

32 and 33 CALL CONTROL UNIT (UCC)
PARTS

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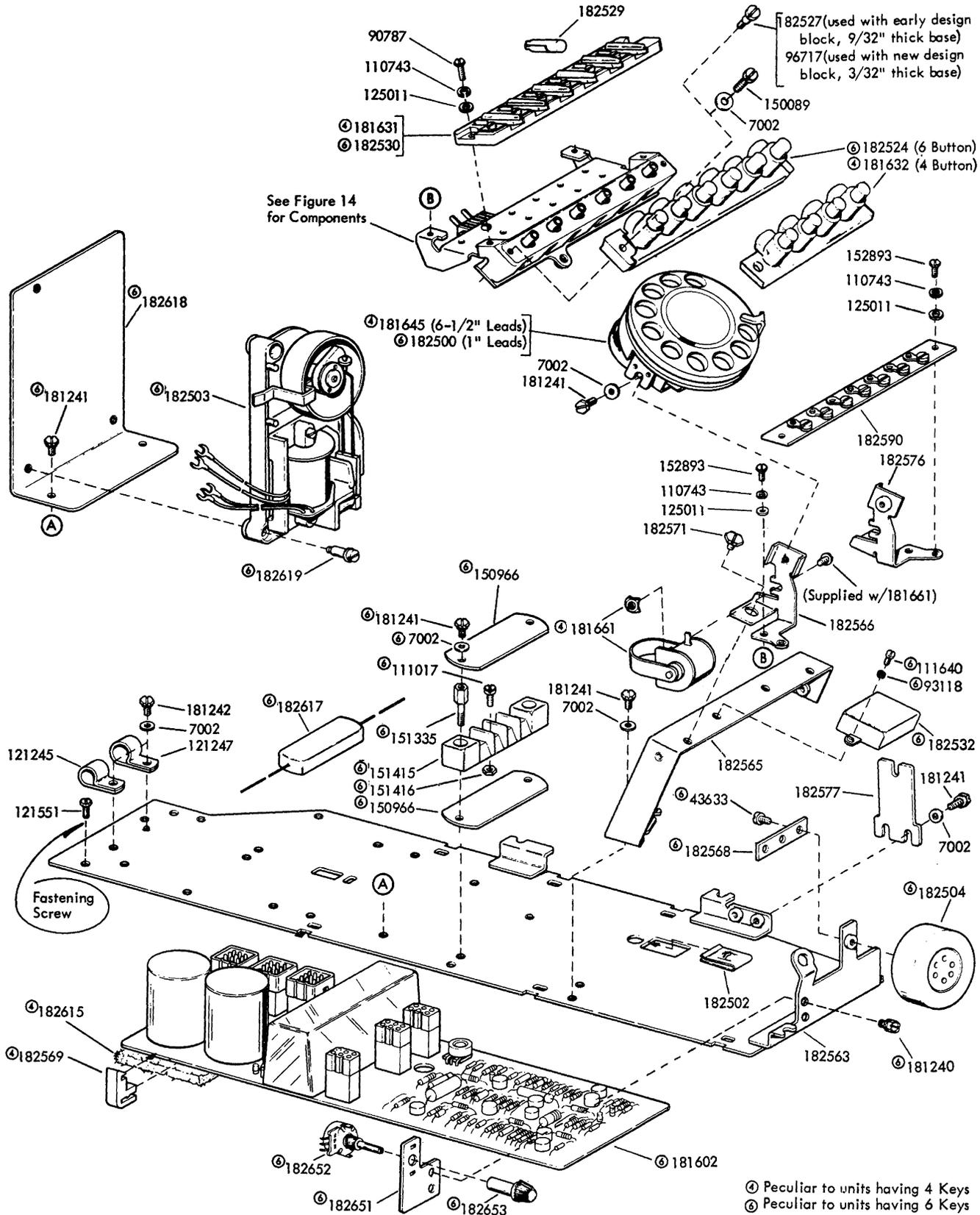


