

28 TYPING AND NONTYPING PERFORATORS

ADJUSTMENTS

1. GENERAL

- 1.001 This addendum supplements Section 573-139-700, Issue 1, and is issued to incorporate engineering changes to the backspace mechanism, and to change the requirement tolerance for the LATCH LEVER CLEARANCE adjustment of the punch mechanism. Arrows in the margins indicate changes.
- 1.002 Insert the attached pages in accordance with the filing instructions above.

Attached:

Page 1 dated May 1966, reissued; April 1968, reissued
Page 2 dated May 1966, revised; April 1968, reissued
Page 17 dated April 1968, revised
Page 18 dated April 1968, reissued
Page 57 dated May 1966, revised; April 1968, reissued
Page 58 dated May 1966, revised; April 1968, reissued
Page 61 dated May 1966, reissued; April 1968, reissued
Page 62 dated May 1966, revised; April 1968, reissued

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ADJUSTMENTS

CONTENTS	PAGE	CONTENTS	PAGE
1. GENERAL	3	Punch slide downstop position	14
2. BASIC UNIT	5	Punch slide guide position	14
Function Mechanism		Punch slide spring	25
Clutch shoe lever spring	6	Retractor bail springs	25
Clutch shoe spring	6	Tape guide spring	26
Function clutch drum end play	5	Punch Mechanism (For Fully Perforated Tape)	
Function clutch latch lever spring	34	Punch pin penetration	15
Function clutch release spring	10	Punch slide downstop position	15
Function clutch shoe lever	5	Punch slide guide	15
Function clutch trip lever	9	Punch slide spring	27
Main trip lever	10	Tape guide spring (punch block)	27
Main trip lever spring	10	Punch Mechanism (For Fully Perforated Tape with Indentations of Feed Wheel Between the Feed Holes)	
Release downstop bracket	31	Detent	24
Reset arm	9	Feed hole lateral alignment	24
Rocker bail	7	Feed hole spacing (final)	23
Rocker bail guide bracket	8	Punch Mechanism (For Fully Perforated Tape with Indentations of Feed Wheel Fully Punched Out)	
Punch Mechanism		Feed wheel indentation alignment	22
Detent lever spring	30	Feed hole spacing	21
Feed pawl (preliminary)	17	Punch Mechanism (For Nontyping Perforator)	
Feed pawl spring	30	Perforator position (final)	11
Latch lever clearance	17	Perforator position (preliminary)	11
Perforator drive link spring	13	Punch Mechanism (For Typing Perforator)	
Reset bail trip lever	16	Perforator position	12
Tape depressor slide spring	28	Ribbon Feed Mechanism	
Tape guide	28	Detent spring	56
Tape guide assembly spring	26	Drive arm	55
Tape guide (early design)	29	Drive arm spring	56
Tape guide (latest design)	29	Feed pawl spring	55
Tape guide spring (for units not equipped with tape guide adjusting plate)	29	Ratchet wheel torque spring	55
Tape guide spring (tape chute)	26		
Tape shoe torsion spring	28		
Toggle bail eccentric (preliminary)	13		
Toggle operating arm	13		
Punch Mechanism (For Chadless Tape)			
Detent lever	19		
Feed hole lateral alignment	20		
Feed hole spacing (final)	18		
Feed hole spacing (preliminary)	18		
Punch pin penetration	14		

CONTENTS	PAGE	CONTENTS	PAGE
Typing Mechanism		3. VARIABLE FEATURES	57
Accelerator spring	52	Chad Chute Assembly	80
Axial corrector (yielding)	47	Code Reading Contacts	
Axial corrector (non-yielding)	46	Code reading contacts (strobing)	76
Axial output rack guide roller	45	Contact bracket (preliminary) make	
Axial sector alignment	44	type contacts	71
Bell crank springs	32	Contact bracket (preliminary) transfer	
Corrector drive link (yielding)		type contacts	70
extension spring	47	Contact mounting bracket	69
Corrector drive link spring		Contact mounting plate	69
(non-yielding)	42	Marking contact backstops	67
Eccentric shaft	44	Marking contact springs	
Figures arm assembly spring	37	(preliminary)	67
Figures extension spring	37	Spacing contact backstops	
Function blade springs	42	(preliminary)	68
Function box	35	Spacing contact springs	
Idler gear eccentric shaft	46	(preliminary)	68
Letters and figures yield arm	37	Swinger contact springs	
Letters arm assembly spring	38	(preliminary)	68
Letters extension arm spring	38	Manual and Power Drive Back-	
Lifter arm	39	space Mechanism	
Lifter arm eccentric screw	39	Early Design	
Lifter spring	42	Armature hinge	61
Lifter toggle link spring	42	Armature upstop	61
Lock lever	40	Latch	63
Lock lever trip post	41	Latch extension	62
No. 5 pulse beam spring	40	Non-repeat arm	63
Oscillating bail drive link	43	For Chadless Tape	
Oscillating pivot	43	Drive arm	62
Print hammer spring	52	Feed pawl adjusting plate	57
Printing latch spring	52	Feed pawl eccentric	58
Printing trip link	52	Rake	57
Printing trip link spring	52	Return latch	58
Pushbar guide bracket	45	For Chadless Tape (Early Design)	
Pushbar operating blade (final)	33	Armature bail spring	64
Pushbar operating blade		Bell crank spring	64
(preliminary)	32	Latch extension spring (power	
Rocker bail pilot stud	34	drive only)	64
Rotary correcting lever	48	Gear segment spring	64
Transfer mounting bracket	36	Feed pawl spring	64
Typing Mechanism (For Chadless		Latch spring	64
Tape)		For Fully Perforated Tape	
Print hammer	53	Backspace pawl clearance	59
Ribbon carrier	50	Backspace ratchet	59
Typewheel	53	Drive link	60
Typing Mechanism (For Fully		Feed pawl disabling	60
Perforated Tape)			
Print hammer (preliminary)	54		
Ribbon carrier	51		
Typewheel positioning and print			
hammer (final)	54		

