

TP160581 LEVER

APPARATUS AFFECTED: 28LA Perforator-Transmitter-Base and 28B and 28C Reperforator-Transmitter Units.

OBJECT: To minimize wear of the TP160581 lever associated with the TP160579 cam in the 28LA perforator-transmitter-base.

CHANGE: The entire end of the cam follower of the TP160581 lever has been case-hardened to a depth of .0075 inch. Formerly only the cam surface of the cam follower was case-hardened to a depth of .004 inch. In addition, a finish requirement of "32 RMS maximum" has been added to the cam follower surface.

The TP160581 lever is shown in Bulletin 1172B, page 8, change 3, and in Bulletin 1166B, page 2-12, change 5.

IDENTIFICATION: Old style TP160581 levers are nickel-plated. New style TP160581 levers have a black oxide finish.

INTERCHANGEABILITY: New and old style levers are interchangeable.

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: This change is now in effect.

W.E.CO. STOCK OF OLD STYLE PARTS: Shall not be furnished.

APPLICATION TO APPARATUS IN THE FIELD: Old style parts giving satisfactory operation need not be replaced.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: All 28LA perforator-transmitter-bases shall be equipped with new style parts if parts involved require replacement or if parts are disassembled for other reasons. 28B and 28C reperforator-transmitter units may be equipped with new or old style parts.