

28 AND 35 MULTIMAGNET NONTYPING REPERFORATOR BASE

LUBRICATION

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1. GENERAL

1.01 This section provides lubrication procedures for the multimagnet nontyping reperforator base and motor unit.

1.02 Specific points to be lubricated are indicated on a photograph. The symbols used indicate the following directions:

O6 Apply six drops of oil.

G Apply thin coat of grease.

KS7470 oil and KS7471 grease shall be used.

1.03 The equipment shall be thoroughly lubricated, but overlubrication which might allow oil to drop or grease to be thrown onto other parts shall be avoided. Special care shall be exercised to prevent lubricant from getting between armature and pole faces of motor.

1.04 The motor is received with the ball bearings packed with grease, but they shall be repacked with TP195298 grease each time the motor is disassembled.

1.05 Apply six drops of oil into each oil hole of the motor just prior to placing the motor into service. Thereafter, apply oil every 750 hours of continuous operating time or every three months, whichever occurs first.

2. LUBRICATION

2.01 Base with Motor

CAUTION: NEVER APPLY GREASE THROUGH THE OIL HOLES IN THE END SHIELDS. THESE HOLES SHALL BE USED FOR OIL LUBRICATION ONLY.