2.13 Punch Mechanism continued

LATCH LEVER CLEARANCE

REQUIREMENT (FOR BOTH TYPING AND NON-TYPING PERFORATORS)

WITH "BLANK" COMBINATION SELECTED, THE FUNCTION CLUTCH DISENGAGED AND LATCHED, CLEARANCE BETWEEN THE PUNCH SLIDE AND ITS ASSOCIATED LATCH LEVER.

MIN. 0.015 INCH

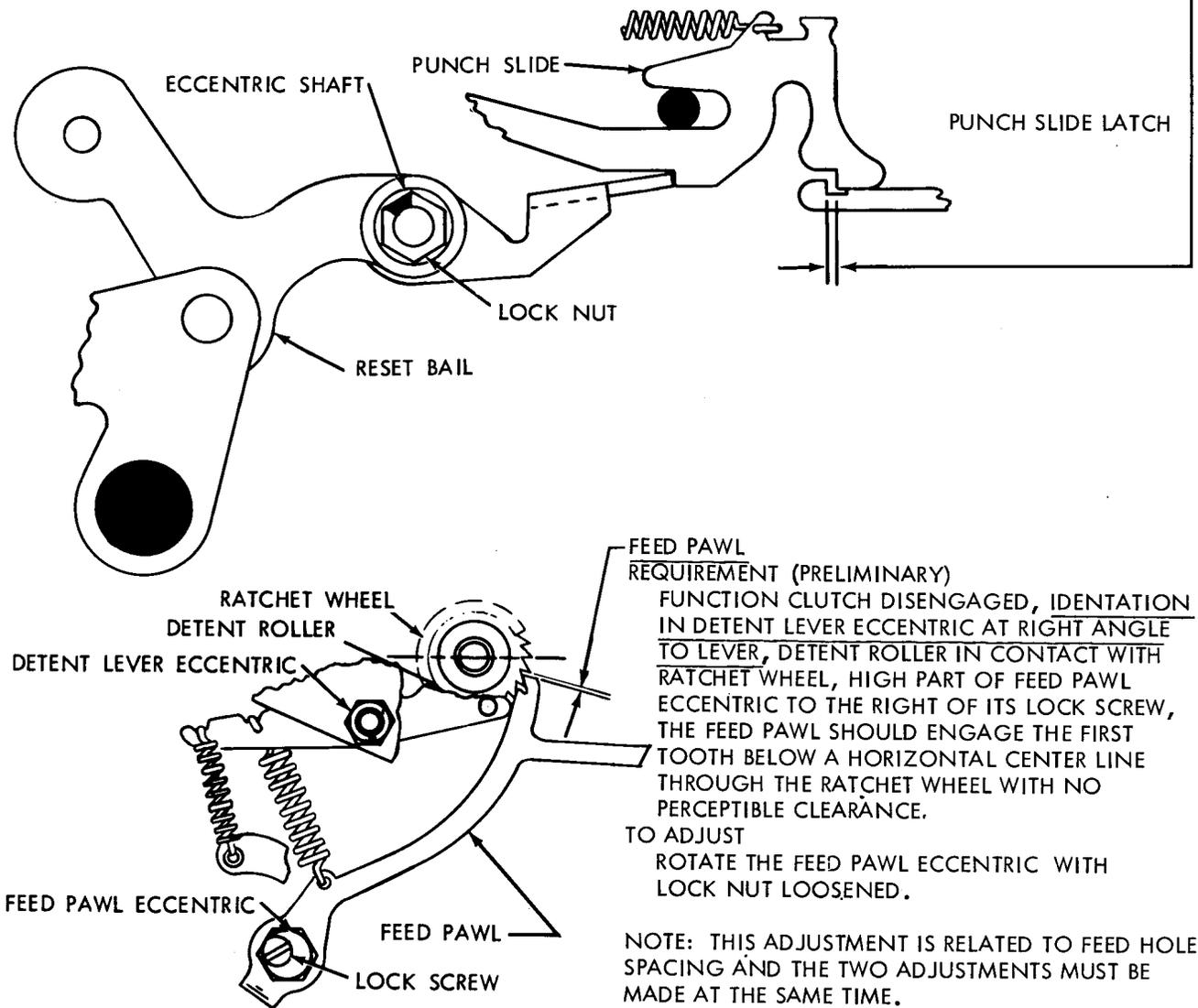
MAX. 0.025 INCH

FOR THE SLIDE HAVING THE LEAST CLEARANCE.

