

TP125015 FLAT WASHER AND TP124177 LOCKWASHER

APPARATUS AFFECTED: 33C-1 to 33C-5, 33F-1 to 33F-5 Teletypewriter-Sets.

OBJECT: To facilitate manufacture and prevent possible screw slippage.

CHANGE:

Three TP125015 flat washers and three TP124177 lockwashers replace the six TP7002 flat washers in the three screw assemblies used to fasten the TP182913 pan to the TP181103 base cover.

The mounting arrangement for fastening the pan to the base cover has been changed as follows: TP181244 screw w/captive lockwasher, TP125015 flat washer, TP124177 lockwasher and TP3598 nut. The TP181244 screws w/captive lockwashers mount in the casting with the captive lockwashers contacting the inside of the base cover flange.

The TP181103 base cover is shown in Bulletin 1184B, page 2-25, change 3. The TP182913 pan is shown on page 5-2.

IDENTIFICATION: Old style TP7002 flat washer has an OD of 5/16 inch and is .028 inch thick. New style TP125015 flat washer has an OD of 3/8 inch and is .144 inch thick.

INTERCHANGEABILITY: New and old style parts are individually interchangeable.

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: This change is now in effect.

W.E.CO. STOCK OF OLD STYLE PARTS: May be used for other applications.

APPLICATION TO APPARATUS IN THE FIELD: Old style mounting arrangement and old style parts giving satisfactory service need not be replaced.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: Units may be equipped with new or old style mounting arrangement. If parts are disassembled for other reasons, the new parts and new mounting arrangement shall be used.