

Task Oriented Practice
(TOP)

4ESS™ SWITCH
PHASED ANNOUNCEMENT SYSTEM
OPERATING AND TROUBLE CLEARING PROCEDURES

Developed by
Customer Information Development and Business Translations Organization

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234-151-060	TPG
TITLE PAGE	000

FIND YOUR JOB IN THE LIST BELOW THEN GO TO

Acceptance	NTP-002
Alarm; At Control Unit, FUSE LED Indicator Lighted and One or More Power (+5, -5, +12, -12) LED Indicators Extinguished - Clear	TAP-104
Alarm; At Control Unit, FUSE LED Indicator Lighted and FUSE ALARM Indicator Lighted on Playback Module - Clear	TAP-102
Alarm; At Control Unit, FUSE LED Indicator Lighted and FUSE ALARM Indicator Lighted on Record Module - Clear	TAP-101
Alarm Circuits - Test	DLP-515
Alarm; Fuse - Control Unit - Clear	TAP-103
Alarm; Fuse - Playback Module - Clear	TAP-102
Alarm; Fuse - Record Module - Clear	TAP-101
Alarm; Low Voltage - Clear	TAP-104
Alarm; Voice - Clear	TAP-105
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Announcement at Dedicated Telephone - Record	NTP-005
Announcement at Frame With Headset/Handset - Record	NTP-004
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Audio Output - Check	DLP-514
CALL DIRECTOR Set - Monitoring	DLP-503
CALL DIRECTOR Set - Announcement at - Record	NTP-005
Cassette Recorder Tape Speed - Calibrate	DLP-500
Cassette Tapes; Prerecorded - Announcement - Record	NTP-003
Clock Failure - Clear	TAP-106
Control Unit - Replace	DLP-512

FIND YOUR JOB IN THE LIST BELOW THEN GO TO

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Dedicated Telephone – Monitoring	DLP-503
Dedicated Telephone; Announcement at – Record	NTP-005
Failure; Clock – Clear	TAP-106
Failure; Head Switching – Clear	TAP-107
Fault; Message – Clear	TAP-108
Frame; PAS – Monitoring	DLP-504
Frame; PAS – Power – Applying	DLP-510
Frame; PAS – Power – Removing	DLP-509
Frame; at – with Headset/Handset – Record	NTP-004
Fuse Alarm; At Control Unit, FUSE LED Indicator Lighted and One or More Power (+5, –5, +12, –12) LED Indicators Extinguished – Clear	TAP-104
Fuse Alarm; At Control Unit, FUSE LED Indicator Lighted and FUSE ALARM LED Indicator Lighted on Playback Module – Clear	TAP-102
Fuse Alarm; At Control Unit, FUSE LED Indicator Lighted and FUSE ALARM LED Indicator Lighted on Record Module – Clear	TAP-101
Fuse Alarm – Control Unit – Clear	TAP-103
Fuse Alarm – Playback Module – Clear	TAP-102
Fuse Alarm – Record Module – Clear	TAP-101
Head Switching Failure – Clear	TAP-107
Headset/Handset; with – Announcement at Frame – Record	NTP-004
Low Voltage Alarm – Clear	TAP-104

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Maintenance Philosophy	TAD-100
Message Fault – Clear	TAP-108
Monitor Module – Replace	DLP-511
Noise/Voice Quality Trouble – Clear	TAP-109
PAS Frame; At – Monitoring	DLP-504
PS1110A Power Supply – Replace	DLP-513
Playback Module – Replace	DLP-511
Playback Module Fuse Alarm – Clear	TAP-102
Playback Module Output – Calibrate	DLP-502
Power – PAS Frame – Applying	DLP-510
Power – PAS Frame – Removing	DLP-509
Power Supply; PS1110A – Replace	DLP-513
Record Level – Adjust	DLP-501
Record Module – Replace	DLP-511
Record Module Fuse Alarm – Clear	TAP-101
Recorded Announcement – At Dedicated Telephone – Perform	NTP-005
Recorded Announcement – At PAS Frame With Headset/Handset – Perform	NTP-004
Recorded Announcement – Via Prerecorded Cassette Tapes – Perform	NTP-003
Recorded Announcement – From Record Module to Playback Module – Transfer	DLP-508
Tape Speed – Cassette Recorder – Calibrate	DLP-500
Trouble: Noise/Voice Quality – Clear	TAP-109
TTY Printout – REPT:TROUBLE RA CLOCK FAILURE FLN c	TAP-106

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FIND YOUR JOB IN THE LIST BELOW THEN GO TO

TTY Printout – REPT:TROUBLE RA a RACHAN b HEAD SWITCHING FAILURE FLN c TAP-107
 TTY Printout – REPT:TROUBLE RA a RACHAN b VOICE ALARM FLN c TAP-105
 Voice Alarm – Clear TAP-105
 Voice Alarm Circuit – Test DLP-515
 Voice Quality/Noise Trouble – Clear TAP-109

No acceptance test procedures are required for this frame.
The readiness of this frame to become a part of the
working system was established by the successful
completion of Installation Handbook test procedures.

ACCEPTANCE

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DO THE ITEMS BELOW IN THE ORDER LISTED FOR DETAILS, GO TO

1	Obtain Following Equipment: <ul style="list-style-type: none"> • 3551A TMS or Equivalent • Sony Model TCM-5000 Cassette Recorder or Equivalent • Prerecorded Cassette Tapes • KS-22566 Interface Unit • Headset or Handset 	
2	Adjust Record Module (CP102) Record Level, As Required	DLP-501
3	Calibrate Playback Module (CP101) Output, As Required	DLP-502
4	Calibrate Cassette Recorder Tape Speed, As Required	DLP-500
5	Perform Message Recording at PAS Frame	DLP-505
6	Transfer Announcement to Playback Module	DLP-508
7	Monitor Announcement	DLP-504

DO THE ITEMS BELOW IN THE ORDER LISTED FOR DETAILS, GO TO

1	Obtain Following Equipment: <ul style="list-style-type: none"> • 3551A TMS or Equivalent • Headset or Handset 	
2	Adjust Record Module (CP102) Record Level, As Required	DLP-501
3	Calibrate Playback Module (CP101) Output, As Required	DLP-502
4	Perform Message Recording With Headset/Handset	DLP-506
5	Transfer Announcement to Playback Module	DLP-508
6	Monitor Announcement	DLP-504

DO THE ITEMS BELOW IN THE ORDER LISTED FOR DETAILS, GO TO

1	Obtain Following Equipment: • 3551A TMS or Equivalent	
2	Adjust Record Module (CP102) Record Level, As Required	DLP-501
3	Calibrate Playback Module (CP101) Output, As Required	DLP-502
4	Perform Message Recording at Dedicated Telephone	DLP-507

GENERAL

The maintenance philosophy contained in this volume is based upon the design of equipment (hardware), diagnostic software, and test equipment employed. Procedures provided are intended to aid personnel in performing trouble-clearing tasks. The degree to which these procedures accomplish this depends upon input and feedback from the user. Additions, corrections, and improvements to the data are encouraged. Manufacturer, engineering, and software documentation such as NS, I/O Manuals, PKs, PRs, etc, are referred to where applicable rather than duplicating that information in the TOP. Some portions of those documents may be utilized in procedures but only as examples for purposes of explanation. Test equipment (transmission measuring sets, frequency counters, voltmeters, etc) and the parameters involved in the circuits being tested, adjusted, or checked are usually prescribed. The setup and method of use is not described unless it is unusual or unique. Procedures unique to a particular modification of the frame are identified by that frame's NS number. If not so identified, the procedure would apply to all modifications. When documenting a procedural approach to trouble clearing, certain assumptions are made. It is assumed that one fault is being cleared at a time. When directing the user to perform an action, it is assumed that action is executed correctly. Similarly, when directed to make replacements, the replacement part is always assumed to be good; and equipment used for testing, built-in (hardware and software) and commercial, are assumed to be good.

IXL PHILOSOPHY

The IXL is structured to provide fast access for the user to those procedures pertinent to the symptoms identified. Within the IXL, data is accessed via automatic devices (power alarms and blown fuses), TTY Printouts (REPT: messages), and other definable stimulus power problems

are sensed by scan points which generate an alarm. It is assumed that the user following the aisle pilot lights can locate the frame with the power fault which is automatically powered down (**FUSE** LED indicator lighted) or by reading **REPT:RA PA** printout which would identify the frame with power fault. The precise structure of the message is given in the input/output (I/O) message manuals. Symptoms described in the IXL reflect the assumptions previously mentioned and indicate other conditions that are observable at the frame that would enable the user to access the proper trouble-clearing procedure. These conditions are blown fuses and lighted LED indicators on the control unit, playback module, and record module. In general, most circuit failures are detected by scan point monitoring circuits which generate one of the TTY messages shown in the IXL.

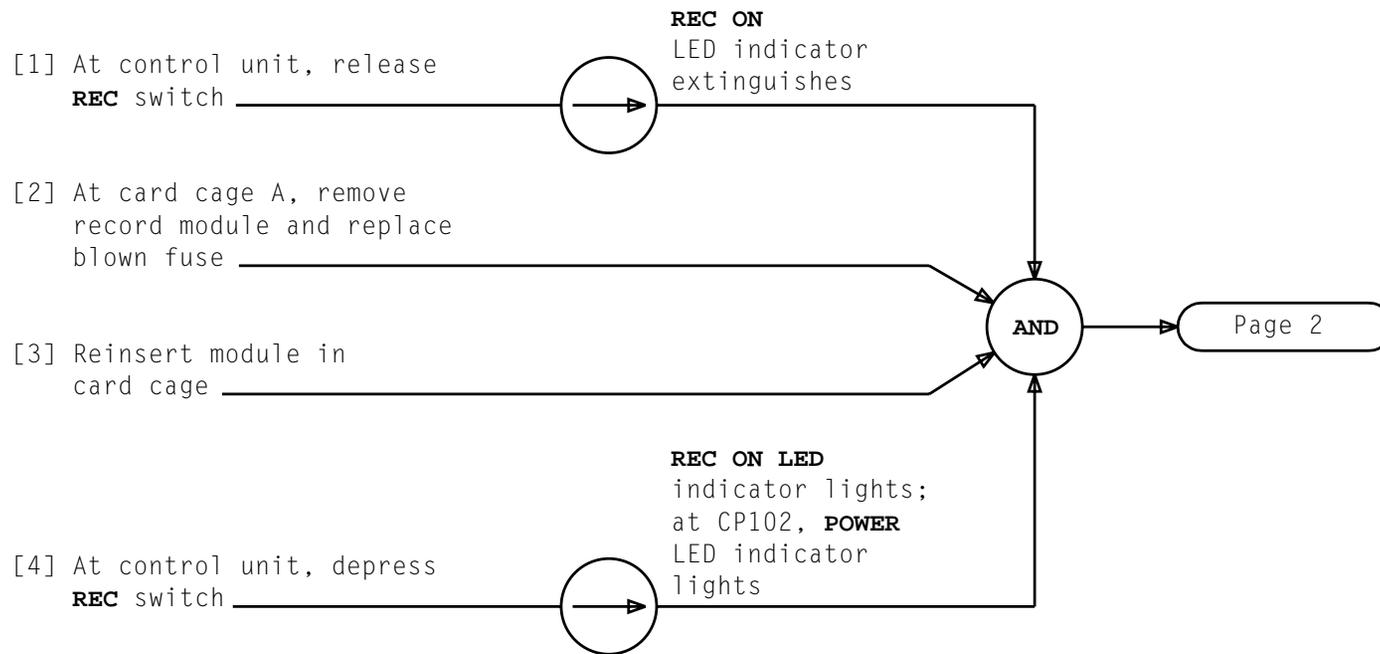
ALTERNATE METHODS

The more knowledgeable and experienced personnel may access the TOP documents at a point in trouble clearing where analyzation is completed (the faulty component determined) and only repair or replacement is required. In many instances, access to these procedures may be obtained by locating procedural data (NTP/DLP) through the Index [IXL-001]. Most DLPs are built to support TAPs and NTPs with preconditioning and system restoration steps covered in those level procedures (TAPs, NTPs). Therefore, access to data (DLPs) on a hunt-and-find basis is a threat to equipment operation and may compound trouble-clearing problems.

EQUIPMENT TEST LIST

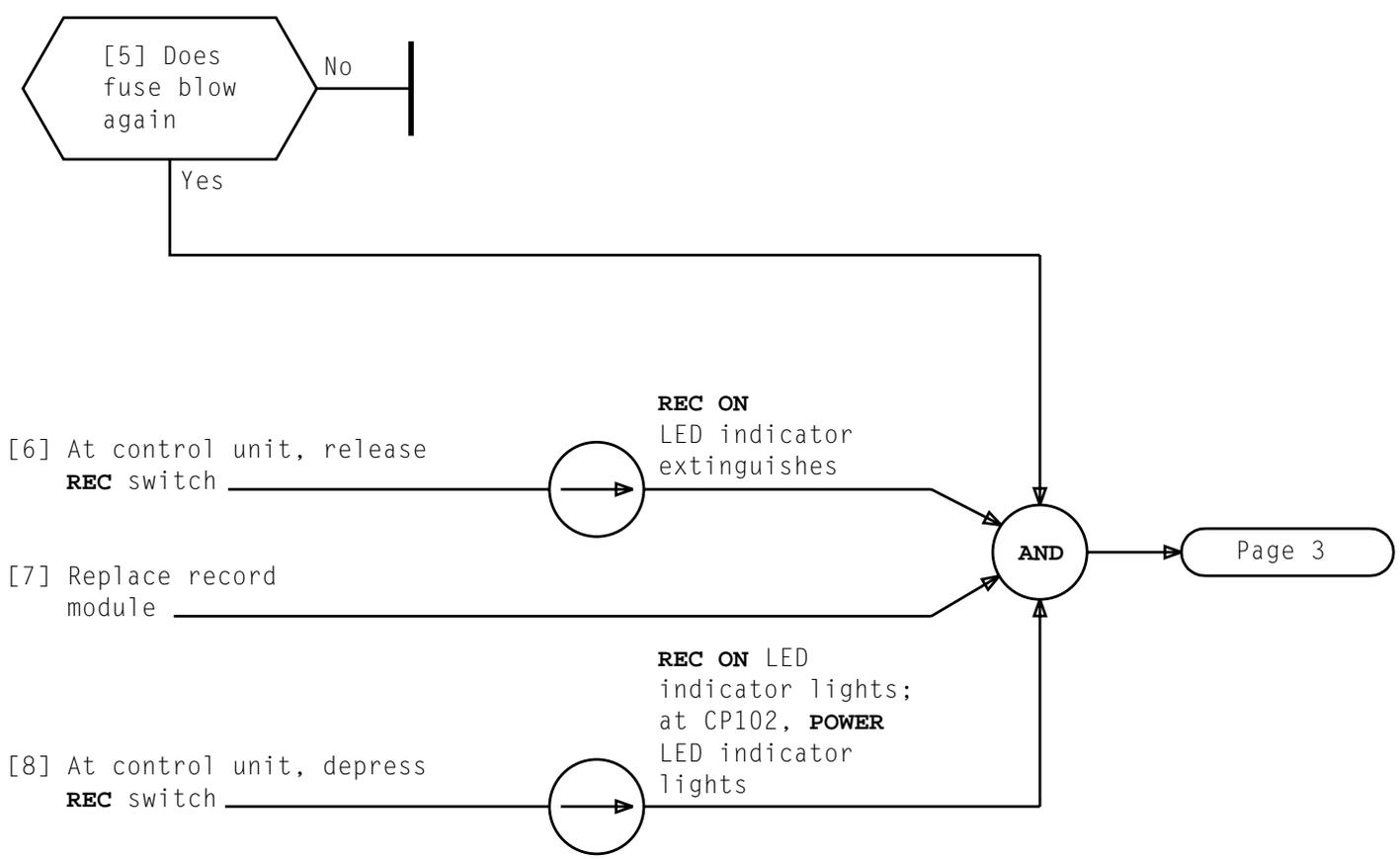
This is a list of tasks recommended for preventive maintenance. Tasks are arranged by the frequency of the maintenance beginning with the shortest interval.

FREQUENCY	TASK	PROCEDURE
Daily	Check Recorded Announcements	DLP-514
Yearly	Test Voice Alarm Circuits	DLP-515



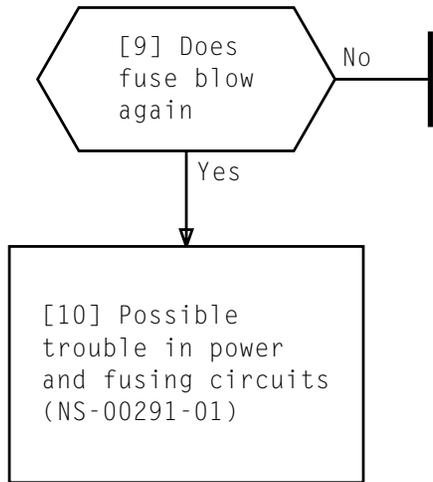
CLEAR RECORD MODULE FUSE ALARM

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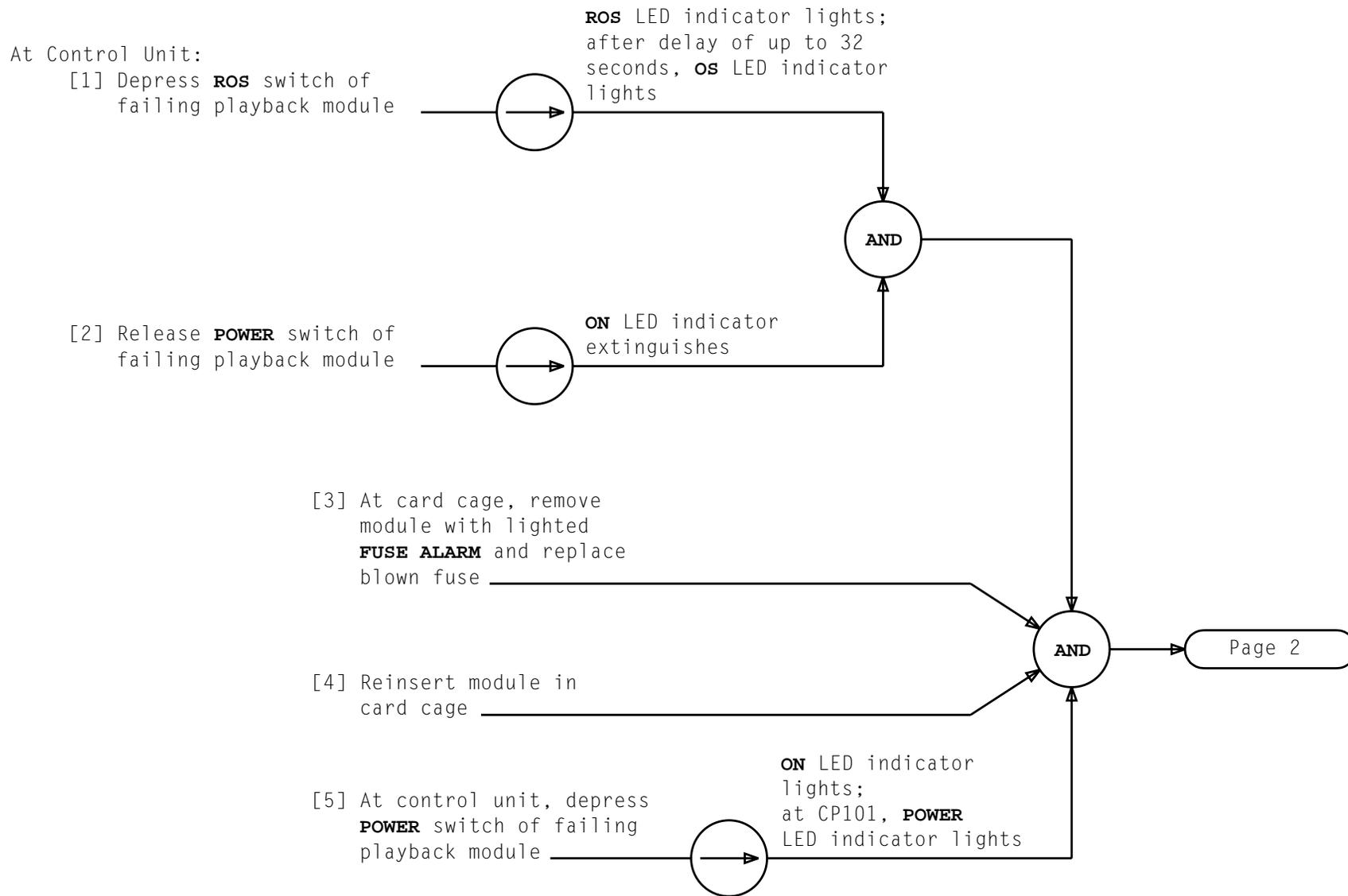
CLEAR RECORD MODULE FUSE ALARM

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CLEAR RECORD MODULE FUSE ALARM

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CLEAR PLAYBACK MODULE FUSE ALARM

