

28 AND 35 MULTIMAGNET NONTYPING REPERFORATOR

DISASSEMBLY AND REASSEMBLY

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1. GENERAL	1	base and one mounting screw from the mounting bracket. Remove the reperforator from its base. ←
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1. GENERAL		
1.01 This section is reissued to revise various disassembly and reassembly procedures and to include additions to bring the section generally up to date. Arrows in the margin indicate changes or additions.		Note: When replacing the punch mechanism, be sure that the mounting screw beneath the punch block and the mounting screw at the lower edge of the punch mechanism backplate are centrally located within their respective elongated mounting holes. Before putting the unit in service, check all related punch mechanism adjustments.
1.02 This section contains the specific disassembly instructions for the multimagnet nontyping reperforator and where necessary, includes detailed reassembly information. Unless otherwise specified herein, the general routines for disassembling this apparatus, the tools and materials to be used, and their methods of application are the same as those shown in the sections giving general maintenance information for teletypewriter apparatus.		2.03 To remove code selector mechanism: To remove the code magnet assembly, remove the two screws and loosen the nut which secures the assembly to the frame. To remove an individual magnet, unsolder cable leads from magnet terminals, remove the mounting screw holding the magnet to the magnet bar, and remove the magnet. ←
1.03 To reassemble, reverse the disassembly procedures. Where additional information is required, a REASSEMBLY NOTE is added.		
2. DISASSEMBLY AND REASSEMBLY		
2.01 To remove the reperforator from its base: Disconnect all electrical cables. Remove the three mounting screws from the		2.04 To remove main shaft: Remove the screw from the front end of the main shaft. Remove the screw and lockwasher from the function clutch drum. Remove the screw and lockwasher from the bearing clamp. Pull the main shaft out from the rear of the unit.