0002	11006.03			DA09	4A011-11	1	P
16	7	015	14	SD	TSI	0002	11006.03			DA10	4A011-11	1	P
16	8	015	15	SD	TSI	0002	11006.03			DA11	4A011-11	1	P

4ESS SWITCH MISCELLANEOUS SIG DIST POINT ASSIGNMENTS  
FOR SIGNAL PROCESSOR FRAME 00 BAY 0  
AT&T

I ISSUE 01  
I  
I SHEET 1  
I  
I TS T52  
I  
I  
I T-(OFFICE BASE NO.)-H0-462-00

FIG. 2 - Example of Miscellaneous SD Points Associated  
With SP 00 Bay 0 Column 00, Row 014 and 015

Issue 7	JUN 1996
234-151-031	DLP
PAGE 11 of 11	512



NOTE 1 Trunk status was noted when SP matrix points were removed from service; set the trunks to those states	
Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 3	513

<b>TABLE A</b>	
<b>USER</b>	<b>RESTORE ACTION</b>
Trunk circuits	At TOC, for each trunk involved, type: SET:TRKSTAT ACT,CINe! (e = trunk identity)
Recorded announcements	At MOC, type: AUD:NUM 47! and take whatever manual action needed to restore RA frame to prior status before pack is replaced
Ringing and tone	At MOC, type: AUD:NUM 20! and take whatever actions needed to restore frame to prior status before pack is replaced
Alarm transfer or grouping	At MOC, for transfer, type: STOP:RTE:ALM [,MC a]! (a = maintenance center or for grouping, type: to be transferred from) STOP:CFR:ALM GRP [,MC a]!
Service circuits	At MOC for each service circuit involved, type: SET:TRKSTAT ACT,CIN e! (e = service circuit identity)
51A test position	Notify TOC points are restored to service and for each trunk removed from service type: SET:TRKSTAT ACT,CIN e! (e = trunk identity)

[7] At MOC, type:  
 ORD:TBITS;NORM:SP a,EQPTLOC bcc-dd!  
 a = member number  
 b = bay number  
 cc = level  
 dd = horizontal position

[8] At MOC, type:  
 ALW:AUD:NUM 28!

[9] At MOC, type:  
 AUD:NUM 28!

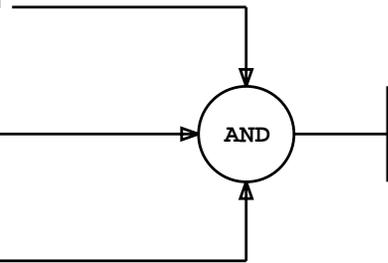
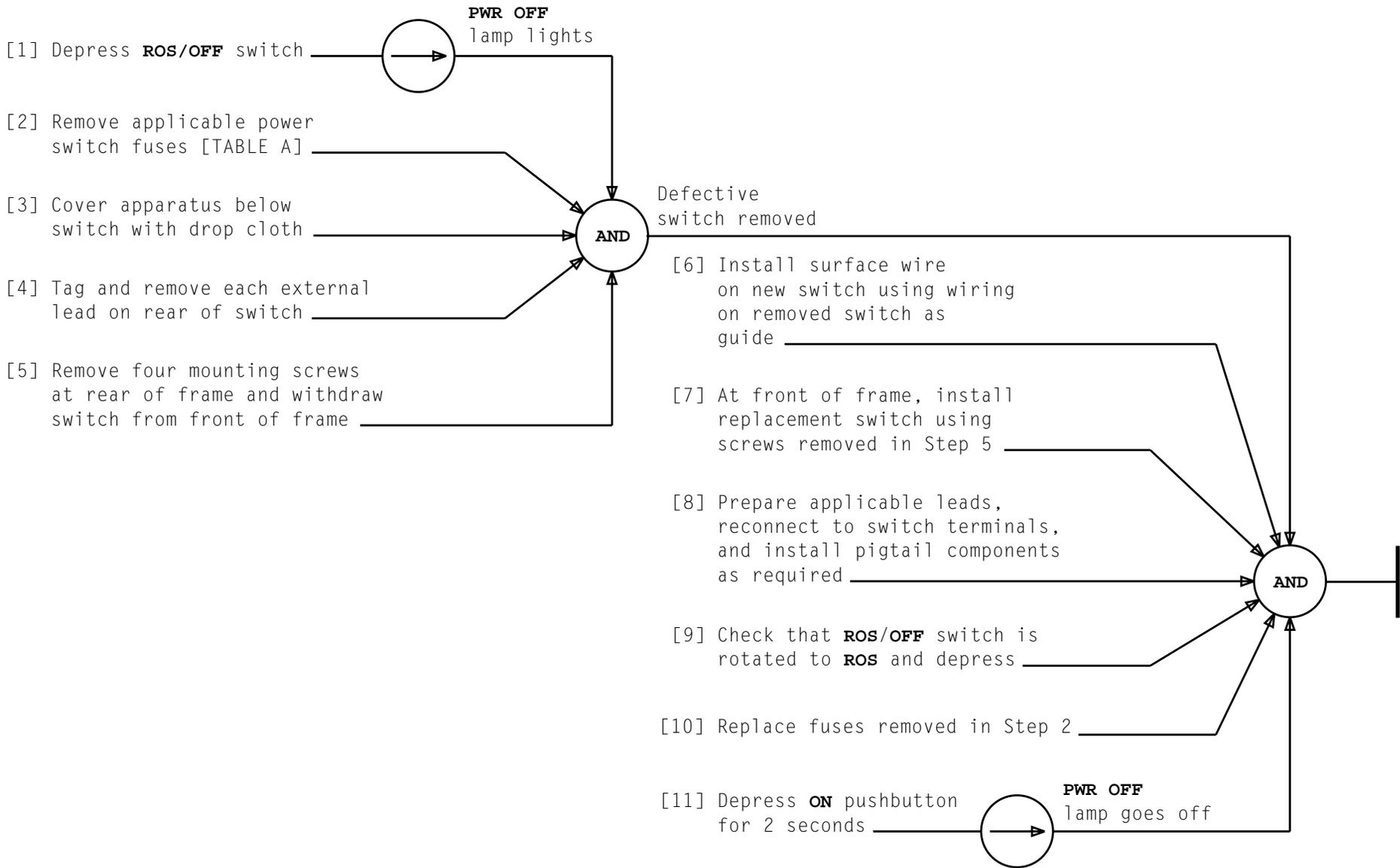


TABLE B	
USER	RESTORE ACTION
Recorded announcement	At TOC, for each trunk involved, type: SET:TRKSTAT ACT,CIN e! e = trunk identity Take whatever manual action needed to restore RA frame to prior status before pack is replaced
Ringing and tone	At MOC, type: AUD:NUM 20! Take whatever actions needed to restore frame to prior status before pack is replaced
51A Test position	Notify TOC points are restored to service
Service circuits	At MOC, for each trunk involved, type: SET:TRKSTAT ACT,CIN e! e = trunk identity



**REPLACE POWER SWITCH**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 3	<b>514</b>

TABLE A					
FRAME	UNIT LOCATION	UNIT DESIGNATION	SWITCH LOCATION	ASSOCIATED FUSES	
				+24V	
				FUSE LOCATION	FUSE DESIG
Control frame  Bays 2 and 3 (SD-4A028-02)  Bays 3 and 4 (SD-4A028-01)	76	Peripheral bus interface unit	80-30	07-33	0EA, 0EB, 0EC
	46	Control unit	48-02	07-18 07-33	0MA, 0MC, 0BM
	76	Peripheral bus interface unit	80-36	07-33	1EA, 1EB, 1EC
	46	Control unit	48-02	07-18 07-33 07-33	1MA 1MC 1BM
	—	Distributor and scanner matrix	348-43	307-18	0MD
Distributor applique bay 0 or 5	62	Distributor applique pulse point unit	68-70	07-20	ST, FAT
Distributor and scanner matrix  Bays 1 and 2 or Bays 6 and 7	53	Scanner access unit	55-42 (IND)	07-20	0SA
	34	Distributor access unit	36-42 (IND)	07-20	0DA
	53	Scanner access unit	55-42 (IND)	07-20	1SA
	34	Distributor access unit	36-42 (IND)	07-20	1DA

REPLACE POWER SWITCH

Issue 7	JUN 1996
234-151-031	DLP
PAGE 2 of 3	514

TABLE A (Contd)					
FRAME	UNIT LOCATION	UNIT DESIGNATION	SWITCH LOCATION	ASSOCIATED FUSES	
				+24V	
				FUSE LOCATION	FUSE DESIG
Combined distributor and scanner matrix Bay 0 and 1 or Bay 4 and 5	41	Distributor and scanner access unit	41-69 (indicator)	07-20	ODA OSA
				07-20	1DA 1SA
	20	Pulse point relay unit	20-60	09-34	PPA PPB PPC

