

28 SEQUENCE SELECTOR UNIT AND BASE
DISASSEMBLY AND REASSEMBLY

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MOTOR UNIT	6	2.02 To remove the selector cam clutch assembly, proceed as follows:
1. GENERAL		(1) Lift the pushlever reset bail camfollower from its cam and latch it in its raised position on the pushlever guide. Lift the selector levers and the marking locklever by moving the marking locklever forward until the armature drops behind it.
1.01 This section contains the specific disassembly instructions for the 28 sequence selector unit, base, gears, and motor. Where necessary it contains the detailed reassembly information.		(2) Remove the screw which mounts the selector clutch drum and position the selector cam clutch so that the stop lug on the clutch cam disc is in the uppermost position.
1.02 This section is reissued to include additional instructions on installation of a spring in the newest design stunt box switch, to rearrange the text matter in more of a standard format, and to include photographs of the unit for identification of assemblies. Since this is a general revision, marginal arrows have been omitted.		(3) Hold the startlever and the spacing locklever to the left, away from their cams. Grasp the cam clutch by the cam disc (not by the drum) and pull it forward while slowly rotating the cam clutch.
2. DISASSEMBLY AND REASSEMBLY		(4) The cam clutch should come off easily. Do not force it.
SEQUENCE SELECTOR UNIT		<u>Reassembly Notes</u>
2.01 To remove the sequence selector unit from the sequence selector base, proceed as follows:		<u>Note 1:</u> As the cam clutch approaches its fully installed position, move the tripshaft
(1) Disconnect all electrical connections.		

lever and the cam clutch latch lever so that they ride on their respective cams.

Note 2: Restore the pushlever reset bail camfollower and the armature to their respective operating positions.

B. Selector Mechanism

2.03 To remove the selector mechanism, proceed as follows:

- (1) Remove the selector cam clutch assembly in accordance with 2.02.
- (2) Remove the screw that secures the selector mechanism to the intermediate arm bracket on the codebar-positioning mechanism.

(3) Remove from the selector mechanism the common transfer lever spring which connects with the common transfer lever on the codebar-positioning mechanism.

(4) Remove the remaining three selector mounting screws and lift the selector from the main shaft bearing housing.

C. Codebar-Positioning Mechanism

2.04 To remove the codebar-positioning mechanism, proceed as follows:

- (1) Remove from the selector the common transfer lever spring attached to the common transfer lever and restore any operating pushlevers to the spacing position by raising the pushlever reset bail.

