

33 KEYBOARDS (UK)

PARTS

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PAINT FINISH COLOR CODE CHART									
(for parts and assemblies requiring a paint finish)									
Color	Finish Suffixes				Color	Finish Suffixes			
	Wrinkle Finish	Smooth Finish	Textured Vinyl	Smooth Vinyl		Wrinkle Finish	Smooth Finish	Textured Vinyl	Smooth Vinyl
Beige		ET			Gray, Federal		BV	GG	
Beige, Light		EL		HC	Gray, Green	AB	BK	GA	
Beige, Rose		ER			Gray, Light		EJ		HB
Black	AA				Gray, Covert				HE
Black, High Gloss		BA			Gray, Olive		EW	GE	HF
Black, Semi Gloss		BB			Gray, Maritime				
Blue, Aqua		EK			Deck	AJ	BJ		
Blue, Brussels Light		EC			Gray, Oxford		EP		
Blue, Medium		ES			Green, Gray	AB	BK	GA	
Brown, Dark	AD				Green, Moss		EN		HD
Brown, Light	AC				Ivory		EM		
Fawn				HG	Pink, Rose		EU		
Gray, Beige			GC		Turquoise		EV		
Gray, Charcoal	AL	BZ	GF	HA	White		EH		
Gray, Dark			GB		Yellow, Pastel		EG		

The double asterisk (**) denotes a painted part. Suffix to be applied following the part number.
Number in parentheses indicates Bell System code.

