

TP192566 AND TP192567 SHIFT SLIDE DRIVE LINKS

APPARATUS AFFECTED: All 28 Typing Units, TP173881 Modification Kit.

OBJECT: To prevent bounce of the No. 3 codebar when shifting from "Letters" to "Figures" or "Figures" to "Letters" and reduce the possibility of an error being transferred to the code reading contacts where the TP173881 modification kit (50.069S) is used.

CHANGE: The old style TP153331 and TP153332 shift slide drive links are to be replaced by new style TP192566 and TP192567 links now used on the 35 typing unit. The new style links will be included in the TP173881 modification kit.

When the new style parts are used the *Horizontal Positioning Drive Linkage Adjustment* as shown in Bulletin 217B, page 1-48, change 5, and 573-115-700, paragraph 2.24 is changed from Min 0.015 Max 0.040 inch to Min 0.090 Max 0.110 inch (which is shown in Section 574-220-700, Issue 5, paragraph 2.33 for 35 typing units).

For location of parts see Bulletin 1149B, page 3-29, change 9 and Bulletin 1187B, page 4-21, change 1.

IDENTIFICATION: The vertical links (TP192574) of new style drive link assemblies (lower end fastens to TP150263 bail) are symmetrical and the edges between the rivet holes are parallel. On old style assemblies the edges are not parallel and one edge has a projection adjacent to the drive link hub when the Typing Unit is in the stop condition.

INTERCHANGEABILITY: New and old style links are interchangeable but the appropriate adjustments must be used.

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: This change shall be made as soon as manufacturing conditions permit. The changes in the modification kit are now in effect. The changes in the typing unit are expected to be made about 1/65.

W.E.CO. STOCK OF OLD STYLE PARTS: May be used for units not equipped with code reading contacts.

APPLICATION TO APPARATUS IN THE FIELD: Units equipped with the TP173881 modification kit should have the new style links installed.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: All units equipped with the TP173881 modification kit shall be equipped with the new style links as soon as the parts can be obtained from Teletype. Units not equipped with code reading contacts may be equipped with new or old style links.