TO ADJUST

LOOSEN THE LOCK NUT ON THE RESET BAIL ECCENTRIC SHAFT AND POSITION THE RESET BAIL BY ROTATING THE ECCENTRIC SHAFT TO MEET THE REQUIREMENT: THE INDENT SHALL BE KEPT ABOVE THE HORIZONTAL CENTER LINE OF THE ECCENTRIC.

NOTE: ON KEYBOARD PERFORATORS NOT HAVING A "BLANK" KEY, SUBSTITUTE USE OF THE "T" KEY WHENEVER USE OF THE "BLANK" KEY IS REQUIRED.



2.14 Punch Mechanism continued

NOTE: THE ADJUSTMENTS ON THIS PAGE APPLY ONLY TO CHADLESS TAPE MECHANISM.

FEED HOLE SPACING (PRELIMINARY)
REQUIREMENT

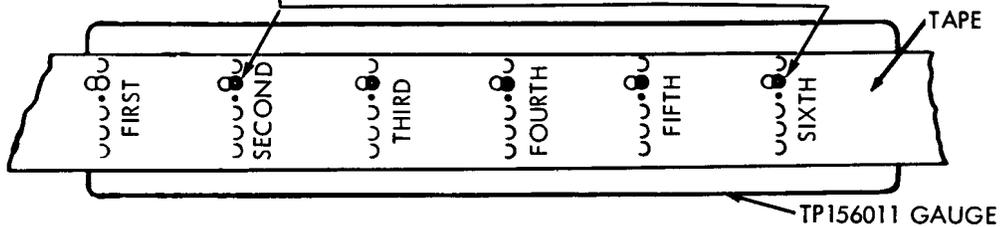
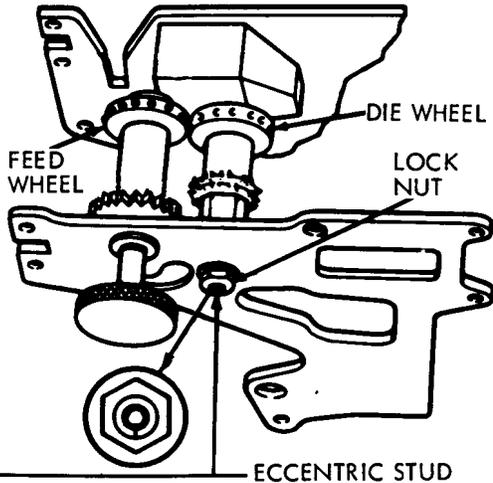
THE INDENT OF DIE WHEEL ECCENTRIC STUD SHALL BE POINTING DOWNWARD.
TO ADJUST
POSITION DIE WHEEL ECCENTRIC STUD WITH LOCK NUT LOOSENED.

NOTE

BEFORE PROCEEDING WITH THE FOLLOWING ADJUSTMENTS, CHECK BOTH TAPE GUIDE
SPRING TENSIONS.

FEED HOLE SPACING (FINAL)
REQUIREMENT

- (1) WITH TAPE SHOE BLOCKED AWAY FROM THE FEED WHEEL, THE FEED PAWL AND DETENT DISENGAGED, AND TAPE REMOVED FROM THE PUNCH MECHANISM, THE FEED WHEEL SHALL ROTATE FREELY. (CHECK THROUGH 3 OR 4 ROTATIONS).
- (2) PERFORATE SIX SERIES OF (9) "BLANK" COMBINATIONS FOLLOWED BY (1) "LETTERS" COMBINATION. OPEN CHADS SO CODE HOLES ARE VISIBLE. PLACE TAPE OVER SMOOTH SIDE OF THE TP156011 TAPE GAUGE SO CIRCULAR PORTION OF THE FIRST NUMBER TWO CODE HOLE IN TAPE IS CONCENTRIC WITH THE FIRST (0.072) HOLE OF TAPE GAUGE. (SEE NOTE). THE NEXT FOUR 0.072 HOLES IN TAPE GAUGE SHALL BE VISIBLE THROUGH THE NUMBER TWO CODE HOLES IN TAPE AND CIRCULAR PORTION OF THE LAST (SIXTH) NUMBER TWO CODE HOLE IN TAPE SHALL BE ENTIRELY WITHIN THE 0.086 DIA. HOLE OF TAPE GAUGE.



