

28 TYPING REPERFORATOR CABINETS, TABLES, AND COVERS
REQUIREMENTS AND ADJUSTMENTS

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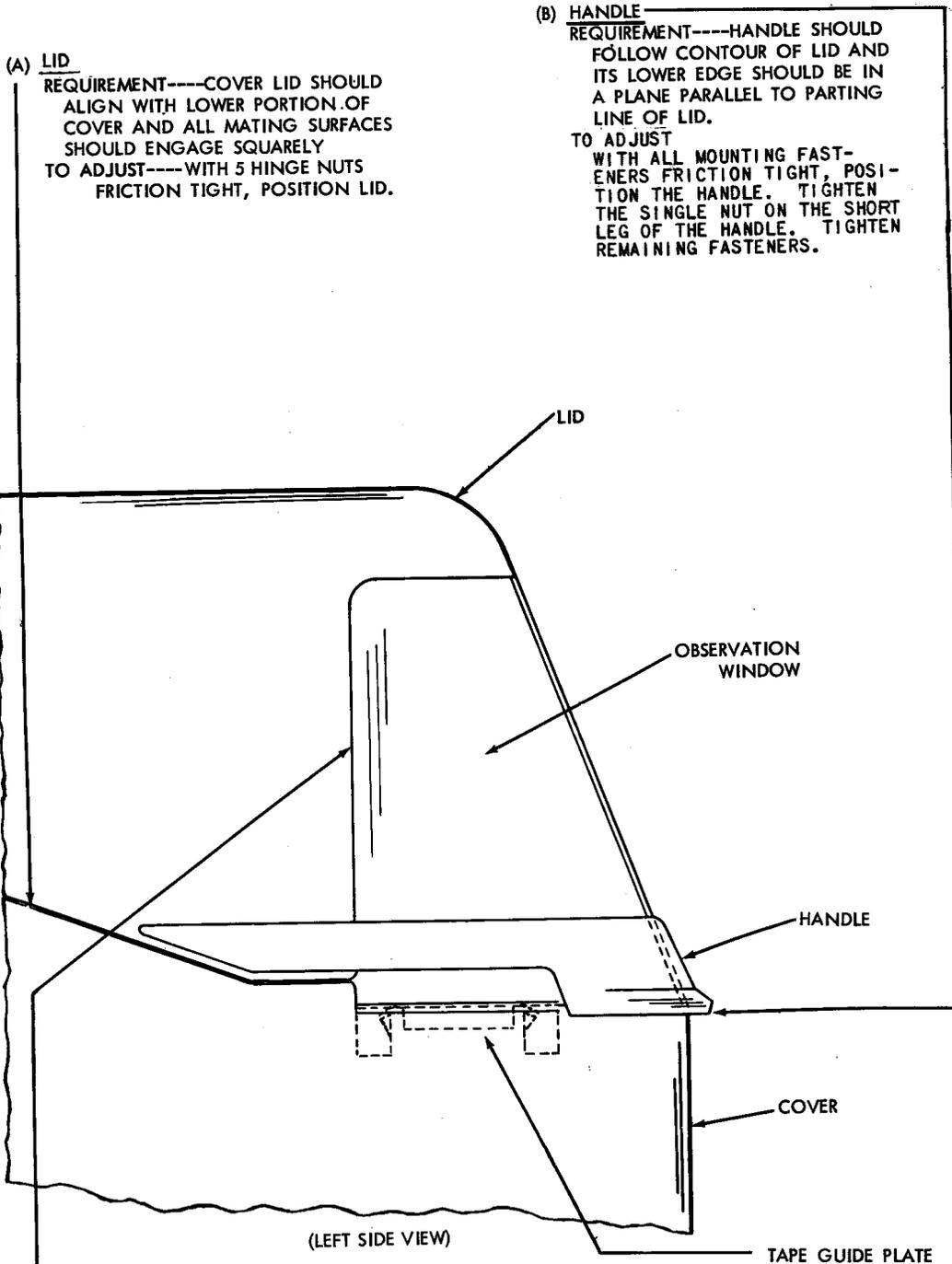
1. GENERAL

1.01 This section contains the requirements and adjustments for the 28 typing reperforator enclosures. This section and the section covering teletypewriter general requirements and adjustments provides the adjusting information necessary to maintain the enclosures.

