

## **CARRIAGE RETURN SPRING ADJUSTMENT**

*APPARATUS AFFECTED:* All 28- and 35-Type Typing Units.

*OBJECT:* To standardize the "Carriage Return Spring Tension" requirement for both 28- and 35-type typing units.

*CHANGE:* The *Carriage Return Spring Tension* requirement as shown in Section 573-115-700, issue 5, page 40, and Section 574-220-700, issue 5, page 46, is changed to read:

With the spacing drum in its returned position and the printing bail in its extreme lower position, hold the spacing pawls, the buffer slide and the carriage return latch so that they do not interfere with the spacing drum. Remove the lower cable tension spring. Apply the pull end of a 4 lb. scale to the ratchet drum teeth and pull tangent to the drum. It shall require min. 3-1/2 lbs., max. 4 lbs. to start the spring drum moving.

*INTERCHANGEABILITY:* Not affected.

*CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE:* This change is now in effect.

*APPLICATION TO APPARATUS IN THE FIELD:* The new adjustment may be used.

*APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS:* The new adjustment shall be used.