NOTE: THE FIRST FIVE HOLES IN GAUGE ARE THE SAME SIZE AS CODE HOLES IN TAPE (0.072 INCH DIAMETER) BUT THE SIXTH HOLE IN GAUGE IS LARGER THAN THE FIRST FIVE (0.086 INCH DIAMETER). THIS ARRANGEMENT ALLOWS ± 0.007 INCH VARIATION IN FIVE (5) INCHES.

TO ADJUST

- (1) WITH TAPE REMOVED FROM PUNCH MECHANISM, LOOSEN DIE WHEEL ECCENTRIC STUD LOCK NUT AND ADJUST DIE WHEEL SO THAT IT JUST BINDS ON FEED WHEEL, BACK OFF ECCENTRIC SO DIE WHEEL IS JUST FREE (CHECK FREENESS THROUGH 3 OR 4 ROTATIONS). KEEP INDENT OF ECCENTRIC STUD BELOW THE HORIZONTAL CENTER LINE OF STUD.
- (2) CHECK TEN CHARACTERS PER INCH REQUIREMENT AND REFINE FEED WHEEL DIE WHEEL CLEARANCE ADJUSTMENT TO MEET THE REQUIREMENT BY MOVING INDENT OF DIE WHEEL ECCENTRIC STUD TOWARD FEED WHEEL TO DECREASE CHARACTER SPACING AND AWAY FROM FEED WHEEL TO INCREASE THE CHARACTER SPACING.

CAUTION: WITH THE TAPE REMOVED FROM THE PUNCH MECHANISM, BE SURE THE DIE WHEEL DOES NOT BIND.

- (3) WITH THE TAPE SHOE AWAY FROM THE FEED WHEEL, THE FEED PAWL AND DETENT DISENGAGED, AND THE TAPE REMOVED FROM THE PUNCH MECHANISM, THE FEED WHEEL SHALL ROTATE FREELY. FAILURE TO MEET THIS REQUIREMENT INDICATES THE DIE WHEEL ECCENTRIC HAS BEEN OVER-ADJUSTED. TO MEET THIS REQUIREMENT, REFINE THE ADJUSTMENT.

3. VARIABLE FEATURES.

NOTE: UNLESS OTHERWISE SPECIFIED, THE FOLLOWING BACKSPACE ADJUSTMENTS APPLY TO BOTH THE CHADLESS AND FULLY PERFORATED TAPE MECHANISMS.

3.01 Manual and Power Drive Backspace Mechanism (For Chadless Tape)

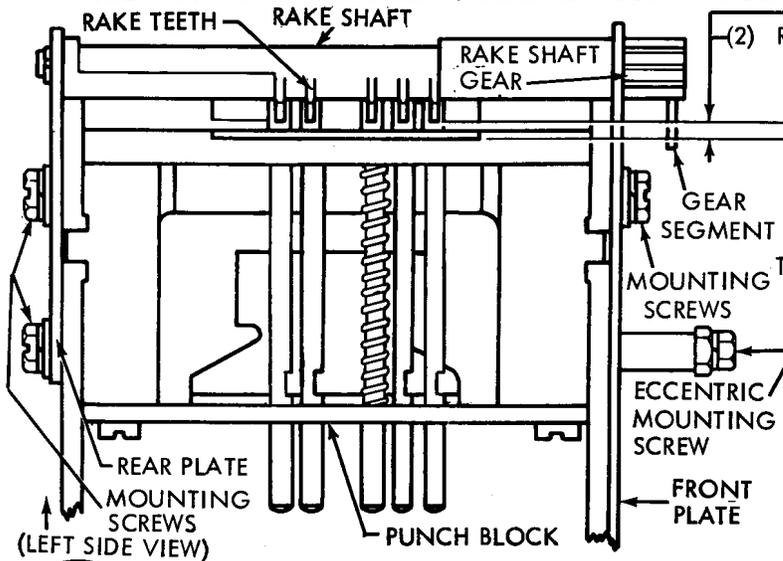
RAKE (A)

(1) REQUIREMENT

WITH ROTATIONAL PLAY IN RAKE TAKEN UP TO LEFT, BOTTOM SURFACE OF RAKE TEETH SHOULD BE WITHIN 0.040 INCH OF THE SAME VERTICAL PLANE AS LEFT SIDE OF PUNCH BLOCK OR SLIGHTLY TO THE RIGHT.

TO ADJUST

REMOVE TWO MOUNTING SCREWS FROM REAR PLATE. POSITION RAKE SHAFT GEAR IN RELATION TO GEAR SEGMENT. REPLACE MOUNTING SCREWS.



