

33 KEYBOARD (UK)

PARTS

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\*\*Denotes a painted part.  
HF-Light Olive Gray Smooth Vinyl.

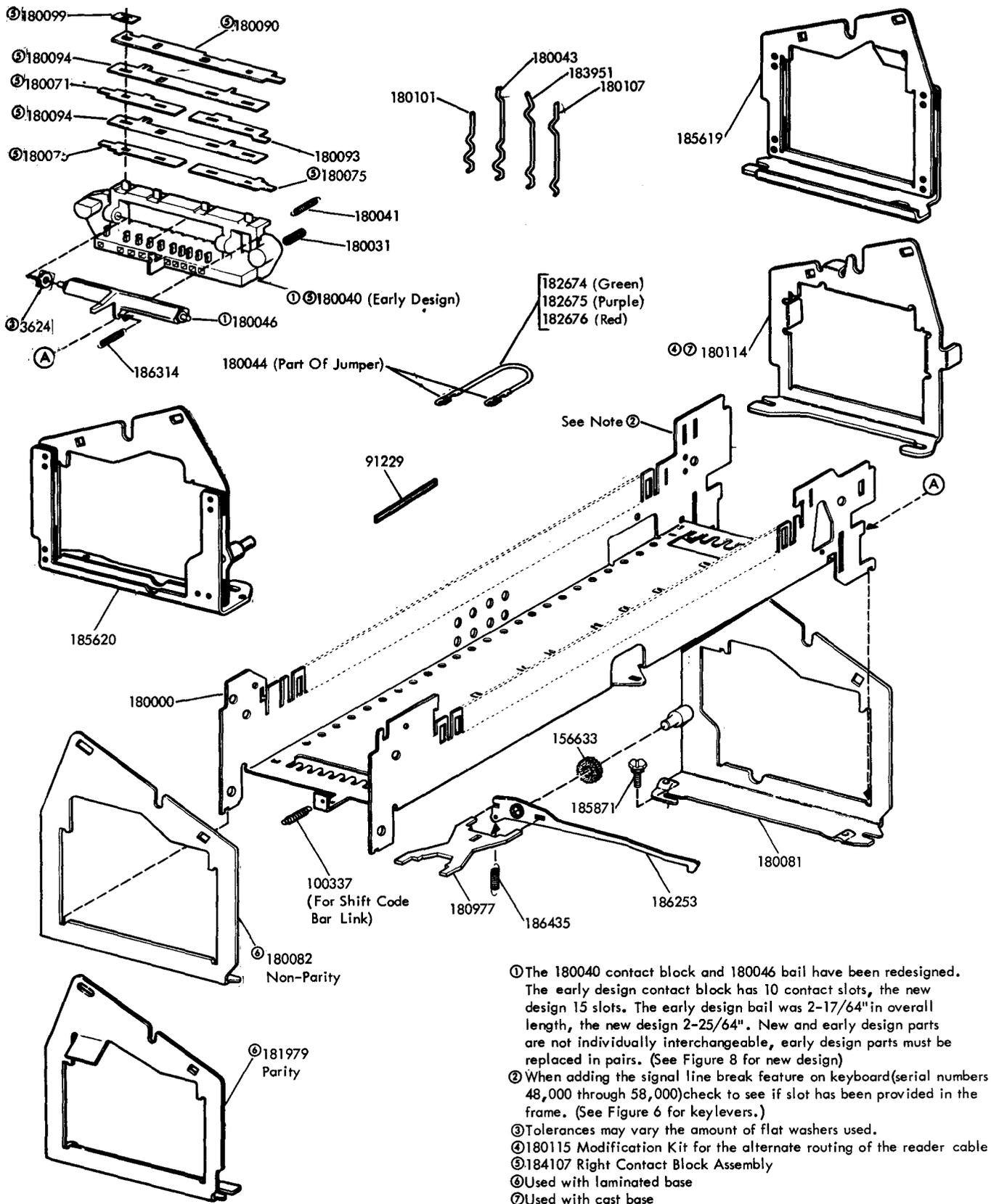


FIGURE 1. KEYBOARD BASKET AND CONTACT BLOCK



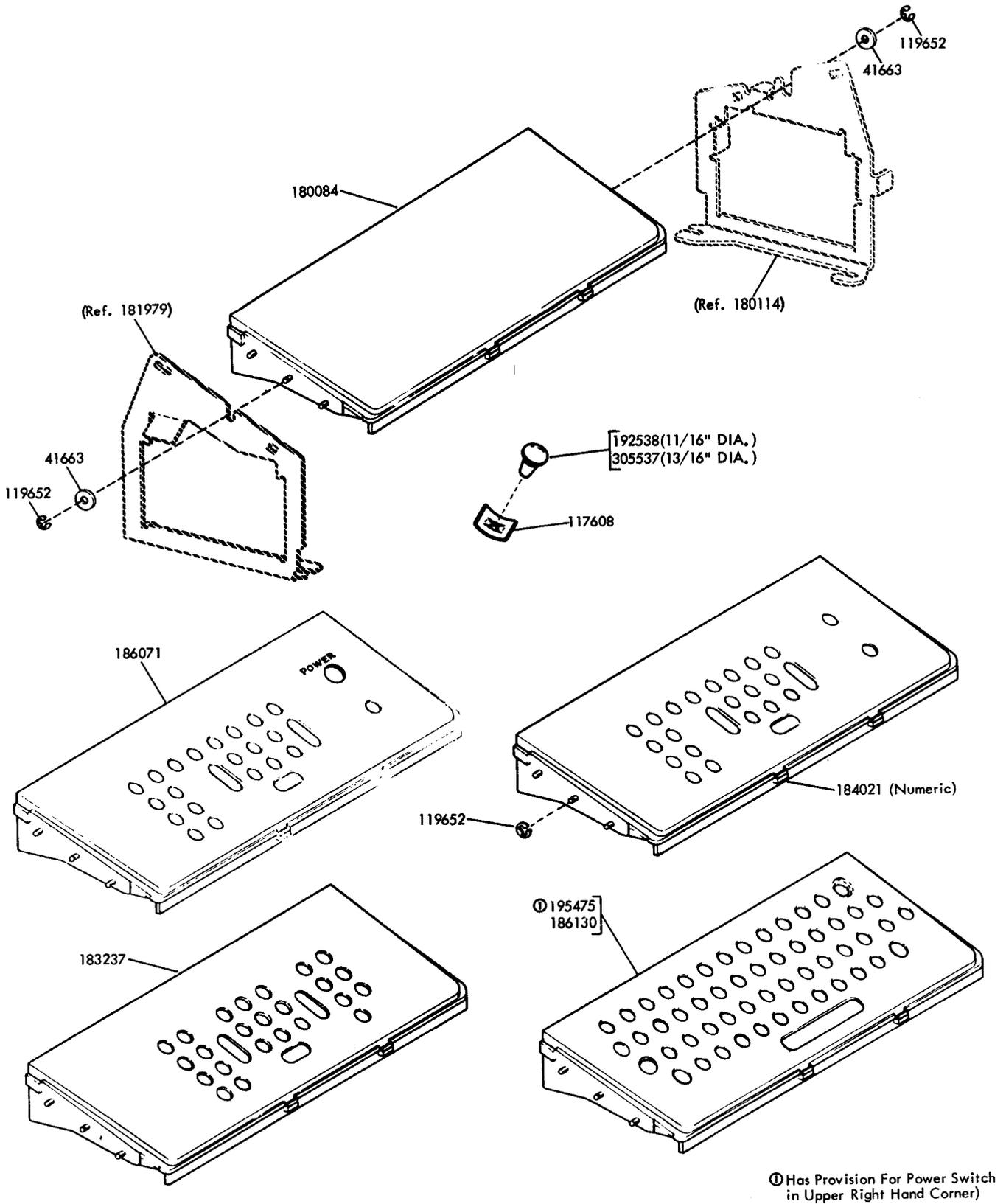
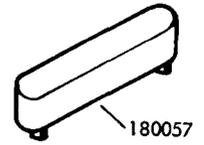
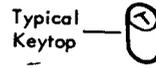
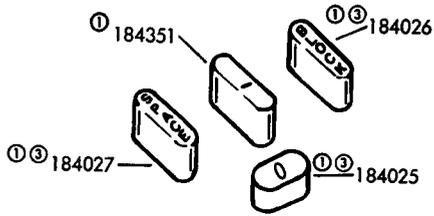


FIGURE 4. KEYBOARD COVERS



Keytop Description			Keytop Description			Keytop Description		
UNSHIFT	SHIFT	Part Number	UNSHIFT	SHIFT	Part Number	UNSHIFT	SHIFT	Part Number
A		180181	P	@	180180	8		①③ 184341
A	SOM	*183891	Q		180171	9	)	180168
A		①③ 184343	Q	X ON	*183888	9		①③ 184342
B		180194	Q	X-ON	184869	0		180169
B		①③ 184344	Q	RLF	185160	∅		180374
C		180192	R	TAPE	180174	-	=	180170
C		①③ 184345	R		180260	,	<	180197
C	ETX	185165	R	FS	185161	.	>	180198
D	EOT	180183	S		180282	;	+	180199
D		180278	S	X OFF	180182	/	?	180200
D		①③ 184346	S	X OFF	*183892	:	*	180205
E	WRU	180173	S		③ 185394	(No Symbol)		① 180299
E		180259	T	<del>TAPE</del>	180175	-		180336
E	WRU	*183889	T		180261		*	180335
F	RU	180184	T	PR	185162		,	180418
