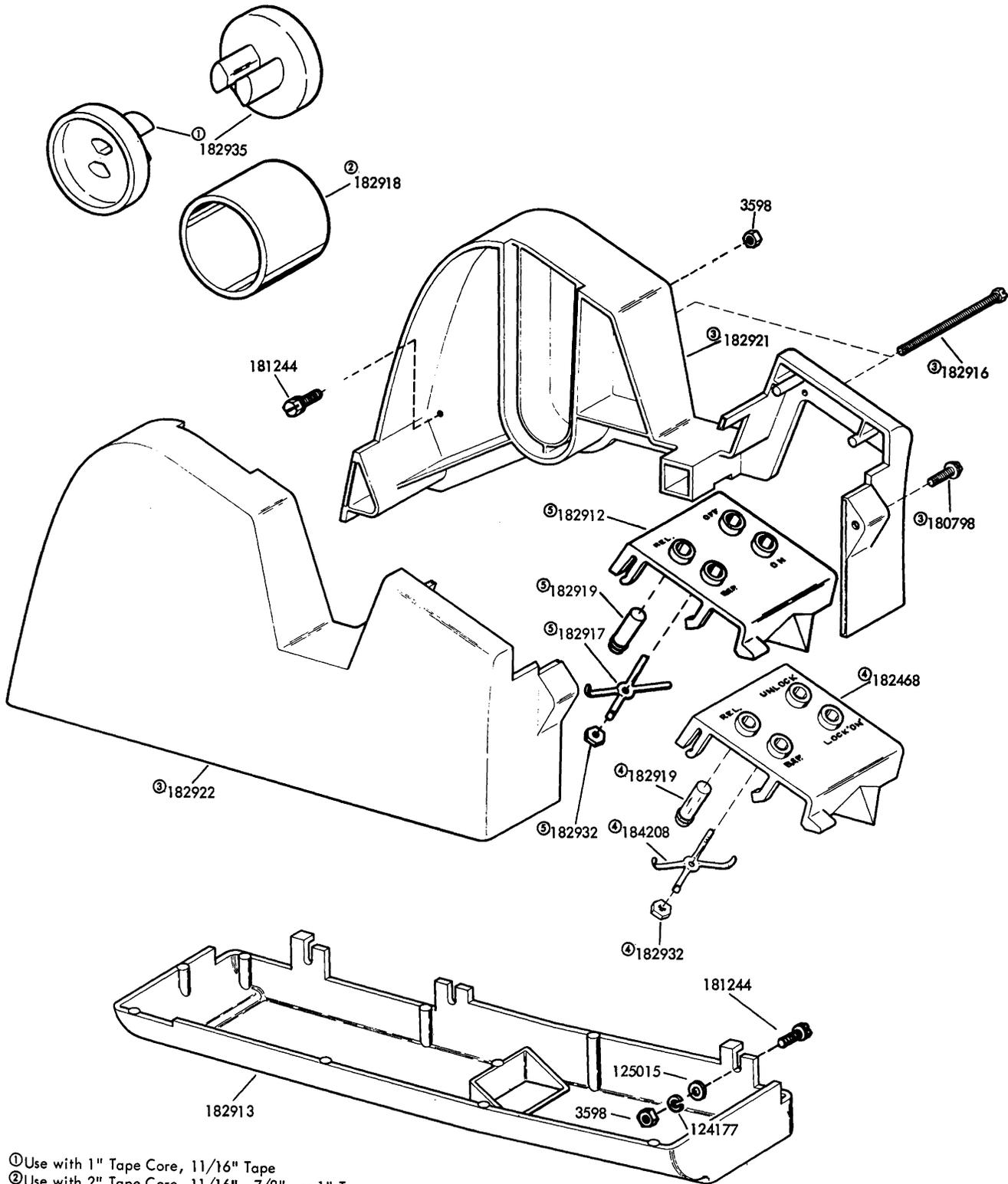


32 and 33 TAPE PUNCH (UPE)  
PARTS

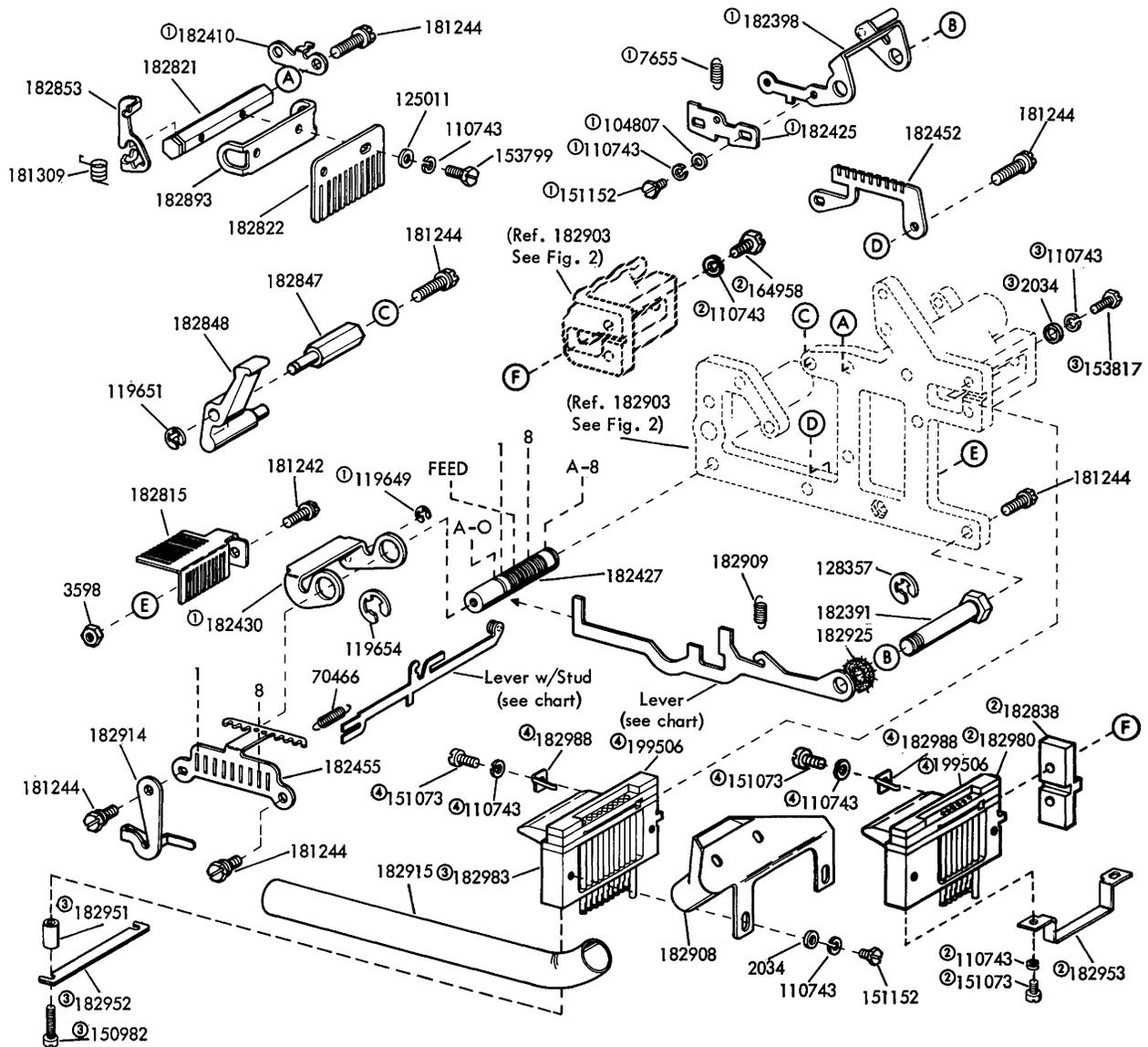
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- ① Use with 1" Tape Core, 11/16" Tape
- ② Use with 2" Tape Core, 11/16", 7/8", or 1" Tape
- ③ Part of 182926
- ④ Part of 184206 (For automatic On-Off control)
- ⑤ Part of 182109 (For manual On-Off control)