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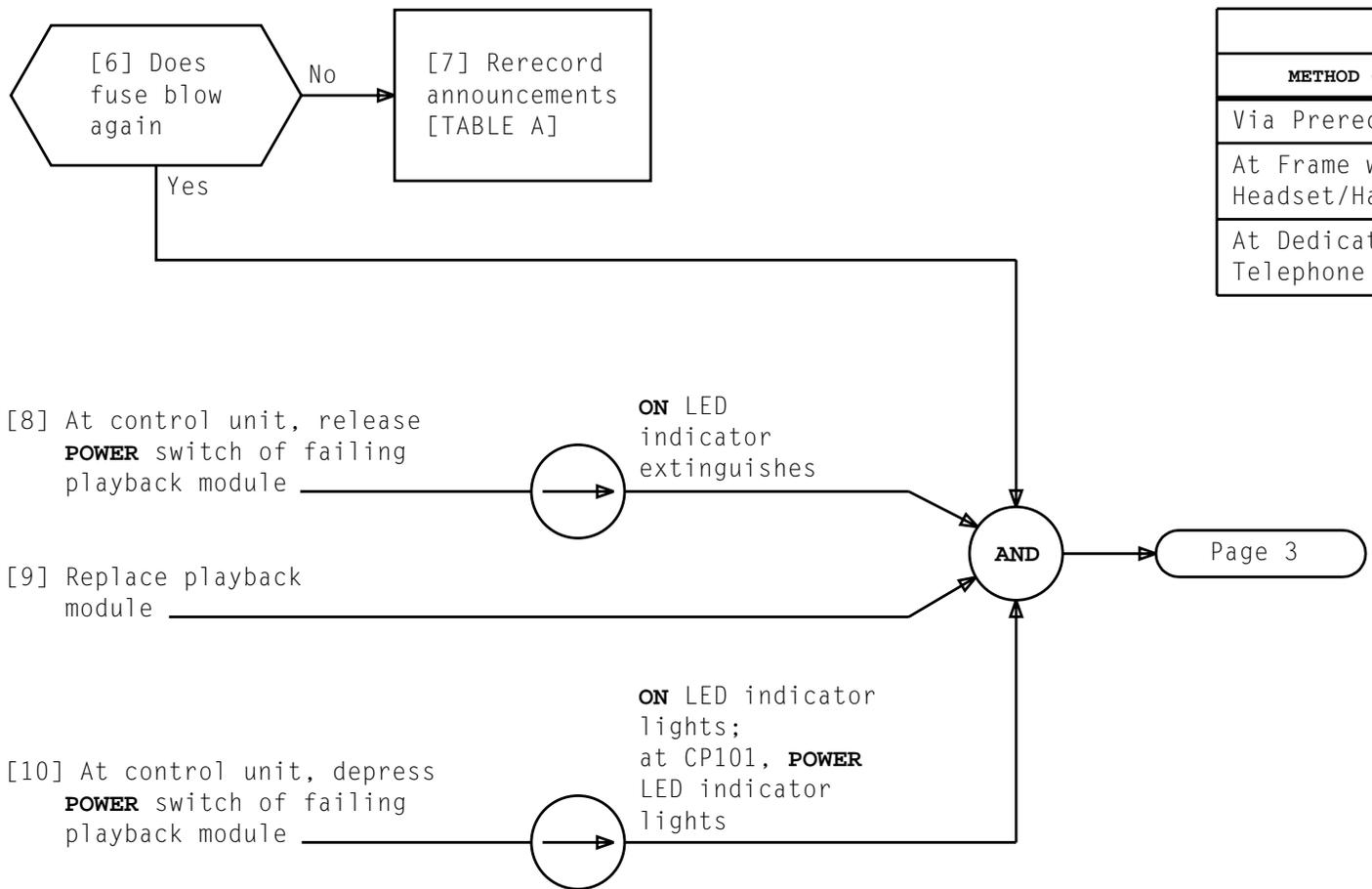
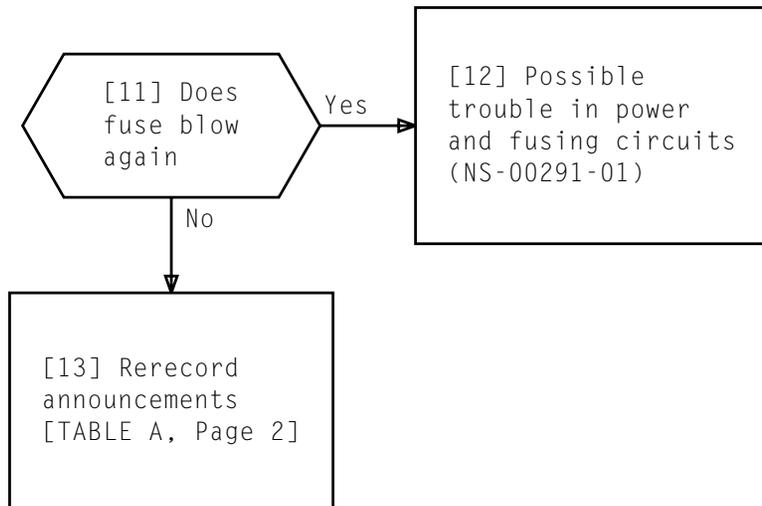


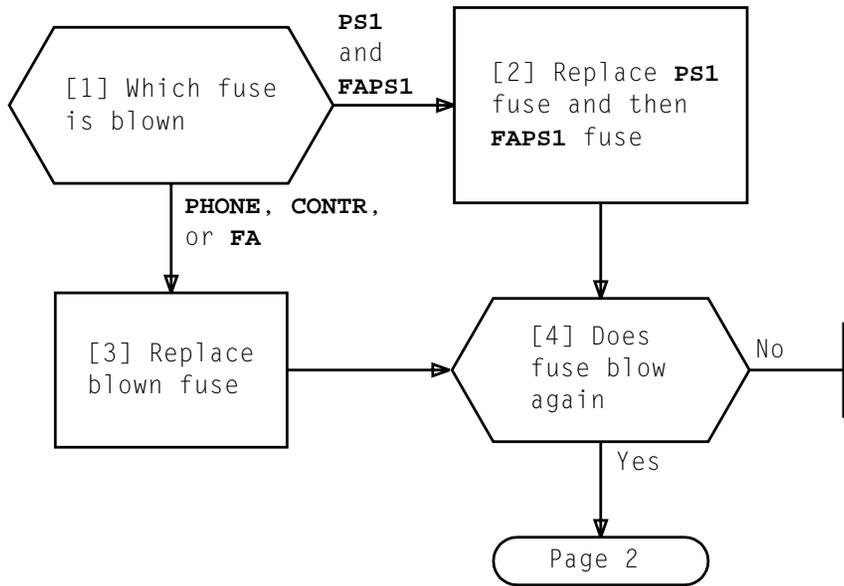
TABLE A	
METHOD OF RECORDING	GO TO
Via Prerecorded Tapes	NTP-003
At Frame with Headset/Handset	NTP-004
At Dedicated Telephone	NTP-005

CLEAR PLAYBACK MODULE FUSE ALARM



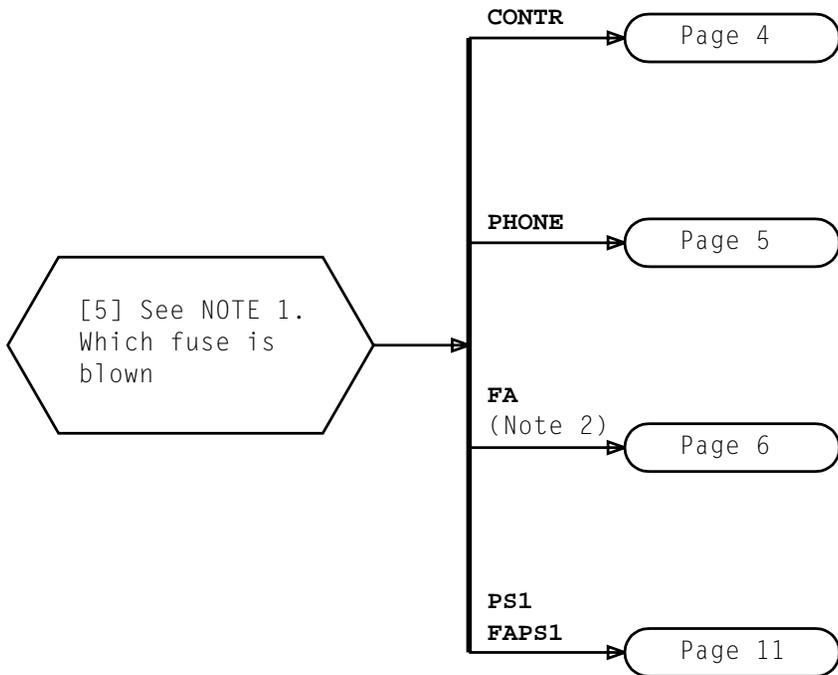
CLEAR PLAYBACK MODULE FUSE ALARM

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CLEAR CONTROL UNIT FUSE FAILURE

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CLEAR CONTROL UNIT FUSE FAILURE

NOTES	
1. While performing remainder of this TAP, refer to Figure 1 to help isolate trouble 2. Blown FA fuse does not place PAS out of service. However, following procedure for locating trouble in FA circuitry interrupts service and should be performed during periods of low traffic.	
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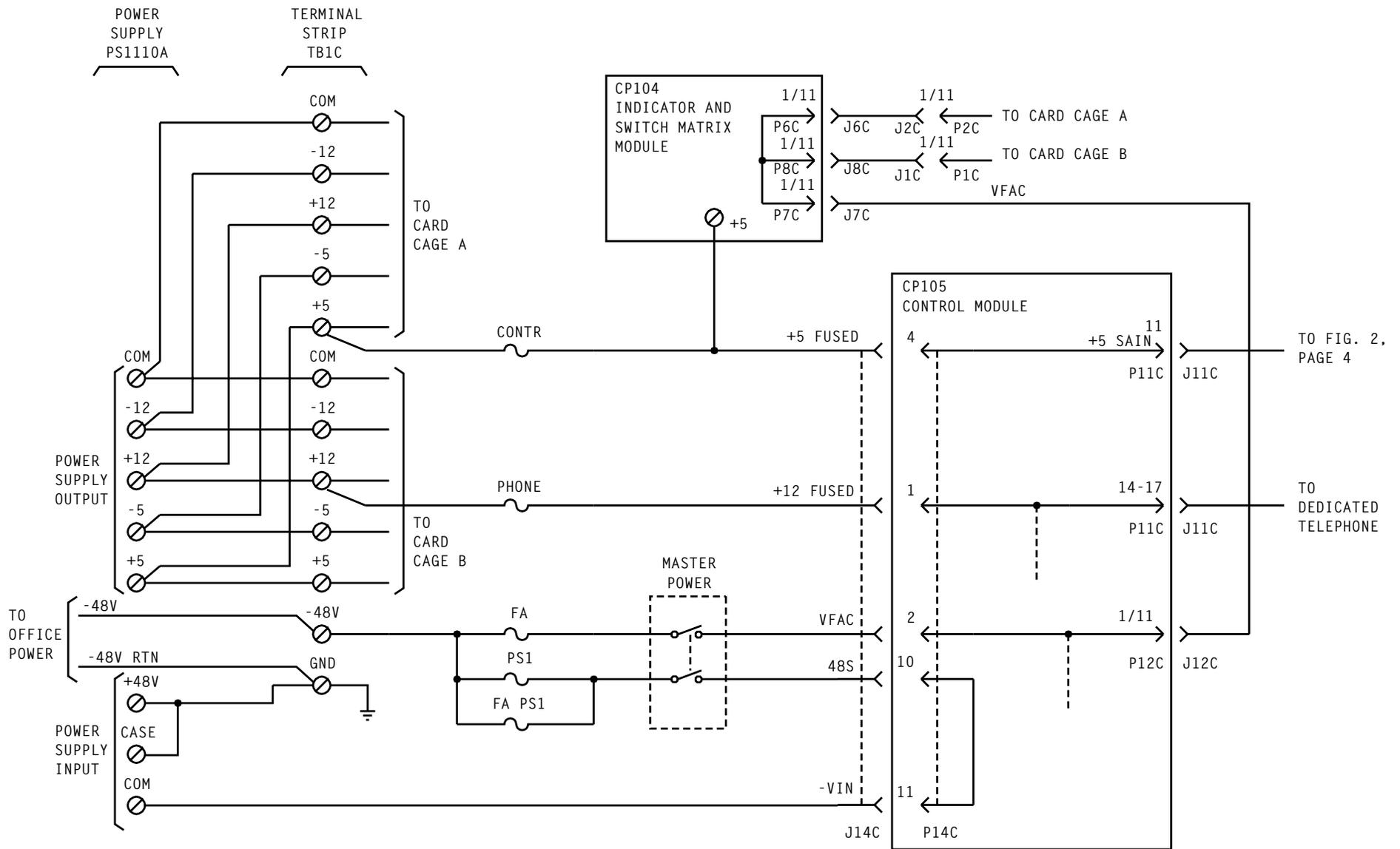


Figure 1 - Control Unit Power Distribution - Simplified Diagram

CLEAR CONTROL UNIT FUSE FAILURE

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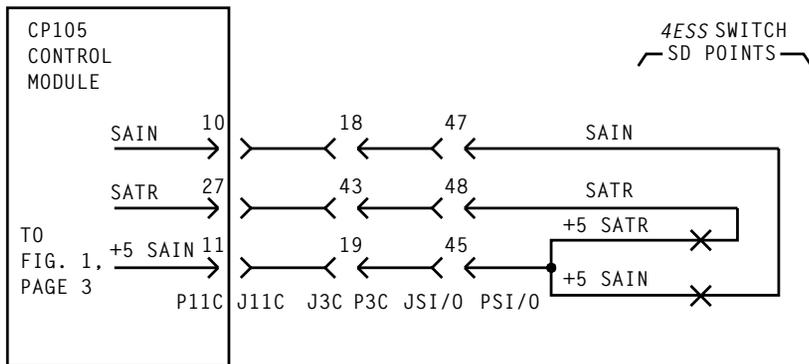
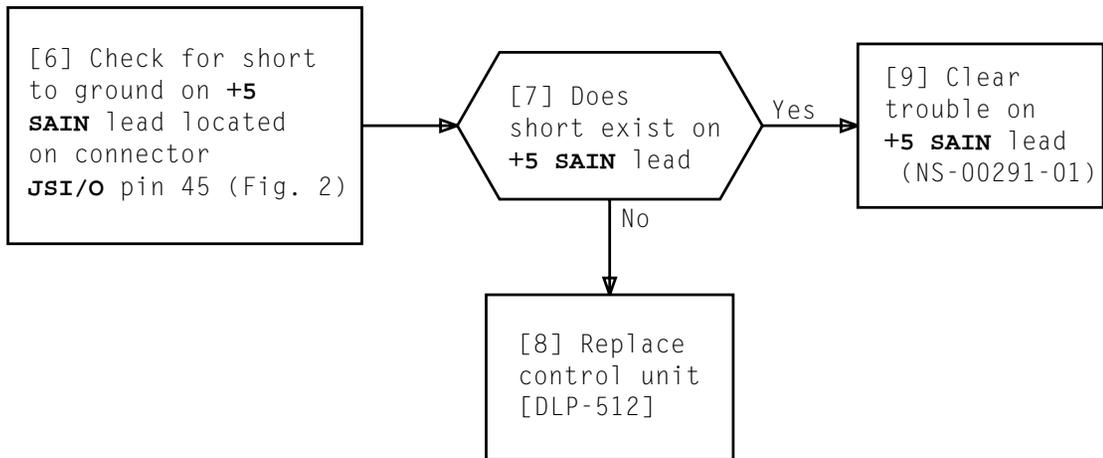
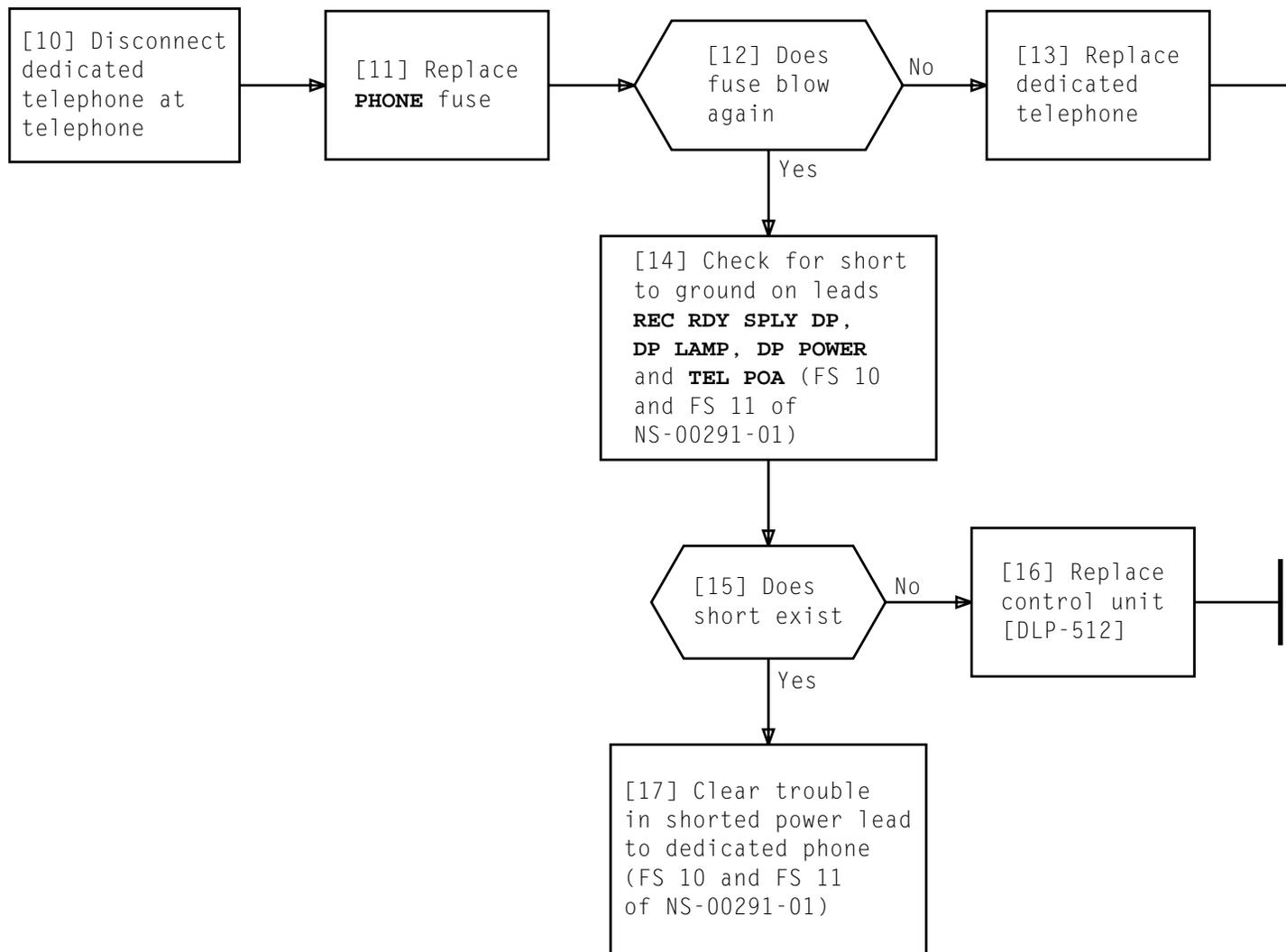
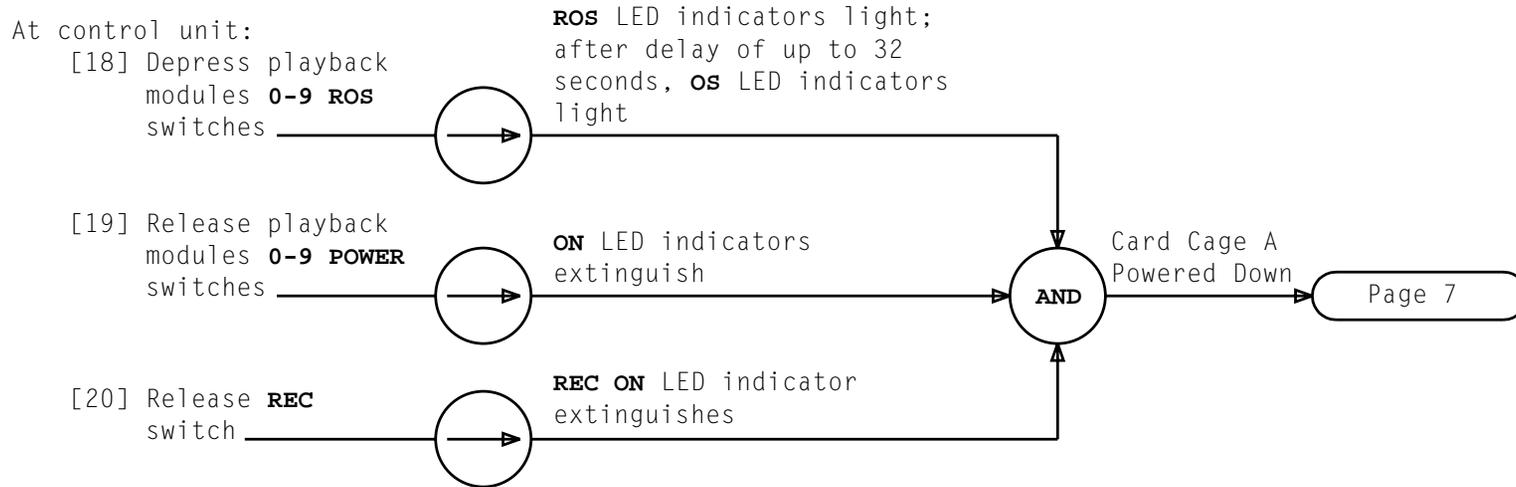


Figure 2 - +5 Fused (+5 SAIN) Distribution



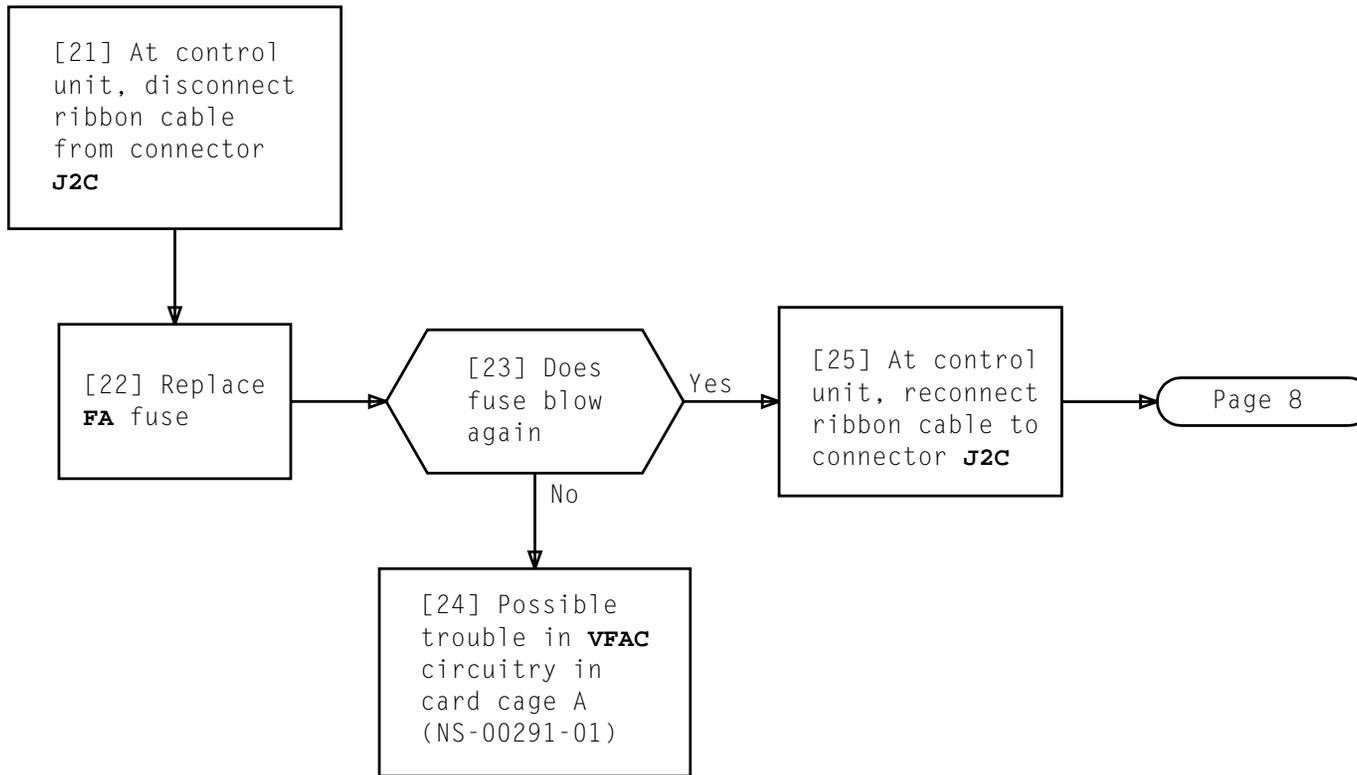
CLEAR CONTROL UNIT FUSE FAILURE

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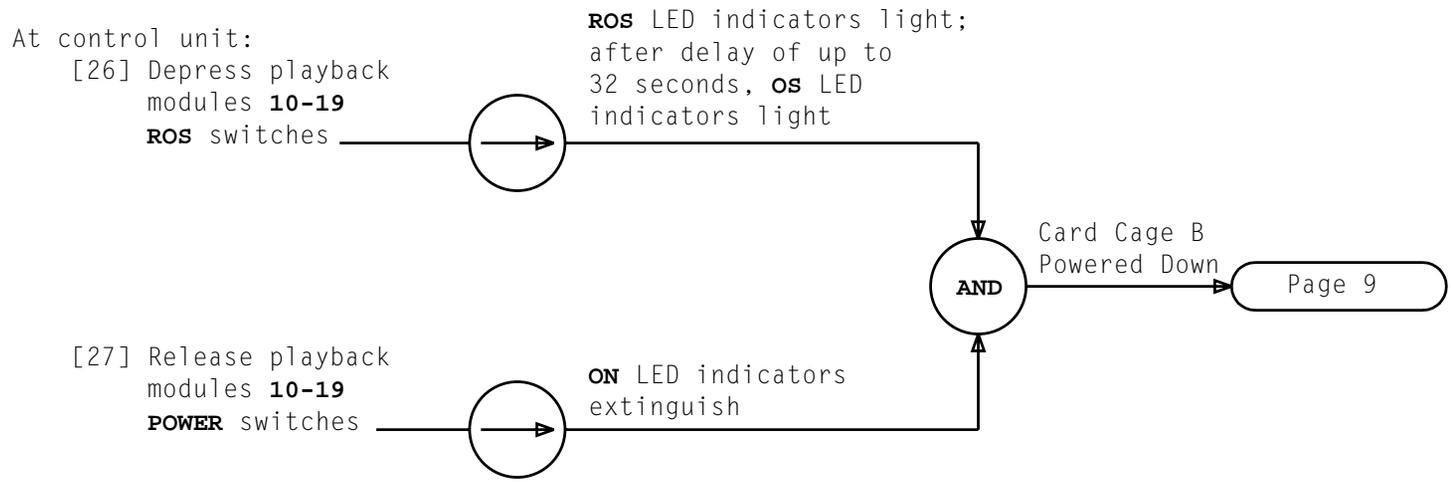
CLEAR CONTROL UNIT FUSE FAILURE