F		180273	T		③ 185395		.	180419
G	BELL	180185	U		180177	/	■	184895
G		180274	V		180193	RUB OUT		①③ 180201
G	BELL	*183890	W		180172	RETURN		①③ 180202
H		180186	X		180191	LINE FEED		①③ 180203
H	BS	185163	X		③ 185396	HERE IS		180206
I	TAB	180178	Y		180176	BREAK		180207
I		180262	Z		180190	REPT		①③ 180208
J		180187	1	!	180160	ALT MODE		180257
K	VT	180188	1		①③ 184334	ESC		180382
K		180280	1		180264	EOT		①③ 180440
K	⌏	180383	2	"	180161	DIV		① 180441
K	I	185090	2		①③ 184335	STORE		① 180442
L	FORM	180189	3	#	180162	TYPE ORD		① 180443
L		180281	3		①③ 184336	SECT		① 180444
L	⧵	180385	4	\$	180163	SHIFT		180061
L	FORM	185164	4		①③ 184337	CTRL		181253
M		180196	5	%	180164	CTRL		② 181971
M	⌏	180384	5		①③ 184338	FS		① 184815
M	I	185093	6	&	180165	GS		① 184816
N	↑	180195	6		①③ 184339	RS		① 184817
NN	BLK	185092	7	'	180166	US		① 184818
NN	⧵	185150	7		①③ 184340	CLR KYBD		184734
NO	←	180179	8	(	180167	CTRL		185159
O	⌏	185089				TAB		180373

NOTE: All Keytops are gray with white characters except as noted.

\*Gray Keytops with yellow characters.

① Used on Numeric Keyboard.

② Used with parity control.