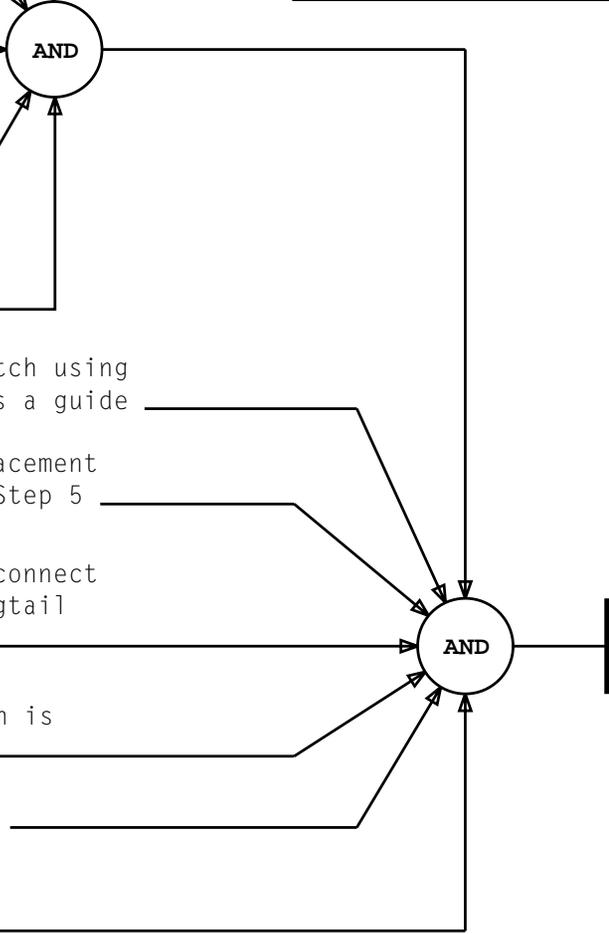
REPLACE POWER SWITCH

Issue 7	JUN 1996
234-151-031	DLP
PAGE 3 of 3	<b>514</b>

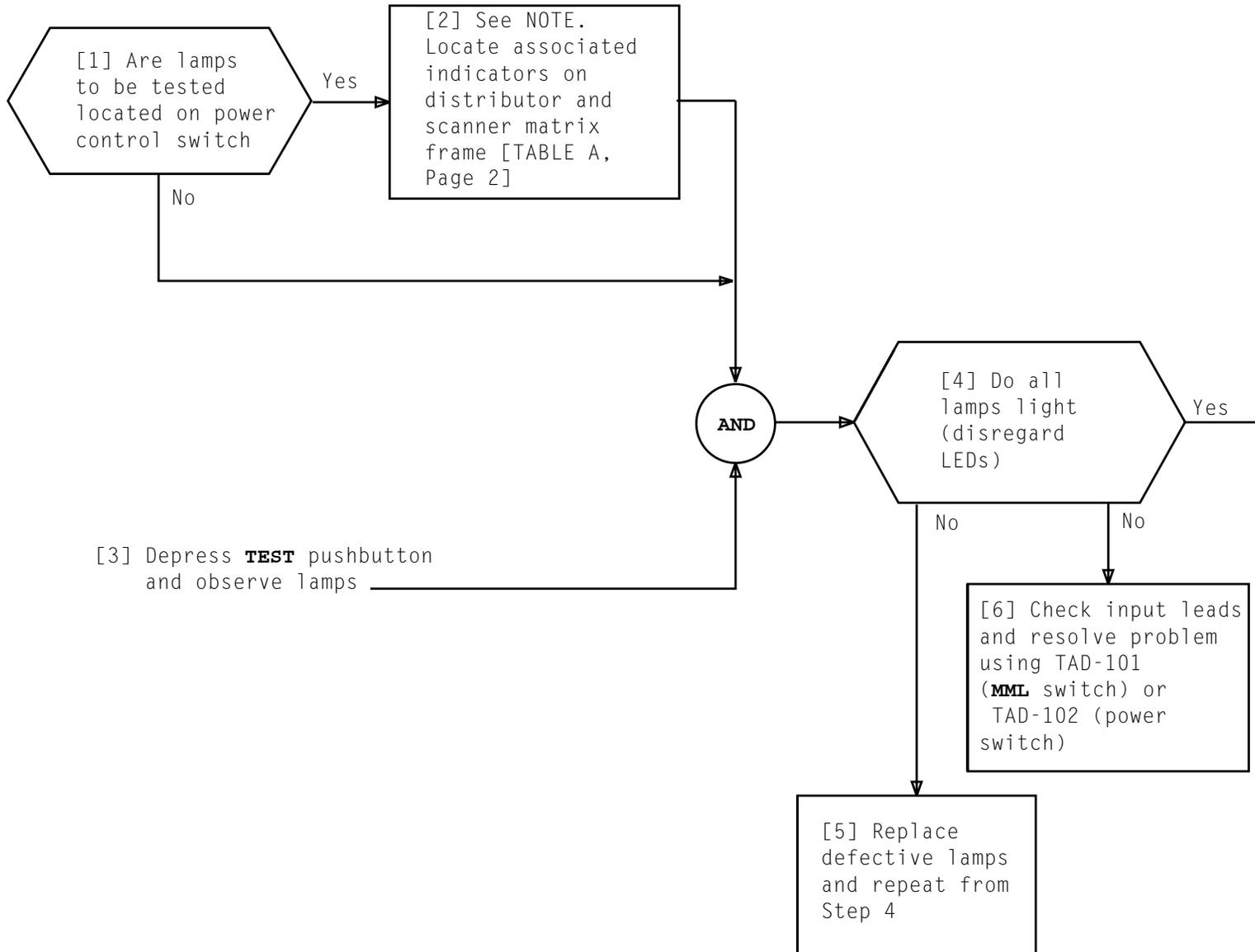
- [1] Depress **RML/ALM RETIRE** switch
- [2] Remove applicable **MTX MTCE LIMIT** switch fuses [TABLE A]
- [3] Cover apparatus below switch with drop cloth
- [4] Tag and remove each external lead on rear of limit switch
- [5] Remove four mounting screws and withdraw switch from front of frame

TABLE A					
FRAME	UNIT LOCATION	UNIT DESIGNATION	SWITCH LOCATION	+24V	
				LOCATION	DESIG
Control frame	46	Control unit	48-46	007-18	OMD fuse

- [6] Install surface wire on new switch using removed switch surface wiring as a guide
- [7] At front of frame, install replacement switch using screws removed in Step 5
- [8] Prepare applicable leads and reconnect to switch terminals. Install pigtail components as required
- [9] Check that **RML/ALM RETIRE** switch is rotated to **RML** and depress
- [10] Replace fuses removed in Step 2
- [11] Depress **ALARM ENABLE** pushbutton for 2 seconds



**REPLACE MATRIX MAINTENANCE LIMIT SWITCH**



NOTE	
Indicator on each scanner access unit and distributor access unit of the distributor and scanner matrix duplicates appropriate power switch lamps on the control unit	
Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 2	<b>516</b>

**TEST LAMPS ON POWER SWITCH**

TABLE A				
FRAME	SWITCH/INDICATOR	BAY	(VERT) POSITION	FUNCTION
Control	Power switch	3 and 4	80	Peripheral bus
	Power switch	3 and 4	48	Controls lamps on associated indicators
	Matrix maintenance limit switch	3	48	Controls alarm capabilities
Distributor applique	Power switch	0 and 5	68	Pulse point switch
Distributor and scanner matrix	Indicator	1 and 2 6 and 7	36 and 55	Duplicates power switch lamps on SP-1C control panel
Control	Power switch	2 and 3	80	Peripheral bus
	Power switch	2 and 3	40	Controls lamps on associated indicators
	Matrix maintenance limit switch	2	48	Controls alarm capabilities
Combined distributor and scanner matrix	Power switch	1 and 5	21	Pulse point switch
	Indicator	0 and 4	43	Duplicates power switch lamps on SP - 1C control panel

At tape transport:

[1] Open interlocked cover door;  
at upper right of tape  
transport, pull interlock  
plunger out

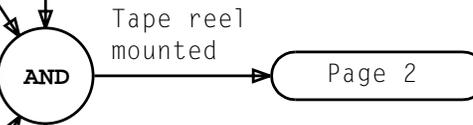
[2] Operate **LOCAL/REMOTE**  
switch to obtain **LOCAL**  
lighted condition



[3] Verify that empty lower (take-up) tape reel is  
same size or larger than tape reel to be mounted

[4] With hub (knob) of upper reel in  
counterclockwise position, mount reel  
with tape on reel holder

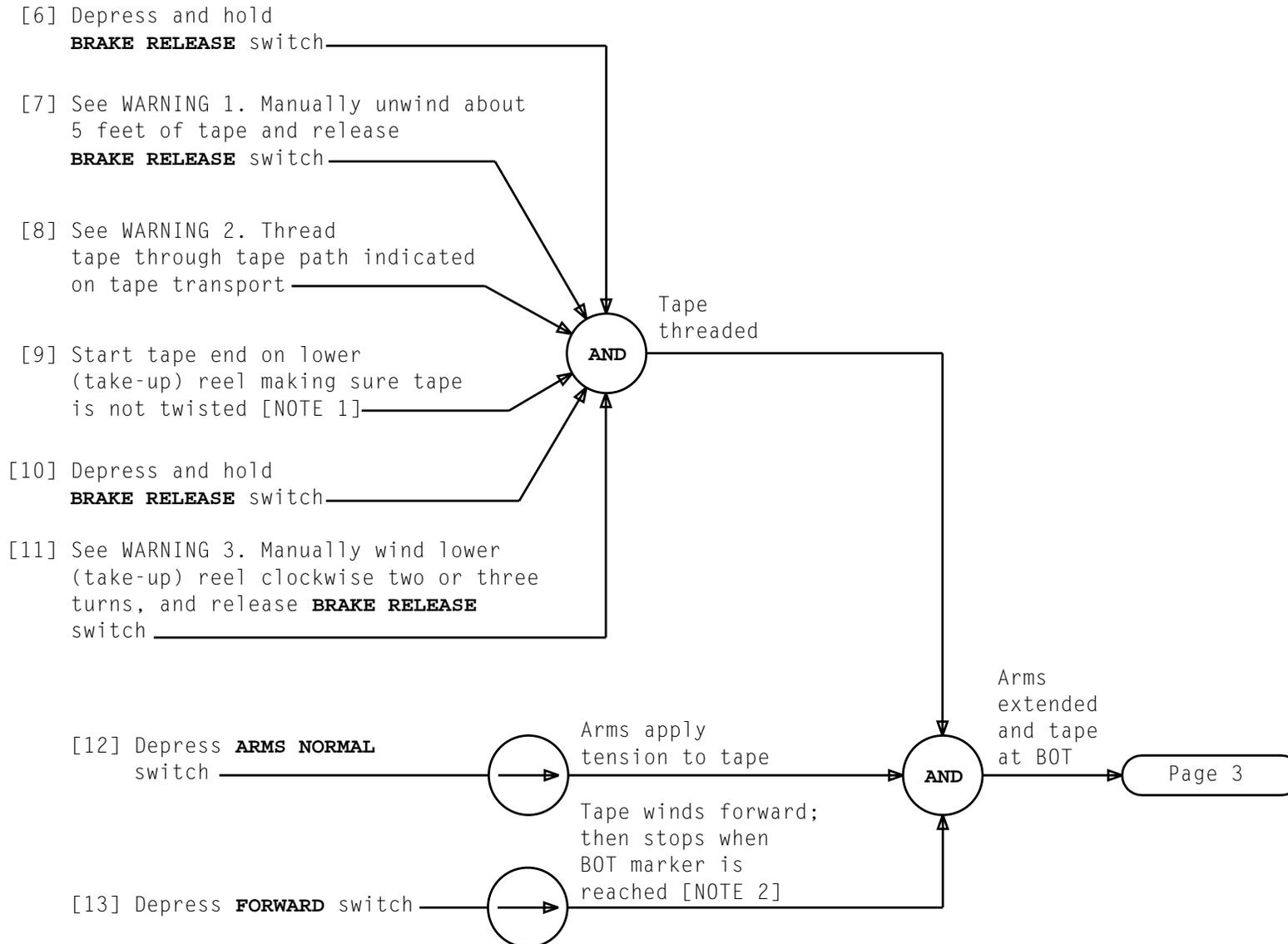
[5] Rotate hub (knob) of upper reel clockwise  
to lock tape reel securely