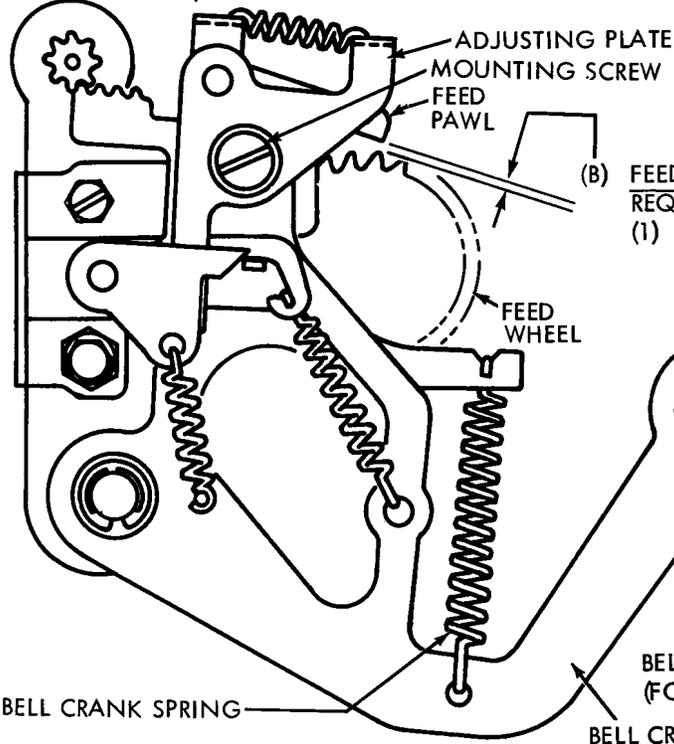
(2) REQUIREMENT

WITH BELL CRANK SPRING UNHOOKED AND RAKE IN OPERATED POSITION, CLEARANCE BETWEEN BOTTOM OF RAKE TEETH AND LOWER SURFACE OF TAPE SLOT:

MIN. 0.007 INCH---MAX. 0.011 INCH (CHECK AT NO. 1 & 5 PINS.)

TO ADJUST

LOOSEN THE FOUR PUNCH BLOCK MOUNTING SCREWS FRICTION TIGHT, POSITION THE RAKE MOUNTING PLATE AND BELL CRANK MOUNTING PLATE SO THAT THE FRONT EDGE OF BOTH PLATES IS APPROXIMATELY IN LINE WITH THE VERTICAL PLANE OF THE PUNCH BLOCK. WITH THE RAKE IN THE OPERATED POSITION (BELL CRANK IN MAXIMUM DOWNWARD POSITION) MOVE THE RAKE UP OR DOWN TO MEET CLEARANCE REQUIREMENT. TIGHTEN SCREWS AND REPLACE THE BELL CRANK SPRING.



(B) FEED PAWL ADJUSTING PLATE REQUIREMENT

(1) PRELIMINARY: WITH BELL CRANK ROTATED CLOCKWISE, FEED PAWL SHALL MISS FIRST TOOTH AT POINT OF LEAST CLEARANCE BY

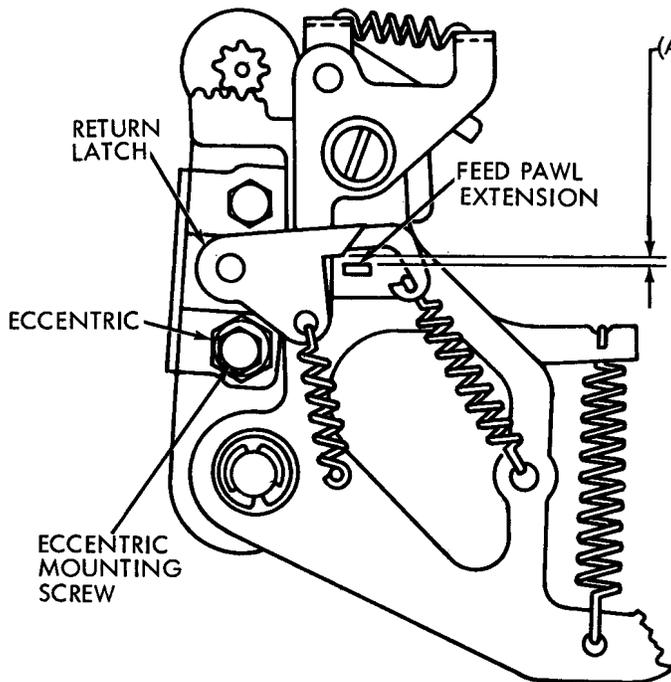
MIN. 0.006 INCH---MAX. 0.040 INCH

(2) FINAL: FEED PAWL SHALL MISS FIRST TOOTH AND ENGAGE SECOND TOOTH BY AT LEAST 1/2 OF RIGHT ENGAGING SURFACE OF FEED PAWL (AS GAUGED BY EYE WHEN FEED PAWL FIRST CONTACTS RATCHET TOOTH).

