

**TASK ORIENTED PRACTICE (TOP)**  
**D4 DIGITAL DATA BANK**  
**SUBRATE MULTIPLEXER UNIT**  
**ACCEPTANCE AND MAINTENANCE PROCEDURES**  
**DIGITAL TRANSMISSION SYSTEMS**

**1. GENERAL**

**1.001** This addendum supplements TOP 365-170-220, Issue 1. Place this pink sheet before TPG-000 of the TOP practice. Replace the attached data elements of the TOP in numerical order.

**1.002** This addendum is issued to add frame alarm troubleshooting and procedures for setting or inhibiting frame alarms on the SRMU circuit board.

**2. REPLACEMENTS TO THE TOP PRACTICE**

**2.001** Replace pages as follows:

- (a) TAP-100: Replace both pages with the attached revised three pages of TAP-100 Addendum.

- (b) DLP-511: Replace all four pages with the attached revised four pages of DLP-511 Addendum.

**3. ATTACHMENTS**

- TAP-100 Addendum. Three pages.
- DLP-511 Addendum. Four pages.

**4. ISSUING ORGANIZATION**

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## CLEAR RED ALARM ON SRMU

1. On SRMU depress **ACO** button  
  
Response: green **ACO** LED lights  
PDU alarm is silenced
2. Is **SRMU** LED on?  
  
If **YES**, then continue with Step 3.  
If **NO**, then proceed to Step 7.
3. Remove and reinsert SRMU CP.
4. Is **SRMU** LED on?  
  
If **YES**, then continue with Step 5.  
If **NO**, then proceed to Step 7.
5. Replace SRMU CP.
6. Is **SRMU** LED on?  
  
If **YES**, then refer trouble to responsible group.  
If **NO**, then continue with Step 7.
7. Is **AR** LED on?  
  
If **YES**, then continue with Step 8.  
If **NO**, then **STOP. YOU HAVE COMPLETED THIS PROCEDURE.**
8. Remove **SRMU**, check position of frame alarm plug, reinsert SRMU and proceed to Step 9.
9. Is **FR ALM** in **IN** position?  
  
If **YES**, then continue with Step 10.  
If **NO**, then proceed to Step 19.
10. Are any channels 1, 7, 13, or 19 LEDs on?  
  
If **YES**, then continue with Step 11.  
If **NO**, then proceed to Step 19.
11. Is DP installed in alarmed channels?  
  
If **YES**, then continue with Step 12.  
If **NO**, then proceed to Step 17.

12. Loop DS-0B (channels 1,7, 13, or 19) which has alarm and proceed to Step 13.

13. Is channel alarm off?

If **YES**, then continue with Step 14.

If **NO**, then proceed to Step 15.

14. Is **AR LED** off?

If **YES**, then **problem is probably in facility**.

If **NO**, then proceed to Step 19.

15. Replace DP in channels (1, 7, 13, or 19) which have alarms and proceed to Step 16.

16. Is channel alarm on?

If **YES**, then proceed to Step 19.

If **NO**, then proceed to Step 14.

17. Install DP and proceed to Step 18.

18. Is channel alarm off?

If **YES**, then continue with Step 19.

If **NO**, then proceed to Step 12.

19. Is **AR LED** on?

If **YES**, then replace SRMU and continue with Step 20.

If **NO**, then **STOP. YOU HAVE COMPLETED THIS PROCEDURE.**

20. Is **AR LED** on?

If **YES**, then replace RU and continue with Step 21.

If **NO**, then **STOP. YOU HAVE COMPLETED THIS PROCEDURE.**

21. Is **AR LED** on?

If **YES**, then perform DLP-502 and DLP-512 and continue with Step 22.

If **NO**, then **STOP. YOU HAVE COMPLETED THIS PROCEDURE.**

22. Is **AR LED** on?

If **YES**, then replace LIU-3, remove and reinsert SRMU and continue with Step 23.

If **NO**, then **STOP. YOU HAVE COMPLETED THIS PROCEDURE.**

23. Is **AR LED** on?

If **YES**, then continue with Step 24.

If **NO**, then **STOP. YOU HAVE COMPLETED THIS PROCEDURE.**

24. Is bank equipped with an OIU-4?

If **YES**, then continue with Step 25.

If **NO**, then replace OIU-1 and proceed to Step 26.

25. Is slip alarm on?

If **YES**, then replace OIU-4 and continue with Step 26.

If **NO**, then refer trouble to responsible group.

26. Check external timing [DLP-503].

27. Is AR LED still on?

If **YES**, then refer trouble to responsible group.