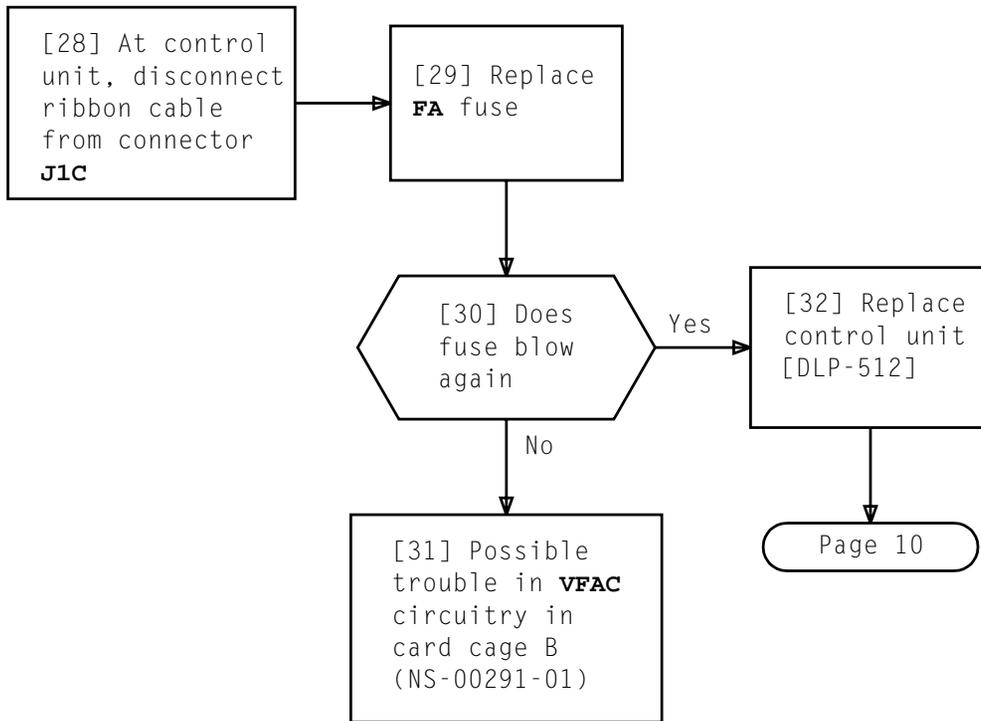
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CLEAR CONTROL UNIT FUSE FAILURE

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CLEAR CONTROL UNIT FUSE FAILURE

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At control unit:

[33] Depress all playback
module **POWER** switches

ON LED
indicators light

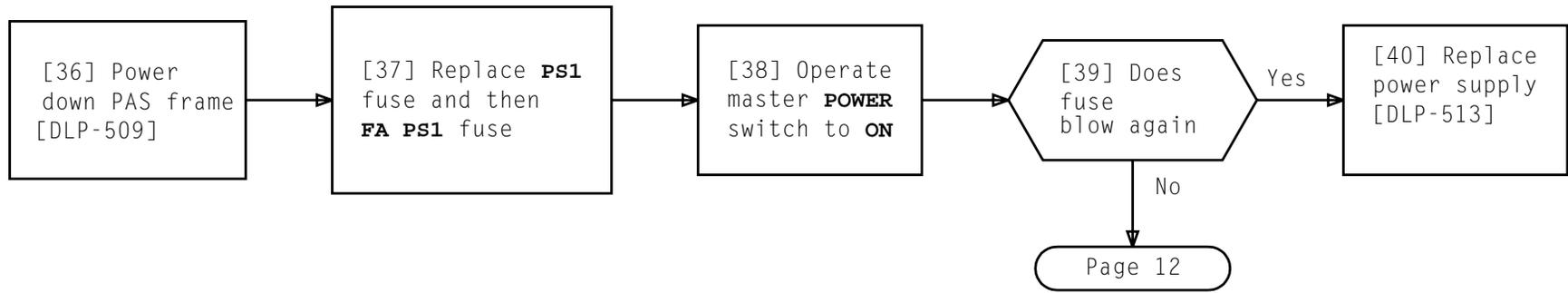
[34] Depress **REC** switch

REC ON LED
indicator lights

AND

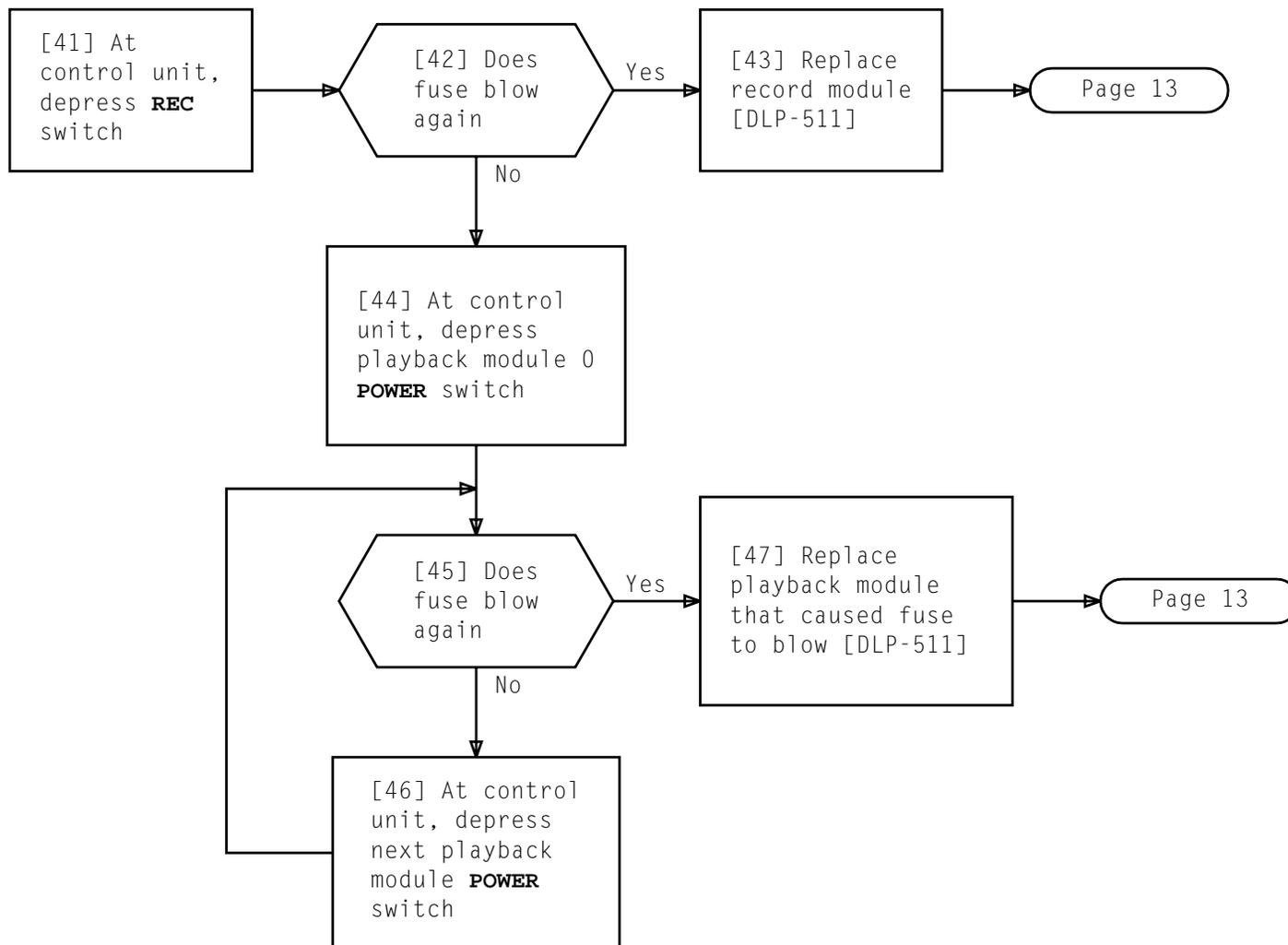
[35] Rerecord
announcements
[TABLE A]

TABLE A	
METHOD OF RECORDING	GO TO
Via Prerecorded Tapes	NTP-003
At Frame with Headset/Handset	NTP-004
At Dedicated Telephone	NTP-005



CLEAR CONTROL UNIT FUSE FAILURE

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CLEAR CONTROL UNIT FUSE FAILURE

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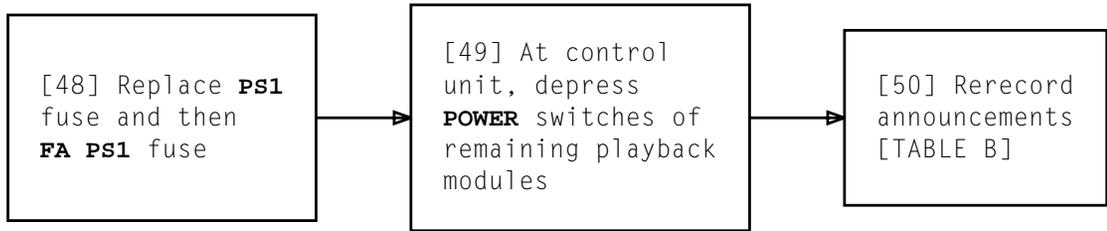
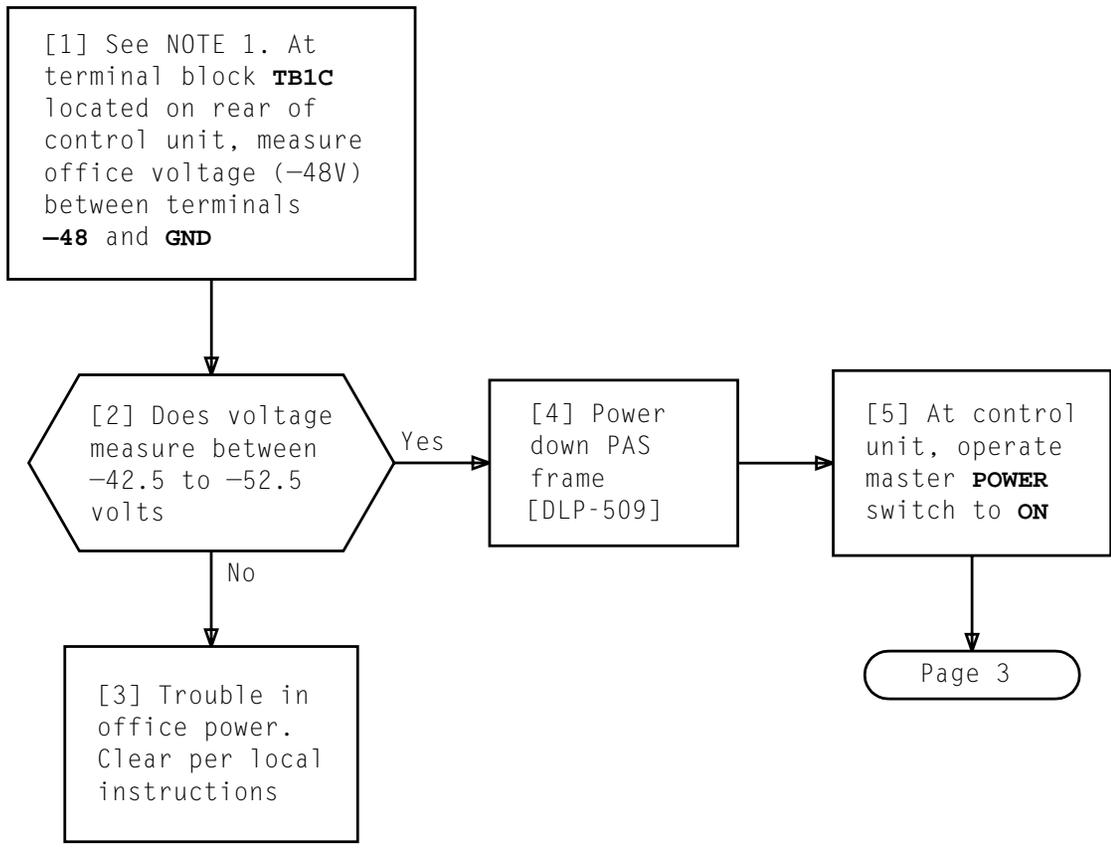


TABLE B	
METHOD OF RECORDING	GO TO
Via Prerecorded Tapes	NTP-003
At Frame With Headset/Handset	NTP-004
At Dedicated Telephone	NTP-005



CLEAR LOW VOLTAGE ALARM

NOTE 1	
Figure 1 should be referred to when performing this TAP.	
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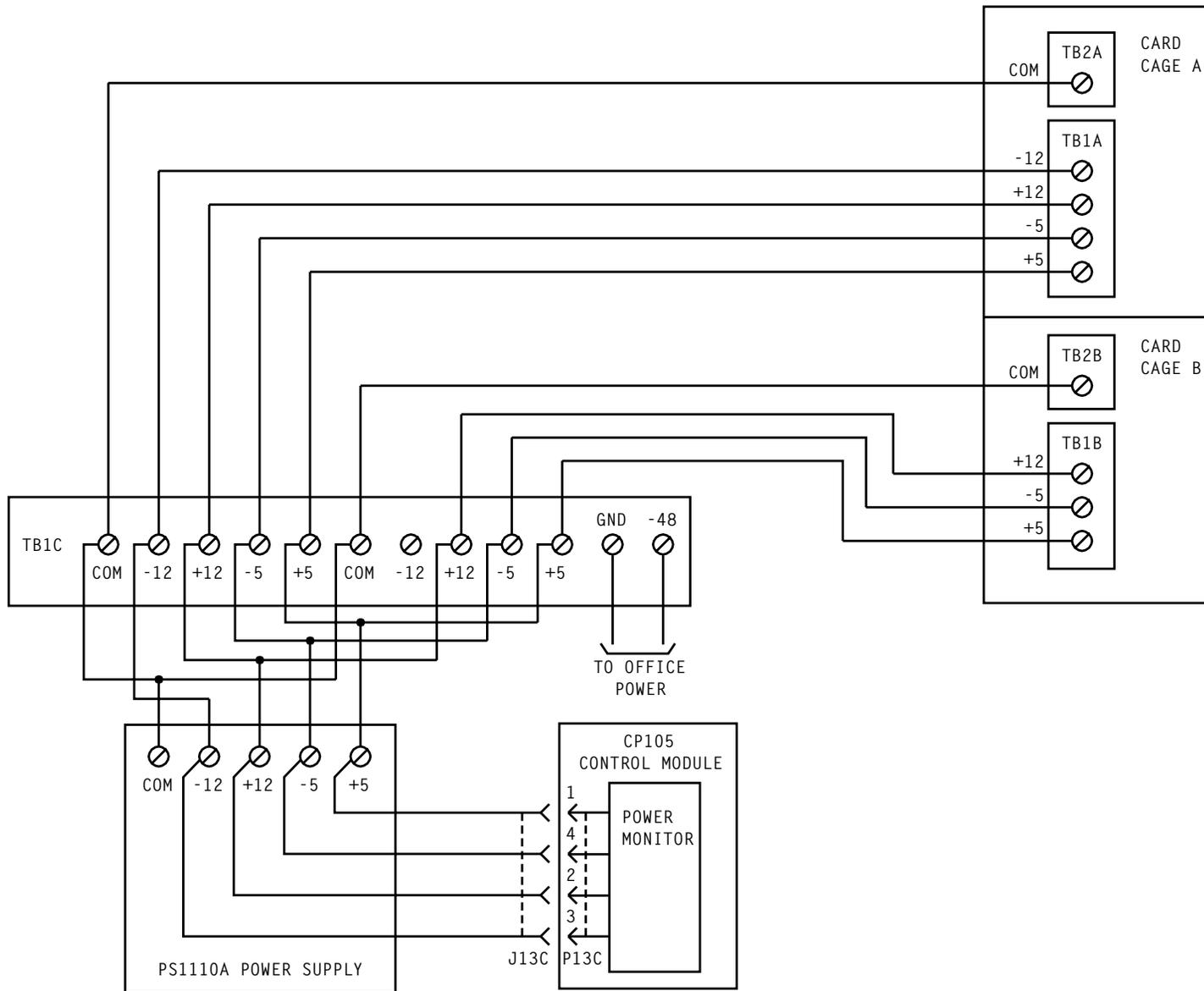
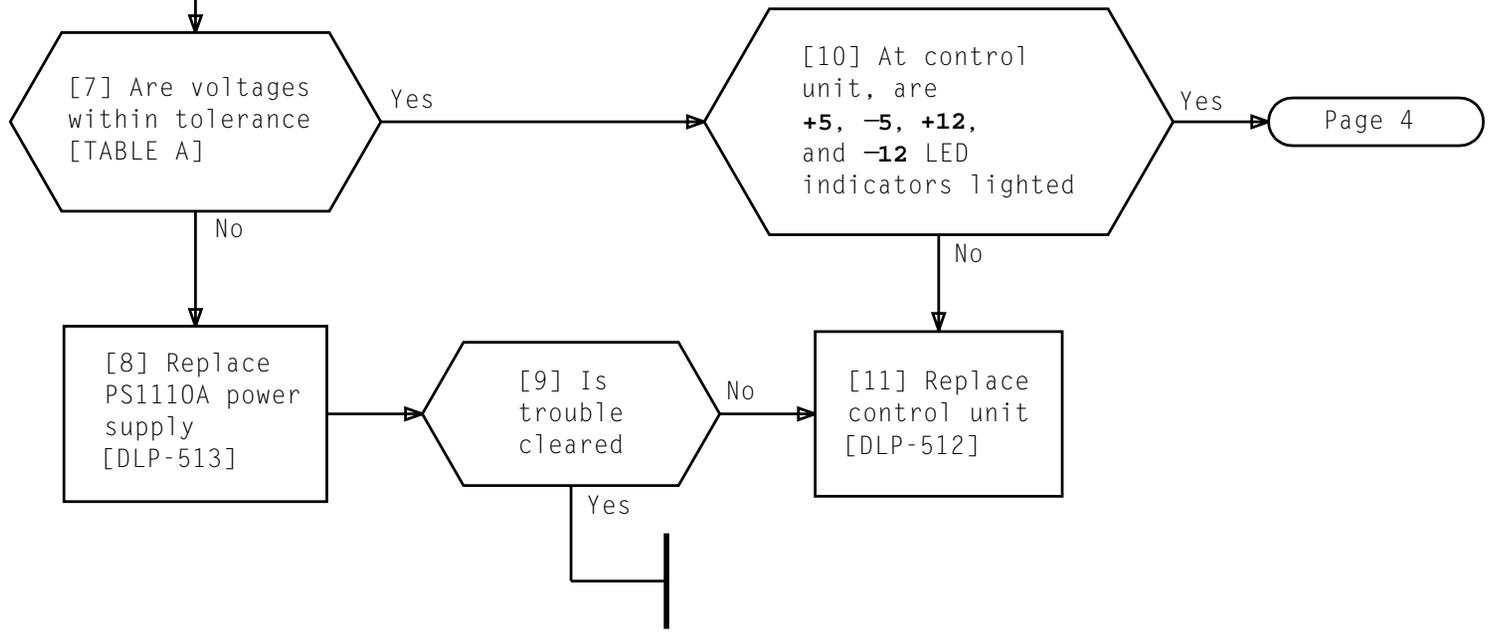
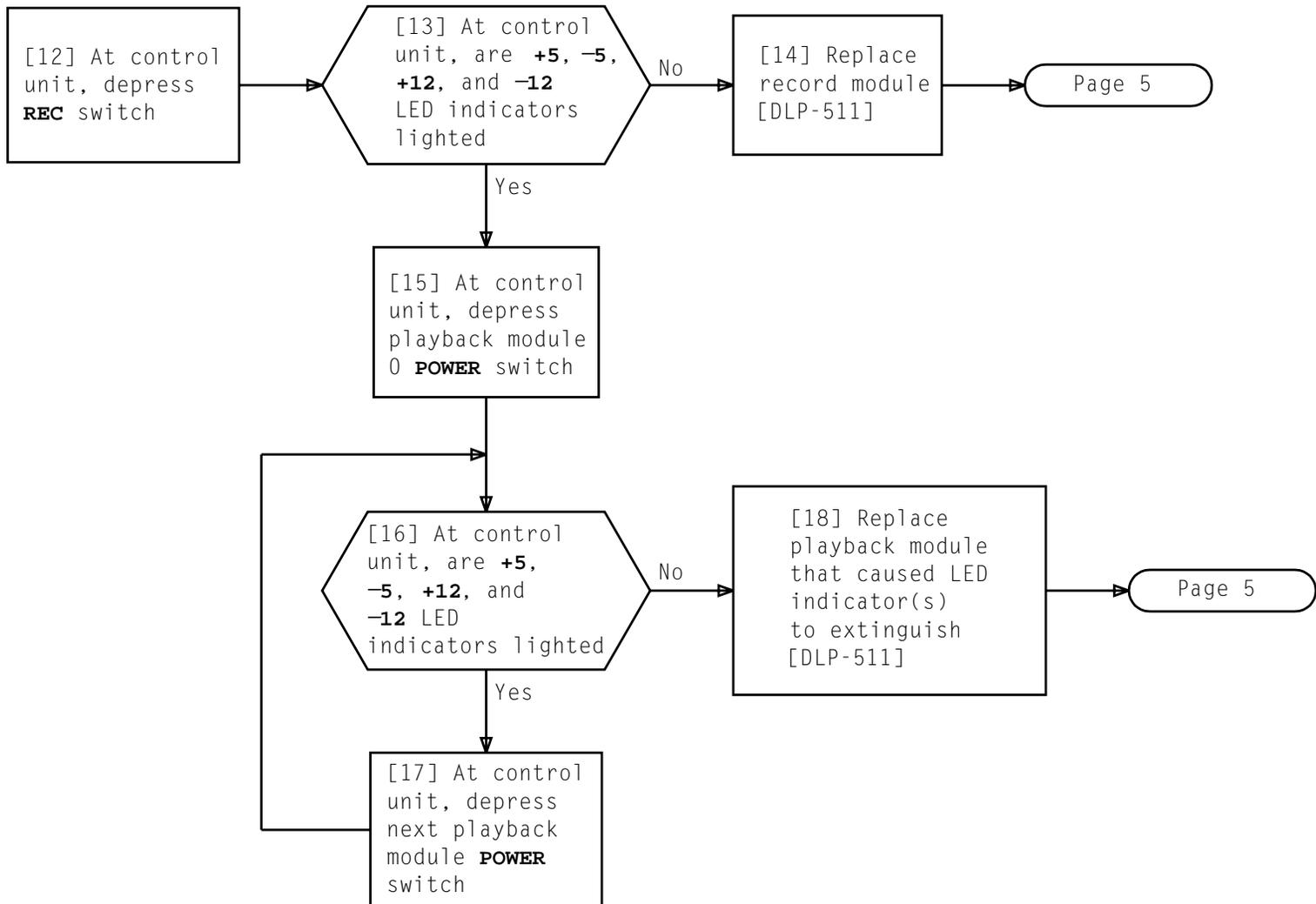


