

35 TYPING UNIT (LP)
PARTS

SECTION 574-220-800TC

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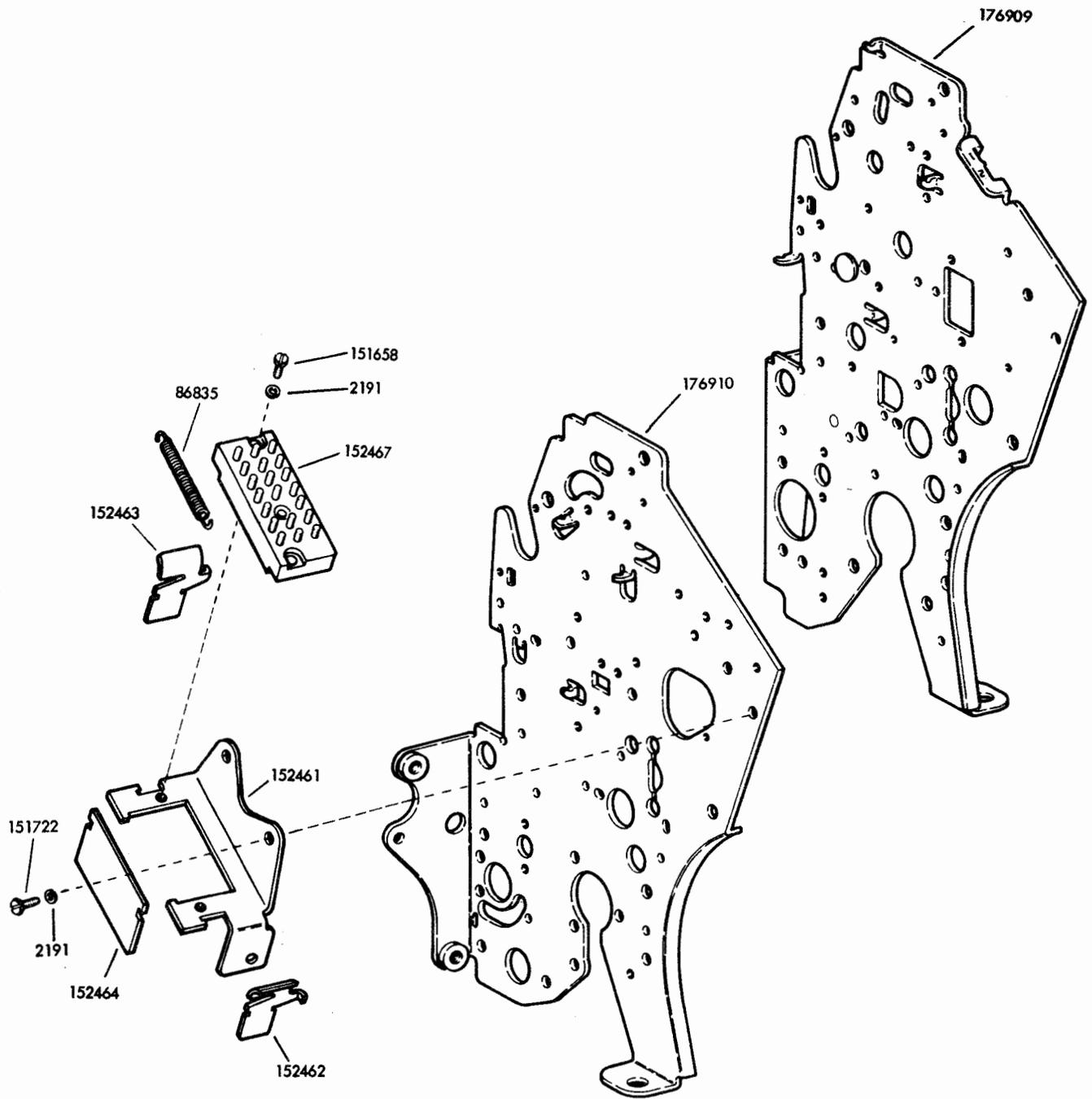


FIGURE 1. RIGHT AND LEFT SIDE FRAMES (WALL MOUNTED)

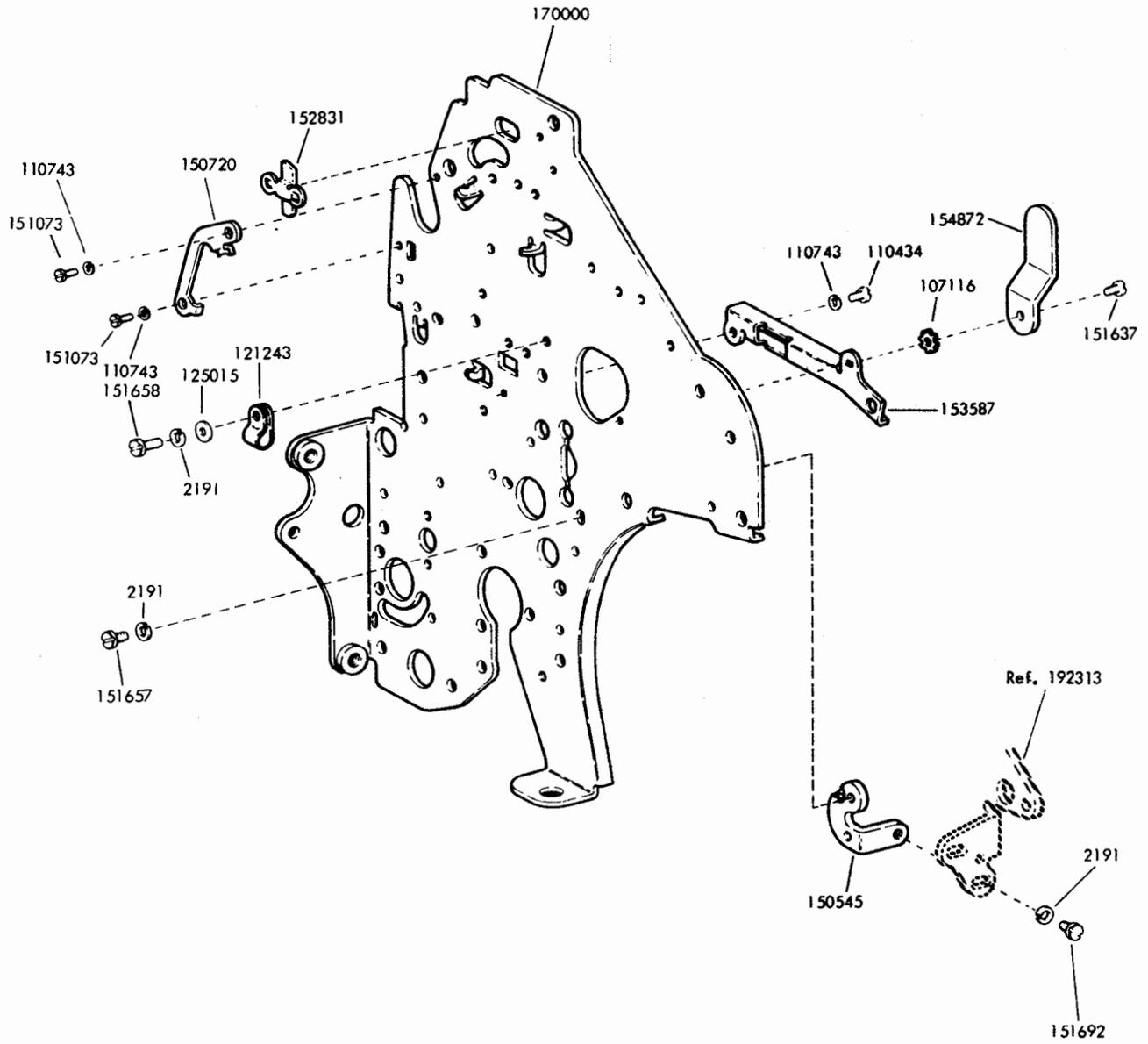
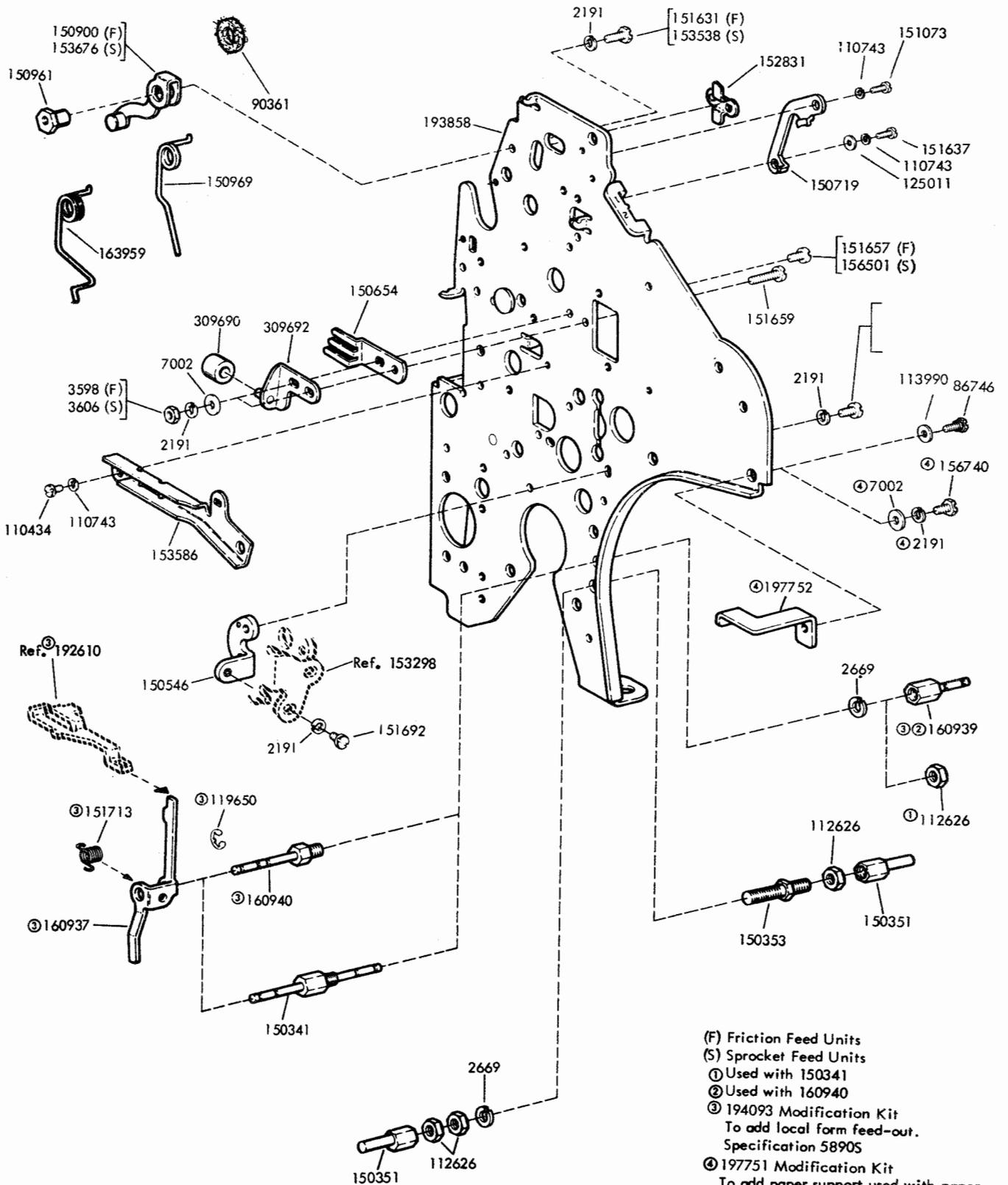


FIGURE 2. RIGHT SIDE FRAME



(F) Friction Feed Units
 (S) Sprocket Feed Units
 ① Used with 150341
 ② Used with 160940
 ③ 194093 Modification Kit
 To add local form feed-out.
 Specification 5890S
 ④ 197751 Modification Kit
 To add paper support used with paper
 out alarm. Specification 50211S