FIGURE 1. BASE PLATE COMPONENTS - FOR USE WITH ROTARY DIAL

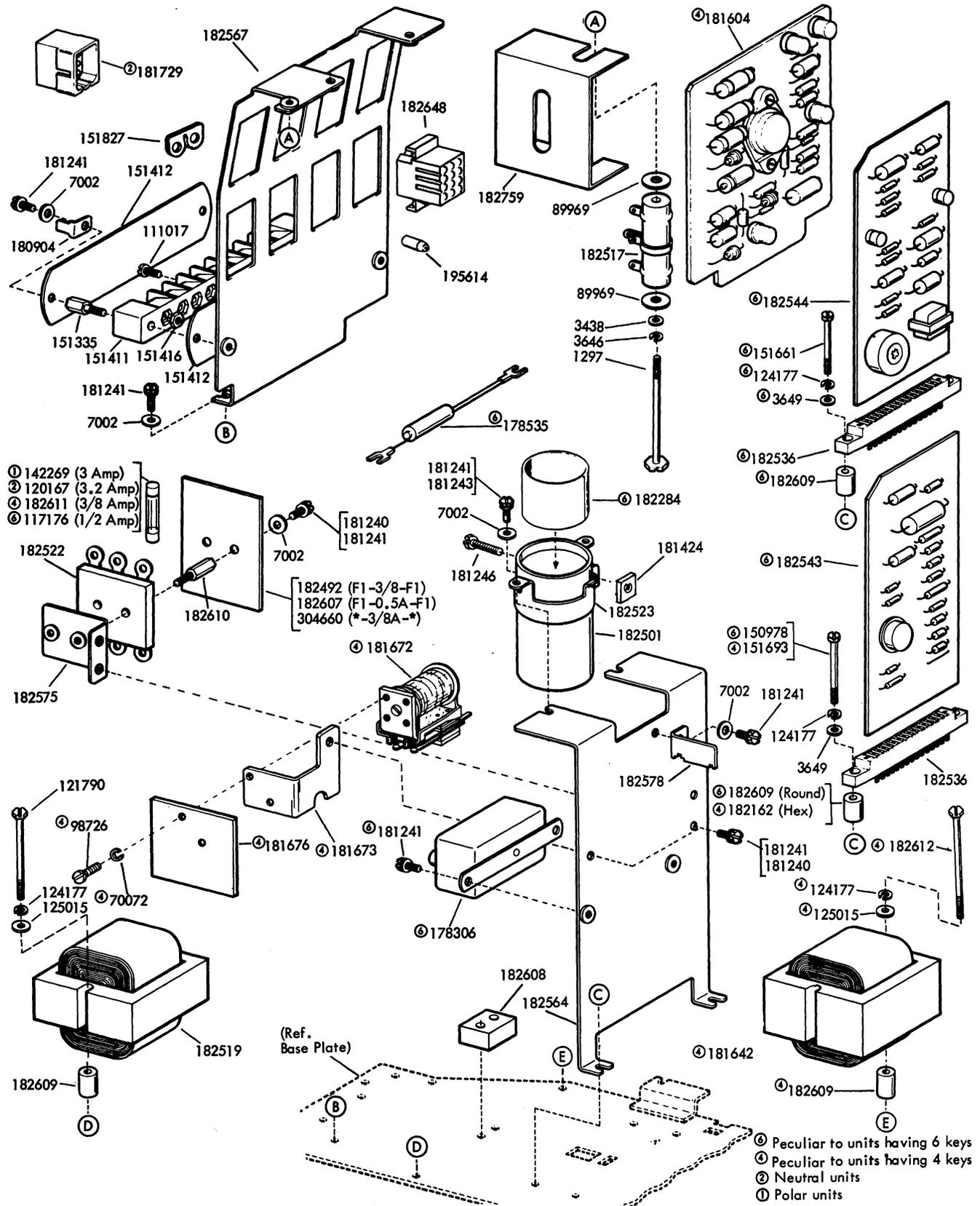


FIGURE 2. ELECTRICAL COMPONENTS - FOR USE WITH ROTARY DIAL

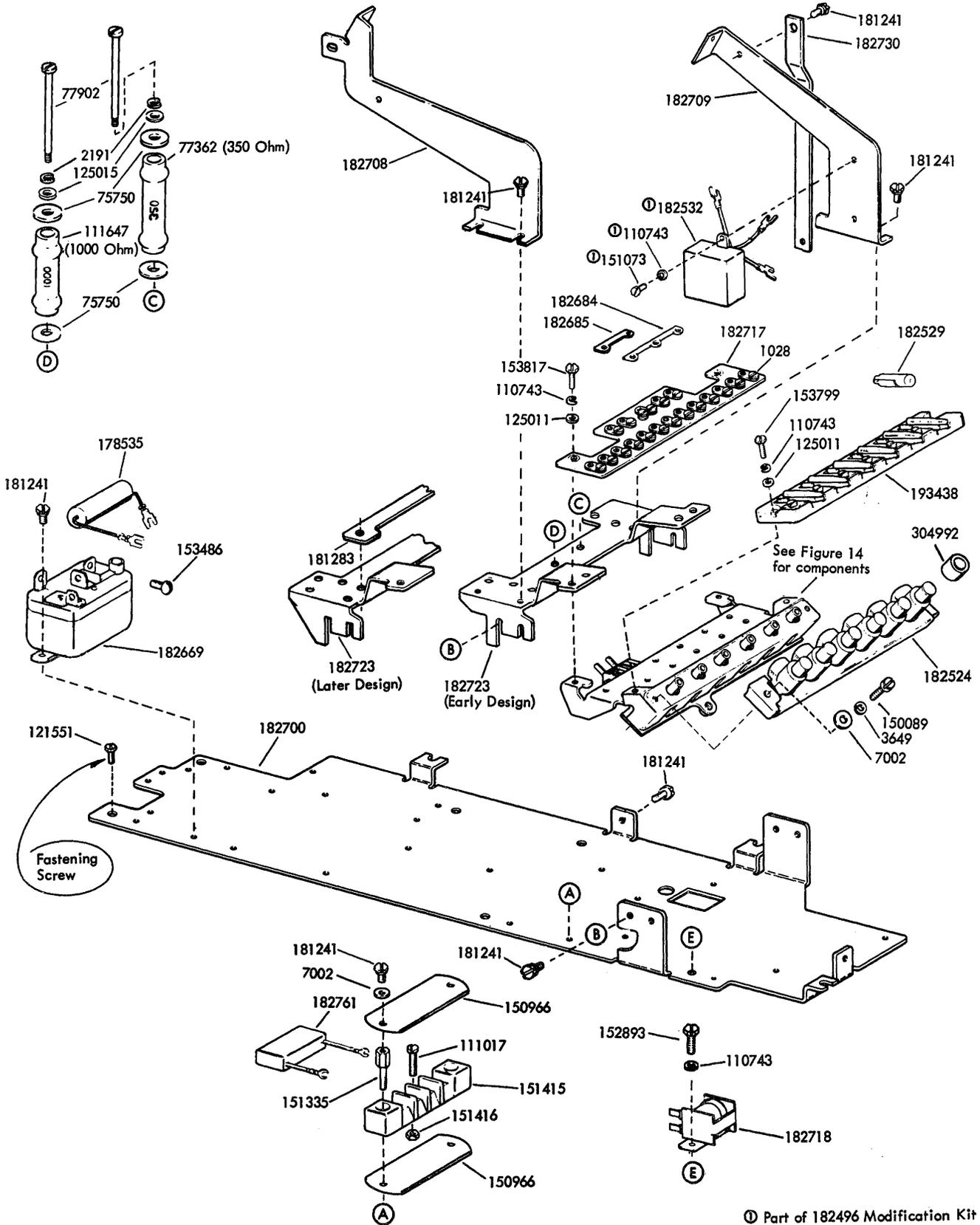


