

RADIO FREQUENCY INTERFERENCE (RFI) SUPPRESSION FEATURES
FOR LOW LEVEL SETS
28 and 28/32 KEYBOARDS and BASES (LK, LTRK, LAK, LLK and LB, LLB)

PARTS

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SECTION 573-611-800TC

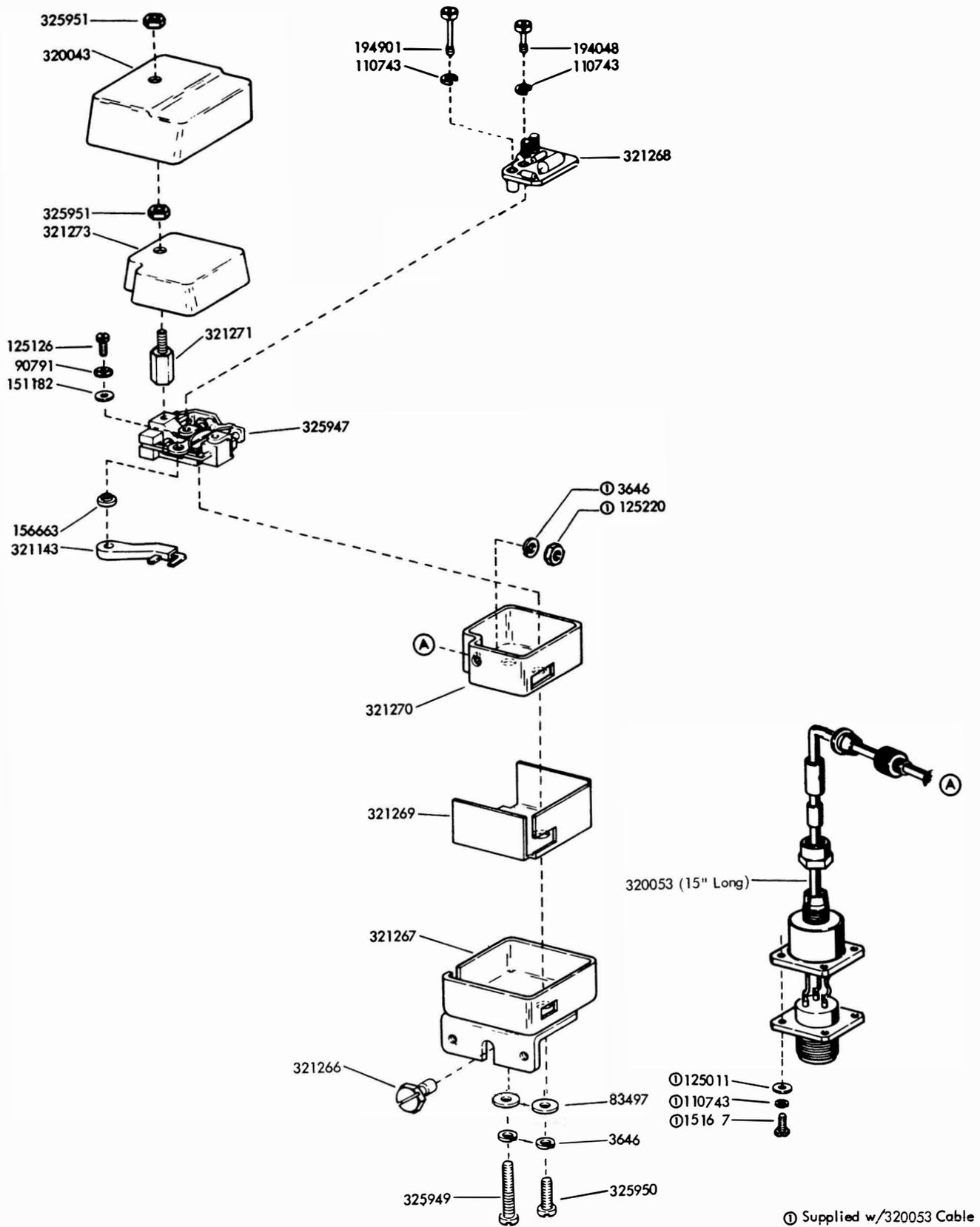


FIGURE 1. 323645 CONTACT BOX ASSEMBLY (LK and LTRK)

