

35 AUTOMATIC SEND-RECEIVE SET

INSTALLATION

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1. GENERAL

1.01 The 35 Automatic Send-Receive Sets are each packed in two packages; one contains the typing unit and the other contains the cabinet with the Keyboard Perforator Base, Motor, Electrical Service Unit, Transmitter Base, Transmitter, and Call Control Unit already installed.

1.02 The sprocket feed typing unit includes a form guide to replace the one on the bubble of the cabinet cover.

1.03 A paper supply and accumulating shelf is packaged with the cabinets for the sprocket feed sets.

2. INSTALLATION

CABINET

2.01 Place packing carton so that the top side of carton is up.

2.02 Clip the bottom metal strip.

2.03 Lift the corrugated tube and top cap of the packing carton up.

2.04 Remove and set aside the lower compartment panel which is packed separately within the carton.

2.05 Tip the unit backward onto a soft surface to prevent scratching. Remove the bolts which fasten the feet or pan to the pallet. Remove the pallet.

2.06 Tip the unit upright. Remove the tape which fastens the cover to the pedestal. Remove all tape and wrapping from the set and components.

2.07 Raise upper cover on cabinet.

2.08 Remove the four shipping screws, washers, lock washers and spacers which fasten the base mounting brackets rigidly to the cradle for shipment.

TYPING UNIT

2.09 Unpack the typing unit.

INSTALLATION (FRICTION FEED)

Note: The typing unit can be installed with the upper cover open. If it becomes necessary to gain access to the rear of the typing unit or base, the lower cover may be removed as follows: Remove call control unit bezel before attempting to remove lower cover. The cover weighs approximately 38 pounds. To remove the lower cover, unlatch the lower cover latch inside the cover. Close the upper cover to its latched position. Loosen the hinge lock bracket mounting screws and slide the bracket away from the hinge. Support the cover from the rear. Raise the lower cover at front. Remove the acorn type nut from the upper stop arm stud and disengage the arm from the cover. Move the cover sideways to separate it from the pins on the hinges.

2.10 Set the typing unit on the base in the cabinet.

2.11 Refer to appropriate section on 35 Keyboard and Base for Keyboard Send-Receive and Receive-Only Sets to make adjustments between typing unit and base, or between base and answer-back.

2.12 Secure the typing unit to the base with the four mounting screws furnished with the base.

2.13 Refer to appropriate section on 35 Cabinet for Keyboard Send-Receive and Receive-Only Sets to make adjustments for bubble position front and rear (final), upper cover latch, paper guide, and window (final).

2.14 Install paper roll.

INSTALLATION (SPROCKET FEED)

2.15 Install the paper supply and accumulating shelf according to instructions in the installation specification furnished in the carton with the shelf.

2.16 Install the sprocket feed rear paper guide according to instructions in the installation specification furnished with the paper guide.

2.17 Substitute the form guide furnished with the sprocket feed typing unit for the paper guide mounted to the bubble on the cabinet cover.

2.18 See note in Paragraph 2.09.

2.19 Set the typing unit on base in cabinet.

2.20 Refer to appropriate section on 35 Keyboard and base for Keyboard Send-Receive and Receive-Only Sets to make adjustments between typing unit and base or between base and answer-back.

2.21 Secure the typing unit to the base with the four mounting screws furnished with the base.

2.22 Refer to appropriate section on 35 Cabinet for Keyboard Send-Receive and Receive-Only Sets to make adjustments for bubble position front and rear (final), upper cover latch, form guide, and window (final).

2.23 Install sprocket feed paper with the paper-out and low-paper levers resting on top of the paper.

2.24 Install the lower compartment panel by sliding it into place over its pivots on each side of the pedestal. Fasten its push-button fastener at top.

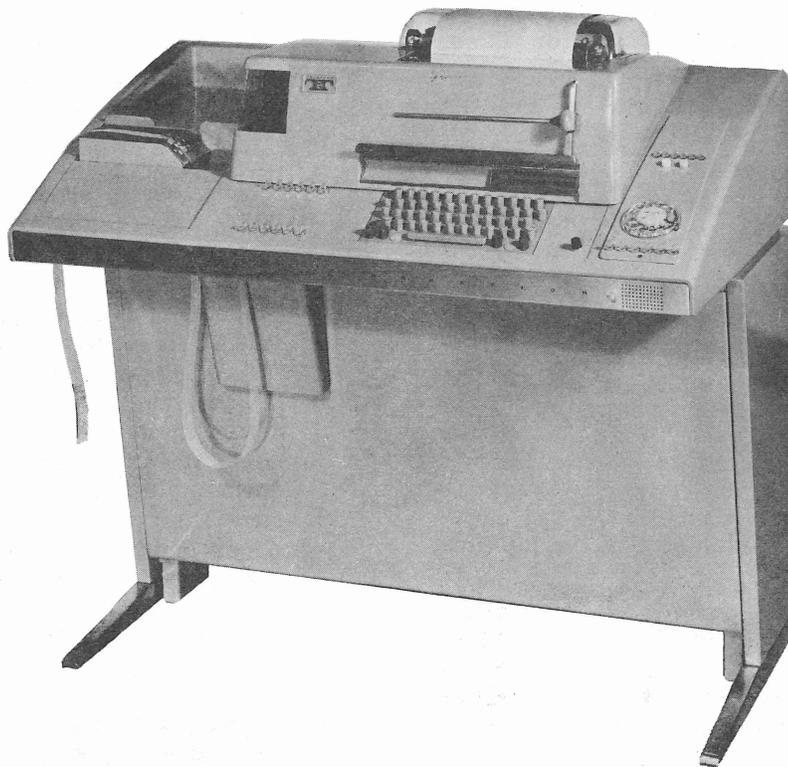


Figure 1 - 35 Automatic Send-Receive Set