Figure 1 - Power Distribution - Simplified Diagram

[6] At terminal block **TB1C**, measure power supply output voltages between test points and **COM** terminal [TABLE A]



VOLTAGE TEST POINTS	RANGE
+5.25	5.00 to 5.50
-5	-4.75 to -5.25
+12	11.5 to 12.5
-12	-11.5 to -12.5



CLEAR LOW VOLTAGE ALARM

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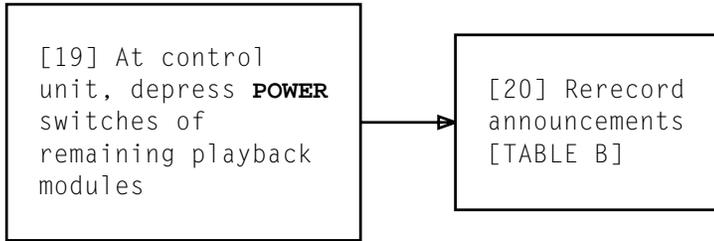


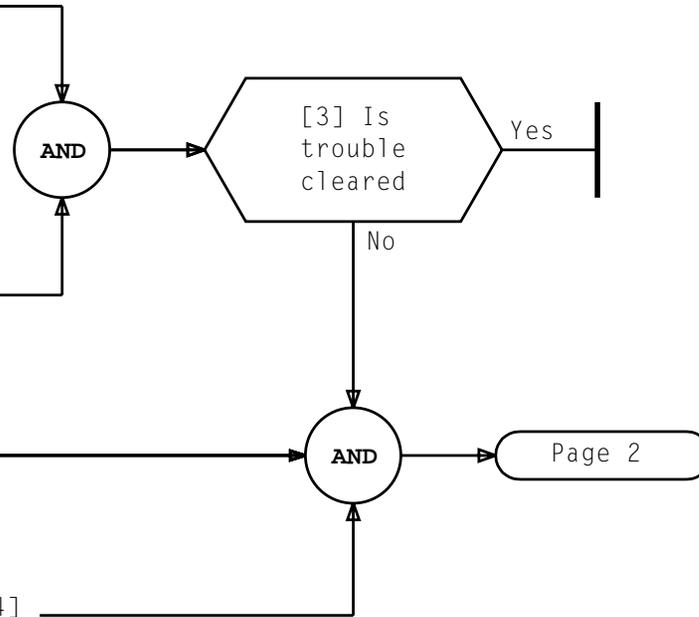
TABLE B	
METHOD OF RECORDING	GO TO
Via Prerecorded Tapes	NTP-003
At Frame With Headset/Handset	NTP-004
At Dedicated Telephone	NTP-005

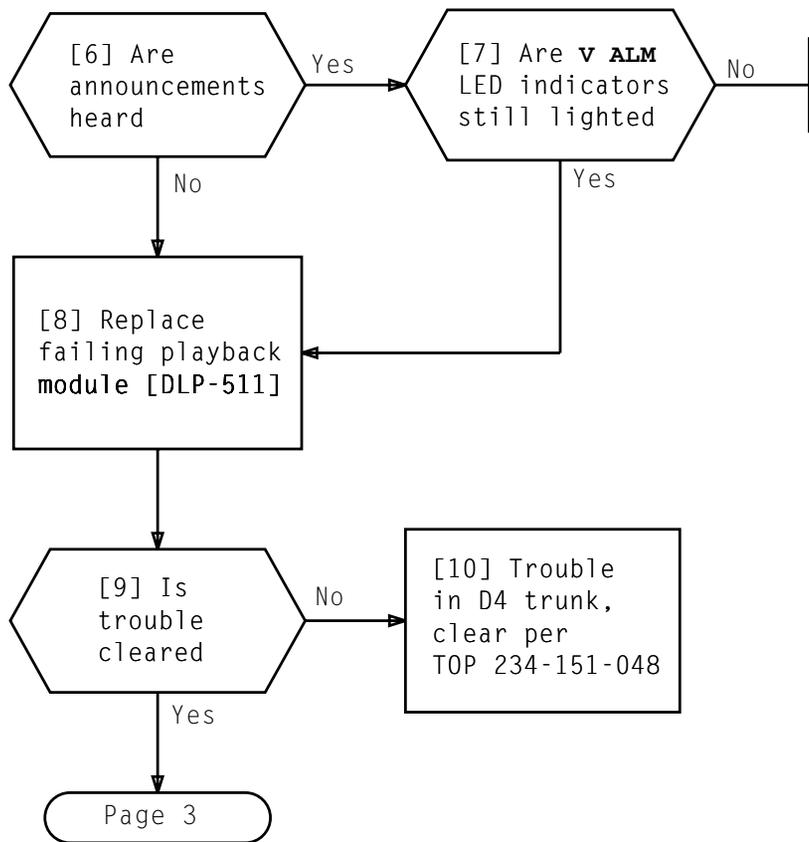
[1] Identify failing playback module via lighted **V ALM** LED indicator(s)

[2] At failing playback module, calibrate output of failing phase(s) [DLP-502]

[4] At record module, set **CAL/NORMAL/RECORD** switch to **NORMAL**

[5] At failing playback module, monitor phase announcement(s) [DLP-504]





CLEAR VOICE ALARM

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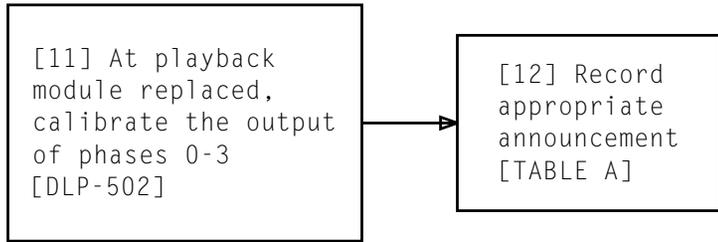
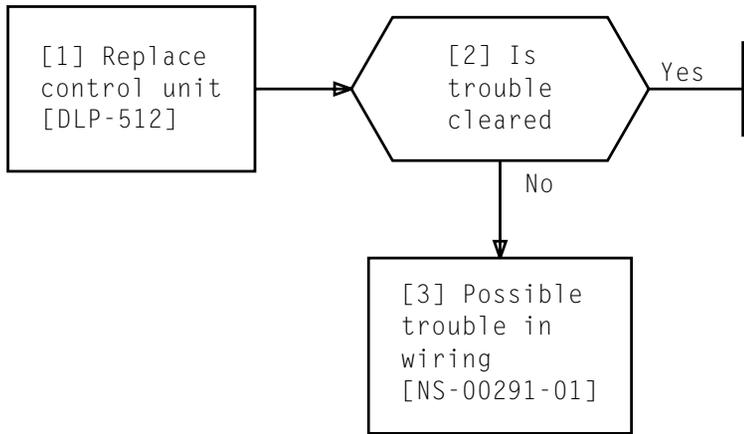
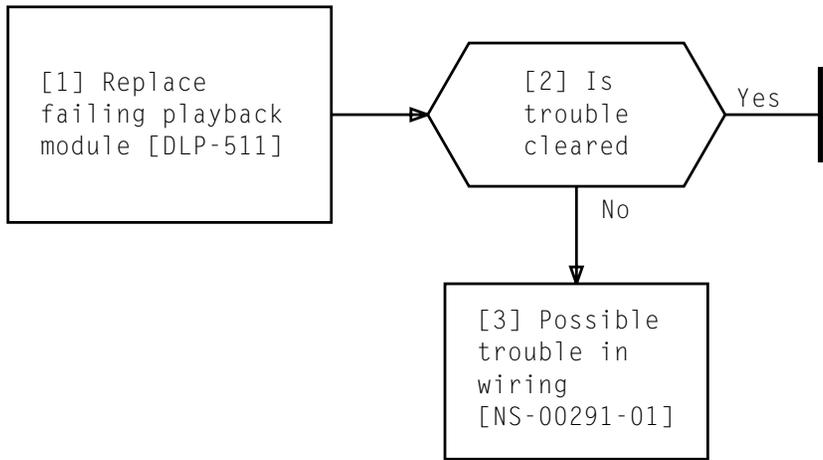


TABLE A	
METHOD OF RECORDING	GO TO
Via Prerecorded Tapes	NTP-003
At Frame With Headset/Handset	NTP-004
At Dedicated Telephone	NTP-005



CLEAR CLOCK FAILURE

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CLEAR HEAD SWITCHING FAILURE

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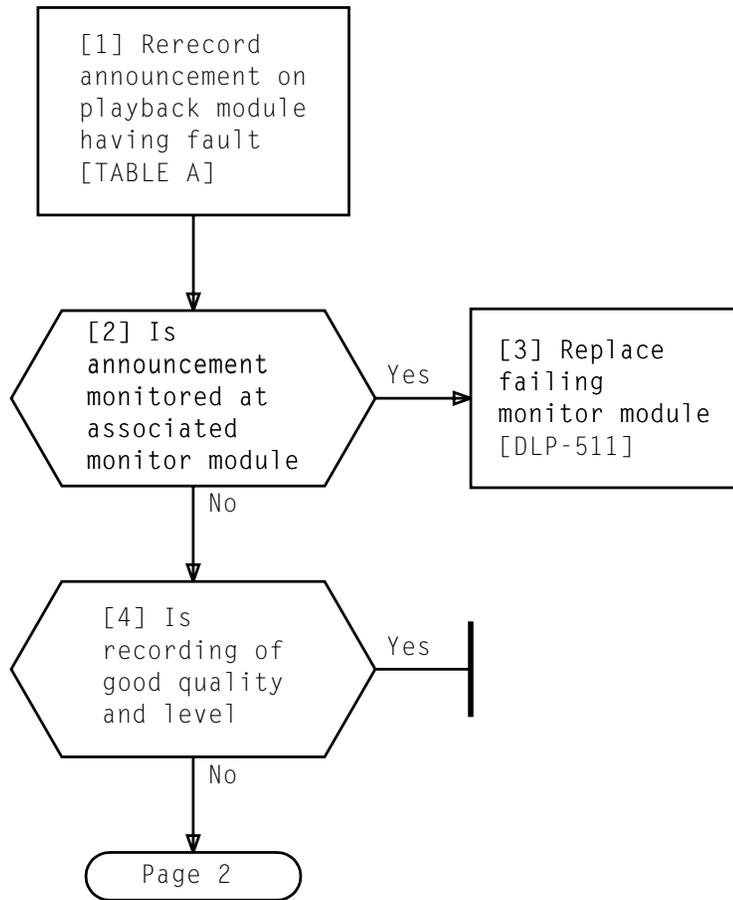


TABLE A	
METHOD OF RECORDING	GO TO
Via Prerecorded Tapes	NTP-003
At Frame With Headset/Handset	NTP-004
At Dedicated Telephone	NTP-005

CLEAR MESSAGE FAULT

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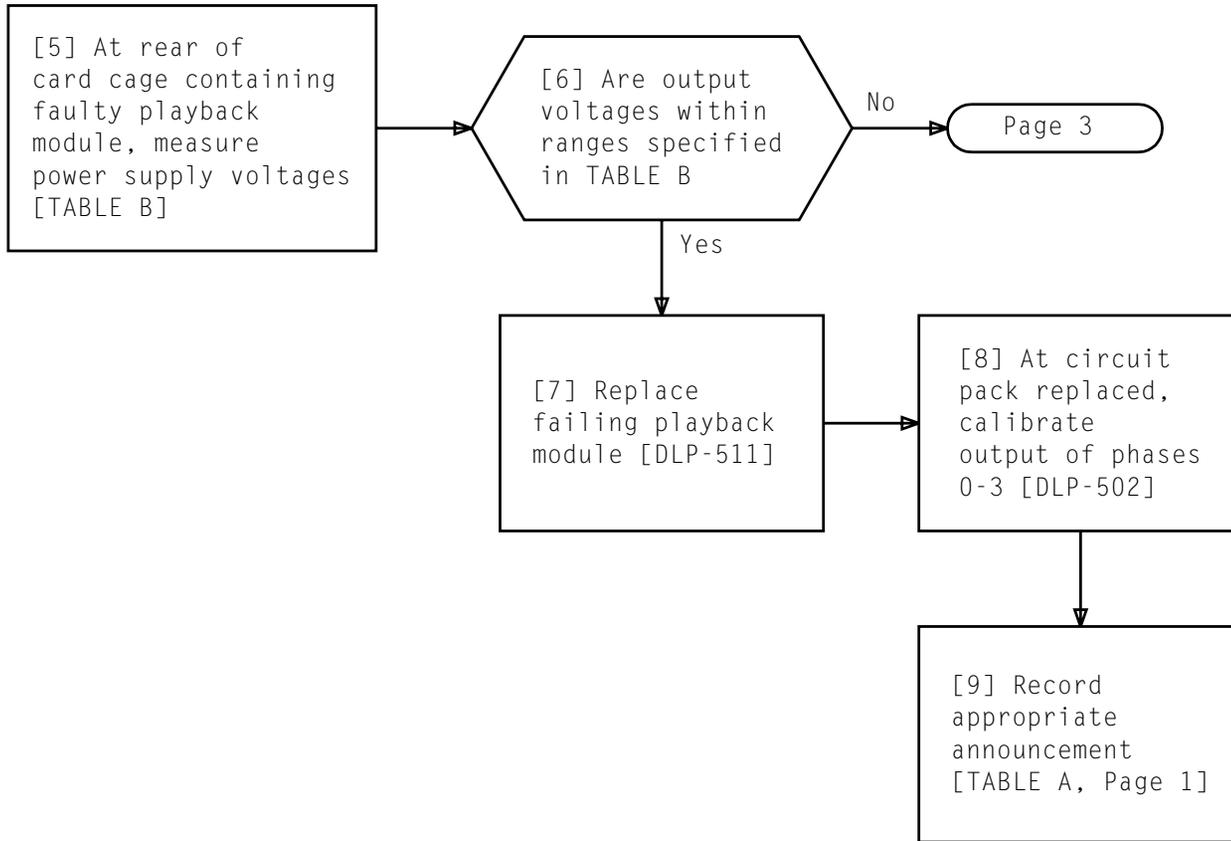
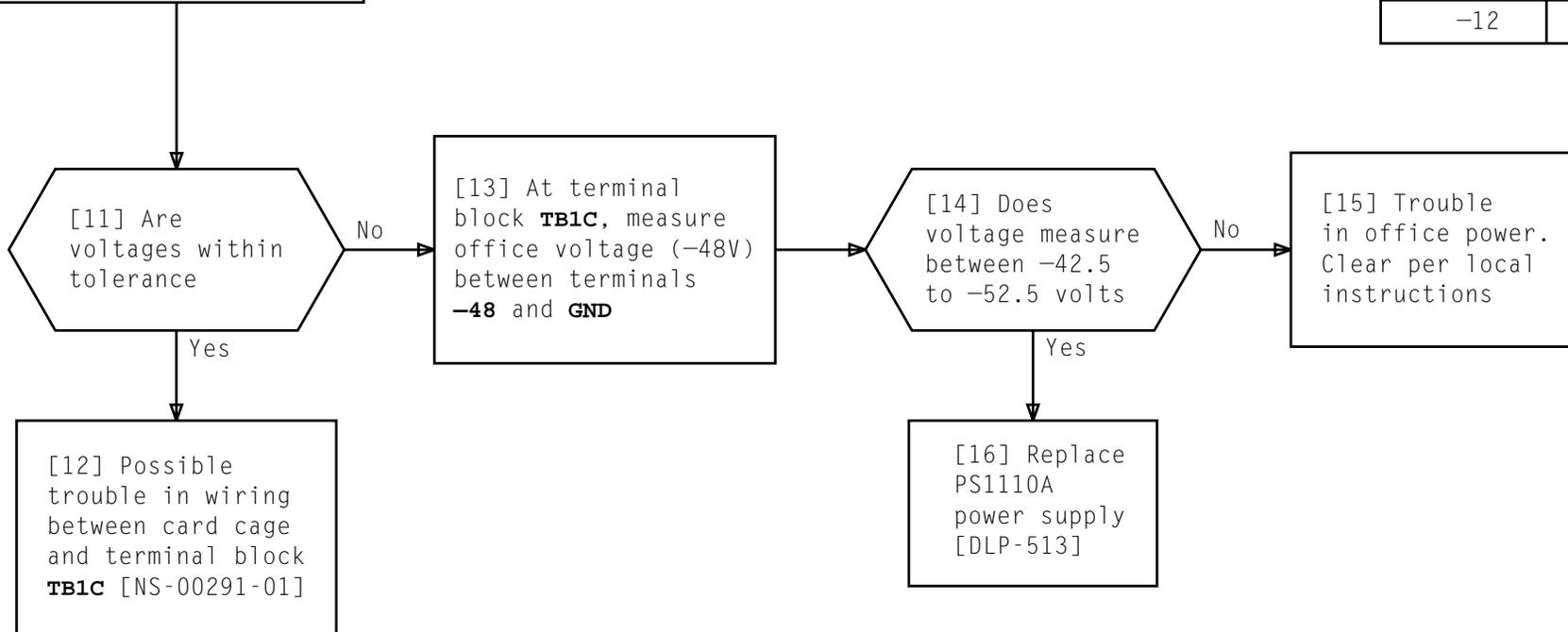


TABLE B		
CARD CAGE	VOLTAGE TEST POINTS	RANGE
A	+5.25	5.00 to 5.50
	-5	-4.75 to -5.25
	+12	11.5 to 12.5
	-12	-11.5 to -12.5
B	+5.25	5.00 to 5.50
	-5	-4.75 to -5.25
	+12	11.5 to 12.5

CLEAR MESSAGE FAULT

[10] At terminal block **TB1C** located on rear of control unit, measure power supply output voltages between test points and **COM** terminal [TABLE C]

TABLE C	
VOLTAGE TEST POINTS	RANGE
+5.25	5.00 to 5.50
-5	-4.75 to -5.25
+12	11.5 to 12.5
-12	-11.5 to -12.5



CLEAR MESSAGE FAULT

At record module:

[1] Connect handset/headset
to **RECORD** jacks

[2] Set **CAL/NORMAL/RECORD**
switch to **CAL**

[3] Listen to announcement
that is barely audible
in handset/headset

At playback module being monitored:

[4] Push **MON**
switch up

At associated monitor module:

[5] Connect handset/headset to
PHASE 0 MON jacks

CAL LED
indicator
lights

At playback module, **MONITOR**
LED indicator lights;
at monitor module, **BUSY**
LED indicator lights

Phase 0 announcement heard
through handset/headset

AND

Page 2

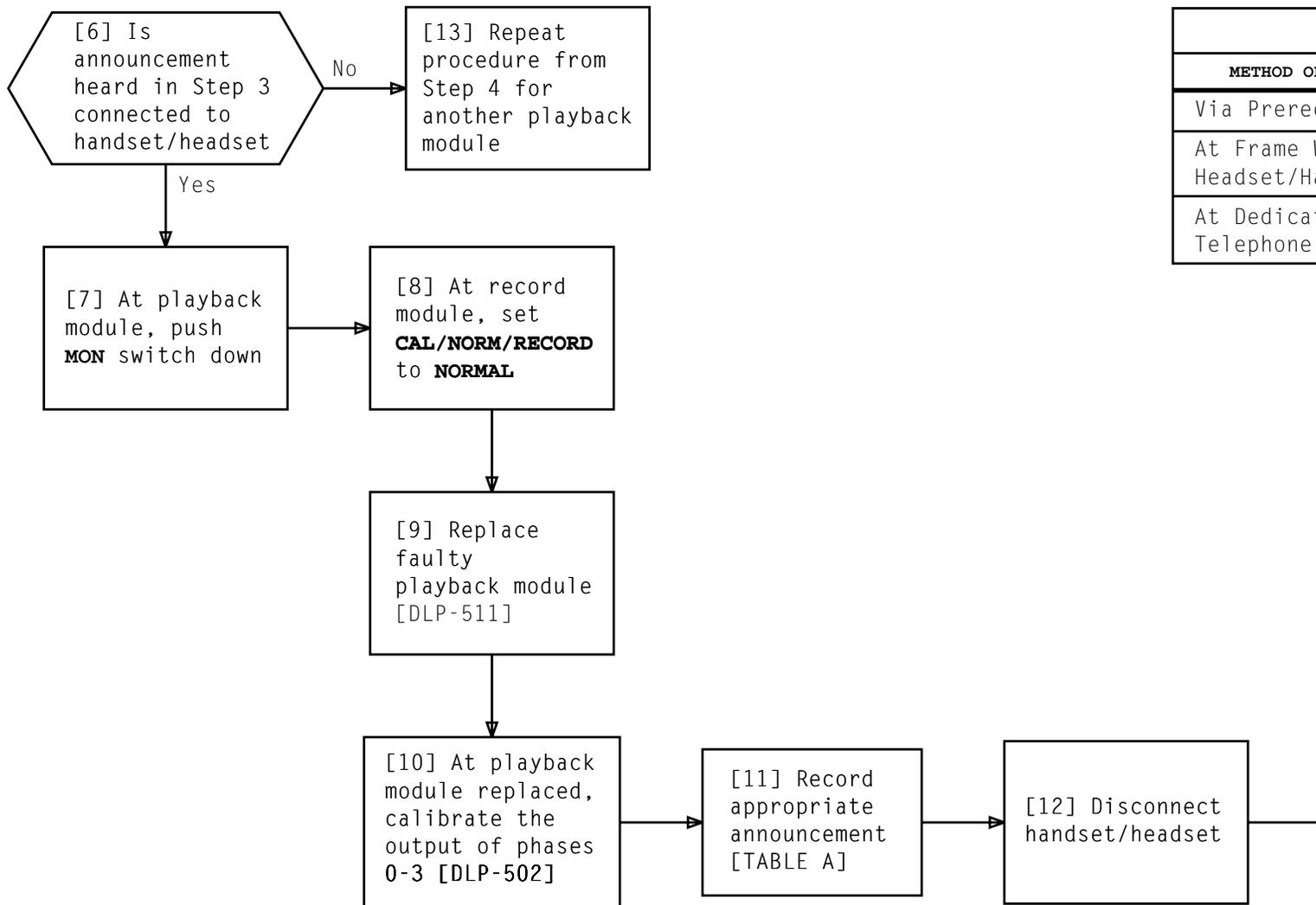
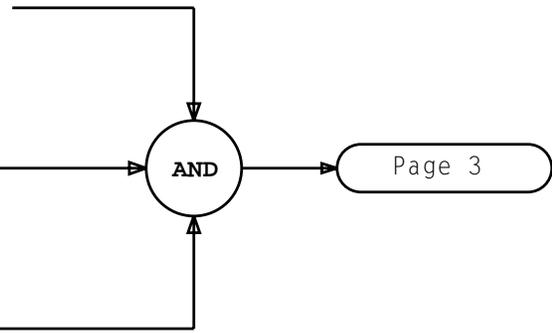