2. REQUIREMENTS AND ADJUSTMENTS

A. Cover

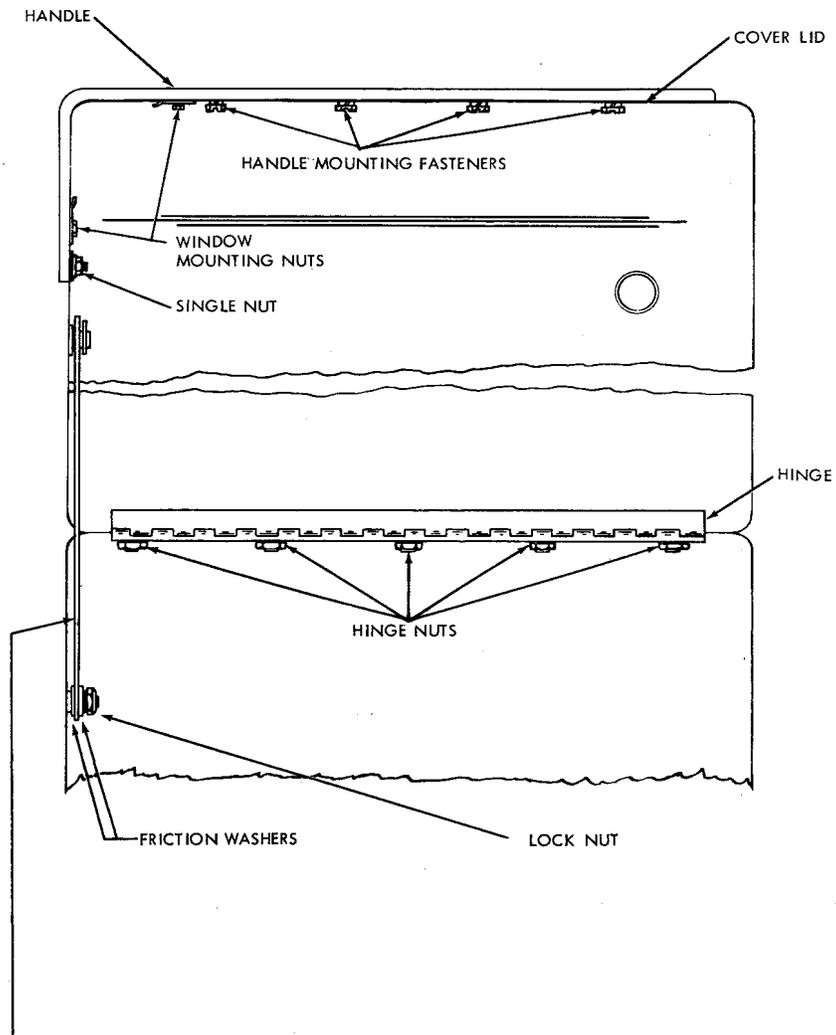
2.01 Cover



(A) LID
REQUIREMENT----COVER LID SHOULD ALIGN WITH LOWER PORTION OF COVER AND ALL MATING SURFACES SHOULD ENGAGE SQUARELY
TO ADJUST----WITH 5 HINGE NUTS FRICTION TIGHT, POSITION LID.

(B) HANDLE
REQUIREMENT----HANDLE SHOULD FOLLOW CONTOUR OF LID AND ITS LOWER EDGE SHOULD BE IN A PLANE PARALLEL TO PARTING LINE OF LID.
TO ADJUST
WITH ALL MOUNTING FASTENERS FRICTION TIGHT, POSITION THE HANDLE. TIGHTEN THE SINGLE NUT ON THE SHORT LEG OF THE HANDLE. TIGHTEN REMAINING FASTENERS.

