

Classification: A1C
Billable to Telco: Yes X No

APPARATUS AFFECTED: The following units if equipped with the TP164386 Magnet Mounting Bracket: (also - See SUPPLEMENTAL INFORMATION)

- 28, 35 and 37 Typing Units.
- 28, 35 and 37 Typing Reperforator Units.
- 28, 35 and 37 Nontyping Reperforator Units.

TP153949 Modification Kit to Add Magnet Bracket Assembly.

PART AFFECTED: TP164386 Magnet Mounting Bracket

REASON: To prevent first character garble due to armature sticking to pole pieces on the selector magnet assembly.

CHANGE: The manufacturing process for the TP164386 magnet mounting bracket is revised to eliminate the substance that causes the armature to hang up.

PUBLICATION AFFECTED: The TP164386 magnet mounting bracket is illustrated in the following publications:

- Section 573-115-800, Issue 3, Page 45.
- Section 573-118-800, Issue 2, Page 16.
- Section 573-119-800, Issue 2, Page 8.
- Section 574-220-800, Issue 3, Page 27.
- Section 574-224-800, Issue 4, Page 13.
- Section 574-233-800, Issue 4, Page 16.
- Section 574-320-800, Issue 2, Page 24.
- Section 574-320-801, Issue 5, Page 33.
- Section 574-329-800, Issue 2, Page 10.
- Section 574-329-801, Issue 3, Page 10.
- Section 574-330-800, Issue 4, Page 15.
- Specification 5815S, Issue 2, Page 3, Figure 1.

IDENTIFICATION: The TP164386 magnet mounting brackets manufactured by the revised process can be identified by the presence of a blue dot near the lower mounting hole. See Attachment Sheet 1.

INTERCHANGEABILITY: The currently manufactured TP164386 magnet mounting bracket is interchangeable with the original TP164386 magnet mounting bracket.

PARTS AVAILABILITY: Parts are available.

SUPPLEMENTAL INFORMATION: A1C - means same as A1 except, applies only to units serially numbered as follows and not identified by a BLUE DOT.

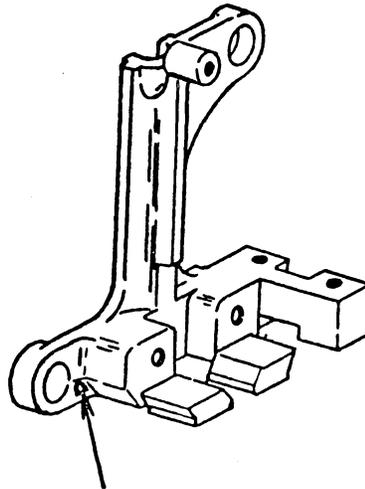
- 28/35 TYPING UNITS (LP) - serial numbers later than 378200.
- 37 TYPING UNITS (YP) - serial numbers later than 7300.
- 28/35 TYPING REPERFORATOR UNITS (LPR) - serial numbers later than 147600.
- 28/35 NONTYPING REPERFORATOR UNITS (LRPE) - serial numbers later than 034050.
- 37 TYPING REPERFORATOR UNITS (YPR) - serial numbers later than 001280.
- 37 NONTYPING REPERFORATOR UNITS (YRPE) - serial numbers later than 02700.

REFERENCES: None

TCN INDEX CLASSIFICATION: 28 AA 23, 28 AG 11, 35 AA 23, 35 AG 11, 37 AA 17 and 37 AG 09

Attached Sheet 1

TP164386 MAGNET MOUNTING BRACKET



BLUE DOT IN THIS AREA INDICATES
TP164386 MAGNET MOUNTING BRACKET
MANUFACTURED BY THE REVISED PROCESS.