FIGURE 3. LEFT SIDE FRAME

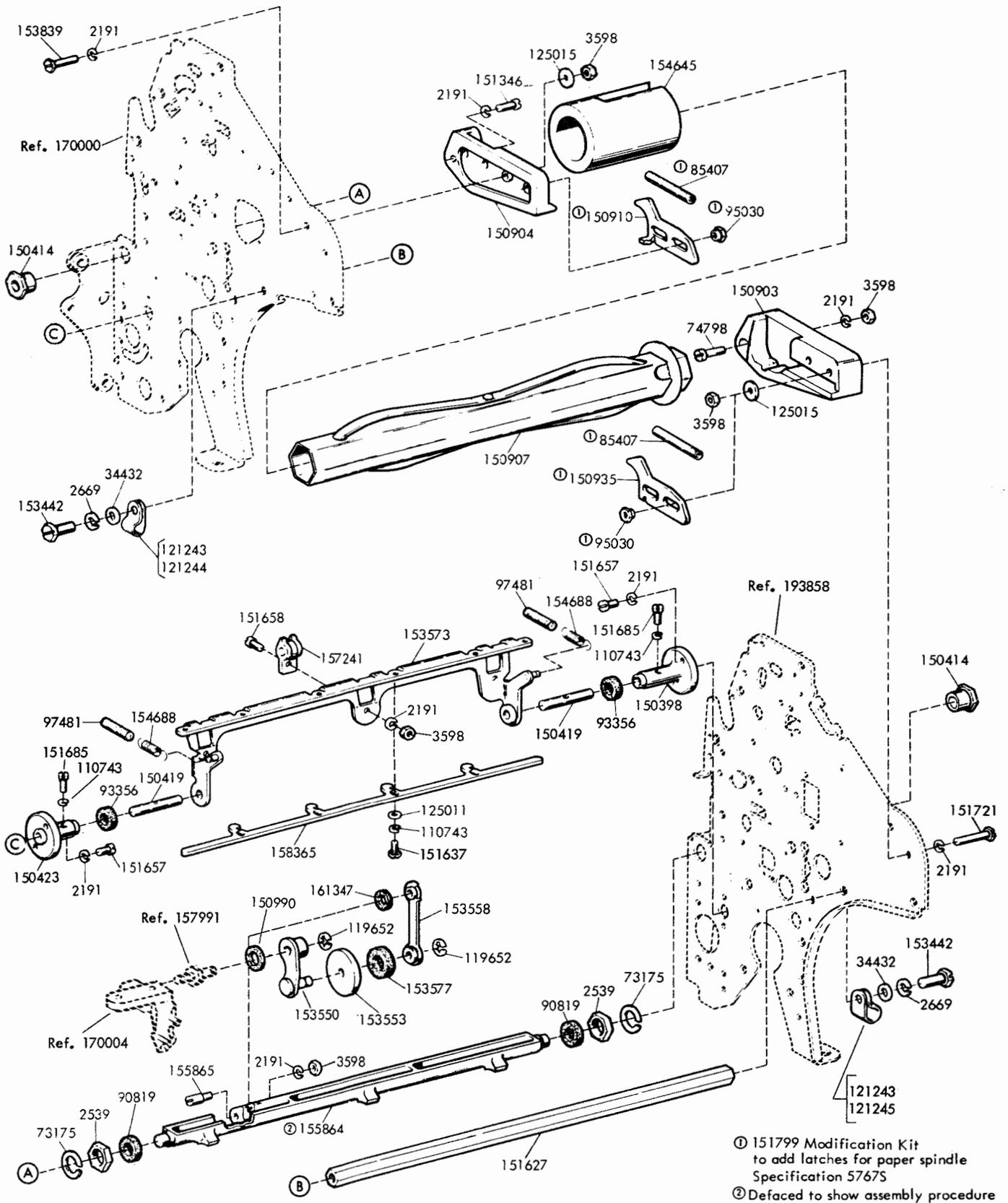


FIGURE 5. PAPER SPINDLE AND RESET BAIL MECHANISM

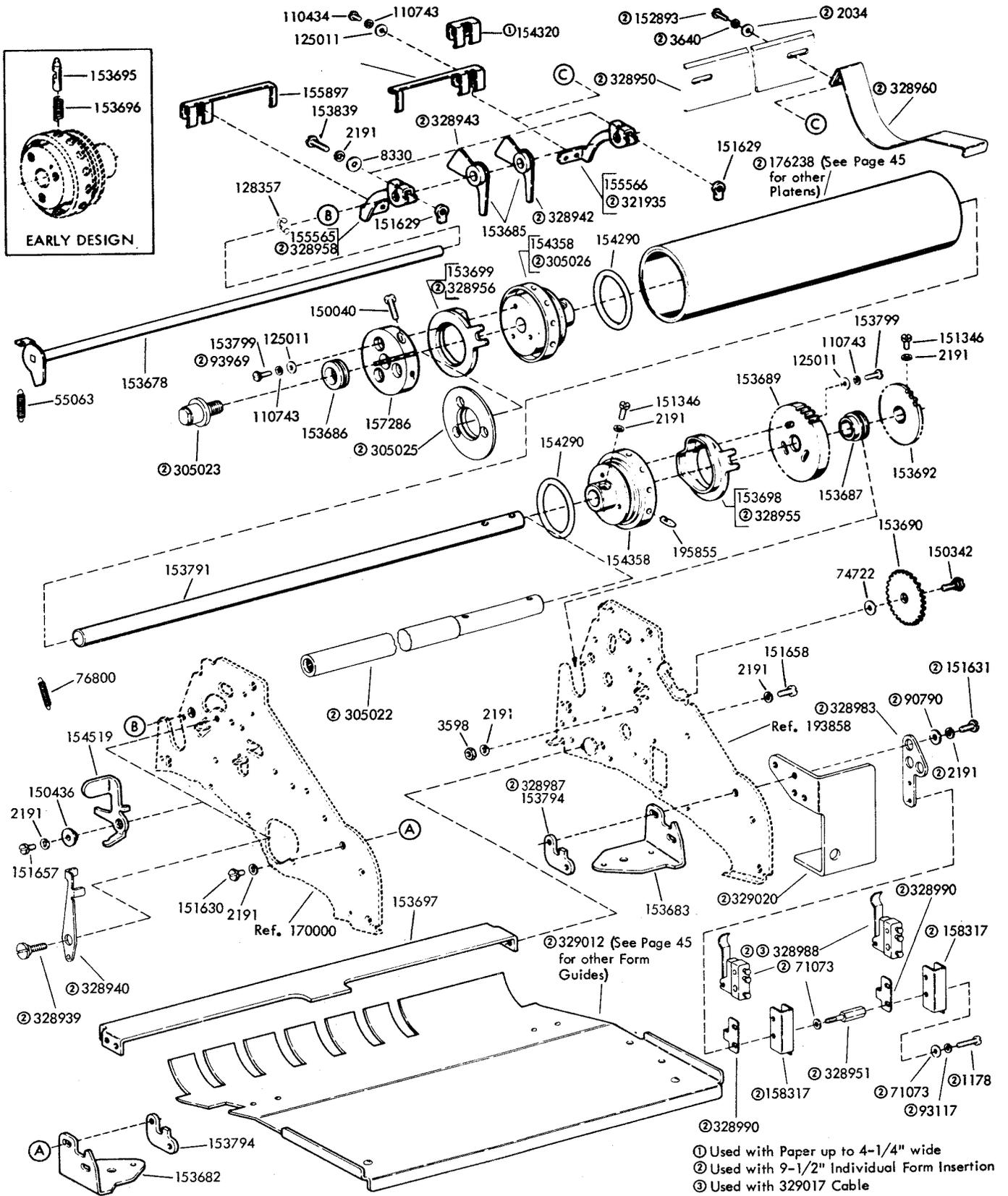


FIGURE 6. SPROCKET FEED PLATEN MECHANISM

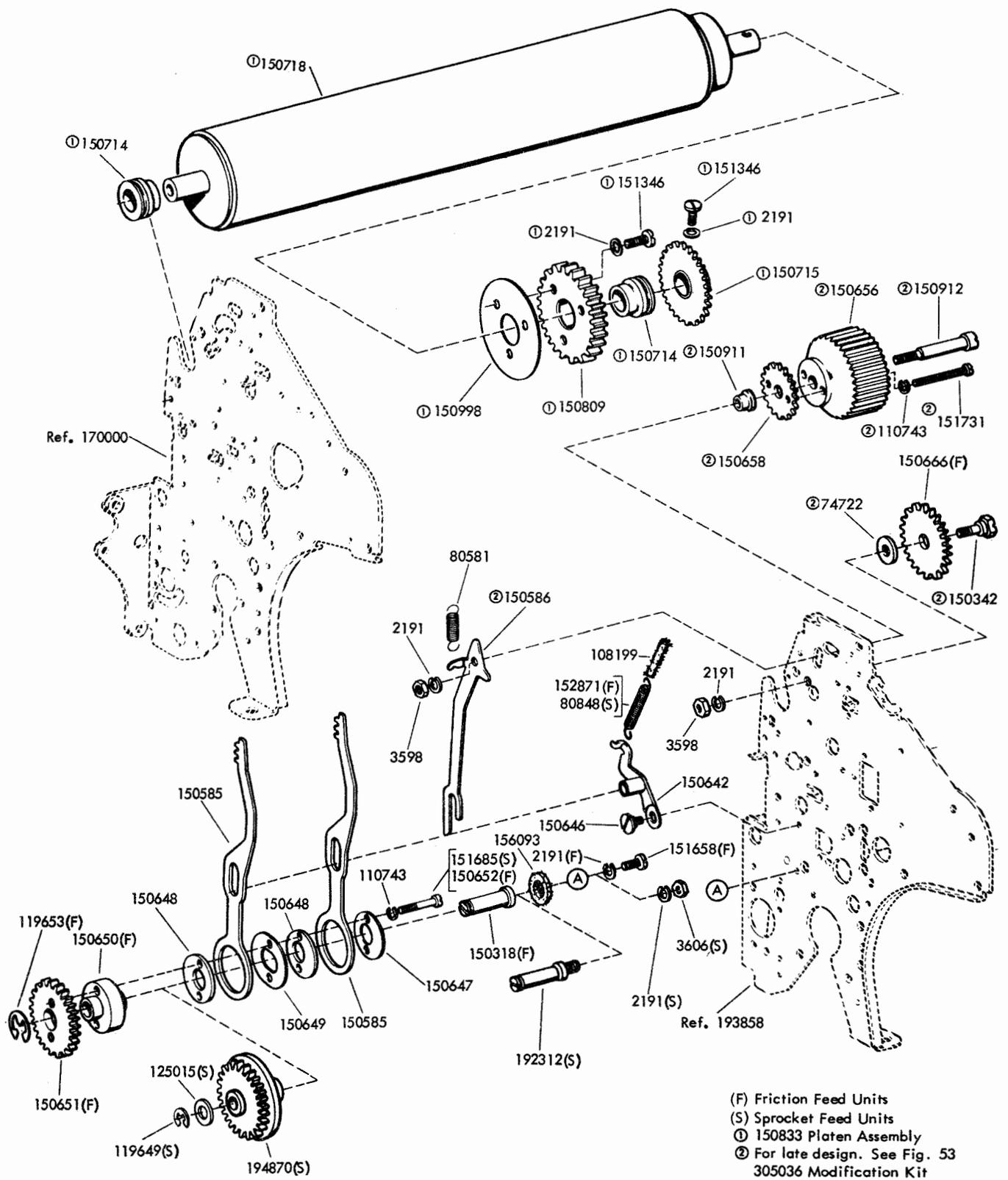


FIGURE 7. FRICTION FEED PLATEN AND LINE FEED MECHANISMS

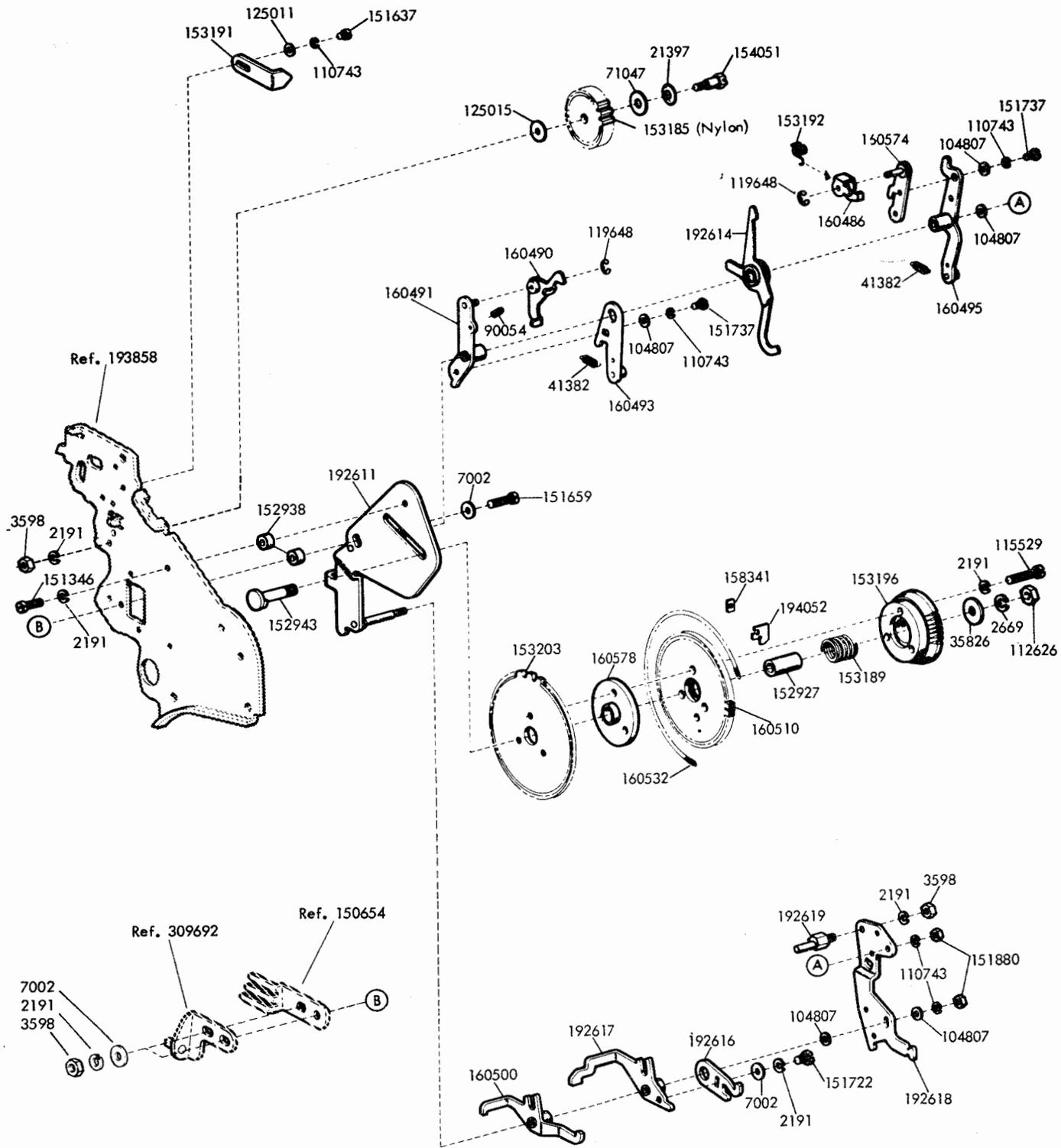


FIGURE 10. VERTICAL TABULATING MECHANISM

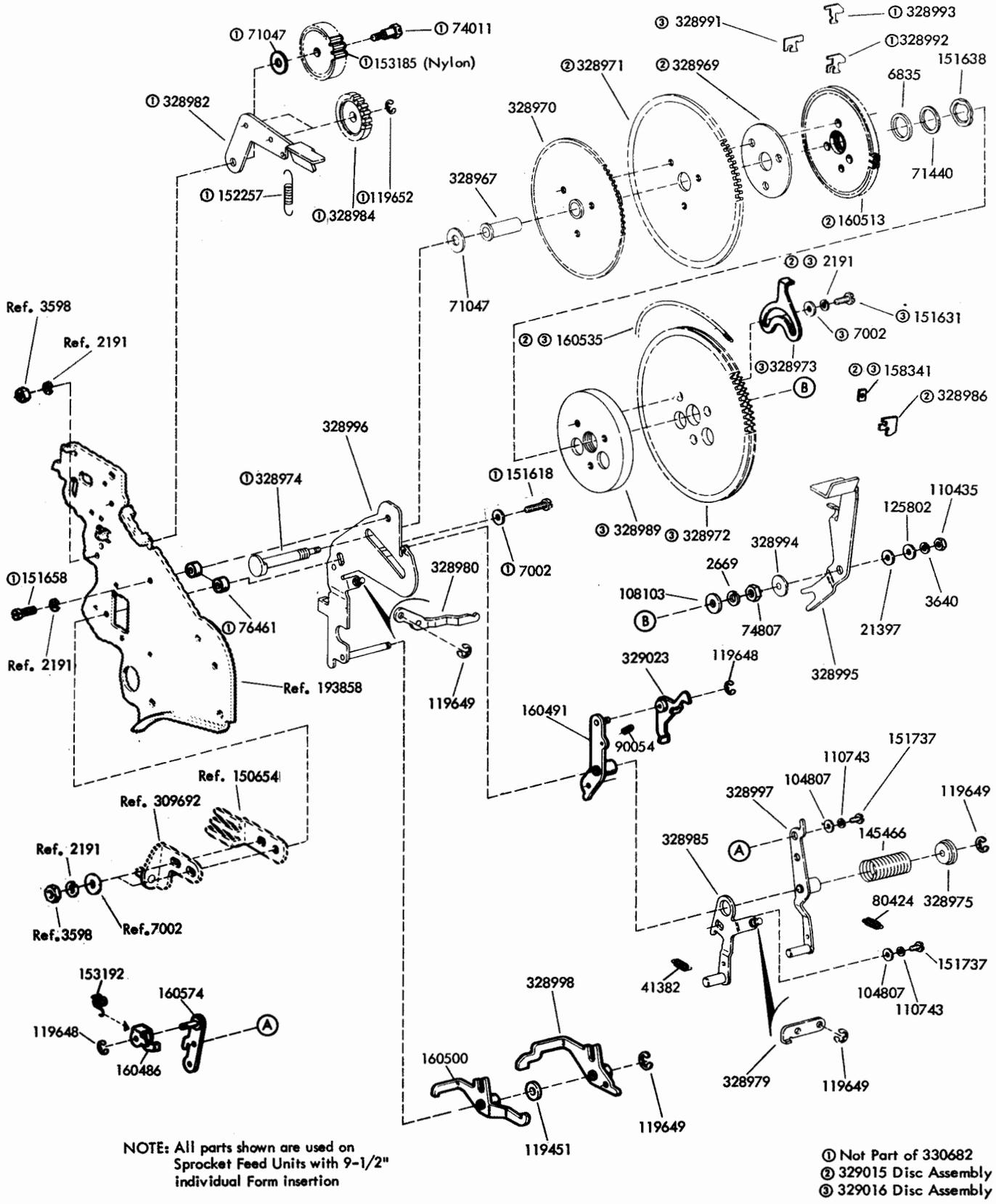


FIGURE 11. 330682 VERTICAL TABULATION ASSEMBLY

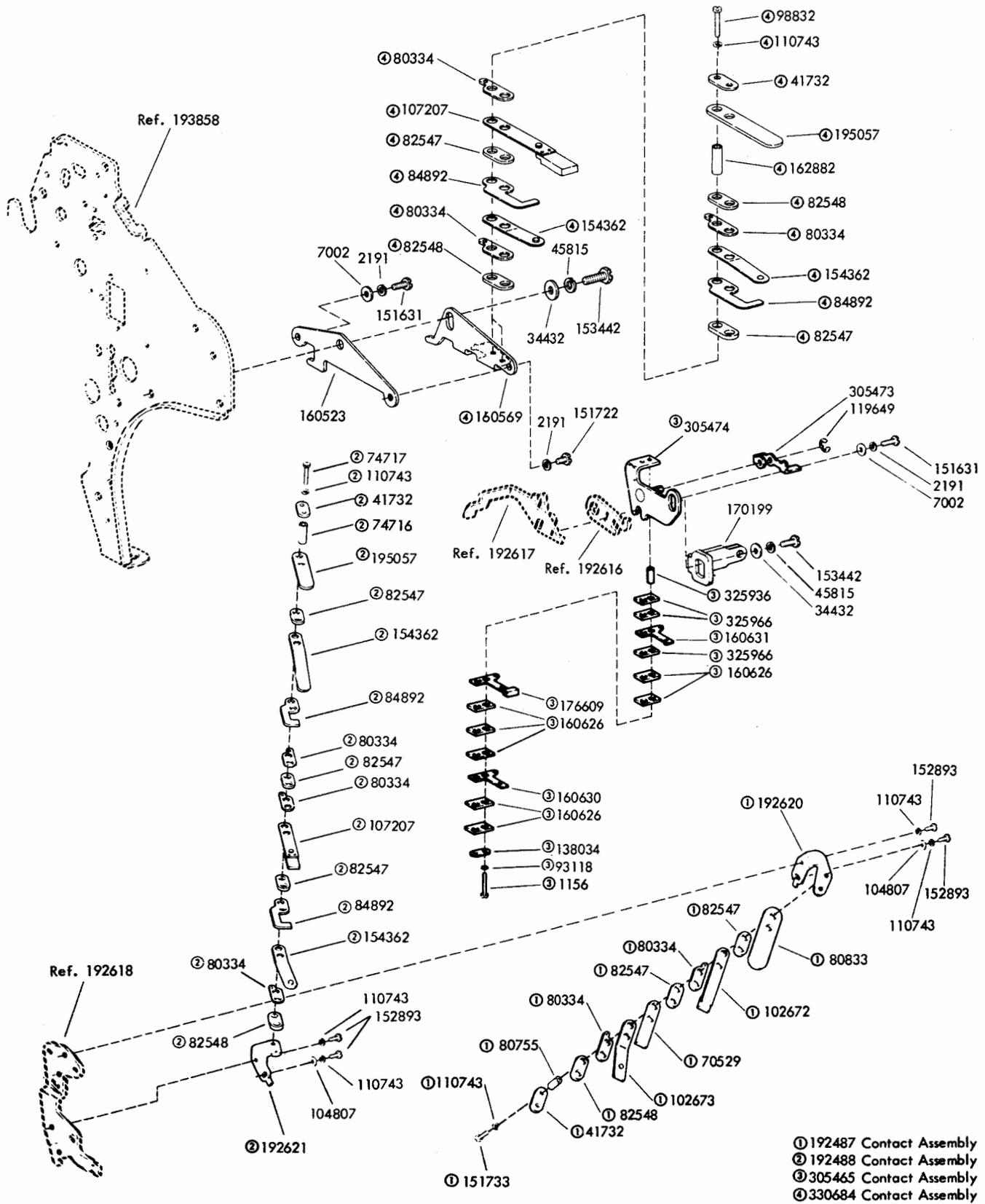


FIGURE 12. CONTACT ASSEMBLIES FOR VERTICAL TABULATING MECHANISM

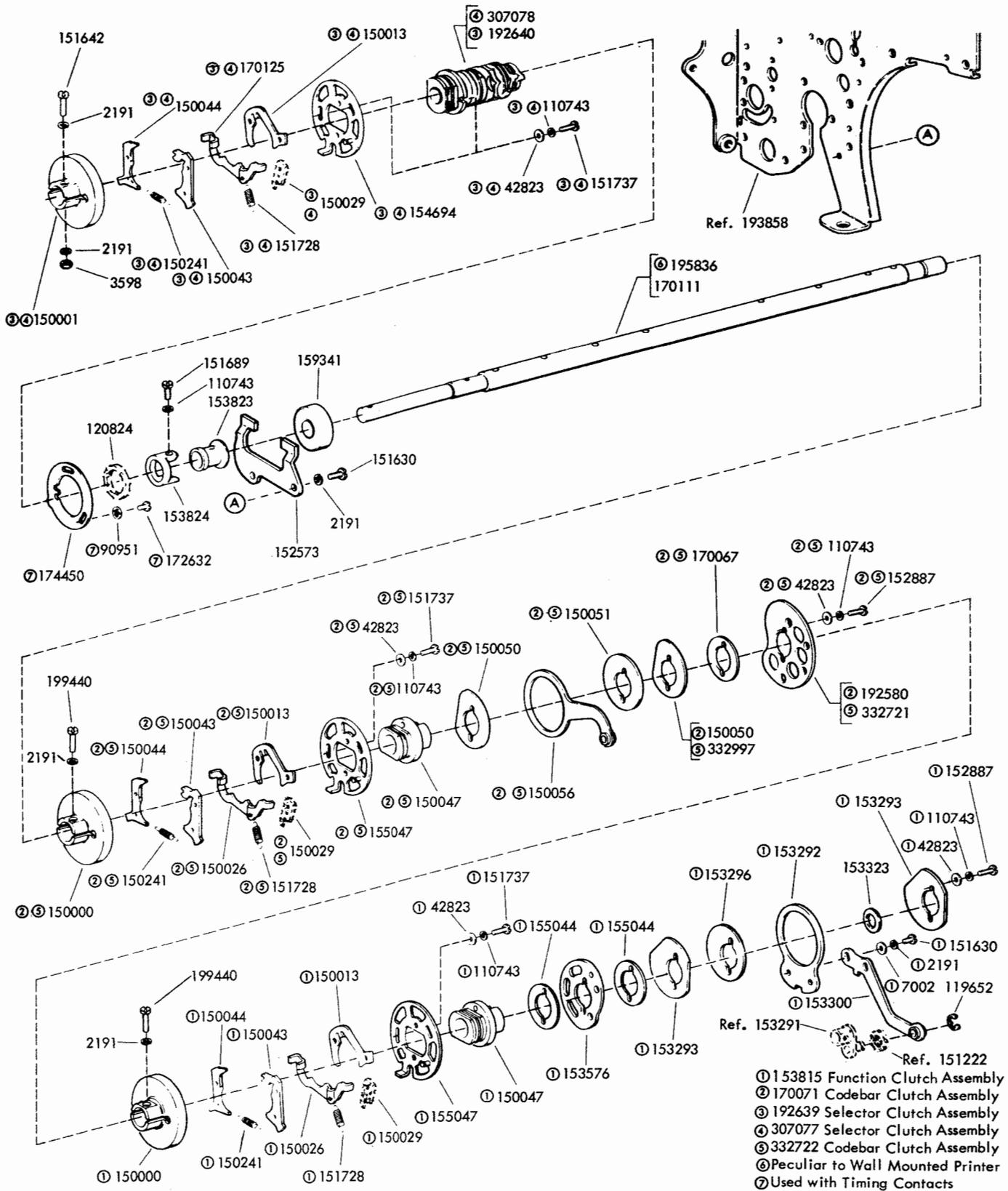


FIGURE 13. MAIN SHAFT MECHANISM

