

BELL SYSTEM PRACTICES
Plant Series

Appendix 1 Section 574-122-800, Issue 4
Teletypewriter Change Notice
TCN 1145 Issue 2
March, 1969
AT&T Co Standard

Classification: AC
Billable to Telco: Yes X No

APPARATUS AFFECTED: All 33 Teletypewriter-Sets (Typing Units)

PART AFFECTED: TP180838 Function Lever (Answer-Back)

REASON FOR REISSUE: To change classification from B2 to AC. See SUPPLEMENTAL INFORMATION (1).

REASON: To achieve compatibility between nonparity and parity teletypewriter-sets used in the same system. See SUPPLEMENTAL INFORMATION (2).

CHANGE: The TP180838 function lever is replaced by the TP186468 function lever.

PUBLICATION AFFECTED: See SUPPLEMENTAL INFORMATION (3).

IDENTIFICATION: See CHANGE and Attachment Sheet 1.

INTERCHANGEABILITY: The TP180838 and TP186468 function levers are physically interchangeable.

The TP180838 function lever may be modified per dimensions shown on Attachment Sheet 1.

See Attachment Sheet 2 for installation procedure.

PARTS AVAILABILITY: The TP186468 function lever is available.

SUPPLEMENTAL INFORMATION: (1) AC - Classification A applies to typing units which are part of 33S-X3/1 thru 33S-X3/5, 35U-X3/1 thru 33U-X3/5, 33W-X3/1 thru 33W-X3/5 and 33Y-X3/1 thru 33Y-X3/5 teletypewriter-sets when used in a nonparity or mixed parity nonparity system (such as TWX). Classification B2 applies to all other typing units.

(2) The typing units which are part of 33S-X3/1 thru 33S-X3/5, 33U-X3/1 thru 33U-X3/5, 33W-X3/1 thru 33W-X3/5 and 33Y-X3/1 thru 33Y-X3/5 teletypewriter-sets will not respond to a "WRU" from a nonparity keyboard. The number 8 codebar blocks the "WRU" from responding. If it is desirable to use these teletypewriter-sets in a nonparity or mixed parity nonparity system, the TP180838 function lever should be replaced by the TP186468 (or modified TP180838) function lever.

(3) The TP180838 and TP186468 function levers are illustrated in Section 574-122-800, Issue 4, Page 24.

(4) The TP180838 function lever is canceled. On sales orders for the TP180838 function lever, the TP186468 function lever will be furnished.

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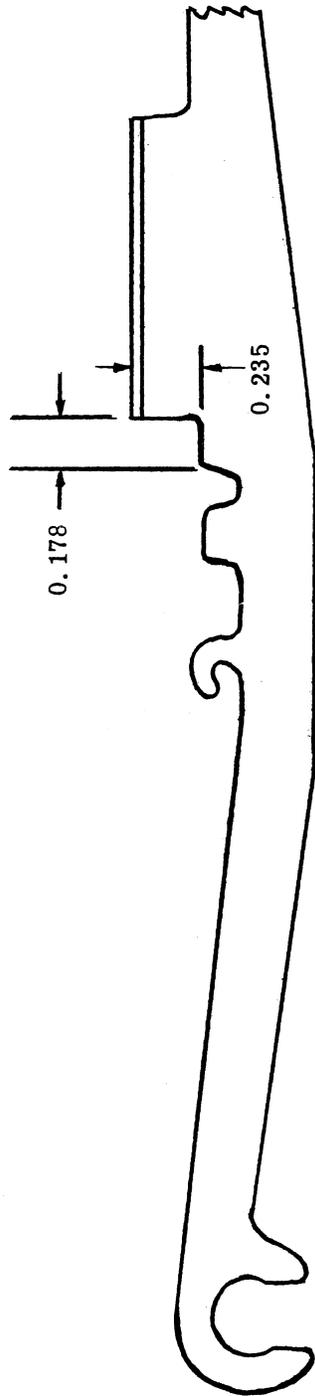
REFERENCES: None

TCN INDEX CLASSIFICATION: 33 AA 20

Attached Sheets 1 and 2



TP180838 FUNCTION LEVER



TP186468 FUNCTION LEVER

To remove the TP180838 function lever and install the TP186468 (or modified TP180838) function lever, proceed as follows:

- (1) Remove typing unit from set.
- (2) Place typing unit upright and loosen three (3) clamp screws so that TP180782 shaft can rotate freely.
- (3) Unhook TP101386 spring from the TP180838 function lever (slot 15).
- (4) Apply slight upward pressure to TP180838 function lever at a point just to the rear of the shaft.
- (5) Rotate flat side of the TP180782 shaft toward the front of the typing unit very slowly until the TP180838 function lever lifts off.

CAUTION: Rotate shaft no further than necessary. If shaft is rotated too far, other function levers will come off. In this event, it will be necessary to remove the springs from all function levers and reposition them on the TP180782 shaft to original position.

- (6) Place the open slot of TP186468 (or modified TP180838) function lever over the TP180782 shaft maintaining a slight downward pressure while rotating the shaft toward the front of the unit until the lever falls into place.
- (7) Rotate the TP180782 shaft back to the original position and tighten the three clamp screws.
- (8) Check and remake, if necessary, the answer-back TRIPBAIL POSITIONING adjustment, Section 574-122-700, Issue 3, Page 141.