Page 2

## MOUNT TAPE ON TAPE TRANSPORT, TAPE UNIT

Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 3	517



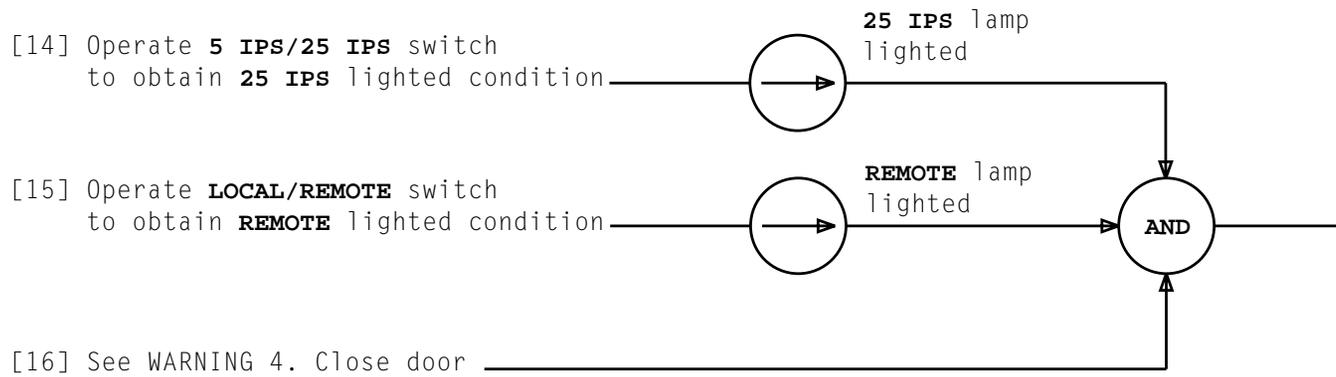
NOTES

1. To start tape on take-up reel, it may help to moisten the tape end (moistened fingers); and stick it to the reel axle
2. Tape may not stop at BOT marker if fast forward is depressed

WARNINGS

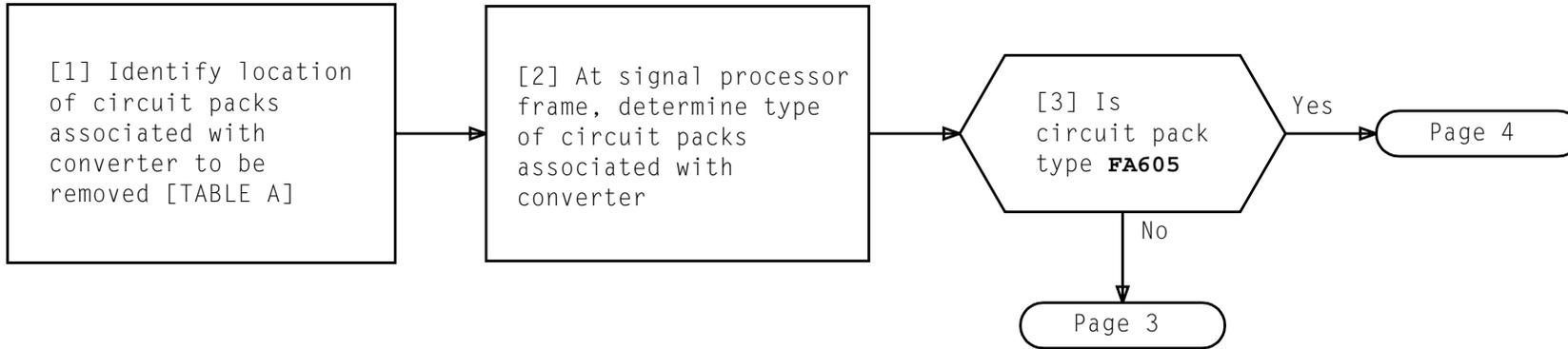
1. Contamination of tape by contact with floor will damage tape heads
2. If tape read surfaces are touched, body oils will contaminate tape
3. If tape is not properly aligned along rollers and guides, or is too loose, it may be damaged

Issue 7	JUN 1996
234-151-031	DLP
PAGE 2 of 3	517



<i>WARNING 4</i> <i>Closing tape transport door in harsh manner may upset alignment</i>	
<b>Issue 7</b>	<b>JUN 1996</b>
<b>234-151-031</b>	<b>DLP</b>
<b>PAGE 3 of 3</b>	<b>517</b>

**MOUNT TAPE ON TAPE TRANSPORT, TAPE UNIT**



**REPLACE DC-DC CONVERTER, POWER CONTROLLED BY MML SWITCH**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 7	<b>518</b>

TABLE A DISTRIBUTOR MATRIX UNIT POWER								
REPLACEMENT CONVERTER LOCATION	ASSOCIATED PACK POSITIONS		START FUSE		CONTROL FUSE (+24V FUSE)		140V FUSE	
	VERT	HOR	LOCATION	NAME	LOCATION	NAME	LOCATION	NAME
X12-36	X28	08,09,11,12	Y07-04	CA0	Y09-30	BA0	*X07-22	AA0
X12-39	X28	14,15,17,18	Y07-04	CB0	Y09-30	BB0	X07-22	AB0
X12-42	X28	28,29,31,32	Y07-04	CC0	Y09-30	BC0	X07-22	AC0
X12-45	X28	34,35,37,38	Y07-04	CD0	Y09-30	BD0	X07-22	AD0
Y12-12	Y28	08,09,11,12	Y07-04	CA1	Y09-30	BA1	X07-22	AA1
Y12-15	Y28	14,15,17,18	Y07-04	CB1	Y09-30	BB1	X07-22	AB1
Y12-18	Y28	28,29,31,32	Y07-04	CC1	Y09-30	BC1	X07-22	AC1
Y12-21	Y28	34,35,37,38	Y07-04	CD1	Y09-30	BD1	X07-22	AD1
Y12-24	X32	08,09,11,12	Y07-10	CA2	Y09-36	BA2	X07-28	AA2
Y12-27	X32	14,15,17,18	Y07-10	CB2	Y09-36	BB2	X07-28	AB2
Y12-30	X32	28,29,31,32	Y07-10	CC2	Y09-36	BC2	X07-28	AC2
Y12-33	X32	34,35,37,38	Y07-10	CD2	Y09-36	BD2	X07-28	AD2
Y17-24	Y32	08,09,11,12	Y07-10	CA3	Y09-36	BA3	X07-28	AA3
Y17-27	Y32	14,15,17,18	Y07-10	CB3	Y09-36	BB3	X07-28	AB3
Y17-30	Y32	28,29,31,32	Y07-10	CC3	Y09-36	BC3	X07-28	AC3
Y17-33	Y32	34,35,37,38	Y07-10	CD3	Y09-36	BD3	X07-28	AD3
Y12-36	X45	08,09,11,12	Y07-16	CA4	Y09-42	BA4	X07-34	AA4
Y12-39	X45	14,11,17,18	Y07-16	CB4	Y09-42	BB4	X07-34	AB4
Y12-42	X45	22,29,31,32	Y07-16	CC4	Y09-42	BC4	X07-34	AC4
Y12-45	X45	34,35,37,38	Y07-16	CD4	Y09-42	BD4	X07-34	AD4
Y17-36	Y45	08,09,11,12	Y07-16	CA5	Y09-42	BA5	X07-34	AA5
Y17-39	Y45	14,15,17,18	Y07-16	CB5	Y09-42	BB5	X07-34	AB5
Y17-42	Y45	28,29,31,32	Y07-16	CC5	Y09-42	BC5	X07-34	AC5
Y17-45	Y45	34,35,37,38	Y07-16	CD5	Y09-42	BD5	X07-34	AD5
* X = Bay 1 or 6; Y = Bay 2 or 7								