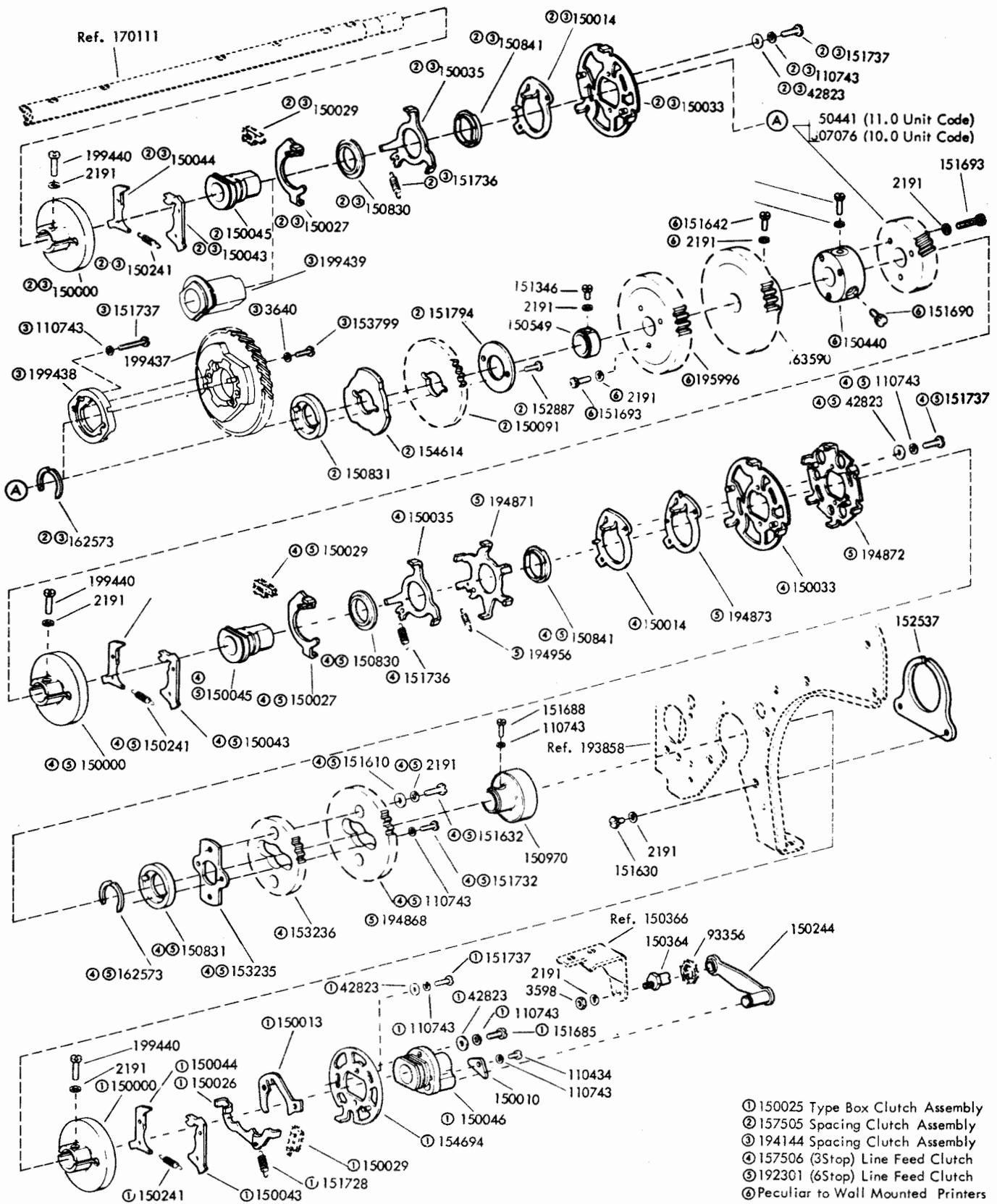
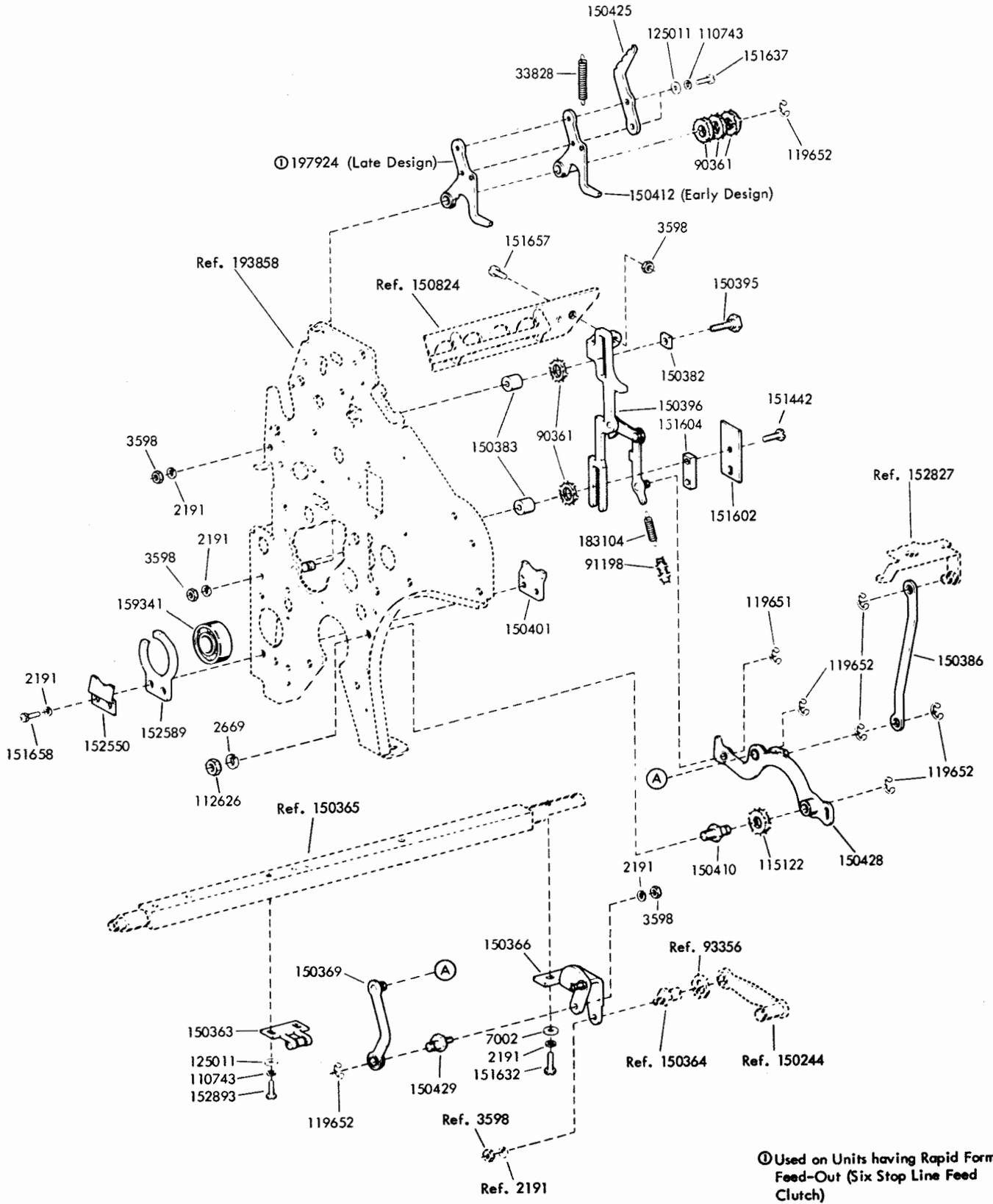


FIGURE 14. MAIN SHAFT MECHANISM (Continued)



① Used on Units having Rapid Form Feed-Out (Six Stop Line Feed Clutch)

FIGURE 16. LEFT SIDE LINKAGE AND ROCKER SHAFT MECHANISM

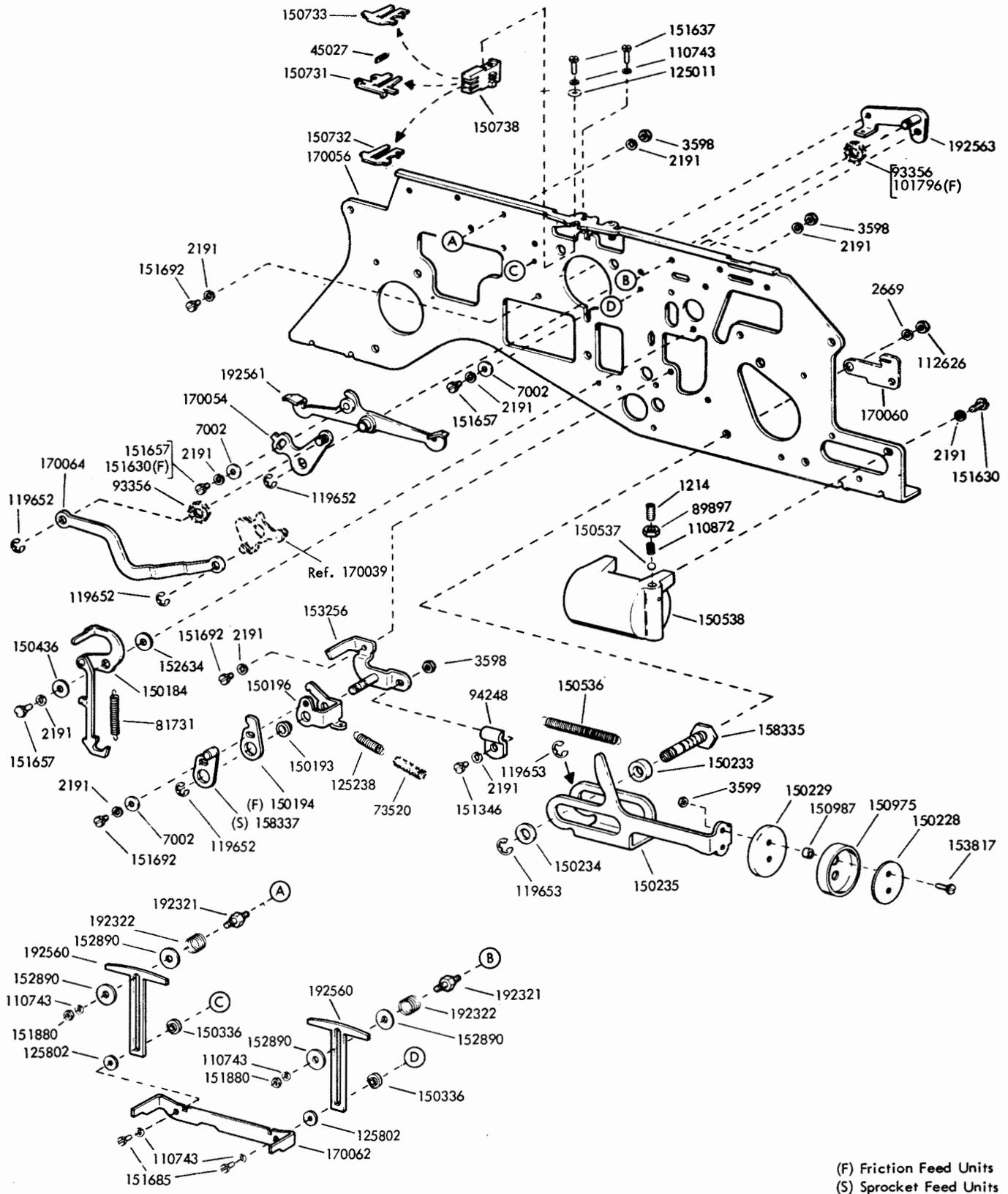
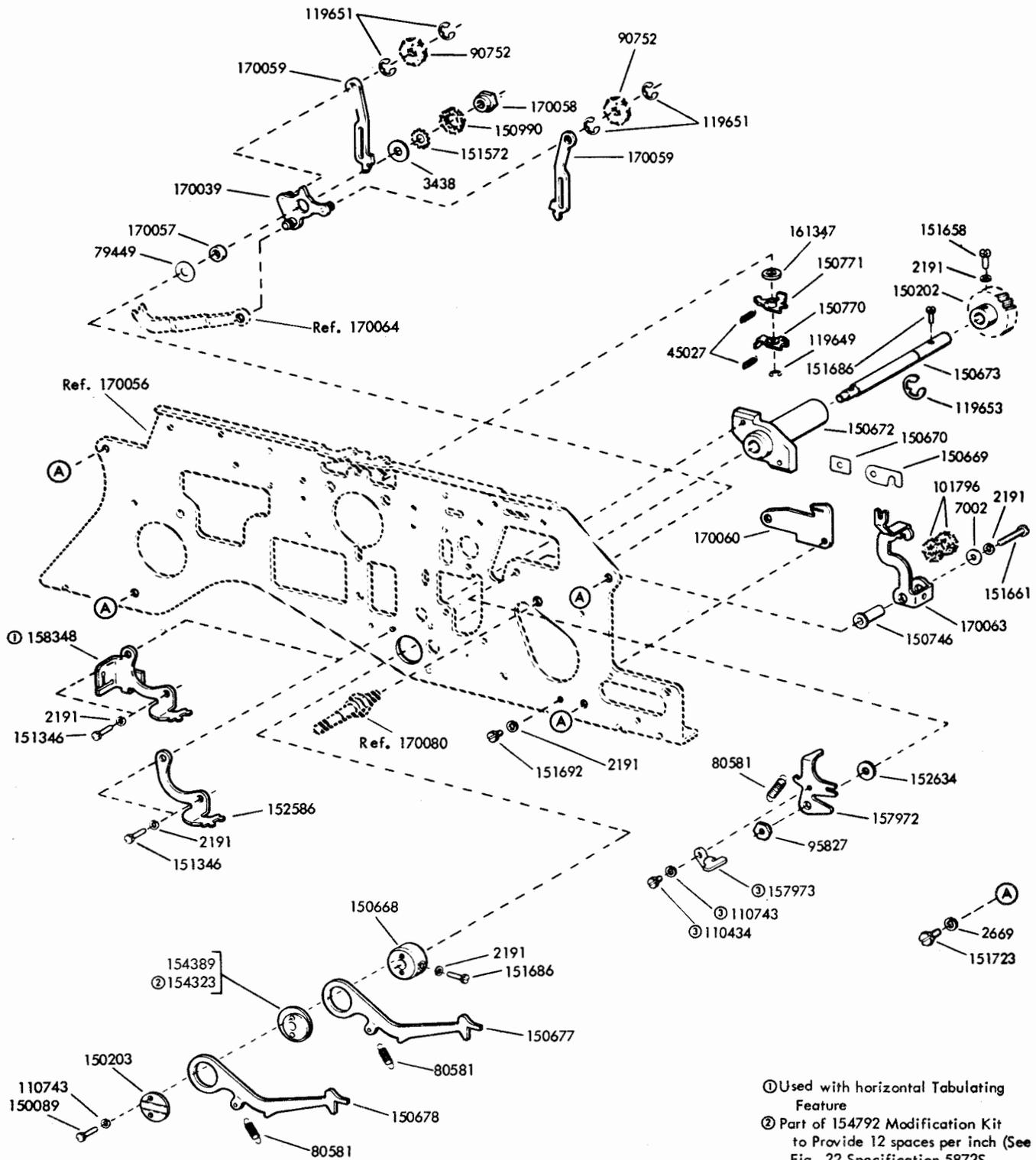


FIGURE 17. FRONT PLATE MECHANISM



- ① Used with horizontal Tabulating Feature
- ② Part of 154792 Modification Kit to Provide 12 spaces per inch (See Fig. 22 Specification 58725)
- ③ 157514 Modification Kit, Carriage Return and Line Feed. Specification 57835

FIGURE 18. FRONT PLATE MECHANISM (Continued)