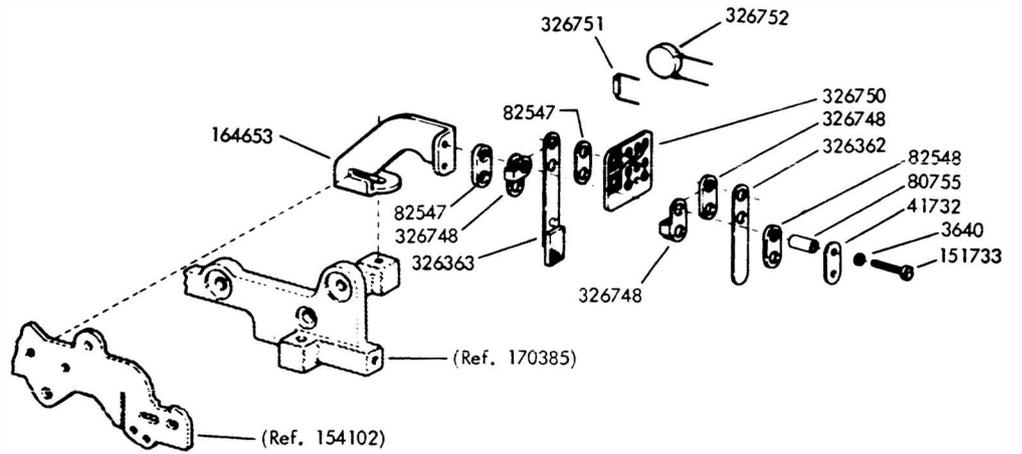


FIGURE 2. 326357 CONTACT ASSEMBLY (LK and LAK)

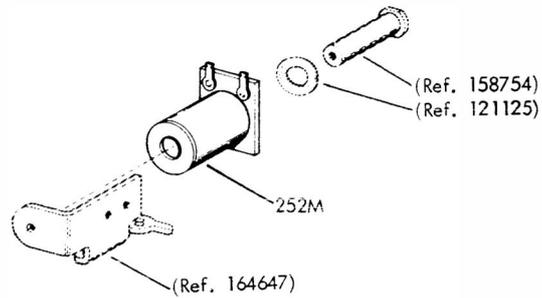


FIGURE 3. SIGNAL GENERATOR MAGNET ASSEMBLY (LK and LAK)

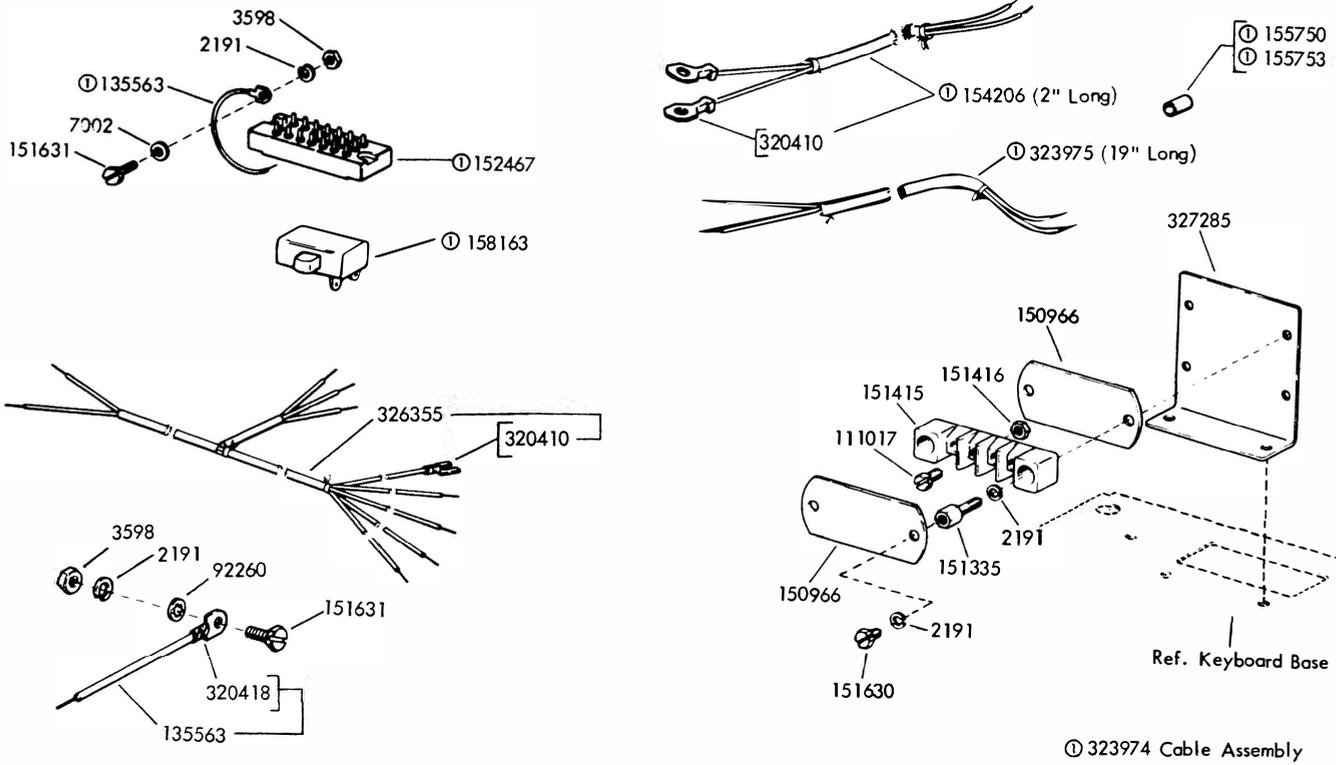


FIGURE 4. SIGNAL GENERATOR CABLE AND COMPONENTS (LK)

