

TP124681 SET SCREW AND TP180774 COLLAR

APPARATUS AFFECTED: 33A through 33F-4 Teletypewriter-Sets.

OBJECT: To maintain alignment of the print suppression cam follower roller with the cam of the function cam clutch and prevent possible interference with the function cam clutch disc.

CHANGE: A TP180744 collar with TP124681 set screw has been added on each side of the TP180755 hub on which the TP180750 arm (print suppression cam follower) mounts.

The *Print Suppression Latch requirement*, as shown in Bulletin 273B, page 4-33, and Section 574-100-703, Issue 1, par. 2.28, is changed to add "the cam follower shall be free of binds or any interference".

To adjust: Position the cam follower assembly with the right and left collars so that the assembly is free on the shaft and tighten set screws. With the hub play taken up in either direction there shall be no interference with the clutch disc or adjacent cam.

For location of parts see Bulletin 1184B, page 2-16, change 3.

IDENTIFICATION: See "CHANGE".

INTERCHANGEABILITY: Not affected.

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: This change is now in effect.

W.E.CO. STOCK OF OLD STYLE PARTS: Not affected.

APPLICATION TO APPARATUS IN THE FIELD: It is not practicable to apply the new parts in the field.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: The new parts shall be added if the function shaft is disassembled for other reasons.

AVAILABILITY: Now available.