TABLE A	
METHOD OF RECORDING	GO TO
Via Prerecorded Tapes	NTP-003
At Frame With Headset/Handset	NTP-004
At Dedicated Telephone	NTP-005

[1] (See Note 1) Obtain high quality cassette recorder (Sony model TCM-5000EV or equivalent), KS-22566 Interface Unit, headset/handset, and Transmission Measuring Set (TMS)

[2] Set TMS to **TERMINATED** and connect patch cord to **RECEIVE** jack

[3] Make connections per Figure 1, Page 2



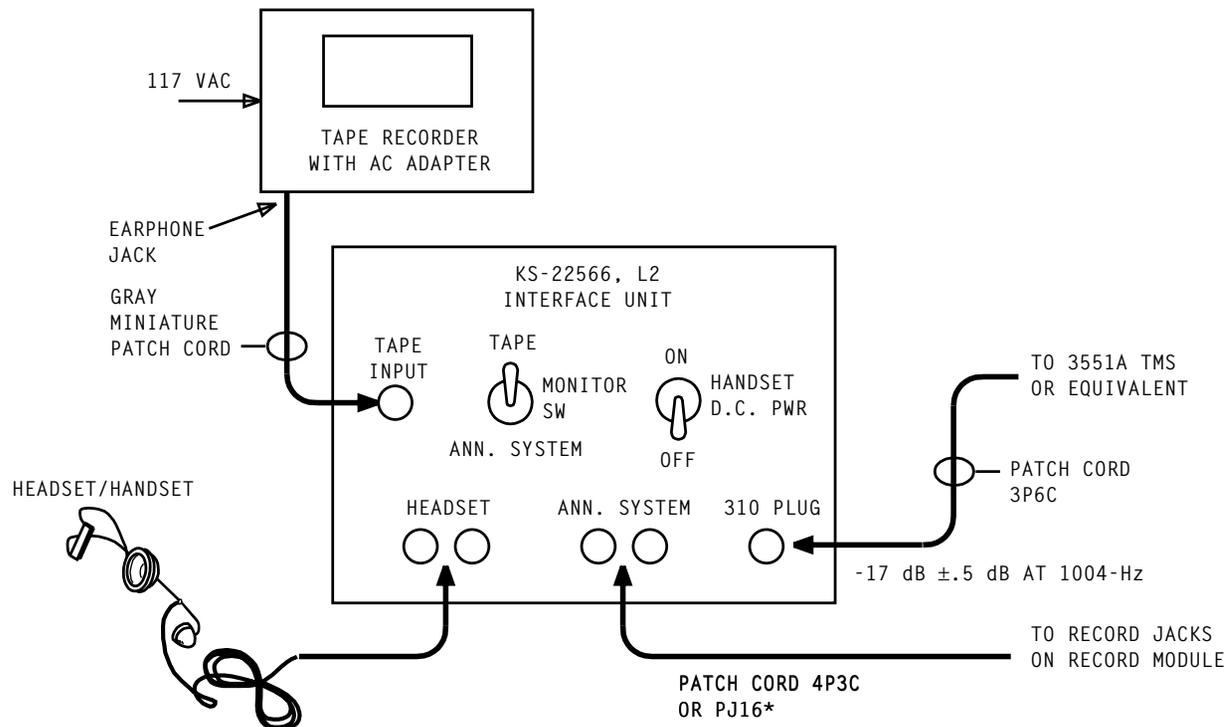
NOTE 1

To obtain more precise speed control, cassette recorder should be powered from 120V AC, 60 Hz. In situations where 120V AC is unavailable or very inconvenient to use, battery operation is acceptable if batteries are fresh.

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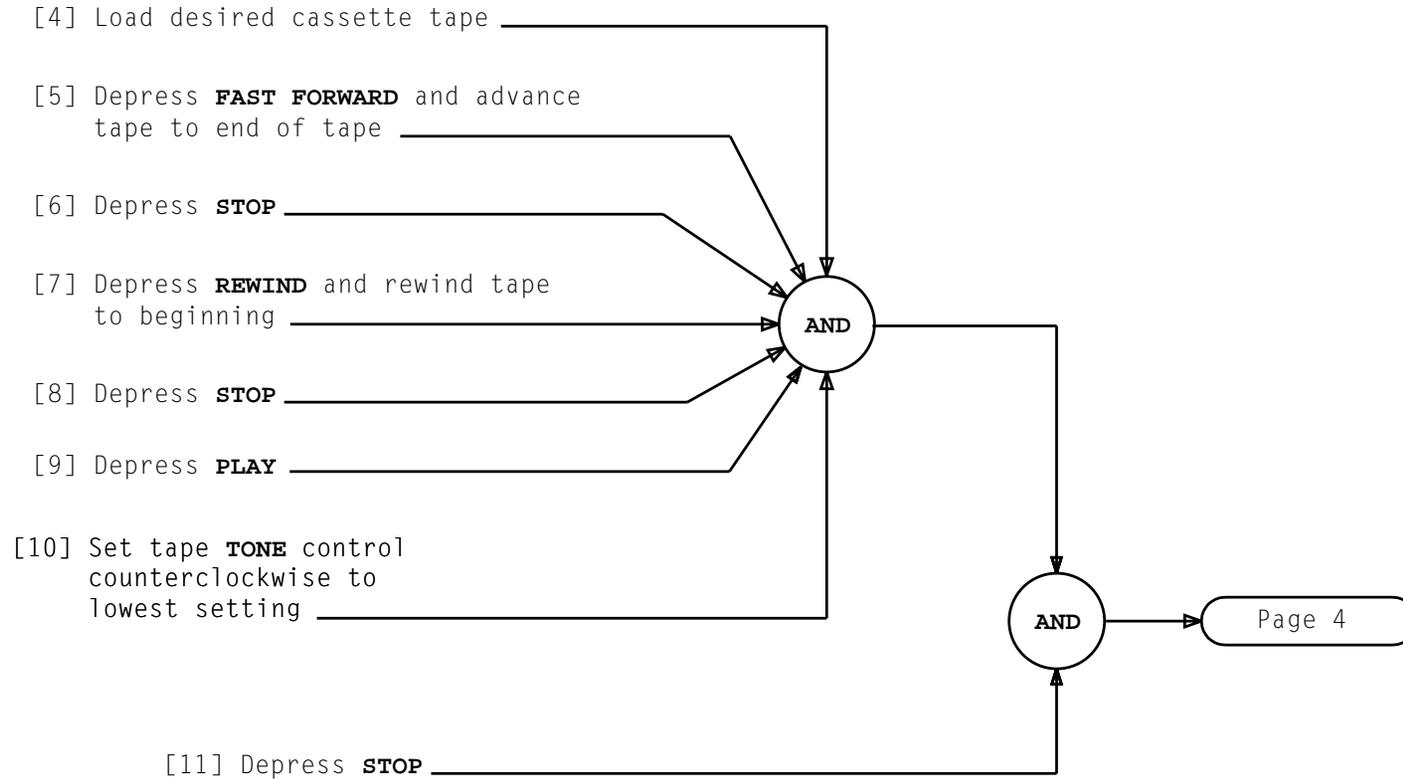
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* THE PJ16 PATCH CORD IS MANUFACTURED BY ADC TELECOMMUNICATIONS, MINNEAPOLIS, MINNESOTA

Figure 1 - Connections for Calibrating Cassette Recorder Tape Speed

At Cassette Recorder:



At KS-22566 Interface Unit:

[12] Operate **MONITOR**
switch to **TAPE**

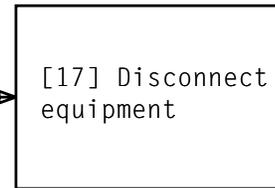
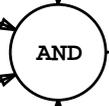
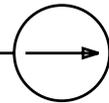
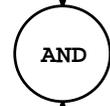
[13] Operate **HANDSET**
DC PWR switch to **OFF**

At Cassette Recorder:

[14] Depress **PLAY** and listen
for 1004 Hz tone

[15] Adjust speed control for a
TMS reading of 1004-Hz
plus or minus 2-Hz

[16] Depress **STOP**



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[1] At record module, make sure **REMOTE ACCESS** LED indicator is not lighted

[2] Set Transmission Measuring Set (TMS) to **TERMINATED** and connect patch cord to **RECEIVE** jack

[3] Make connections per Figure 1, Page 2

[4] At record module, operate **CAL/NORMAL/RECORD** switch to **CAL**

CAL LED indicator lights

[5] At record module, adjust **LEVEL ADJUST** control for TMS reading of -16.5 to -17.5 dBm

[6] At record module, operate **CAL/NORMAL/RECORD** switch to **NORMAL**

CAL LED indicator extinguishes

AND

[7] Disconnect test equipment

ADJUST RECORD LEVEL

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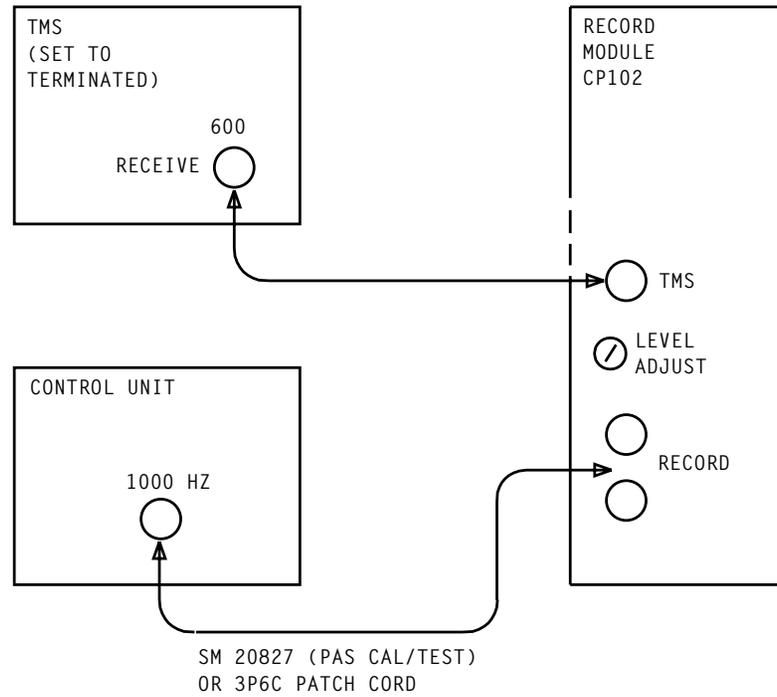


Figure 1 - Record Level Adjustment Setup

ADJUST RECORD LEVEL

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[1] At associated monitor module, make sure **BUSY** LED indicator is not lighted

[2] At control unit, depress **ROS** switch associated with playback module being calibrated

ROS LED indicator lights; after delay of up to 32 seconds, **OS** LED indicator lights

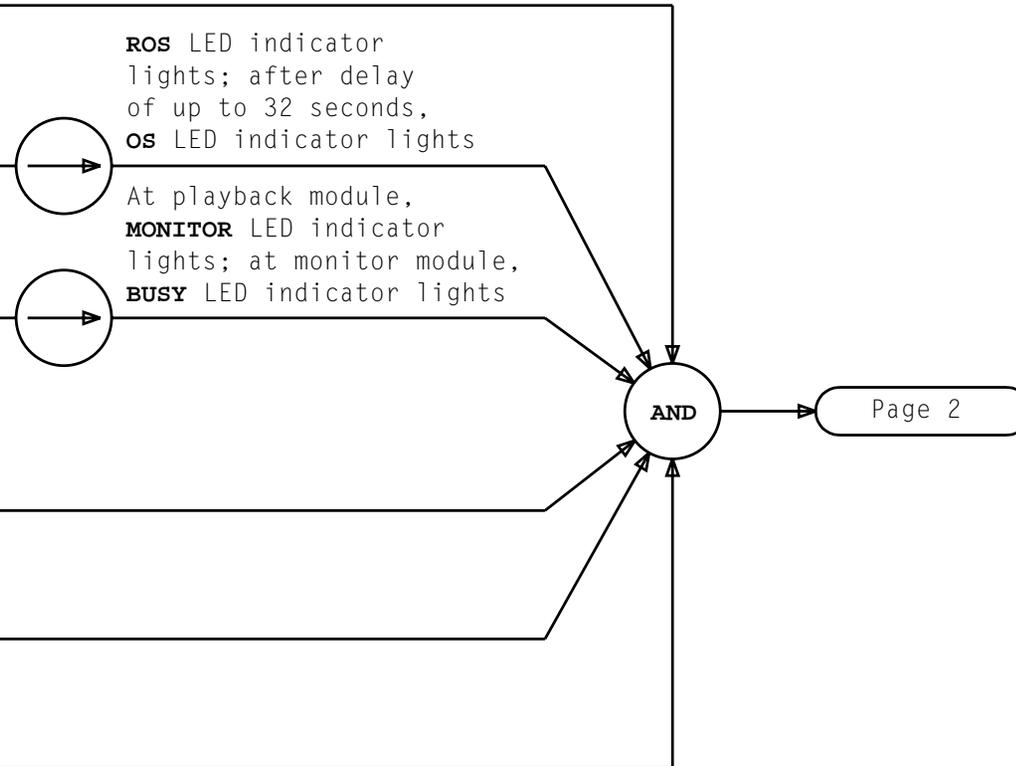
[3] At playback module, push **MONITOR** switch up

At playback module, **MONITOR** LED indicator lights; at monitor module, **BUSY** LED indicator lights

[4] Obtain Transmission Measuring Set (TMS), set to **BRIDGED**, and connect patch cord to **RECEIVE** jack

[5] At playback module, push **LEV ADJ** switch up

[6] At monitor module, connect TMS to **PHASE 0 TMS** jack



[7] At playback module, adjust
PHASE 0 control for reading
of -9.5 to -10.5 dbm on
TMS (NOTE 1)

[8] Repeat steps 6 and 7 for
PHASE 1, PHASE 2, and PHASE 3

[9] Disconnect test equipment

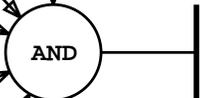
[10] At playback module, push
LEV ADJ switch down

[11] At playback module, push
MONITOR switch down

[12] At control unit, release **ROS**
switch

At playback module,
MONITOR LED indicator
extinguishes; at monitor
module, **BUSY** LED
indicator extinguishes

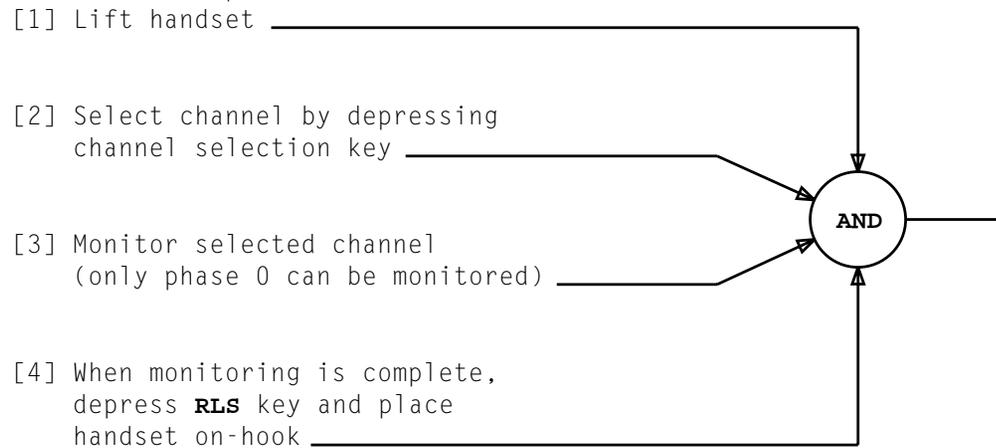
ROS and **OS** LED
indicator
extinguishes



PLAYBACK MODULE OUTPUT CALIBRATION

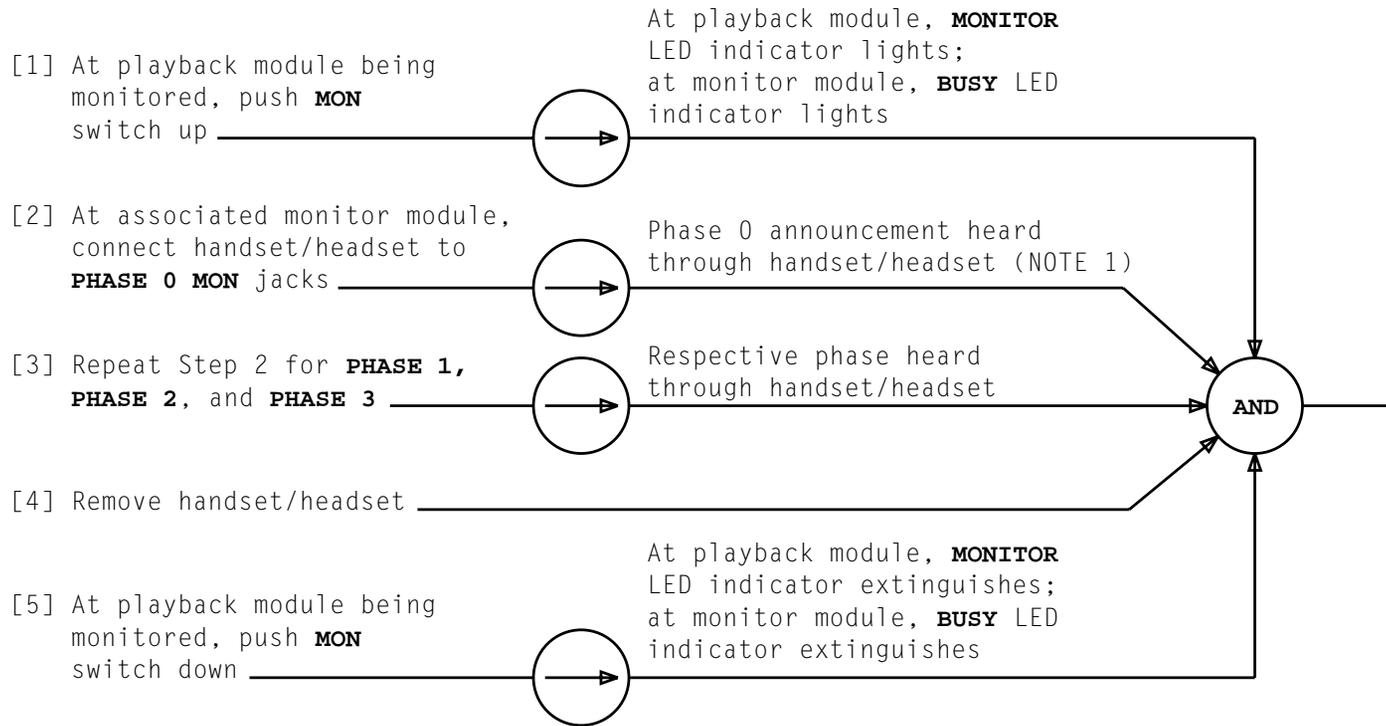
NOTE 1	
If office loss is more than 3 dB (± 1.0 dB), output level must be increased to offset additional loss	
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At dedicated telephone:



MONITORING FROM DEDICATED TELEPHONE

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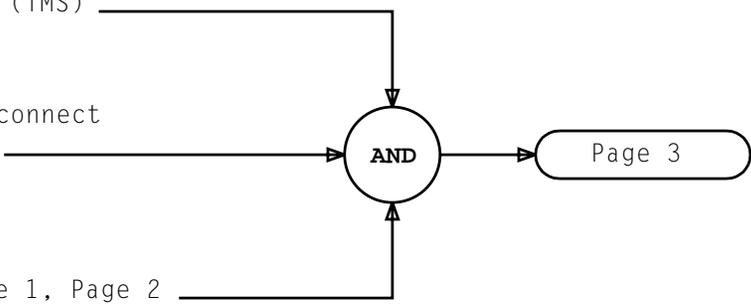


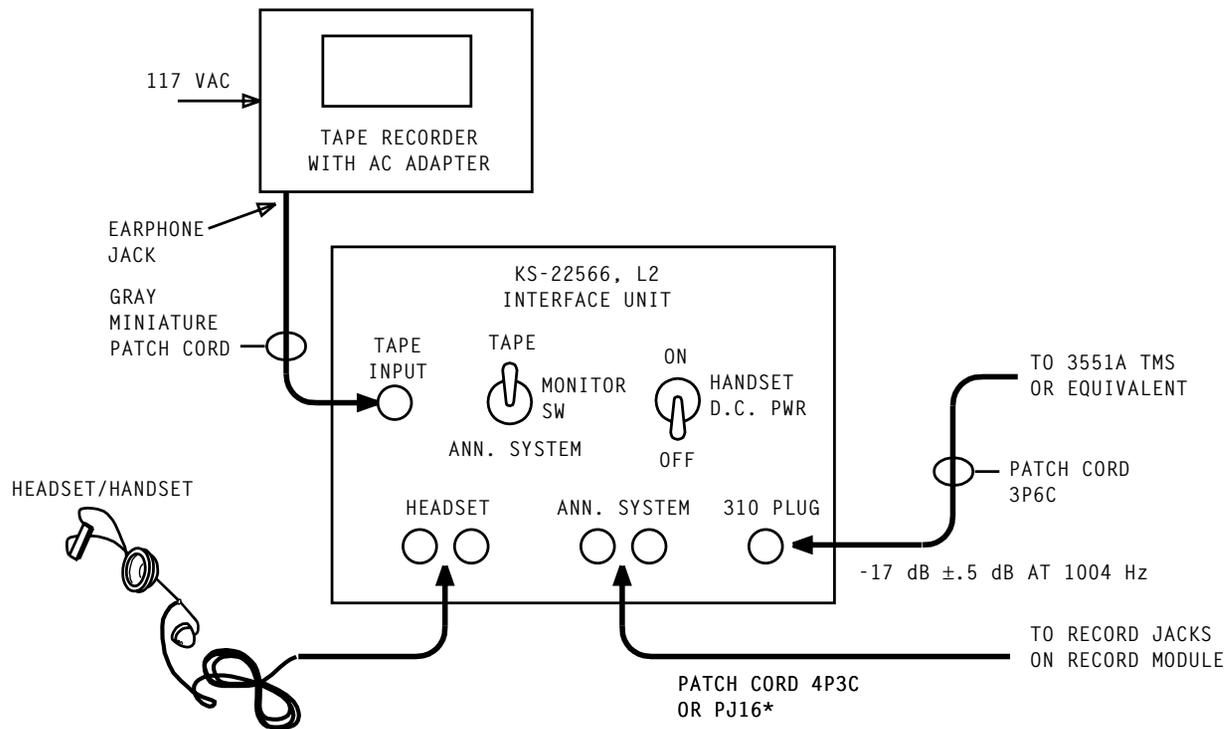
NOTE 1	
Announcement is more difficult to hear at playback module than at the Record Module or Call Director phone	
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[1] Obtain high quality cassette recorder (Sony model TMC-5000EV or equivalent), KS-22566 Interface Unit, headset/handset, and Transmission Measuring Set (TMS)