FIGURE 3. BASE PLATE COMPONENTS - FOR USE WITH TOUCH TONE OR CARD DIALING

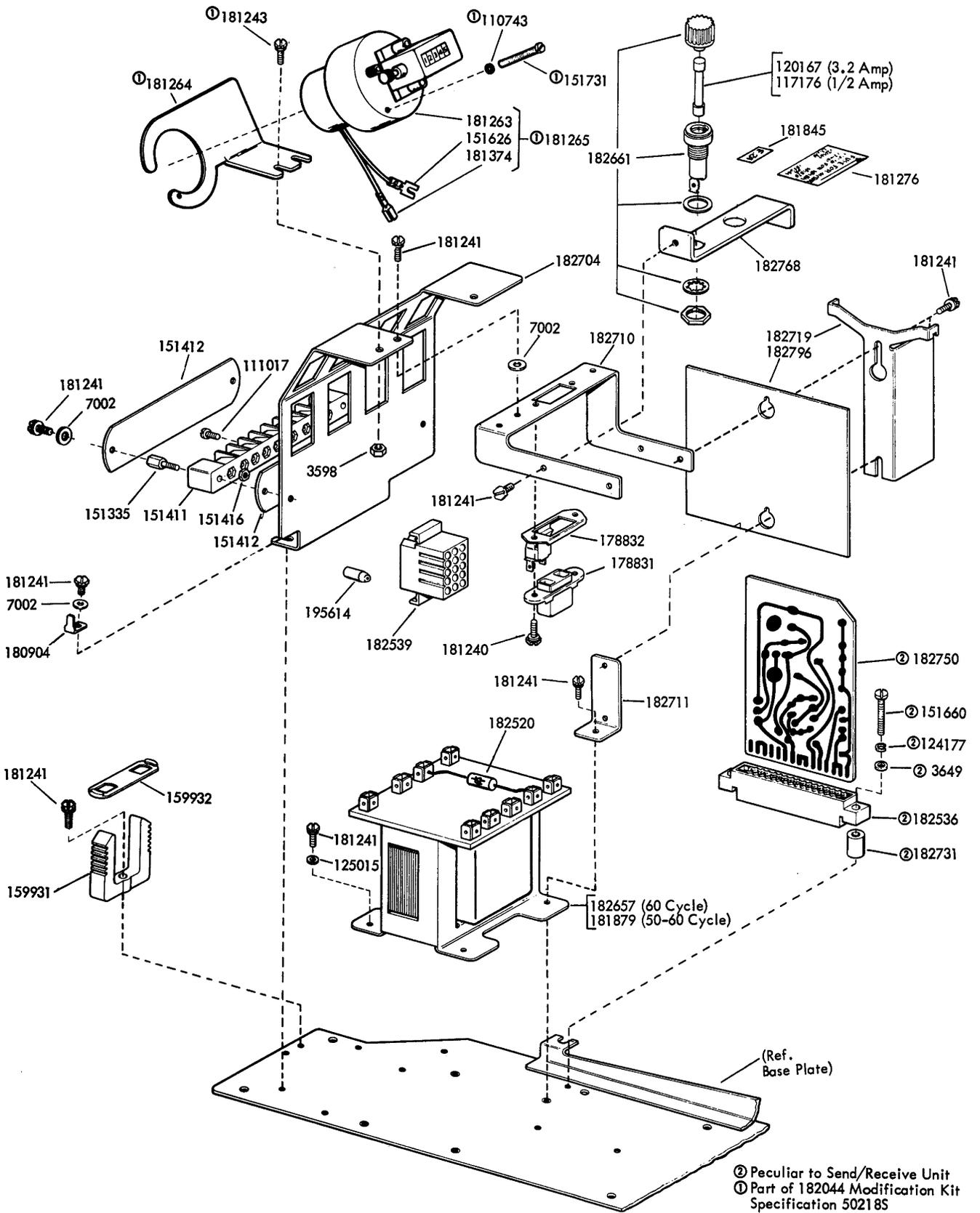


FIGURE 4. ELECTRICAL COMPONENTS - FOR USE WITH TOUCH TONE OR CARD DIALING

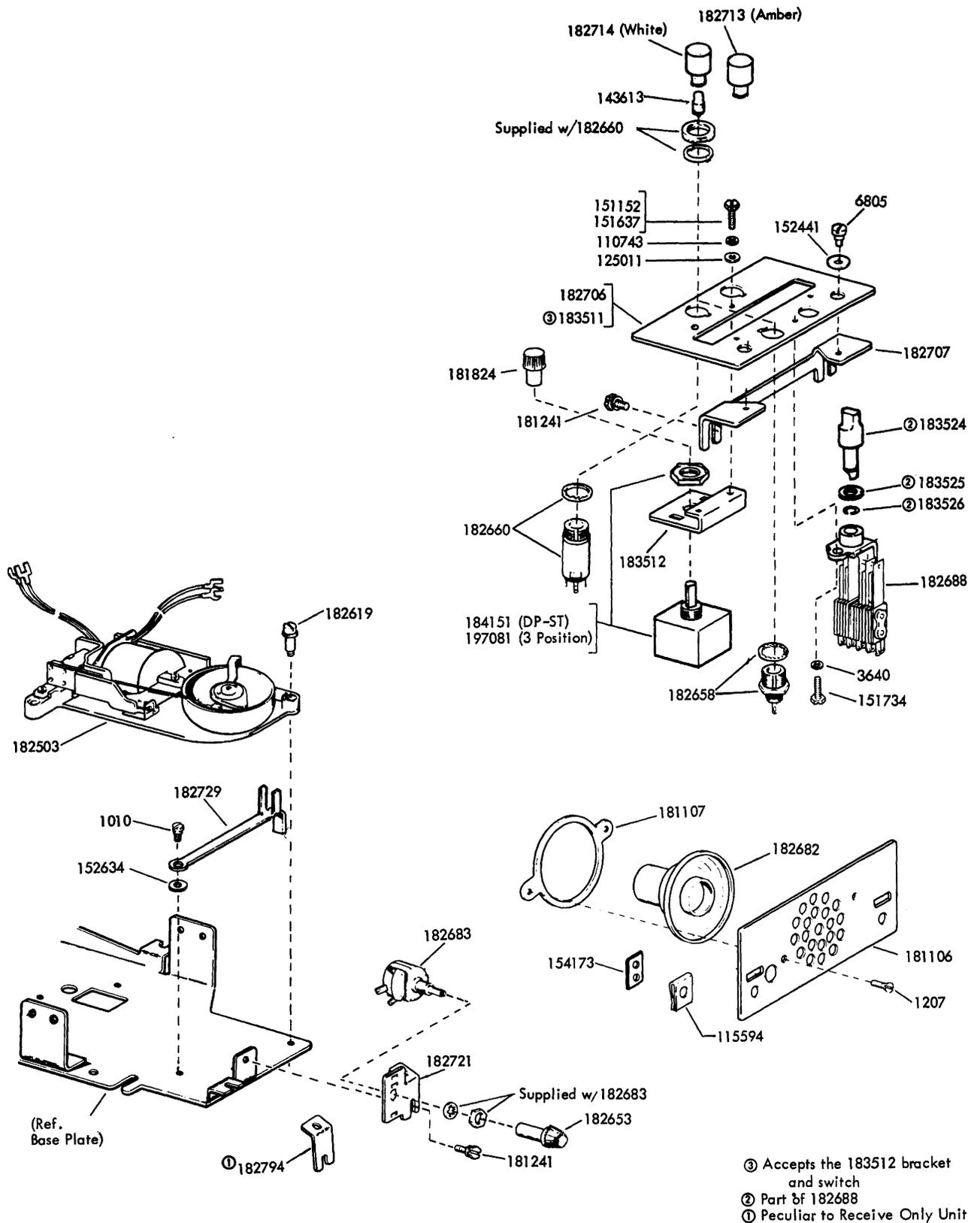