Issue 7	JUN 1996
234-151-031	DLP
PAGE 2 of 7	518

REPLACE DC-DC CONVERTER, POWER CONTROLLED BY MML SWITCH

[4] Remove fuses associated with converter  
 in the following sequence: **START** fuse (C\_ \_),  
**+24V CONTROL** fuse (B\_ \_), **140V** fuse (A\_ \_)  
 [TABLE A]

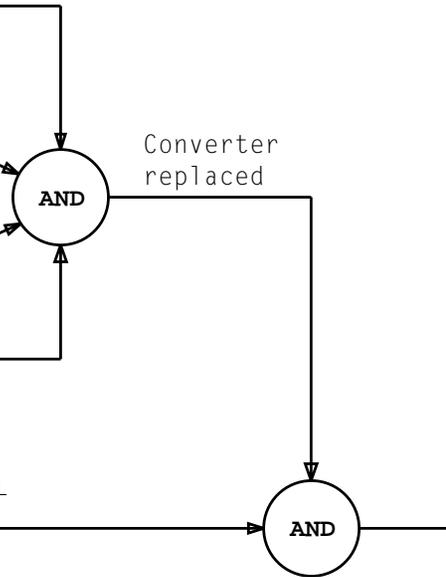
[5] See CAUTION 1.  
 Remove converter

[6] Inspect backplane connectors for bent, broken,  
 or shorted contacts

[7] Install and seat replacement converter

[8] See NOTE 1. Install fuses in following  
 sequence: **140V** fuse (A\_ \_), **+24V CONTROL**  
 fuse (B\_ \_), **START** fuse (C\_ \_)

[9] Test power monitor circuits [DLP-521]



NOTE 1  
 If fuses are not installed in proper sequence, converter will not power up

CAUTION 1  
 If OS lamp does not light, delay pack replacement until duplicate pulse points are returned to service

Issue 7	JUN 1996
234-151-031	DLP
PAGE 3 of 7	518

[10] Remove from service SP matrix points associated with four **FA605** circuit packs [DLP-512]

[11] At **MML** switch, rotate **RML/ALM RETIRE** switch clockwise

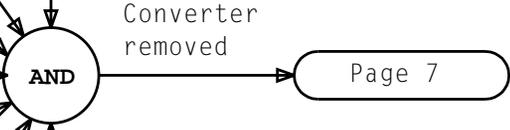
[12] Depress **RML/ALM RETIRE** switch

[13] Using TABLE B, identify location of 16 **FB228** circuit packs associated with four **FA605** circuit packs indentified in Step 1

[14] Unseat 16 **FA228** circuit packs

[15] Remove fuses associated with converter in following sequence: **START** fuse (C\_ \_ ), **24V** fuse (B\_ \_ ), **140V** fuse (A\_ \_ ) [TABLE A]

[16] Remove converter



**REPLACE DC-DC CONVERTER, POWER CONTROLLED BY MML SWITCH**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 4 of 7	<b>518</b>

TABLE B

FRAME	FA605 LOCATION			ASSOCIATED PACK LOCATION			FRAME	FA605 LOCATION			ASSOCIATED PACK LOCATION										
	BAY	VERT	HOR	BAY	VERT	HOR		BAY	VERT	HOR	BAY	VERT	HOR								
Distributor and scanner matrix	1/6	28	08	0/5	24	02P, 04, 05P, 07	2/7	28	08	0/5	32	02P, 04, 05P, 07									
			09			08P, 10, 11P, 13						09	08P, 10, 11P, 13								
			11			21P, 23, 24P, 26						11	21P, 23, 24P, 26								
			12			27P, 29, 30P, 32						12	27P, 29, 30P, 32								
			14			38P, 40, 41P, 43						14	38P, 40, 41P, 43								
			15			44P, 46, 47P, 49						15	44P, 46, 47P, 49								
			17			57P, 59, 60P, 62						17	57P, 59, 60P, 62								
			18			63P, 65, 66P, 68						18	63P, 65, 66P, 68								
			28			02P, 04, 05P, 07						28	02P, 04, 05P, 07								
			29			08P, 10, 11P, 13						29	08P, 10, 11P, 13								
			31			21P, 23, 24P, 26						31	21P, 23, 24P, 26								
			32			27P, 29, 30P, 32						32	27P, 29, 30P, 32								
			34			38P, 40, 41P, 43						34	38P, 40, 41P, 43								
			35			44P, 46, 47P, 49						35	44P, 46, 47P, 49								
			37			57P, 59, 60P, 62						37	57P, 59, 60P, 62								
			38			63P, 65, 66P, 68						38	63P, 65, 66P, 68								
			32			28						08	28	40	02P, 04, 05P, 07	28	32	08	36	48	02P, 04, 05P, 07
												09		08P, 10, 11P, 13	09						08P, 10, 11P, 13
	11	21P, 23, 24P, 26		11	21P, 23, 24P, 26																
	12	27P, 29, 30P, 32		12	27P, 29, 30P, 32																
	14	38P, 40, 41P, 43		14	38P, 40, 41P, 43																
	15	44P, 46, 47P, 49		15	44P, 46, 47P, 49																
	17	57P, 59, 60P, 62		17	57P, 59, 60P, 62																
	18	63P, 65, 66P, 68		18	63P, 65, 66P, 68																
	28	02P, 04, 05P, 07		28	02P, 04, 05P, 07																
	29	08P, 10, 11P, 13		29	08P, 10, 11P, 13																
	31	21P, 23, 24P, 26		31	21P, 23, 24P, 26																
	32	27P, 29, 30P, 32		32	27P, 29, 30P, 32																
	34	38P, 40, 41P, 43		34	38P, 40, 41P, 43																
	35	44P, 46, 47P, 49		35	44P, 46, 47P, 49																
	37	57P, 59, 60P, 62	37	57P, 59, 60P, 62																	
	38	63P, 65, 66P, 68	38	63P, 65, 66P, 68																	

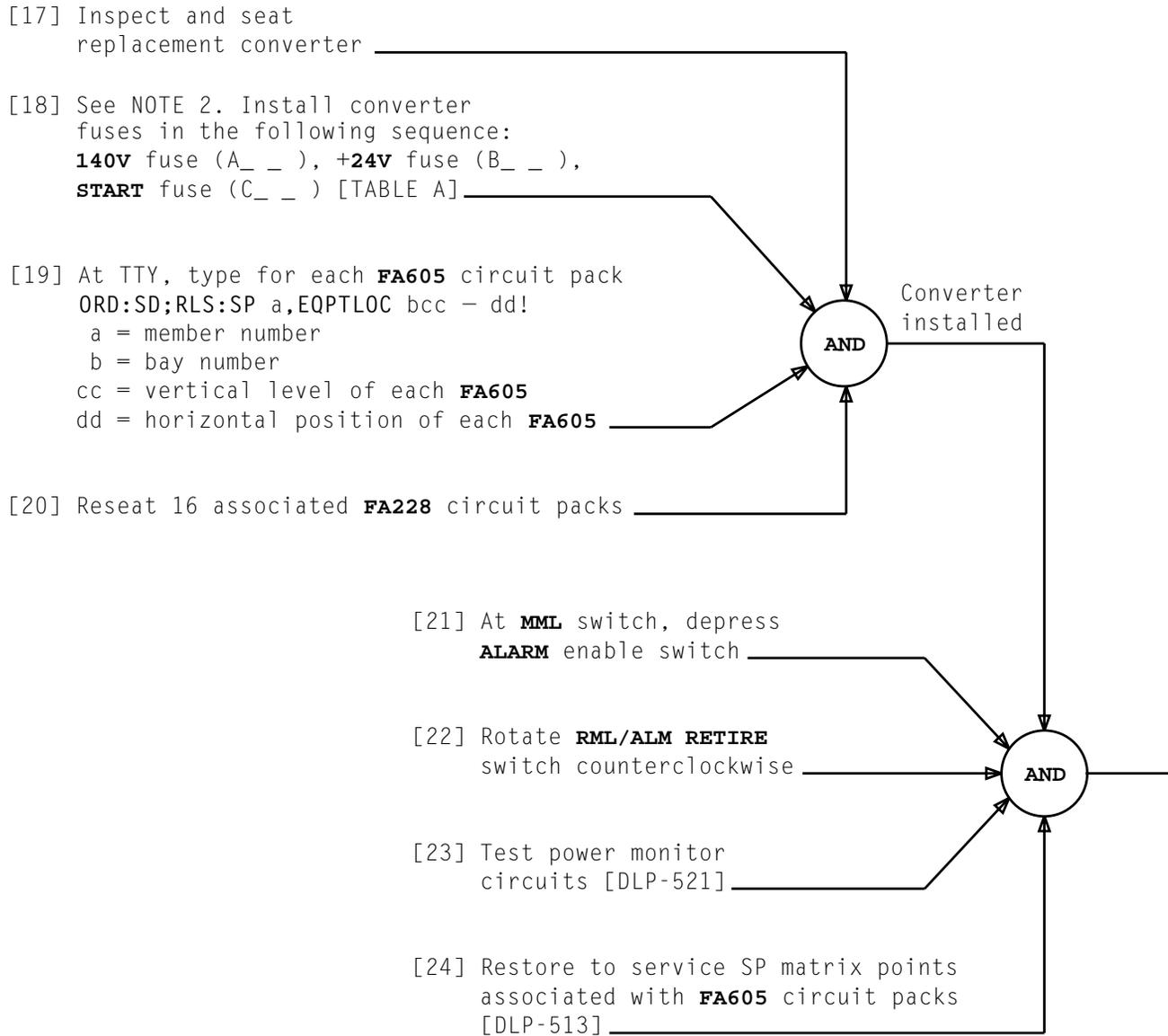
REPLACE DC-DC CONVERTER, POWER CONTROLLED BY MML SWITCH

TABLE B (Contd)