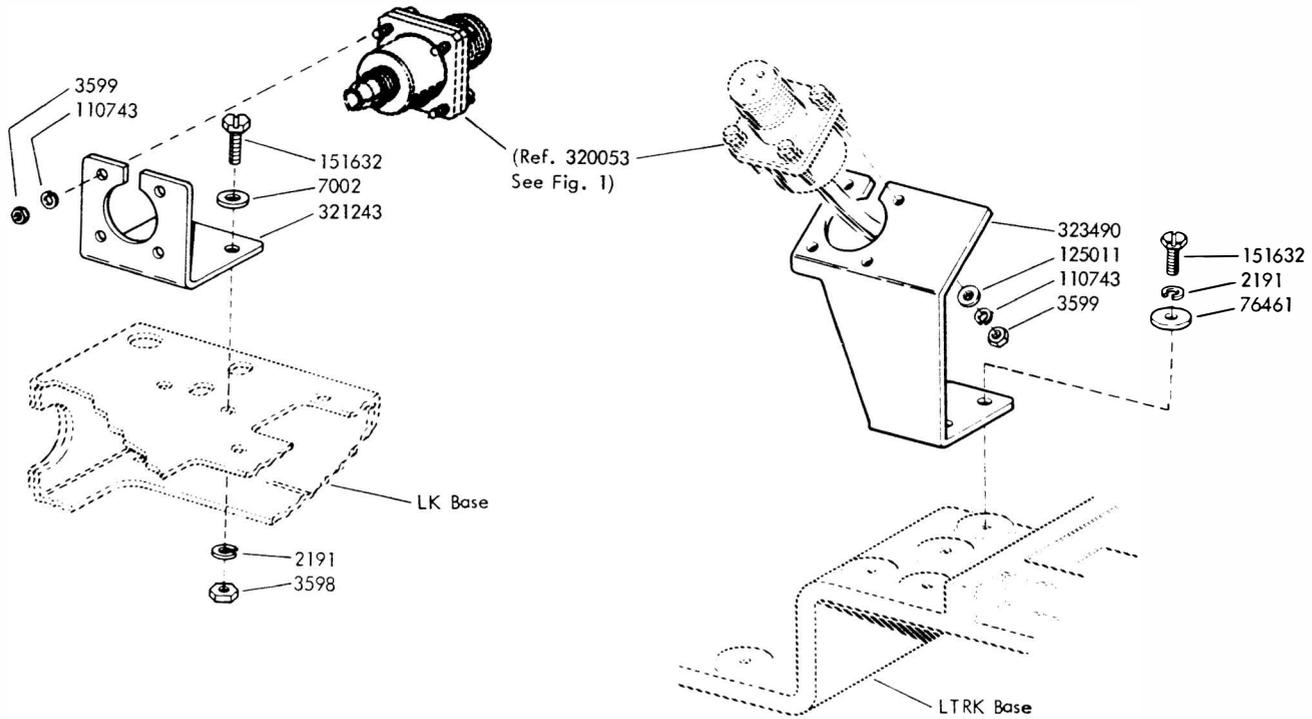


FIGURE 5. MOUNTING COMPONENTS FOR CONTACT BOX CABLE (LK and LTRK)