TO ADJUST

POSITION ADJUSTING PLATE WITH MOUNTING SCREW FRICTION TIGHT.

3.02 Manual and Power Drive Backspace Mechanism (For Chadless Tape) continued



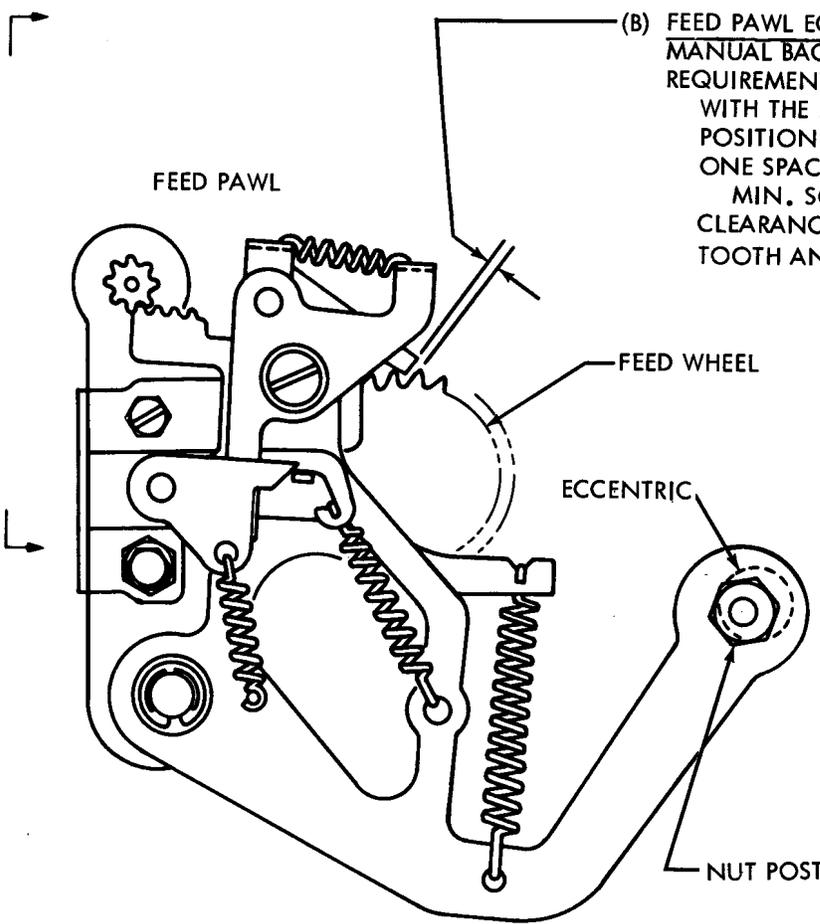
(A) RETURN LATCH REQUIREMENT

BACKSPACE MECHANISM IN UNOPERATED POSITION. CLEARANCE BETWEEN RETURN LATCH AND FEED PAWL EXTENSION

MIN. 0.004 INCH
MAX. 0.020 INCH

TO ADJUST

ADJUST ECCENTRIC WITH MOUNTING SCREW FRICTION TIGHT.



(B) FEED PAWL ECCENTRIC MANUAL BACKSPACE (PRELIMINARY) REQUIREMENT

WITH THE BACKSPACE BELL CRANK IN ITS OPERATED POSITION AND THE FEED WHEEL DETENTED BACK ONE SPACE:

MIN. SOME---MAX. 0.003 INCH
CLEARANCE BETWEEN THE FEED WHEEL RATCHET TOOTH AND THE BACKSPACE FEED PAWL.

POWER DRIVE BACKSPACE

WITH THE BACKSPACE BELL CRANK IN ITS OPERATED POSITION, THE HIGH SIDE OF THE ECCENTRIC SHOULD BE IN ITS UPPERMOST POSITION.

TO ADJUST

LOOSEN THE NUT POST (FRICTION TIGHT) AND ROTATE ECCENTRIC WITH AN ALLEN WRENCH. TIGHTEN THE NUT POST.