FRAME	FA605 LOCATION			ASSOCIATED PACK LOCATION			FRAME	FA605 LOCATION			ASSOCIATED PACK LOCATION				
	BAY	VERT	HOR	BAY	VERT	HOR		BAY	VERT	HOR	BAY	VERT	HOR		
Distributor and scanner matrix	1/6	45	08	0/5	56	02P, 04, 05P, 07	Distributor and scanner matrix	2/7	45	08	0/5	64	02P, 04, 05P, 07		
			09			08P, 10, 11P, 13				09			08P, 10, 11P, 13		
			11			21P, 23, 24P, 26				11			21P, 23, 24P, 26		
			12			27P, 29, 30P, 32				12			27P, 29, 30P, 32		
			14			38P, 40, 41P, 43				14			38P, 40, 41P, 43		
			15			44P, 46, 47P, 49				15			44P, 46, 47P, 49		
			17			57P, 59, 60P, 62				17			57P, 59, 60P, 62		
			18	0/5	56	63P, 65, 66P, 68				18	0/5	64	63P, 65, 66P, 68		
			28	0/5	60	02P, 04, 05P, 07				28	0/5	68	02P, 04, 05P, 07		
			29			08P, 10, 11P, 13				29			08P, 10, 11P, 13		
			31			21P, 23, 24P, 26				31			21P, 23, 24P, 26		
			32			27P, 29, 30P, 32				32			27P, 29, 30P, 32		
			34			38P, 40, 41P, 43				34			38P, 40, 41P, 43		
			35			44P, 46, 47P, 49				35			44P, 46, 47P, 49		
			37			57P, 59, 60P, 62				37			57P, 59, 60P, 62		
		1/6	45	38	0/5	60		63P, 65, 66P, 68		2/7	45	38	0/5	68	63P, 65, 66P, 68

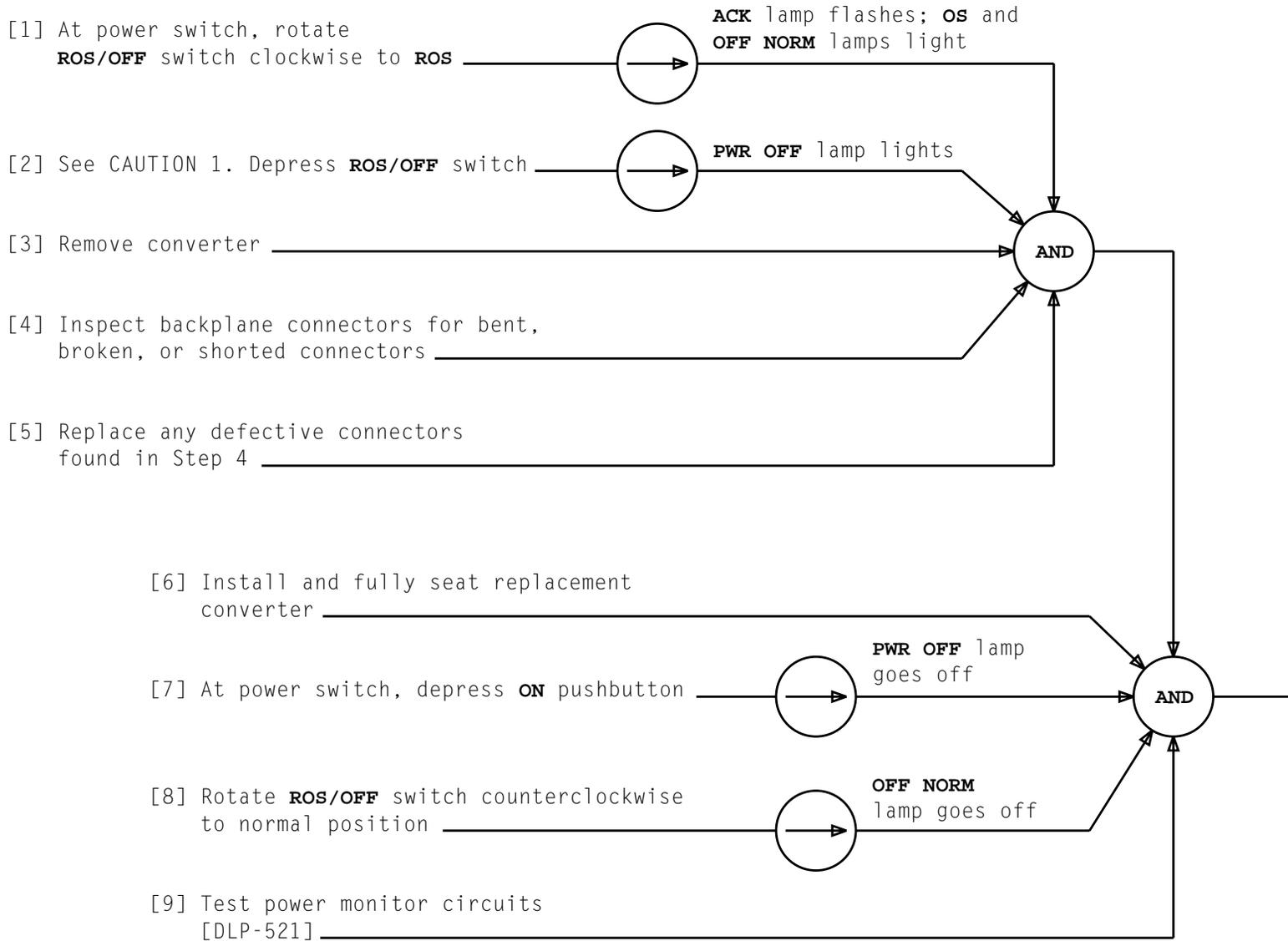
REPLACE DC-DC CONVERTER, POWER CONTROLLED BY MML SWITCH

Issue 7	JUN 1996
234-151-031	DLP
PAGE 6 of 7	518



NOTE 2	
If fuses are not installed in proper sequence, converter will not power up	
Issue 7	JUN 1996
234-151-031	DLP
PAGE 7 of 7	<b>518</b>

**REPLACE DC-DC CONVERTER, POWER CONTROLLED BY MML SWITCH**



*CAUTION 1*  
 If **PPL/PPR** switch is the power control associated with converter, ensure **OS** lamp is lighted, indicating duplicate pulse points have been placed into service

Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 1	519

**REPLACE POWER CONVERTER**

[1] See CAUTION 1 and NOTE 1. On 98A converter, position toggle switch to **OFF**

[2] Using Table A, Page 3, identify and remove **140V** and **24V** fuses associated with converter

[3] Remove 98A converter

[4] Inspect backplane connectors for bent, broken, or shorted contacts

[5] Replace any defective connectors

[7] On replacement converter, position **ON/OFF** toggle switch to **OFF**

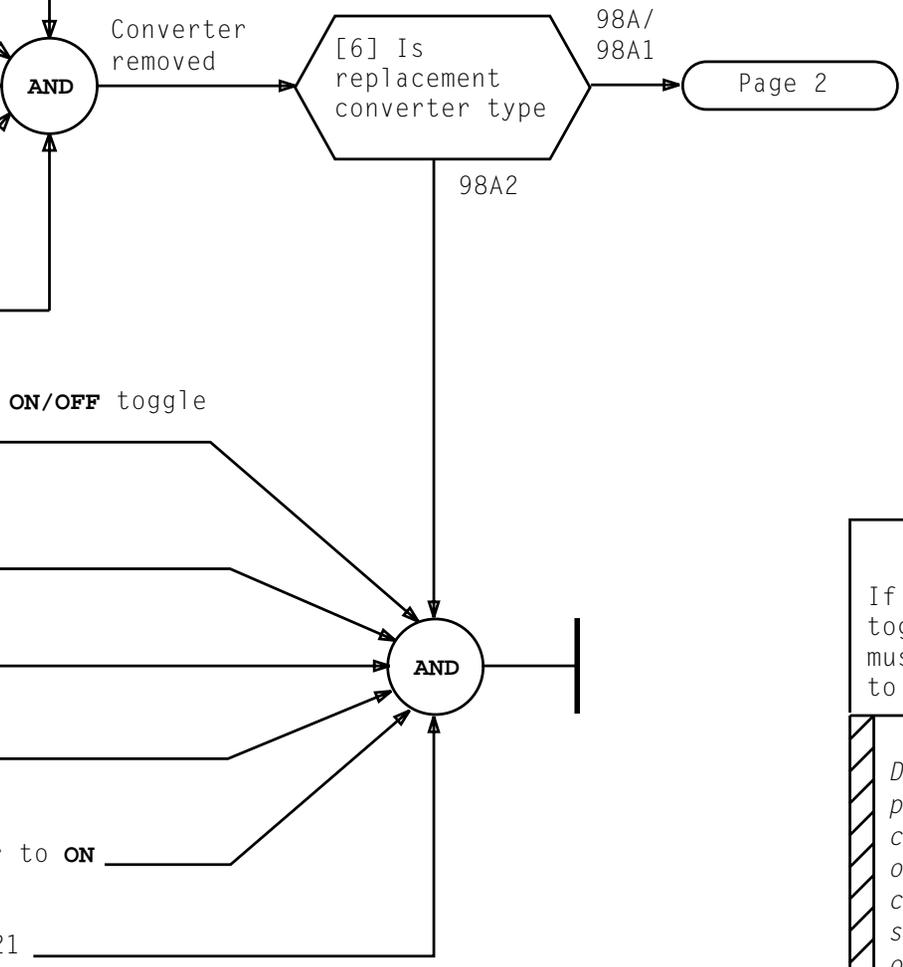
[8] Install and fully seat replacement converter