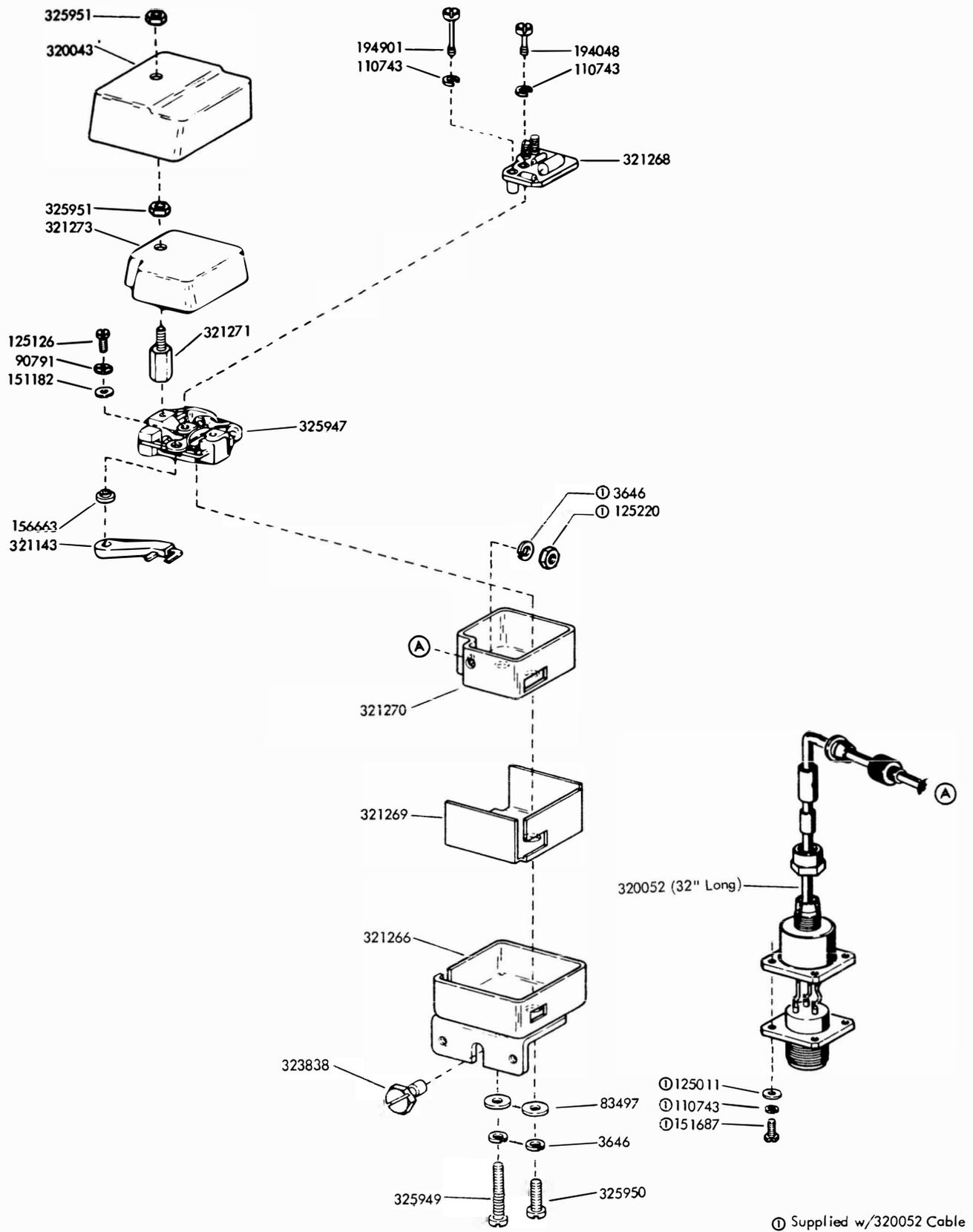


FIGURE 6. 323644 CONTACT BOX ASSEMBLY (LAK)