If **NO**, then **STOP. YOU HAVE COMPLETED THIS PROCEDURE.**

## OPTION, INSTALL, AND TEST SRMU

1. Obtain the following:
  - SRMU
  - 2 DS0-DPs (J98726DA or J98726DH)
  - KS-20908 - Receiver
  - KS-20909 - Transmitter
  - ED-3C792 - Test Interface Unit
  - COMCODE 842725111 - Cable Assembly
  - ED-3C793 - Loopback Connector.
2. On SRMU faceplate, set **SW1** and **SW2** to 5.
3. Place **FR ALM** jumper to **OUT** position.
4. Install SRMU into TU and ACU slots associated with digroup A or B to be equipped for DDB application.
5. Ensure SRMU LED is out.
6. On DS0-DP option J2 to select EC OUT and D4 mode (if J98726DA).
7. Option error correction switch to 0 and mode plug to D4 (if J98726DH).
8. Install DS0-DP in channel slot 1.
9. Insert loopback connector into **TST** jack of DS0-DP in channel slot 1.
10. Ensure **CHAN 1** LED on SRMU goes out.
11. Install DS0-DP into channel 2 slot.
12. Connect KS-20908 Receiver and KS-20909 Transmitter to DS0-DP in channel slot 2 [Fig. 1 ].
13. Are clock lamps on?

If **YES**, then proceed to Step 15.

If **NO**, then check test set up on another working bank and continue with Step 14.