[9] Install **24V** fuse

[10] Install **140V** fuse

[11] Position toggle switch on converter to **ON**

[12] Test power monitor circuits DLP-521



**NOTE 1**

If converter is 98A2 toggle switch, it must be pulled out to position switch

*CAUTION 1*

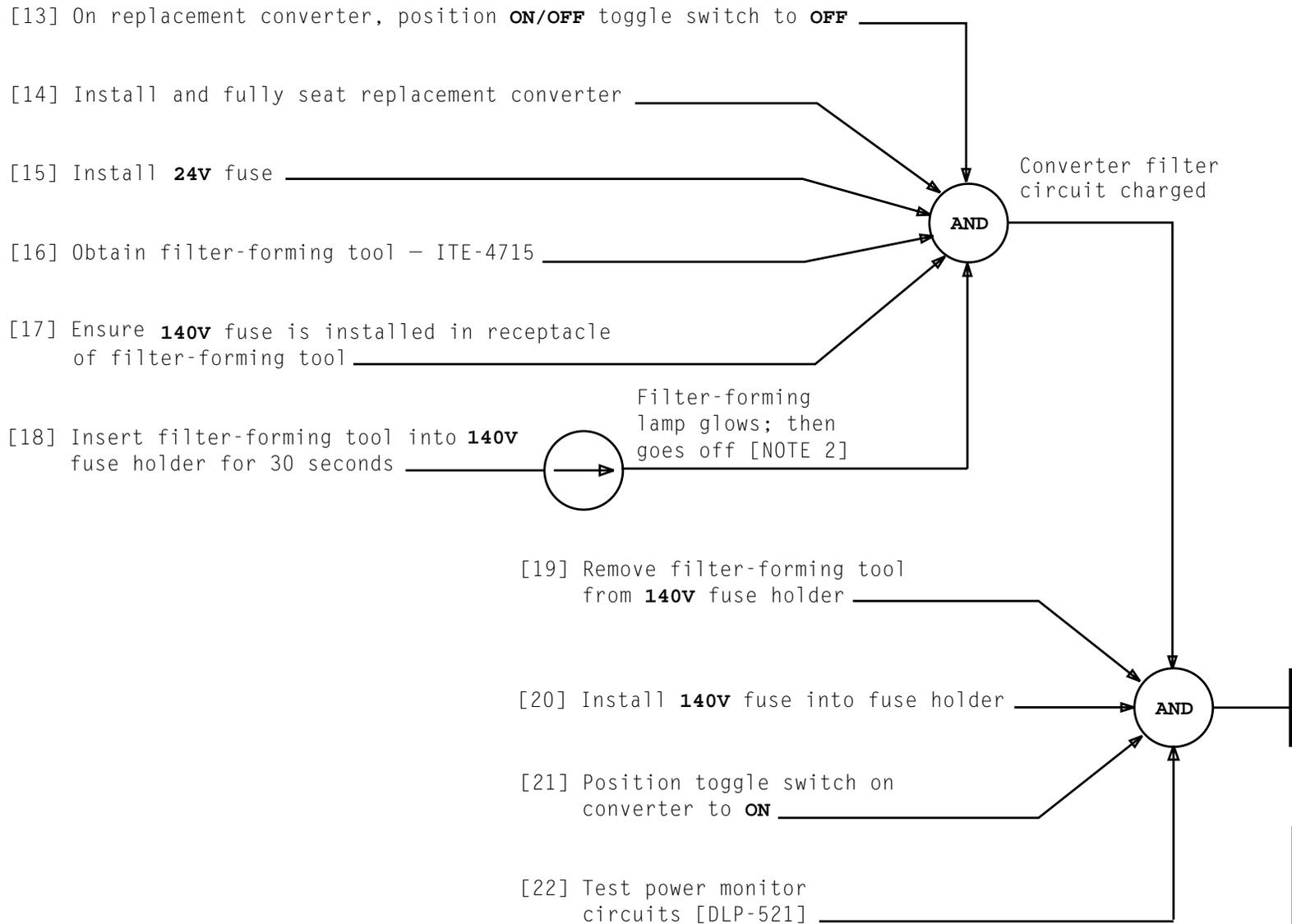
*Do not remove power from converter if any other 98A converter in same bay is out of service*

**Issue 7** | **JUN 1996**

**234-151-031** | **DLP**

**PAGE 1 of 3** | **520**

**REPLACE 98A CONVERTER**

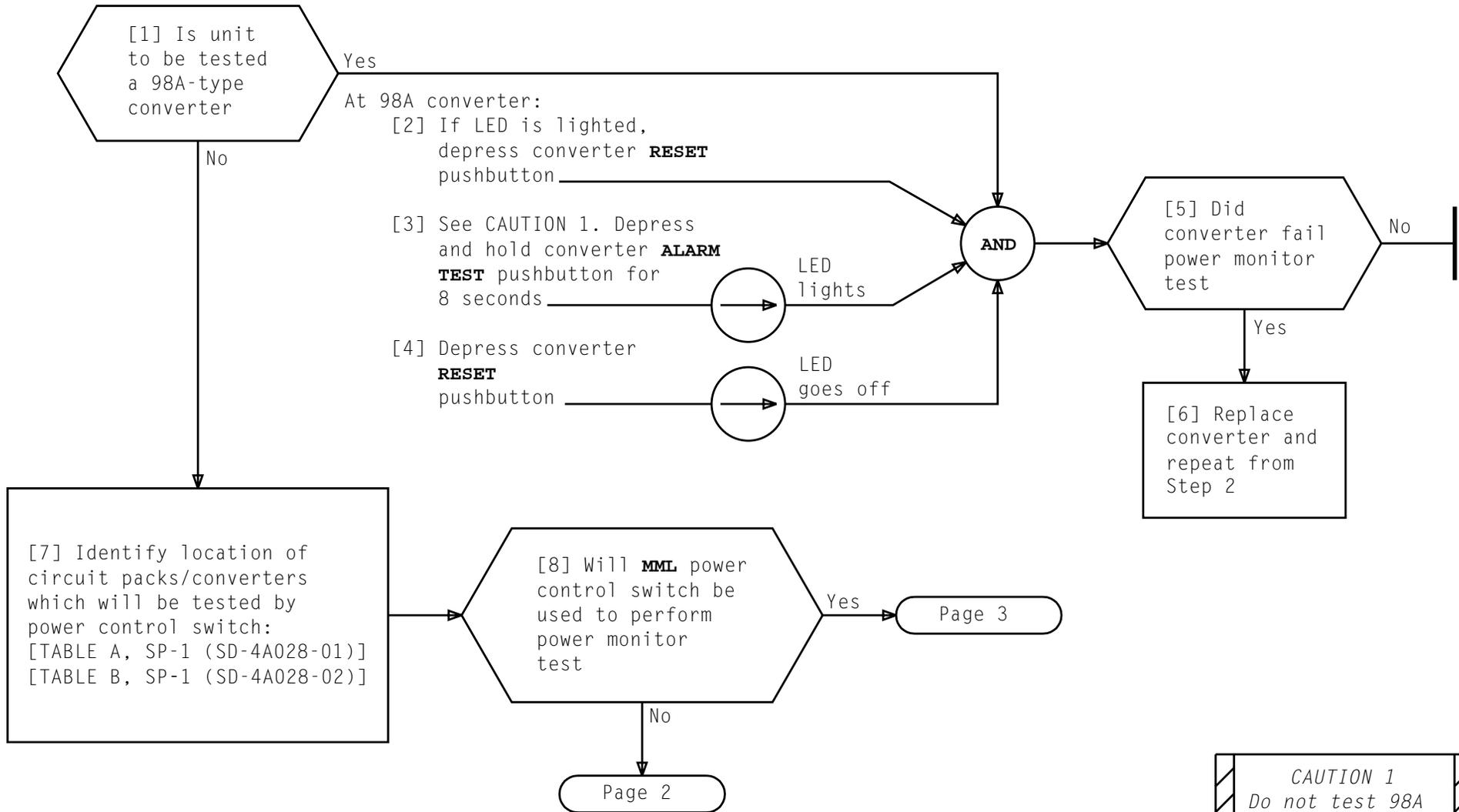


NOTE 2	
If filter capacitor is already charged, lamp will remain off	
Issue 7	JUN 1996
234-151-031	DLP
PAGE 2 of 3	520

TABLE A											
98A CONVERTER LOCATION				FUSE TYPE							
FRAME	BAY	VERT	HOR	140V			24V				
				NAME	LOCATION			NAME	LOCATION		
					BAY	VERT	HOR		BAY	VERT	HOR
Distributor and scanner matrix (SD-4A028-01)	1/6	11	04	SCA	1/6	07	40	SCC	2/7	07	22
	1/6	11	16	SCB	1	07	40	SCD	2/7	07	22
Distributor applique (SD-4A028-01)	0/5	11	06	VB0	0/5	07	05	VA0	0/5	07	14
	0/5	11	18	VB1	0/5	07	05	VA1	0/5	07	14
	0/5	11	30	VB2	0/5	07	05	VA2	0/5	07	14
	0/5	11	42	VB3	0/5	07	05	VA3	0/5	07	14
Combined distributor and scanner matrix (SD-4A028-02)	0/4	11	06	AA	0/4	09	14	BA	1/5	09	14
	0/4	11	18	AB	0/4	09	14	BB	1/5	09	14
	0/4	11	30	AC	0/4	09	14	BC	1/5	09	14
	0/4	11	42	AD	0/4	09	14	BD	1/5	09	14
	0/4	11	54	AE	0/4	09	14	BE	1/5	09	14
	0/4	11	66	AF	0/4	09	14	BF	1/5	09	14
	1/5	11	06	AG	0/4	09	14	BG	1/5	09	14
	1/5	11	18	AH	0/4	09	14	BH	1/5	09	14
	1/5	11	30	AJ	0/4	09	20	BJ	1/5	09	20
	1/5	11	42	AK	0/4	09	20	BK	1/5	09	20
1/5	11	54	AL	0/4	09	20	BL	1/5	09	20	