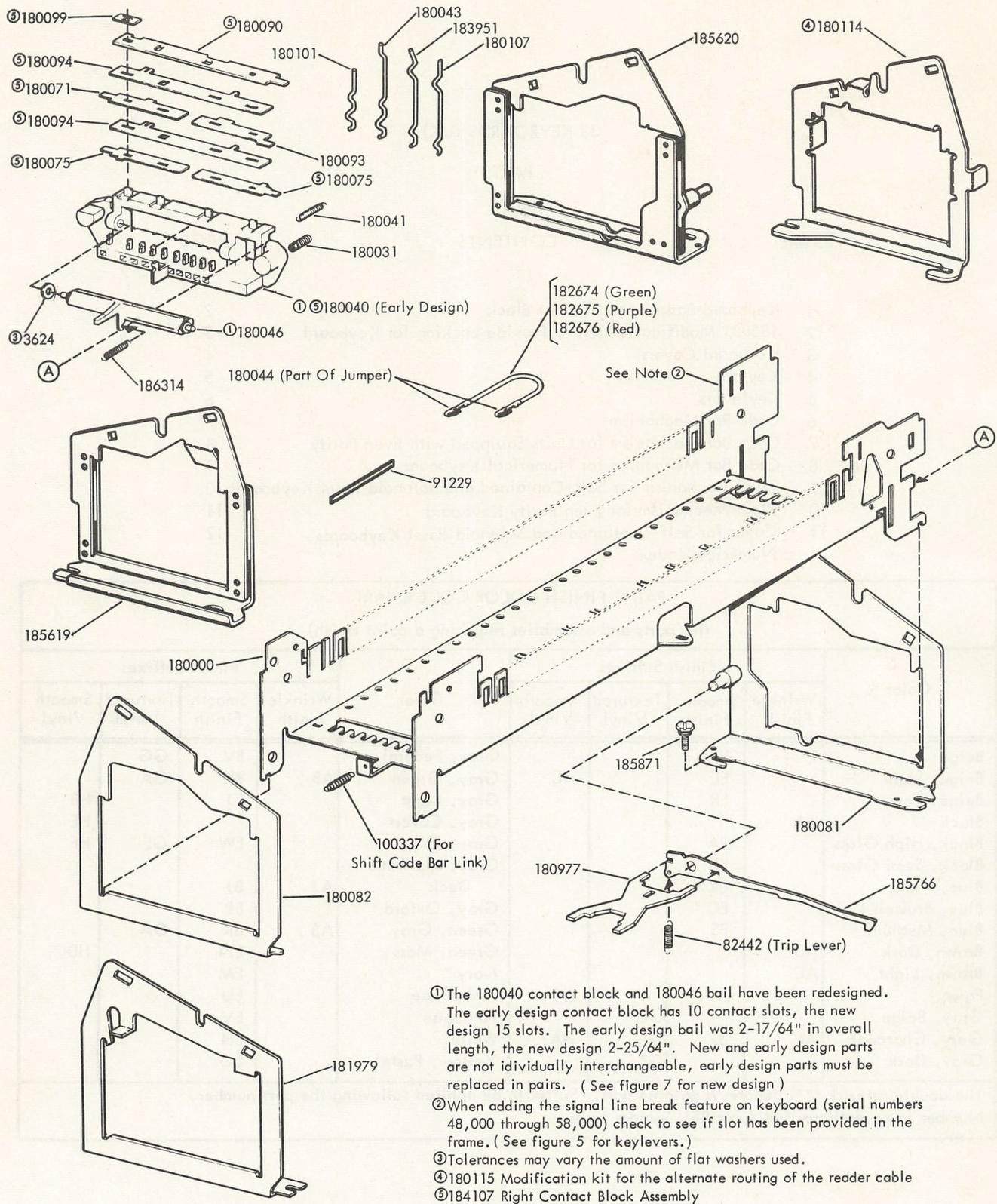


FIGURE 1. KEYBOARD BASKET AND CONTACT BLOCK

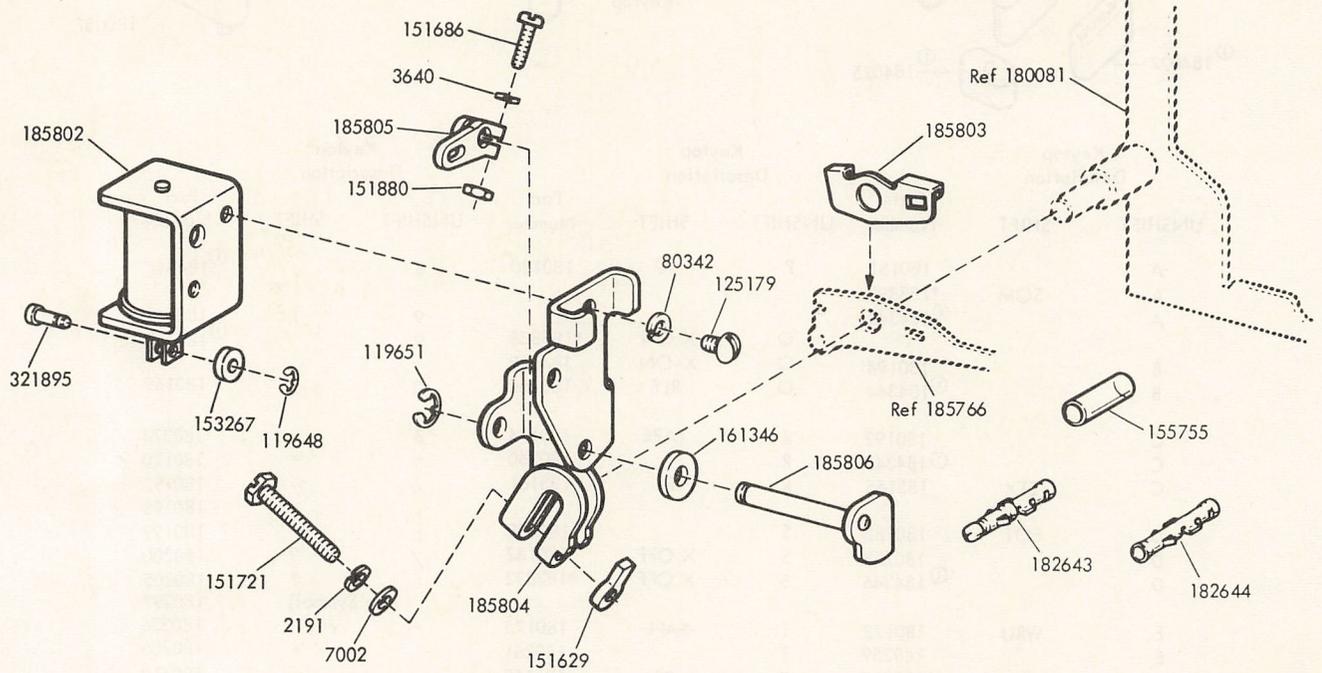


FIGURE 2. 185801 MODIFICATION KIT TO PROVIDE LOCKING FOR KEYBOARD

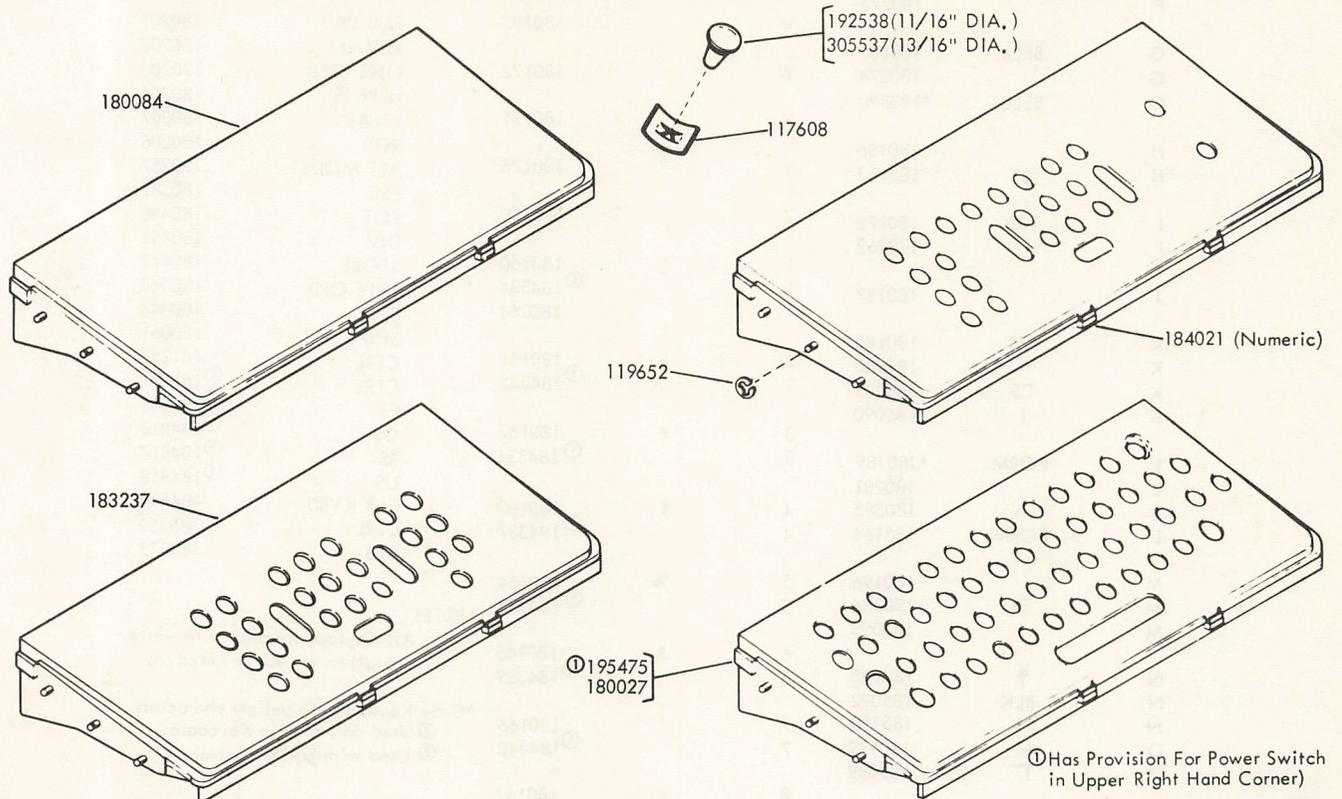
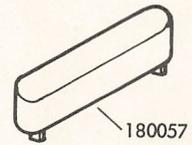
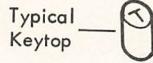
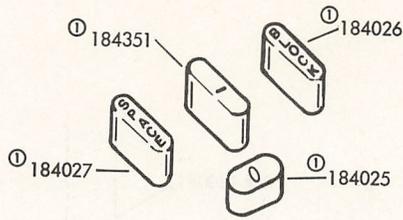


FIGURE 3. KEYBOARD COVERS



Keytop Description			Keytop Description			Keytop Description		
UNSHIFT	SHIFT	Part Number	UNSHIFT	SHIFT	Part Number	UNSHIFT	SHIFT	Part Number
A		180181	P	@	180180	8		①184341
A	SOM	*183891				9)	180168
A		①184343	Q	X ON	*183888	9		①184342
B		180194	Q	X-ON	184869	0		180169
B		①184344	Q	RLF	185160			
C		180192	R	TAPE	180174	∅		180374
C		①184345	R		180260	-	=	180170
C	ETX	185165	R	FS	185161	.	<	180197
D	EOT	180183	S		180282	.	>	180198
D		180278	S	X OFF	180182	/	+	180199
D		①184346	S	X OFF	*183892	:	?	180200
E	WRU	180173	T	TAPE	180175		*	180205
E		180259	T		180261	(No Symbol)	*	180299