(C) WINDOW
REQUIREMENT----OBSERVATION WINDOW SHOULD SEAT FIRMLY IN OPENING OF LID WITH OUTLINE AROUND EDGE OF WINDOW CONCEALED BY LID.
TO ADJUST----WITH WINDOW MOUNTING NUTS FRICTION TIGHT, POSITION WINDOW.

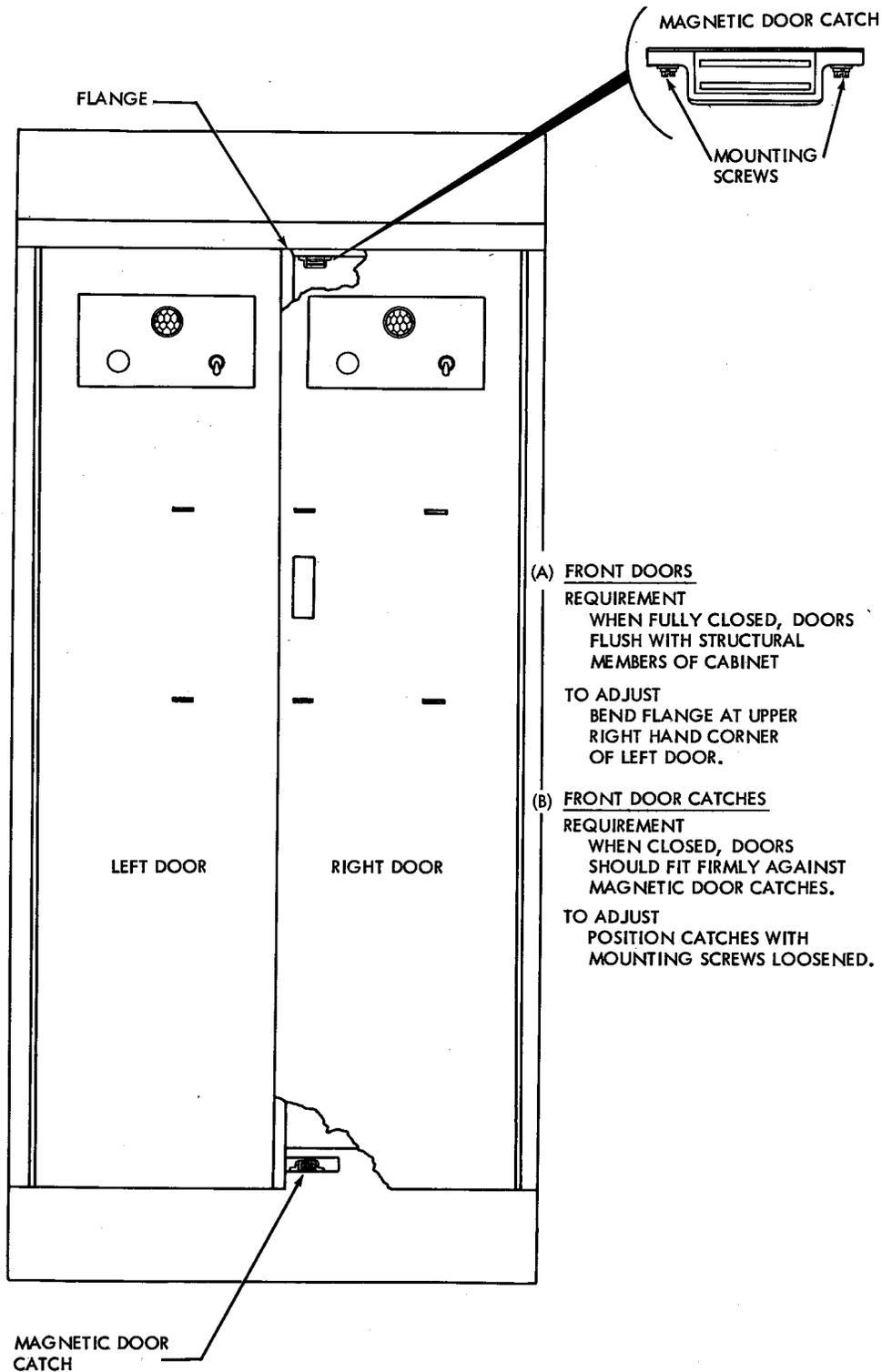


FRICITION ARM

REQUIREMENT----WITH LID IN ITS UPPERMOST POSITION, IT SHOULD REQUIRE A LIGHT PRESSURE TO MOVE LID DOWNWARD. (LID SHOULD NOT FALL OF ITS OWN WEIGHT). TO ADJUST----TIGHTEN OR LOOSEN FRICITION WASHER ASSEMBLY LOCK NUT.

