

28 APPARATUS CABINET (LBAC) FOR REPERFORATOR TRANSMITTER SETS

PARTS

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| PAINT FINISH COLOR CODE CHART<br>(for parts and assemblies requiring a paint finish) |                 |               |                |              |                     |                 |               |                |              |
|--|-----------------|---------------|----------------|--------------|---------------------|-----------------|---------------|----------------|--------------|
| Color  | Finish Suffixes |               |                |              | Color               | Finish Suffixes |               |                |              |
|  | Wrinkle Finish  | Smooth Finish | Textured Vinyl | Smooth Vinyl |                     | Wrinkle Finish  | Smooth Finish | Textured Vinyl | Smooth Vinyl |
| Beige  |                 | ET            |                |              | Gray, Federal       |                 | BV            | GG             |              |
| Beige, Light   |                 | EL            |                | HC           | Gray, Green         | AB (40)         | BK            | GA (45)        |              |
| Beige, Rose  |                 | ER            |                |              | Gray, Light         |                 | EJ            |                | HB (68)      |
| Black  | AA (37)         |               |                |              | Gray, Covert        |                 |               |                | HE           |
| Black, High Gloss  |                 | BA (34)       |                |              | Gray, Olive         |                 | EW            | GE             | HF (46)      |
| Black, Semi Gloss  |                 | BB            |                |              | Gray, Maritime Deck | AJ              | BJ            |                |              |
| Blue, Aqua   |                 | EK            |                |              | Gray, Oxford        |                 | EP            |                |              |
| Blue, Brussels Light   |                 | EC            |                |              | Green, Gray         | AB (40)         | BK            | GA (45)        |              |
| Blue, Medium   |                 | ES            |                |              | Green, Moss         |                 | EN            |                | HD           |
| Brown, Dark  | AD (38)         |               |                | HG           | Ivory               |                 | EM            |                |              |
| Brown, Light   | AC (39)         |               |                |              | Pink, Rose          |                 | EU            |                |              |
| Fawn   |                 |               |                |              | Turquoise           |                 | EV            |                |              |
| Gray, Beige  |                 |               | GC             |              | White               |                 | EH            |                |              |
| Gray, Charcoal   | AL              | BZ            | GF             | HA           | Yellow, Pastel      |                 | EG            |                |              |
| Gray, Dark   |                 |               | GB             |              |                     |                 |               |                |              |

The double asterisk (\*\*) denotes a painted part. Suffix to be applied following the part number. Number in parentheses indicates Bell System code

NOTE:

When ordering parts from this section, prefix each number with the letters TP.

| UNIT            | TELETYPE CODE | BELL SYSTEM CODE |
|-----------------|---------------|------------------|
| RT CABINET      | LBAC212**     | 28A**            |
|                 | LBAC220**     | 28B**            |
| TURNING CABINET | LBAC221**     | 28A**            |

Prepared for American Telephone and Telegraph Company by Teletype Corporation.

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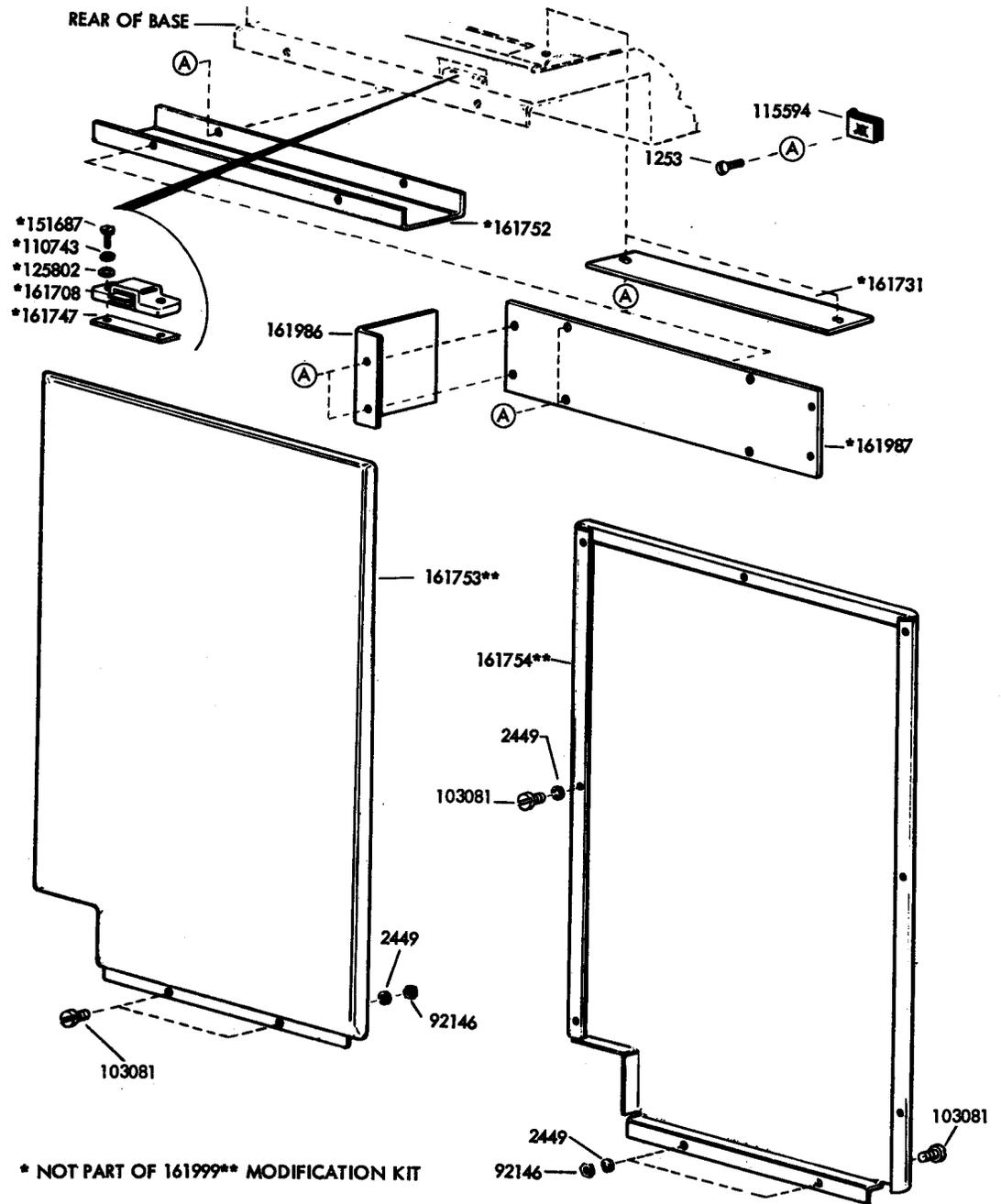
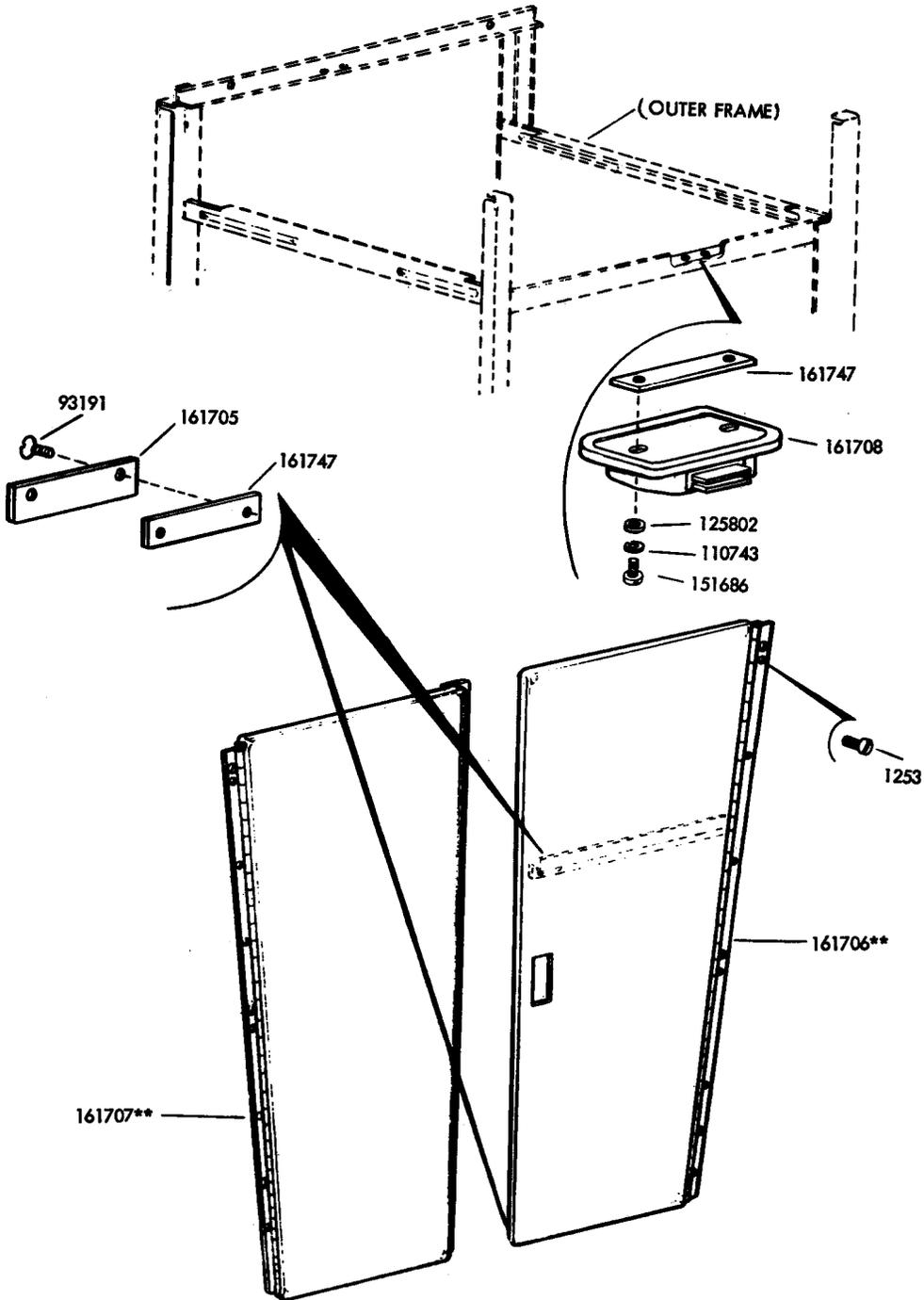