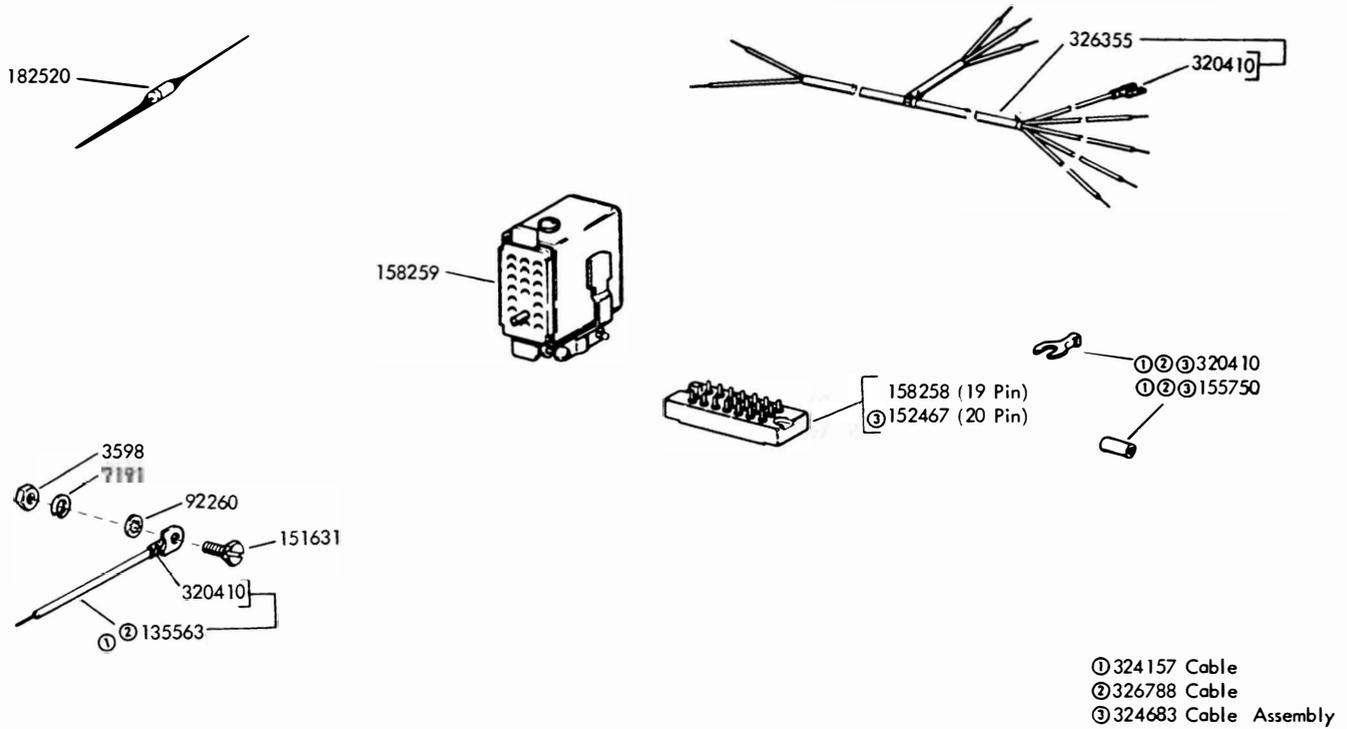


FIGURE 7. SIGNAL GENERATOR CABLE AND COMPONENTS (LAK)