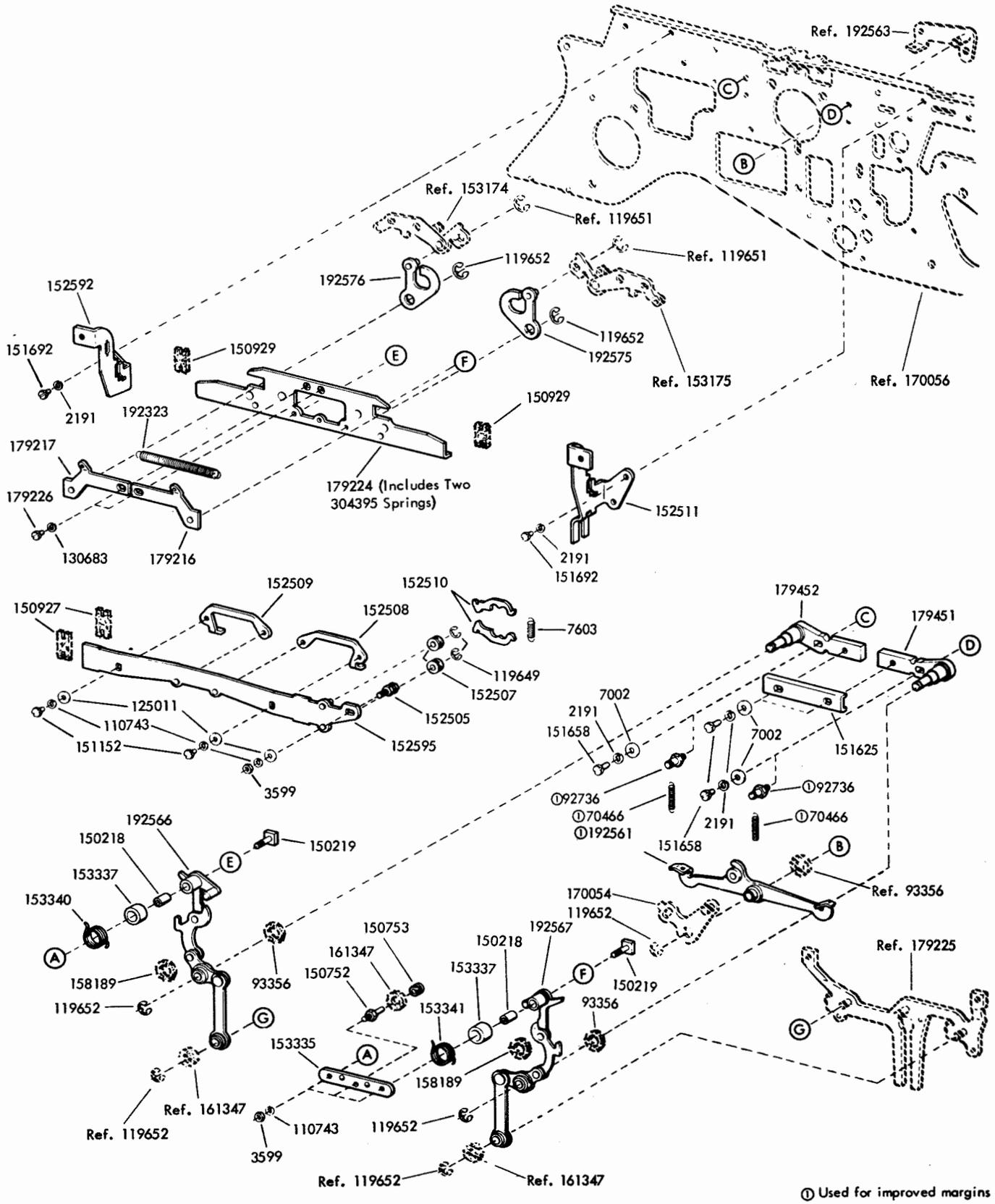


FIGURE 20. FRONT PLATE MECHANISM (Continued)

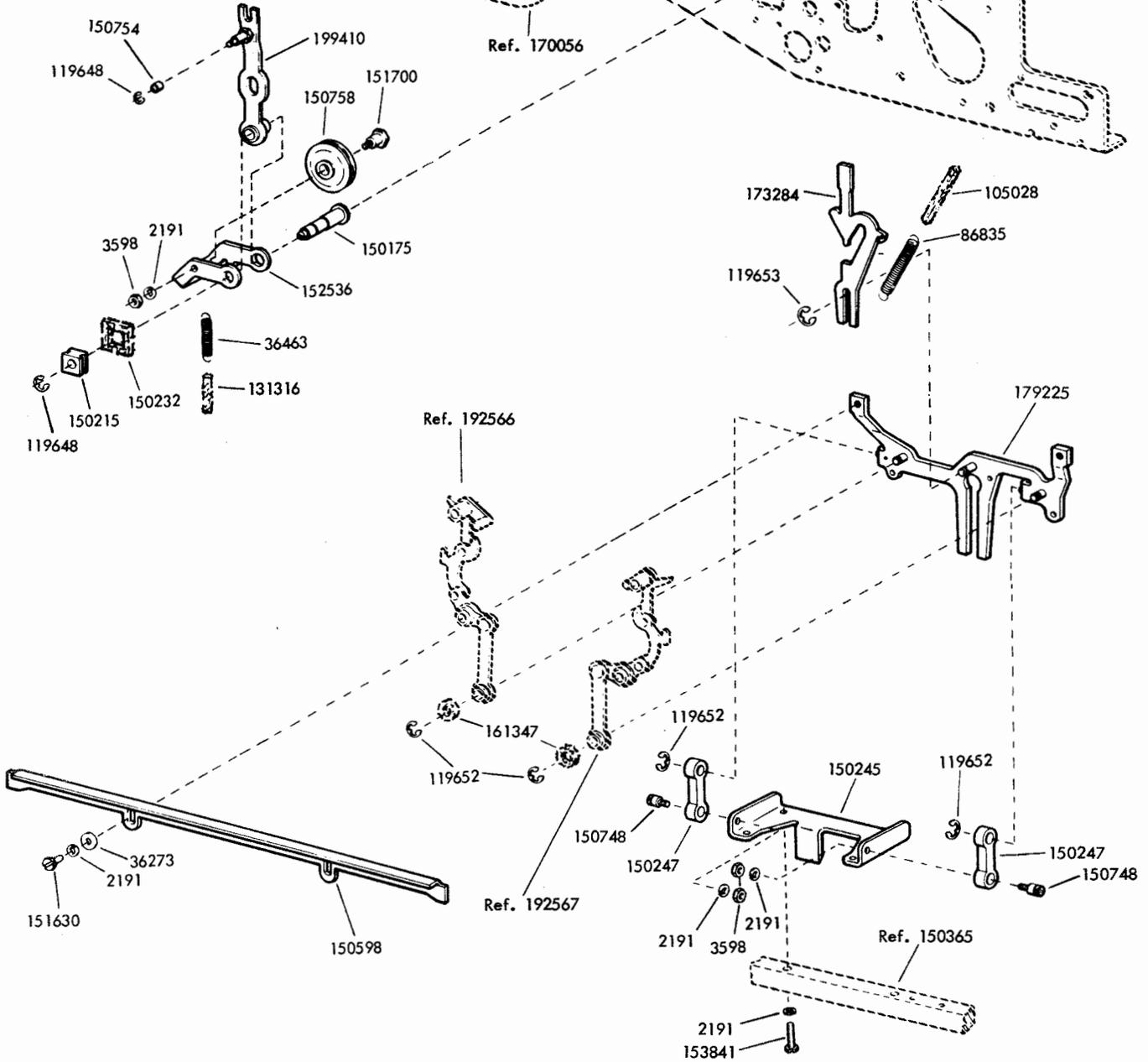
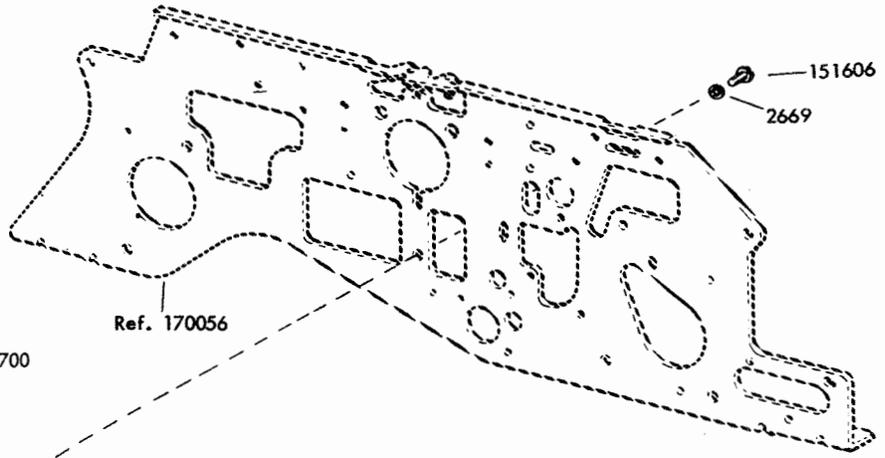
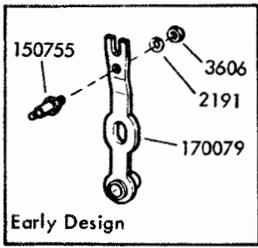


FIGURE 21. FRONT PLATE MECHANISM (Continued)

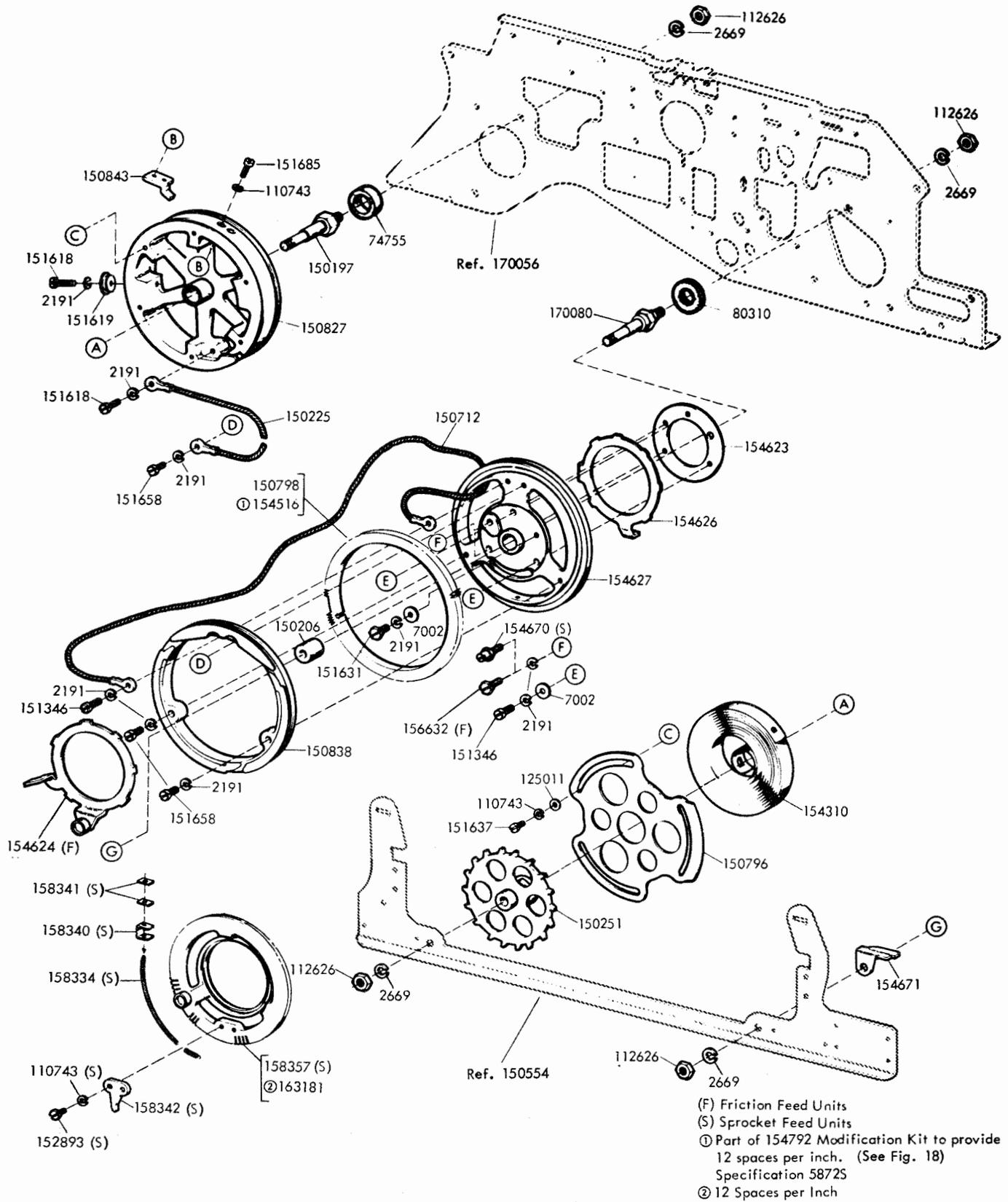
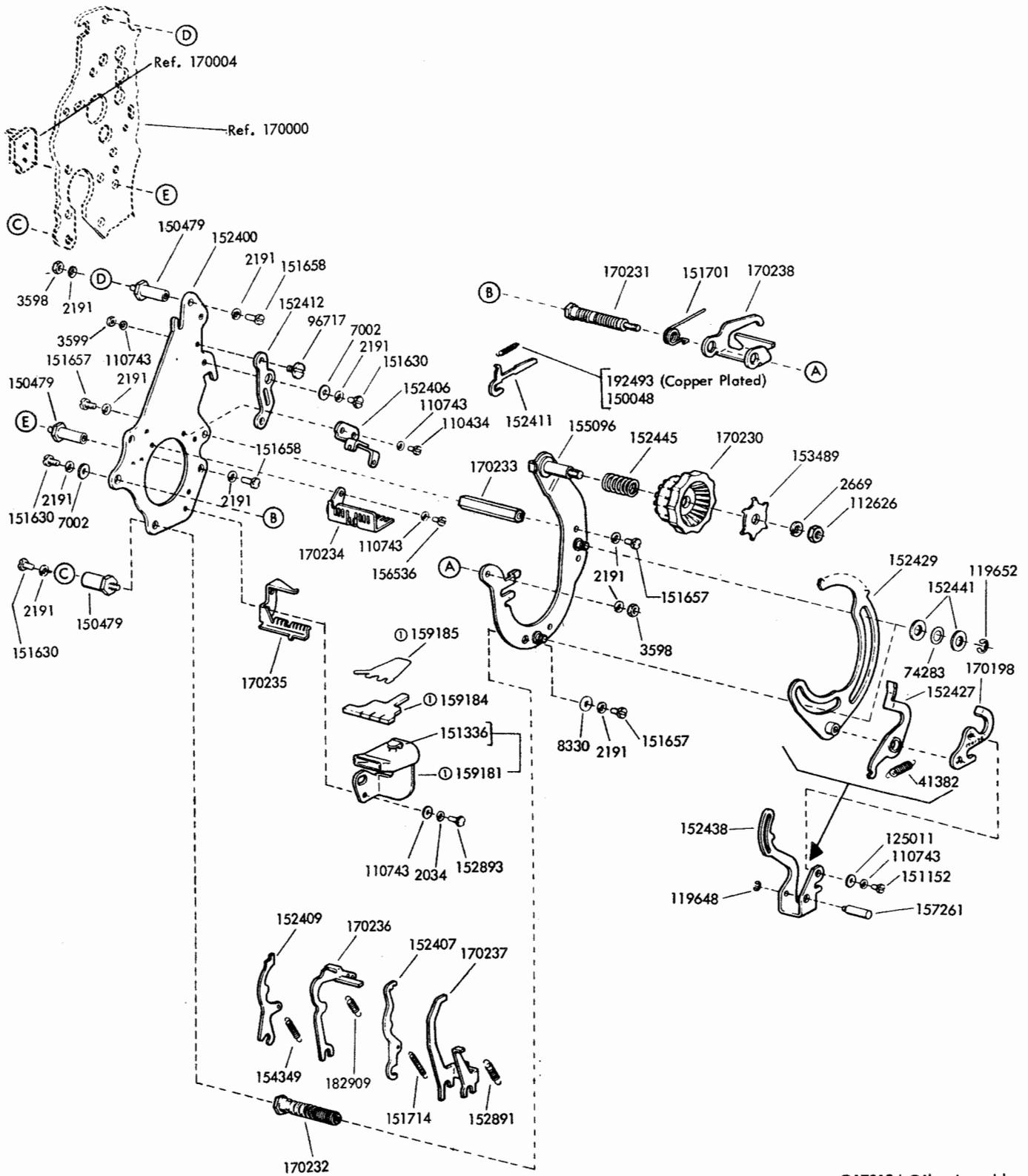
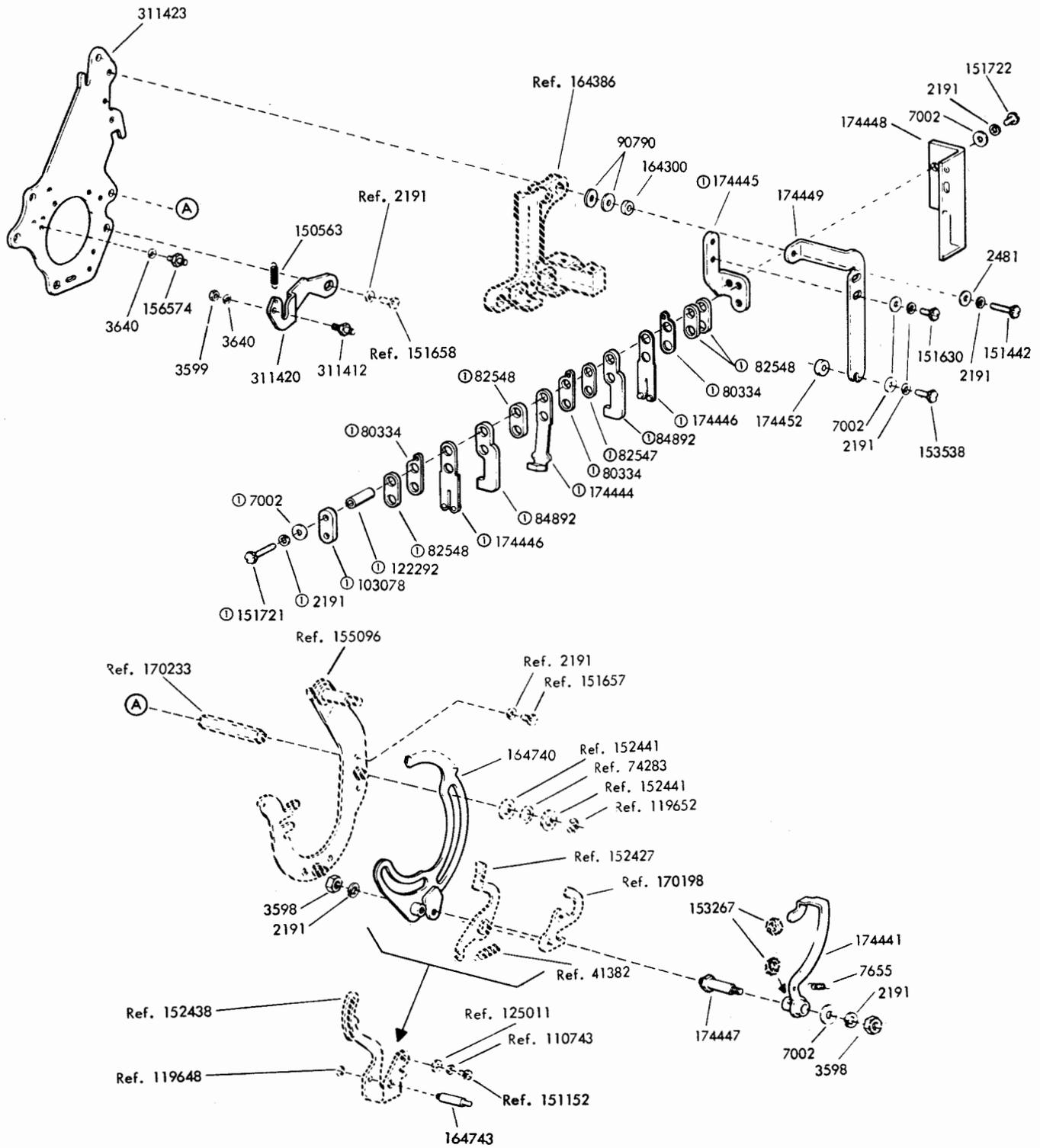


