

## **TP90054 SPRING**

*APPARATUS AFFECTED:* 33C to 33C-4 and 33F to 33F-4 Teletypewriter-Sets.

*OBJECT:* To facilitate manufacture and improve operating margins of the control lever detent mechanism.

*CHANGE:* A TP90054 spring replaces the TP76422 spring which hooks from the TP182843 lever to the TP182830 post located in the punch assembly.

The TP76422 spring is shown in Bulletin 1184B, page 5-3, change 3.

The ON-OFF control lever detent spring requirement specified in Bulletin 273B, page 4-134, change 2, and in Section 574-100-703, issue 2, page 134, paragraph 2.127, is changed from Min. 7 ozs. Max. 10 ozs. to Min. 10-1/2 ozs. Max. 14-1/2 ozs. to start lever moving.

*IDENTIFICATION:* New style TP90054 spring has 11 turns of wire and is approximately 3/8 inch long. Old style TP76422 spring has 15 turns of wire and is approximately 1/2 inch long.

*INTERCHANGEABILITY:* New and old style springs are interchangeable. When the new spring is used, the new requirement is used.

*CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE:* This change is now in effect.

*W.E.CO. STOCK OF OLD STYLE PARTS:* May be used for other applications.

*APPLICATION TO APPARATUS IN THE FIELD:* Should be incorporated in all apparatus where required for proper operation. If the new spring is used, the new requirement should be used.

*APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS:* All units shall be equipped with the new spring as soon as they become available.

When the new spring is used, the new requirement shall be used.