E	WRU	*183889	T	PR	185162	-	.	180336
F	RU	180184	U		180177	/	■	180335
F		180273	V		180193			180418
G	BELL	180185	W		180172	RUB OUT		180419
G		180274	X		180191	RETURN		184895
G	BELL	*183890	Y		180176	LINE FEED		
H		180186	Z		180190	HERE IS		
H	BS	185163				BREAK		
I	TAB	180178	1	!	180160	REPT		
I		180262	1		①184334	ALT MODE		
J		180187	1		180264	ESC		
K	VT	180188	2	"	①180161	EOT		
K		180280	2		①184335	DIV		
K	□	180383	3	#	180162	STORE		
K	I	185090	3		①184336	TYPE ORD		
L	FORM	*180189	4	\$	180163	SECT		
L		180281	4		①184337	SHIFT		
L	\	180385	5	%	180164	CTRL		
L	FORM	185164	5		①184338	CTRL		
M		180196	6	&	180165	FS		
M	□	180384	6		①184339	GS		
M	I	185093	7	'	180166	RS		
N	↑	180195	8	(①184340	US		
NN	BLK	185092				CLR KYBD		
NN	∧	185150				CTRL		
OO	←	180179				TAB		
OO	└	185089						

NOTE:
 All Keytops are gray with white characters except as noted.
 *Gray Keytops with yellow characters.
 ① Used on Numeric Keyboard.
 ② Used with parity control.