FIGURE 6. ALARMS AND SPEAKER

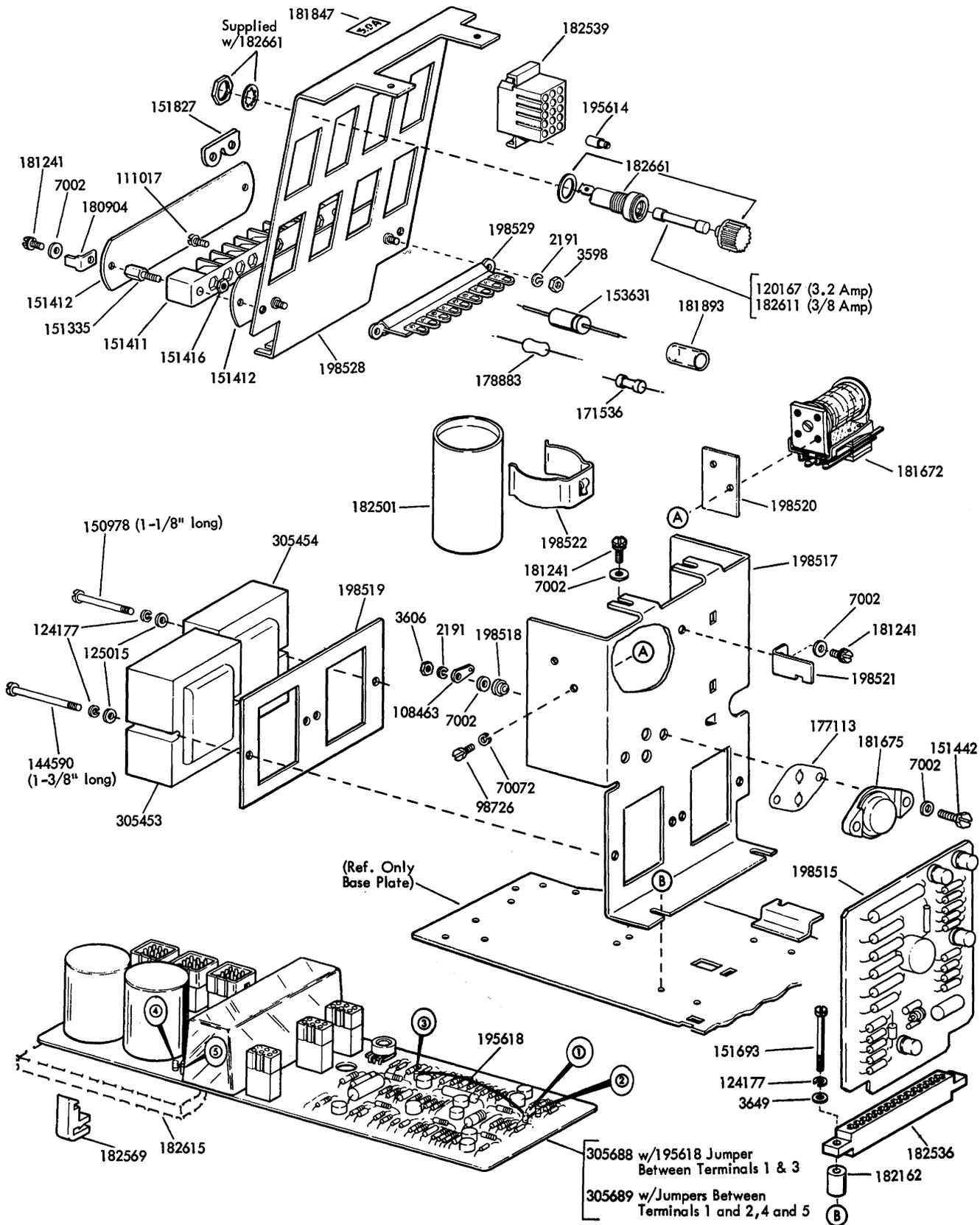


FIGURE 7. ELECTRICAL COMPONENTS - FOR USE WITH ROTARY DIAL (Continued)

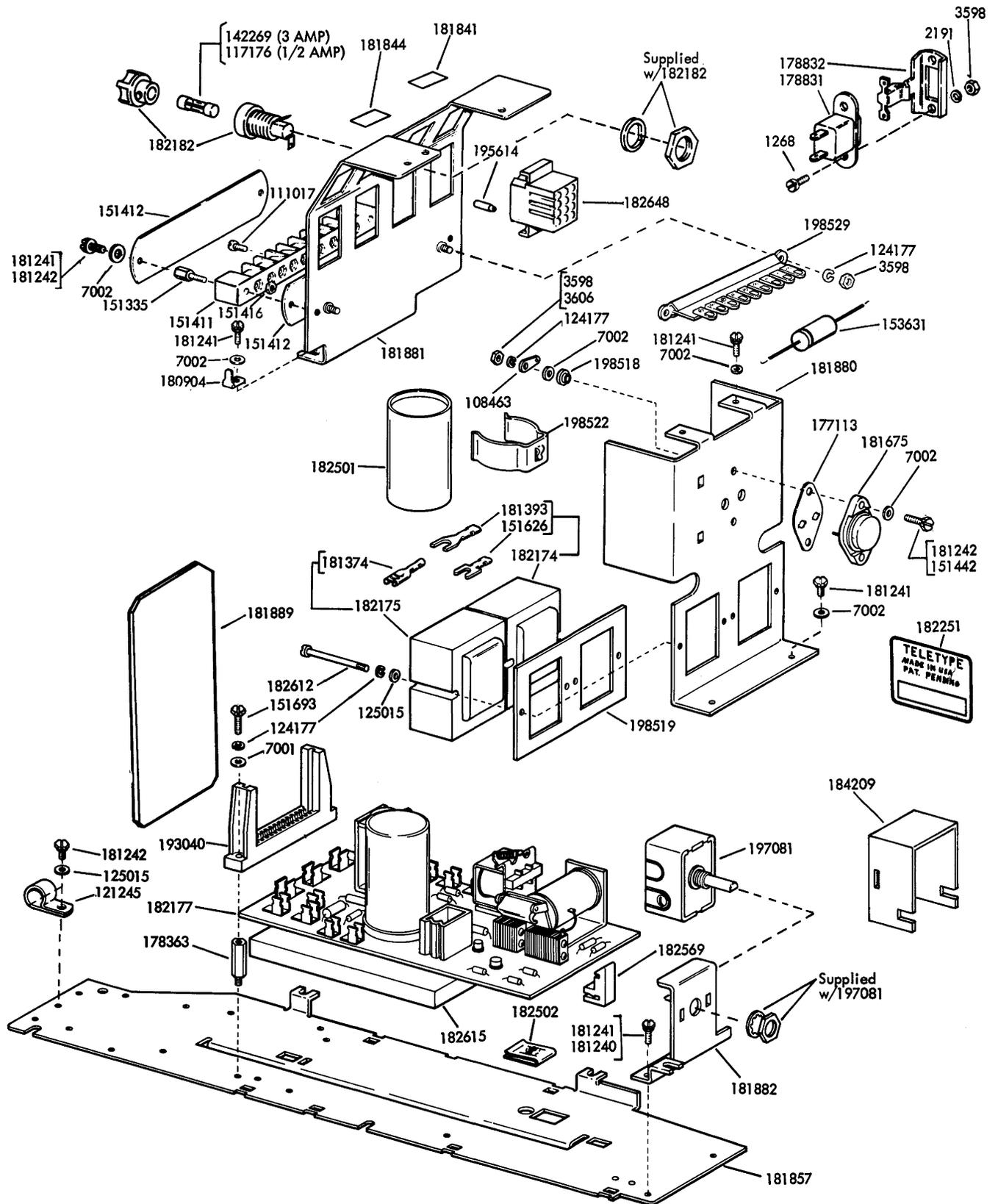
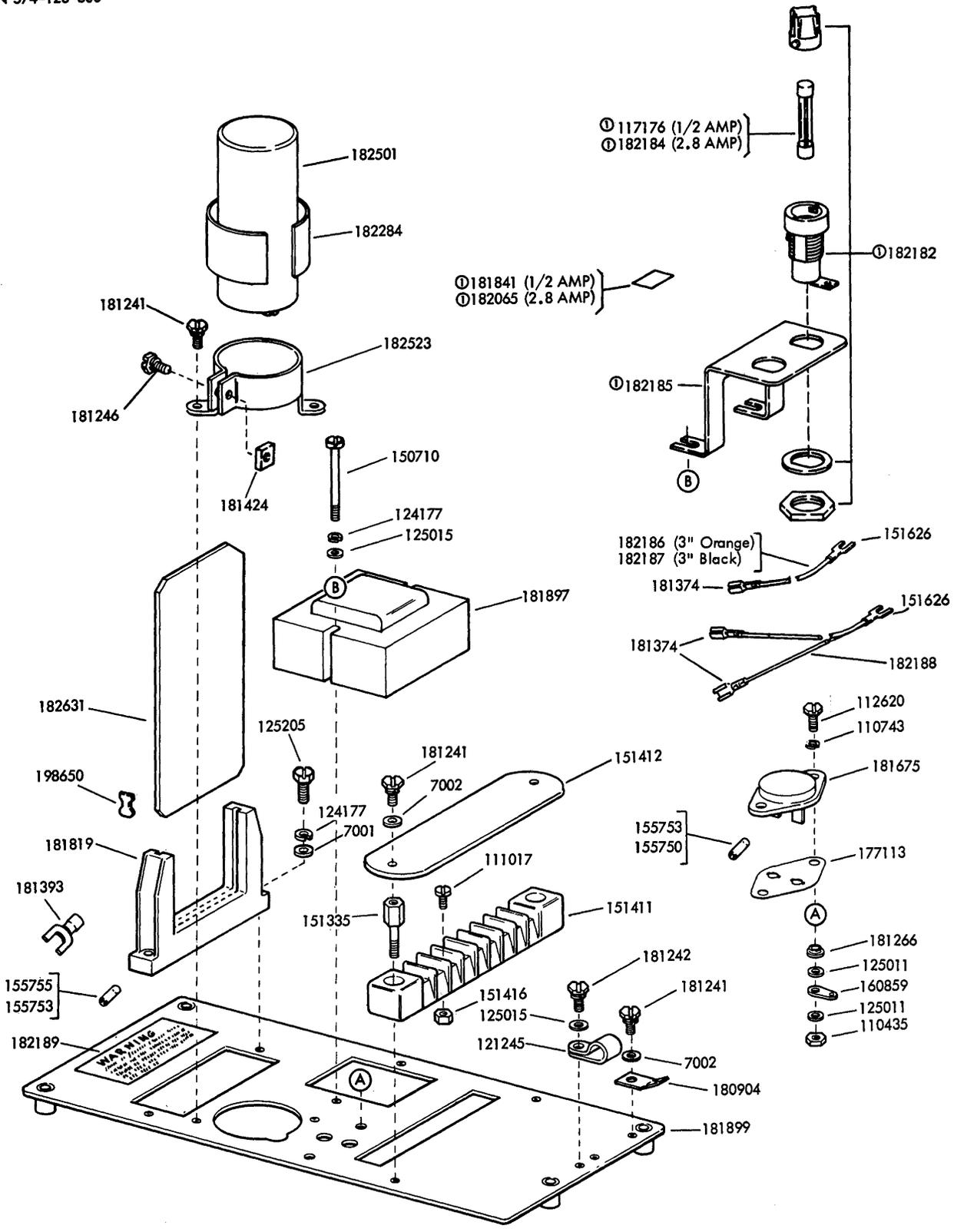