B. Multiple Cabinet

2.02 Multiple Cabinet (Front)

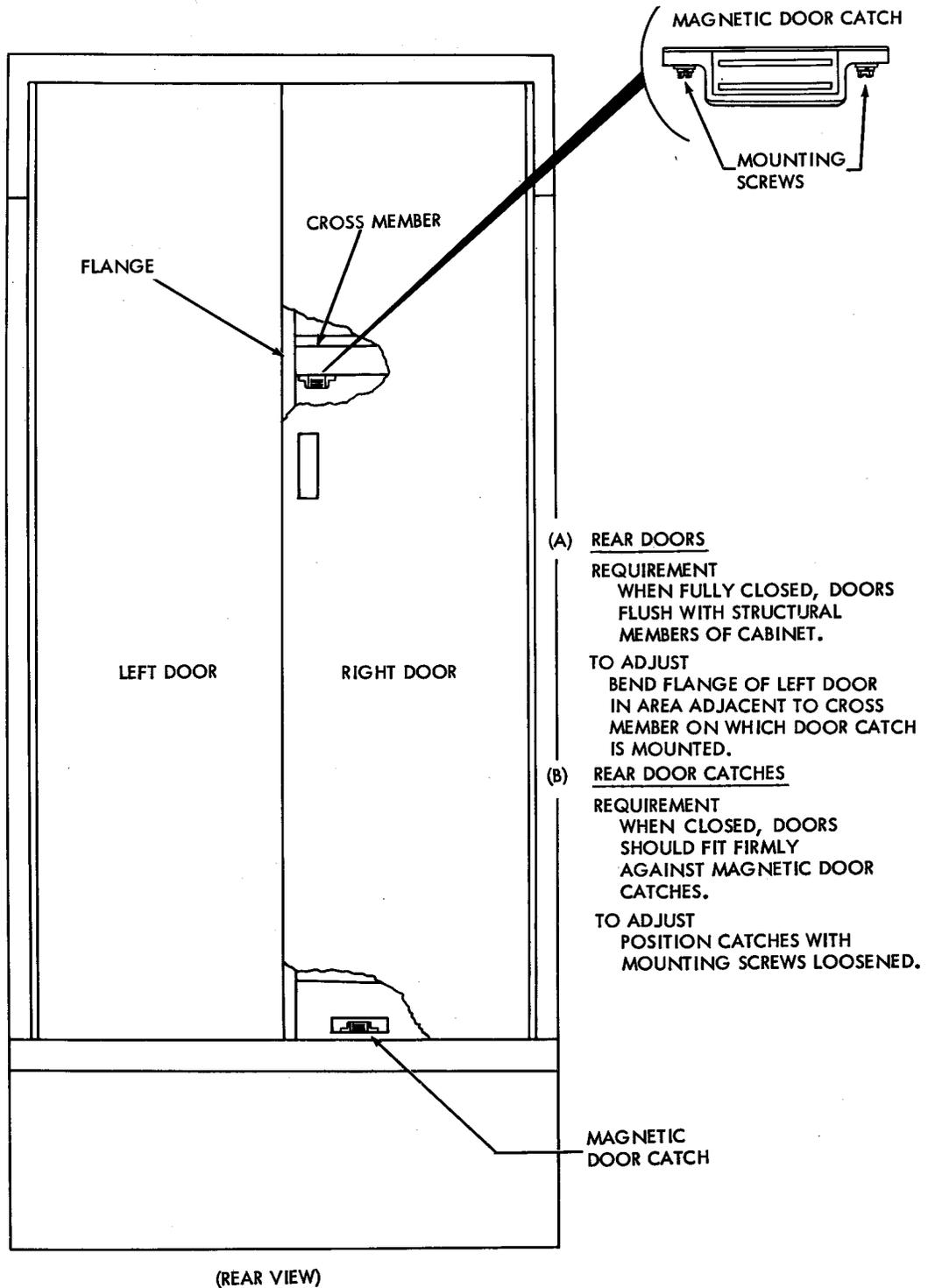


- (A) FRONT DOORS
REQUIREMENT
WHEN FULLY CLOSED, DOORS
FLUSH WITH STRUCTURAL
MEMBERS OF CABINET

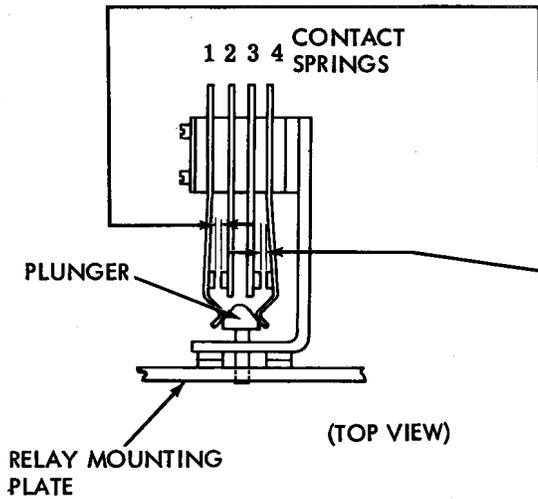
TO ADJUST
BEND FLANGE AT UPPER
RIGHT HAND CORNER
OF LEFT DOOR.
- (B) FRONT DOOR CATCHES
REQUIREMENT
WHEN CLOSED, DOORS
SHOULD FIT FIRMLY AGAINST
MAGNETIC DOOR CATCHES.

TO ADJUST
POSITION CATCHES WITH
MOUNTING SCREWS LOOSENED.

2.03 Multiple Cabinet (Rear)



2.04 Line Shunt Contact Assembly