FIGURE 4. KEYTOPS

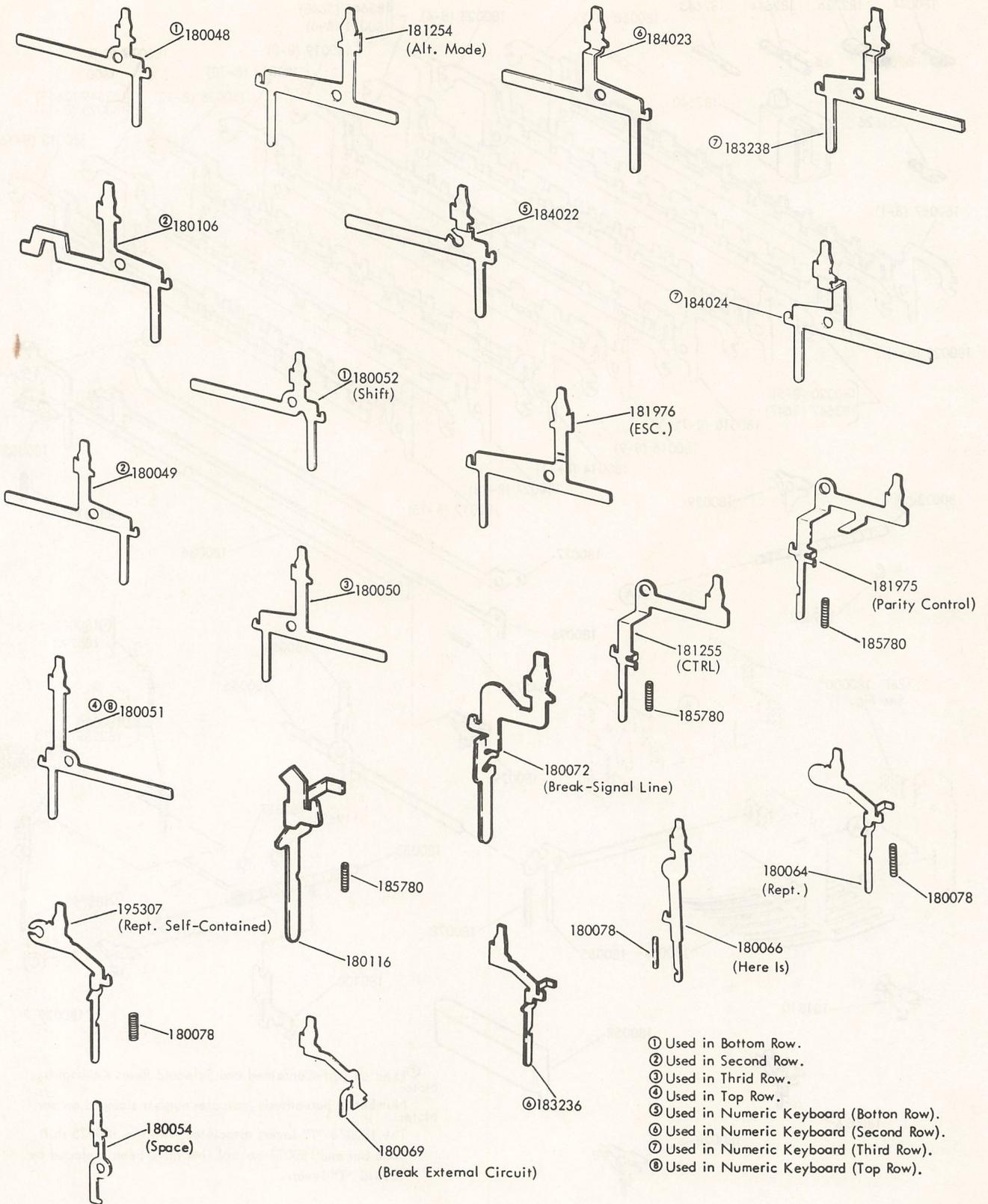
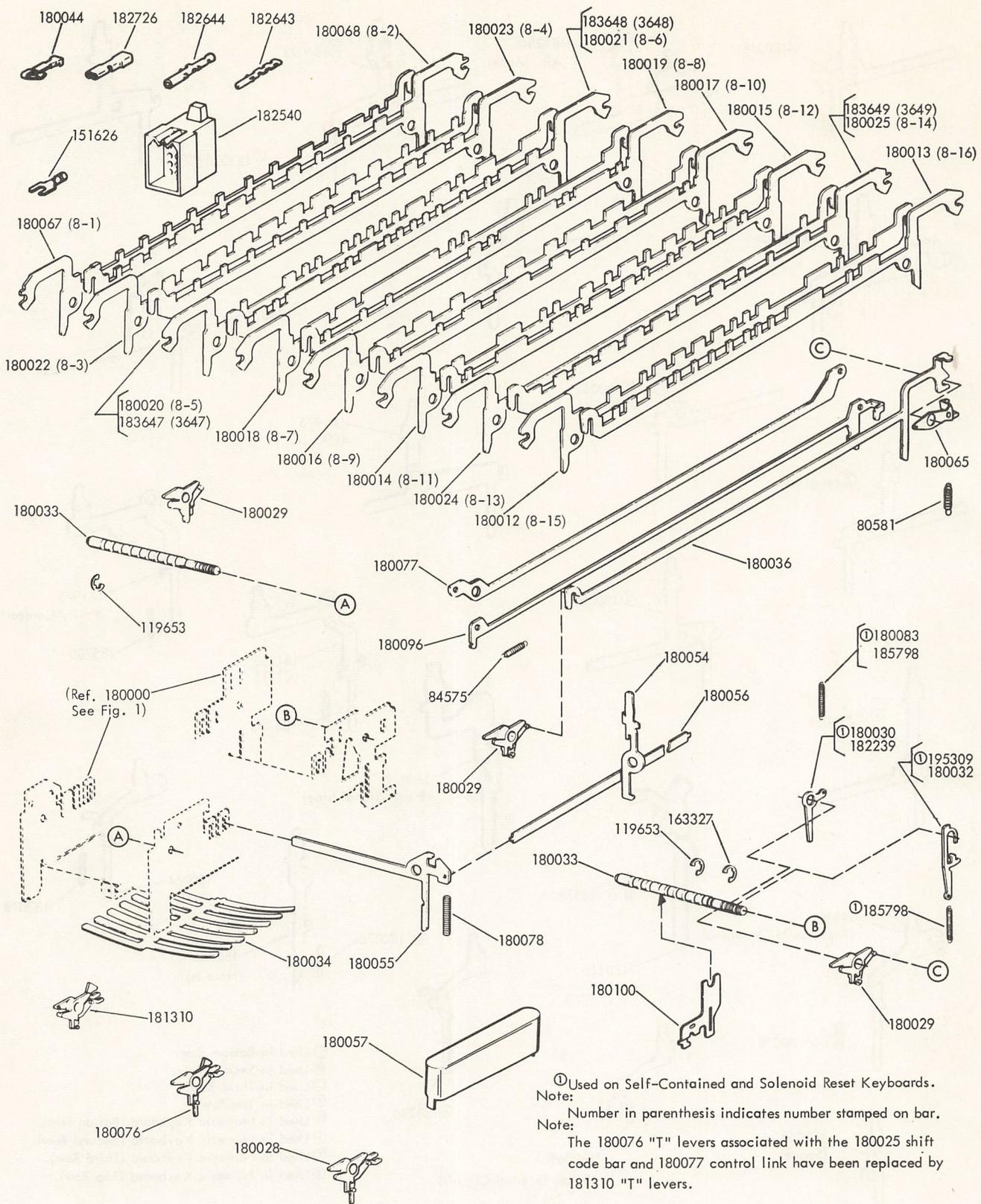