③ Used on Numeric Self-Contained Keyboard

FIGURE 5. KEYTOPS

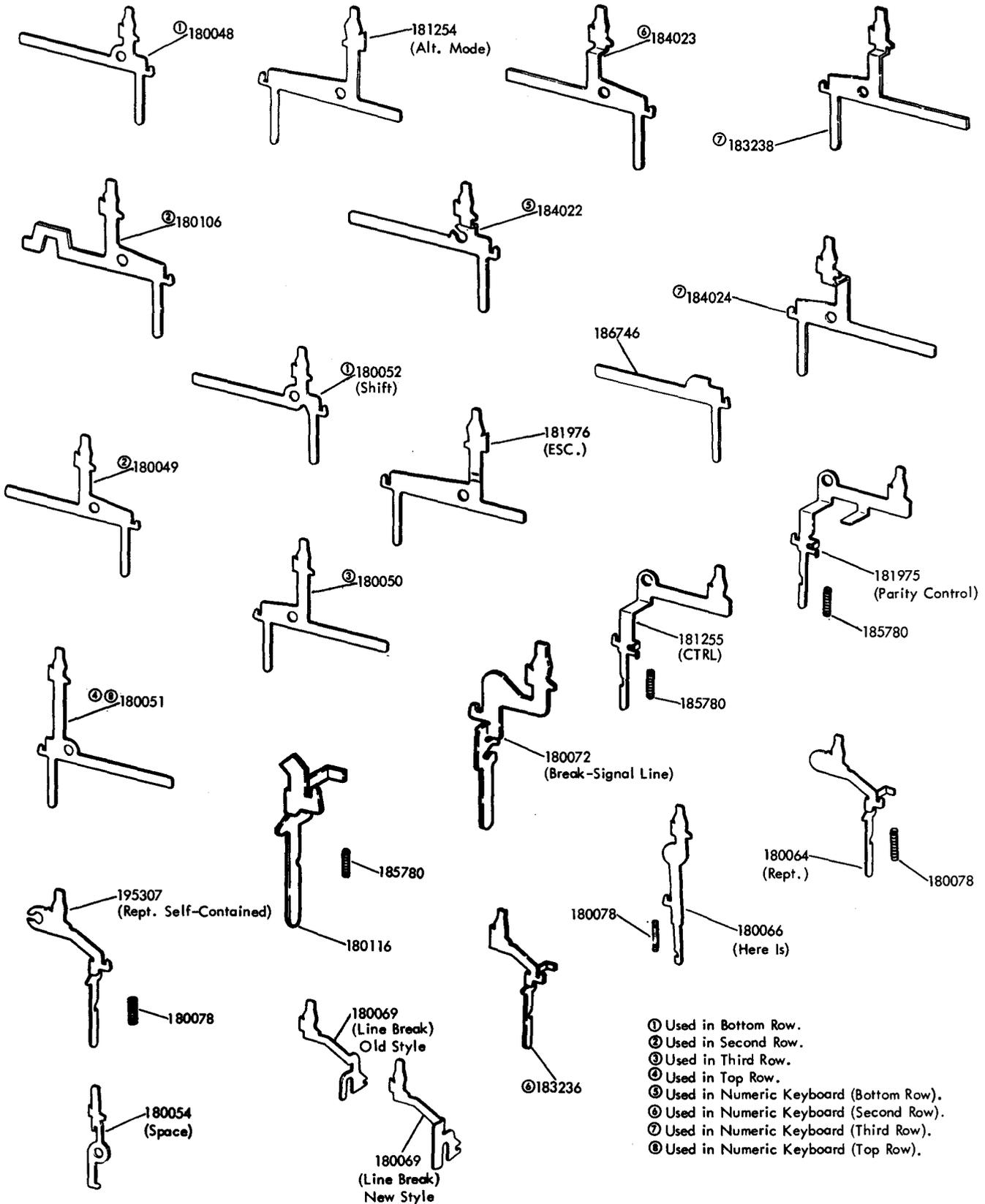


FIGURE 6. KEYLEVERS