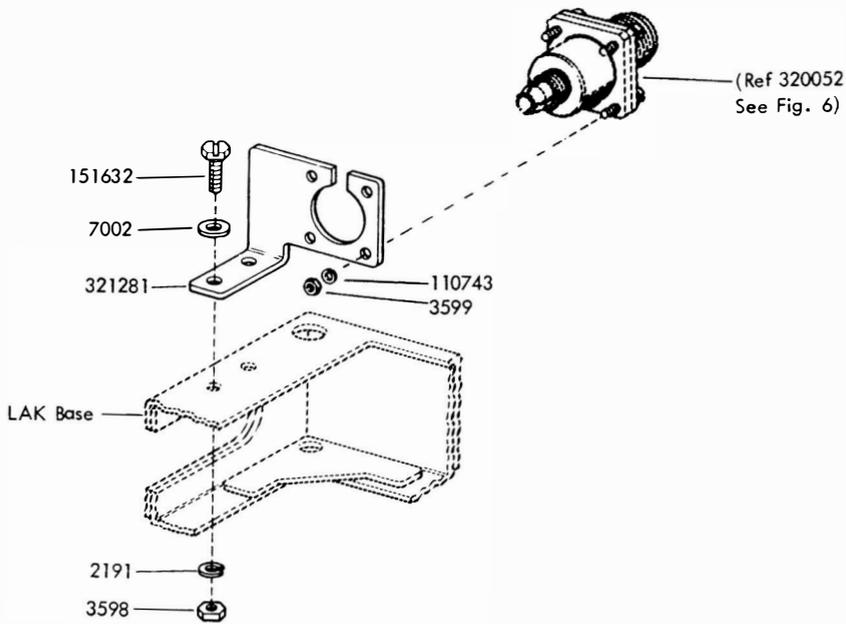
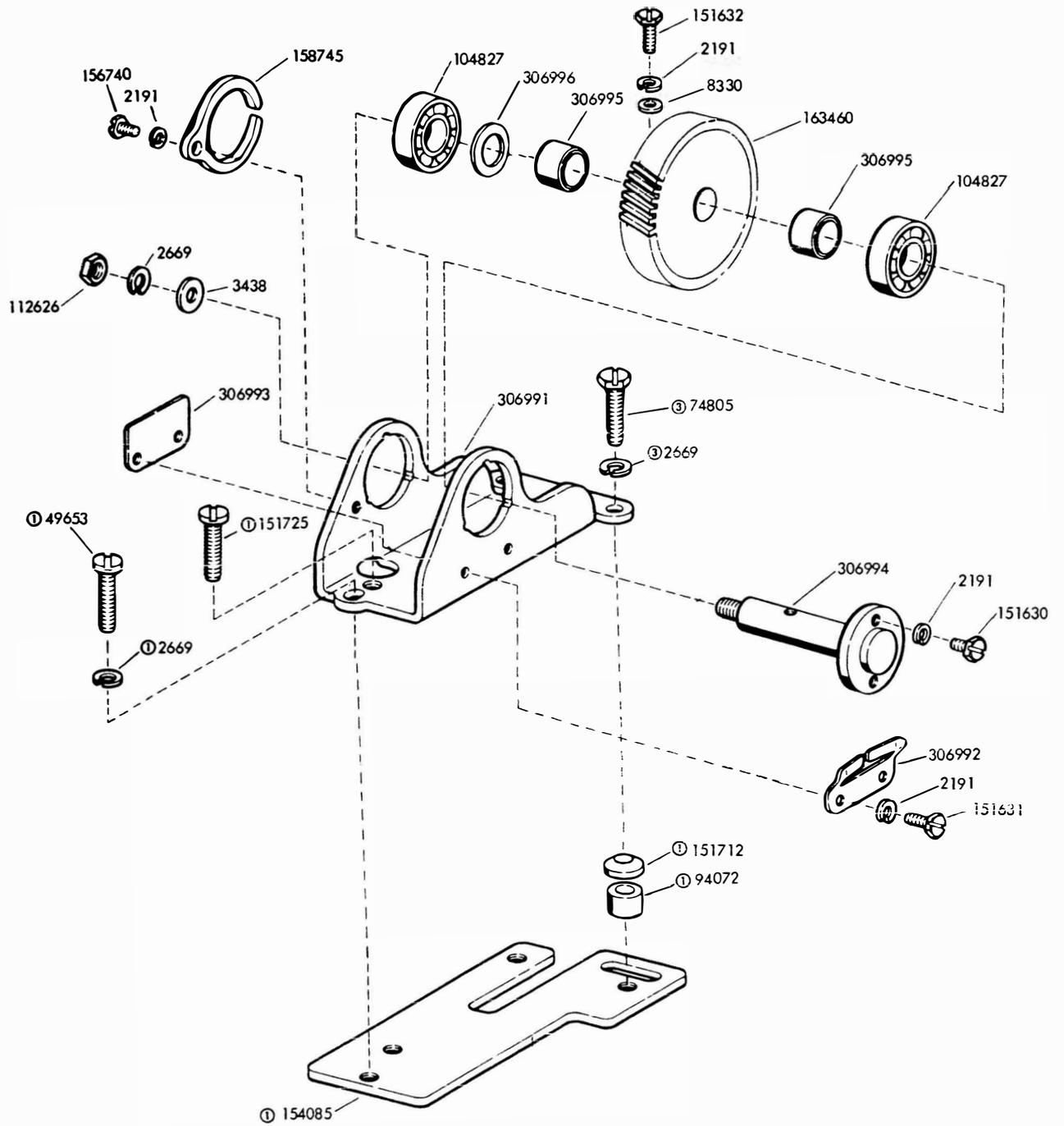
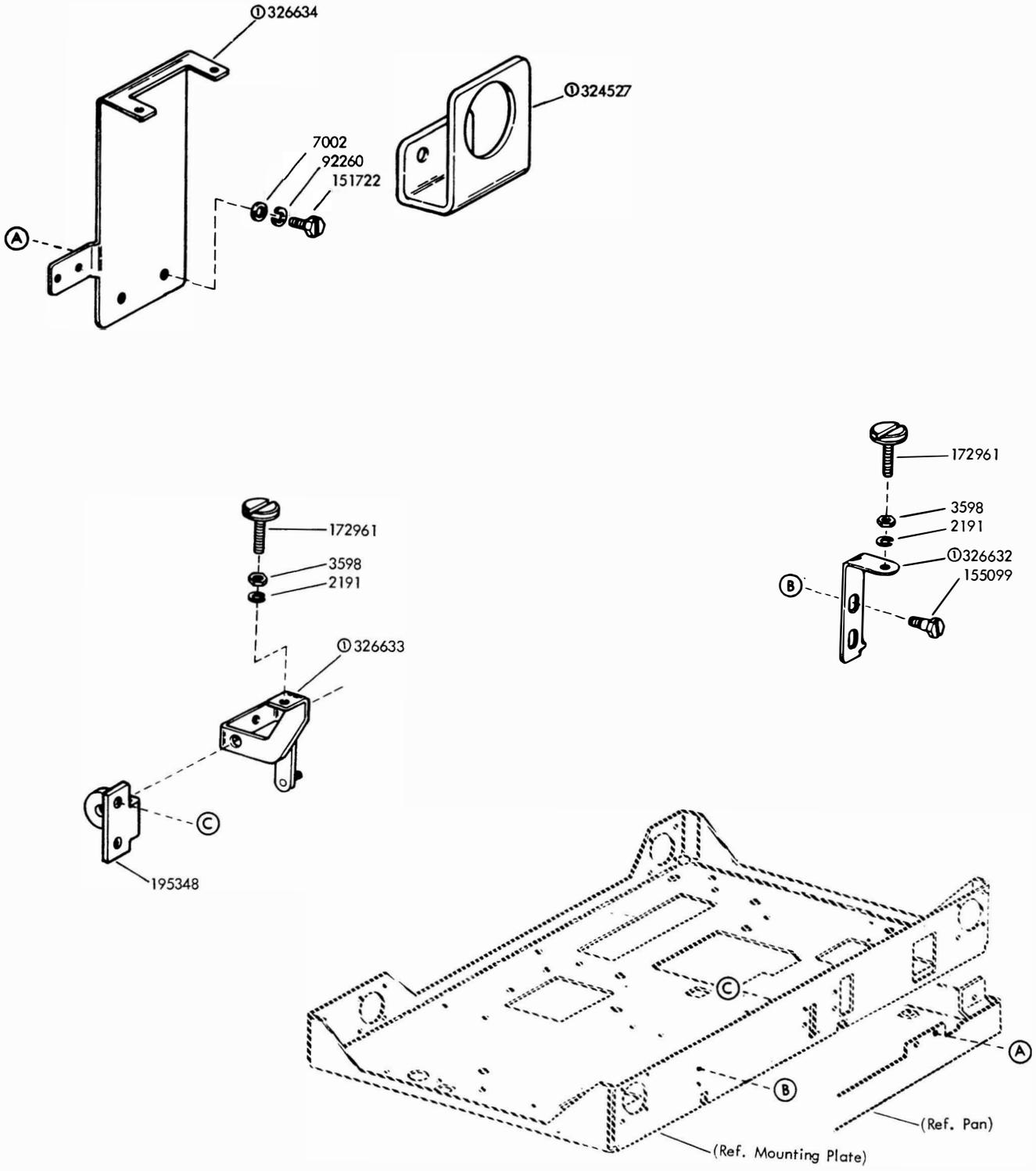