[2] Set TMS to **TERMINATED** and connect patch cord to **RECEIVE** jack

[3] Make connections per Figure 1, Page 2

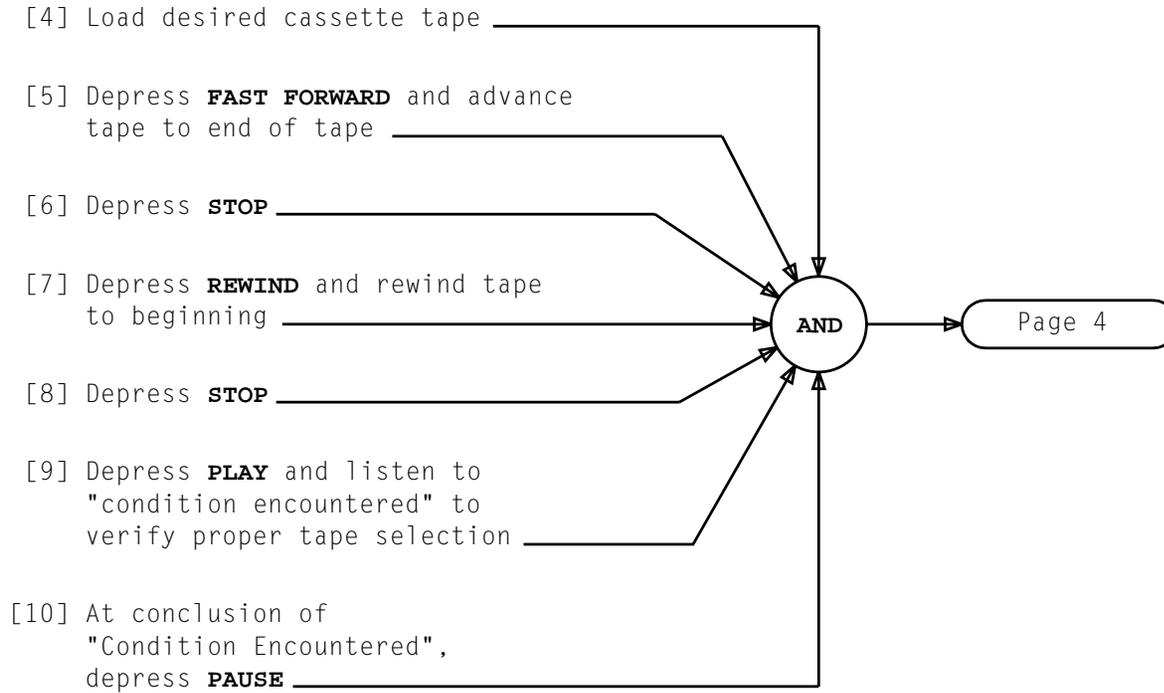




* THE PJ16 PATCH CORD IS MANUFACTURED BY ADC TELECOMMUNICATIONS, MINNEAPOLIS, MINNESOTA

Figure 1 - Connections for Recording at the Frame

At cassette recorder:



At KS-22566 Interface Unit:

[11] Operate **MONITOR**
switch to **TAPE**

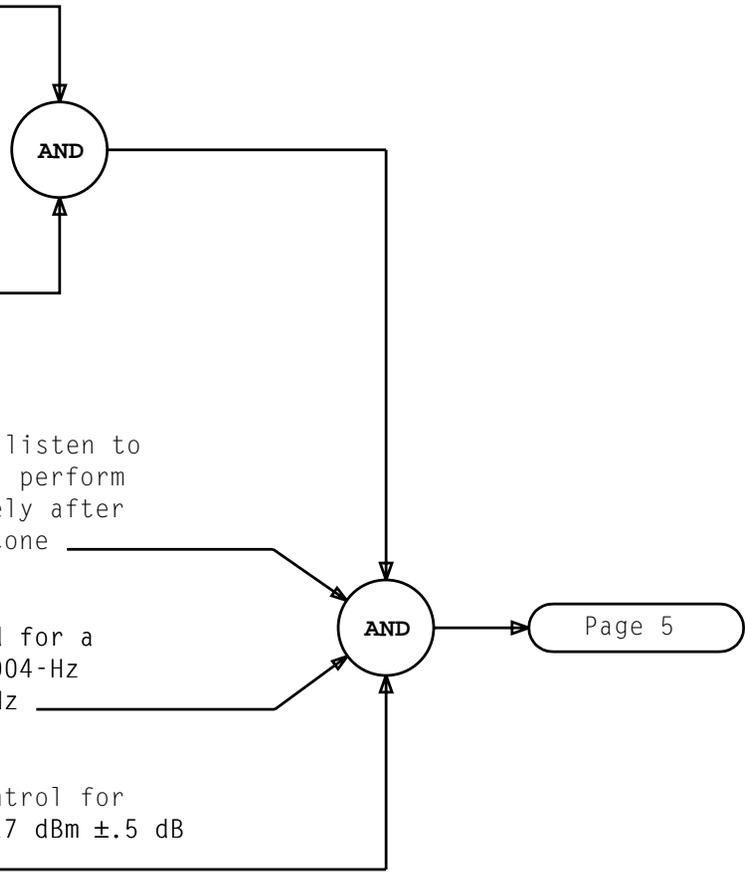
[12] Operate **HANDSET**
DC PWR switch to **OFF**

At Cassette Recorder:

[13] Release **PAUSE** to listen to
user instruction; perform
Step 14 immediately after
hearing 1000-Hz tone

[14] Adjust tape speed for a
TMS reading of 1004-Hz
plus or minus 5-Hz

[15] Adjust volume control for
TMS reading of $-17 \text{ dBm} \pm 0.5 \text{ dB}$
(See NOTE 1)



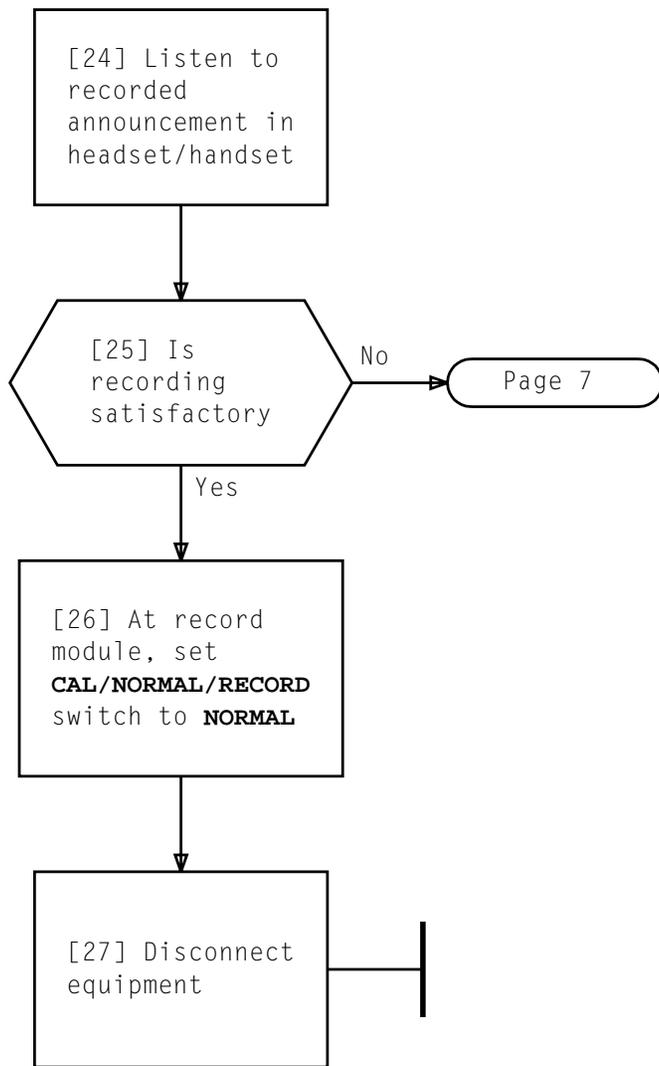
NOTE 1

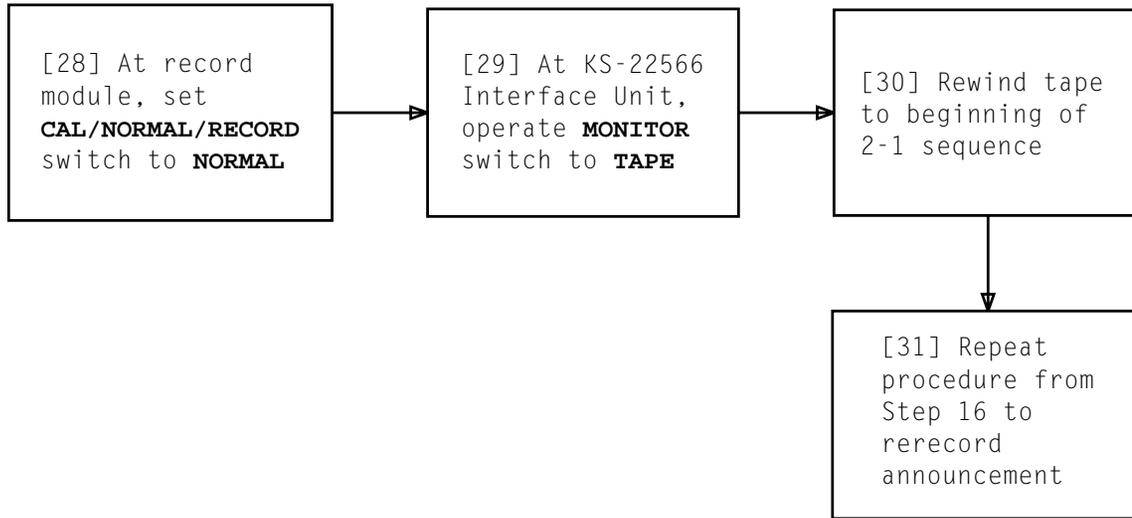
If tone is removed before adjustment is completed, the tape should be rewound and the tone restarted before completing adjustment

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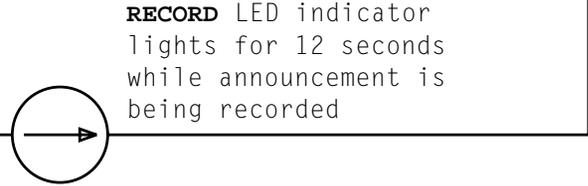
At record module:

[1] Connect headset/handset to
RECORD jacks

[2] See NOTE 1. Read next two steps
before continuing

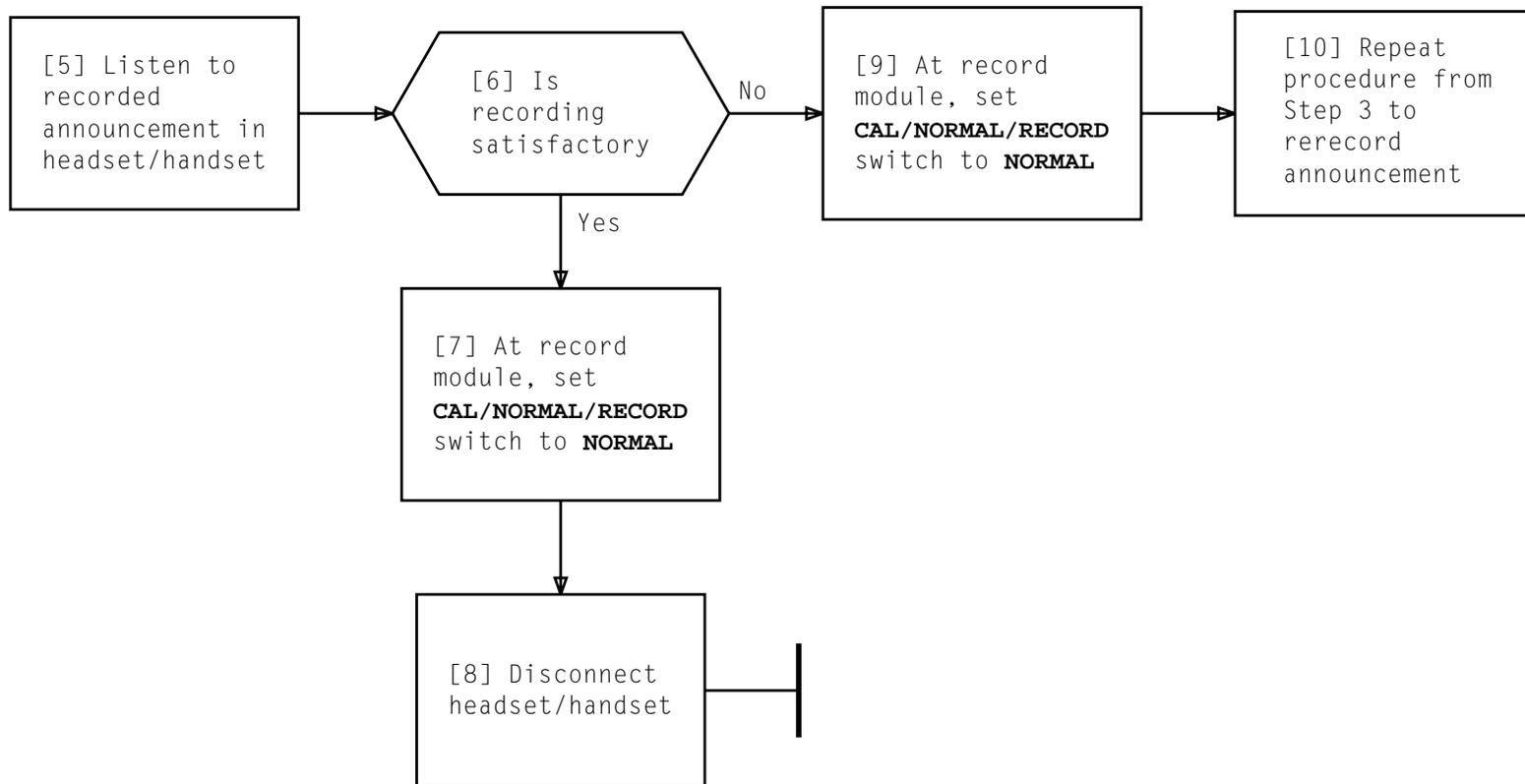
[3] Set **CAL/NORMAL/RECORD**
switch to **RECORD**

[4] When **RECORD** LED indicator
lights, begin speaking
desired message into
headset/handset



RECORD LED indicator
lights for 12 seconds
while announcement is
being recorded

NOTE 1 Record session lasts for exactly 12 seconds	
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[1] Request that no operations be made at PAS frame

At dedicated telephone:

[2] See NOTE 1. Lift handset

[3] Select channel to be recorded by depressing appropriate channel selection key

[4] Monitor existing message on selected channel for verification of correct channel selection

[5] Wait until **REC** key lights

AND

Page 2

NOTE 1

At any time during this procedure, record session may be ended by hanging up telephone and depressing **RLS** key. Previously recorded message is still present

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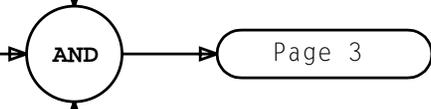
At dedicated telephone:

[6] See NOTE 2. Read next two steps
before continuing

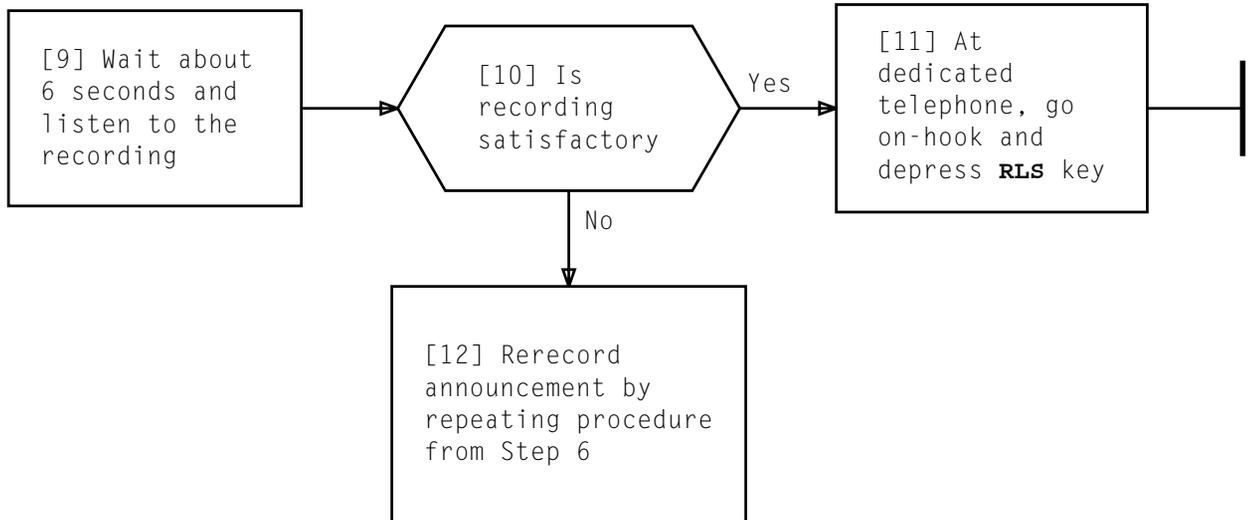
[7] Depress and release lighted
REC key

[8] When channel selection
key lights, begin
announcement

Channel selection key
lights for 12 seconds
while announcement is
being recorded



NOTE 2	
Duration of record session, from the moment the channel selection key lights to the moment it is extinguished is exactly 12 seconds	
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RECORDING AT DEDICATED TELEPHONE

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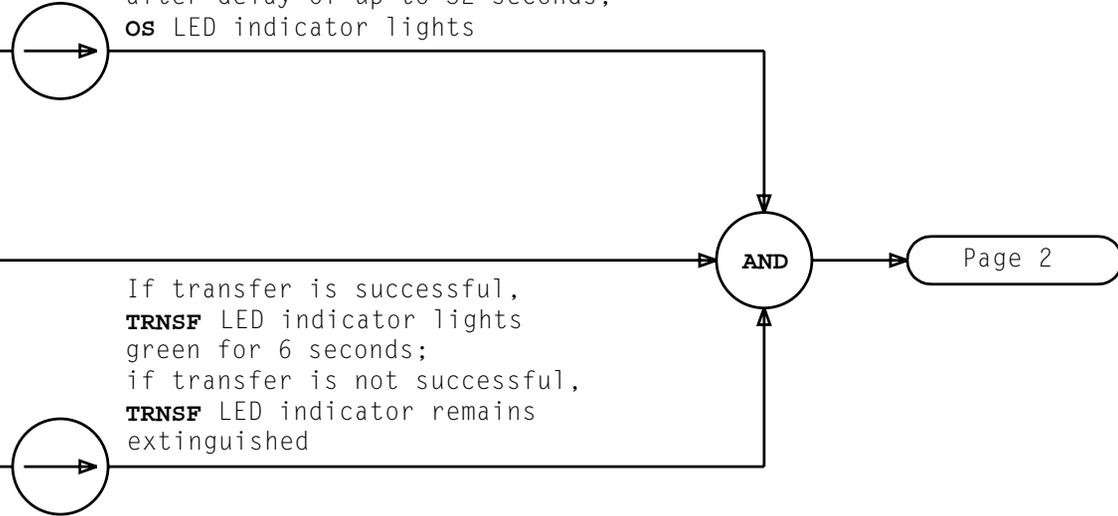
[1] At control unit, depress **ROS** switch associated with playback module selected for announcement

ROS LED indicator lights;
after delay of up to 32 seconds,
OS LED indicator lights

[2] At record module, operate **CHANNEL SELECT** switch to playback module number selected for announcement

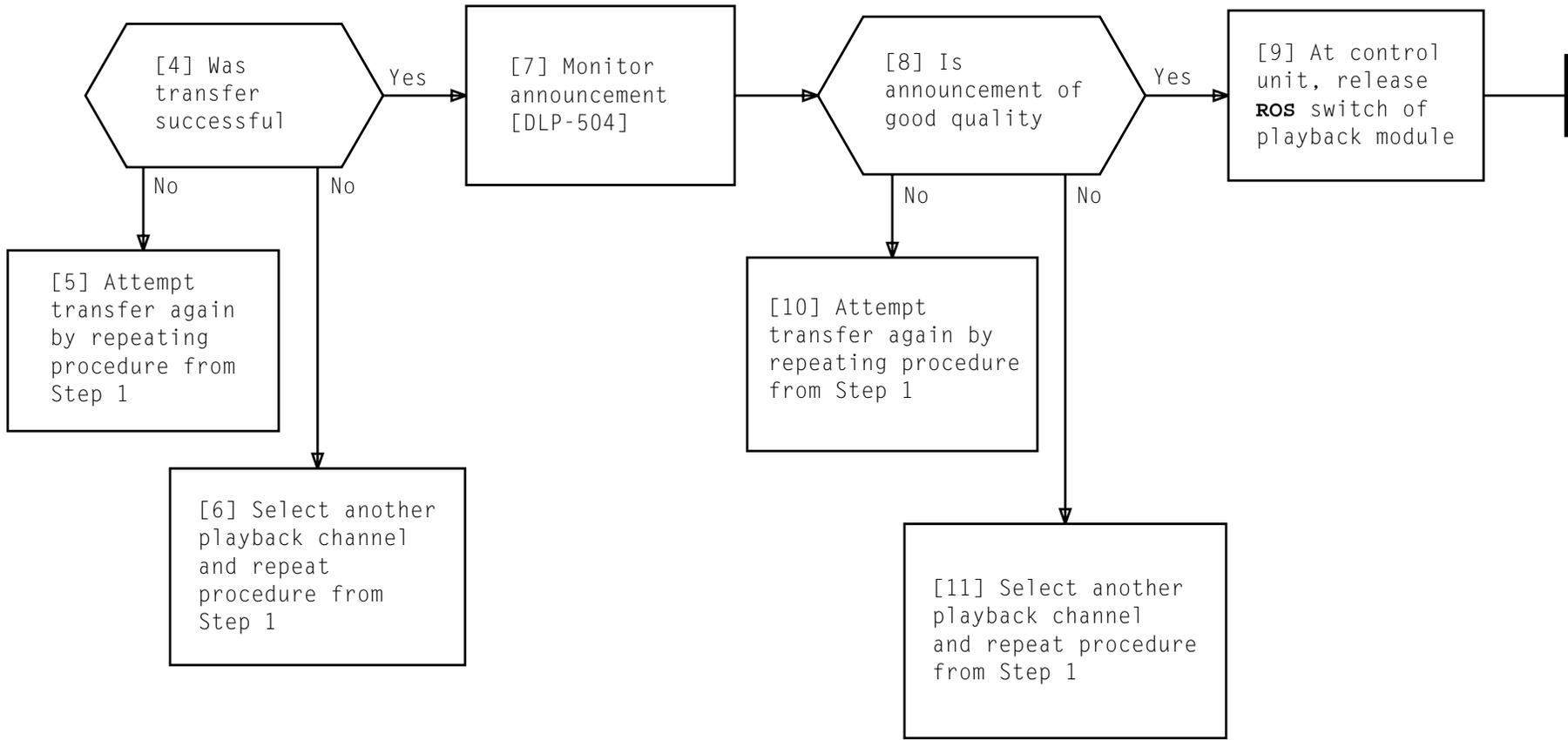
If transfer is successful,
TRNSF LED indicator lights
green for 6 seconds;
if transfer is not successful,
TRNSF LED indicator remains
extinguished