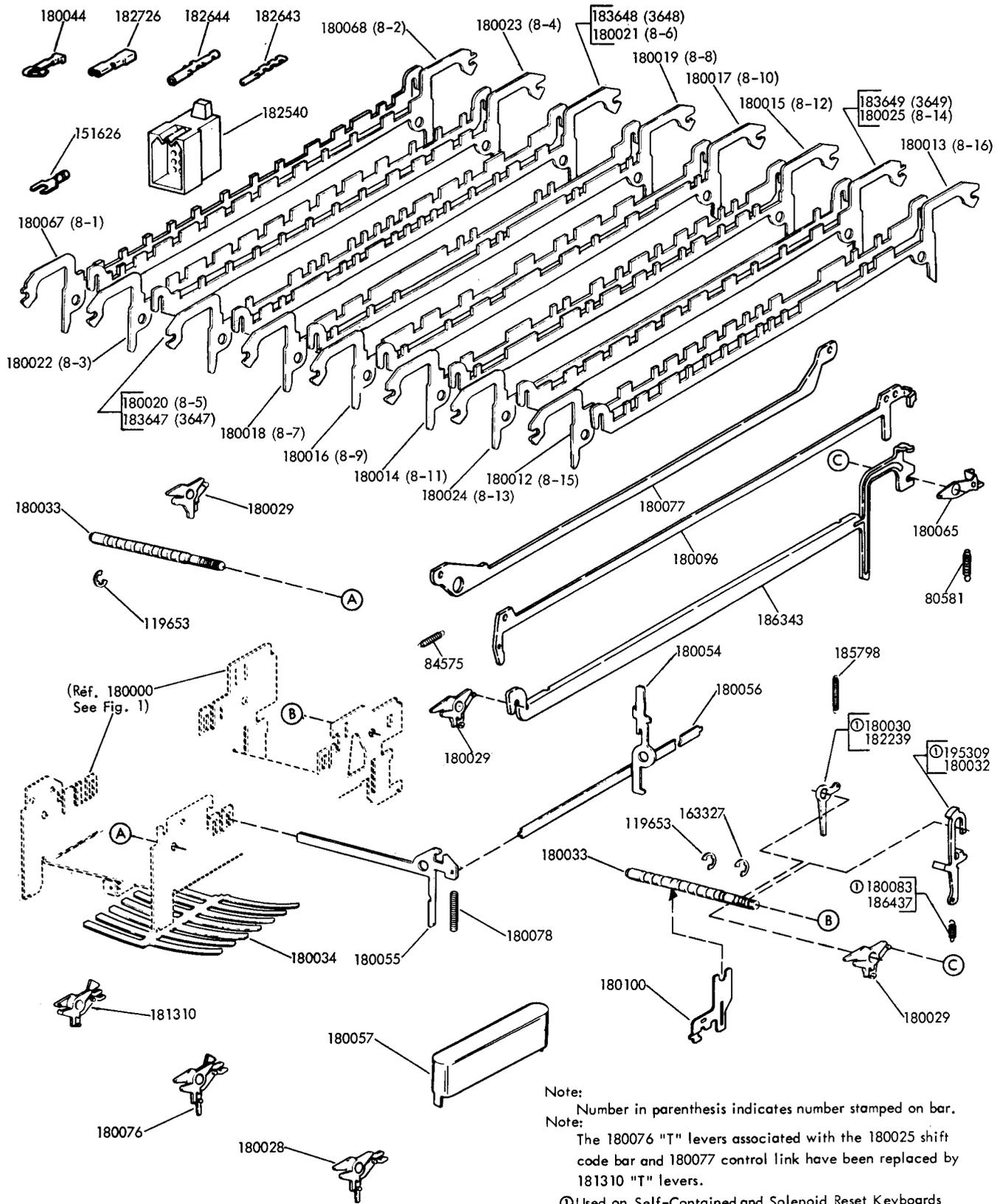


FIGURE 7. CODE BAR MECHANISM

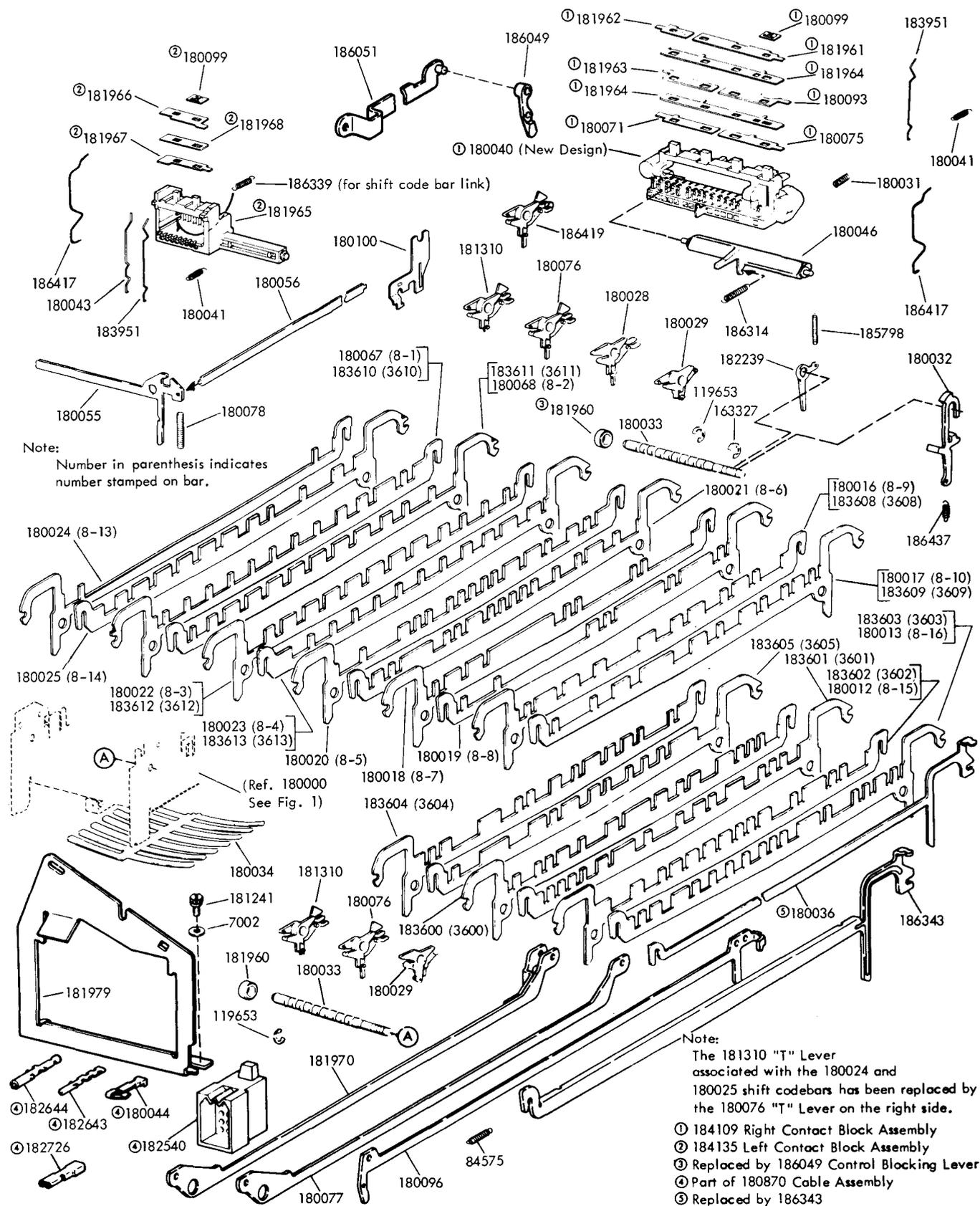


FIGURE 8. CODE BAR