FIGURE 22. CARRIAGE RETURN AND SPACING DRUM MECHANISM



ⓐ170124 Oiler Assembly

FIGURE 23. SELECTOR MECHANISM



①174442 Contact Assembly

FIGURE 24. SELECTOR MAGNET TIMING CONTACT MECHANISM

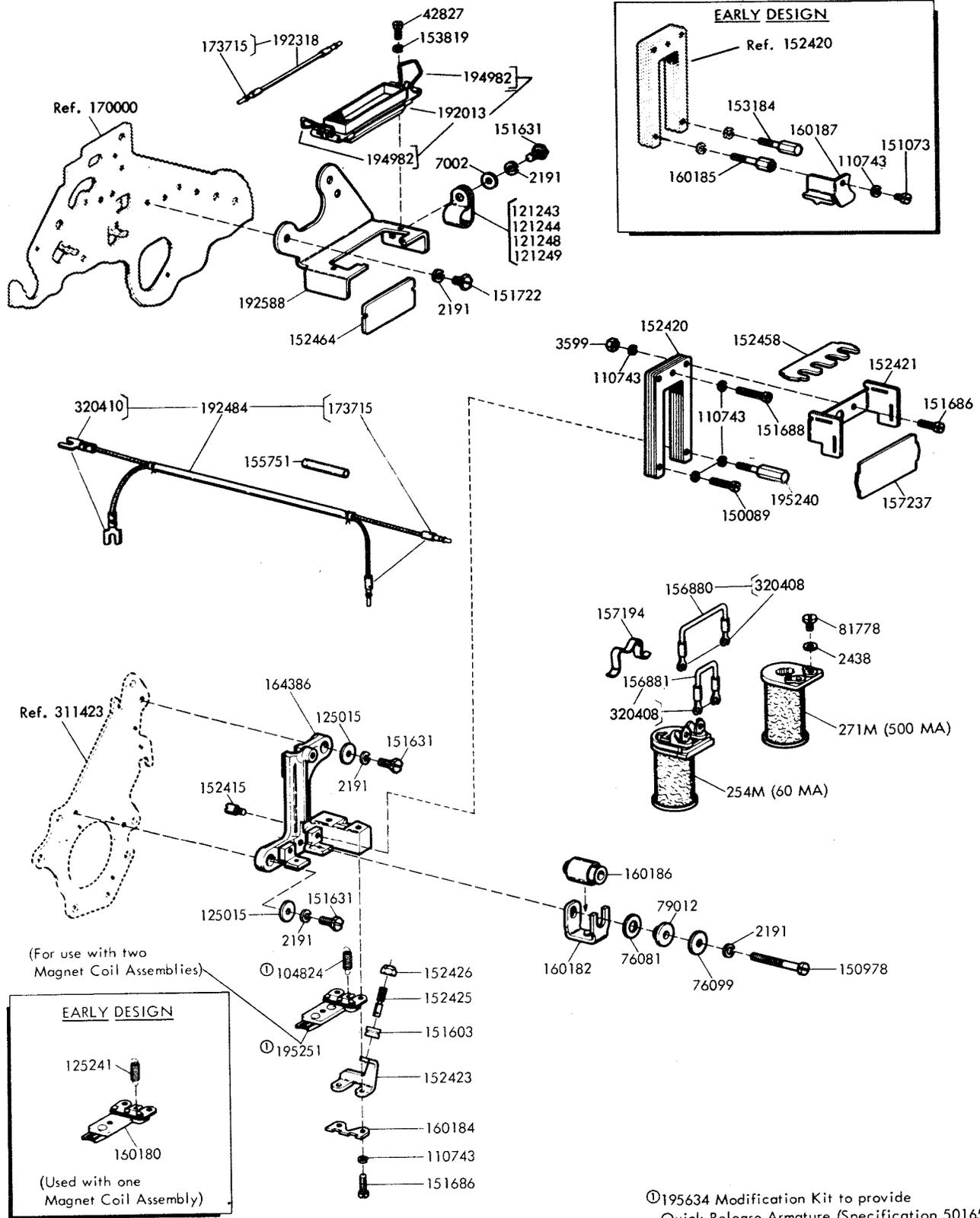
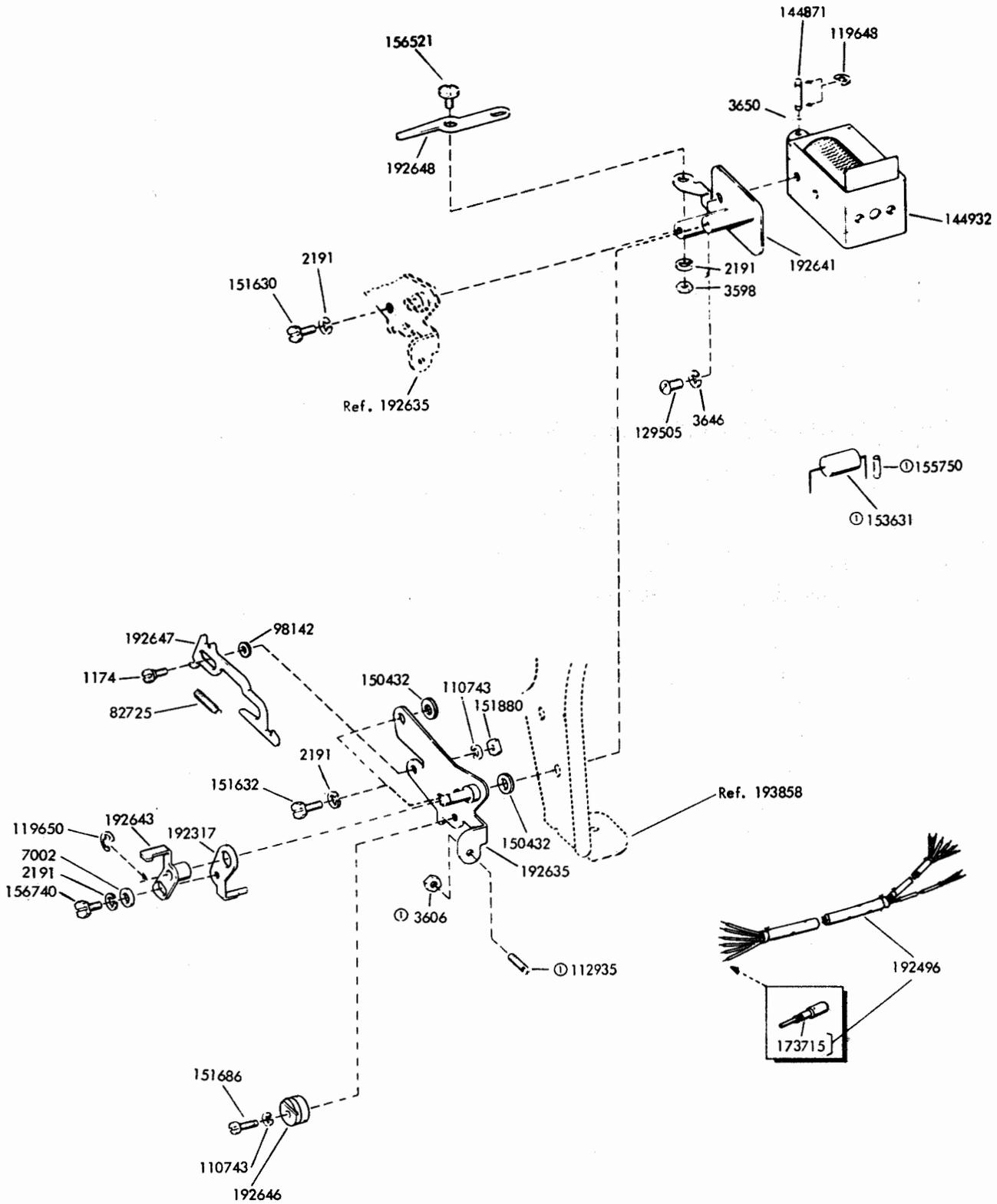


FIGURE 25. SELECTOR MAGNET MECHANISM



① Not used with 192495

FIGURE 26. 192495 FORM-OUT SOLENOID ASSEMBLY

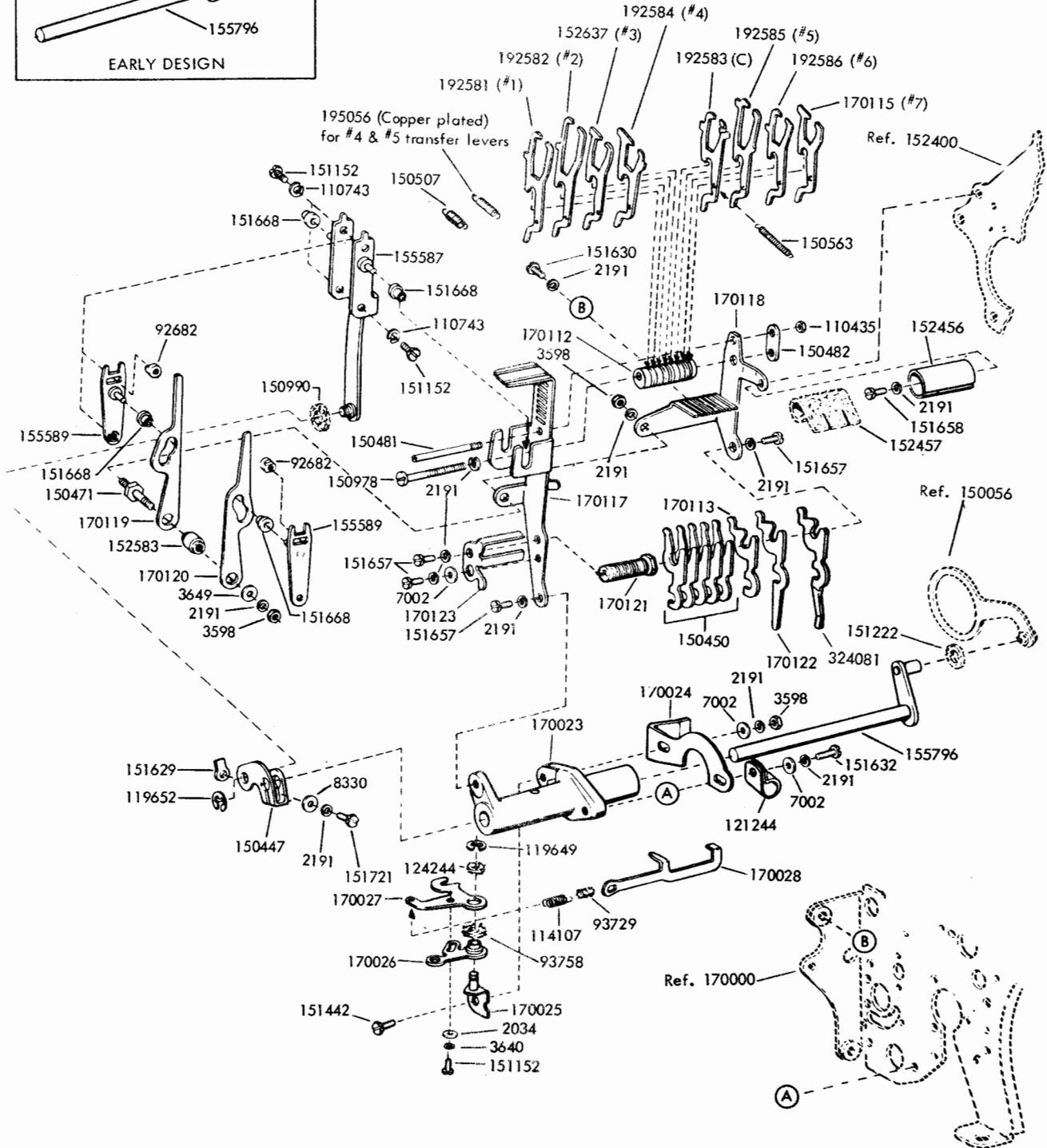
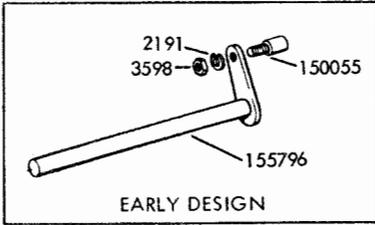