FIGURE 8. MOUNTING COMPONENTS FOR CONTACT BOX CABLE (LAK)



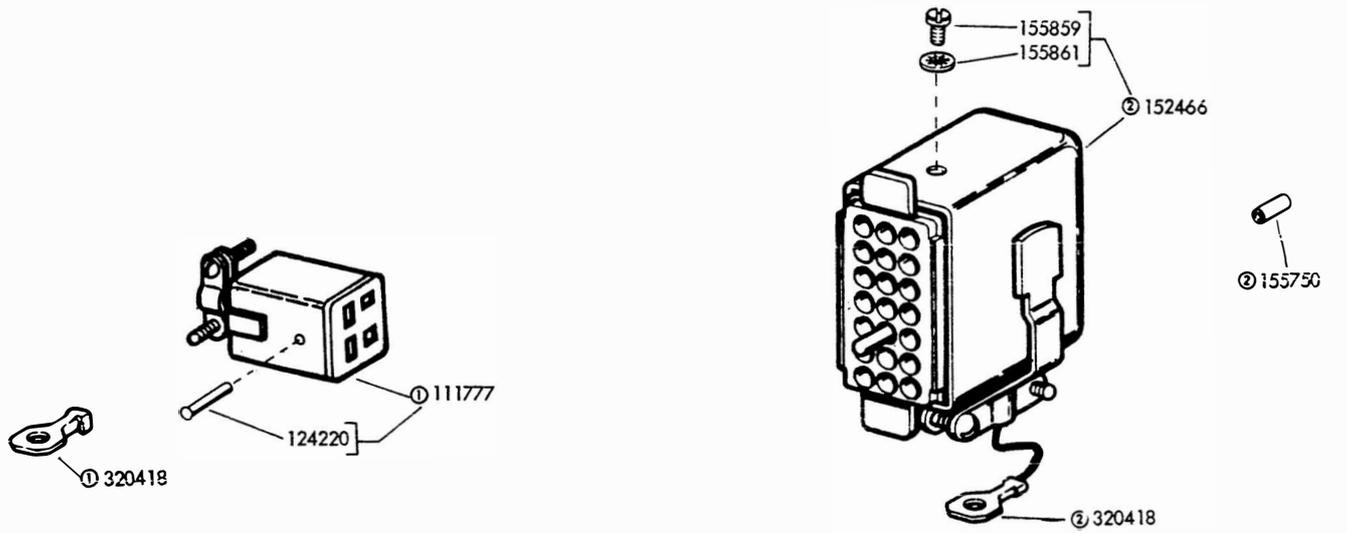
③ Not part of 326730

FIGURE 9. 326730 INTERMEDIATE GEAR ASSEMBLY (LAK and LB)



① Peculiar to (RFI) base,
all others are common parts.