FIGURE 8. BASE PLATE ELECTRICAL COMPONENTS - FOR DC SIGNAL PRIVATE LINE



Ⓢ 182190 Modification Kit to provide Fuses

FIGURE 9. BASE PLATE COMPONENTS - FOR THE BASIC SET

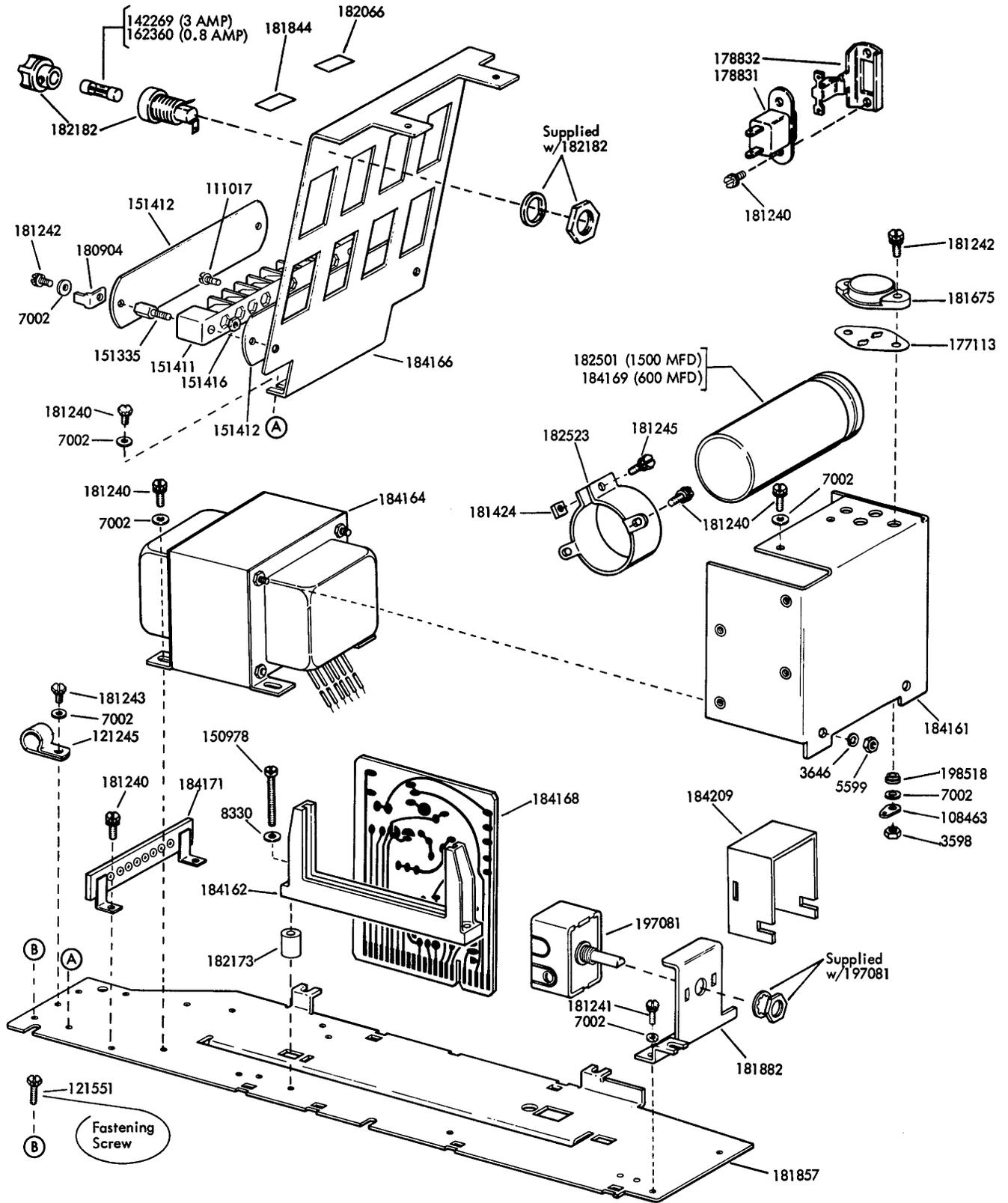


FIGURE 10. ELECTRICAL COMPONENTS - FOR COMPUTER CONTROL PRIVATE LINE

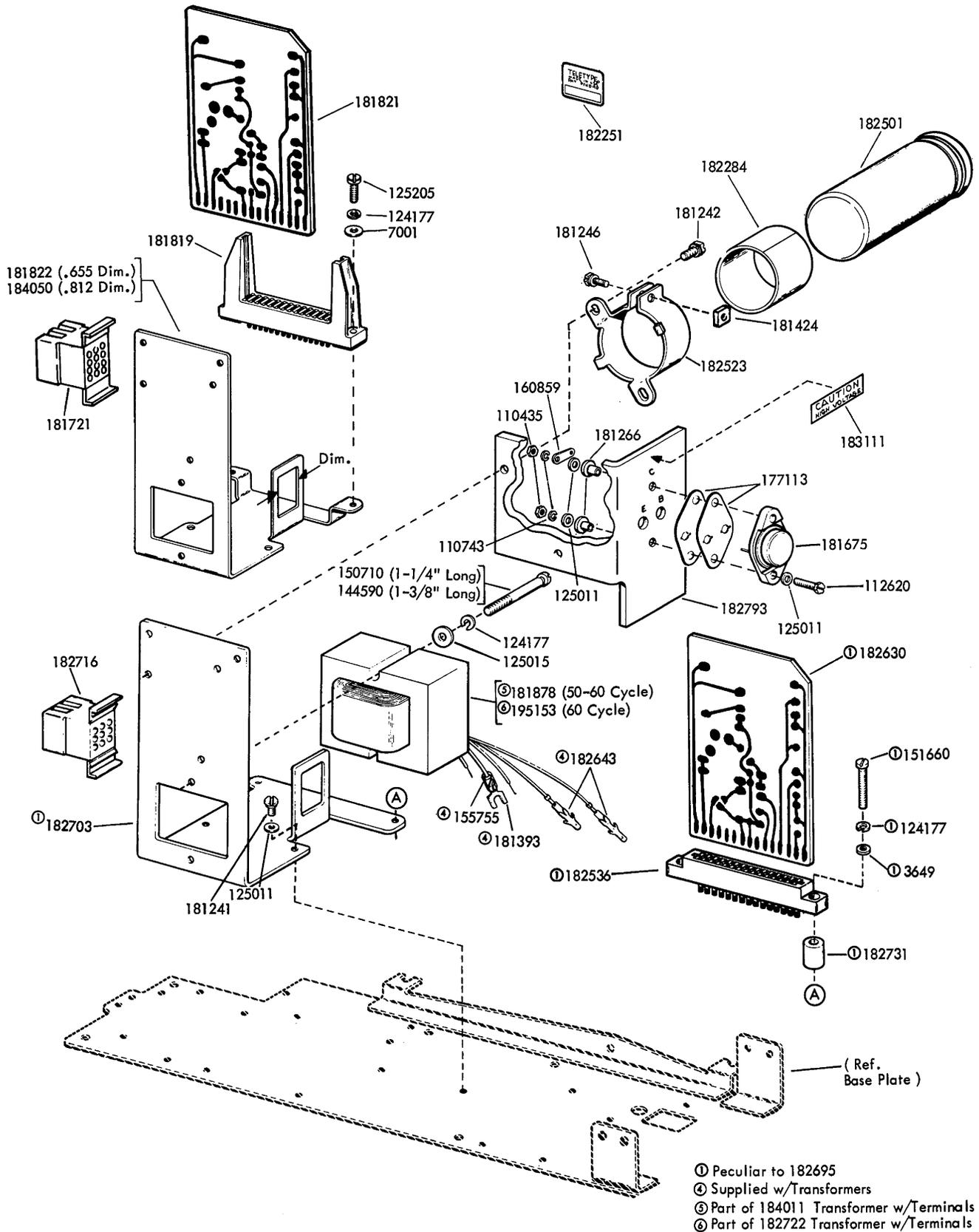
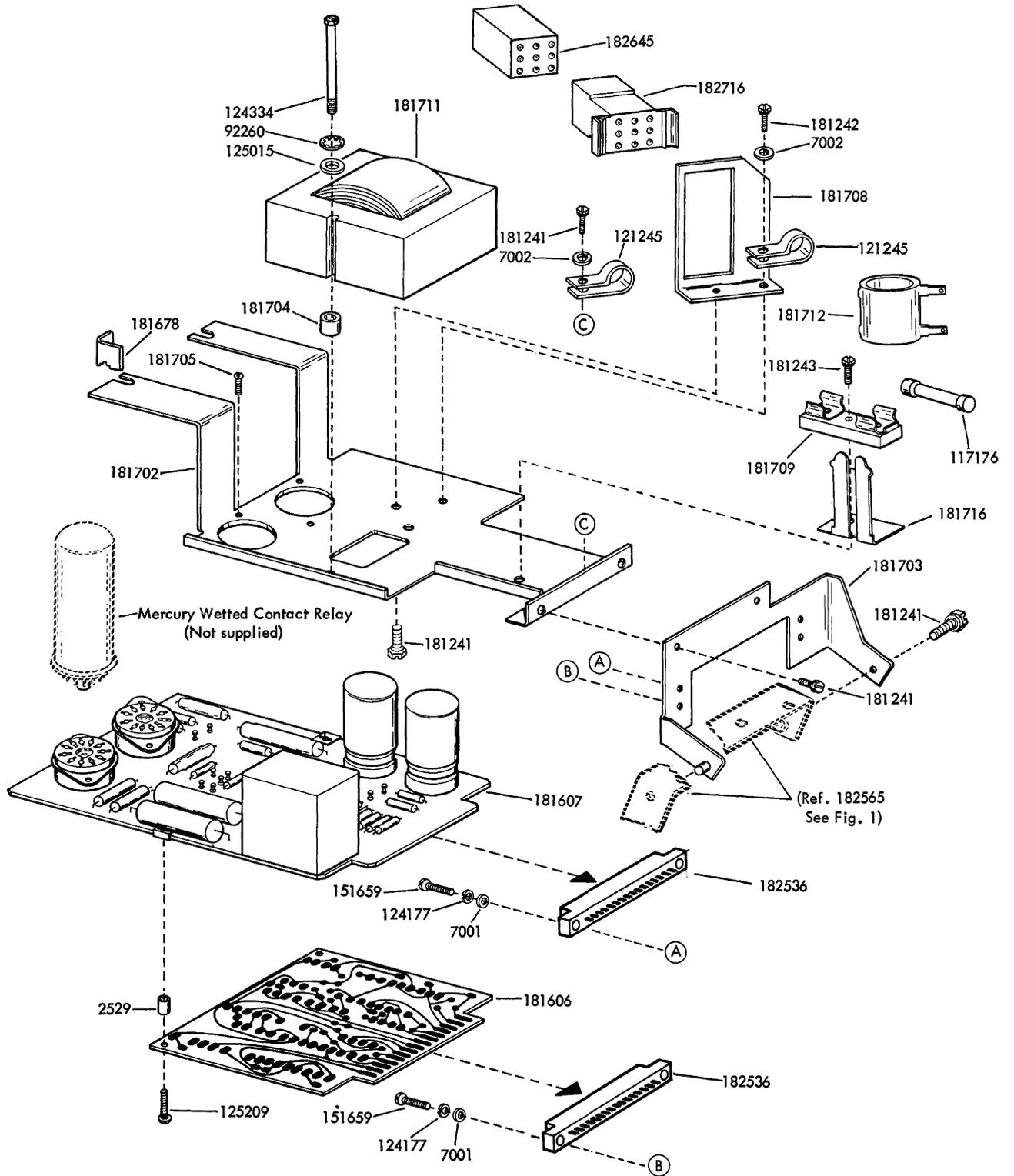
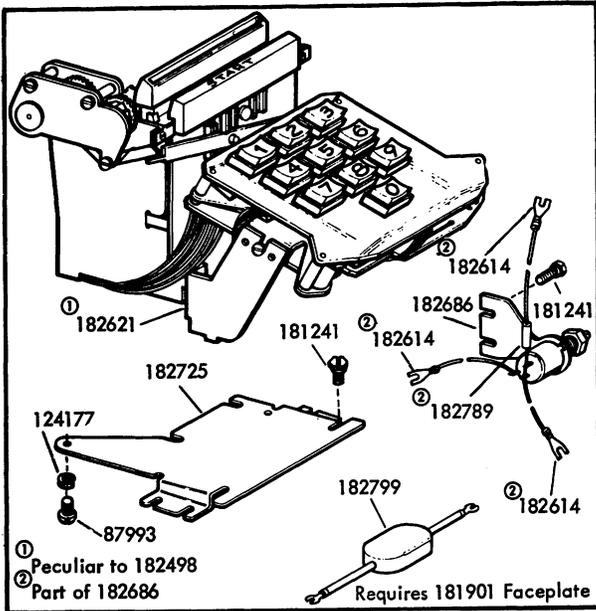


FIGURE 11. 181815, 182695, 184012 AND 184048 SELECTOR MAGNET DRIVERS

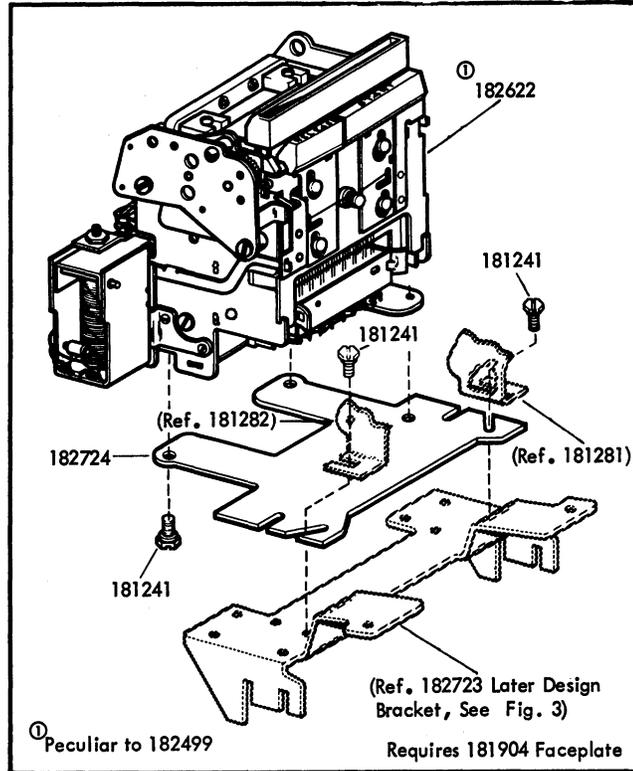
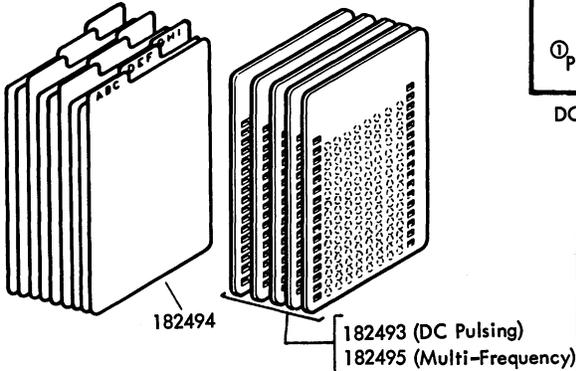


Note:
Cable Components found on Fig. 16.

