

OFFICE JUNCTOR REDISTRIBUTION

10 DL - 10 OL TO 14 DL - 14 OL FRS, 12-12 TO 16-16 PATTERN, OR
12 DL - 12 OL TO 14 DL - 14 OL FRS, 12-12 TO 16-16 PATTERN, OR
12 DL - 12 OL TO 16 DL - 16 OL FRS, 12-12 TO 16-16 PATTERN

PROCEDURE NO. 29

CONTENTS

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|---|-----------------------------------|
| 1. GENERAL | 5. STEP NO. 4 GROUPING FRAME |
| 2. STEP NO. 1 MARKER PATTERN | 6. STEP NO. 5 TIP AND RING TEST |
| 3. STEP NO. 2 MAKE BUSY PATTERN | 7. STEP NO. 6 JUNCTOR SLEEVE TEST |
| 4. STEP NO. 3 DISTRICT LINK FRAME CROSS-
CONNECTIONS | 8. STEP NO. 7 FINAL MARKER TEST |

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| 1. <u>GENERAL</u> | 2. <u>STEP NO. 1 MARKER PATTERN</u> |
| 1.1 This procedure covers the transition of the office junctor redistribution | 2.1 Modify the originating markers, one at a time. (drawing SD-25016-01) for Note 180, for "10 frames (new offices) or 12 frames (after an addition" to agree with Note 180, for "14 frames (new offices) or 16 and 18 frames (all offices)". |
| <u>From</u>
ED-25012-012, Fig. 2, 10 DL and 10 OL frames, having STD 12-12 pattern 16 junctors from each frame or 12 DL and 12 OL frames, having STD 12-12 pattern, with 16 junctors from each frame. | 2.2 See Section 30, Paragraph 6, for information concerning types of patterns. |
| <u>To</u>
ED-25012-014, Fig. 4, 14 DL and 14 OL frames, having STD 16-16 pattern, with 12 junctors from each frame, or 16 DL and 16 OL frames, having STD 16-16 pattern, with 12 junctors from each frame. | 2.3 Test the markers to determine that they will function with the present link frames and return them to service. |
| <u>NOTE:</u> This procedure has been prepared for the transition from the highest numbered frame and pattern for the present figure, to the highest numbered frame and pattern for the proposed figure. | 2.4 The test of the markers to determine whether they will function with the added link frames will be made in a later operation. |
| Several other frame combinations may be had when using the present and proposed drawing figures. | 3. <u>STEP NO. 2 MAKE BUSY PATTERN</u> |
| Other combinations would use the same general procedure but the quantity of work would vary. | 3.1 Insert make busy plugs at the district link frame verticals for all junctors having either or both ends enclosed in a heavy rectangle or square, as shown on drawing ES-857014. |
| | 3.11 If drawing ES-857014 is not available, drawing ED-25012-012, Figure 2 may be used. In this case, make busy plugs are inserted at the district link frame verticals for 6-9 and 9-6 junctors having either or both ends enclosed in a Heavy rectangle or square. In addition, plugs are inserted in the 6-6 junctors on District Frames 10 and 11, channel OL, OR, 3L, 3R. |

3.12 There are 88 verticals to be made busy.

3.2 When inserting the make busy plugs, care should be taken so as to avoid making busy a vertical that is being used by traffic.

3.3 After a make busy plug is inserted, check all crosspoints on this vertical and if any are found closed remove the make busy plug until the cross-points have been released.

3.4 If a vertical that has a cross-point in service is made busy, it may cause the marker to "time out" and furnish an XSL indication.

3.5 After the completion of operations covered by Paragraphs 3.1 to 3.4, connect temporary ground to all JC punchings associated with junctors whose DISTRICT LINK ends are enclosed in a heavy rectangle or square, as shown on drawing ES-857014.

3.51 Refer to Paragraph 3.11 for ED-25012-012. Ground JC punchings whose junctors, described in Paragraph 3.11, appear in the JC 10 and 11 column.

3.6 There is a total of 48 junctors.

3.7 For additional information see Section 32, Paragraph 7.

4. STEP NO. 3 DISTRICT LINK FRAME CROSS-CONNECTION

4.1 Change the SHX and JC cross-connections as specified in Table 1.

5. STEP NO. 4 GROUPING FRAME

5.1 Disconnect and remove all cross-connections associated with the junctors that have either one end or both ends enclosed in a heavy rectangle or square and also those junctors that are marked with a diamond as shown on drawing ES-857014.

5.11 If drawing ES- 857014 is not available, disconnect and remove all cross-connections associated with verticals 6, 7, and 8 that are shown on ED-25012-012, Figure 2.

TABLE 1
SHX AND JC CROSS-CONNECTIONS

DIST. LK. FR. NO.	PER T 25031	
	FROM-19 FIGS.	TO-21 FIGS.
0	1,6,8	1,6,8
1	1,7,8	1,7,8
2	2,6,8	2,6,8
3	2,7,8	2,7,8
4	3,6,8	3,6,8
5	3,7,8	3,7,8
6	4,6,8	4,6,8
7	4,7,8	4,7,8
8	5,6,8	5,6,8
9	5,7,8	5,7,8
10	1,6,8	1,6,8
11	1,7,8	1,7,8
12	NEW	2,6,8
13	"	2,7,8
14	"	3,6,8
15	"	3,7,8

5.111 It will be noted that the junctors described in paragraph 5.11 will be enclosed in a heavy rectangle or marked with a diamond except for vertical 8.

5.2 There are 664 junctors to be disconnected.

5.3 One end of most of these junctors will be found on the terminal strips required for the new district link and office link frame cables.

5.4 Connect all remaining district link and office link frame cable conductors at the OJG frame.

5.5 Connect all remaining cross-connection ends at the OJG frame.

6. STEP NO. 5 TIP AND RING TEST

6.1 Make a tip and ring continuity test of the cables and cross-connections of all newly established junctors.

7. STEP NO. 6 JUNCTOR SLEEVE TEST

7.1 Test one marker so as to determine that it will function with the new pattern and then use it to make the junctor sleeve test in the following operation.

- 7.2 Make a junctor sleeve test of the sleeve conductors (as outlined in Section 32, Paragraph 5) for all newly established junctors, removing the make busy plugs and temporary ground straps, as required, and return the marker to service.

Lines presented in Script indicate new or changed information.

8. STEP NO. 7 FINAL MARKER TEST

- 8.1 Test the remaining markers, one at a time, so as to determine that they will function with the new pattern, and restore them to service.

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Reason for Reissue:
Changes in Paragraphs 1.1, 3.11, 3.51 and 5.11.