MECHANISM FOR UNITS EQUIPPED WITH EVEN PARITY



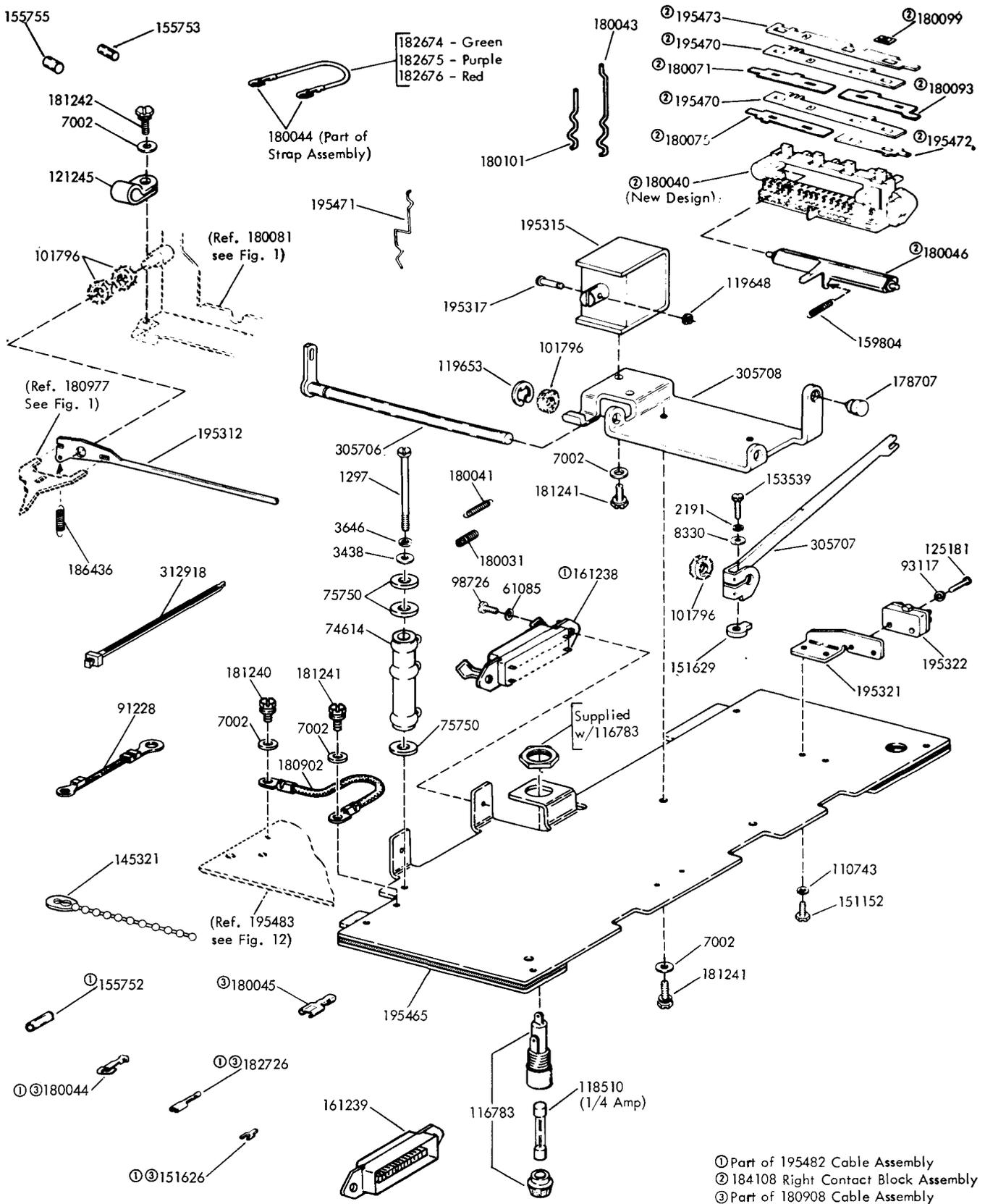
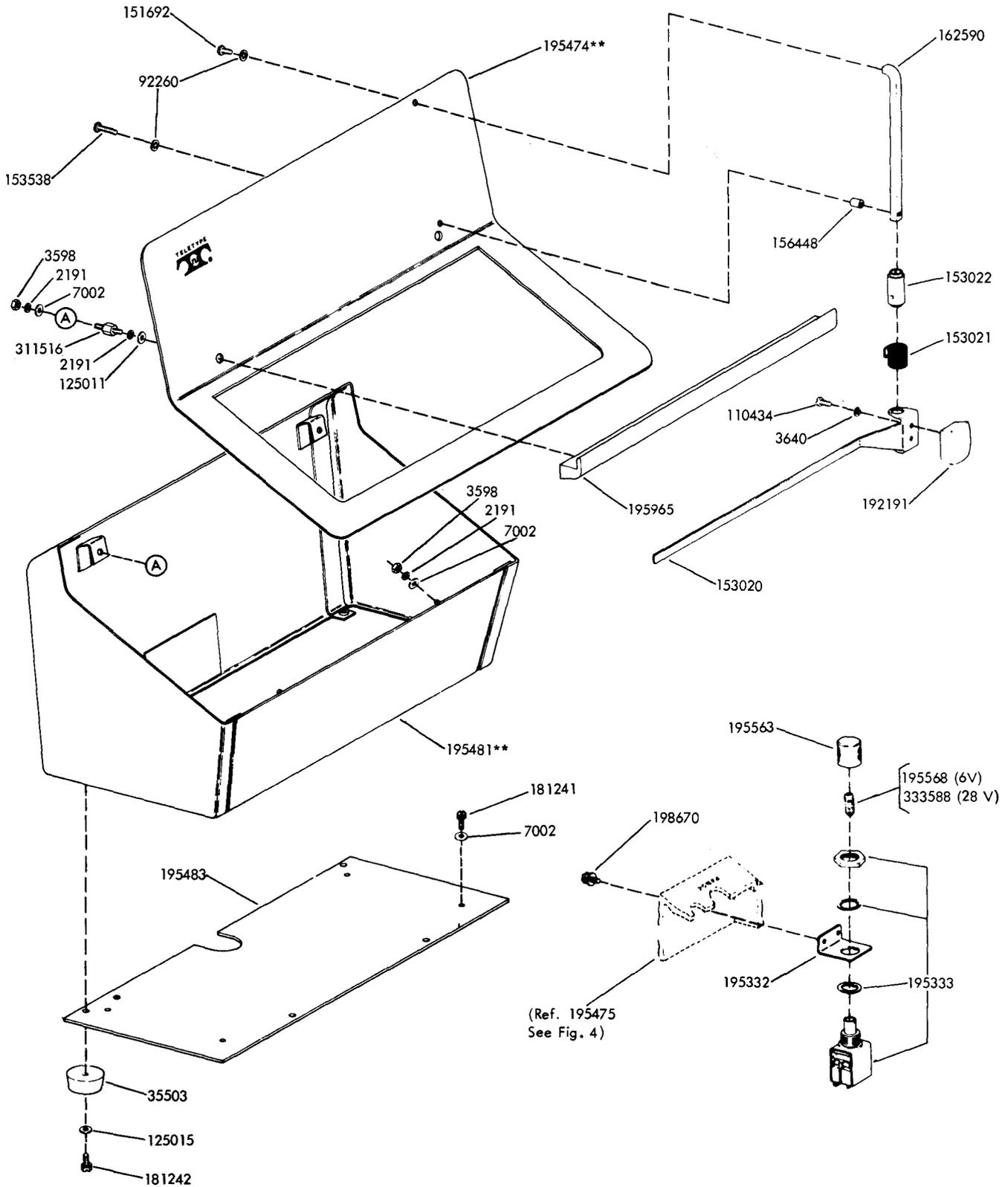