REPLACE 98A CONVERTER

Issue 7	JUN 1996
234-151-031	DLP
PAGE 3 of 3	520

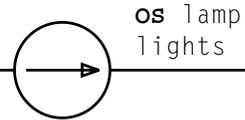


*CAUTION 1*  
Do not test 98A converter if any other 98A converter in same bay has LED lighted

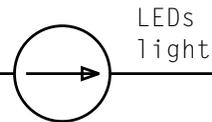
Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 6	521

At power control switch:

[9] Ensure **ROS/OFF** switch is set to **ROS**

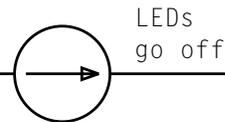


[10] Depress and hold **TEST** pushbutton for 2 seconds



[11] Note location of any converters or circuit packs which are being tested, and do not have LED lighted \_\_\_\_\_

At power control switch:  
[12] Depress and release **ON** pushbutton



[13] Rotate **ROS/OFF** switch counterclockwise \_\_\_\_\_

[14] Note location of any converters or circuit packs which are being tested, and LED does not go off \_\_\_\_\_

At **MML** switch:

[17] Ensure **RML/ALM RETIRE** switch is in **RML** position

[18] Depress **TEST** pushbutton

[19] Note location of any converters or circuit packs which are being tested, and do not have LED lighted

[20] Depress **ALM ENABLE** pushbutton

[21] Rotate **RML/ALM RETIRE** switch counterclockwise

[22] Note location of any converters or circuit packs which are being tested, and LED does not go off

LEDs light

LEDs go off

[23] Was converter or circuit pack noted in Step 19 or Step 22

No

Yes

[24] Replace converter or circuit pack noted, and repeat from Step 17

## TEST POWER MONITOR CIRCUITS

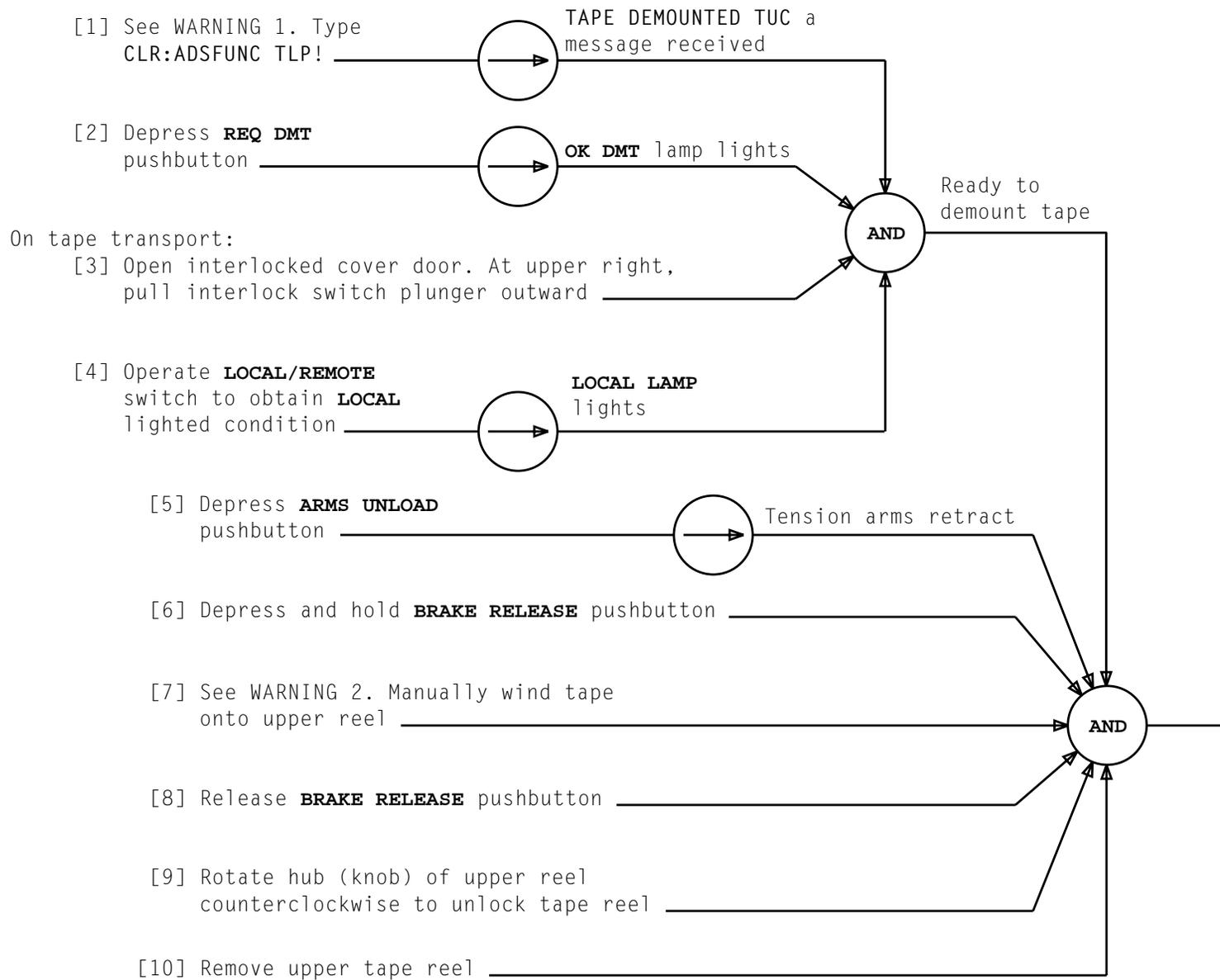
Issue 7	JUN 1996
234-151-031	DLP
PAGE 3 of 6	521

TABLE A CONVERTERS AND CIRCUIT PACKS CONTAINING LEDs (SD-4A028-01 EXCEPT 98A-TYPE CONVERTERS)								
BAY								POWER CONTROL SWITCH
0		1		2		3		
CONV	CP	CONV	CP	CONV	CP	CONV	CP	
-	-	-	-	-	-	80-24	-	IPUB 0 BAY 3
-	-	-	-	-	-	-	-	IPUB 1 BAY 4
-	-	12-24,27, 30,33 17-24,27, 30,33 36,42	55-05 36-05	-	-	12-12,18 24,30 36,42 17-04,12, 18,24,30 36,42	68-03, 56-42, 55-05, 36-05	CONTR 0 BAY 3
-	-	-	-	12-00,03, 06,09, 17-00,03, 06,09 12,18	55-05, 36-05	-	-	CONTR 1 BAY 4
-	-	12-36,39, 42,45	28-04,05, 40,41 32-04,05, 40,41 45-04,05, 40,41	12-12,15, 18,21, 24,27, 30,33, 36,39, 42,45, 17-24,27, 30,33, 36,39, 42,45	28-04,05, 40,41, 32-04,05 40,41, 45-04,05, 40,41	-	-	MML BAY 3
12-50,56, 17-50,56	64-14,29, 45,60 68-14,29, 45,60	-	-	-	-	-	-	PPL BAY 0
-	-	-	-	-	-	-	-	PPL BAY 5

TABLE A (Contd)								
CONVERTERS AND CIRCUIT PACKS CONTAINING LEDs								
(SD-4A028-01 EXCEPT 98A-TYPE CONVERTERS)								
BAY								POWER CONTROL SWITCH
4		5		6		7		
CONV	CP	CONV	CP	CONV	CP	CONV	CP	
-	-	-	-	-	-	-	-	IPUB 0 BAY 3
80-24	-	-	-	-	-	-	-	IPUB 1 BAY 4
-	-	-	-	12-24,27, 30,33, 17-24,27, 30,33, 36,42	55-05, 36-05	-	-	CONTR 0 BAY 3
12-12,18 24,30 36,42 17-04,12, 18,24,30 36,42	68-03, 56-42, 55-05, 36-05	-	-	-	-	12-00,03, 06,09, 12,18	55-05, 36-05	CONTR 1 BAY 4
-	-	-	-	12-36,39, 42,45	28-04,05, 40,41, 32-04,05, 40,41, 45-04,05, 40,41	12-12,15, 18,21, 24,27, 30,33, 36,39, 42,45, 17-24,27, 30,33, 36,39, 42,45	28-04,05, 40,41, 32-04,05, 40,41, 45-04,05, 40,41	MML BAY 3
-	-	-	-	-	-	-	-	PPL BAY 0
-	-	12-50,56 17-50,56	64-14,29, 45,60 68-14,29, 45,60	-	-	-	-	PPL BAY 5

**TABLE B**  
**CONVERTERS AND CIRCUIT PACKS CONTAINING LEDs**  
**(SD-4A028-02 EXCEPT 98A-TYPE CONVERTERS)**

BAY												POWER CONTROL SWITCH
0		1		2		3		4		5		
CONV	CP	CONV	CP	CONV	CP	CONV	CP	CONV	CP	CONV	CP	
				80-34								PUB 0 BAY 2
						80-34						PUB 1 BAY 3
47-22,40, 59				12-12,18, 24,30 36,42 16-04,12,18, 24,30, 36,42	68-03			47-22,40, 59				CONTR 0 BAY 2
		47-22,40, 59				12-12,18, 24,30, 36,42 16-04,12,18 24,30, 36,42	68-03			47-22,40, 59		CONTR 1 BAY 3