FIGURE 10. RECEIVE-ONLY BASE COMPONENTS (LLB)



- ① Supplied w/324523 Cable Assembly
- ② Supplied w/324497 Cable Assembly

FIGURE 11. CABLES FOR RECEIVE-ONLY BASE (LLB)

NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
252M	Coil, Magnet 3	151725	Screw, 10-32 x 3/4 Fil 7	321266	Box w/Bracket 2,5
2191	Washer, Lock 4,6,7,8	152466	Connector, 21 Pt Receptacle 9	321267	Box w/Bracket 2
2669	Washer, Lock 7	152467	Connector, 20 Pt Plug 4,6	321268	Network, Filter 2,5
3438	Washer, Flat 7	154085	Plate 7	321269	Insulator 2,5
3598	Nut, 6-40 Hex 4,6,8	154102	Plate, Rear 3	321270	Box, Inner 2,5
3599	Nut, 4-40 Hex 4,6	154206	Cable 4	321271	Post, Nylon 2,5
3640	Washer, Lock 3	155099	Screw, 6-40 Shoulder 8	321273	Cover, Inner 2,5
3646	Washer, Lock 2,5	155750	Sleeve, 3/32 ID x 1/2" Lg Insulating 4,6,9	321281	Bracket 6
7002	Washer, Flat 4,6,8	155753	Sleeve, 1/8 ID x 1/2" Lg Insulating 4	323490	Bracket, Connector Mounting 4
8330	Washer, Flat 7	155859	Screw, 4-40 Spl 9	323644	Box Assembly, Contact 1,5
41732	Plate, Clamp 3	155861	Washer, Lock 9	323645	Box Assembly, Contact 1,2
49653	Screw, 10-32 x 13/16 Fil 7	156663	Bushing, Insulating 2,5	323838	Eccentric 5
74805	Screw, 10-32 x 3/4 Hex 7	156740	Screw, 6-40 x 7/32 Hex 7	323974	Cable Assembly 4
76461	Washer, Flat 4	158163	Switch, Sensitive 4	323975	Cable Assembly 4
80755	Bushing, Insulating 3	158258	Connector, 20 Pt Plug 6	324157	Cable Assembly 6
82547	Insulator, .094" Thk 3	158259	Connector, 20 Pt Receptacle 6	324497	Cable Assembly 9
82548	Insulator, .062" Thk 3	158745	Clamp, Bearing 7	324523	Cable Assembly 9
83497	Washer, Flat 2,5	158754	Core, Magnet 3	324527	Bracket 8
90791	Washer, Lock 2,5	163460	Gear, 55T 7	324683	Cable Assembly 6
92260	Washer, Lock 4,6,8	164647	Bracket 3	325947	Contact Assembly 2,5
94072	Bushing 7	164653	Bracket 3	325947	Screw, 8-32 x 1 Nylon Fil 2,5
104827	Bearing, Ball 7	170385	Frame w/Bushing 3	325950	Screw, 8-32 x 1/2 Nylon 2,5
110743	Washer, Lock 2,4,5,6	172961	Screw, 6-40 Stop 8	325951	Nut, 6-32 Nylon Hex 2,5
111017	Screw, 6-40 x 5/16 Fil 4	182520	Rectifier 6	326355	Cable 4,6
111777	Connector, 4 Pt Receptacle 9	194048	Screw, 4-40 Spl 2,5	326357	Contact Assembly 1,3
112626	Nut, 10-32 Hex 7	194901	Screw, 4-40 Spl 2,5	326362	Spring, Contact 3
121125	Washer, Spring 3	195348	Bracket, Loc C R 8	326363	Spring, Contact 3
124220	Pin, Drive 9	306991	Bracket 7	326632	Lever, Slide 8
125011	Washer, Flat 2,4,5	306992	Clamp 7	326633	Bail w/Stud 8
125126	Screw, 2-56 x 9/32 Fil 2,5	306993	Plate 7	326634	Bracket, Switch 8
125220	Nut, 8-40 Hex 2,5	306994	Shaft 7	326730	Gear Assembly, Intermediate 1,7
135563	Jumper, 2-3/4" Green 4,6	306995	Spacer 7	326748	Strap, Contact 3
150966	Insulator, Terminal Block 4	306996	Shim, .05" Thick 7	326750	Board, Filter 3
151182	Washer, Insulating 2,5	320043	Cover, Outer 2,5	326751	Resistor, 22 Ohm 3
151335	Stud 4	320052	Cable Assembly 5,6	326752	Capacitor, .03 MFD 3
151415	Block, Terminal 4	320053	Cable Assembly 2,4	326788	Cable Assembly 6
151416	Nut, 6-40 Hex 4	320410	Terminal, Spade Type 4,6	327285	Bracket 4
151630	Screw, 6-40 x 1/4 Hex 4,7	320418	Terminal, Ring Type 4,9		
151631	Screw, 6-40 x 5/16 Hex 4,6,7	321143	Link 2,5		
151632	Screw, 6-40 x 3/8 Hex 4,6,7	321243	Bracket, Connector Mounting 4		
151687	Screw, 4-40 x 7/16 Fil 2,5				
151712	Button, Pivot 7				
151722	Screw, 6-40 x 3/16 Hex 8				
151733	Screw, 4-40 x 9/16 Fil 3				