FIGURE 27. CODEBAR POSITIONING MECHANISM

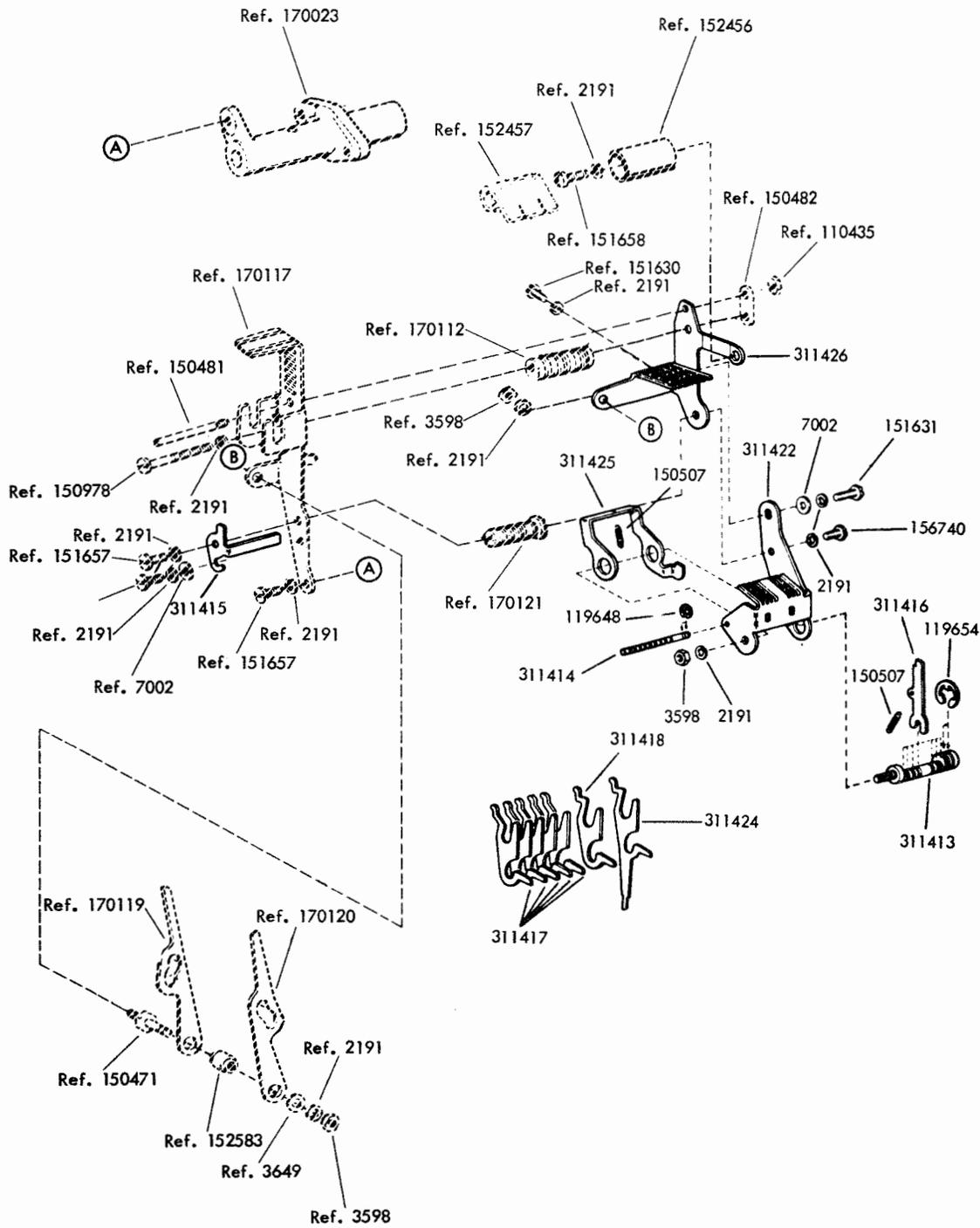


FIGURE 28. INTERMEDIATE STORAGE FEATURE FOR CODEBAR POSITIONING MECHANISM

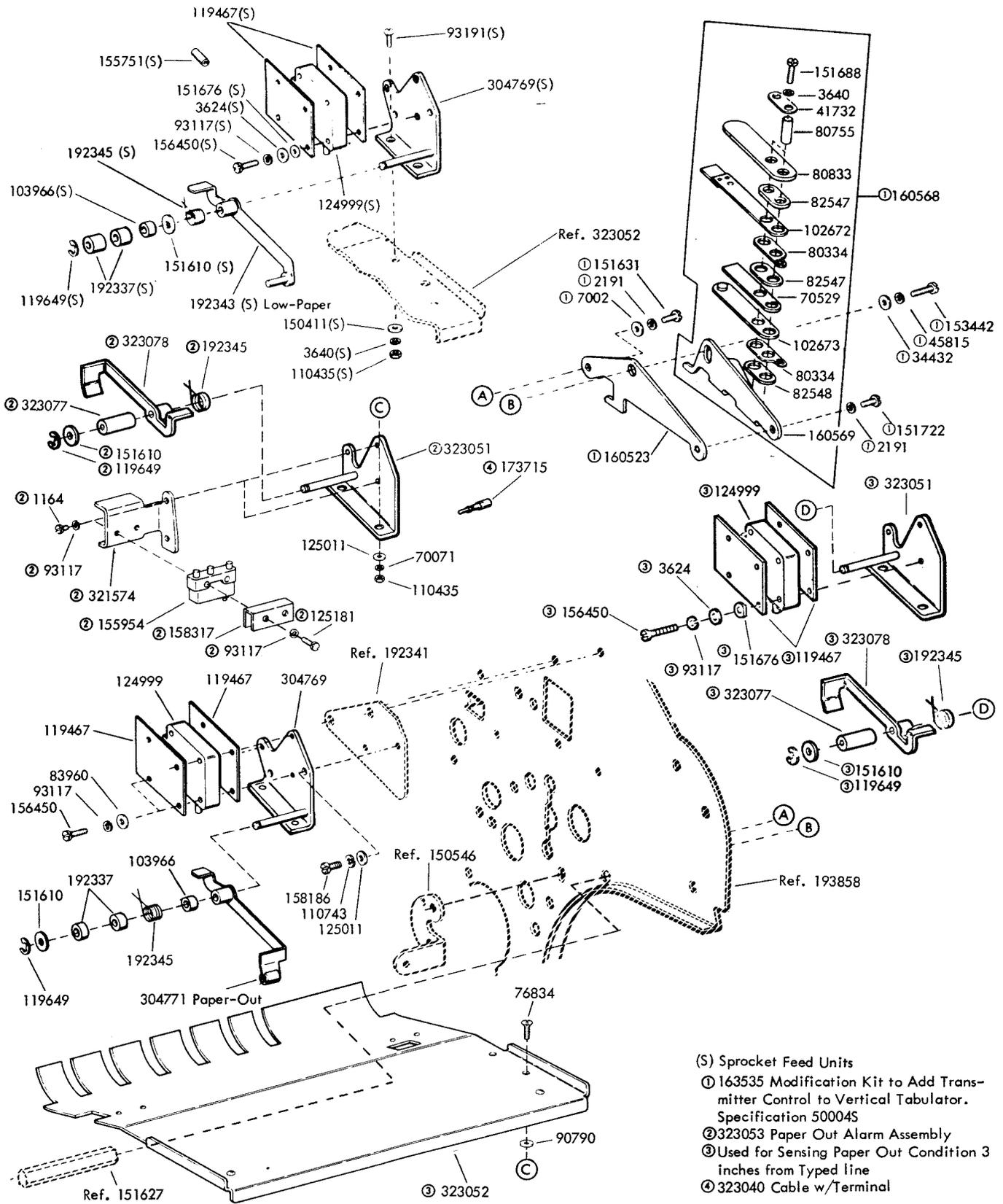
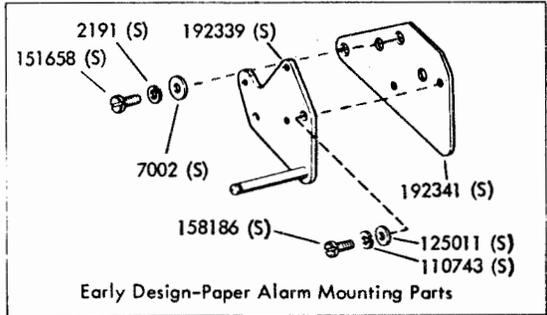
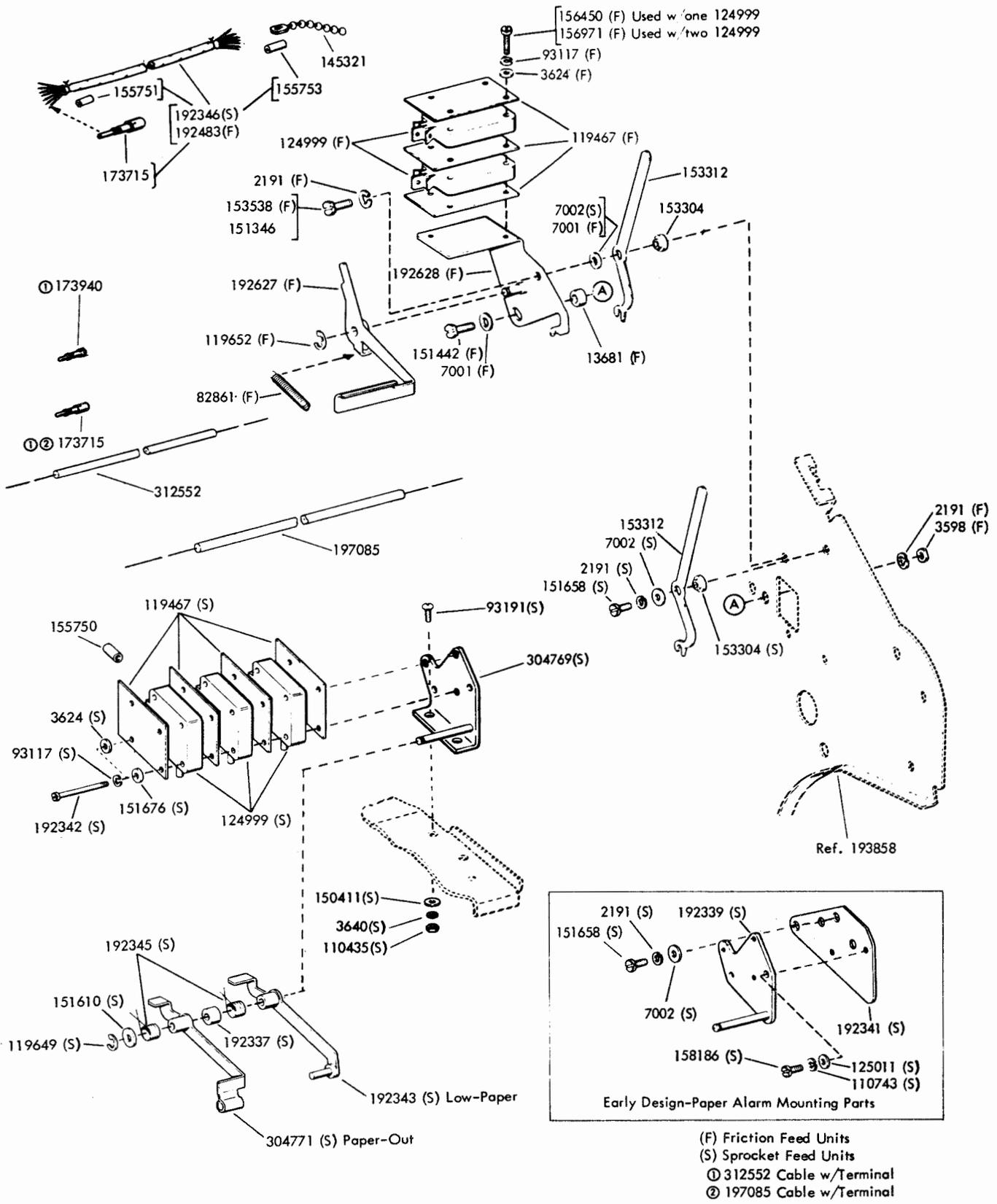


FIGURE 29. PAPER ALARMS AND FORM OUT XD CONTROL MECHANISM



Early Design-Paper Alarm Mounting Parts
 (F) Friction Feed Units
 (S) Sprocket Feed Units
 ① 312552 Cable w/Terminal
 ② 197085 Cable w/Terminal

