

TP156484 PRINTING LATCH MOUNTING BRACKET

APPARATUS AFFECTED: 28A, 28B, 28C, 28D, 28E, 28F, 28G, 28J, 28K, 28L, 28M Typing Reperforator Units; 28LA, 28LA-1 Tape Typing Units; 28A, 28D, 28D-1, 28D-2, 28D-3, 28D-4, 28D-6, 28E, 28F, 28F-1, 28F-2 Reperforator-Transmitter Units; 28D, 28E, 28E-1, 28G-1, 28K, 28L Perforator-Transmitter-Bases; TP156484 Printing Latch Mounting Bracket.

OBJECT: To eliminate a possible interference between the TP173981 print hammer accelerator and the TP156869 or TP173755 ribbon guide.

CHANGE: 1. The TP156484 printing latch mounting bracket is modified by lengthening the present mounting slot approximately 1/16 inch and by changing the 0.144-inch diameter hole to a 0.144-inch by 1/4-inch slot.

2. The requirements given in Section 573-117-700, issue 3, paragraph 2.63; Section 573-118-700, issue 6, paragraph 2.29; and Teletype Bulletins 250B, page 1-57, change 3; 247B, page 1-55, change 5, for the *PRINTING TRIP LINK* are changed to add the following:

The following procedure is used on units equipped with adjustable printing latch mounting brackets.

Printing Latch Adjustment

Requirements

- (1) Rocker bail in its extreme left position. SOME ----- 0.015-inch clearance between the print hammer accelerator and the printing latch at the closest point when the accelerator is manually lifted.
- (2) Rocker bail in its extreme right position. There should be some overtravel of the print hammer with respect to the latching surface of the printing latch, and some clearance between the print hammer accelerator and the ribbon carrier.

To Adjust

- (1) Position the rocker bail to the extreme right. Adjust the eccentric so that there is approximately 0.065-inch clearance between the print hammer accelerator and the ribbon carrier. Keep the high part of the eccentric to the left. Loosen the two printing latch mounting bracket screws until they are friction tight, and move the bracket to its extreme rear position.
- (2) Position the rocker bail to the extreme left. Move the printing latch mounting bracket slowly to the front until the print hammer accelerator just trips. Tighten the two printing latch mounting bracket screws.
- (3) With the rocker bail to the extreme left, position the printing trip link by adjusting its eccentric until there is SOME ----- 0.015-inch clearance between the printing latch and the print hammer accelerator. The high part of the eccentric should be to the left.

SECTION 573-117-800.21

The TP156484 printing latch mounting bracket is shown in Teletype Bulletin 1167B, page 2-18, change 6.

IDENTIFICATION: New style brackets have two slots for mounting; old style brackets have one slot and a 0.144-inch diameter hole.

INTERCHANGEABILITY: New style brackets are interchangeable with old style brackets.

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: This change is now in effect.

W.E.CO. STOCK OF OLD STYLE PARTS: May be furnished.

APPLICATION TO APPARATUS IN THE FIELD: Old style parts giving satisfactory service need not be replaced.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: Units may be equipped with new or old style parts. On units equipped with new style brackets, the new adjustment shall be applied.