**WARNINGS**

1. Cycling tape transport or tape unit controller with tape over read/write heads may damage tapes
2. Pulling or dragging last 2 feet of tape across heads may contaminate heads

Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 1	522

**DEMOUNT TLP TAPE FROM TAPE TRANSPORT**

[1] Enter message VER:UTYPE:SP x!  
 (where x = SP office member number)  
 to verify Unit Translator

[2] Using printout [Figure 1], identify  
 SP type

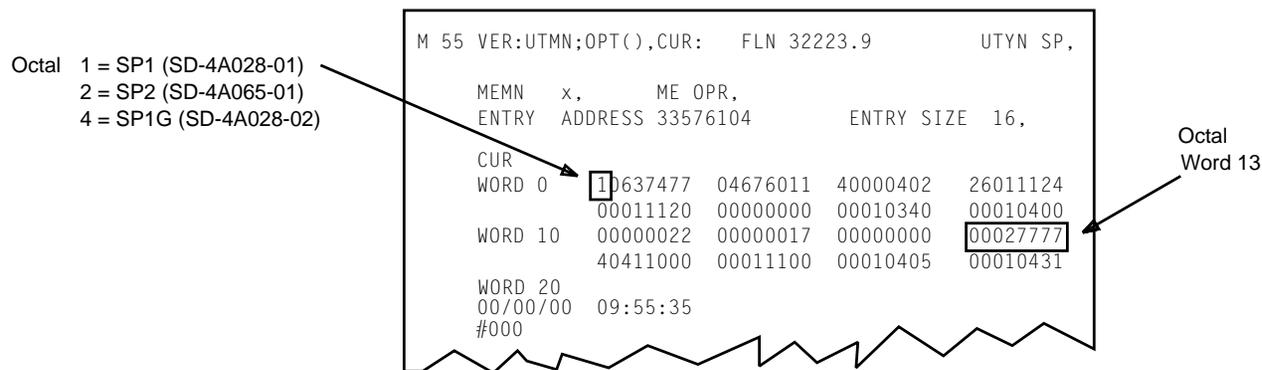
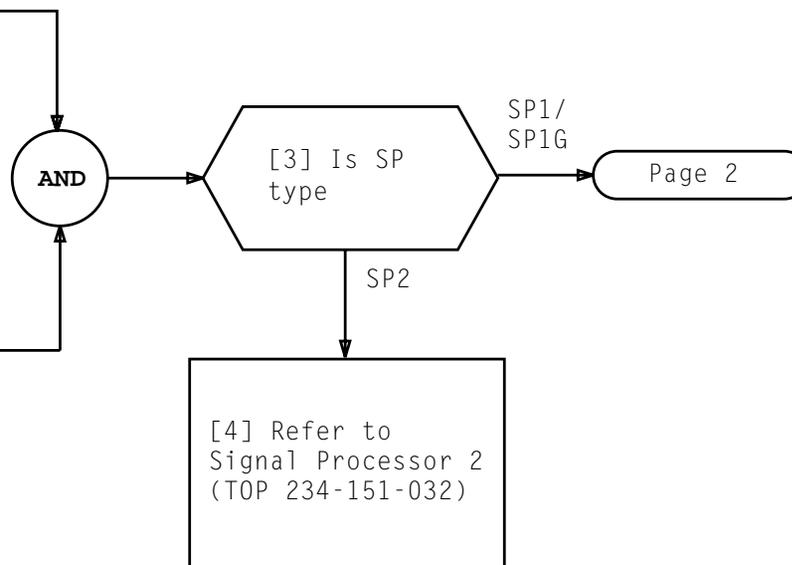


Figure 1. Typical VER:UTMN:OPT Message Printout

**REMOVE PULSE POINT DURING MAINTENANCE ACTIVITY ON  
 SP-TYPE FRAME**

Issue 7	JUN 1996
234-151-031	DLP
PAGE 1 of 3	523



[10] Using Figure 2, Page 1, determine if **PPL** (left) pulse points or **PPL** and **PPR** (right) pulse points are equipped \_\_\_\_\_

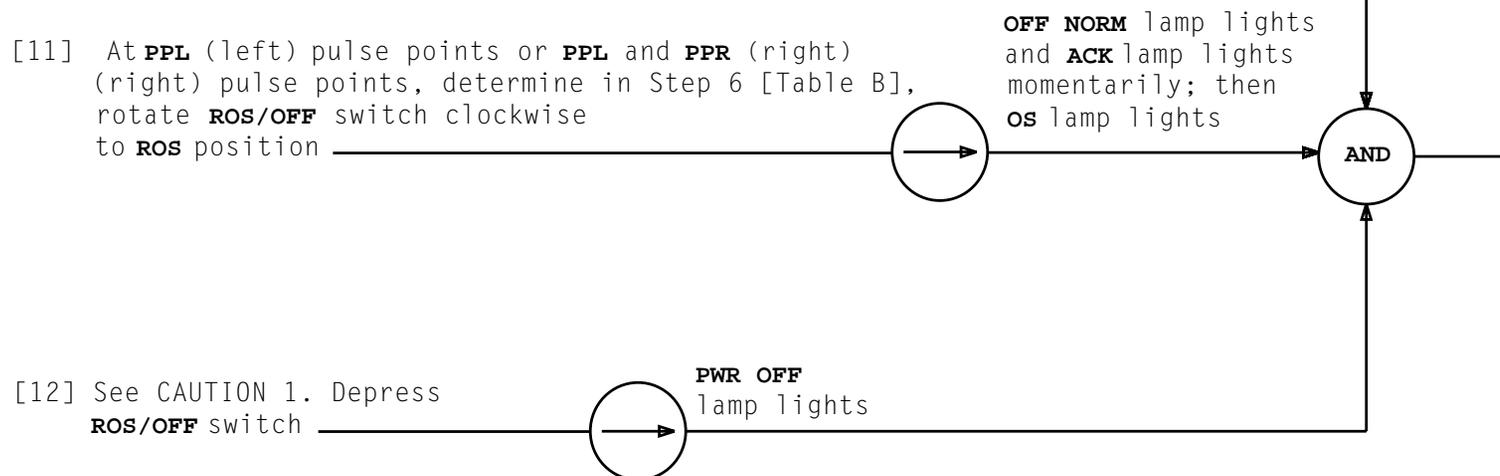


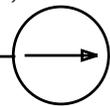
TABLE B				
FRAME	NAME	SWITCH LOCATION		
		BAY	VERT	HOR
Distributor Applique (SD-4A028-01)	PPL	0	52	69
Distributor and Scanner Matrix (SD-4A028-01)	PPR	5	68	68
Combined Distributor and Scanner Matrix (SD-4A028-02)	PPL	1	22	65
	PPR	5	22	65

**CAUTION 1**  
*If OS lamp does not light, delay until duplicate pulse points are returned to service*

**REMOVE PULSE POINT DURING MAINTENANCE ACTIVITY ON SP-TYPE FRAME**

[1] At **PPL** (left) pulse points, or **PPL** and **PPR** (right) pulse points [Table A], depress and hold **ON** pushbutton (2 seconds)

**PWR OFF**  
lamp goes off



[2] Rotate **ROS/OFF** switch (counterclockwise)

**OFF NORM** lamp goes off and **ACK** lamp lights momentarily; then **OS** lamp goes off

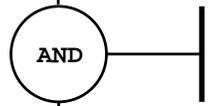
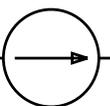


TABLE A				
FRAME	NAME	SWITCH LOCATION		
		BAY	VERT	HOR
Distributor Applique (SD-4A028-01)	PPL	0	52	69
Distributor and Scanner Matrix (SD-4A028-01)	PPR	5	68	68
Combined Distributor and Scanner Matrix (SD-4A028-02)	PPL	1	22	65
	PPR	5	22	65

**RESTORE PULSE POINT DURING MAINTENANCE ACTIVITY ON SP-TYPE FRAME**

ITEM	ISSUE	ITEM	ISSUE	ITEM	ISSUE	ITEM	ISSUE	ITEM	ISSUE	ITEM	ISSUE
• IXL-001		ISD-122		DLP-507							
NTP-002		ISD-123		DLP-508							
NTP-003		ISD-124		DLP-509							
• NTP-004		TAP-125		DLP-510							
NTP-005		ISD-126		DLP-511							
NTP-006		• TAP-127		DLP-512							
NTP-007		ISD-128		DLP-513							
• NTP-008		ISD-129		DLP-514							
• NTP-009		• TAP-130		DLP-515							
• NTP-010		ISD-131		• DLP-516							
• NTP-011		• TAP-132		DLP-517							
• NTP-012		ISD-133		DLP-518							
• NTP-013		• TAP-134		• DLP-519							
• TAD-100		ISD-135		• DLP-520							
TAD-101		TAP-136		DLP-521							
TAD-102		ISD-137		DLP-522							
TAP-103		• TAP-138		• DLP-523							
TAP-104		ISD-139		DLP-524							
TAP-105		• TAP-140		• CKL-891							
TAP-106		TAP-141		TNG-893							
TAP-107		TAP-142									
TAP-108		• TAP-143									
TAP-109		ISD-144									
TAP-110		• TAP-145									
TAP-111		TAP-146									
TAP-112		TAP-147									
ISD-113		TAP-148									
ISD-114		TAP-149									
ISD-115		DLP-500									
ISD-116		DLP-501									
ISD-117		DLP-502									
TAP-118		DLP-503									
ISD-119		DLP-504									
ISD-120		DLP-505									
TAP-121		DLP-506									

• REVISED OR ADDED ITEM

CANCELED ITEM

Issue 7 JUN 1996

234-151-031

CKL

PAGE 1 of 1

891

**CHECKLIST**