FIGURE 2. 161999\*\* MODIFICATION KIT TO PROVIDE END ENCLOSURES



\*\*Refer to page 1 for finish suffix

FIGURE 3. REAR DOORS AND LATCH MECHANISM

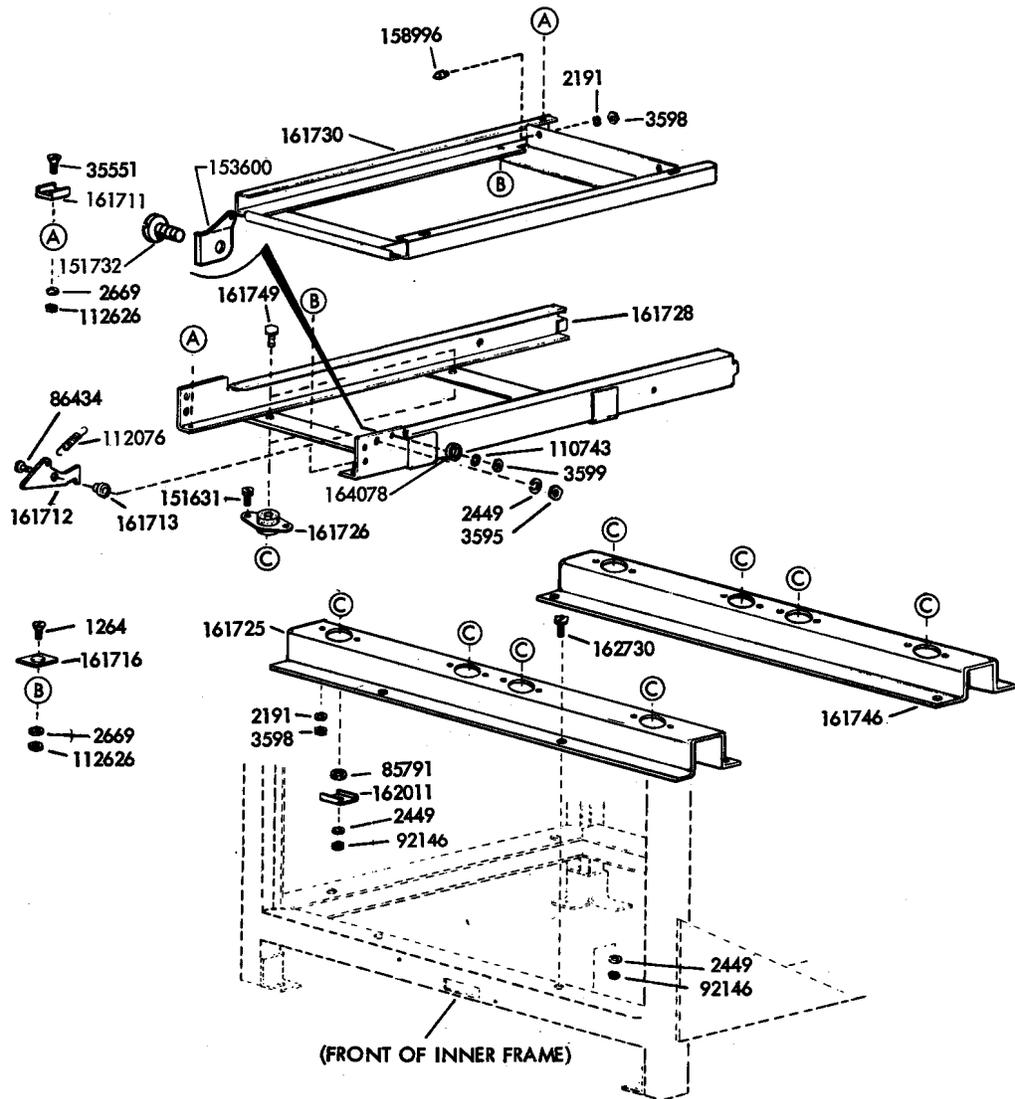