FIGURE 5. KEYLEVERS



① Used on Self-Contained and Solenoid Reset Keyboards.
 Note:
 Number in parenthesis indicates number stamped on bar.
 Note:
 The 180076 "T" levers associated with the 180025 shift code bar and 180077 control link have been replaced by 181310 "T" levers.

FIGURE 6. CODE BAR MECHANISM

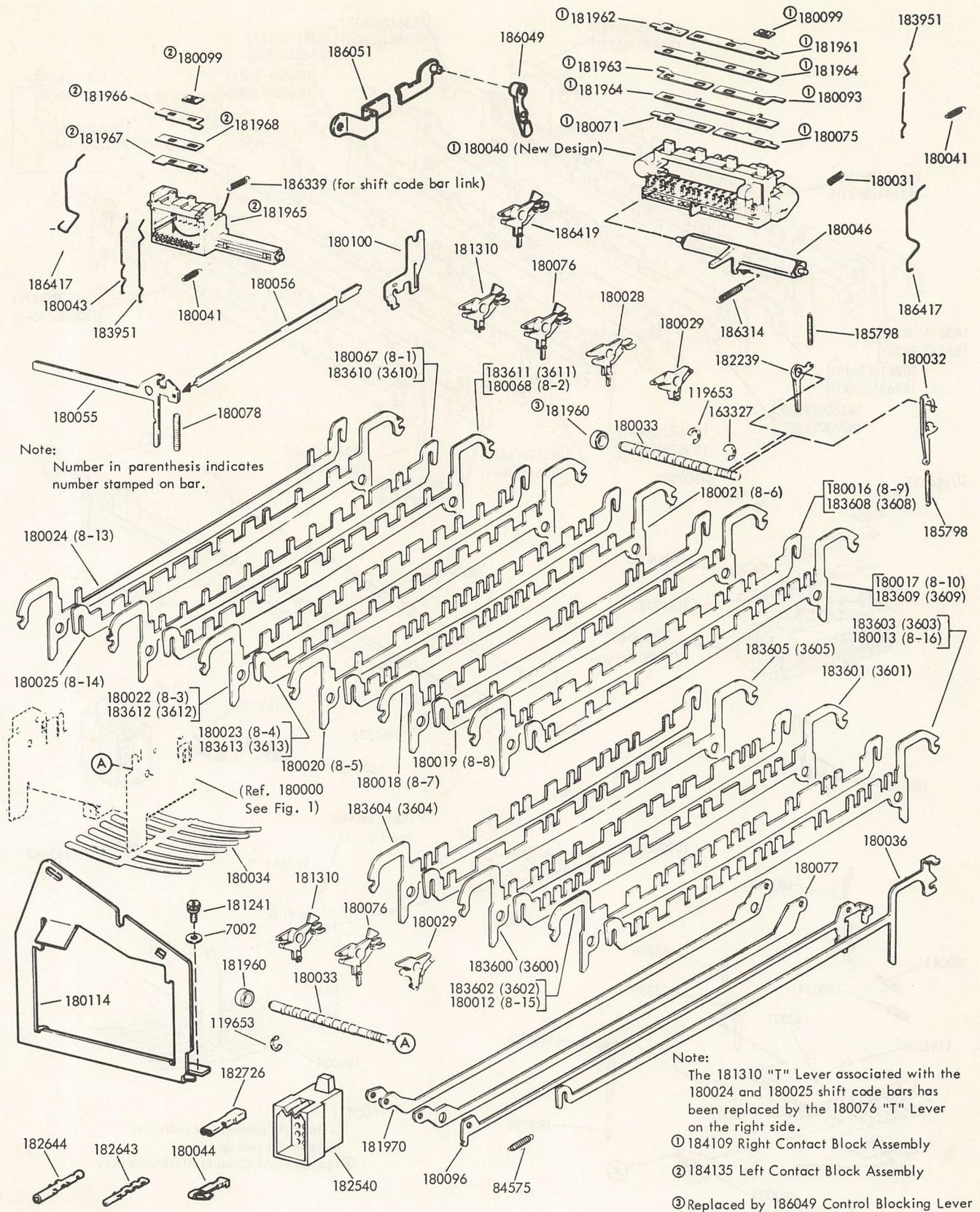