FIGURE 10. RESET MECHANISM FOR SELF-CONTAINED AND SOLENOID RESET KEYBOARDS





\*\*Refer to Page 1 for Finish Suffix

FIGURE 12. COVER FOR SELF-CONTAINED AND SOLENOID RESET KEYBOARDS

## NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
1297	Screw, 6-40 x 2-7/16 Fil 10	151692	Screw, 6-40 x 3/16 Fil 12	180033	Shaft 7,8,9
2191	Lockwasher 3,10,12	151721	Screw, 6-40 x 3/4 Hex 3	180034	Spring, Flat 7,8,9
3438	Washer, Flat 10	151880	Nut, 4-40 Hex 3	180036	Bar, Universal Code 8,9
3598	Nut, 6-40 Hex 12	152893	Screw, 4040 x 1/4 Hex 11	180040	Block, Contact 2,8,9,10, 11
3599	Nut, 4-40 Hex 3	153020	Guide, Line 12	180041	Spring 2,8,9,10
3624	Washer, Flat 2,3	153021	Spring, Torsion 12	180043	Wire, Contact 2,8,9,10
3640	Lockwasher 3,12	153022	Bushing 12	180044	Terminal, Tab Type 2,7,8, 9,10
3646	Lockwasher 10	153103	Screw, 4-40 Self-Tapping 11	180045	Terminal, Tab Type 10
6345	Nut, 6-32 Hex 3	153267	Washer, Felt 3	180046	Bail, Contact Reset 2,8, 10
7002	Washer, Flat 3,8,10,12	153538	Screw, 6-40 x 7/16 Hex 12	180048	Keylever 6
8330	Washer, Flat 10	153539	Screw, 6-40 x 11/16 Hex 10	180049	Keylever 6
35503	Foot, Rubber 12	155752	Sleeve, 5/64 ID x 1/2 Lg Insulating 10	180050	Keylever 6
41663	Washer, Flat 4	155753	Sleeve, 1/8 ID x 1/2 Lg Insulating 10	180051	Keylever 6
61085	Lockwasher 10	155755	Sleeve, 11/64 ID x 5/8 Lg Insulating 3,10,11	180052	Keylever, Shift 6
74614	Resistor, 2,600 Ohm 10	156448	Bushing 12	180054	Keylever, Spacebar 6,7
75750	Washer, Insulating 10	156633	Washer, Felt 2	180055	Keylever, Spacebar 7,8
80581	Spring 7	159804	Spring 10	180056	Link, Space 7,8
84575	Spring 7,8,9	161238	Connector, 36 Pt Receptacle 10	180057	Spacebar 5,7
86079	Washer, Felt 3	161239	Connector, 36 Pt Plug 10	180061	Keytop 5
91228	Strap, 2-1/2" Braided 10	161346	Washer, Felt 3	180064	Keylever, Repeat 6
91229	Strap, 2" Braided 2	162590	Shaft 12	180065	Lever, Link Break 7
92260	Lockwasher 12	163327	Ring, Retaining 7,8,9	180066	Keylever 6
93117	Lockwasher 3,10,11	172632	Screw, 4-40 x 3/16 Hex 11	180067	Bar, No. 7 Rear Code 7,8
98726	Screw, 3-48 x 1/4 Fil 10	178707	Bumper, Rubber 10	180068	Bar, No. 7 Front Code 7,8
100337	Spring 2	180000	Frame, Keyboard 2,3,7,8,9	180069	Keylever, Line Break 6
101796	Washer, Felt 10	180012	Codebar No. 1 Rear 7,8	180071	Terminal 2,8,10,11
110434	Screw, 4-40 x 3/16 Fil 12	180013	Codebar No. 1 Front 7,8	180072	Keylever, Line Break 6
110743	Lockwasher 10,11	180014	Codebar No. 2 Rear 7	180075	Terminal, Line Break 2,8, 10,11
112627	Nut, 2-56 Hex 3,11	180015	Codebar No. 2 Front 7	180076	Lever, No. 5 Pulse 7,8
116783	Holder, Fuse 10	180016	Codebar No. 3 Rear 7,8	180077	Link 7,8,9
117608	Nut, Speed 4	180017	Codebar No. 3 Front 7,8	180078	Spring, Compression 6,7,8
118510	Fuse, 1/4 Amp 10	180018	Codebar No. 4 Rear 7,8	180081	Bracket, Right Keyboard 2,3,10
119648	Ring, Retaining 3,10	180019	Codebar No. 4 Front 7,8	180082	Bracket, Left Keyboard 2
119651	Ring, Retaining 3	180020	Codebar No. 5 Rear 7,8	180083	Spring 7
119652	Ring, Retaining 4	180021	Codebar No. 5 Front 7,8	180084	Cover, Keyboard 4
119653	Ring, Retaining 7,8,9,10	180022	Codebar No. 6 Rear 7,8	180090	Terminal, Common 2
121245	Clamp, 5/16 ID Cable 10	180023	Codebar No. 5 Front 7,8	180093	Terminal 2,8,10,11
124877	Screw, 2-56 x 1/2 Rd 11	180024	Codebar No. 5 Rear 7,8	180094	Insulator 2,9
125011	Washer, Flat 3,11,12	180025	Codebar No. 5 Front 7,8	180096	Link 7,8,9
125015	Washer, Flat 12	180028	Lever 7,8,9	180099	Fastener 2,8,9,10,11
125179	Screw, 6-32 x 3/16 Rd 3	180029	Lever 7,8,9	180100	Guide 7,8,9
125181	Screw, 2-56 x 3/8 Fil 10	180030	Lever, Latch 7	180101	Wire, Contact 2,10
126815	Screw, 2-56 x 15/64 Hex 3	180031	Spring, Compression 2,8, 9,10	180106	Keylever 6
130664	Lockwasher 3	180032	Lever, Non-Repeat 7,8,9	180107	Detent 2
145321	Tie, Cable 10			180114	Bracket, Left Keyboard 2,4
151152	Screw, 4-40 x 3/16 Hex 10				
151626	Terminal 7,10				
151629	Nut, 6-40 Lug 3,10				
151686	Screw, 6-40 x 3/8 Fil 3				