FIGURE 4. CHANNELS

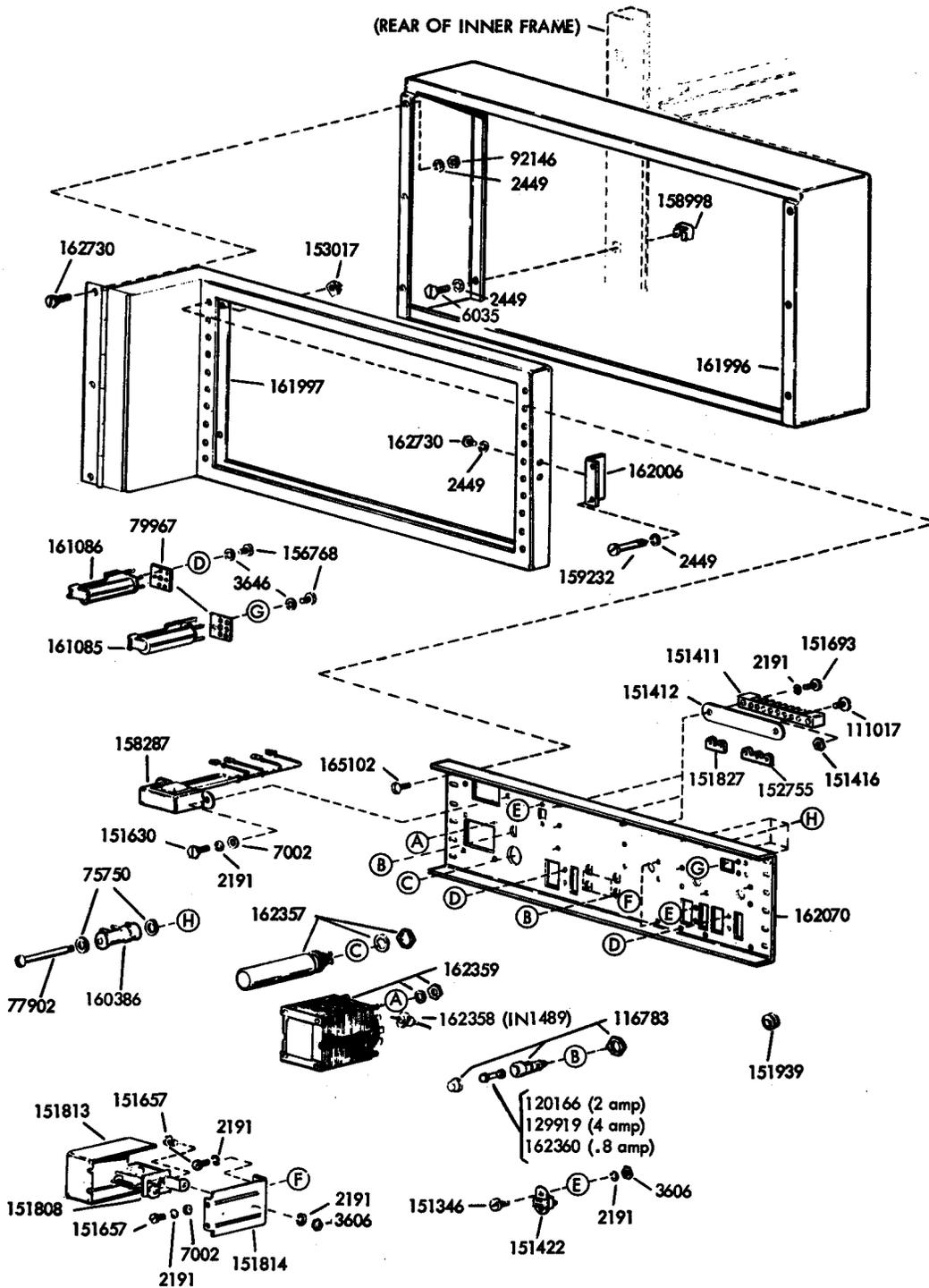


FIGURE 5. ELECTRICAL COMPONENTS

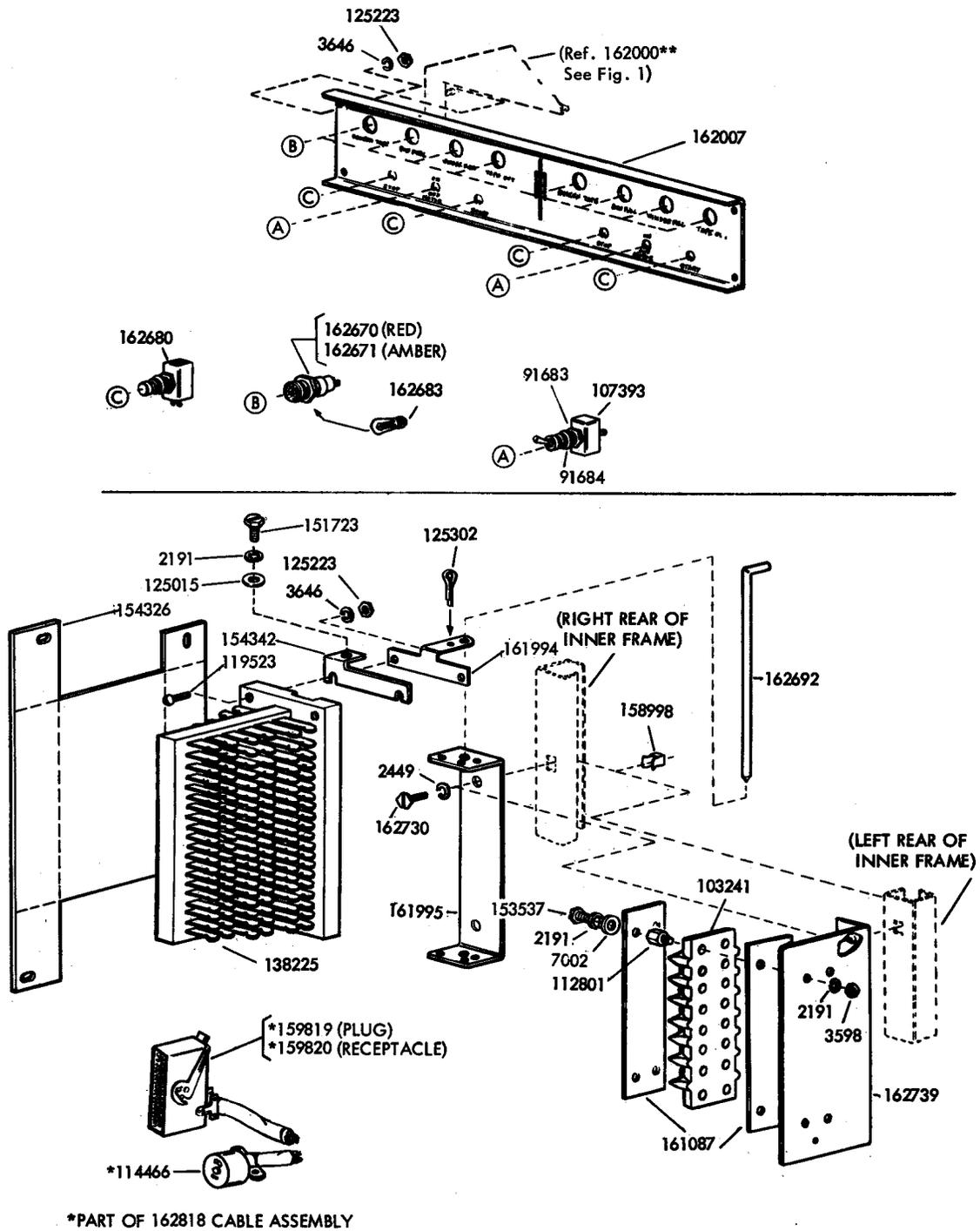
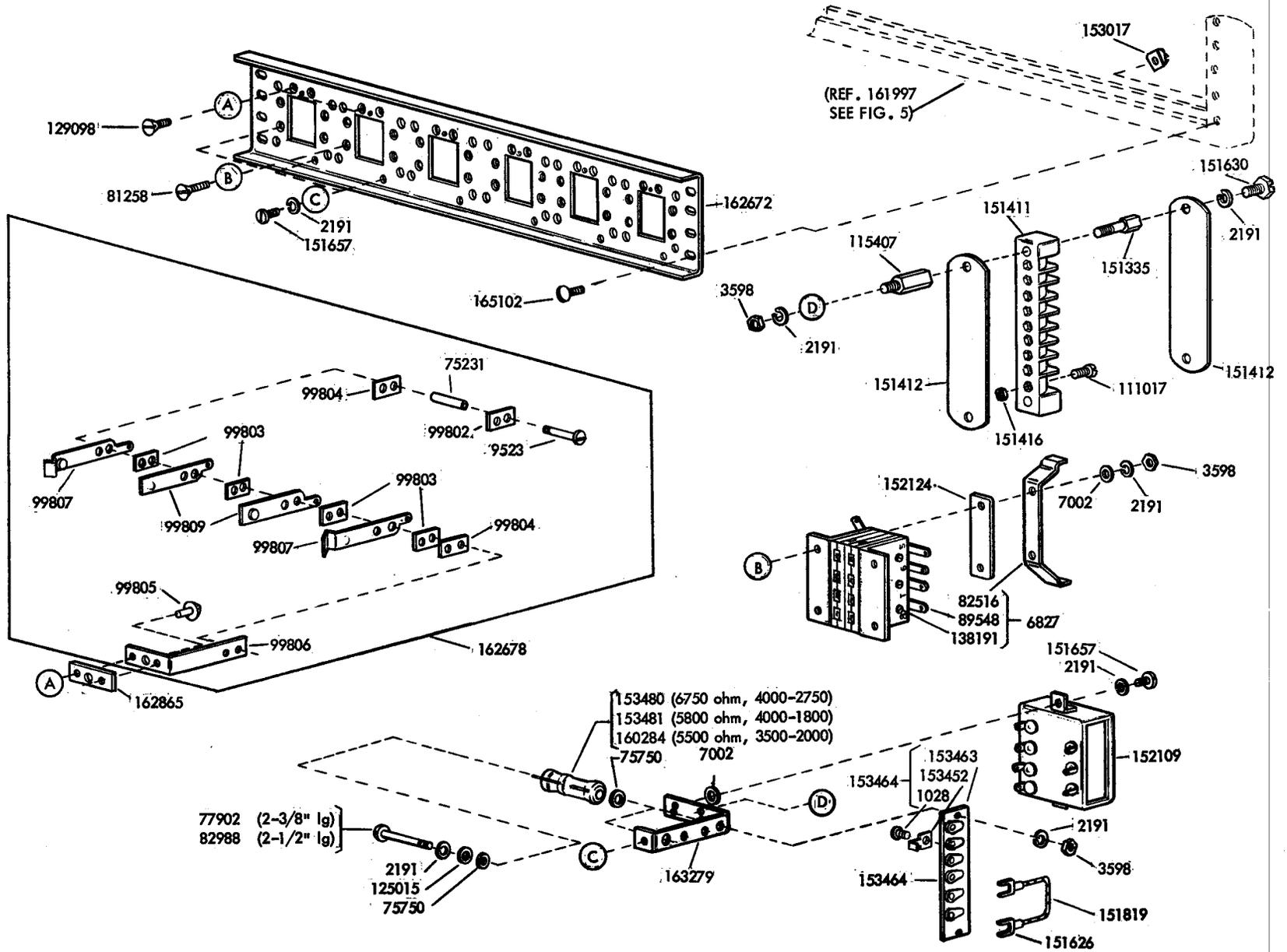