[3] At record module, operate **TRNSF** switch



TRANSFER ANNOUNCEMENT TO PLAYBACK MODULE

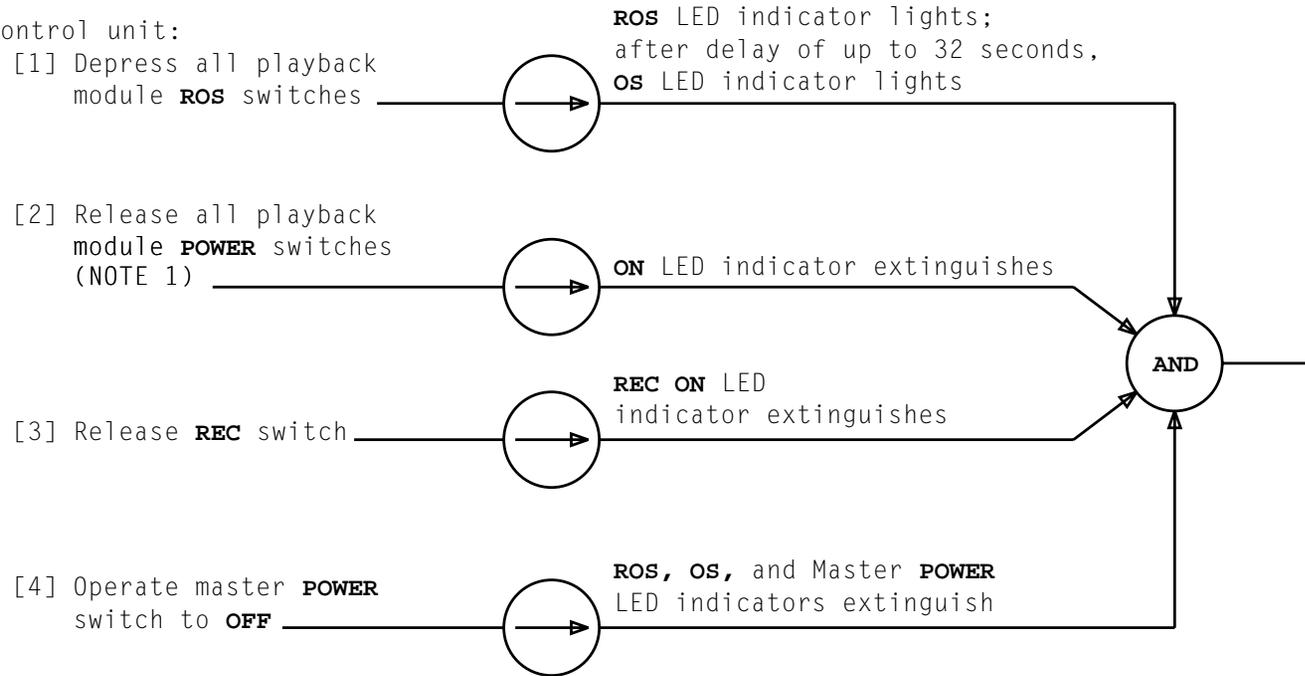
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TRANSFER ANNOUNCEMENT TO PLAYBACK MODULE

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At control unit:



NOTE 1	
When power is removed, all recordings are lost	
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At control unit:

[1] Make sure all **ROS** switches are down, **POWER** switches are released, **REC** switch is released and master **POWER** is set to **OFF**

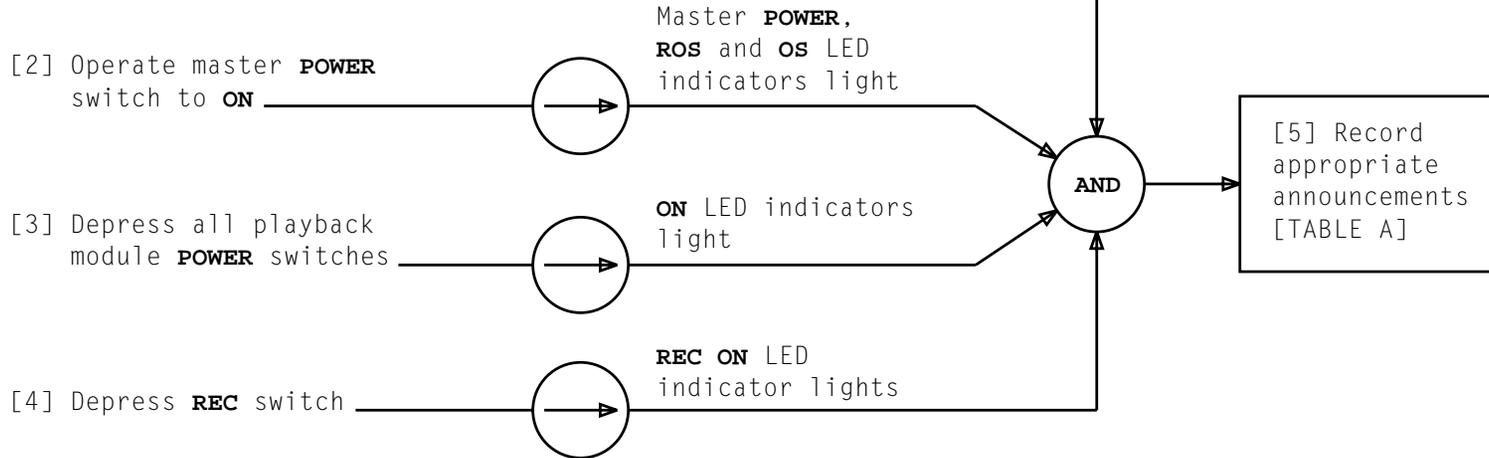
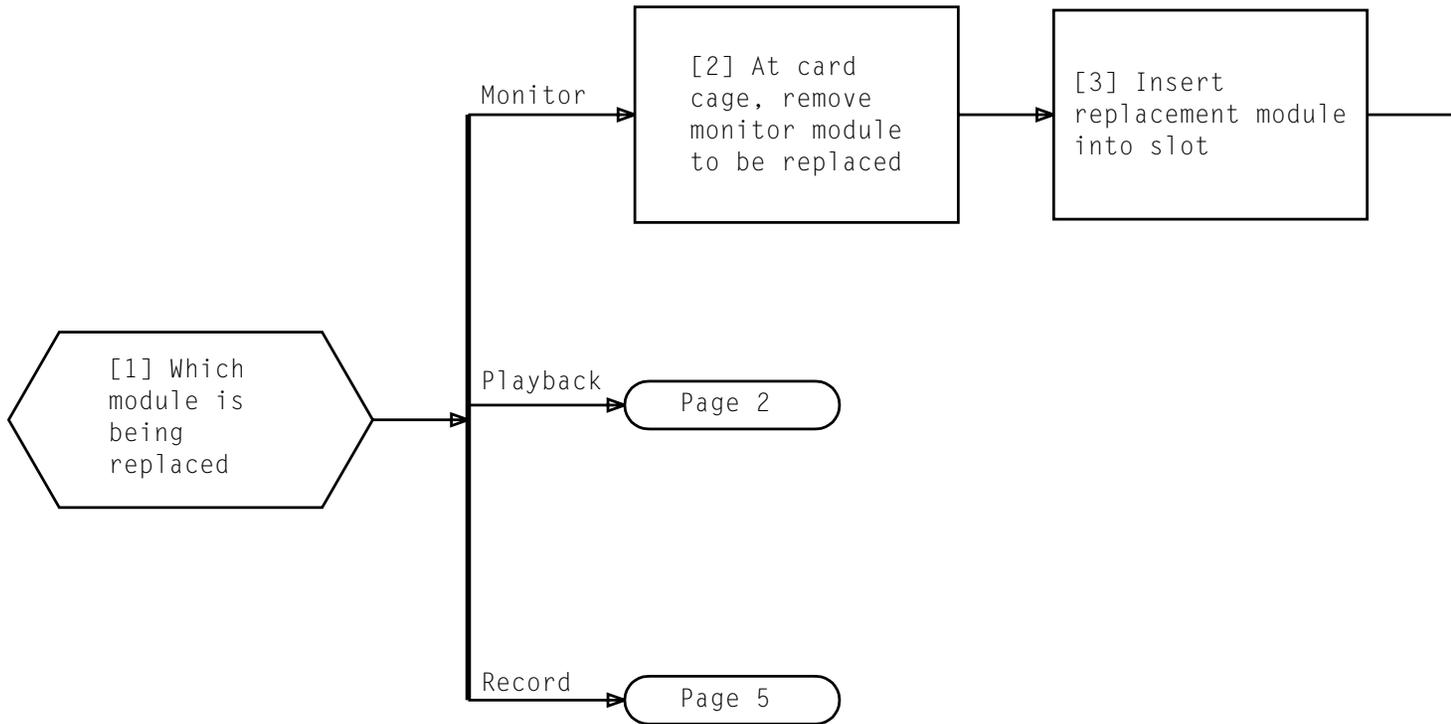
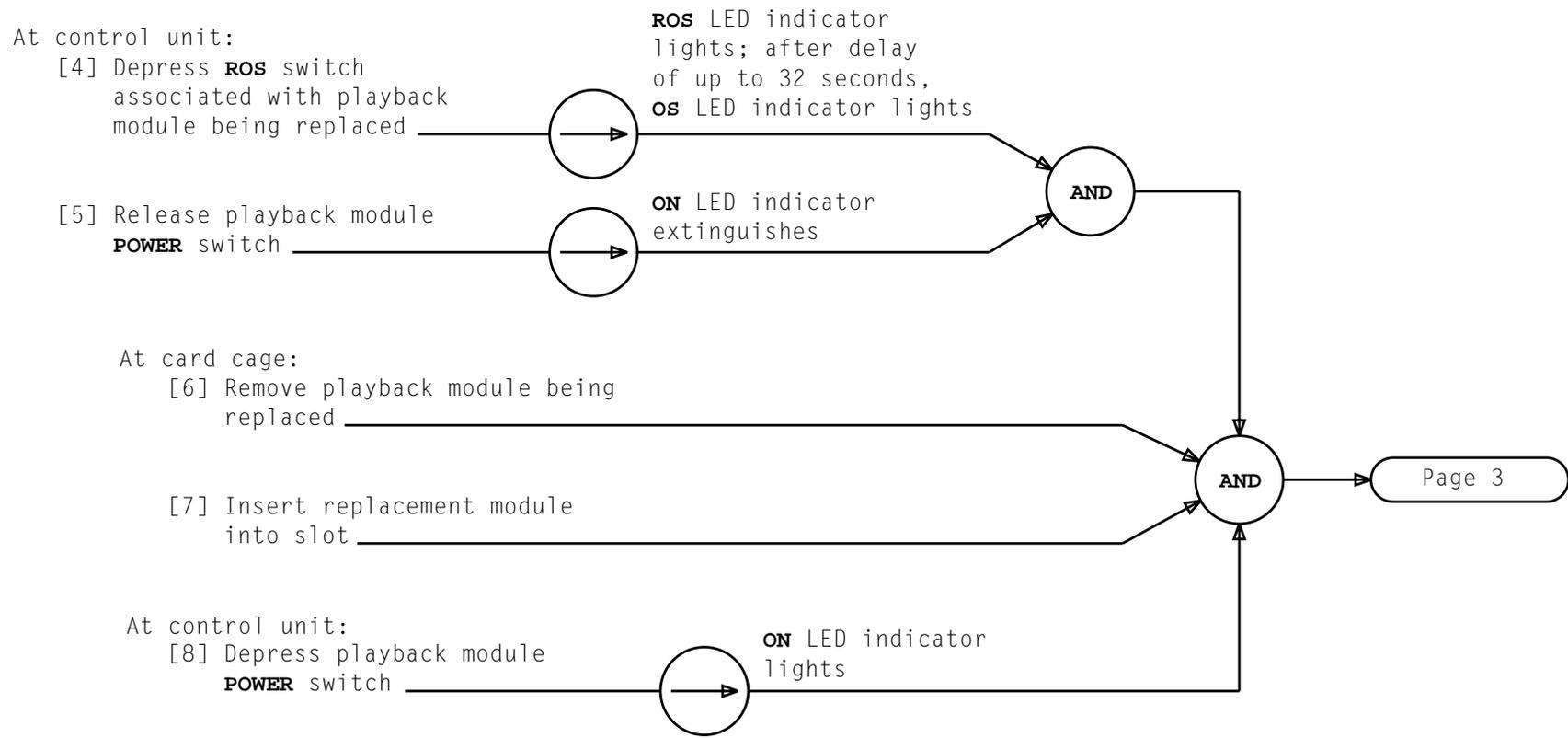


TABLE A	
METHOD OF RECORDING	GO TO
Via Prerecorded Tapes	NTP-003
At Frame with Headset/Handset	NTP-004
At Dedicated Telephone	NTP-005

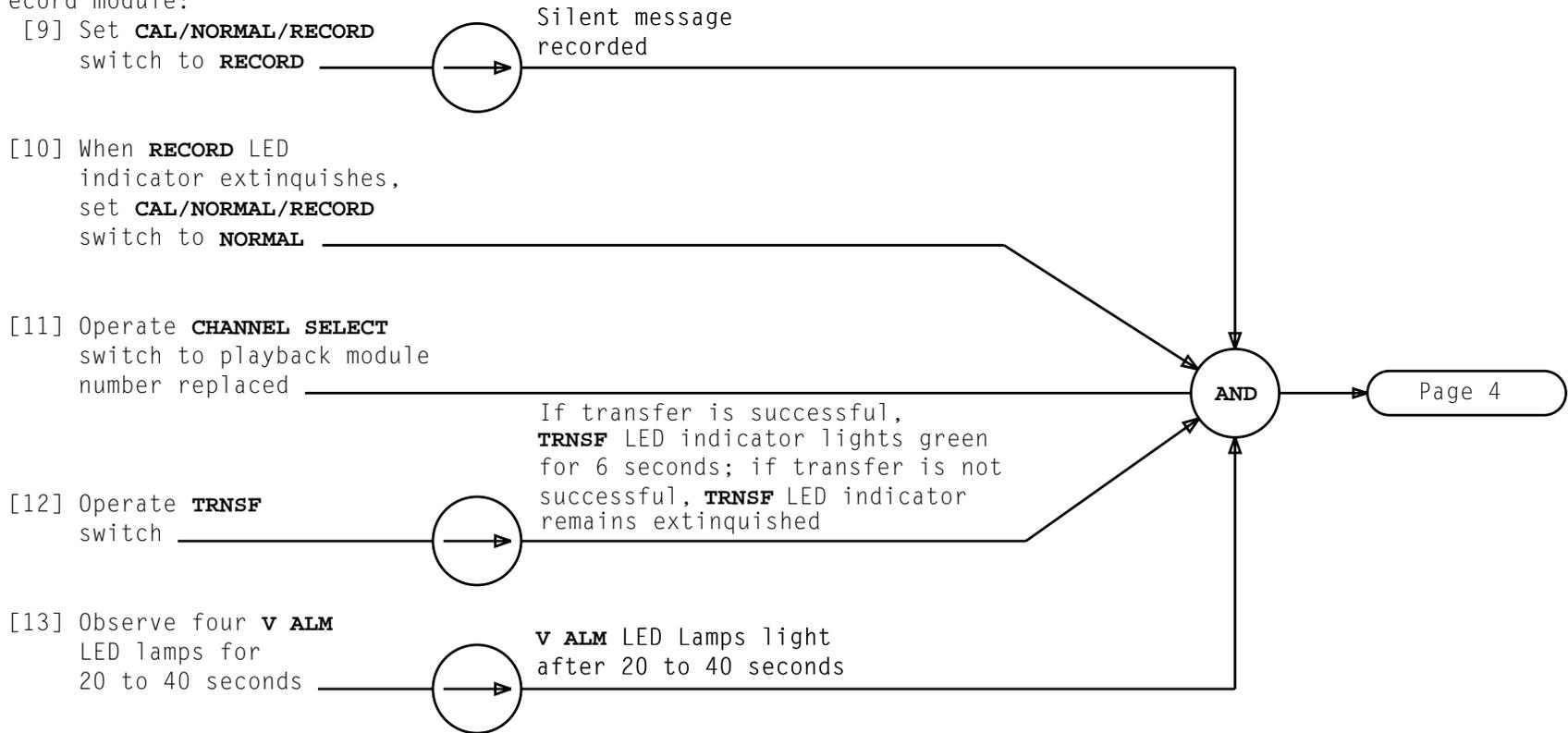


REPLACE PLAYBACK, RECORD, OR MONITOR MODULE

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At record module:



REPLACE PLAYBACK, RECORD, OR MONITOR MODULE

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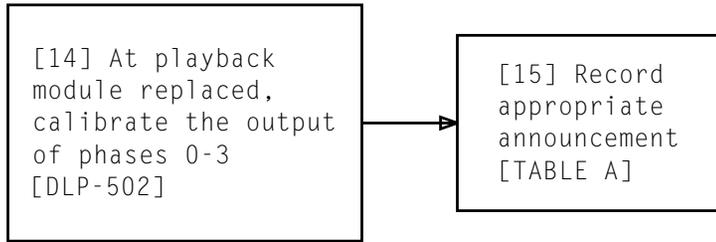
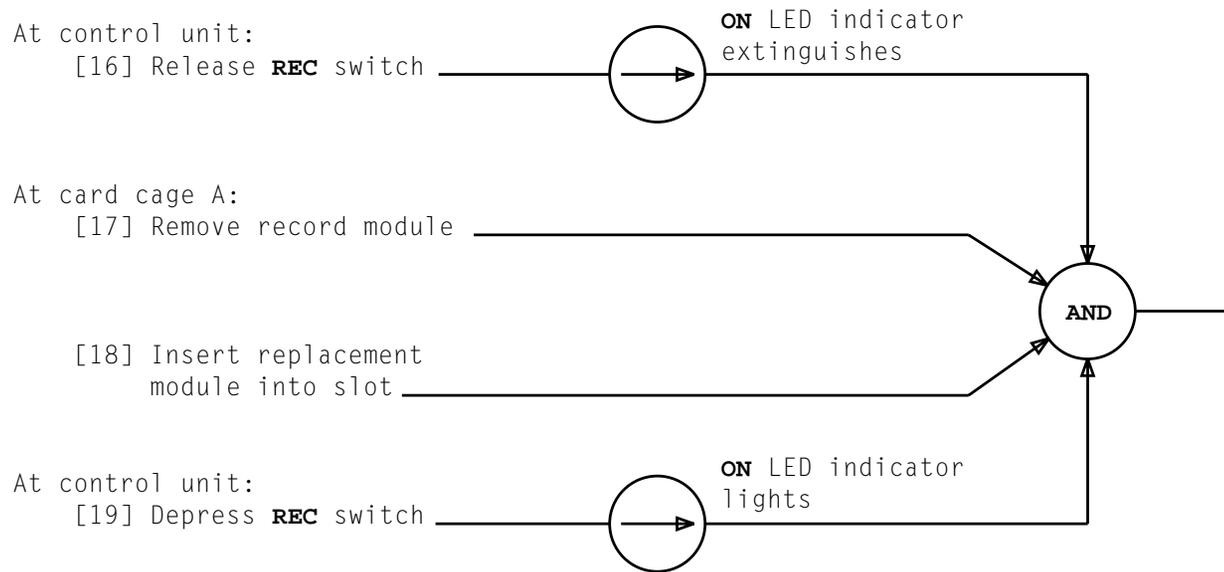
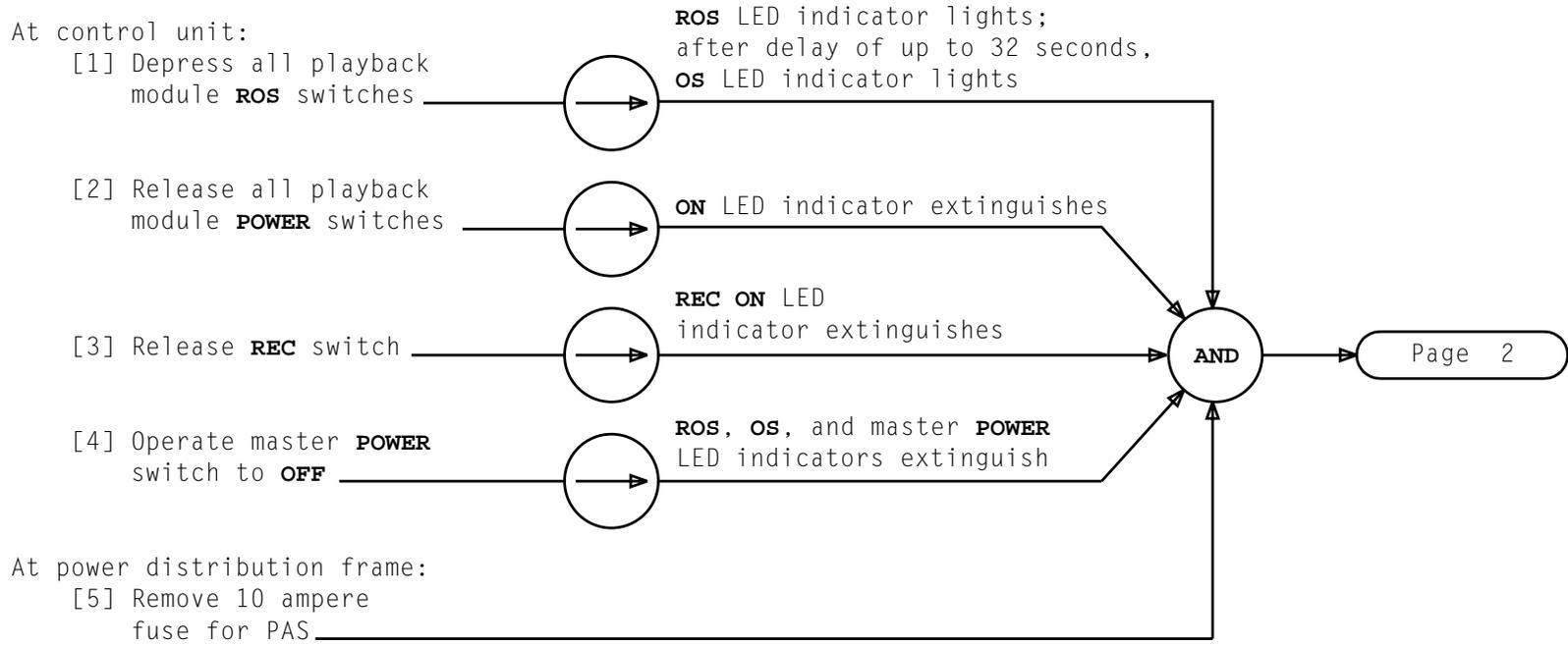


