

## 35 KEYBOARD SEND-RECEIVE TAPE PRINTER SET

### INSTALLATION

#### 1. GENERAL

1.01 This section is reissued to update the installation procedure for the 35 Keyboard Send-Receive Tape Printer Set. Since this is a complete revision, marginal arrows used to indicate changes have been omitted.

1.02 The tape printed set is shipped in two packages; one contains the keyboard base, cover, and motor unit; the other contains the tape printer.

#### 2. INSTALLATION

2.01 Open cartons and unpack the components.

2.02 Remove cover from base.

2.03 Remove and discard the hub on the main shaft of the tape printer. Retain one lockwasher. Mount the loose hub furnished with the tape printer with the screw furnished and the retained lockwasher.

2.04 To install the tape printer remove and discard the TP156183 bracket provided in front of the tape printer. Retain the hardware. A TP156184 bracket is furnished with the tape printer and is mounted in a hole just to the right and slightly above the place where the TP156183 bracket was removed. Remove this TP156184 bracket from its shipping location and mount it in place of the discarded bracket.

2.05 Move the tape printer or adjust the hub to center the tape printer.

2.06 Mount the tape printer on the base with the three TP76278 screws, lockwashers, and flat washers. Place the TP151631 screw, lockwasher, and flat washer provided through the elongated hole in the TP156184 bracket and into the tapped hole in the base. Do not tighten screws. Press the TP156184 bracket against the base and tighten the screw holding the bracket to the tape printer unit. Tighten the screw which holds the bracket to the base. Tighten the three remaining mounting screws.

2.07 After making certain that the power switch is off, connect the cable from the keyboard base to the 36-point plug on the tape printer.

2.08 Apply a thin film of grease to all gears.

2.09 Route the tape as shown in Figure 1. Operate the unit. If necessary, bend the tape guides until the tape travels over the approximate center of the rollers and feeds smoothly without binding.

2.10 Mount the tape printer keyboard on the subbase with the four screws furnished.

2.11 Pull the latch handle of the subbase out and place the cover on the subbase. Make sure the cables exit through the notched portion of the cover in the rear and that the cover is resting squarely on the subbase.

2.12 Push the latch handle in to lock the cover to the subbase.

2.13 Open the access door and plug in the cover cable connector.

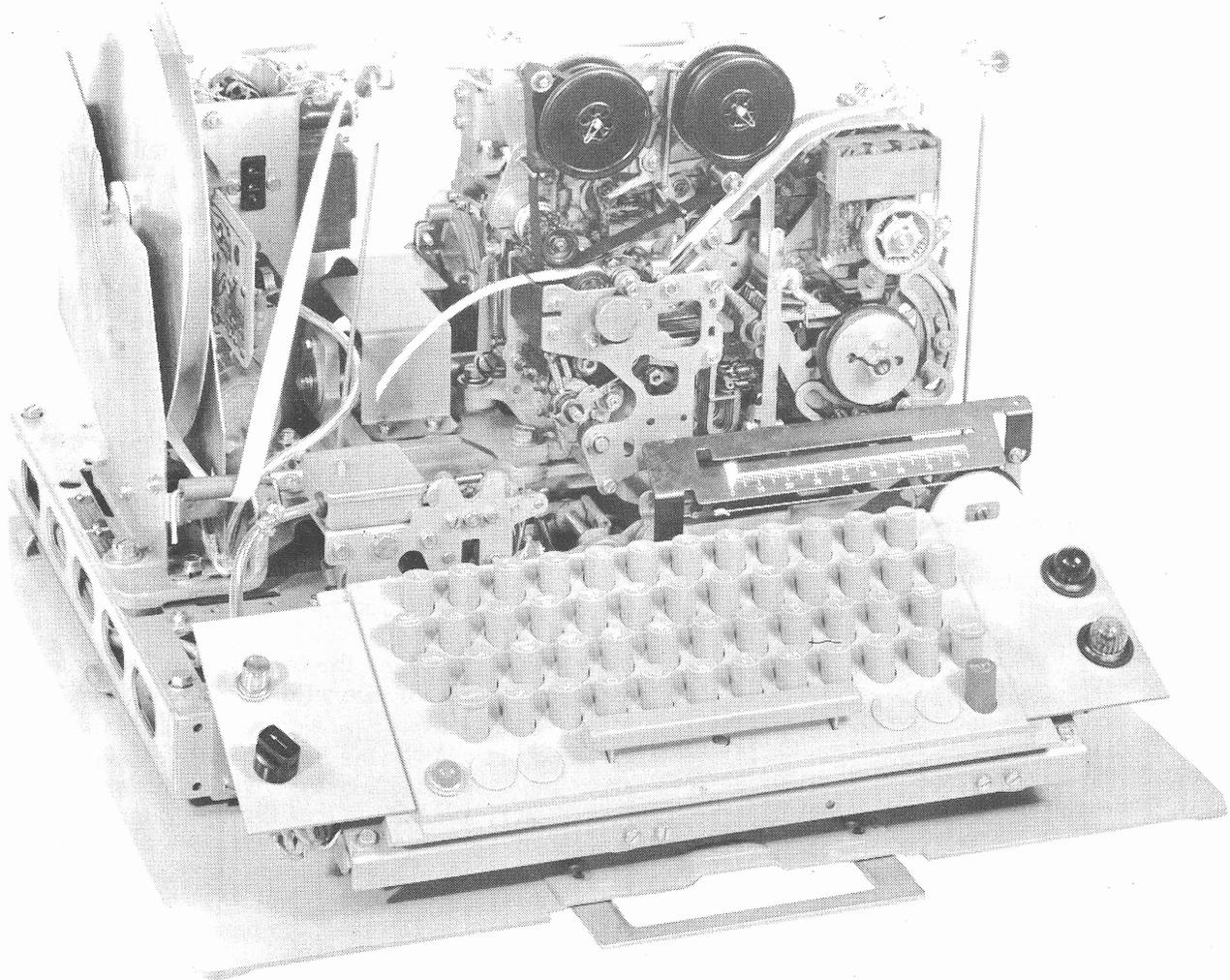


Figure 1 - 35 Keyboard Send-Receive Tape Printer Set (Without Cover)