## NUMERICAL INDEX (Continued)

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
180115	Modification Kit 2	180259	Keytop 5	181968	Insulator 8
180116	Keylever 6	180260	Keytop 5	181970	Link w/Extension 8
180160	Keytop 5	180261	Keytop 5	181971	Keytop 5
180161	Keytop 5	180262	Keytop 5	181975	Keylever 6
180162	Keytop 5	180264	Keytop 5	181976	Keylever 6
180163	Keytop 5	180273	Keytop 5	181979	Bracket, Left Keyboard 2,4,8
180164	Keytop 5	180274	Keytop 5	182239	Latchlever 3,7,8,9
180165	Keytop 5	180278	Keytop 5	182540	Connector, 15 Pt Plug Type 7,8,9
180166	Keytop 5	180280	Keytop 5	182643	Terminal, Plug Type 3,7,8,9
180167	Keytop 5	180281	Keytop 5	182644	Terminal, Receptacle Type 3,7,8,9
180168	Keytop 5	180282	Keytop 5	182674	Jumper, 2-1/4" Green 2,10
180169	Keytop 5	180299	Keytop 5	182675	Jumper, 2-1/4" Purple 2,10
180170	Keytop 5	180335	Keytop 5	182676	Jumper, 2-1/4" Red 2,10
180171	Keytop 5	180336	Keytop 5	182726	Terminal, Receptacle Type 7,8,9,10
180172	Keytop 5	180373	Keytop 5	183236	Keylever, Repeat 6
180173	Keytop 5	180374	Keytop 5	183237	Cover, Keyboard 4
180174	Keytop 5	180382	Keytop 5	183238	Keylever 6
180175	Keytop 5	180383	Keytop 5	183600	Codebar 8
180176	Keytop 5	180384	Keytop 5	183601	Codebar 8
180177	Keytop 5	180385	Keytop 5	183602	Codebar 8
180178	Keytop 5	180418	Keytop 5	183603	Codebar 8
180179	Keytop 5	180419	Keytop 5	183604	Codebar 8
180180	Keytop 5	180440	Keytop 5	183605	Codebar 8
180181	Keytop 5	180441	Keytop 5	183608	Codebar 8
180182	Keytop 5	180442	Keytop 5	183609	Codebar 8
180183	Keytop 5	180443	Keytop 5	183610	Codebar 8
180184	Keytop 5	180444	Keytop 5	183611	Codebar 8
180185	Keytop 5	180870	Cable Assembly 8	183612	Codebar 8
180186	Keytop 5	180902	Jumper, 3-1/2 In. Braided 10	183613	Codebar 8
180187	Keytop 5	180908	Cable Assembly 10	183614	Codebar 9
180188	Keytop 5	180977	Plate w/Stud 2,10	183615	Codebar 9
180189	Keytop 5	181240	Screw, w/Lockwasher 6-40 x 3/16 Hex	183616	Codebar 9
180190	Keytop 5	181241	Screw, w/Lockwasher, 6-40 x 1/4 Hex 8,10,11,12	183617	Codebar 9
180191	Keytop 5	181242	Screw, w/Lockwasher, 6-40 x 5/16 Hex 10,12	183618	Codebar 9
180192	Keytop 5	181253	Keytop 5	183619	Codebar 9
180193	Keytop 5	181254	Keylever 6	183620	Codebar 9
180194	Keytop 5	181255	Keylever 6	183621	Codebar 9
180195	Keytop 5	181310	Lever 7,8	183622	Codebar 9
180196	Keytop 5	181860	Spacer, .144" Thk 8	183623	Codebar 9
180197	Keytop 5	181861	Terminal 8	183624	Codebar 9
180198	Keytop 5	181960	Spacer, .144" Thk 8	183625	Codebar 9
180199	Keytop 5	181962	Terminal 8,11	183626	Codebar 9
180200	Keytop 5	181963	Terminal, Parity 8,11	183627	Codebar 9
180201	Keytop 5	181964	Insulator 8,11	183628	Codebar 9
180202	Keytop 5	181965	Block, Contact 8		
180203	Keytop 5	181966	Terminal 8		
180205	Keytop 5	181967	Terminal 8		
180206	Keytop 5				
180207	Keytop 5				
180208	Keytop 5				
180257	Keytop 5				