FIGURE 1. COVER AND BASE





8 LEVEL

5 LEVEL

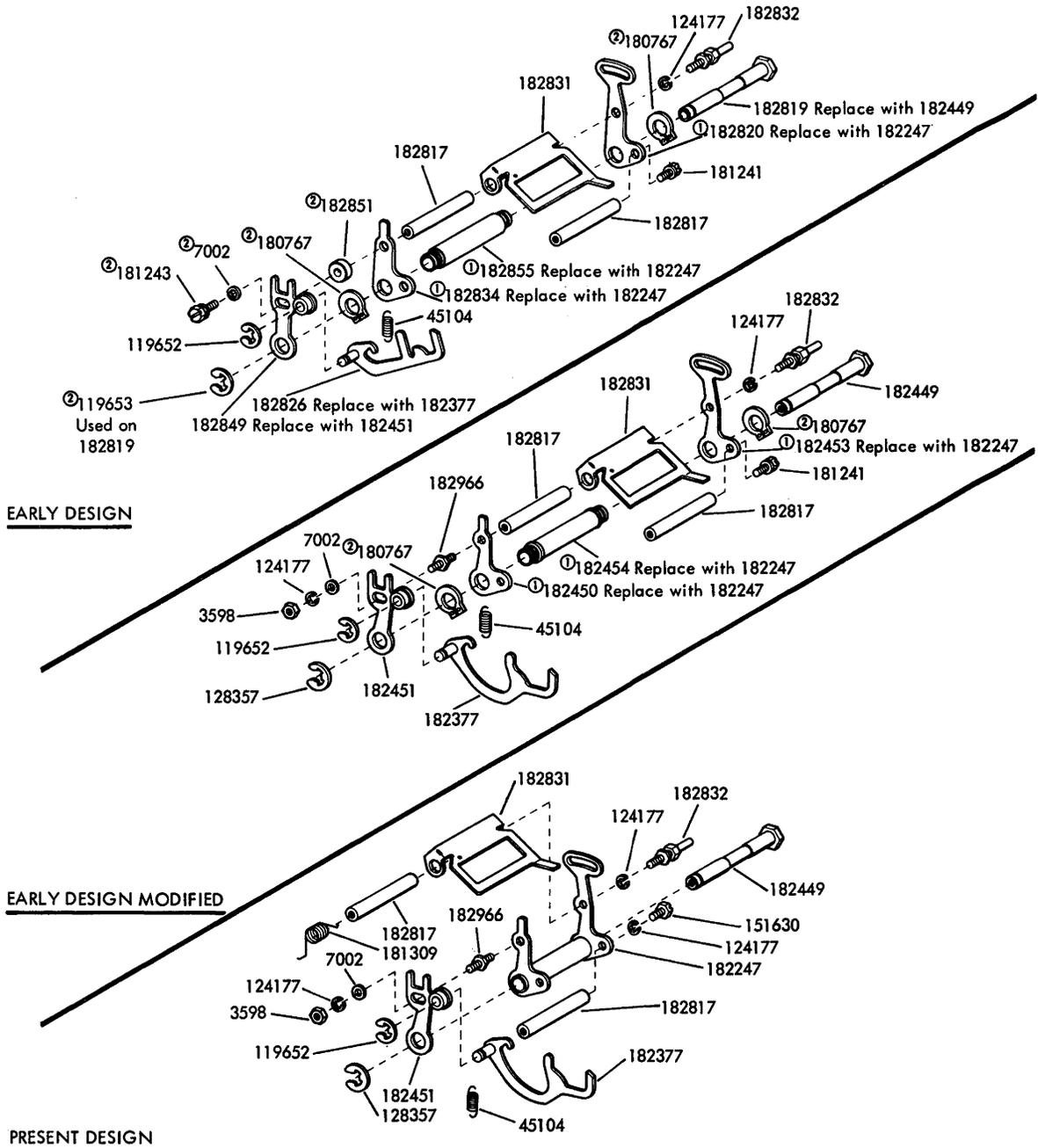
LEVER		LEVER W/STUD		LEVER W/STUD	
SLOT	PART NO.	SLOT	PART NO.	SLOT	PART NO.
A-O	①182457	1	182862	1	①182403
1	182431	2	182884	2	①182402
2	182432	3	182885	3	①182404
3	182433	4	182864	4	①182864
FEED	182872	5	182886	5	①182406
4	182434	6	182887	6	①182887
5	182435	7	182861	7	①182861
6	182437	8	182888	8	①182888
7	182438				
8	182439				
A-8	①182457				