3.06 Power Drive Backspace Mechanism (Early Design) continued

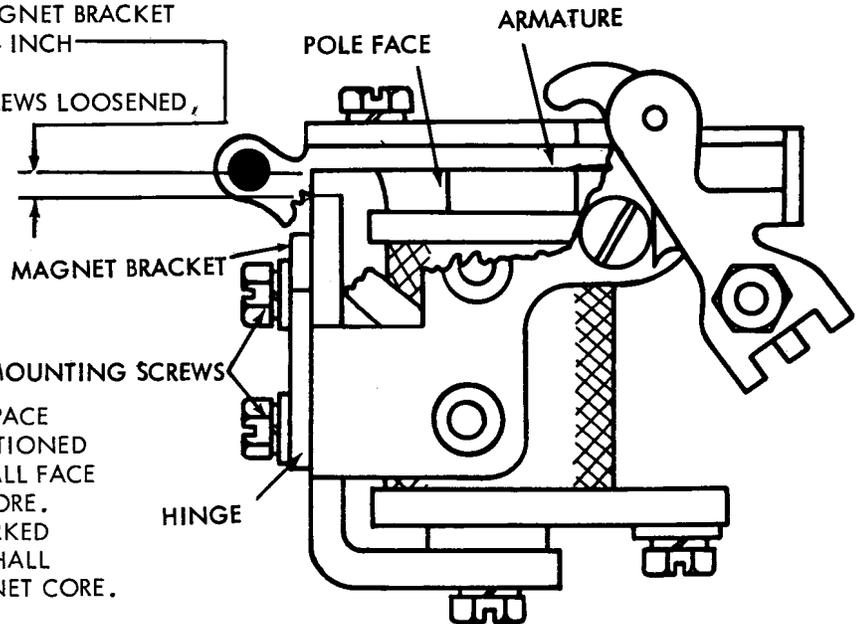
(A) ARMATURE HINGE REQUIREMENT

ARMATURE BAIL SPRING REMOVED. WITH ARMATURE HELD AGAINST POLE FACE AND PLAY TAKEN UP AT HINGE IN DOWNWARD DIRECTION, CLEARANCE BETWEEN ARMATURE AND MAGNET BRACKET MIN. SOME --- MAX. 0.004 INCH

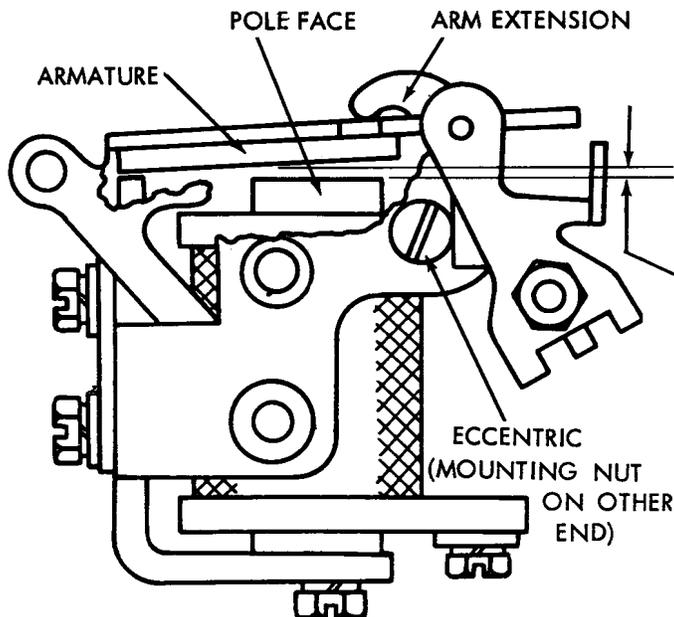
TO ADJUST WITH HINGE MOUNTING SCREWS LOOSENED, POSITION ARMATURE.

NOTE: THE FOLLOWING ADJUSTMENTS ARE FOR USE WITH THE EARLY DESIGN BACKSPACE MAGNET ASSEMBLY. LATER DESIGN USE A NON-ADJUSTABLE BACKSPACE MAGNET ASSEMBLY.

NOTE:
FOR "DC" OPERATION, THE BACKSPACE MAGNET ARMATURE SHALL BE POSITIONED SO THAT THE SIDE MARKED "C" SHALL FACE THE POLE FACE OF THE MAGNET CORE.
FOR "AC" OPERATION, THE UNMARKED SIDE OF THE MAGNET ARMATURE SHALL FACE THE POLE FACE OF THE MAGNET CORE.



NOTE: THIS ADJUSTMENT IS MADE AT FACTORY AND SHOULD NOT BE DISTURBED UNLESS A REASSEMBLY OF THE UNIT IS UNDERTAKEN. IF NECESSARY TO MAKE THIS ADJUSTMENT, THE PUNCH UNIT SHOULD BE REMOVED. SEE DISASSEMBLY AND REASSEMBLY. REMAKE PUNCH UNIT POSITION ADJUSTMENT.

