

TP150065 STOP BRACKET

APPARATUS AFFECTED: All 35-Type Typing Units.

OBJECT: To provide the same printing hammer stop bracket adjustment requirement for friction and sprocket feed typing units in order to overcome occasional difficulties due to light printing.

CHANGE: The clamping screw mounting hole is to be elongated to facilitate adjustment.

The *Printing Hammer Stop Bracket* adjustment requirement shown in Section 574-220-700, Issue 4, paragraph 2.49, for the clearance between the printing hammer and the upper left type pallet is changed from min. 0.005 inch, max. 0.035 inch to min. 0.005 inch, max. 0.020 inch.

For location of parts see Bulletin 1187B, page 4-27.

IDENTIFICATION: The old style part has a clamping screw mounting hole 0.234 inch in diameter. On new style parts this mounting hole is elongated.

INTERCHANGEABILITY: New and old style parts are interchangeable.

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: This change shall be made as soon as manufacturing conditions permit.

W.E.CO. STOCK OF OLD STYLE PARTS: May be used.

APPLICATION TO APPARATUS IN THE FIELD: The new adjustment should be used. Old style parts giving satisfactory service need not be replaced.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: The new adjustment shall be used. Units may be equipped with new or old style parts.