LEVER		LEVER W/STUD	
SLOT	PART NO.	SLOT	PART NO.
A-O	182866	1	182862
1	—	2	182860
2	182432	3	182863
3	182433	4	182864
FEED	182872	5	182865
4	182434	6	182861
5	182435	7	—
6	182436	8	—
7	—		
8	—		
A-8	182876		

- ① Peculiar to Units with Automatic On-Off controls
- ② Used with 5 Level Units
- ③ Used with 8 Level Units
- ④ Supplied w/182980 and 182983



FIGURE 3. PUNCH MECHANISM (Continued)



①Must be replaced with 182247 Sleeve w/Plates, 181309 Spring and 128357 Ring, Retaining (3598, 124177, 7002 and 182966 may also be ordered to update entire Power Bail Mechanism)  
 ②Use only with Earlier Design Mechanisms

FIGURE 4. POWER BAIL MECHANISMS

## NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
2034	Washer, Flat 3, 4	182412	Lever w/Stud 3	182849	Plate 5
2415	Spring 3	182425	Arm 4	182851	Spacer 5
3598	Nut (6-40 Hex) 2, 3, 4, 5	182427	Post 4	182853	Hook 4
7001	Washer, Flat 3	182428	Link 3	182854	Bracket 3
7002	Washer, Flat 3, 5	182429	Plate 3	182855	Sleeve 5
7655	Spring 4	182430	Bail w/Stud 4	182856	Wheel (24T) 3
42661	Spring 3	182431	Lever 4	182857	Roller 3
45104	Spring 5	182432	Lever 4	182858	Post 3
70466	Spring 4	182433	Lever 4	182859	Post 3
73035	Spring 3	182434	Lever 4	182860	Lever w/Stud 4
82463	Spring 3	182435	Lever 4	182861	Lever w/Stud 4
82999	Spring 3	182436	Lever 4	182862	Lever w/Stud 4
90054	Spring 3	182437	Lever 4	182863	Lever w/Stud 4
104807	Washer, Flat 4	182438	Lever 4	182864	Lever w/Stud 4
110743	Washer, Lock 3, 4	182439	Lever 4	182865	Lever w/Stud 4
119649	Ring, Retaining 3, 4	182449	Post 5	182866	Lever 4
119651	Ring, Retaining 3, 4	182450	Plate 5	182872	Lever 4
119652	Ring, Retaining 3, 5	182451	Plate w/Bushing 5	182876	Lever 4
119653	Ring, Retaining 3, 5	182452	Plate, Guide 4	182878	Lever 3
119654	Ring, Retaining 4	182453	Plate 5	182879	Lever 3
124177	Washer, Lock 2, 3, 5	182454	Sleeve 5	182882	Link 3
125011	Washer, Flat 3, 4	182455	Bracket 4	182884	Lever w/Stud 4
125015	Washer, Flat 2, 3	182457	Lever 4	182885	Lever w/Stud 4
128357	Ring, Retaining 3, 4, 5	182465	Bracket 3	182886	Lever w/Stud 4
150436	Bushing 3	182466	Lever w/Post 3	182887	Lever w/Stud 4
150982	Screw (4-40 x 7/16 Fil) 4	182468	Lid 2	182888	Lever w/Stud 4
151073	Screw (4-40 x 5/32 Fil) 4	182800	Post 3	182889	Lever 3
151152	Screw (4-40 x 3/16 Hex) 3, 4	182801	Roller 3	182890	Plate 3