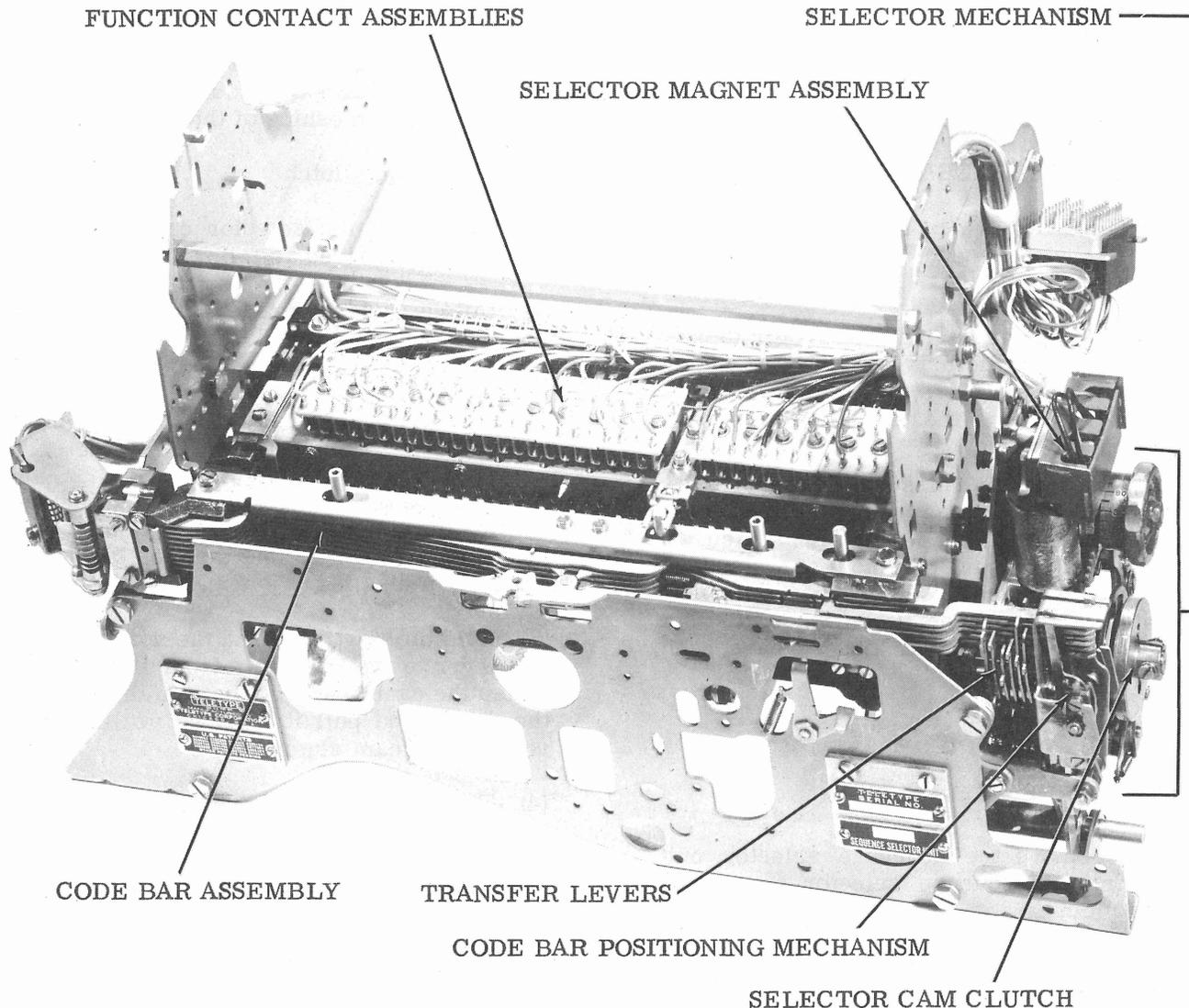


Figure 1 - Typical 28 Sequence Selector Unit, Front View

- (2) Loosen the clamp screw on the shift-lever drive arm and remove the two screws which mount the codebar-positioning mechanism (one to the side frame and one to the selector mounting plate).
- (3) Manipulate the transfer levers and the codebar shiftbars while gently twisting the mechanism off the codebar shiftbars.
- (4) Remove the codebar-positioning mechanism.

Reassembly Note: With the main shaft in the stop position, push the codebar shiftbars to the marking position. Manipulate the codebar shiftbars and the transfer levers so that the shiftbars line up with their respective slots in the shiftlever guide bracket, and slide the shiftbars through the slots, one at a time (leaving the bottom slot vacant).

D. Selector Magnet Assembly

2.05 To remove the selector magnet assembly, proceed as follows:

- (1) Remove the two screws and the nut that mount the range-finder plate to the selector mounting plate.
- (2) Remove the range-finder assembly.
- (3) Remove the selector magnet cable from the coil terminal screws.
- (4) Remove the two selector magnet assembly mounting screws.
- (5) Lift the selector magnet assembly from the sequence selector unit.

E. Stunt Box Assembly

2.06 To remove the stunt box assembly, proceed as follows:

- (1) Remove the rear tie bar (rod) from the side frames of the sequence selector unit.
- (2) Remove the screws that secure the stunt box assembly in the sequence selector unit.
- (3) Remove the screw from the cam-shaft drive arm.

- (4) Slide the cam-shaft drive arm to disengage it with the stripper-blade drive arm.
- (5) Lift the stunt box assembly upward to engage it from its locating brackets and pull toward the rear to disengage all the codebar forks from the codebars.
- (6) Remove the contact assembly and the cable clamp from the stunt box.
- (7) Remove the stunt box.

Reassembly Notes

Note 1: In reassembly, push the stunt box assembly forward in its guide rails to within 1/8 inch of its final position.

Note 2: Manually disengage the function pawls from their bars.

Note 3: Push the stunt box assembly forward and downward until it is latched in place on its locating brackets.

