

## **254M MAGNET COIL**

**APPARATUS AFFECTED:** All 28 Reperforator-Transmitter Units; all 28 Typing Units; all 28 Typing Reperforator Units; all 28 Sequence Selector Units; and 28D, 28F, and 28K Perforator-Transmitter-Bases.

**OBJECT:** To facilitate manufacture and provide a more durable coil that will be less susceptible to physical damage caused by handling.

**CHANGE:** The new style and the old style 254M coils are electrically the same. On the old style coils, the terminal lugs are in a horizontal position with respect to the coil flange and on the new style coils, the terminal lugs are in a vertical plane.

*Note:* When the old style coil is replaced by a new style coil, the terminals on the associated cable assembly shall be re-formed to conform to the new terminal lug position. This may be accomplished with a pair of pliers.

For location of the 254M coils, refer to the following parts Bulletins: 1149B, page 3-35, change 11; 1160B, page 2-4, change 1; 1167B, page 2-15, change 6; and 1172B, page 7, change 3.

**IDENTIFICATION:** See "CHANGE".

**INTERCHANGEABILITY:** The 254M old style and new style magnet coils are not individually interchangeable, but are interchangeable in pairs.

**CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE:** The new style coils shall be furnished when manufacturing conditions permit and after the present supply of coils is exhausted. This is expected to be about June, 1965.

**W.E.CO. STOCK OF OLD STYLE PARTS:** The old style coils may be furnished until supply is exhausted.

**APPLICATION TO APPARATUS IN THE FIELD:** Old style coils giving satisfactory service need not be replaced.

**APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS:** Units may be equipped with old or new style coils.