151416	Nut (6-40 Hex) 3	182802	Bracket 3	182891	Screw (6-40 Spl) 3
151442	Screw (6-40 x 1/2 Hex) 3	182803	Plate 3	182893	Bracket 4
151630	Screw (6-40 x 1/4 Hex) 5	182804	Sleeve 3	182903	Casting 3
151737	Screw (4-40 x 11/64 Hex) 3	182805	Plate 3	182904	Spring, Compression 3
153799	Screw (4-40 x 21/64 Hex) 4	182806	Plate 3	182905	Spring, Compression 3
153817	Screw (4-40 x 3/8 Hex) 4	182807	Lever 3	182908	Chute, Chad 4
162886	Screw (4-40 x 7/32 Hex) 3	182808	Lever 3	182909	Spring 4
164958	Screw (4-40 x 1/2 Hex) 4	182810	Pawl 3	182912	Lid 2
180767	Ring, Retaining 5	182811	Pawl 3	182913	Base, Cover 2
180798	Screw, Self-Tapping (8-32) 2	182812	Lever 3	182914	Bracket 4
181241	Screw, Self-Tapping (6-40) 5	182813	Lever 3	182915	Extension 4
181242	Screw, Self-Tapping (6-40) 3, 4	182814	Lever 3	182916	Screw (8-32 x 2-9/16 Hex) 2
181243	Screw, Self-Tapping (6-40) 3, 5	182815	Bracket 4	182917	Spring, Special 2
181244	Screw, Self-Tapping (6-40) 2, 3, 4	182816	Shaft 3	182918	Spindle 2
181246	Screw, Self-Tapping (6-40) 3	182817	Post 5	182919	Button 2
181309	Spring, Torsion 4, 5	182819	Post 5	182921	Cover, Right 2
182109	Lid Assembly 2	182820	Plate 5	182922	Cover, Left 2
182247	Sleeve w/Plate 5	182821	Post 4	182925	Washer, Felt 3, 4
182377	Pawl w/Stud 5	182822	Plate 4	182926	Cover 2
182382	Lever 3	182823	Post 3	182932	Nut (1/8-3/8 Hex) 2
182384	Lever 3	182826	Pawl 5	182935	Hub 2
182386	Lever 3	182827	Plate 3	182936	Arm w/Bushing 3
182387	Lever 3	182828	Roller 3	182938	Clip 4
182388	Post 3	182829	Sleeve 3	182951	Spacer (.340" Thk) 4
182389	Lever 3	182830	Post, Spring 3	182952	Plate 4
182390	Link 3	182831	Bail 5	182953	Bracket 4
182391	Post 4	182832	Post 5	182966	Stud 5
182392	Post 3	182833	Post 3	182980	Block, Punch 4
182395	Post 3	182834	Plate 5	182983	Block Asm, Punch 4
182397	Lever 3	182837	Lever w/Post 3	182988	Spring, Punch Block 4
182398	Bail w/Post 4	182838	Spacer 4	184095	Spring 3
182400	Plate w/Post 3	182839	Plate 3	184200	Bail 3
182402	Lever w/Stud 4	182842	Post 3	184206	Lid Asm 2
182403	Lever w/Stud 4	182843	Lever 3	184208	Spring 2
182404	Lever w/Stud 4	182844	Roller 3	199506	Gasket 4
182406	Lever w/Stud 4	182845	Post 3		
182409	Arm w/Hub 3	182846	Roller 3		
182410	Plate, Spring 4	182847	Post 4		
		182848	Arm 4		