FIGURE 30. PAPER ALARMS AND FORM-OUT MECHANISMS

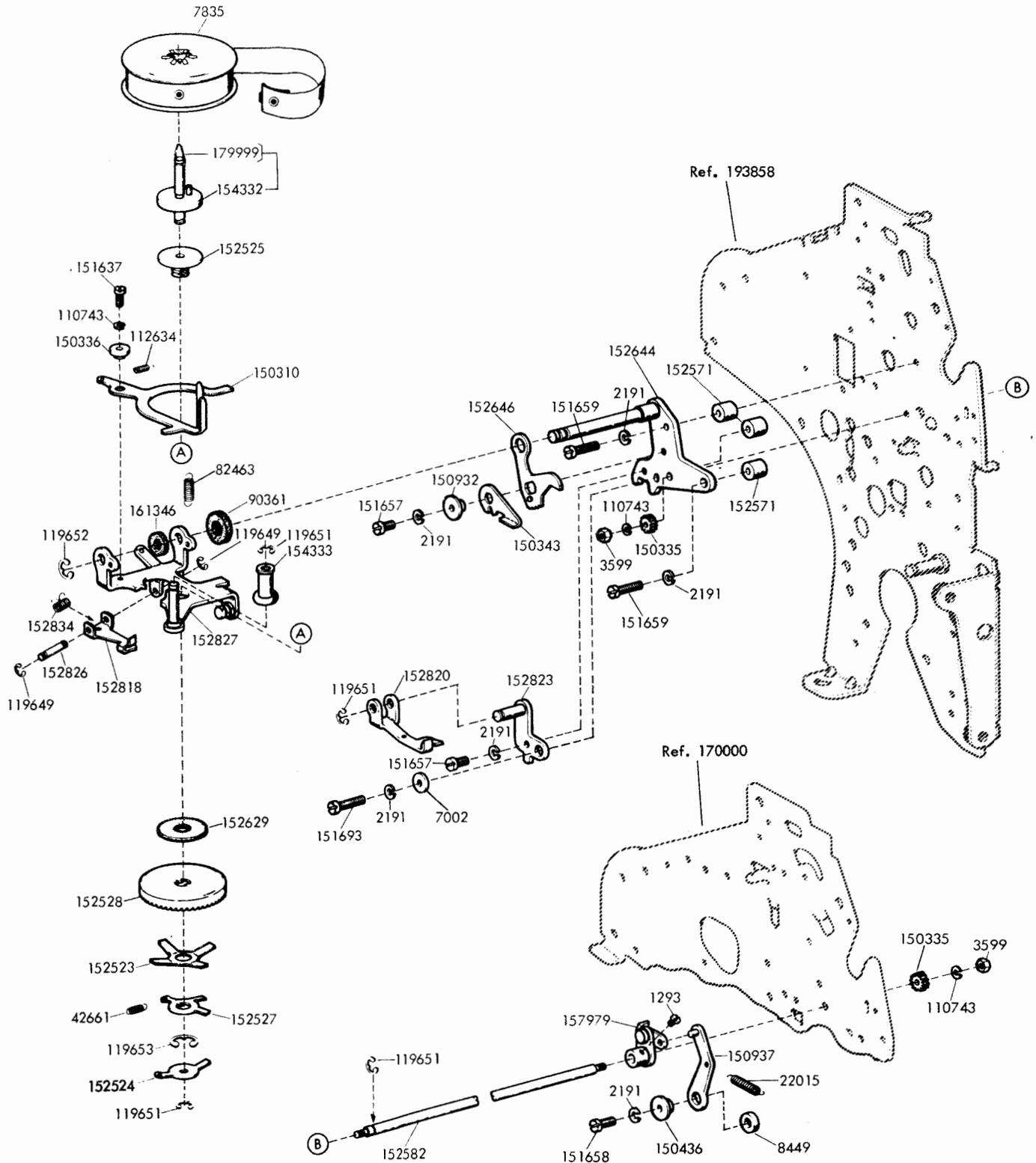


FIGURE 31. LEFT RIBBON FEED MECHANISM

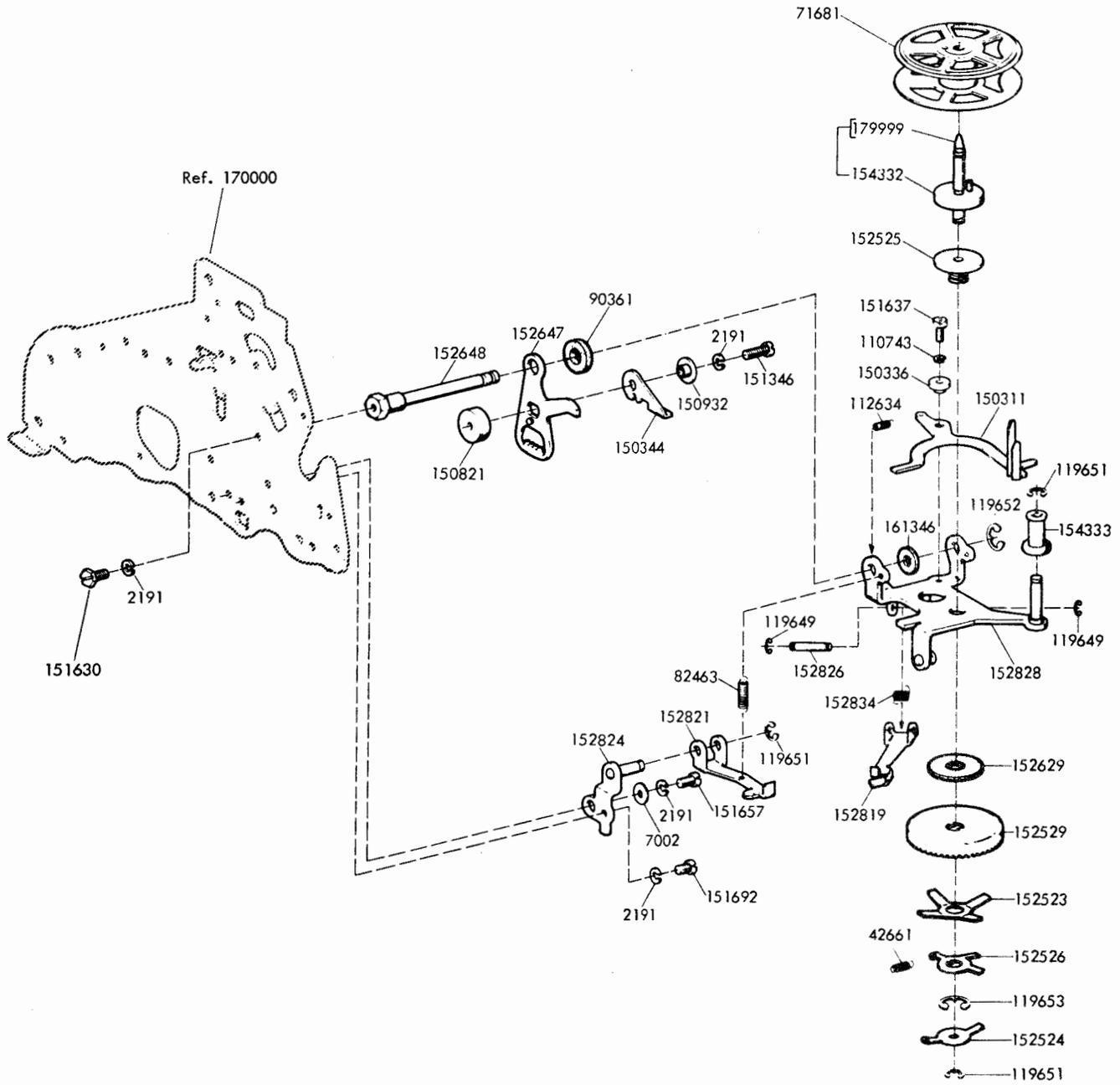


FIGURE 32. RIGHT RIBBON FEED MECHANISM

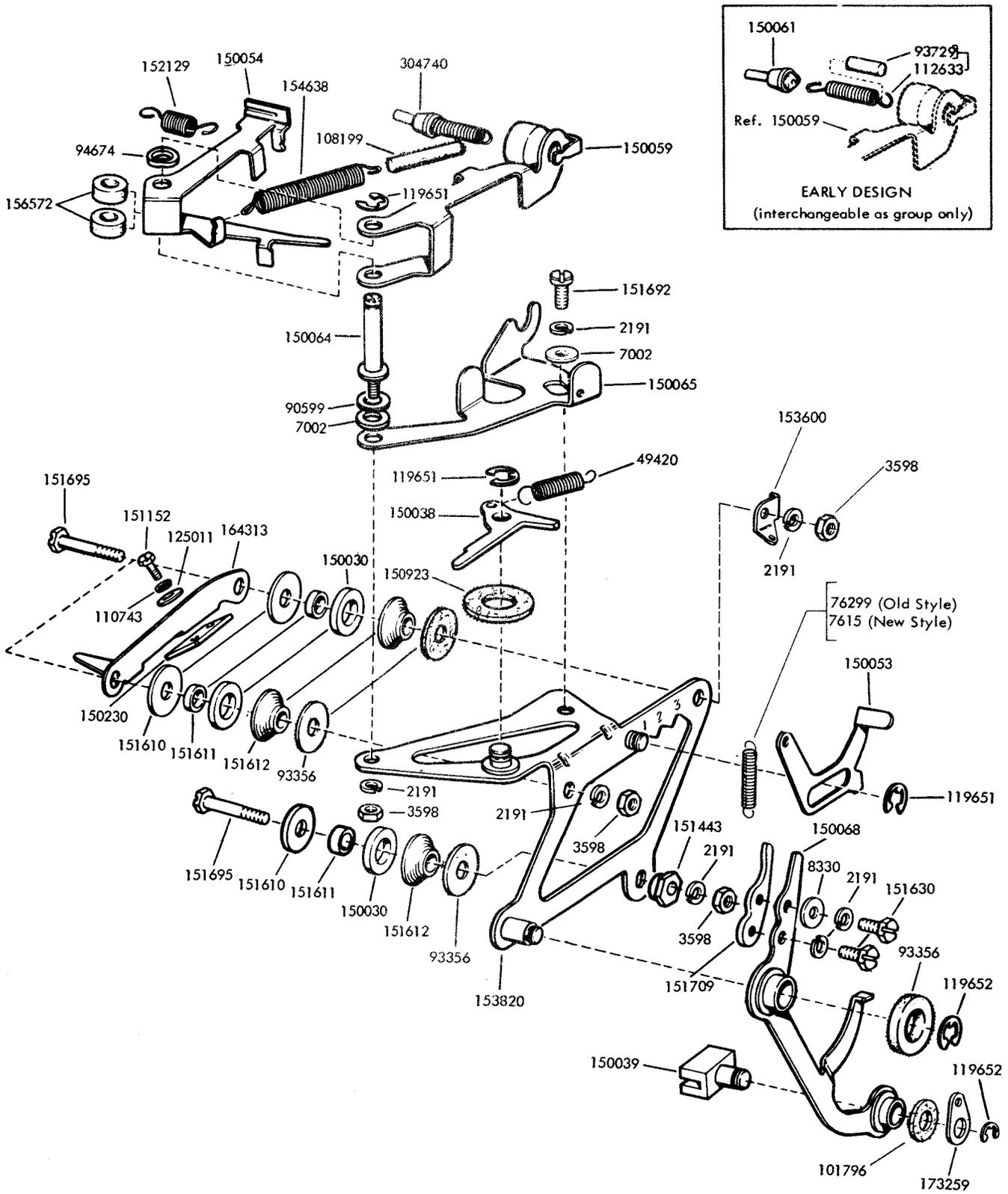


FIGURE 33. 173260 PRINTING CARRIAGE MECHANISM

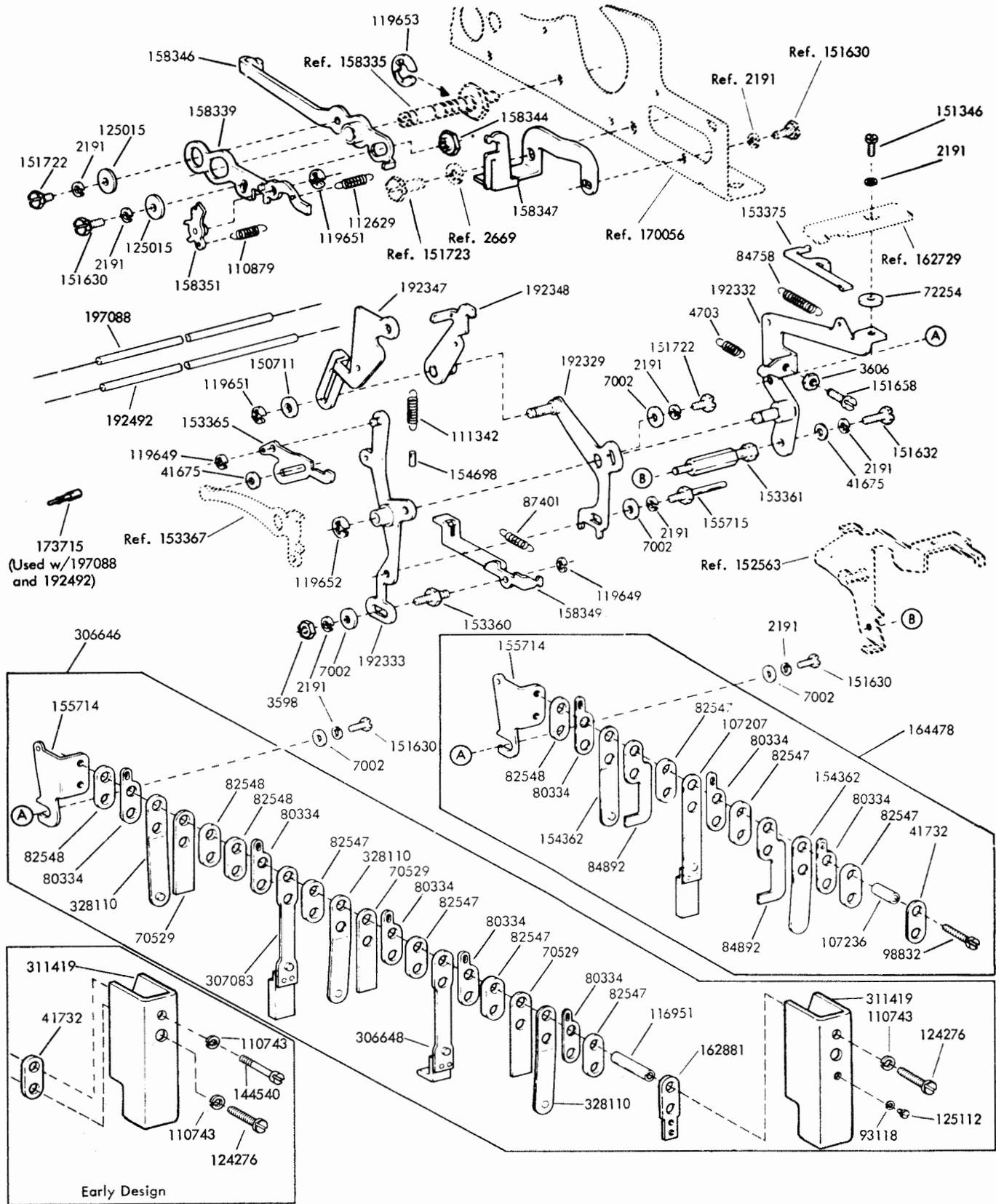
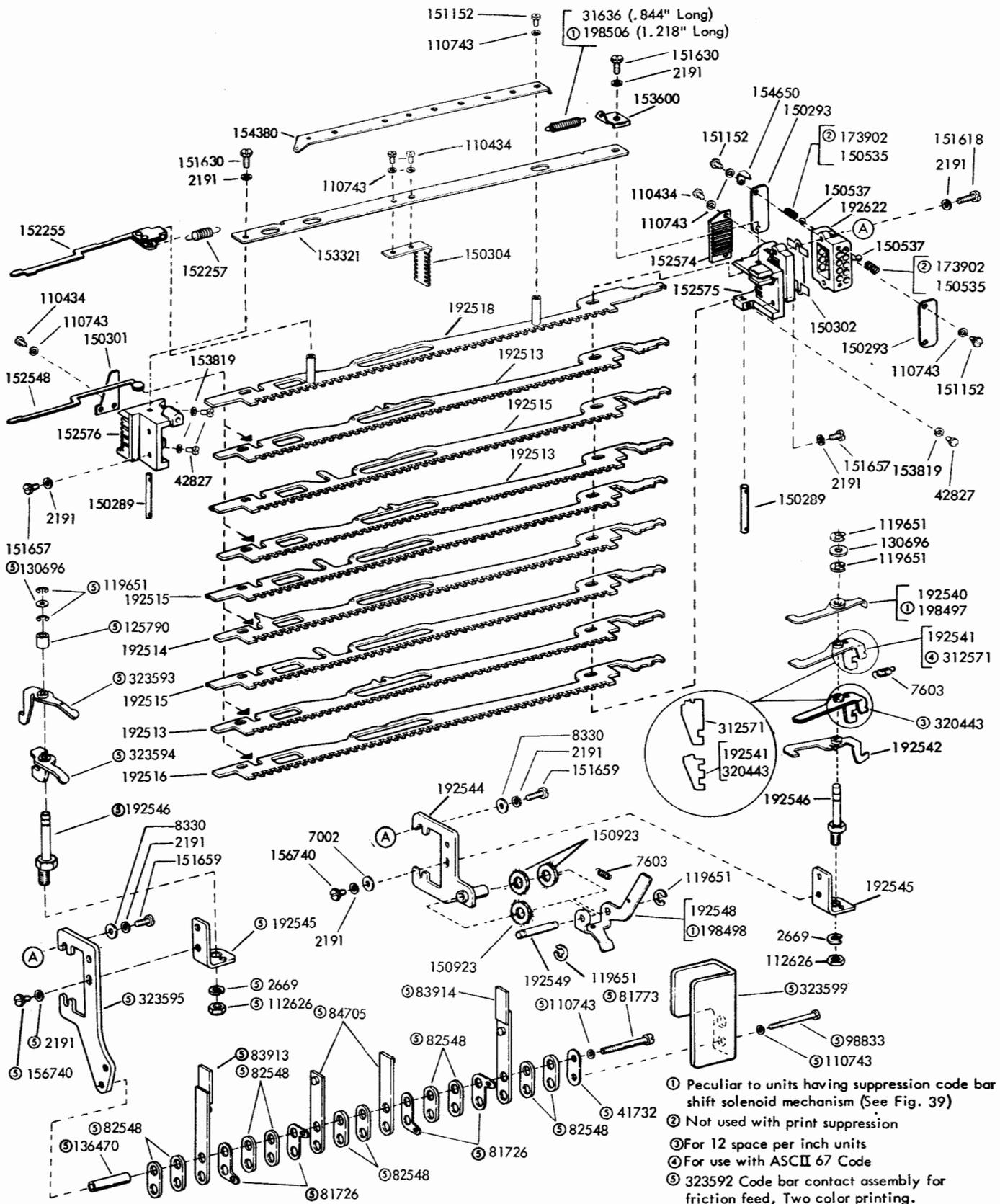
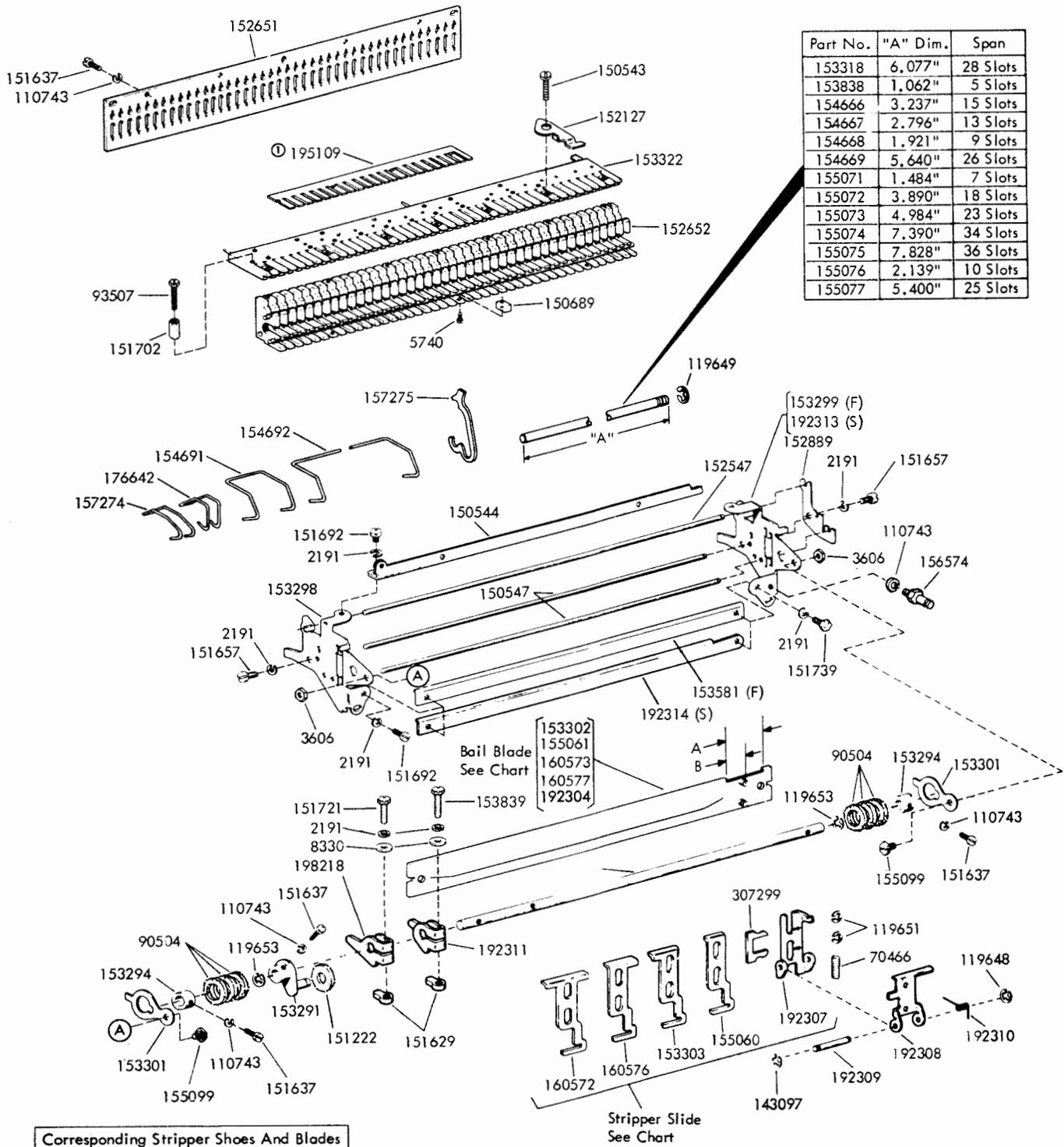


FIGURE 34. HORIZONTAL TABULATING MECHANISM



- ① Peculiar to units having suppression code bar shift solenoid mechanism (See Fig. 39)
- ② Not used with print suppression
- ③ For 12 space per inch units
- ④ For use with ASCII 67 Code
- ⑤ 323592 Code bar contact assembly for friction feed, Two color printing.

FIGURE 35. CODEBAR MECHANISM



Part No.	"A" Dim.	Span
153318	6.077"	28 Slots
153838	1.062"	5 Slots
154666	3.237"	15 Slots
154667	2.796"	13 Slots
154668	1.921"	9 Slots
154669	5.640"	26 Slots
155071	1.484"	7 Slots
155072	3.890"	18 Slots
155073	4.984"	23 Slots
155074	7.390"	34 Slots
155075	7.828"	36 Slots
155076	2.139"	10 Slots
155077	5.400"	25 Slots

Bail Blade
See Chart

153302
155061
160573
160577
192304

Stripper Slide
See Chart

160572
160576
153303
155060
192307
192308
192309

Corresponding Stripper Shoes And Blades

Stripper Blade	Bail Blade	A Dimension	B Dimension
153303	153302	.656	.438
155060	155061	.438	.219
160572	160573	.875	.438
160576	160577	.656	.219
192307	192304	.875	.219

ⓐ Two required to span Guide

FIGURE 36. BASIC STUNT BOX COMPONENTS

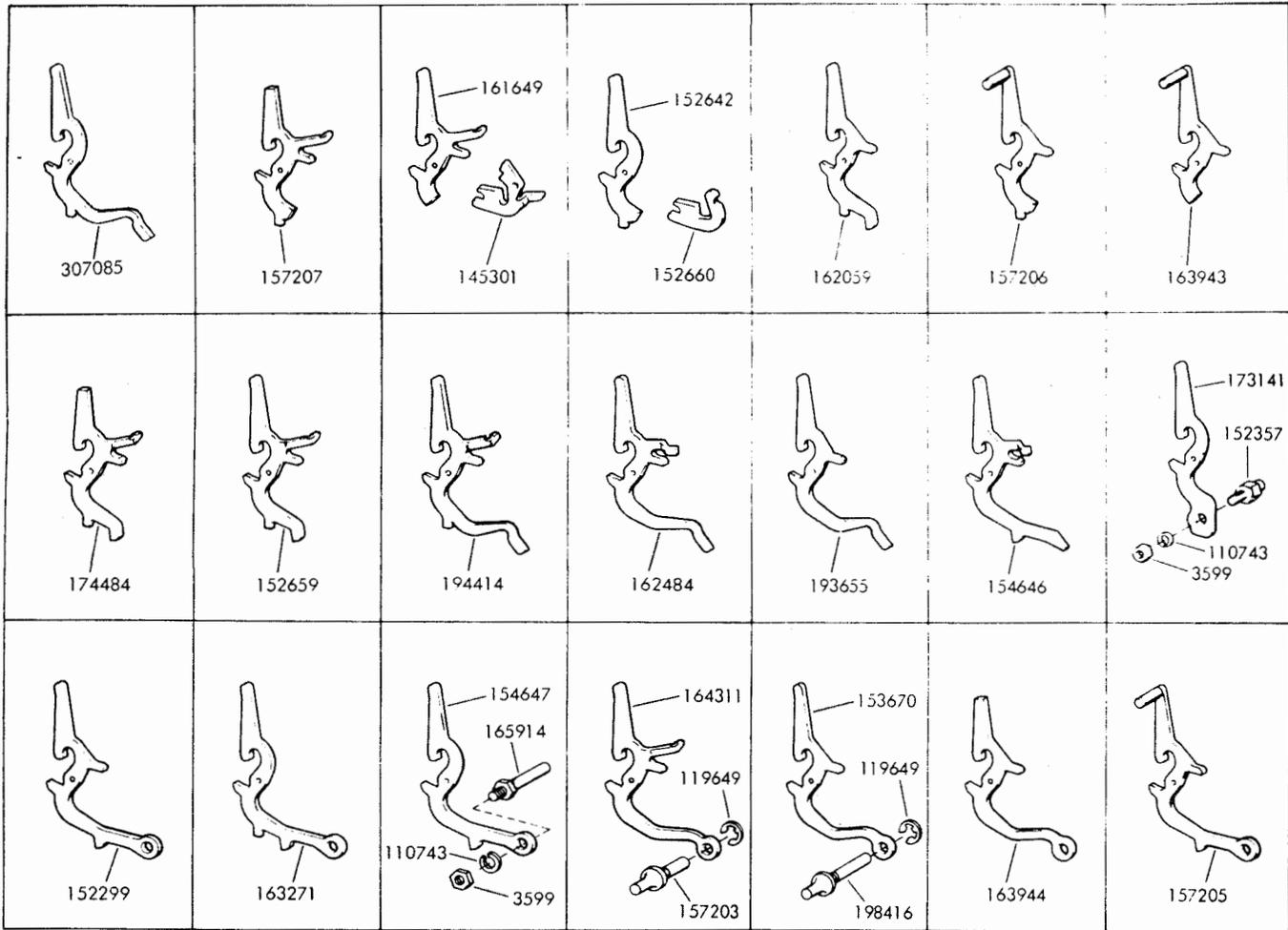
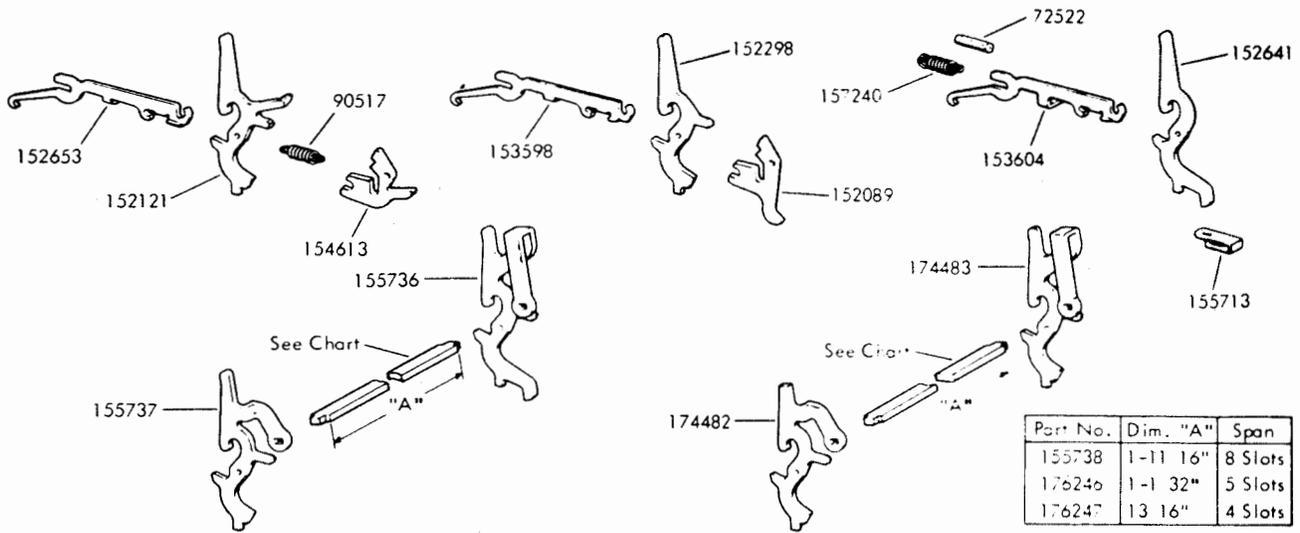