(A) LINE SHUNT CONTACTS

REQUIREMENT

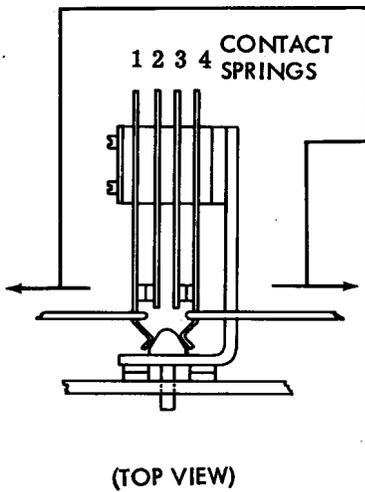
WHEN BAKELITE PLUNGER IS HELD FLUSH WITH RELAY MOUNTING PLATE:

(1) MIN. 0.010 INCH---MAX. 0.015 INCH CONTACT GAP BETWEEN NO. 1 AND 2 CONTACT SPRINGS.

(2) MIN. 0.010 INCH---MAX. 0.015 INCH CONTACT GAP BETWEEN NO. 3 AND 4 CONTACT SPRINGS.

TO ADJUST

BEND NO. 2 AND 3 CONTACT SPRINGS RESPECTIVELY.



(B) LINE SHUNT CONTACT SPRINGS

REQUIREMENT

MIN. 5 OZS.---MAX. 7 OZS. TO OPEN EACH CONTACT.

TO ADJUST

BEND NO. 1 AND 4 CONTACT SPRINGS.