FIGURE 7. CODE BAR MECHANISM FOR UNITS EQUIPPED WITH EVEN PARITY

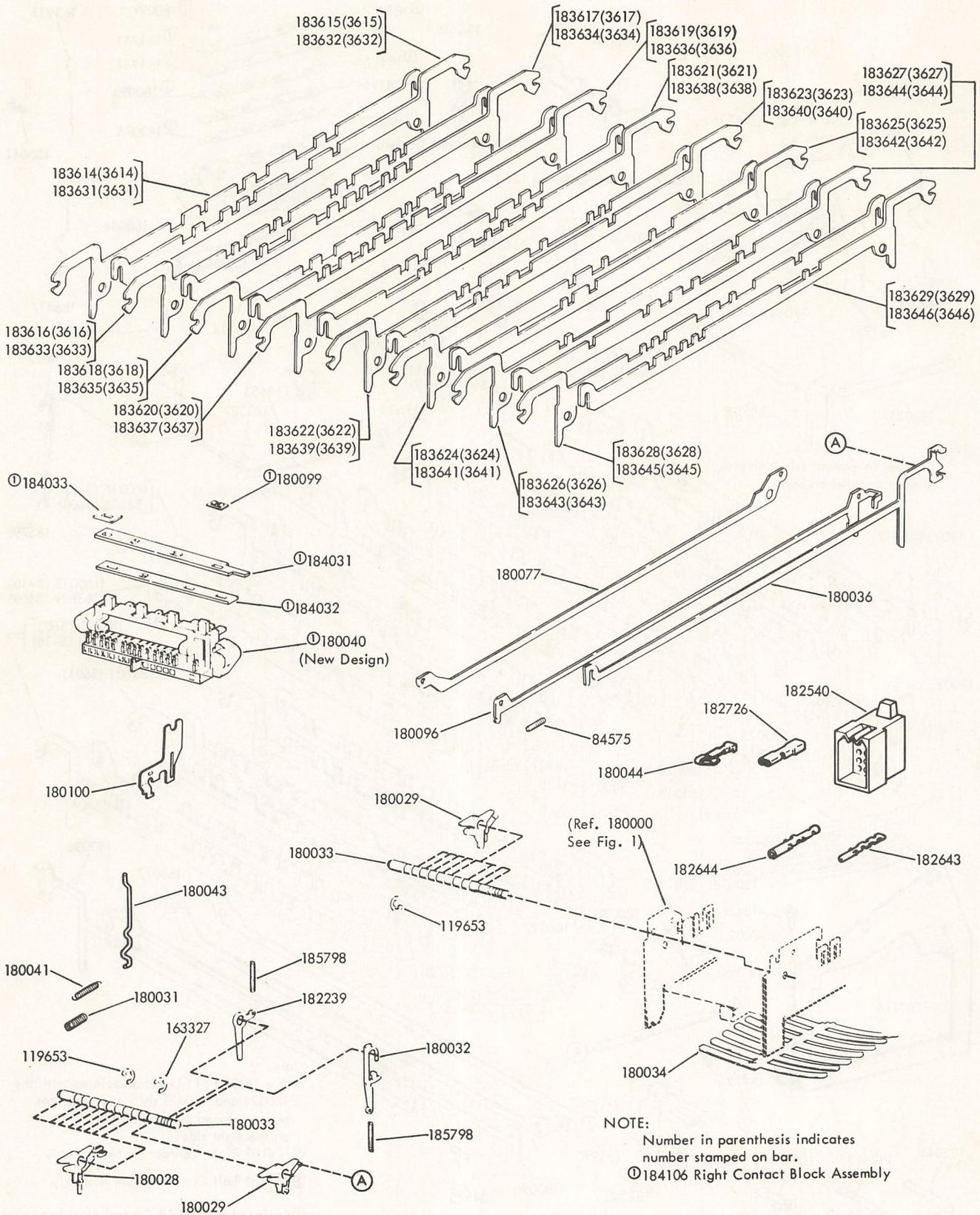


FIGURE 8. CODE BAR MECHANISM FOR NUMERIC KEYBOARD

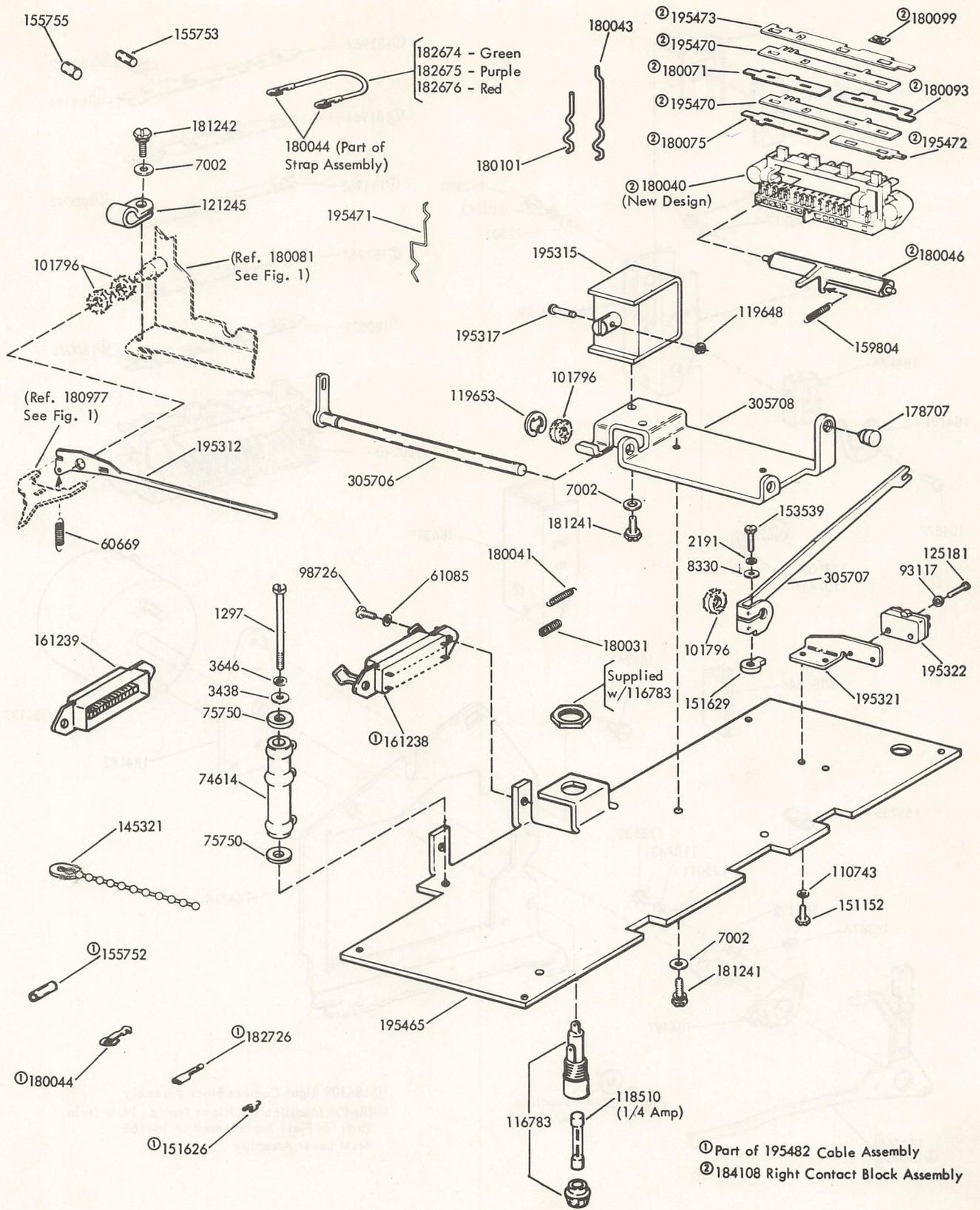


FIGURE 9. RESET MECHANISM FOR SELF-CONTAINED AND SOLENOID RESET KEYBOARDS

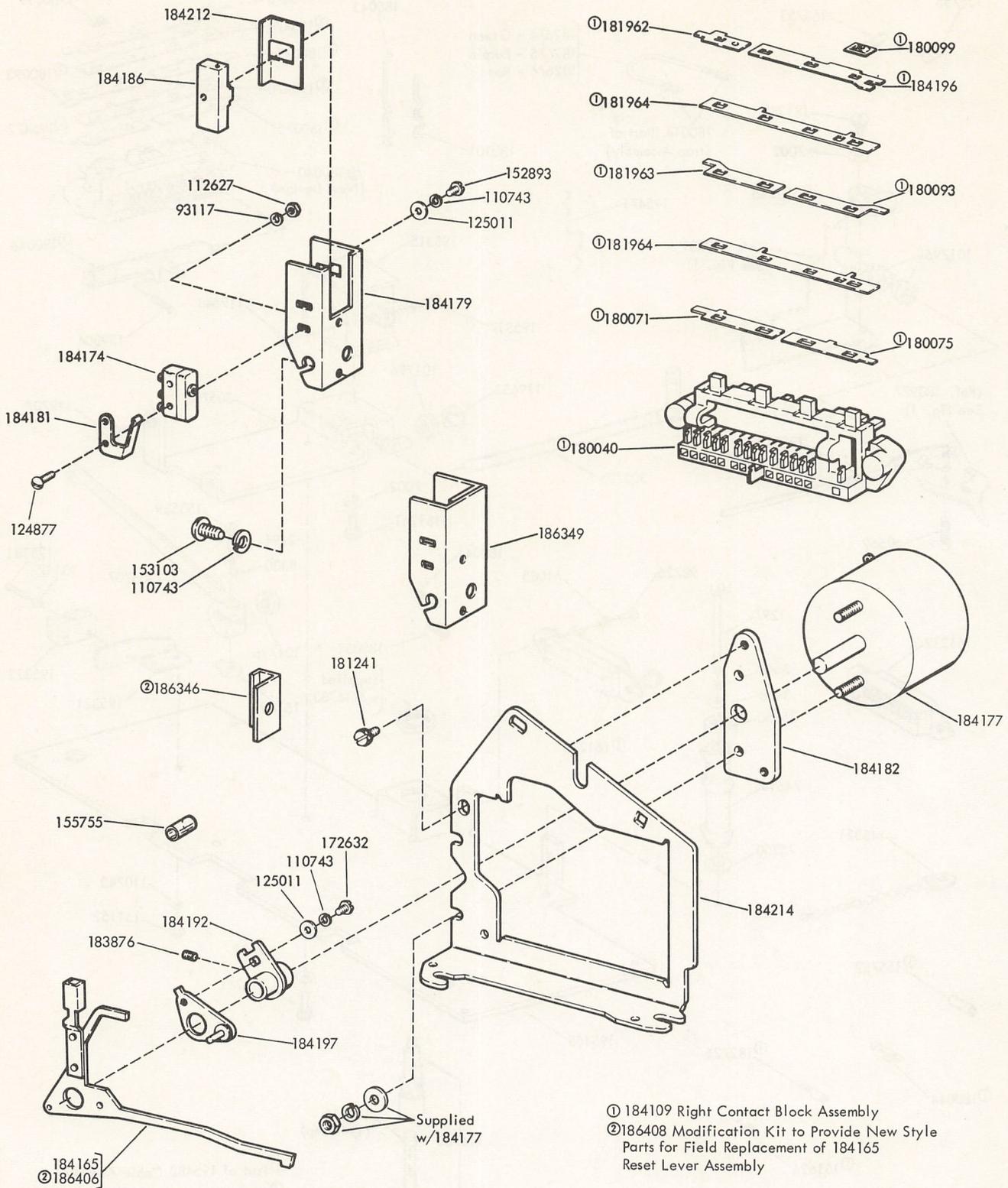
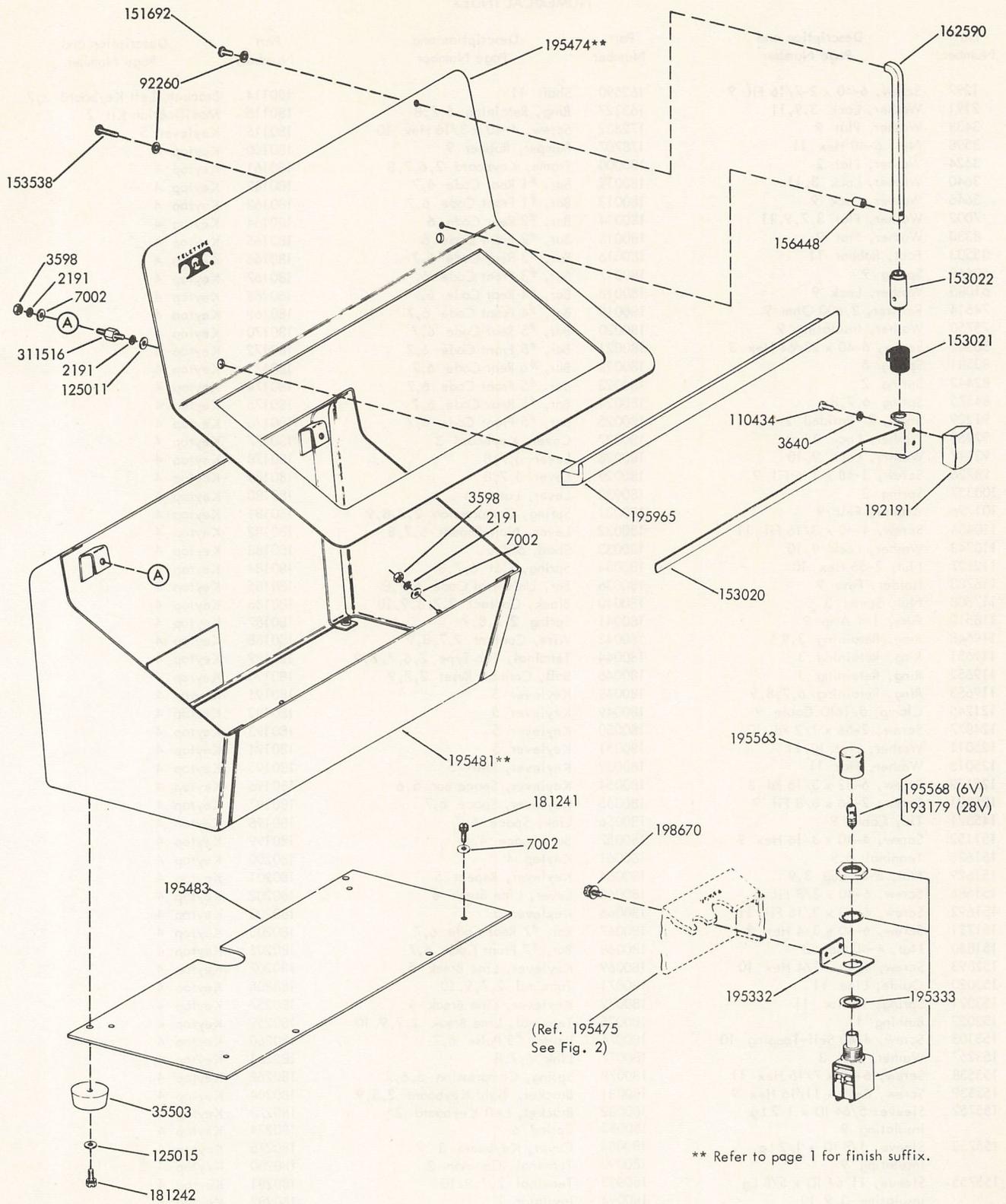