FIGURE 6. CONTROL PANEL AND TERMINAL BLOCKS

FIGURE 7. LINE RELAY MOUNTING COMPONENTS



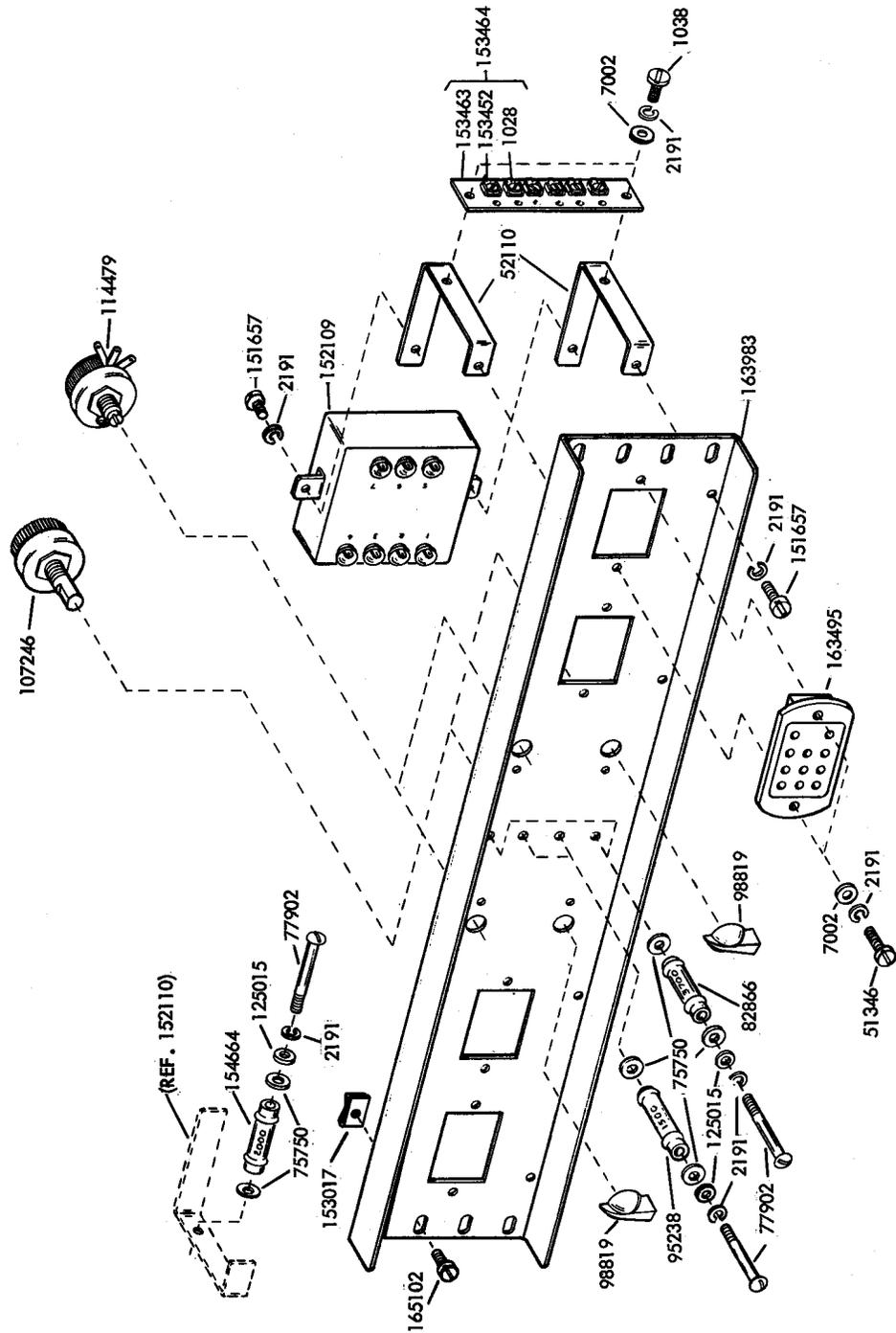


FIGURE 8. RELAY MOUNTING AND COMPONENTS



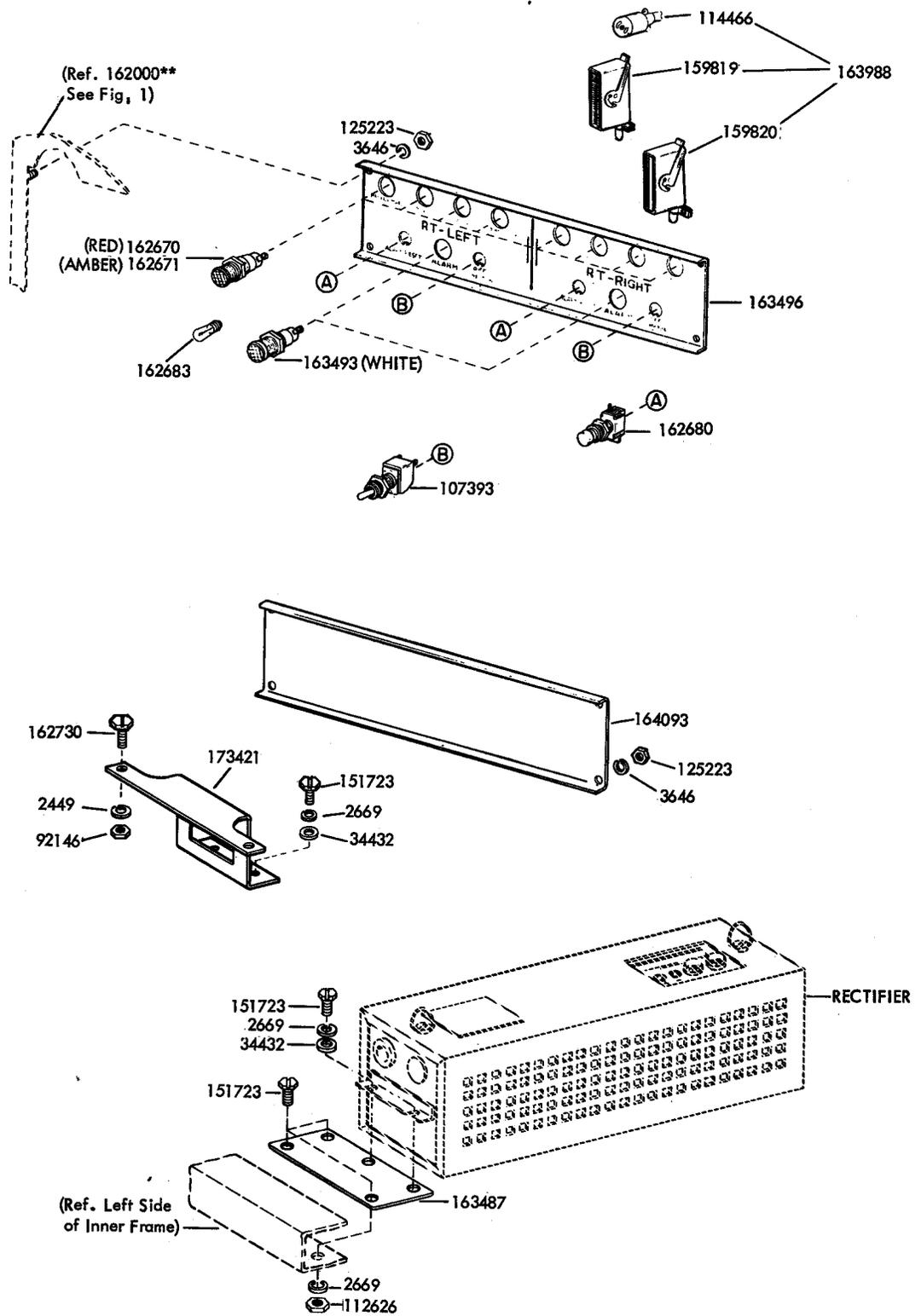


FIGURE 10. RECTIFIER MOUNTING PARTS AND CONTROL PLATE COMPONENTS



