

OFFICE JUNCTOR REDISTRIBUTION

6 DL - 6 OL TO 10 DL - 10 OL FRS, 8-8 TO 12-12 PATTERN, OR
 8 DL - 8 OL TO 10 DL - 10 OL FRS, 8-8 TO 12-12 PATTERN, OR
 8 DL - 8 OL TO 12 DL - 12 OL FRS, 8-8 TO 12-12 PATTERN

PROCEDURE NO. 23

CONTENTS

- | | |
|---|-----------------------------------|
| 1. GENERAL | 4. STEP NO. 3 GROUPING FRAME |
| 2. STEP NO. 1 MARKER PATTERN | 5. STEP NO. 4 TIP AND RING TEST |
| 3. STEP NO. 2 DISTRICT LINK CROSS CONNECTIONS | 6. STEP NO. 5 JUNCTOR SLEEVE TEST |
| | 7. STEP NO. 6 FINAL MARKER TEST |

1. GENERAL

TABLE 1

- 1.1 This procedure covers the transition of the office junctor redistribution

SHX AND JC CROSS CONNECTIONS

From

ED-25016-016, Fig. 8, 6 DL and 6 OL frames, having STD 8-8 pattern, with 25 junctors from each frame, or 8 DL and 8 OL frames, having STD 8-8 pattern, with 25 junctors from each frame.

To

ED-25012-012, Fig. 2, 10 DL and 10 OL frames, having STD 12-12 pattern, with 16 junctors from each frame, or 12 DL and 12 OL frames, having STD 12-12 pattern, with 16 junctors from each frame.

Dist. Lk. Fr. No.	Per T-25031	
	From-18 Figs.	To-19 Figs.
0	1,5,11	1,6,8
1	1,6,11	1,7,8
2	2,5,11	2,6,8
3	2,6,11	2,7,8
4	3,5,11	3,6,8
5	3,6,11	3,7,8
6	4,5,11	4,6,8
7	4,6,11	4,7,8
8	NEW	5,6,8
9	"	5,7,8
10	"	1,6,8
11	"	1,7,8

NOTE: This procedure has been prepared for the transition from the highest numbered frame and pattern for the present figure, to the highest numbered frame and pattern for the proposed figure.

Several other frame combinations may be had when using the present and proposed drawing figures.

Other combinations would use the same general procedure but the quantity of work would vary.

2. STEP NO. 1 MARKER PATTERN

- 2.1 Modify the originating markers, one at a time, (drawing SD-25016-01) from Note 180, for "6 frames (new offices) or 8 frames (after an addition)" to agree with Note 180, for "10 frames (new offices) or 12 frames (after an addition)."
- 2.2 See Section 30, Paragraph 6, for information concerning types of patterns.
- 2.3 Test the markers to determine that they will function with the present link frames and return them to service.

- 2.4 The test of the markers to determine whether they will function with the added link frames will be made in a later operation.
3. STEP NO. 2 DISTRICT LINK CROSS CONNECTIONS
- 3.1 Change SHX and JC Cross connections as shown in Table 1.
4. STEP NO. 3 GROUPING FRAME
- 4.1 Disconnect and remove all cross connections associated with 5 and 6 verticals and the second subgroup as shown on ED-25016-016, Figure 8.
- 4.11 If drawing ES-857027 is available, the junctors to be removed are shown marked with a diamond.
- 4.2 There are 576 junctors to be disconnected. One end of most of these junctors will be found on the terminal strips required for the new district link and office link frame cables.
- 4.3 Connect all remaining district link and office link frame cable conductors.
- 4.4 Connect all remaining cross connection ends.

Lines presented in Script indicate new or changed information.

5. STEP NO. 4 TIP AND RING TEST
- 5.1 Make a tip and ring continuity test of the cables and cross connections of all newly established junctors.
6. STEP NO. 5 JUNCTOR SLEEVE TEST
- 6.1 Test one marker so as to determine that it will function with the new pattern and then use it to make the junctor sleeve test in the following operation.
- 6.2 Make a junctor sleeve test of the sleeve conductors (as outlined in Section 32, Paragraph 5) for all newly established junctors, and restore the marker to service.
7. STEP NO. 6 FINAL MARKER TEST
- 7.1 Test the remaining markers, one at a time, so as to determine that they will function with the new pattern, and restore them to service.

Manager, Crossbar Product Engineering
Control Center

Reason for Reissue:
Change in Paragraph 1.1.