FIGURE 10. RESET MECHANISM FOR EVEN PARITY KEYBOARD



** Refer to page 1 for finish suffix.

FIGURE 11. COVER FOR SELF-CONTAINED AND SOLENOID RESET KEYBOARDS

NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
1297	Screw, 6-40 x 2-7/16 Fil 9	162590	Shaft 11	180114	Bracket, Left Keyboard 2,7
2191	Washer, Lock 3,9,11	163327	Ring, Retaining 6,7,8	180115	Modification Kit 2
3438	Washer, Flat 9	172632	Screw, 4-40 x 3/16 Hex 10	180116	Keylever 5
3598	Nut, 6-40 Hex 11	178707	Bumper, Rubber 9	180160	Keytop 4
3624	Washer, Flat 2	180000	Frame, Keyboard 2,6,7,8	180161	Keytop 4
3640	Washer, Lock 3,11	180012	Bar, #1 Rear Code 6,7	180162	Keytop 4
3646	Washer, Lock 9	180013	Bar, #1 Front Code 6,7	180163	Keytop 4
7002	Washer, Flat 3,7,9,11	180014	Bar, #2 Rear Code 6	180164	Keytop 4
8330	Washer, Flat 9	180015	Bar, #2 Front Code 6	180165	Keytop 4
35503	Foot, Rubber 11	180016	Bar, #3 Rear Code 6,7	180166	Keytop 4
60669	Spring 9	180017	Bar, #3 Front Code 6,7	180167	Keytop 4
61085	Washer, Lock 9	180018	Bar, #4 Rear Code 6,7	180168	Keytop 4
74614	Resistor, 2,600 Ohm 9	180019	Bar, #4 Front Code 6,7	180169	Keytop 4
75750	Washer, Insulating 9	180020	Bar, #5 Rear Code 6,7	180170	Keytop 4
80342	Screw, 6-40 x 23/64 Hex 3	180021	Bar, #5 Front Code 6,7	180172	Keytop 4
80581	Spring 6	180022	Bar, #6 Rear Code 6,7	180173	Keytop 4
82442	Spring 2	180023	Bar, #5 Front Code 6,7	180174	Keytop 4
84575	Spring 6,7,8	180024	Bar, #5 Rear Code 6,7	180175	Keytop 4
91229	Strap, 2" Braided 2	180025	Bar, #5 Front Code 6,7	180176	Keytop 4
92260	Washer, Lock 11	180027	Cover, Keyboard 3	180177	Keytop 4
93117	Washer, Lock 9,10	180028	Lever 6,7,8	180178	Keytop 4
98726	Screw, 3-48 x 1/4 Fil 9	180029	Lever 6,7,8	180179	Keytop 4
100337	Spring 2	180030	Lever, Latch 6	180180	Keytop 4
101796	Washer, Felt 9	180031	Spring, Compression 2,7,8,9	180181	Keytop 4
110434	Screw, 4-40 x 3/16 Fil 11	180032	Lever, Non-Repeat 6,7,8	180182	Keytop 4
110743	Washer, Lock 9,10	180033	Shaft 6,7,8	180183	Keytop 4
112627	Nut, 2-56 Hex 10	180034	Spring, Flat 6,7,8	180184	Keytop 4
116783	Holder, Fuse 9	180036	Bar, Universal Code 6,7,8	180185	Keytop 4
117608	Nut, Speed 3	180040	Block, Contact 2,7,8,9,10	180186	Keytop 4
118510	Fuse, 1/4 Amp 9	180041	Spring 2,7,8,9	180187	Keytop 4
119648	Ring, Retaining 3,9	180043	Wire, Contact 2,7,8,9	180188	Keytop 4
119651	Ring, Retaining 3	180044	Terminal, Tab Type 2,6,7,8,9	180189	Keytop 4
119652	Ring, Retaining 3	180046	Bail, Contact Reset 2,7,9	180190	Keytop 4
119653	Ring, Retaining 6,7,8,9	180048	Keylever 5	180191	Keytop 4
121245	Clamp, 5/16ID Cable 9	180049	Keylever 5	180192	Keytop 4
124877	Screw, 2-56 x 1/2 Rd 10	180050	Keylever 5	180193	Keytop 4
125011	Washer, Flat 10,11	180051	Keylever 5	180194	Keytop 4
125015	Washer, Flat 11	180052	Keylever, Shift 5	180195	Keytop 4
125179	Screw, 6-32 x 3/16 Rd 3	180054	Keylever, Space Bar 5,6	180196	Keytop 4
125181	Screw, 2-56 x 3/8 Fil 9	180055	Keylever, Space 6,7	180197	Keytop 4
145321	Tie, Cable 9	180056	Link, Space 6,7	180198	Keytop 4
151152	Screw, 4-40 x 3/16 Hex 9	180057	Bar, Space 4,6	180199	Keytop 4
151626	Terminal 6,9	180061	Keytop 4	180200	Keytop 4
151629	Nut, 6-40 Lug 3,9	180064	Keylever, Repeat 5	180201	Keytop 4
151686	Screw, 6-40 x 3/8 Fil 3	180065	Lever, Line Break 6	180202	Keytop 4
151692	Screw, 6-40 x 3/16 Fil 11	180066	Keylever 5	180203	Keytop 4
151721	Screw, 6-40 x 3/4 Hex 3	180067	Bar, #7 Rear Code 6,7	180205	Keytop 4
151880	Nut, 4-40 Hex 3	180068	Bar, #7 Front Code 6,7	180206	Keytop 4
152893	Screw, 4040 x 1/4 Hex 10	180069	Keylever, Line Break 5	180207	Keytop 4
153020	Guide, Line 11	180071	Terminal 2,7,9,10	180208	Keytop 4
153021	Spring, Torsion 11	180072	Keylever, Line Break 5	180257	Keytop 4
153022	Bushing 11	180075	Terminal, Line Break 2,7,9,10	180259	Keytop 4
153103	Screw, 4-40 Self-Tapping 10	180076	Lever, #5 Pulse 6,7	180260	Keytop 4
153267	Washer, Felt 3	180077	Link 6,7,8	180261	Keytop 4
153538	Screw, 6-40 x 7/16 Hex 11	180078	Spring, Compression 5,6,7	180262	Keytop 4
153539	Screw, 6-40 x 11/16 Hex 9	180081	Bracket, Right Keyboard 2,3,9	180264	Keytop 4
155752	Sleeve, 5/64 ID x 1/2 Lg Insulating 9	180082	Bracket, Left Keyboard 2	180273	Keytop 4
155753	Sleeve, 1/8 ID x 1/2 Lg Insulating 9	180083	Spring 6	180274	Keytop 4
155755	Sleeve, 11/64 ID x 5/8 Lg Insulating 3,9,10	180084	Cover, Keyboard 3	180278	Keytop 4
156448	Bushing 11	180090	Terminal, Common 2	180280	Keytop 4
159804	Spring 9	180093	Terminal 2,7,9,10	180281	Keytop 4
161238	Connector, 36 Pt Receptacle 9	180094	Insulator 2	180282	Keytop 4
161239	Connector, 36 Pt Plug 9	180096	Link 6,7,8	180299	Keytop 4
161346	Washer, Felt 3	180099	Fastener 2,7,8,9,10	180335	Keytop 4
		180100	Guide 6,7,8	180336	Keytop 4
		180101	Wire, Contact 2,9	180373	Keytop 4
		180106	Keylever 5	180374	Keytop 4
		180107	Detent 2		