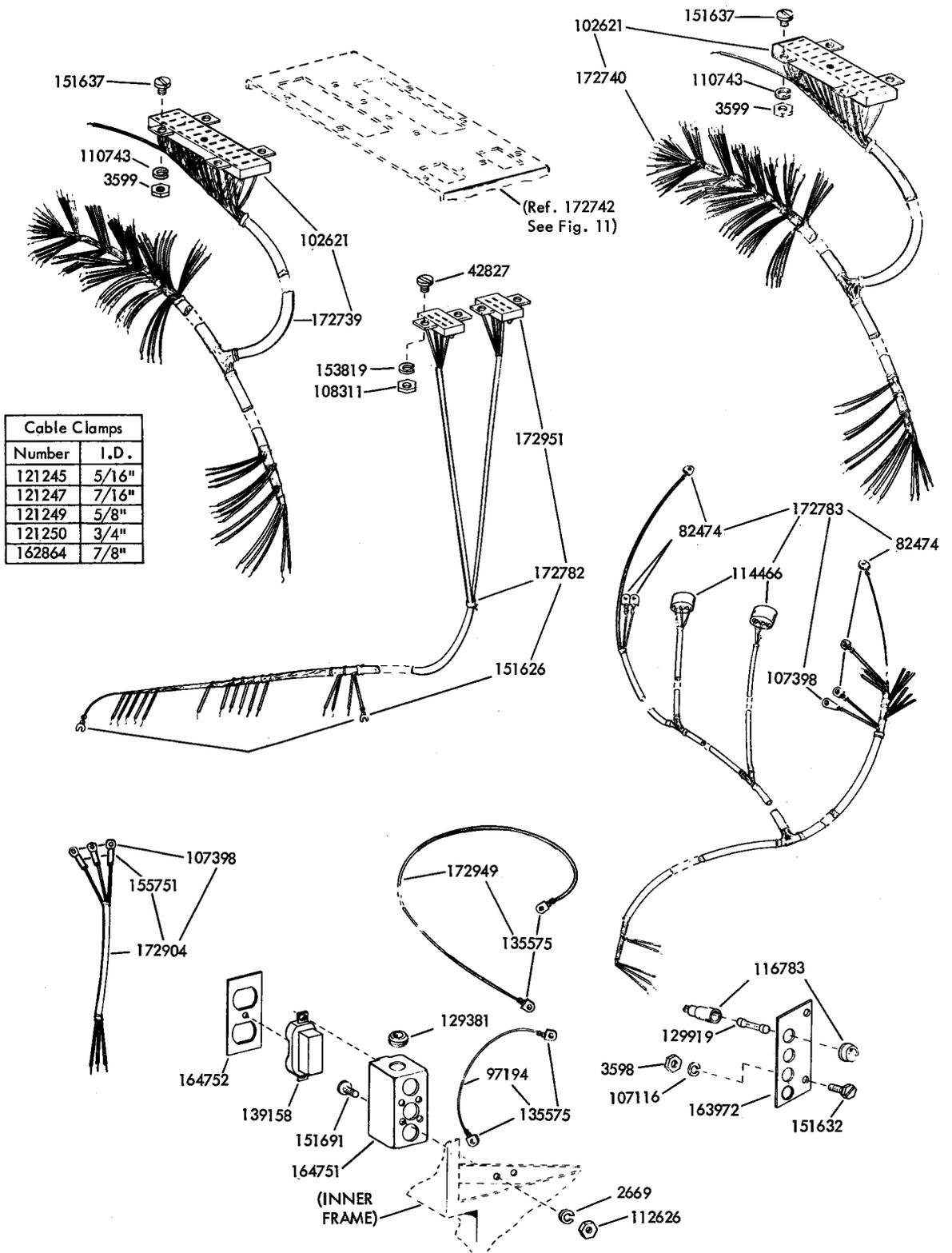


FIGURE 12. CABLE ASSEMBLIES

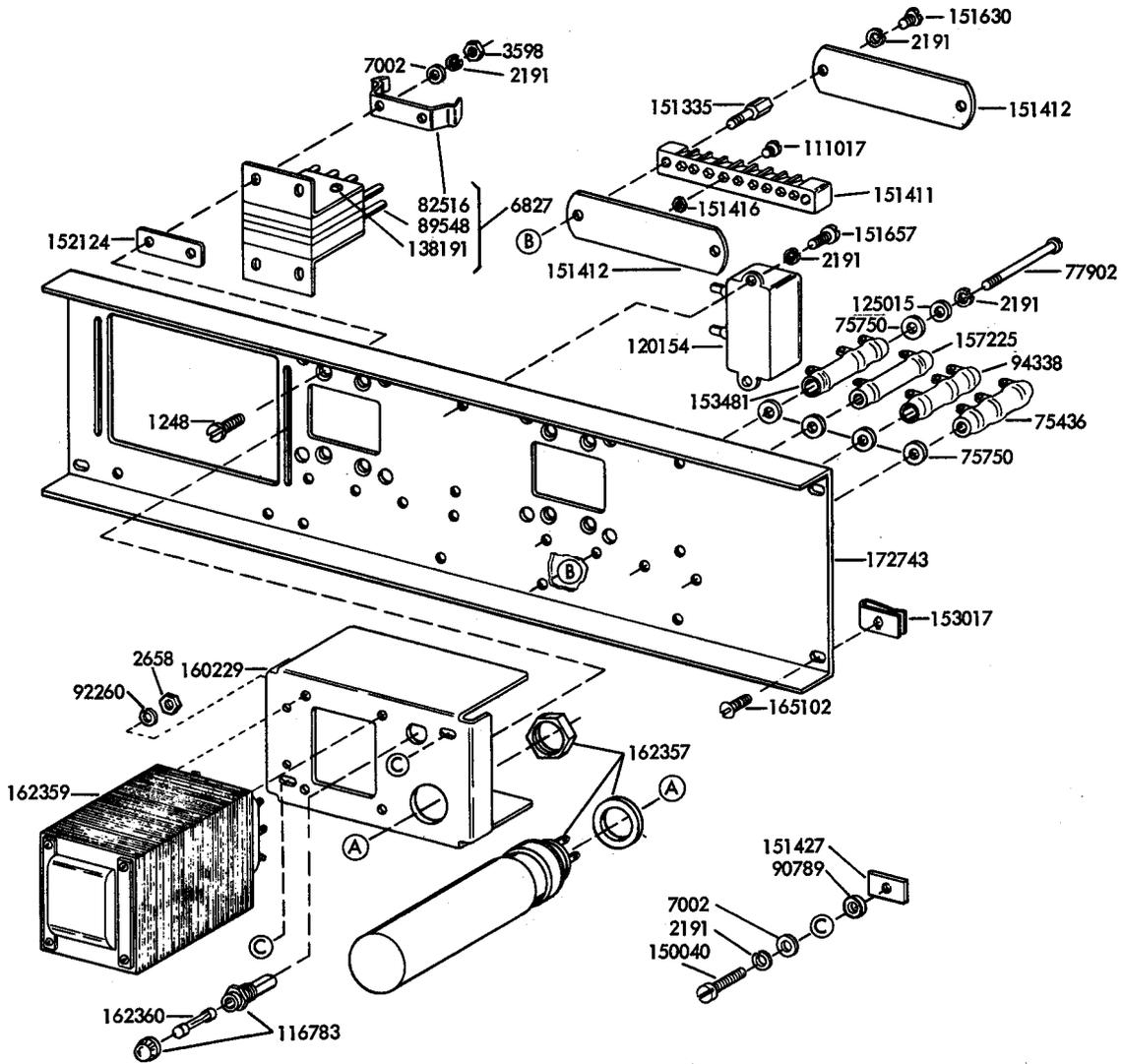


FIGURE 13. RELAY MOUNTING AND COMPONENTS

FIGURE 14. PANEL AND COMPONENTS

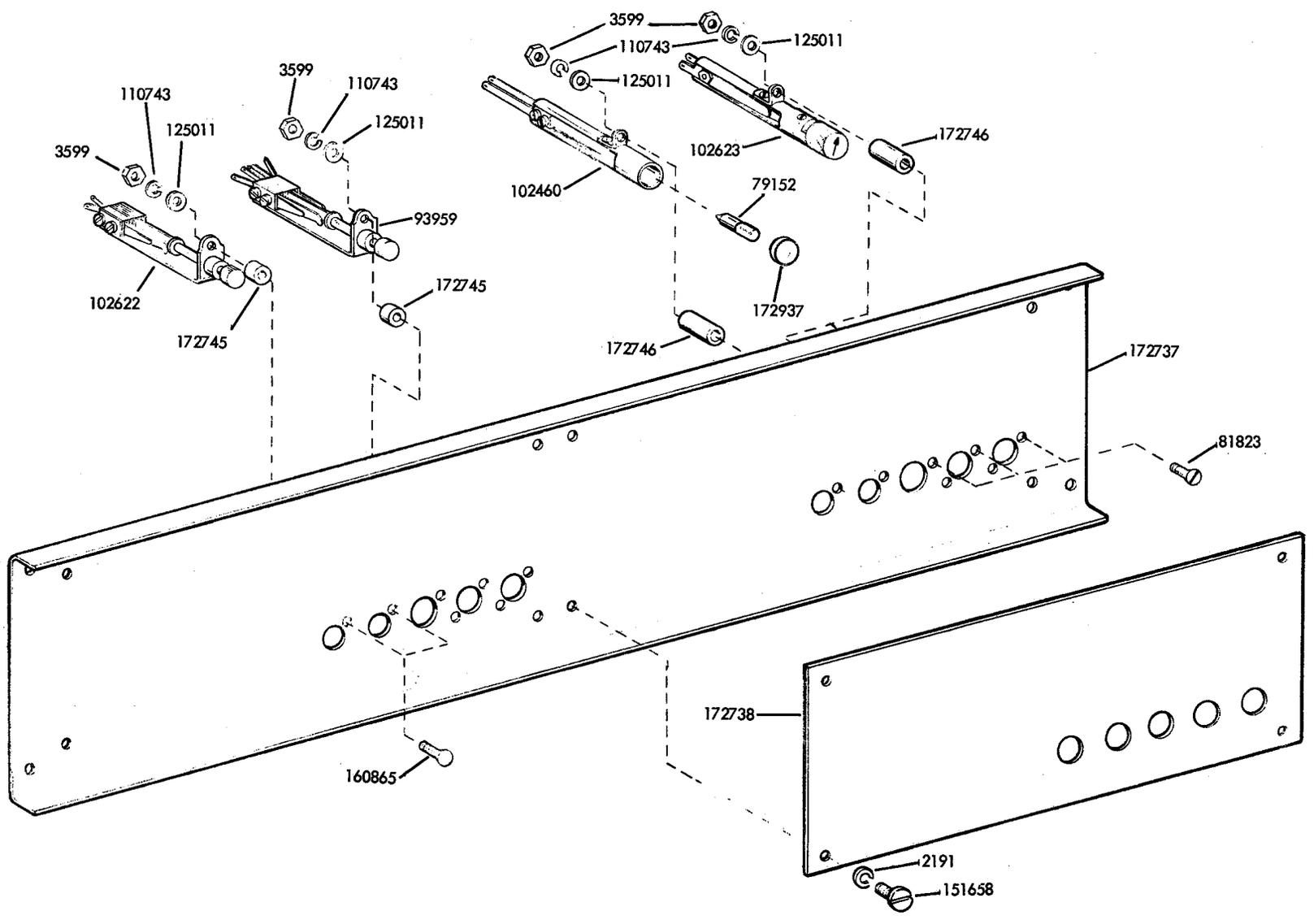
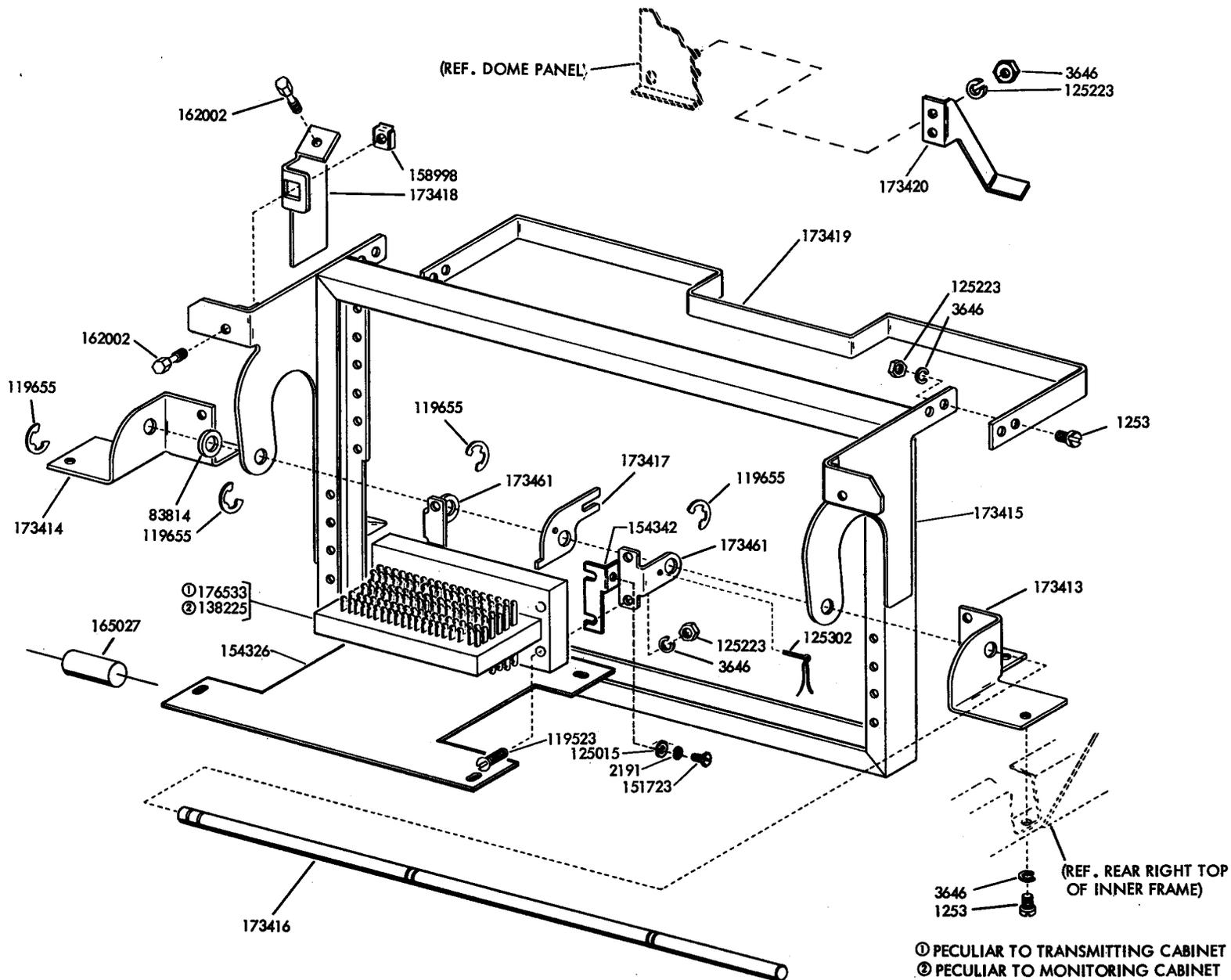