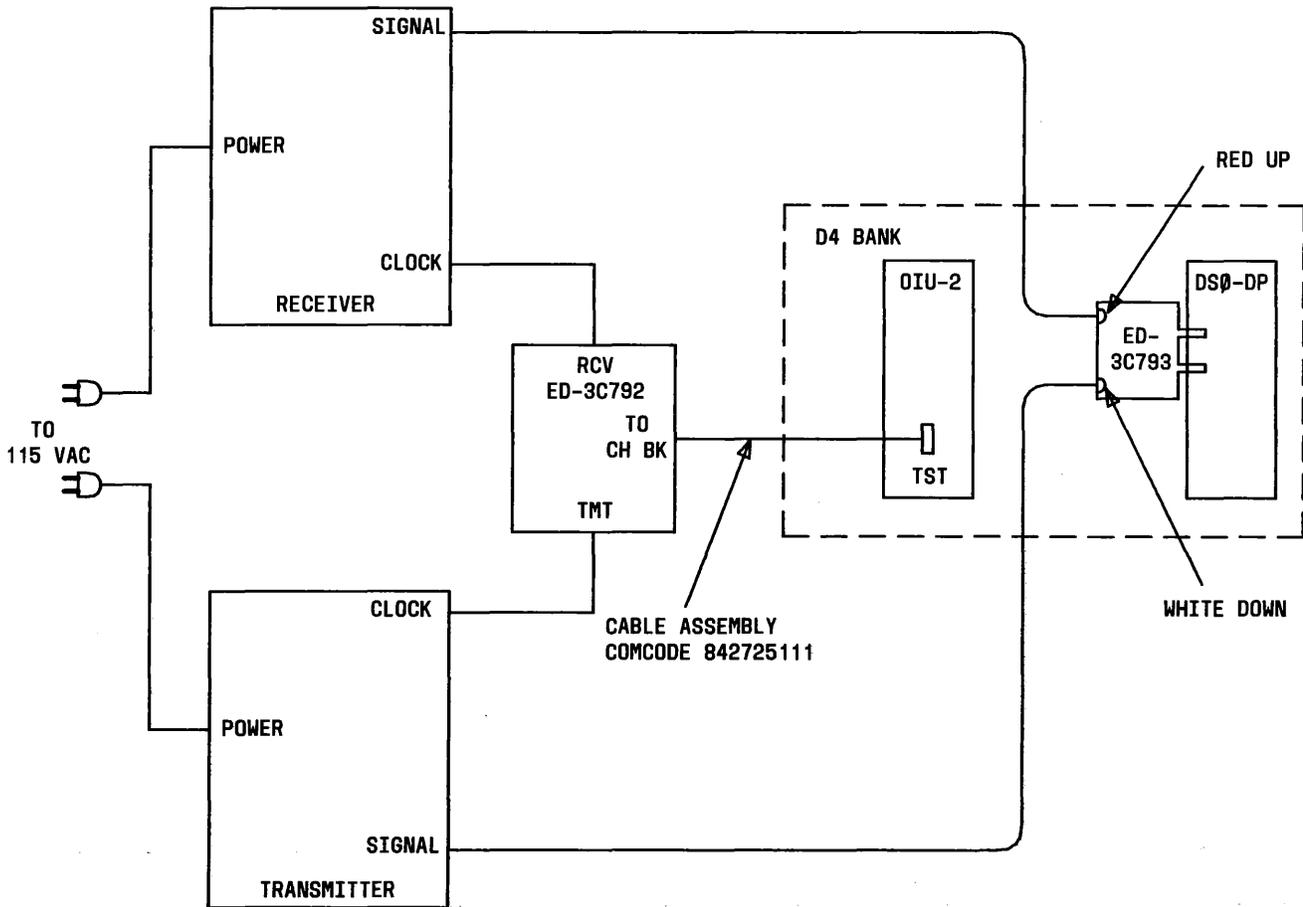


FIG. 1 - SRMU Installation Test Connections

14. **Caution:** *Removal of OIU causes loss of service to all digital customers in channel bank.*

Are clock lamps on when using another working bank?

If **YES**, then replace OIU in bank requiring tests and continue with Step 15.

If **NO**, then repair defective test equipment and proceed to Step 12.

15. Set **TRANSMITTER** as follows:

- **FUNCTION - 2047**
- **MODE - REPEAT**
- **DATA RATE - 9.6 kb/s**
- **OUTPUT - BIPOLAR.**

16. Set **RECEIVER** as follows:
  - **INPUT - BIPOLAR**
  - **TEST WORD - 2047**
  - **DATA RATE - 9.6 kb/s**
  - **COUNTER - BIT**
  - **SUBRATE CHANNEL - SINGLE.**
17. On **RECEIVER**, momentarily operate **COUNTER MODE** switch to **RESET** and release.
18. After 1 minute, operate **COUNTER MODE** switch to **HOLD**.
19. Does counter indicate 000?
  - If **YES**, then proceed to Step **23**.
  - If **NO**, then replace dataport in question, clear any alarms and continue with Step **20**.
20. On **RECEIVER**, momentarily operate **COUNTER MODE** switch to **RESET** and release.
21. After 1 minute, operate **COUNTER MODE** switch to **HOLD**.
22. Does **COUNTER** indicate 000?
  - If **YES**, then continue with Step **23**.
  - If **NO**, then **clear data errors using TAP-101**.
23. Have channels 2 through 6 been tested?
  - If **YES**, then proceed to Step **25**.
  - If **NO**, then continue with Step **24**.
24. Move DP to next channel, connect KS-20908 and KS-20909 and repeat from Step **17**.
25. Remove DP with loopback plug from channel slot 1 and plug it into channel slot 7.
26. Ensure that **CHAN 7** LED goes out.
27. Install DS0-DP into channel 8 slot and connect KS-20908 and KS-20909.
28. Repeat Steps 17 through 21.
29. Have channels 8 through 12 been tested?
  - If **YES**, then proceed to Step **31**.
  - If **NO**, then continue with Step **30**.
30. Move DP to next channel, connect KS-20908 and KS-20909 and repeat from Step **17**.
31. Remove DP with loopback plug from channel slot 7 and plug it into channel slot 13.
32. Ensure that **CHAN 13** LED goes out.

33. Install DS0-DP into channel 14 slot and connect KS-20908 and KS-20909.
34. Repeat Steps 17 through 22.
35. Have channels 14 through 18 been tested?  
If **YES**, then proceed to Step 37.  
If **NO**, then continue with Step 36.
36. Move DP to next channel, connect KS-20908 and KS-20909 and repeat Steps 17 through 22.
37. Remove DP with loopback plug from channel slot 13 and plug it into channel slot 19.
38. Ensure that **CHAN 19** LED goes out.
39. Install DS0-DP into channel slot 20 and connect KS-20908 and KS-20909.
40. Repeat Steps 17 through 22.
41. Have channels 20 through 24 been tested?  
If **YES**, then proceed to Step 43.  
If **NO**, then continue with Step 42.
42. Move DP to next channel, connect KS-20908 and KS-20909 and repeat Steps 17 through 22.
43. Remove SRMU, place **FR ALM** jumper to **IN** position.
44. Install SRMU, set **SW1** to 20. **CHAN 1** LED and **AR** LED should come on.
45. Install DP with loopback plug into channel slot 1, make sure all lights go out.
46. After test is complete, set **FR ALM** jumper in accordance with office records. If **FR ALM** jumper is to remain in the **IN** position, keep unassigned DS-0B channels looped with DP installed until facility to far end is connected.

**STOP. YOU HAVE COMPLETED THIS PROCEDURE**