NUMERICAL INDEX (Continued)

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
180382	Keytop 4	183620	Bar, Code 8	184338	Keytop 4
180383	Keytop 4	183621	Bar, Code 8	184339	Keytop 4
180384	Keytop 4	183622	Bar, Code 8	184340	Keytop 4
180385	Keytop 4	183623	Bar, Code 8	184341	Keytop 4
180418	Keytop 4	183624	Bar, Code 8	184342	Keytop 4
180419	Keytop 4	183625	Bar, Code 8	184343	Keytop 4
180440	Keytop 4	183626	Bar, Code 8	184344	Keytop 4
180441	Keytop 4	183627	Bar, Code 8	184345	Keytop 4
180442	Keytop 4	183628	Bar, Code 8	184346	Keytop 4
180443	Keytop 4	183629	Bar, Code 8	184351	Keytop 4
180444	Keytop 4	183631	Bar, Code 8	184734	Keytop 4
180977	Plate W/Stud 2,9	183632	Bar, Code 8	184815	Keytop 4
181241	Screw w/Lockwasher, 6-40 x 1/4 Hex 7,9,10,11	183633	Bar, Code 8	184816	Keytop 4
181242	Screw w/Lockwasher, 6-40 x 5/16 Hex 9,11	183634	Bar, Code 8	184817	Keytop 4
181253	Keytop 4	183635	Bar, Code 8	184818	Keytop 4
181254	Keylever 5	183636	Bar, Code 8	184869	Keytop 4
181255	Keylever 5	183637	Bar, Code 8	184895	Keytop 4
181310	Lever 6,7	183638	Bar, Code 8	185089	Keytop 4
181960	Spacer, .144" Thk 7	183639	Bar, Code 8	185090	Keytop 4
181961	Terminal 7	183640	Bar, Code 8	185092	Keytop 4
181962	Terminal 7,10	183641	Bar, Code 8	185093	Keytop 4
181963	Terminal, Parity 7,10	183642	Bar, Code 8	185150	Keytop 4
181964	Insulator 7,10	183643	Bar, Code 8	185159	Keytop 4
181965	Block, Contact 7	183644	Bar, Code 8	185160	Keytop 4
181966	Terminal 7	183645	Bar, Code 8	185161	Keytop 4
181967	Terminal 7	183646	Bar, Code 8	185162	Keytop 4
181968	Insulator 7	183647	Bar, Code 6	185163	Keytop 4
181970	Link W/Extension 7	183648	Bar, Code 6	185164	Keytop 4
181971	Keytop 4	183649	Bar, Code 6	185165	Keytop 4
181975	Keylever 5	183876	Screw, 6-32 Set 10	185619	Frame, Left Keyboard 2
181976	Keylever 5	183888	Keytop 4	185620	Frame, Right Keyboard 2
181979	Bracket, Left Keyboard 2	183889	Keytop 4	185766	Lever 2,3
182239	Lever, Latch 6,7,8	183890	Keytop 4	185780	Spring, Compression 5
182540	Connector, 15 Pt Plug Type 6,7,8	183891	Keytop 4	185798	Spring 6,7,8
182643	Terminal, Plug Type 3,6,7,8	183892	Keytop 4	185801	Modification Kit 1
182644	Terminal, Receptacle Type 3,6,7,8	183951	Wire, Contact 2,7	185802	Solenoid 3
182674	Jumper, 2-1/4" Green 2,9	184021	Cover, Keyboard 3	185803	Clip 3
182675	Jumper, 2-1/4" Purple 2,9	184022	Keylever 5	185804	Bracket 3
182676	Jumper, 2-1/4" Red 2,9	184023	Keylever 5	185805	Lever 3
182726	Terminal, Receptacle Type 6, 7,8,9	184024	Keylever 5	185806	Shaft 3
183236	Keylever, Repeat 5	184025	Keytop 4	185871	Screw w/lockwasher, 8-32 x 3/8 Hex 2
183237	Cover, Keyboard 3	184026	Keytop 4	186049	Lever 7
183238	Keylever 5	184027	Keytop 4	186051	Link 7
183600	Bar, Code 7	184031	Terminal 8	186314	Spring 2,7
183601	Bar, Code 7	184032	Insulator, .031" Thk 8	186339	Spring 7
183602	Bar, Code 7	184033	Spacer, .035" Thk 8	186346	Shield, Magnetic 10
183603	Bar, Code 7	184106	Block Assembly, Right Contact 8	186349	Bracket 10
183604	Bar, Code 7	184107	Block Assembly, Right Contact 2	186406	Lever, Reset 10
183605	Bar, Code 7	184108	Block Assembly, Right Contact 9	186408	Modification Kit 10
183608	Bar, Code 7	184109	Block Assembly, Right Contact 7,10	186417	Wire, Contact 7
183609	Bar, Code 7	184135	Block Assembly, Left Contact 7	186419	Lever 7
183610	Bar, Code 7	184165	Lever, Reset 10	192191	Knob 11
183611	Bar, Code 7	184174	Switch, SP-DT 10	192538	Plug, Button 3
183612	Bar, Code 7	184177	Solenoid, Rotary 10	193179	Lamp, 28V 11
183613	Bar, Code 7	184179	Bracket 10	195307	Keylever, Repeat 5
183614	Bar, Code 8	184181	Actuator 10	195309	Lever, Non-Repeat 6
183615	Bar, Code 8	184182	Plate 10	195312	Lever, Reset 9
183616	Bar, Code 8	184186	Switch, Reed 10	195315	Solenoid w/Plunger 9
183617	Bar, Code 8	184192	Plate w/Hub 10	195317	Pin 9
183618	Bar, Code 8	184196	Terminal 10	195321	Bracket, Switch 9
183619	Bar, Code 8	184197	Plate w/Stud 10	195322	Switch 9
		184212	Guide 10	195332	Bracket, Power Switch 11
		184214	Bracket, Right 10	195333	Switch, Pushbutton 11
		184334	Keytop 4	195465	Plate, Mounting 9
		184335	Keytop 4	195470	Insulator, .031" Thk 9
		184336	Keytop 4	195471	Wire, Contact 9
		184337	Keytop 4		

NUMERICAL INDEX (Continued)

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
195472	Terminal 9	195483	Plate 11	305537	Plug, Button 3
195473	Terminal, Common 9	195563	Lens, Red Pushbutton 11	305706	Shaft w/Link 9
195474**	Panel, Top 11	195568	Lamp, 6V 11	305707	Arm, Reset 9
195475	Cover, Keyboard 3,11	195965	Tray, Copyholder 11	305708	Bracket, Solenoid 9
195481**	Cover 11	198670	Screw, 6-40 Self-Tapping 11	311516	Post 11
195482	Cable Assembly 9			321895	Post 3

**Refer to page 1 for finish suffix