FIGURE 15. MOUNTING RACK FRAME



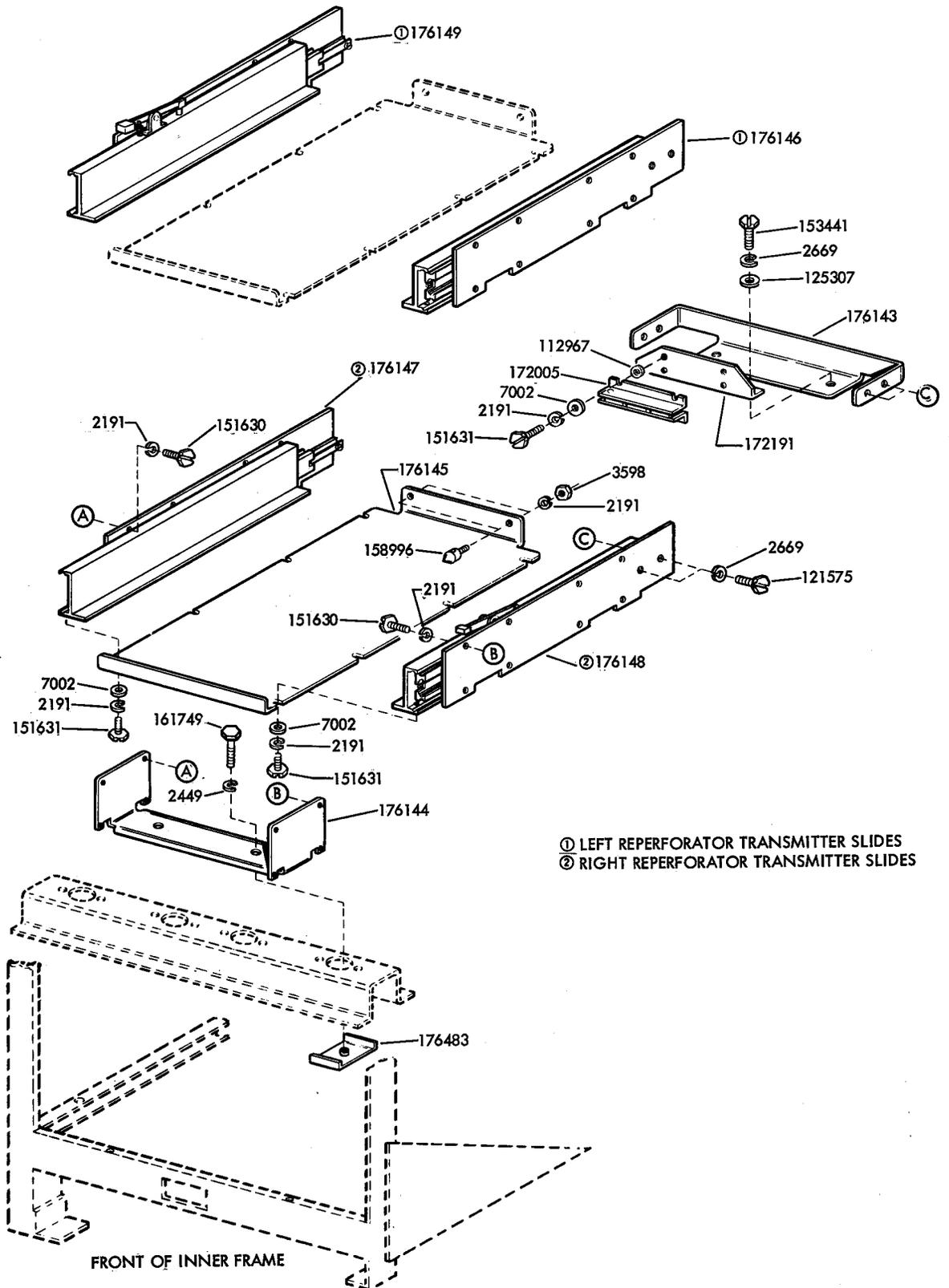


FIGURE 16. 176139 MODIFICATION KIT TO ADD BALL BEARING SLIDES FOR REPERFORATOR TRANSMITTER SETS

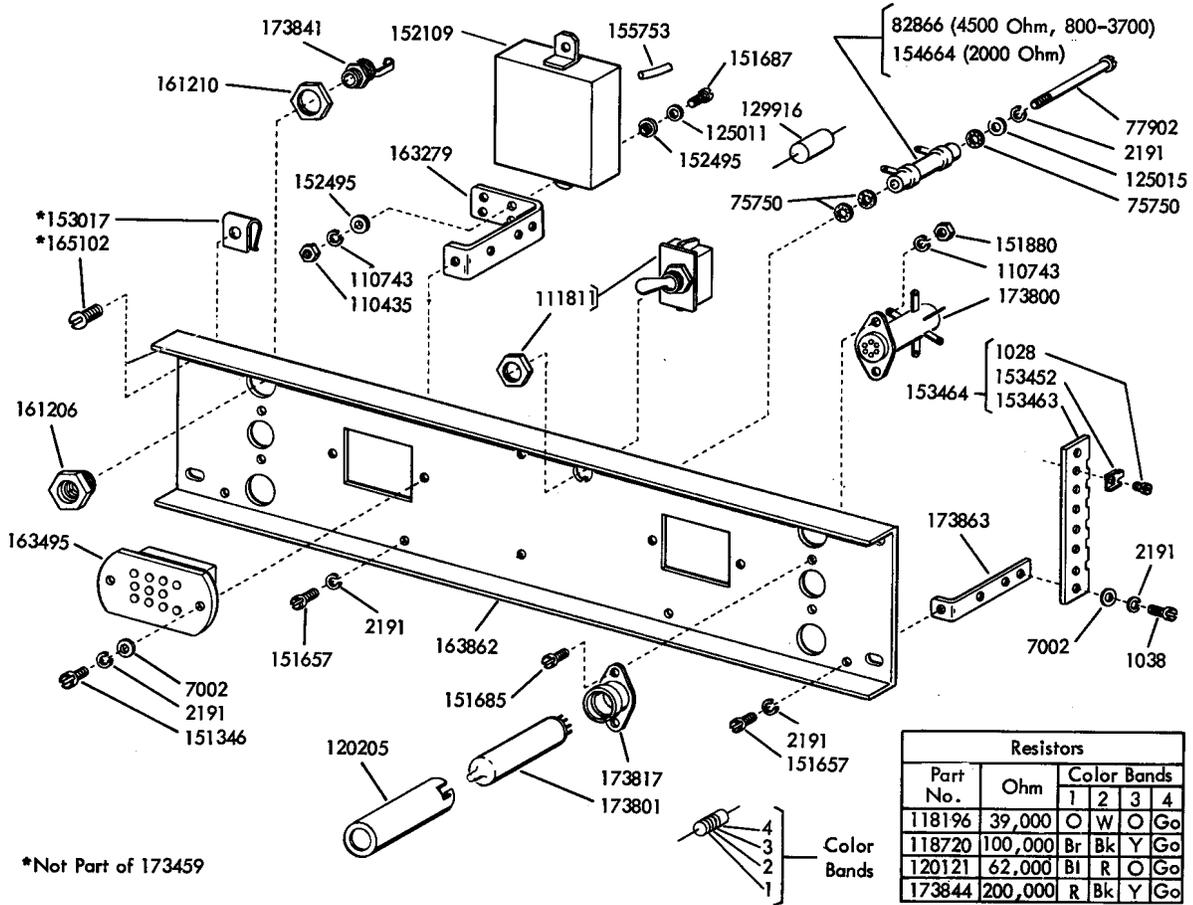
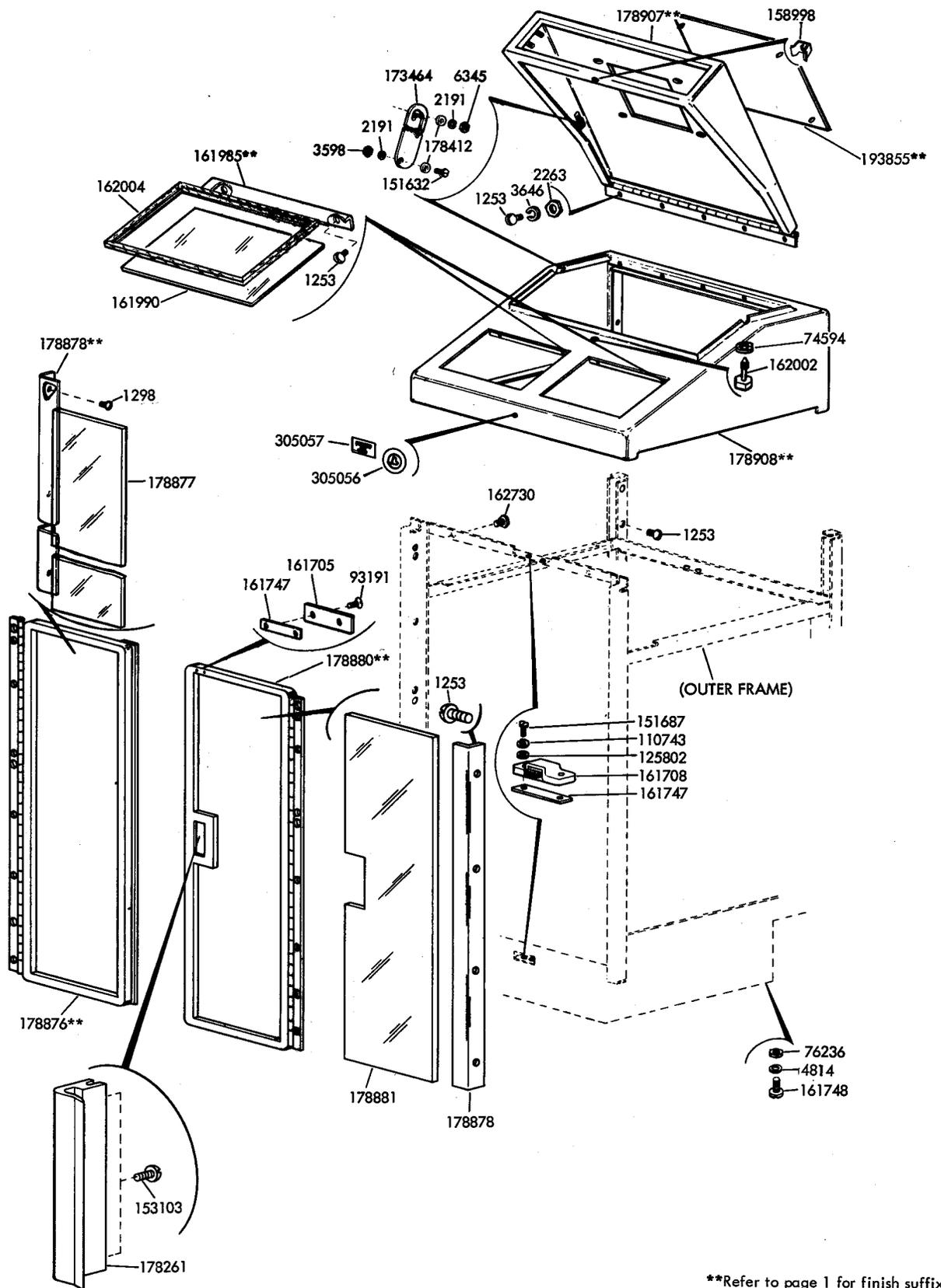