F. Function Contact Spring

2.07 To remove a function contact spring from a function switch, proceed as follows:

- (1) Remove the stunt box assembly in accordance with 2.06.
- (2) Carefully unsolder the cable from the earlier design with wire loop terminal lug. It is not necessary to unsolder the cable from the later design molded in, solid metal, center terminal lug. This lug makes contact with but is not a part of the spring.

CAUTION: AVOID OVERHEATING THE TERMINAL LUGS.

- (3) Remove the two screws which secure the contact plate to the contact block.
- (4) Remove the contact plate with the spring and remove the contact arm from the contact block.
- (5) Slip the contact spring from the contact plate.

Reassembly Notes

Note 1: When replacing the spring, make sure that the end of the spring rests on

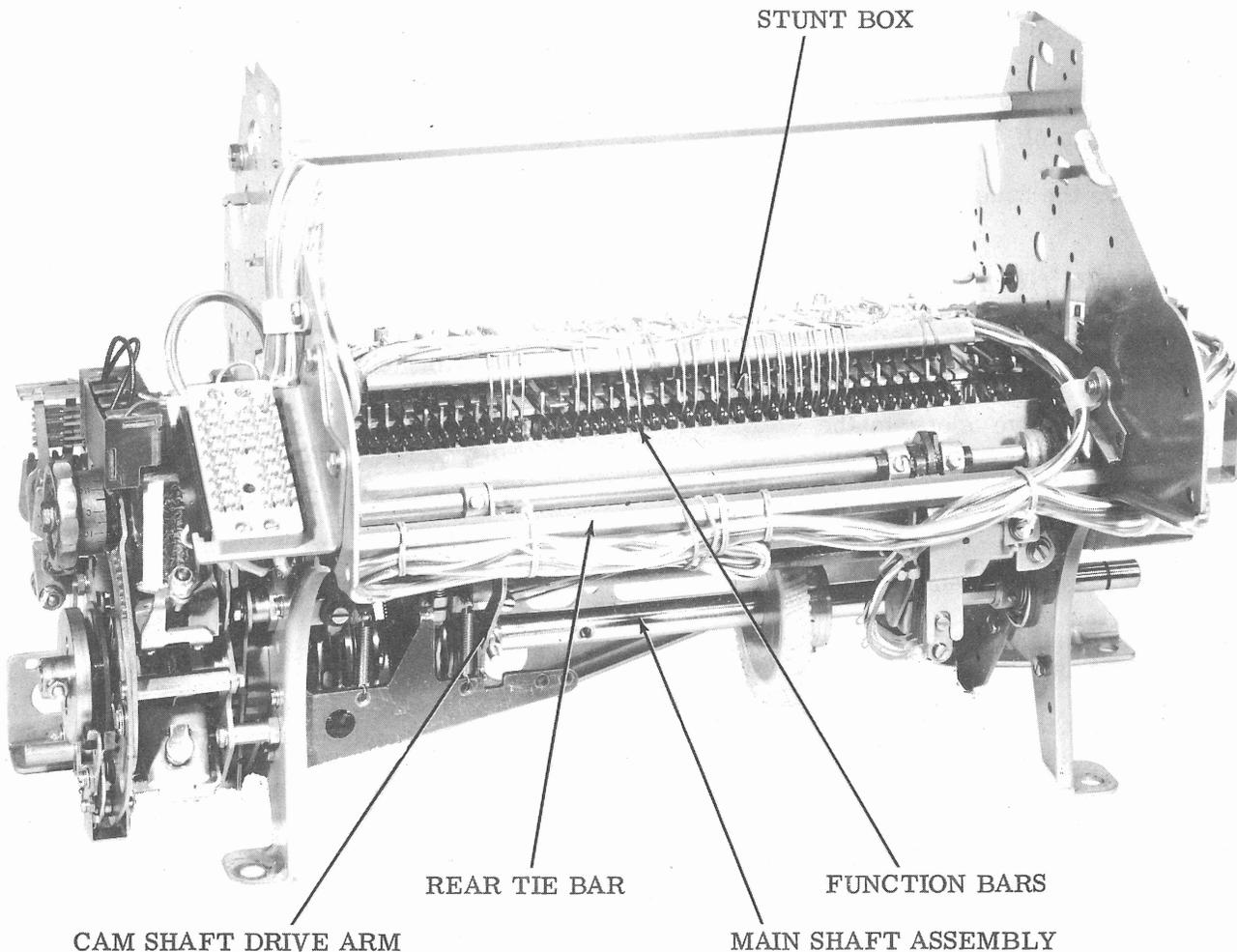


Figure 2 - Typical 28 Sequence Selector Unit, Rear View

top of the formed-over portion of the contact clip before remounting the contact plate to the contact block. There should be some clearance between the low end of the spring (front) and the upper edge of the contact arm to avoid interference with the normal movement of the contact arm.

