

33 COVER

LUBRICATION

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1. GENERAL

1.01 This section provides lubrication information for the 33 cover.

1.02 The general lubrication area is shown in the automatic send-receive (ASR) cover photograph. Lubrication requirements are the same for both the keyboard send-receive (KSR) (not illustrated) and the ASR covers. The specific lubrication points are indicated on a line drawing with appropriate textual instructions keyed to the photograph by paragraph number.

1.03 Provide a thorough coat of lubricant at each designated area. Do not overlubricate to the point where lubricant drops onto adjacent parts.

1.04 Lubricate the cover before placing it into service or prior to storage. After a short period of service, relubricate it to make sure that no areas have been missed. Thereafter, lubricate the cover at regular intervals as indicated below:

<u>Unit Operating Speed</u> (Words per Minute)	<u>Lubrication</u> <u>Interval</u>
100	500 hr* or 6 mo**

*Station meter hours.
**Whichever comes first.

1.05 The textual instructions that accompany the line drawing consist of abbreviated directions, specific lubrication points, and parts affected. The meanings of the abbreviated directions (symbols) are given below:

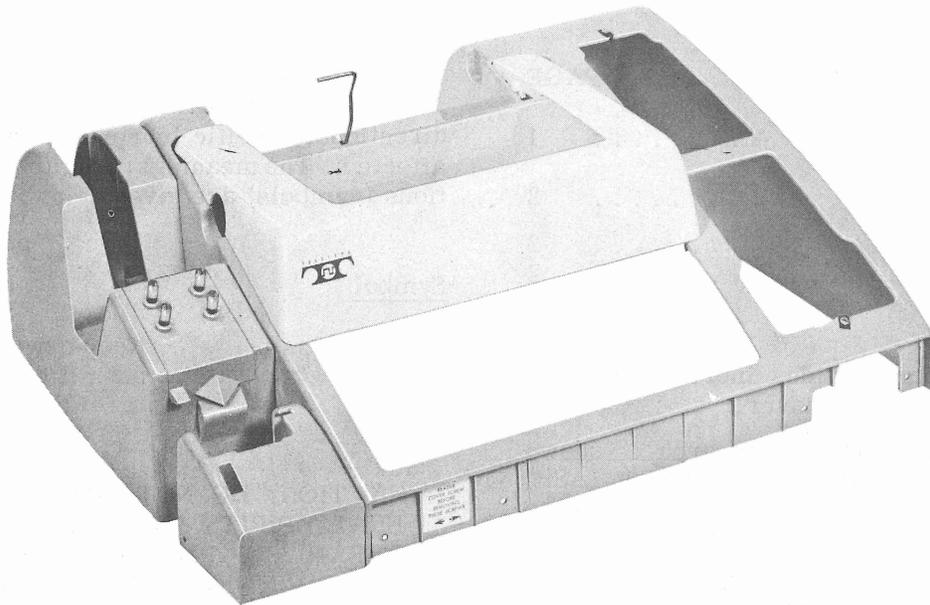
<u>Symbol</u>	<u>Meaning</u>
D	Keep dry --- no lubricant permitted.
O	Oil (KS7470).

CAUTION: DO NOT USE ALCOHOL, MINERAL SPIRITS, OR OTHER SOLVENTS TO CLEAN ANY PLASTIC PARTS OR PARTS WITH PROTECTIVE DECORATIVE FINISHES. NORMALLY, A SOFT, DRY CLOTH SHOULD BE USED TO REMOVE DUST, OIL, GREASE, OR OTHERWISE CLEAN PARTS OR SUBASSEMBLIES. IF NECESSARY, A SOFT DAMP CLOTH WITH SOAP OR A MILD DETERGENT MAY BE USED. AFTERWARDS, RINSE EACH CLEANED PART OR SUBASSEMBLY WITH A SOFT, DAMP CLOTH, AND BUFF WITH A SOFT, DRY CLOTH.

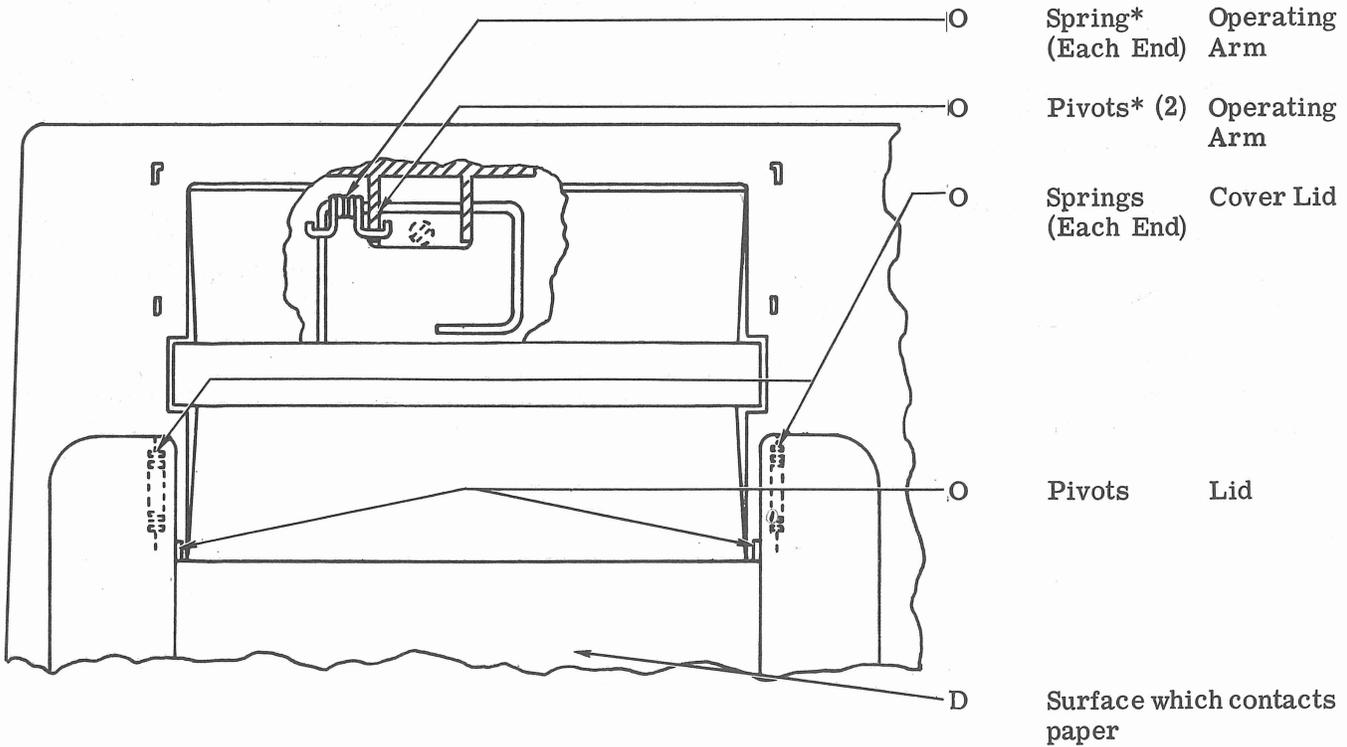
1.06 Materials needed for lubrication are listed in Section 570-004-701. Required tools are included in TP185830 maintenance tool kit and are listed in Section 570-005-800.

1.07 For disassembly and reassembly information, refer to Section 574-126-702.

2.01 ASR Cover



2.02 Lid



(Top View)

*For covers equipped with TP181441 switch only.