FIGURE 17. 173459 ELECTRONIC KEYSER PLATE ASSEMBLY



\*\*Refer to page 1 for finish suffix

FIGURE 18. FRONT DOORS AND DOME

## NUMERICAL INDEX

| Part Number | Description and Page Number                   | Part Number | Description and Page Number              | Part Number | Description and Page Number                    |
|-------------|---|-------------|--|-------------|--|
| 1028        | Screw (4-40 x 1/4 Fil) 8, 9, 18               | 92146       | Nut (1/4-20 Hex) 2, 3, 5, 6, 11          | 125307      | Washer, Flat 17                                |
| 1030        | Screw, Shoulder (6-40) 2                      | 92260       | Washer, Lock 14                          | 125802      | Washer, Flat 2, 3, 4, 19                       |
| 1038        | Screw (6-40 x 9/32 Fil) 9, 18                 | 93001       | Washer, Flat 2                           | 129098      | Screw (6-40 x 11/32 Flat) 8                    |
| 1248        | Screw (6-40 x 1/2 Flat) 14                    | 93191       | Screw (4-40 x 5/16 Flat) 2, 4, 19        | 129381      | Grommet, Rubber 13                             |
| 1253        | Screw (8-32 x 3/8 Rd) 2, 3, 4, 16, 19         | 93711       | Resistor (200 Ohms) 10                   | 129487      | Resistor (500 Ohms) 10                         |
| 1264        | Screw (10-32 x 1/2 Flat) 5                    | 93959       | Key 15                                   | 129916      | Capacitor (.1 mfd) 18                          |
| 1298        | Screw (8-32 x 1/4 Fil) 2, 19                  | 94338       | Resistor (5000 Ohms) 14                  | 129919      | Fuse (4 Amp) 6, 10, 13                         |
| 2191        | Washer, Lock 2, 5 to 10, 12, 14 to 19         | 95238       | Resistor (1500 Ohms) 9                   | 131099      | Terminal 12                                    |
| 2263        | Nut (8-32 Hex) 2, 19                          | 95971       | Screw (4-40 x 1/2 Flat)                  | 135575      | Terminal 13                                    |
| 2449        | Washer, Lock 3, 5, 6, 7, 11, 17               | 97194       | Jumper (8" Black) 13                     | 138191      | Screw (3-48 x 1 Rd) 8, 14                      |
| 2658        | Nut (6-32 Hex) 14                             | 98819       | Knob 9, 10                               | 138225      | Block, Terminal 7, 16                          |
| 2669        | Washer, Lock 5, 11, 13, 17                    | 99802       | Plate 8                                  | 139158      | Connector, Receptacle (Duplex) 13              |
| 3595        | Nut (1/4-32 Hex) 5                            | 99803       | Insulator (.094") 8                      | 150040      | Screw (6-40 x 5/8 Fil) 14                      |
| 3598        | Nut (6-40 Hex) 2, 5, 7, 8, 12, 13, 14, 17, 19 | 99804       | Insulator (.062") 8                      | 151335      | Stud 8, 12, 14                                 |
| 3599        | Nut (4-40 Hex) 5, 13, 15                      | 99805       | Plunger 8                                | 151346      | Screw (6-40 x 3/8 Fil) 6, 9, 18                |
| 3605        | Nut (5/16-18 Hex) 2                           | 99807       | Bracket 8                                | 151411      | Block, Terminal 6, 8, 10, 12, 14               |
| 3606        | Nut (6-40 Hex) 6                              | 99809       | Spring, Contact 8                        | 151412      | Insulator (1-9) 6, 8, 10, 12, 14               |
| 3610        | Spring  | 101976      | Connector, Plug (33 Pt) 12               | 151416      | Nut (6-40 Hex) 6, 8, 10, 12, 14                |
| 3646        | Washer, Lock 2, 6, 7, 11, 12, 16, 19          | 102460      | Socket, Lamp 15                          | 151422      | Connector, Receptacle (2 Pt) 6                 |
| 4814        | Washer, Lock 2, 19                            | 102621      | Connector, Receptacle (33 Pt) 13         | 151427      | Plate, Clamp 14                                |
| 6035        | Screw (1/4-20 x 5/8 Hex) 6                    | 102622      | Key 15                                   | 151442      | Screw (6-40 x 1/2 Hex) 12                      |
| 6345        | Nut (6-32 Hex) 2, 19                          | 102623      | Key 15                                   | 151626      | Terminal 8, 12, 13                             |
| 6827        | Block 8, 14                                   | 103081      | Screw (1/4-20 x 1/2 Fil) 3               | 151630      | Screw (6-40 x 1/4 Hex) 2, 6, 8, 10, 12, 14, 17 |
| 7002        | Washer, Flat 6 to 10, 12, 14, 17, 18          | 103241      | Block, Terminal 7                        | 151631      | Screw (6-40 x 5/16) Hex) 5, 12, 17             |
| 8185        | Screw (1/4-20 x 3/4 Fil) 2                    | 103588      | Screw (6-40 x 1/8 Hex) 10                | 151632      | Screw (6-40 x 3/8 Hex) 2, 13, 19               |
| 34432       | Washer, Flat 11                               | 107116      | Washer, Lock 13                          | 151637      | Screw (4-40 x 1/4 Fil) 12, 13                  |
| 35551       | Screw (10-32 x 3/8 Fil) 5                     | 107246      | Rheostat (5000 Ohms) 9, 10               | 151657      | Screw (6-40 x 1/4 Fil) 6, 8, 9, 12, 14, 18     |
| 42827       | Screw (3-48 x 1/4 Fil) 13                     | 107393      | Switch, Toggle (SP-ST) 7, 11             | 151658      | Screw (6-40 x 5/16 Fil) 12, 15                 |
| 44048       | Washer, Flat 12                               | 107398      | Terminal 13                              | 151685      | Screw (4-40 x 5/16 Fil) 12, 18                 |
| 55219       | Screw (8-32 x 3/8 Fil) 12                     | 108311      | Nut (3-48 Hex) 13                        | 151686      | Screw (4-40 x 3/8 Fil) 4, 12                   |
| 74594       | Ring, Retaining 2, 19                         | 110435      | Nut (4-40 Hex) 18                        | 151687      | Screw (4-40 x 7/16 Hex) 2, 3, 18, 19           |
| 74615       | Resistor (2000 Ohms) 10                       | 110743      | Washer, Lock 2 to 5, 12, 13, 15, 18, 19  | 151691      | Screw (10-32 x 3/8 Fil) 13                     |
| 75231       | Bushing, Insulating 8                         | 110750      | Relay 10                                 | 151693      | Screw (6-40 x 9/16 Hex) 6, 10                  |
| 75436       | Resistor (3000 Ohms) 14                       | 111017      | Screw (6-40 x 5/16 Fil) 6, 8, 10, 12, 14 | 151723      | Screw (10-32 x 3/8 Hex) 7, 11, 16              |
| 75750       | Washer, Insulating 6, 8, 9, 10, 14, 18        | 111811      | Switch, Toggle 18                        | 151732      | Screw (4-40 x 11/32 Fil) 5                     |
| 76099       | Washer, Flat 12                               | 112076      | Spring 5                                 | 151808      | Relay (1250 Ohms) 6                            |
| 76236       | Nut (5/16-18 Hex) 19                          | 112626      | Nut (10-32 Hex) 5, 11, 13                | 151813      | Cover 6  |
| 76862       | Screw (1/4-20 x 1 Rd) 2                       | 112801      | Stud 7                                   | 151814      | Bracket 6                                      |
| 77902       | Screw (6-40 x 2-3/8 Rd) 6, 8, 9, 10, 14, 18   | 112967      | Washer, Flat 17                          | 151819      | Jumper (3" Black) 8, 12                        |
| 79152       | Lamp 15                                       | 114466      | Connector, Receptacle (2 Pt) 7, 11, 13   | 151827      | Strap, Terminal 6, 10                          |
| 79523       | Screw (2-56 x 25/32 Fil) 8                    | 114479      | Rheostat (1500 Ohms) 9, 10               | 151880      | Nut (4-40 Hex) 18                              |
| 79967       | Insulator 6                                   | 115407      | Post 8, 10                               | 151939      | Grommet, Rubber 6, 10                          |
| 81258       | Screw (6-40 x 5/8 Flat) 8                     | 115594      | Nut, Speed (8-32) 3                      | 152109      | Filter 8, 9, 18                                |
| 81823       | Screw (4-40 x 1-3/32 Flat) 15                 | 116783      | Holder, Fuse 6, 10, 13, 14               | 152110      | Bracket 9                                      |
| 82250       | Resistor (650 Ohms) 10                        | 116785      | Fuse (.3 Amp) 10                         | 152124      | Spacer 8, 14                                   |
| 82284       | Resistor (70 Ohms) 10                         | 118196      | Resistor (39,000 Ohms) 18                | 152495      | Bushing 18                                     |
| 82474       | Terminal 10, 13                               | 118720      | Resistor (100,000 Ohms) 18               | 152755      | Strap, Terminal 6, 10                          |
| 82516       | Spring, Retaining 8, 14                       | 118865      | Cover 2                                  | 153017      | Nut, Speed (12-24) 6, 8, 9, 10, 14, 18         |
| 82866       | Resistor (4500 Ohms) 9, 10, 18                | 119523      | Screw (8-32 x 3/4 Rd) 7, 16              | 153103      | Screw, Self-Tapping (4-40) 19                  |
| 82988       | Screw (6-40 x 2-1/2 Rd) 8                     | 119655      | Ring, Retaining 16                       | 153441      | Screw (10-32 x 7/16 Hex) 17                    |
| 83814       | Washer, Flat 16                               | 120121      | Resistor (62,000 Ohms) 18                | 153452      | Terminal 8, 9, 18                              |
| 85791       | Washer, Flat 5                                | 120154      | Capacitor (25 mfd) 14                    | 153463      | Block, Terminal 8, 9, 18                       |
| 86434       | Screw (1/4-32 x 3/4 Fil) 5                    | 120166      | Fuse (2 Amp) 6, 10                       | 153464      | Block, Terminal 8, 9, 18                       |
| 87477       | Resistor (1000 Ohms) 10                       | 120205      | Shield, Tube 18                          | 153480      | Resistor (6750 Ohms) 8, 10                     |
| 88083       | Resistor (100 Ohms) 10                        | 121245      | Clamp, Cable (5/16" ID) 13               | 153481      | Resistor (5800 Ohms) 8, 14                     |
| 89548       | Spring, Contact 8, 14                         | 121247      | Clamp, Cable (7/16" ID) 12, 13           | 153537      | Screw (6-40 x 9/32 Hex) 7                      |
| 90789       | Washer, Flat 14                               | 121249      | Clamp, Cable (5/8" ID) 12, 13            | 153600      | Bracket, Spring 5                              |
| 91683       | Nut (15/32-32 Hex) 7                          | 121250      | Clamp, Cable (3/4" ID) 13                | 153819      | Washer, Lock 13                                |
| 91684       | Nut (15/32-32 Ring) 7                         | 121575      | Screw (10-32 x 5/16 Hex) 17              | 154326      | Cover, Insulating 7, 16                        |
|             |   | 125011      | Washer, Flat 15, 18                      |             |  |
|             |   | 125015      | Washer, Flat 7 to 10, 14, 16, 18         |             |  |
|             |   | 125223      | Nut (8-32 Hex) 7, 11, 12, 16             |             |  |
|             |   | 125302      | Pin, Cotter 7, 16                        |             |  |