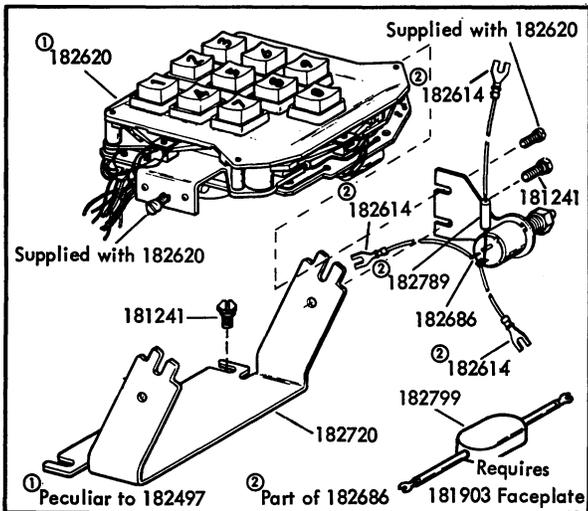
FIGURE 12. POLAR ADAPTER



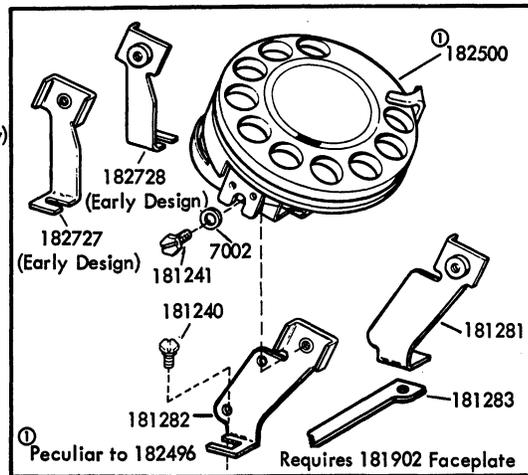
Touch Tone and Card Dial Part of 182488 (less dial) and 182498 (with dial) Modification Kits Specification 501405



DC Card Dial Part of 182487 (less dial) and 182499 (with dial) Modification Kits Specification 501645



Touch Tone Dial Part of 182489 (less dial) and 182497 (with dial) Modification Kits Specification 501565



Rotary Dial Part of 182490 (less dial) and 182496 (with dial) Modification Kits Specification 501565

FIGURE 13. DIAL MODIFICATIONS

		KEY ASSEMBLY PART LOCATION TABLE							
POSITION		182580	182581	182582	182583	182586	182587	182588	182589
F	Plunger Switch	182559		182559	182663	182663	182663	182667	182559
		182561		182562	182561	182561	182561	182562	
E	Plunger Switch	182559	182667	182559	182667	182667	182667	182667	182559
		182562	182562	182561	182562	182664	182664	182664	182562
D	Plunger Switch	182559	182667	182559	182667	182667	182667	182559	182559
		182562	181638	182562	182664	182664	182664	182562	182562
C	Plunger Switch	182559	182667	182559	182667	182667	182667	182559	182559
		182561		182562	182664	182562	182664	182562	
B	Plunger Switch	182559	182667	182559	182667	182663	182667	182559	182559
		182560	182562	182562	182562	182664	182562	182562	
A	Plunger Switch	182559		182559	182667	182667	182667	182559	182559
		182561		182562	182664	182562	182664	182562	182562
Switches shown often provide more than the minimum desired combinations.									
Plunger Spring		182554	182554	182554	182554	182554	182554	182554	182554
Lockout		182556		182556				182556	182556
Latch Bar		182555		182666				301769	182666
Latch Spring		182535		182535				182535	182535
Bracket		182557	181637	182557	182557	182557	182557	182557	182557

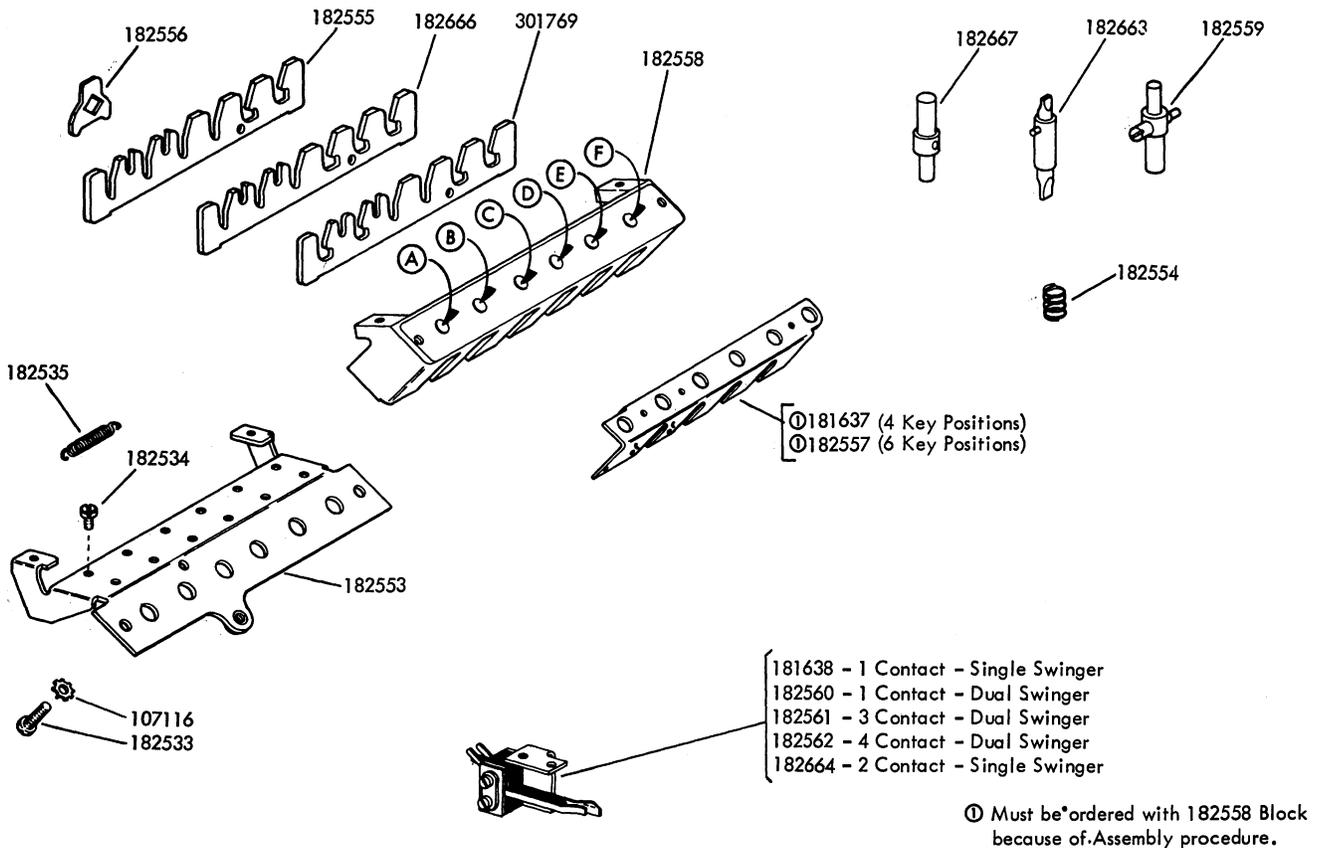
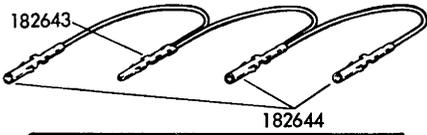
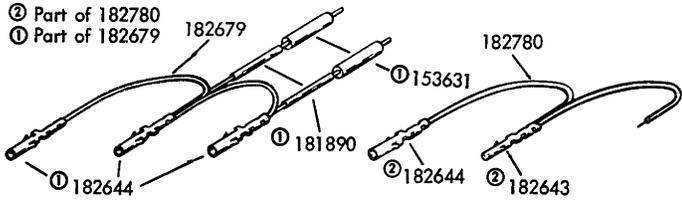


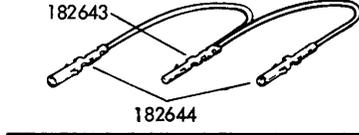
FIGURE 14. KEY ASSEMBLIES

SECTION 574-123-800

② Part of 182780
 ① Part of 182679



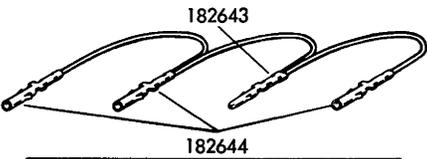
PART NO.	COLOR
181827	W-BK
181828	W-O
181829	W-BL



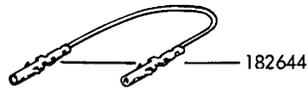
PART NO.	COLOR
182784	W-O
182785	W-BL



PART NO.	COLOR
182786	W-BR
182787	W-Y
182788	W-P



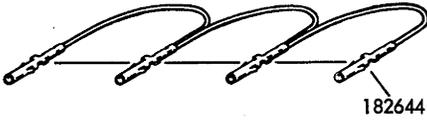
PART NO.	COLOR
181830	W-Y
181831	W-P
181832	W-BR



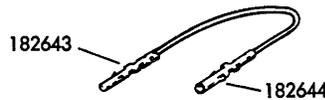
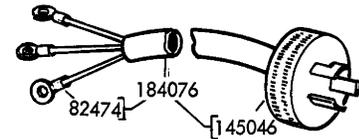
PART NO.	COLOR
180886	G
180887	R
180888	BL
180889	Y
180890	W
180893	R-O
180894	W-BL
180895	W-G
180896	W-Y
180897	W-O
180898	W-R
180899	W-P
180900	O
181837	BK



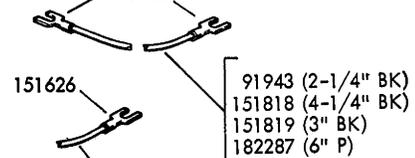
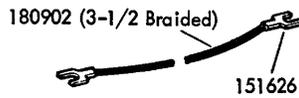
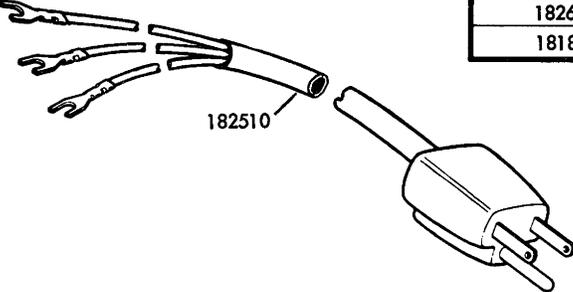
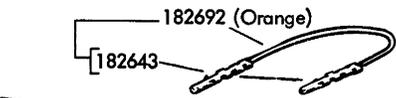
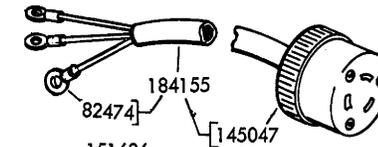
PART NO.	COLOR
182781	W-R
182782	W-G
182783	W-S
184079	W-R
184080	W-O
184081	W-Y
184082	W-G
184083	W-BL
184084	W-BK