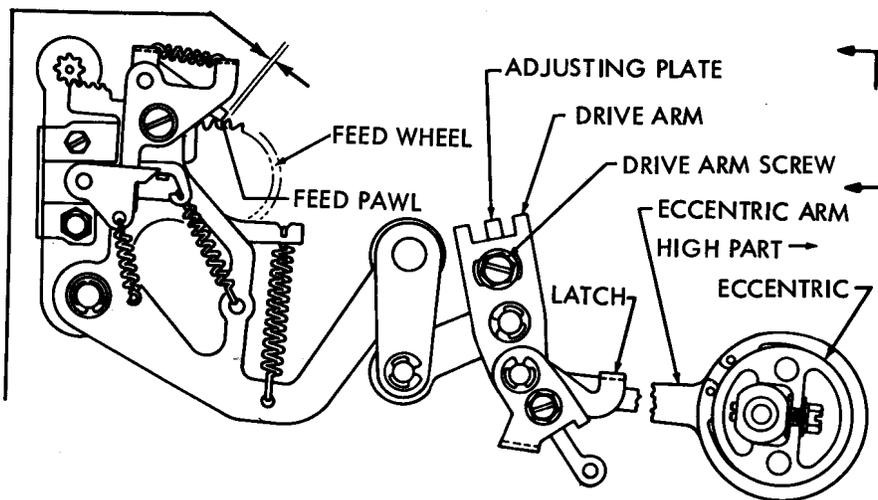


(B) ARMATURE UP-STOP REQUIREMENT

ARMATURE IN UNOPERATED POSITION. GAP BETWEEN ARMATURE AND POLE FACE MIN. 0.025 INCH. MAX. 0.030 INCH. AT CLOSEST POINT.

TO ADJUST ROTATE ECCENTRIC WITH MOUNTING NUT LOOSENED. KEEP HIGH PART OF ECCENTRIC TO LEFT.

3.07 Power Drive Backspace Mechanism (For Chadless Tape) (Early Design) continued



(A) DRIVE ARM REQUIREMENT

WITH DRIVE ARM LATCH LEVER ENGAGED WITH ECCENTRIC LINK, MAIN SHAFT ROTATED TO PLACE ECCENTRIC IN ITS EXTREME RIGHT HAND POSITION AND FEED WHEEL DETENTED BACK ONE SPACE;

MIN. SOME---MAX. 0.003 INCH

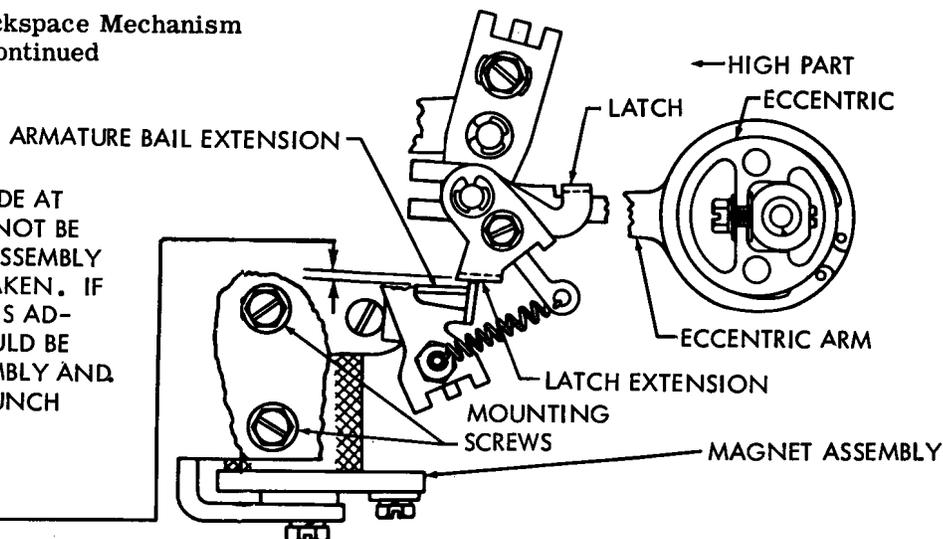
CLEARANCE BETWEEN THE BACKSPACE FEED PAWL AND THE RATCHET TOOTH. CHECK WITH FEED WHEEL SHAFT OIL HOLE IN THE UPPERMOST POSITION AND RECHECK EACH 90 DEGREES ABOUT THE PERIPHERY OF THE FEED WHEEL.

TO ADJUST

LOOSEN DRIVE ARM SCREW (FRICTION TIGHT) AND POSITION ADJUSTING PLATE.

3.08 Power Drive Backspace Mechanism (Early Design) continued

NOTE:
THIS ADJUSTMENT IS MADE AT FACTORY AND SHOULD NOT BE DISTURBED UNLESS A REASSEMBLY OF THE UNIT IS UNDERTAKEN. IF NECESSARY TO MAKE THIS ADJUSTMENT, PUNCH SHOULD BE REMOVED. SEE DISASSEMBLY AND REASSEMBLY. REMAKE PUNCH POSITION ADJUSTMENT.



(B) LATCH EXTENSION REQUIREMENT

BACKSPACE MECHANISM IN UNOPERATED POSITION. HIGH PART OF ECCENTRIC TO LEFT. ARMATURE AGAINST POLE FACE. LATCH RESTING ON ECCENTRIC ARM NOTCH. CLEARANCE BETWEEN TOP OF ARMATURE BAIL EXTENSION AND LATCH EXTENSION

MIN. 0.005 INCH

MAX. 0.020 INCH

TO ADJUST

SWING MAGNET CLOCKWISE OR COUNTERCLOCKWISE, AS NECESSARY, WITH MOUNTING SCREWS FRICTION TIGHT.