TABLE A	
METHOD OF RECORDING	GO TO
Via Prerecorded Tapes	NTP-003
At Frame With Headset/Handset	NTP-004
At Dedicated Telephone	NTP-005





REPLACE CONTROL UNIT

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At rear of control unit:

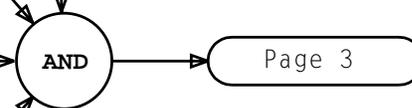
[6] At terminal block **TB1C**,
measure voltage on terminals
-48 and **GND** to ensure no
voltage is present

[7] Remove and tag leads
connected to terminals
-48 and **GND**

[8] Disconnect and tag all
other leads connected to
terminal block **TB1C**

[9] Remove and tag two ribbon
cables connected to connectors
J1C and **J2C**

[10] Disconnect and tag three 25-pair
cables connected to connectors
P3C, **P4C**, and **P5C**



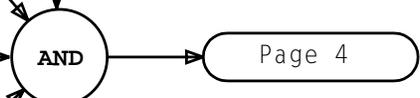
[11] Carefully remove eight screws
securing control unit to frame
and remove unit

[12] With eight screws, install
replacement control unit
in frame

[13] Reconnect three 25-pair cables
to connectors **P3C**, **P4C**, and
P5C

[14] Reconnect two ribbon cables to
connectors **J1C** and **J2C**

[15] At terminal block **TB1C**,
reconnect all leads

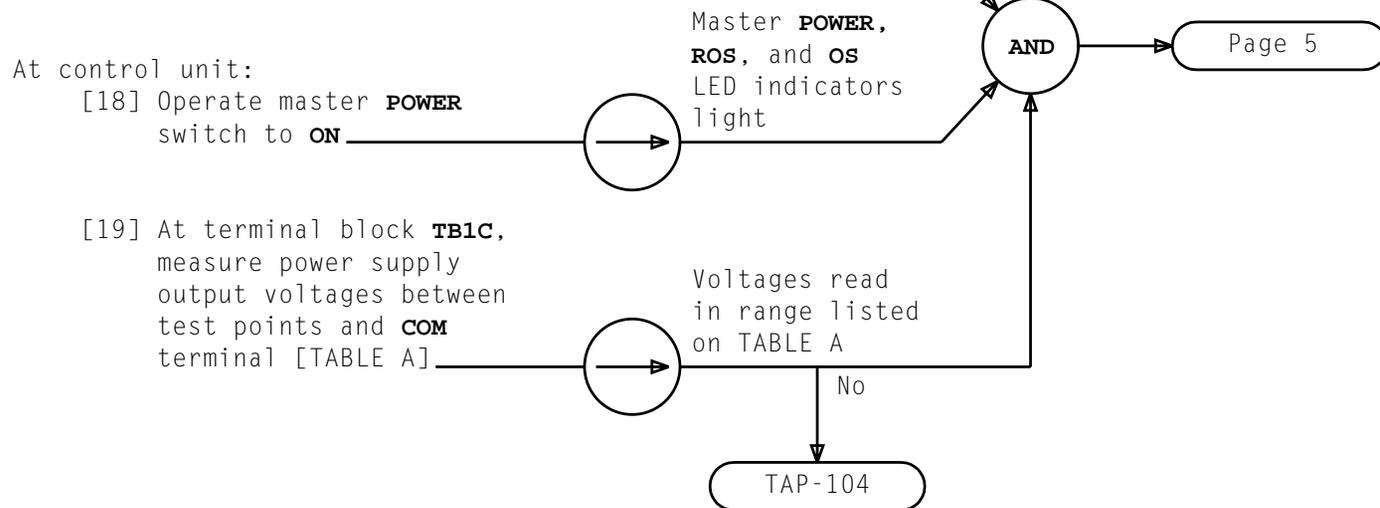


REPLACE CONTROL UNIT

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[16] At control unit, make sure all **ROS** switches are down, **POWER** switches are released, **REC** switch is released, and master **POWER** is set to **OFF**

[17] At power distribution frame, charge filters with ITE 4715 and insert 10 ampere fuse for PAS



VOLTAGE TEST POINTS	RANGE
+5.25	5.00 to 5.50
-5	-4.75 to -5.25
+12	11.5 to 12.5
-12	-11.5 to -12.5

REPLACE CONTROL UNIT

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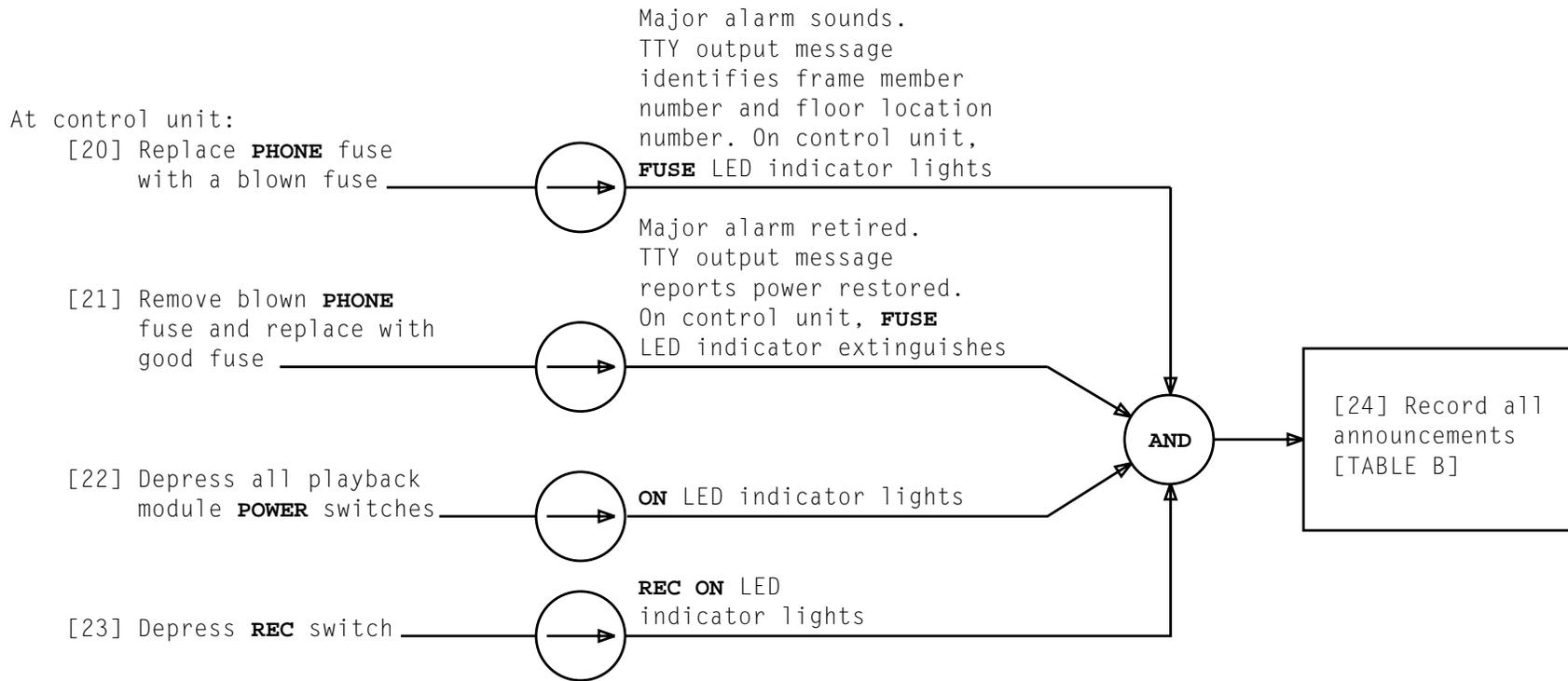
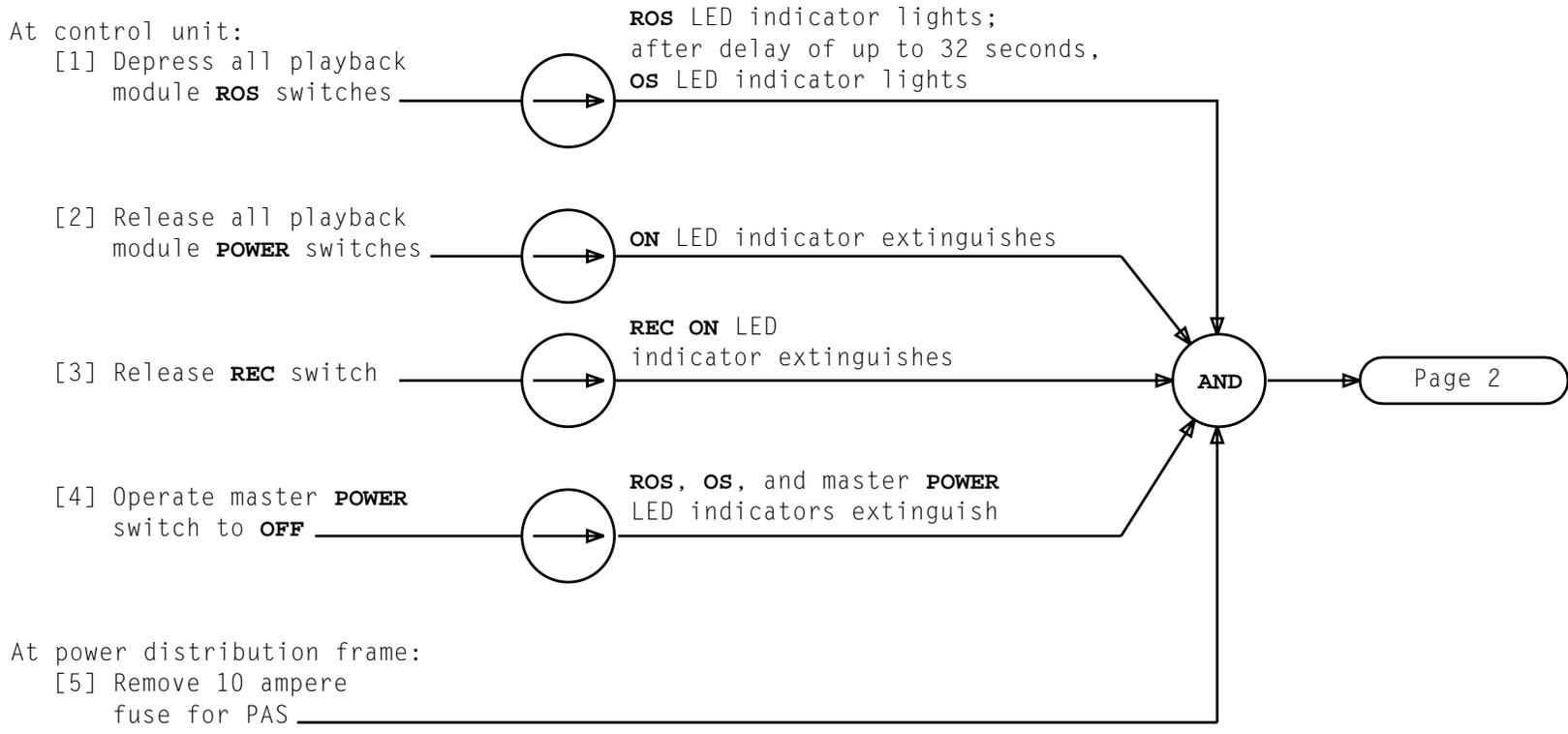


TABLE B	
METHOD OF RECORDING	GO TO
Via Prerecorded Tapes	NTP-003
At Frame with Headset/Handset	NTP-004
At Dedicated Telephone	NTP-005



At rear of control unit:

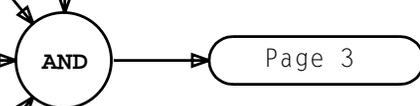
[6] At terminal block **TB1C**,
measure voltage on terminals
-48 and **GND** to ensure no
voltage is present

[7] Remove and tag leads
connected to terminals
-48 and **GND**

[8] Disconnect and tag all
other leads connected to
terminal block **TB1C**

[9] Remove and tag two ribbon
cables connected to connectors
J1C and **J2C**

[10] Disconnect and tag three 25-pair
cables connected to connectors
P3C, **P4C**, and **P5C**



[11] Carefully remove eight screws
securing control unit to frame
and remove unit

[12] Disconnect and tag leads going
to power supply [Figure 1, Page 4]

[13] Remove power supply and install
new power supply

[14] Reconnect all power supply leads

[15] With eight screws, reinstall
control unit in frame

[16] Reconnect three 25-pair cables
to connectors **P3C**, **P4C**, and **P5C**

[17] Reconnect two ribbon cables to
connectors **J1C** and **J2C**

AND

Page 5

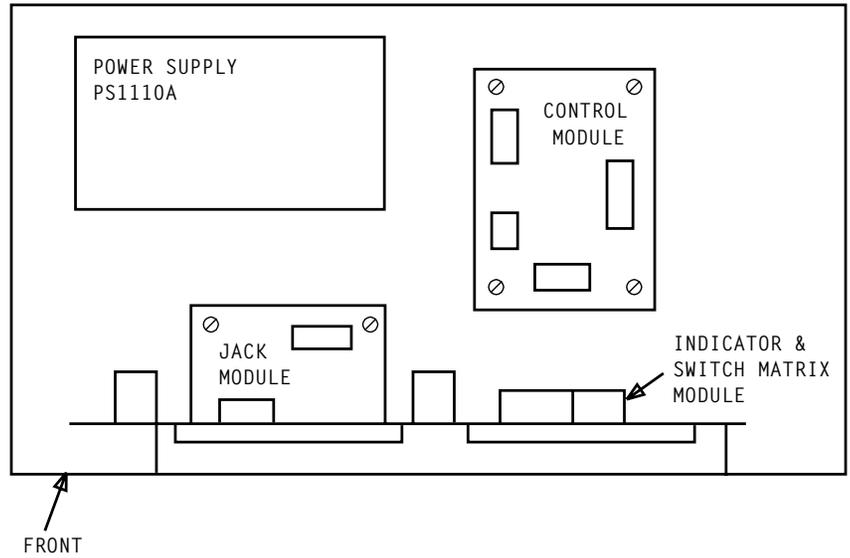


Figure 1 - Control Unit - Top View

REPLACE PS1110A POWER SUPPLY

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[18] At terminal block TB1C,
reconnect all leads

[19] At Power Distribution Frame,
change filters with ITE 4715
and insert 10 ampere fuse
for PAS

At control unit:

[20] Operate master **POWER**
switch to **ON**

Master **POWER**,
ROS, and **OS**
LED indicators light

[21] At terminal block TB1C,
measure power supply
output voltages between
test points and **COM**
terminal [TABLE A]

Voltages read in
range listed on
TABLE A

No

TAP-104

AND

Page 6

TABLE A

VOLTAGE TEST POINTS	RANGE
+5.25	5.00 to 5.50
-5	-4.75 to -5.25
+12	11.5 to 12.5
-12	-11.5 to -12.5

At control unit:

[22] Depress all playback
module **POWER** switches

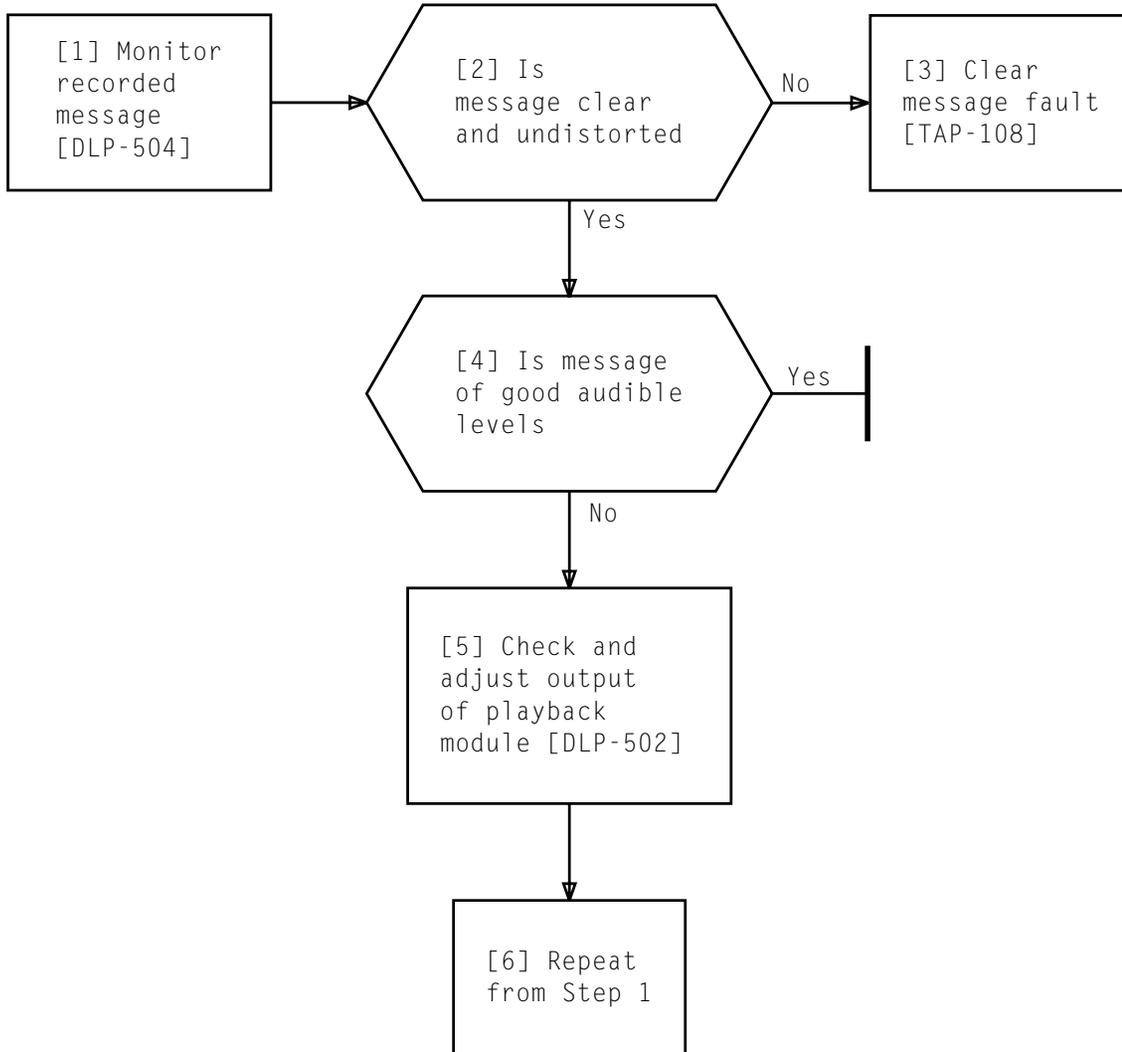


[23] Depress **REC** switch



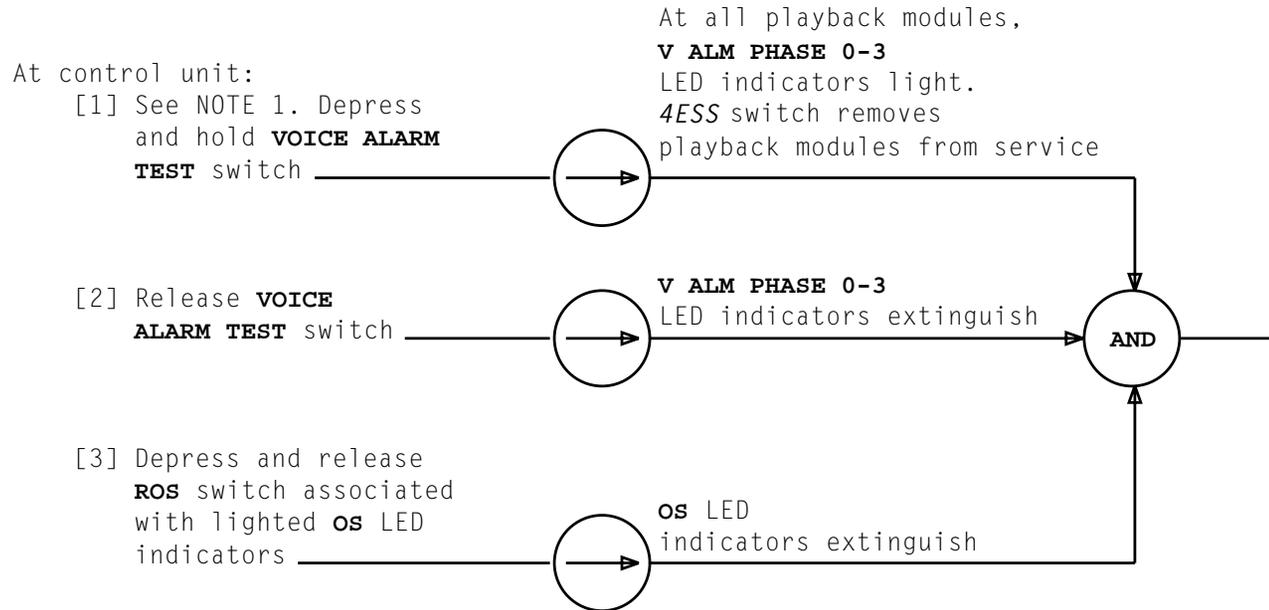
TABLE B

METHOD OF RECORDING	GO TO
Via Prerecorded Tapes	NTP-003
At Frame with Headset/Handset	NTP-004
At Dedicated Telephone	NTP-005



CHECK RECORDED ANNOUNCEMENTS

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NOTE 1	
This test places PAS out of service and should be performed during periods of low traffic	
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ITEM	ISSUE	ITEM	ISSUE	ITEM	ISSUE	ITEM	ISSUE	ITEM	ISSUE	ITEM	ISSUE
IXL-001 NTP-002 • NTP-003 NTP-004 NTP-005											
TAD-100 TAP-101 TAP-102 TAP-103 TAP-104											
• TAP-105 TAP-106 TAP-107 • TAP-108 • TAP-109											
• DLP-500 • DLP-501 DLP-502 DLP-503 • DLP-504											
• DLP-505 DLP-506 DLP-507 DLP-508 • DLP-509											
DLP-510 • DLP-511 DLP-512 DLP-513 DLP-514											
DLP-515 CKL-891 TGN-893											

• REVISED OR ADDED ITEM

CANCELED ITEM

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CHECKLIST