PART NO.	COLOR
180877	W-R
180878	W-O
180879	W-Y
180880	W-G
180881	W-BL
180882	W-BK
180884	W-S



PART NO.	COLOR
182693	O
181836	BL



Color Abbreviations

BK = Black	BL = Blue
W = White	S = Slate
R = Red	BR = Brown
G = Green	O = Orange
Y = Yellow	P = Purple

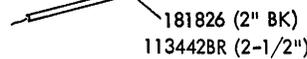
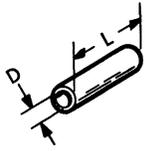


FIGURE 15. POWER CORDS AND JUMPERS



SLEEVE	D Inside Diameter	L Length
155750	3/32"	1/2"
155751	1/8"	1"
155752	5/64"	1/2"
155753	1/8"	1/2"
155755	11/64"	5/8"
181300	3/16"	1-1/2"
181890	1/16"	1"
181892	9/64"	1"
181893	3/64"	1"

CABLE CLAMPS	
Part No.	I.D.
121242	1/8
121243	3/16
121244	1/4
121245	5/16
121246	3/8
121247	7/16
121248	1/2
121249	5/8
121250	3/4
121251	1

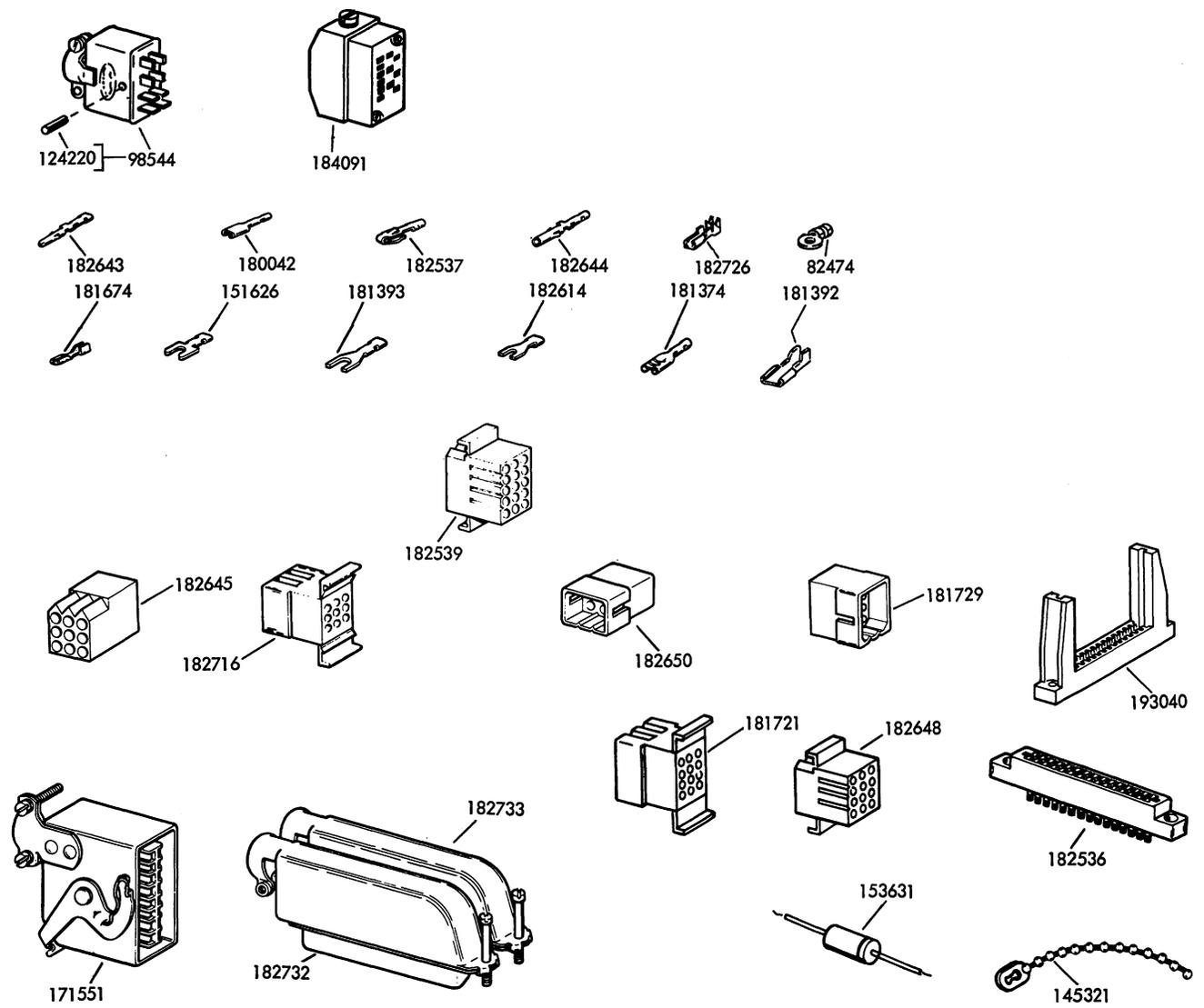
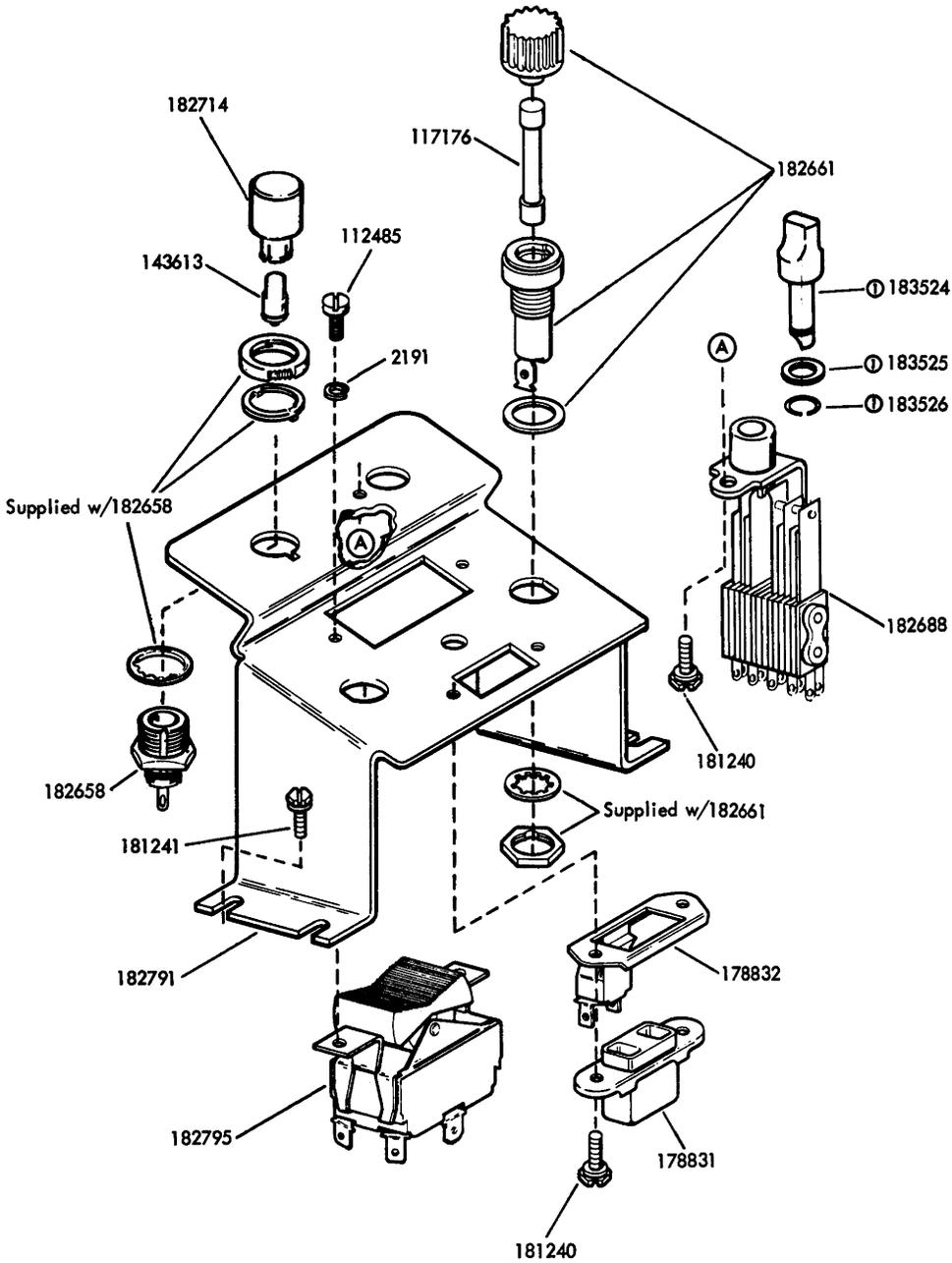