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| 154342      | Bracket, Insulating Cover 7, 16          | 162011      | Channel, Stop 5                              | 172745      | Bushing (.406" Lg) 15           |
| 154664      | Resistor (2000 Ohms) 9, 18               | 162070      | Plate, Mounting 6                            | 172746      | Bushing (.703" Lg) 15           |
| 155751      | Sleeve, Insulating (1/8 ID x 1" Lg) 13   | 162195      | Arm, Slide 2                                 | 172747      | Cable Assembly 12               |
| 155753      | Sleeve, Insulating (1/8 ID x 1/2" Lg) 18 | 162357      | Capacitor (500 mfd) 6, 10, 14                | 172748      | Clamp, Cable 12                 |
| 156768      | Screw (8-32 x 9/32 Hex) 6                | 162358      | Diode, Silicon 6, 10                         | 172781      | Socket 12                       |
| 157225      | Resistor (2000 Ohms) 14                  | 162359      | Transformer 6, 10, 14                        | 172782      | Cable Assembly 13               |
| 158281      | Connector, Plug (32 Pt) 12               | 162360      | Fuse (.8 Amp) 6, 10, 14                      | 172783      | Cable Assembly 13               |
| 158283      | Connector, Receptacle (32 Pt) 12         | 162627      | Nut (#6 Speed) 2                             | 172897      | Handle 12                       |
| 158287      | Transformer Assembly 6                   | 162670      | Light, Pilot (Red) 7, 11                     | 172904      | Cable w/Terminals 13            |
| 158996      | Stud 5, 17                               | 162671      | Light, Pilot (Amber) 7, 11                   | 172937      | Cap, Lamp (White) 15            |
| 158998      | Retainer, Speed Nut 2, 6, 7, 16, 19      | 162672      | Plate, Relay 8                               | 172949      | Jumper (70" Green) 13           |
| 159232      | Screw, Captive (1/4-20) 6                | 162678      | Contact Assembly, Line Shunt 8               | 172951      | Connector, Receptacle (6 Pt) 13 |
| 159819      | Connector, Plug (32 Pt) 7, 11            | 162680      | Switch, Push 7, 11                           | 172952      | Connector, Plug (6 Pt) 12       |
| 159820      | Connector, Receptacle (32 Pt) 7, 11      | 162683      | Lamp, Incandescent (Clear) 7, 11             | 173394      | Hanger, Cable 12                |
| 160229      | Plate, Mounting 14                       | 162687      | Screw (6x1/2 Spl) 2                          | 173413      | Bracket, Right Mounting 16      |
| 160284      | Resistor (5500 Ohms) 8                   | 162692      | Pin, Hinge 7                                 | 173414      | Bracket, Left Mounting 16       |
| 160386      | Resistor (1000 Ohms) 6, 10               | 162730      | Screw (1/4-20 x 7/16 Hex) 2, 5, 6, 7, 11, 19 | 173415      | Frame, Mounting Rack 16         |
| 160865      | Screw (4-40 x 7/8 Flat) 15               | 162739      | Bracket, Terminal Board 7                    | 173416      | Shaft 16                        |
| 161085      | Relay 6                                  | 162818      | Cable Assembly 7                             | 173417      | Plate, Locating 16              |
| 161086      | Relay 6                                  | 162864      | Clamp, Cable (7/8" ID) 13                    | 173418      | Bracket, Left Anchor 16         |
| 161087      | Insulator (1-6) 7                        | 162865      | Spacer 8                                     | 173419      | Handle 16                       |
| 161206      | Bushing, Insulating 18                   | 163163      | Pad 2  | 173420      | Arm, Stop 16                    |
| 161210      | Nut (11/16 x 32 Hex) 18                  | 163279      | Bracket, Mounting 8, 18                      | 173421      | Bracket, Rectifier Mounting 11  |
| 161705      | Strike, Fastener 2, 4, 19                | 163484      | Relay 10                                     | 173459      | Plate Assembly 18               |
| 161706**    | Door, Right Rear 4                       | 163487      | Plate, Rectifier 11                          | 173461      | Bracket, Terminal Block 16      |
| 161707**    | Door, Left Rear 4                        | 163488      | Relay 10                                     | 173464      | Arm 2, 19                       |
| 161708      | Latch, Magnetic 2, 3, 4, 19              | 163489      | Relay 10                                     | 173800      | Turret, Socket 18               |
| 161711      | Block, Guide 5                           | 163491      | Capacitor (250 mfd) 10                       | 173801      | Tube, Vacuum 18                 |
| 161712      | Latch, Lever 5                           | 163492      | Relay 10                                     | 173817      | Base, Tube Shield 18            |
| 161713      | Bushing, Shoulder 5                      | 163493      | Light, Pilot (White) 11                      | 173841      | Jack 18                         |
| 161716      | Block, Support 5                         | 163494      | Plate, Mounting 10                           | 173844      | Resistor (200,000 Ohms) 18      |
| 161725      | Channel, Front 5                         | 163495      | Base, Mounting 9, 18                         | 173863      | Block, Mounting 18              |
| 161726      | Mount, Vibration 5                       | 163496      | Panel, Control 11                            | 174009      | Diode 10                        |
| 161728      | Support, Channel 5                       | 163862      | Strip, Fuse Mounting 13                      | 174456      | Plate, Nut 2                    |
| 161730      | Frame, Mounting 5                        | 163972      | Plate, Relay 9                               | 176139      | Modification Kit 1              |
| 161731      | Plate, Cover 3                           | 163983      | Cable Assembly 11                            | 176143      | Bracket 17                      |
| 161733**    | Door, Left 2                             | 163988      | Washer, Flat 5                               | 176144      | Bracket 17                      |
| 161734      | Window 2                                 | 164078      | Spacer (.375" Thk) 2                         | 176145      | Tray 17                         |
| 161736**    | Door, Right 2                            | 164081      | Panel, Control 11                            | 176146      | Slide, Right (Left RT Set) 17   |
| 161746      | Channel, Rear 5                          | 164093      | Clip, Capacitor 10                           | 176147      | Slide, Left (Right RT Set) 17   |
| 161747      | Plate, Nut 2, 4, 19                      | 164427      | Box, Junction 13                             | 176148      | Slide, Right (Right RT Set) 17  |
| 161748      | Screw (5/16-18 x 5/8 Flat) 2, 3, 19      | 164751      | Plate, Cover 13                              | 176149      | Slide, Left (Left RT Set) 17    |
| 161749      | Screw (1/4-20 x 1-1/2 Hex) 5, 17         | 164752      | Plate, Name (Bell) 2                         | 176483      | Channel, Stop 17                |
| 161752      | Channel, Duct 3                          | 164754      | Network, Spark Suppression 10, 16            | 176533      | Block, Terminal 16              |
| 161753**    | Panel, Left Side 3                       | 165027      | Diode 12                                     | 176541      | Capacitor (3 mfd) 10            |
| 161754**    | Panel, Right Side 3                      | 165073      | Screw (12-24 x 3/8 Rd) 6, 8 to 10, 14, 18    | 178261      | Handle, Door 19                 |
| 161985**    | Bracket, Clip 2, 19                      | 172005      | Latch, Magnetic 17                           | 178361      | Transformer 10                  |
| 161986      | Cover, Duct 3                            | 172191      | Bracket, Latch 17                            | 178362      | Transformer Assembly 10         |
| 161987      | Plate, Duct 3                            | 172686      | Relay 12                                     | 178412      | Bushing 2, 19                   |
| 161990      | Window 2, 19                             | 172688      | Resistor (3900 Ohms) 12                      | 178876**    | Door, Left 19                   |
| 161991      | Window 2                                 | 172689      | Resistor (4300 Ohms) 12                      | 178877      | Window 19                       |
| 161994      | Bracket, Terminal Block 7                | 172690      | Resistor (5100 Ohms) 12                      | 178878**    | Bracket, Clip 19                |
| 161995      | Bracket, Terminal Block 7                | 172726      | Resistor (250 Ohms) 12                       | 178880**    | Door, Right 19                  |
| 161996      | Frame, Mounting 6                        | 172727      | Post, Cover Mounting 12                      | 178881      | Window 19                       |
| 161997      | Frame, Mounting Rack 6, 8                | 172729      | Plate, Mounting 12                           | 178907**    | Cover 19                        |
| 161998      | Plate, Name (Teletype) 2                 | 172733      | Plate, Relay 12                              | 178908**    | Frame, Top 19                   |
| 161999**    | Modification Kit 1, 3                    | 172734      | Bracket 12                                   | 193855**    | Cover w/Clip 2, 19              |
| 162000**    | Frame, Top 2, 7, 11                      | 172737      | Panel, Control 15                            | 305056      | Plate, Identification 2, 19     |
| 162001**    | Dome 2                                   | 172738      | Cover, Designation 15                        | 305057      | Plate, Identification 2, 19     |
| 162002      | Screw, Captive (1/4-20) 2, 16, 19        | 172739      | Cable Assembly 13                            |             |                                 |
| 162004      | Gasket 2, 19                             | 172740      | Cable Assembly 13                            |             |                                 |
| 162005**    | Bracket, Clip 2                          | 172741      | Shelf 12                                     |             |                                 |
| 162006      | Bracket 6                                | 172742      | Bracket, Shelf 12, 13                        |             |                                 |
| 162007      | Panel, Control 7                         | 172743      | Plate, Relay 14                              |             |                                 |

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