Note 2: Mount the contact plate with the spring to the contact block in the required position with the two screws friction tight.

Note 3: Carefully resolder the cable to the terminal lugs, if it was unsoldered.

CAUTION: AVOID OVERHEATING THE TERMINAL LUGS.

Note 4: Insert the pointed end of the contact arm, notch downward, between the bend-up end of the spring and the formed-over portion of the contact clip. Push the arm into its operating position in the contact block.

Note 5: Before tightening the contact plate screws, verify and if necessary, remake the function contact spring adjustment as specified in the section containing the requirements and adjustments for the 28 sequence selector unit and base.

G. Function Bar

2.08 To remove the function bar, proceed as follows:

- (1) Remove the stunt box assembly in accordance with 2.06.
- (2) Unhook the function bar spring.
- (3) Hold the function bar toward the rear of the stunt box and disengage its function pawl from the function bar.
- (4) Pull the function bar toward the front and remove it from the stunt box.

H. Codebar Assembly

2.09 To remove the codebar assembly, proceed as follows:

- (1) Remove the stuntbox assembly in accordance with 2.06.
- (2) Remove the four screws that secure the front plate to the side frames of the sequence selector unit.
- (3) Remove the screws and the lockwashers that secure the codebar assembly to the side frame.
- (4) Remove the codebar-shiftbar retaining plate from the right codebar guide bracket.
- (5) Remove the codebar shiftbars and the springs from the codebars and pull the codebar assembly forward and to the left.

Reassembly Notes

Note 1: When reinstalling the codebar assembly, insert the mounting screws, but do not tighten them.

Note 2: Hook the short extension of the spring in the spring hole of the codebar shiftbar. (The short extension of the spring should be hooked from the bottom of the codebar and the long extension should be hooked over the top of the codebar shiftbar.)

Note 3: Loosen the codebar assembly tie bar screws.

Note 4: Firmly hold the codebar guide brackets back and downward against their locating surfaces on the side frame and fully tighten the mounting screws. Then tighten the two tie bar screws.

I. Main Shaft Assembly

2.10 To remove main shaft assembly, proceed as follows:

- (1) Remove selector cam clutch assembly in accordance with 2.02.
- (2) Set the sequence selector unit upside down.
- (3) Remove the screw that secures the collar and the collar clamp from the right end of the main shaft. Remove the main shaft right-hand bearing retainer plate.
- (4) Remove the two screws from the main shaft left-hand bearing clamp.
- (5) Unhook the springs from the triplevers and latchlevers associated with all the clutches. Position the codebar clutch so that the low part of the clutch cam clears the spring arm on the camfollower.
- (6) Move the main shaft assembly toward the left to disengage the codebar-clutch and function-clutch links from their connecting pins.
- (7) Lift the left end of the main shaft assembly out of the side frame and remove the shaft assembly from the sequence selector unit.

Reassembly Notes

Note 1: When assembling the clutches that have cams and discs marked O for identification, the marked side of each part should face away from the clutch side of the assembly.

Note 2: The function and codebar clutches should have their driving links assembled so that the longer end of the hub faces away from the clutch side of the assembly.

INTERMEDIATE GEAR BRACKET

2.11 To remove the intermediate gear bracket from the sequence selector base, proceed as follows:

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- (1) Remove the three mounting screws that secure the intermediate gear bracket to the base.
- (2) Lift the intermediate gear bracket from the sequence selector base.

Reassembly Note: Check and, if necessary, remake the intermediate gear bracket adjustment as specified in the section containing the requirements and adjust-

ments for the 28 sequence selector unit and base.

MOTOR UNIT

2.12 To remove the motor unit from the sequence selector base, disconnect the two power terminals from the terminal block. Remove the four mounting screws holding the motor unit to the base. Lift the motor unit from the base.