FIGURE 16. CABLE COMPONENTS



Ⓛ Part of 182688

FIGURE 17. RECEIVE-ONLY BRACKET COMPONENTS

NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
1010	Screw, Shoulder (6-40) 7	125209	Screw (6-32 x 9/16 Rd) 13	171551	Connector, Plug (16 Pt) 17
1028	Screw (4-40 x 1/4 Fil) 4	138538	Fuse (2 Amp SL-BL) 6	177113	Insulator 8, 9, 10, 11, 12
1207	Screw (4-36 x 5/16 Flat) 7	142269	Fuse (3 Amp SL-BL) 3, 6, 9, 10	178306	Relay, Power 3
1268	Screw (6-40 x 5/16 Flat) 9	143613	Lamp, Incandescent (14 V.) 4, 6, 7, 18	178363	Post 9
1297	Screw (6-40 x 2-7/16 Fil) 3			178535	Suppressor, Spark 3, 4,
2191	Washer, Lock 4, 8, 9, 18	144590	Screw (6-40 x 1-3/8 Fil) 7, 8, 12	178831	Connector, Receptacle (2 Pt) 5, 6, 9, 11, 18
2529	Bushing, Insulating 13			178832	Plate, Adapter 5, 6, 9, 11, 18
3438	Washer, Flat 3	145046	Connector, Plug (3 Pt) 16	178883	Resistor (1500 Ohm) 8
3598	Nut (6-40 Hex) 5, 8, 9, 10	145047	Connector, Receptacle (3 Pt) 16	180042	Terminal, Tab Type 12, 17
3606	Nut (6-40 Hex) 8, 9	145321	Tie, Cable 17	180877	Jumper (W-R) 16
3640	Washer, Lock 7	150089	Screw (4-40 x 1/2 Fil) 2, 4, 6	180878	Jumper (W-O) 16
3646	Washer, Lock 8, 10	150710	Screw (6-40 x 1-1/4 Fil) 10, 12	180879	Jumper (W-Y) 16
3649	Washer, Flat 3 to 6, 12	150966	Insulator (1-4) 2, 4	180880	Jumper (W-G) 16
5599	Nut (8-32 Hex) 11	150978	Screw (6-40 x 1-1/8 Fil) 3, 8, 11	180881	Jumper (W-BL) 16
6805	Screw, Shoulder (6-40) 7			180882	Jumper (W-BK) 16
7001	Washer, Flat 9, 10, 12, 13	151073	Screw (4-40 x 5/32 Fil) 4	180884	Jumper (W-S) 16
7002	Washer, Flat 2 to 6, 8, 9, 10, 11, 13, 14	151152	Screw (4-40 x 3/16 Hex) 7	180886	Jumper (G) 16
		151335	Stud 2 to 5, 8, 9, 10, 11	180887	Jumper (R) 16
8330	Washer, Flat 11	151411	Block, Terminal 3, 5, 6, 8, 9, 10, 11	180888	Jumper (BL) 16
43633	Screw (5-40 x 3/16 Fil) 2	151412	Insulator (1-9) 3, 5, 6, 8 to 11	180889	Jumper (Y) 16
70072	Washer, Lock 3, 8	151415	Block, Terminal 2, 4	180890	Jumper (W) 16
75750	Washer, Insulating 4	151416	Nut (6-40 Hex) 2, 3, 4, 5, 6, 8, 9, 10, 11	180893	Jumper (R-O) 16
77362	Resistor (350 Ohm) 4			180894	Jumper (W-BL) 16
77902	Screw (6-40 x 2-3/8 Rd) 4	151442	Screw (6-40 x 1/2 Hex) 8, 9	180895	Jumper (W-G) 16
82474	Terminal 16, 17	151626	Terminal 5, 9, 10, 16, 17	180896	Jumper (W-Y) 16
87993	Screw (6-40 x 5/32 Fil) 14	151637	Screw (4-40 x 1/4 Fil) 7	180897	Jumper (W-O) 16
89969	Washer, Insulating 3	151659	Screw (6-40 x 1/2 Fil) 13	180898	Jumper (W-R) 16
90787	Screw (4-40 x 3/8 Hex) 2	151660	Screw (6-40 x 7/8 Fil) 5, 12	180899	Jumper (W-P) 16
91943	Jumper (2-1/4" Black) 16	151661	Screw (6-40 x 1 Fil) 3	180900	Jumper (O) 16
92260	Washer, Lock 13	151692	Screw (6-40 x 3/16 Fil) 6	180902	Jumper (3-1/2" Braided) 16
93118	Washer, Lock 2	151693	Screw (6-40 x 9/16 Fil) 3, 8, 9	180904	Tab, Terminal 3, 5, 6, 8, 9, 10, 11
96717	Screw, Shoulder (4-40) 2	151731	Screw (4-40 x 7/8 Fil) 5		
98544	Connector, Plug (8 Pt) 17	151734	Screw (4-40 x 3/8 Hex) 7	181106	Plate, Baffle 7
98726	Screw (3-48 x 1/4 Fil) 3, 8	151737	Screw (4-40 x 11/64 Hex) 6	181107	Bracket 7
107116	Washer, Lock 15	151738	Screw, Identification (4-40) 6	181240	Screw, Self-Tapping (6-40) 2, 3, 5, 6, 9, 11, 14, 18
108463	Terminal 8, 9, 11	151818	Jumper (4-1/4" Black) 16	181241	Screw, Self-Tapping (6-40) 2 to 14, 18
110435	Nut (4-40 Hex) 10, 12	151819	Jumper (3" Black) 16	181242	Screw, Self-Tapping (6-40) 2, 6, 9 to 13, 17
110743	Washer, Lock 2 to 7, 10, 12	151827	Strap, Terminal 3, 8	181243	Screw, Self-Tapping (6-40) 3, 5, 11, 13, 17
111017	Screw (6-40 x 5/16 Fil) 2 to 8, 10, 11, 13	152441	Washer, Flat 7	181245	Screw, Self-Tapping (6-40) 10, 11, 13, 17
		152634	Washer, Flat 7	181246	Screw, Self-Tapping (6-40) 3, 6, 10, 12, 17
111640	Screw (2-56 x 7/32 Fil) 2	152893	Screw (4-40 x 1/4 Hex) 2, 4	181263	Timer, Hour 5
111647	Resistor (1000 Ohm) 4	153486	Bracket, Switch 3	181264	Bracket 5
112485	Screw (6-32 x 1/4 Fil) 18	153631	Network, Spark Suppression 8, 9, 11, 12, 13, 17	181265	Timer w/Terminals 5
112620	Screw (4-40 x 1/2 Hex) 10, 12			181266	Bushing, Insulating 10, 12
113442BR	Jumper (2-1/2" Brown) 16	153799	Screw (4-40 x 21/64 Hex) 4	181276	Plate, Name 5
115594	Nut, Speed 7	153817	Screw (4-40 x 3/8 Hex) 4	181281	Bracket, Right 14
117176	Fuse (0.5 Amp SL-BL) 3, 5, 9, 10, 13, 18	154173	Plate 7	181282	Bracket, Left 14
		155750	Sleeve, Insulating (3/32 ID x 1/2" Lg) 10, 17	181283	Spacer (.065") 14
120167	Fuse (3.2 Amp SL-BL) 3, 5, 8	155751	Sleeve, Insulating (1/8 ID x 1" Lg) 17	181300	Sleeve, Insulating (3/16 ID x 1") 17
121245	Clamp, Cable (5/16" ID) 2, 6, 9, 10, 11, 13	155752	Sleeve, Insulating (5/64 ID x 1/2" Lg) 17	181374	Terminal, Tab Type 5, 9, 10, 17
121247	Clamp, Cable (7/16" ID) 2, 6	155753	Sleeve, Insulating (1/8 ID x 1/2" Lg) 10, 17	181392	Terminal, Tab Type 17
121248	Clamp, Cable (1/2" ID) 17	155755	Sleeve, Insulating (11/64 ID x 5/8" Lg) 10, 12, 17	181393	Terminal 9, 10, 12, 17
121249	Clamp, Cable (5/8" ID) 17	156875	Screw (6-40 x 5/32 Fil) 6	181424	Nut (6-40 Sq) 3, 6, 10, 11, 12
121250	Clamp, Cable (3/4" ID) 17	159931	Clamp 5, 6	181602	Card, Circuit 2
121251	Clamp, Cable (1" ID) 17	159932	Keeper 5, 6	181604	Card, Circuit 3
121551	Screw (8-32 x 1/4 Hex) 2, 4, 6, 10	160859	Terminal 7, 10, 12		
121790	Screw (6-40 x 1-7/8 Hex) 3	162360	Fuse (.8 Amp) 11		
124177	Washer, Lock 3, 5, 6, 8, 9, 10, 12, 14	165008	Turret, Terminal 6		
124220	Pin, Drive 17	171527	Resistor (200 Ohm) 6		
124334	Screw (6-40 x 1-27/32 Hex) 13	171536	Resistor (2250 Ohm) 8		
125011	Washer, Flat 2, 4, 7, 10, 12	171542	Capacitor (80-1500 MFD) 6		
125015	Washer, Flat 3, 4, 5, 6, 8, 9, 10, 12, 13				
125205	Screw (6-40 x 7/16 Fil) 10, 12				

NUMERICAL INDEX (Continued)

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
181606	Card, Circuit 13	181893	Sleeve, Insulating (3/64 ID x 1-1/2") 8, 17	182530	Strip Assembly, Lamp 2
181607	Card, Circuit 13	181897	Transformer 10	182532	Filter 2, 4
181631	Strip Assembly, Lamp 2	181899	Plate w/Bushings 10	182533	Screw (6-32 x 5/16 Rd) 15
181632	Button Assembly 2	181901	Faceplate 14	182534	Screw (4-40 Spl) 3, 15
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