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Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
183629	Codebar 9	184177	Solenoid, Rotary 11	185802	Solenoid 3
183631	Codebar 9	184179	Bracket 11	185803	Clip 3
183632	Codebar 9	184181	Actuator 11	185804	Bracket 3
183633	Codebar 9	184182	Plate 11	185805	Lever 3
183634	Codebar 9	184186	Switch, Reed 11	185806	Shaft 3
183635	Codebar 9	184192	Plate w/Hub 11	185871	Screw w/Lockwasher, 8-32 x 3/8 Hex 2
183636	Codebar 9	184196	Terminal 11	186049	Lever 8
183637	Codebar 9	184197	Plate w/Stud 11	186051	Link 8
183638	Codebar 9	184212	Guide 11	186071	Cover 4
183639	Codebar 9	184214	Bracket, Right 11	186130	Cover 4
183640	Codebar 9	184334	Keytop 5	186154	Terminal 9
183641	Codebar 9	184335	Keytop 5	186155	Terminal 9
183642	Codebar 9	184336	Keytop 5	186253	Lever w/Hub 2,3
183643	Codebar 9	184337	Keytop 5	186314	Spring 2,8
183644	Codebar 9	184338	Keytop 5	186339	Spring 8
183645	Codebar 9	184339	Keytop 5	186343	Codebar 7,8,9
183646	Codebar 9	184340	Keytop 5	186346	Shield, Magnetic 11
183647	Codebar 7	184341	Keytop 5	186349	Bracket 11
183648	Codebar 7	184342	Keytop 5	186406	Lever, Reset 11
183649	Codebar 7	184343	Keytop 5	186408	Modification Kit 11
183876	Screw, 6-32 Set 11	184344	Keytop 5	186417	Wire, Contact 8
183888	Keytop 5	184345	Keytop 5	186419	Lever 8
183889	Keytop 5	184346	Keytop 5	186435	Spring 2
183890	Keytop 5	184351	Keytop 5	186436	Spring 10
183891	Keytop 5	184734	Keytop 5	186437	Spring 7,8,9
183892	Keytop 5	184815	Keytop 5	186700	Shaft 3
183951	Wire, Contact 2,8	184816	Keytop 5	186701	Plate 3
184021	Cover, Keyboard 4	184817	Keytop 5	186702	Screw, 6-32 Spl 3
184022	Keylever 6	184818	Keytop 5	186703	Plate, Top Mounting 3
184023	Keylever 6	184869	Keytop 5	186704	Stud 3
184024	Keylever 6	184895	Keytop 5	186705	Shaft 3
184025	Keytop 5	185089	Keytop 5	186706	Cam, Trip 3
184026	Keytop 5	185090	Keytop 5	186707	Lever 3
184027	Keytop 5	185092	Keytop 5	186709	Bushing, Eccentric 3
184031	Terminal 9	185093	Keytop 5	186746	Lever 6
184032	Insulator, .031" Thk 9	185150	Keytop 5	186752	Modification Kit 1,3
184033	Spacer, .035" Thk 9	185159	Keytop 5	186754	Bushing 3
184106	Block Assembly, Right Contact 9	185160	Keytop 5	192191	Knob 12
184107	Block Assembly, Right Contact 2	185161	Keytop 5	192538	Plug, Button 4
184108	Block Assembly, Right Contact 10	185162	Keytop 5	195307	Keylever, Repeat 6
184109	Block Assembly, Right Contact 8,11	185163	Keytop 5	195309	Lever, Non-Repeat 7
184111	Block Assembly, Right Contact 9	185164	Keytop 5	195312	Lever, Reset 10
184135	Block Assembly, Left Contact 8	185165	Keytop 5	195315	Solenoid w/Plunger 10
184165	Lever, Reset 11	185394	Keytop 5	195317	Pin 10
184174	Switch, SP-DT 11	185395	Keytop 5	195321	Bracket, Switch 10
		185396	Keytop 5	195322	Switch 10
		185619	Frame, Left Keyboard 2	195332	Bracket, Power Switch 12
		185620	Frame, Right Keyboard 2	195333	Switch, Pushbutton 12
		185780	Spring, Compression 6	195465	Plate, Mounting 10
		185798	Spring 7,8,9	195470	Insulator, .031" Thk 10
		185801	Modification Kit 1,3		

## NUMERICAL INDEX (Continued)

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
195471	Wire, Contact 10	195483	Plate 10,12	305537	Plug, Button 4
195472	Terminal 10	195563	Lens, Red Pushbutton 12	305706	Shaft w/Link 10
195473	Terminal, Common 10	195568	Lamp, 6 V 12	305707	Arm, Reset 10
195474**	Panel, Top 12	195965	Tray, Copyholder 12	305708	Bracket, Solenoid 10
195475	Cover, Keyboard 4,12	198670	Screw w/Lockwasher, 6-40 x 5/16 Hex 12	311516	Post 12
195481**	Cover	303037	Spring, Compression 3	312918	Strap 10
195482	Cable Assembly 10			321895	Post 3
				333588	Lamp, 28V Miniature 12