FIGURE 38. FUNCTION LEVERS AND PAWLS

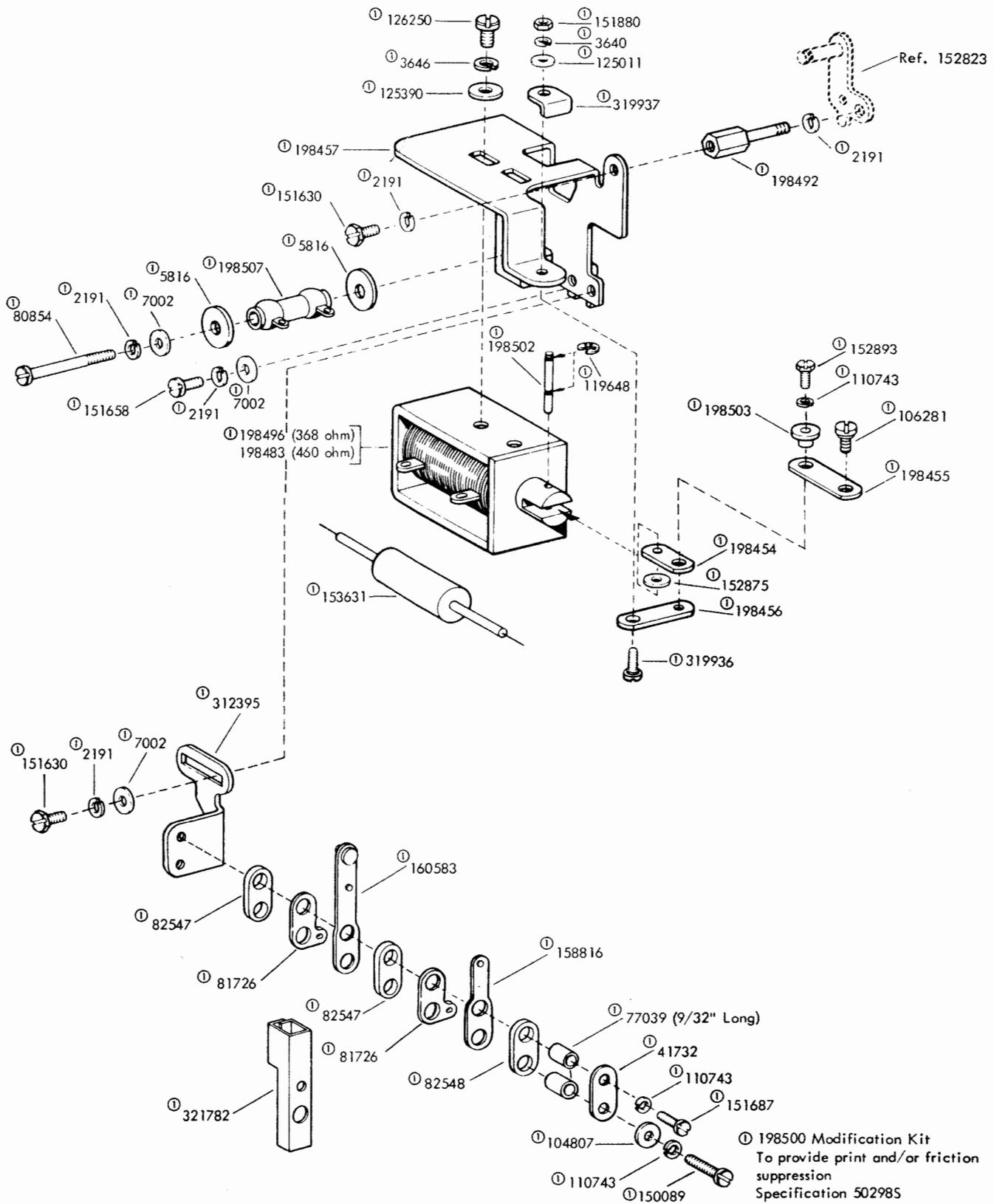
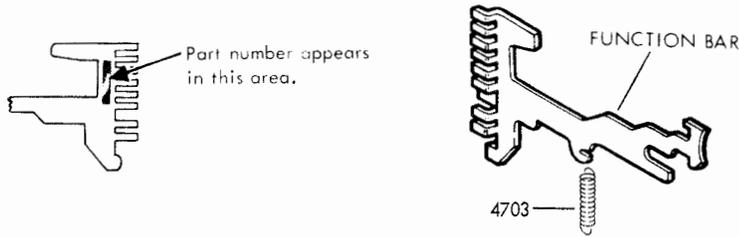


FIGURE 39. SUPPRESSION SOLENOID MECHANISM



Function Bar Number	Description of Function Character	Function Bar Function Character ASCII 63 Code	Function Bar Mnemonic Character ASCII 67 Code	Function Bar Bell System Usage Function Character ASCII 67 Code	Function Bar Private Line Usage Function Characters	
152704	Universal -No Tines					
153440	Uncoded -Two Full Rows of Tines					
192459	Carriage Return	CR	CR	RETURN	CR (Return)	
192460 ①	Receiver Off	DC 4 (Stop)	DC 4	TAPE	DC 4 (TAPE)	
192461 ①	End of Message	EOM	ETX	ETX	EOM or ETX	
192462	Receiver On	DC 2 (TAPE)	DC 2	TAPE	DC 2 (TAPE)	
192463	Bell	BELL	BEL	BELL	BELL	
192464	Horizontal Tabulation	H-TAB	HT	TAB	H-TAB or HT	
192465	Who Are You	WRU	ENQ	WRU	WRU or ENQ	
192466	End of Transmission	EOT	EOT	EOT	EOT	
192467	Transmitter Off	DC 3 (X-OFF)	DC 3	X-OFF	DC 3 (X-OFF)	
192468	Are You	Acknowledge	RU	ACK	ACK or RU	
192469	Transmitter On	DC 1 (X-ON)	DC1	X-ON	DC 1 (X-ON)	
192470	Acknowledge	ACK			ACK	
192471 ①	Line Feed	LF	LF	LINE FEED	LF (Line Feed)	
192472	Vertical Tabulation	V-TAB	VT	VT	V-TAB or VT	
192473	Form Feed	FF	FF	FF	FF	
192474	Escape (For Data Processing)	ESC			ESC	
192475	Horizontal & Vertical Tabulation	H&V TAB	HT&VT	HT&VT	H&VTAB or HT&VT	
192476 ①	Blank	BLANK / Idle	NUL (Blank)	NULL (Blank)	NULL (Blank)	
192477	Carriage Return-Form Feed	CR-FF	CR-FF	CR-FF	CR-FF	
192478	For Data Processing Function	TREMA	TREMA	TREMA	TREMA	
192479	For Data Processing Function	CIRCUMFLEX	CIRCUMFLEX	CIRCUMFLEX	CIRCUMFLEX	
192480	For Data Processing Function	GRAVE ACCENT	GRAVE ACCENT	GRAVE ACCENT	GRAVE ACCENT	
198463	Device Control	Data Link Escape	DCo	DLE	DLE	DCo or DLE
198464	End of Address	Start of Text	EOA	STX	STX	EOA or STX
198465	Any Symbol		GRAPHIC	GRAPHIC	GRAPHIC	GRAPHIC
198467 ②	Blank		NULL	NULL	NULL	NULL (Blank)
198468	Space		SPACE	SPACE	SPACE	SPACE
198469	Start of Message	Start of Heading	SOM	SOH	SOH	SOM or SOH
198470	Escape (For Data Processing)		ESC	ESC	ESC	ESC
198471 ②	End of Text		ETX	ETX	ETX	ETX
198472 ②	Line Feed or Vertical Tabulation		LF or VT	LF or VT	LF or VT	LF or VT
198473 ②	Receiver Off	Device Control	DC4	DC4	DC4	DC 4
199224	Line Feed				LF	
199225	Carriage Return				CR	
301761	Alternate-Mode				ALT-MODE	
301762	Answer Back				V	
301763	Time Stamp				TIME	
301764	Upper Case - Time Stamp				UCTIME	
306704	For Data Processing Function				SPECIAL	
306705	For Data Processing Function				SPECIAL	
306706	For Data Processing Function				SPECIAL	
315532	Shift Out	SO	SO	SO	SO	
315533	Shift In	SI	SI	SI	SI	
317218	For Data Processing Function				SPECIAL	

① Senses suppression bar in space
 ② Senses in either mark or space condition
 () Indicates possible implementation

FIGURE 40. FUNCTION BARS

GOTHIC "12-TO-INCH"			
PALLET	NUMBER	199974 "TH"	324465 "DG"
A	155432	X	X
B	155433	X	X
C	155434	X	X
D	155435	X	X
E	155436	X	X
F	155437	X	X
G	155438	X	X
H	155439	X	X
I	155440	X	X
J	155441	X	X
K	155442	X	X
L	155443	X	X
M	155444	X	X
N	155445	X	X
O	155446	X	X
P	155447	X	X
Q	155448	X	X
R	155449	X	X
S	155450	X	X
T	155451	X	X
U	155452	X	X
V	155453	X	X
W	155454	X	X
X	155455	X	X
Y	155456	X	X
Z	155457	X	X
1	155458	X	X
2	155459	X	X
3	155460	X	X
4	155461	X	X
5	155462	X	X
6	155463	X	X
7	155464	X	X
8	155465	X	X
9	155466	X	X
.	157636	X	X
,	157637	X	X
;	157638	X	X
'	194886	X	X
?	157642	X	X
!	157644	X	X
~	157645	X	X
{	157646	X	X
\$	157648	X	X
/	155469	X	X
^	199990	X	X
v	199989	X	X
+	161366	X	X
+	161369	X	X
+	155479	X	X
=	194335	X	X
<	194208	X	X
<	194209	X	X
[163197	X	X
[163198	X	X
U	199987	X	X
U	194336	X	X
U	155871	X	X
!	157647	X	X
!	157641	X	X
!	157640	X	X
!	155483	X	X
!	157639	X	X
!	155467	X	X
!	155470	X	X
!	155473	X	X
!	155480	X	X
!	157658	X	X
!	157678	X	X
!	195200	X	X
!	305584	X	X
!	305589	X	X
!	305590	X	X

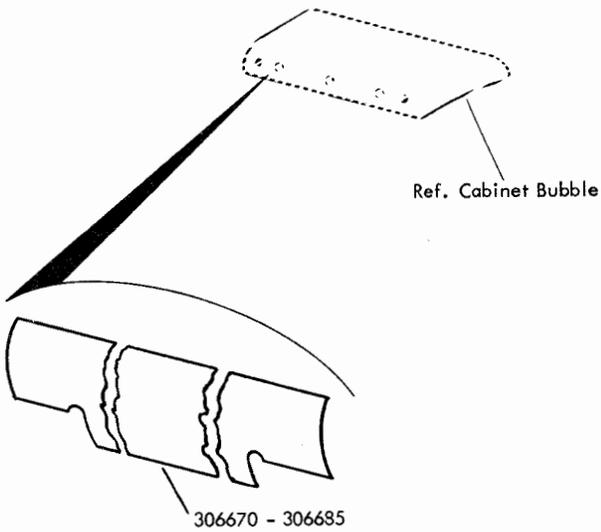
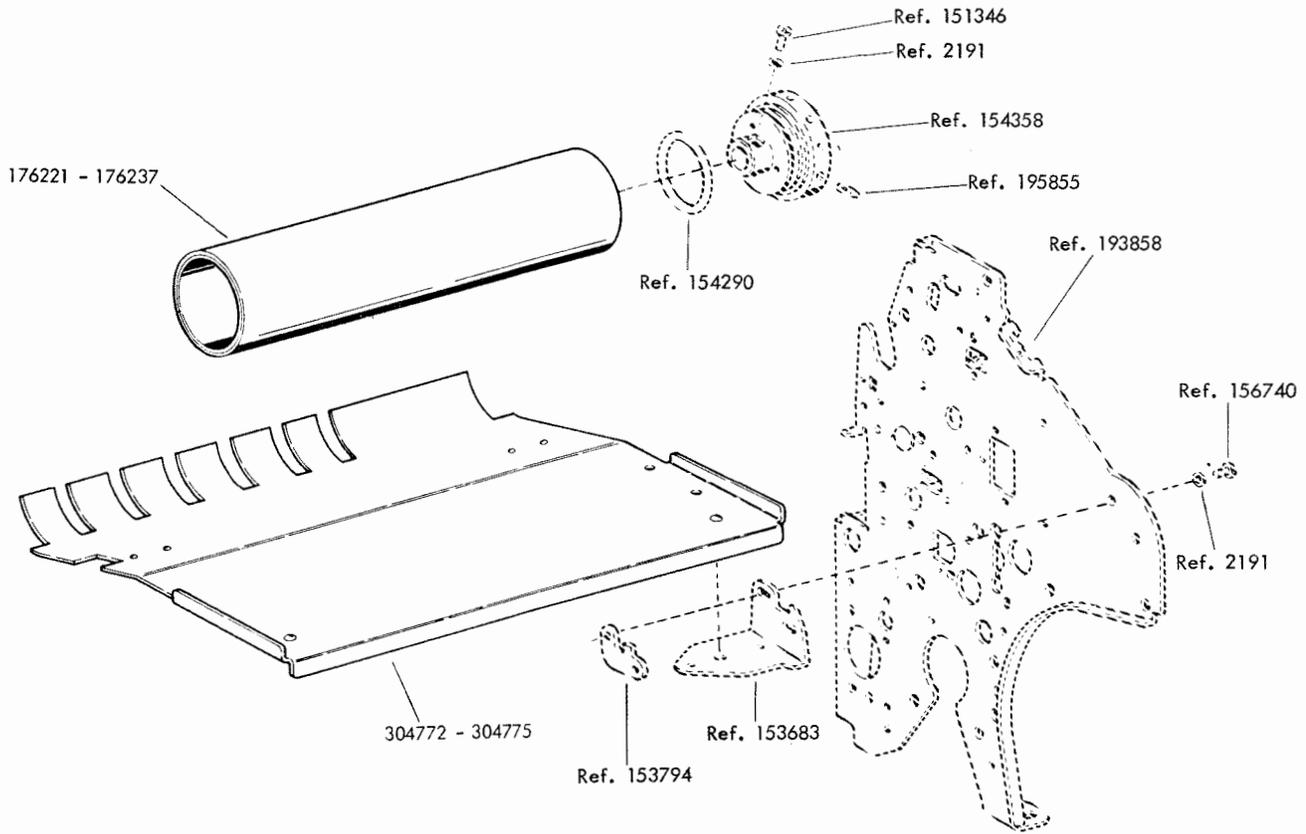
LONG GOTHIC STYLE			
PALLET	NUMBER	199986 "TJ"	
A	155618	X	
B	155619	X	
C	155620	X	
D	155621	X	
E	155622	X	
F	155623	X	
G	155624	X	
H	155625	X	
I	155626	X	
J	155627	X	
K	155628	X	
L	155629	X	
M	155630	X	
N	155631	X	
O	155632	X	
P	155633	X	
Q	155634	X	
R	155635	X	
S	155636	X	
T	155637	X	
U	155638	X	
V	155639	X	
W	155640	X	
X	155641	X	
Y	155642	X	
Z	155643	X	
1	155644	X	
2	155645	X	
3	155646	X	
4	155647	X	
5	155648	X	
6	155649	X	
7	155650	X	
8	155651	X	
9	155652	X	
.	155672	X	
,	155671	X	
;	155673	X	
'	155653	X	
?	155670	X	
!	155670	X	
!	155654	X	
!	155655	X	
!	155656	X	
!	155668	X	
!	155658	X	
!	155657	X	
!	155669	X	
!	155667	X	
!	194037	X	
!	194039	X	
!	194019	X	
!	157659	X	
!	157660	X	
!	157662	X	
!	194037	X	
!	194039	X	
!	194019	X	
!	157678	X	
!	194885	X	
!	194884	X	
!	163197	X	
!	163198	X	
!	179088	X	
!	157726	X	

LARGE GOTHIC PALLET'S			
PALLET	310309 "TR"	321705 "DB"	
A	157729	157729	
B	157730	321780	
C	157731	321681	
D	157732	321695	
E	157733	321698	
F	157734	321682	
G	157735	157735	
H	157736	321683	
I	157737	157737	
J	157738	321684	
K	157739	157739	
L	157740	321697	
M	157741	157741	
N	157742	157742	
O	157743	321696	
P	157744	321685	
Q	157745	321700	
R	157746	321686	
S	157747	157747	
T	157748	157748	
U	157749	321699	
V	157750	157750	
W	157751	157751	
X	157752	157752	
Y	157753	321687	
Z	157754	157754	
1	157755	157755	
2	157756	157756	
3	157757	157757	
4	157758	157758	
5	157759	157759	
6	157760	157760	
7	157761	157761	
8	157762	157762	
9	157763	157763	
.	157765	157765	
,	157766	157766	
;	157767		
'	157768	157768	
?	157769	157769	
!	157770	157770	
!	157771	157771	
!	157772	157772	
!	157773	157773	
!	157775		
!	157774		
!	157776		
!	157777		
!	157777	157777	
!	157778	157778	
!	157779		
!	157816	157816	
!	310657	321688	
!	310658	321689	
!	310659		
!	310660	321694	
!	310661		
!	310662	310662	
!	310663	321692	
!	310664	321690	
!	310665		
!	310666	157671	
!	157820	321691	
!	18	163308	
!	14	163309	
!	12	163311	
!	3/4	163313	
!	7/8	163314	
!	3/8	321702	
!	5/8	321703	

GOTHIC STYLE			
PALLET	NUMBER	307180 "TN"	
A	159752	X	
B	159753	X	
C	159754	X	
D	159755	X	
E	159756	X	
F	159757	X	
G	159758	X	
H	159759	X	
I	159760	X	
J	159761	X	
K	159762	X	
L	159763	X	
M	159764	X	
N	159765	X	
O	159766	X	
P	159767	X	
Q	159768	X	
R	159769	X	
S	159770	X	
T	159771	X	
U	159772	X	
V	159773	X	
W	159774	X	
X	159775	X	
Y	159776	X	
Z	159777	X	
1	159778	X	
2	159779	X	
3	159780	X	
4	159781	X	
5	159782	X	
6	159783	X	
7	159784	X	
8	159785	X	
9	159786	X	
.	157636	X	
,	157637	X	
;	157639	X	
'	157641	X	
?	157642	X	
!	157643	X	
!	157644	X	
!	157645	X	
!	157646	X	
!	157671	X	
!	157678	X	
!	157638	X	
!	157640	X	
!	157790	X	
!	157791	X	
!	157804	X	
!	157648	X	
!	159788	X	
!	157662	X	
!	157647	X	
!	179091	X	
!	179090	X	
!	179089	X	
!	157717	X	
!	157720	X	

COMBINATION STYLE			
PALLET	NUMBER	197997 "TF"	305090 "TP"
A	159752	X	X
B	159753	X	X
C	159754	X	X
D	159755	X	X
E	159756	X	X
F	159757	X	X
G	159758	X	X
H	159759	X	X
I	159760	X	X
J	159761	X	X
K	159762	X	X
L	159763	X	X
M	159764	X	X
N	159765	X	X
O	159766	X	X
P	159767	X	X
Q	159768	X	X
R	159769	X	X
S	159770	X	X
T	159771	X	X
U	159772	X	X
V	159773	X	X
W	159774	X	X
X	159775	X	X
Y	159776	X	X
Z	159777	X	X
1	159778	X	X
2	159779	X	X
3	159780	X	X
4	159781	X	X
5	159782	X	X
6	159783	X	X
7	199457	X	X
8	199458	X	X
9	199459	X	X
.	199460	X	X
,	199461	X	X
;	199462	X	X
'	199463	X	X
?	157637	X	X
!	157639	X	X
!	157642	X	X
!	157643	X	X
!	157644	X	X
!	157645	X	X
!	157646	X	X
!	157648	X	X
!	157649	X	X
!	157643	X	X
!	157644	X	X
!	157648	X	X
!	157649	X	X
!	157659	X	X
!	157662	X	X
!	157664	X	X
!	157666	X	X
!	157666	X	X
!	157671	X	X
!	160779	X	X
!	195064	X	X
!	195065	X	X
!	195066	X	X
!	195067	X	X
!	195069	X	X
!	195070	X	X
!	195071	X	X
!	195072	X	X
!	195205	X	X
!	195206	X	X
!	195207	X	X
!	157671	X	X

FIGURE 42. TYPE PALLET CHARTS

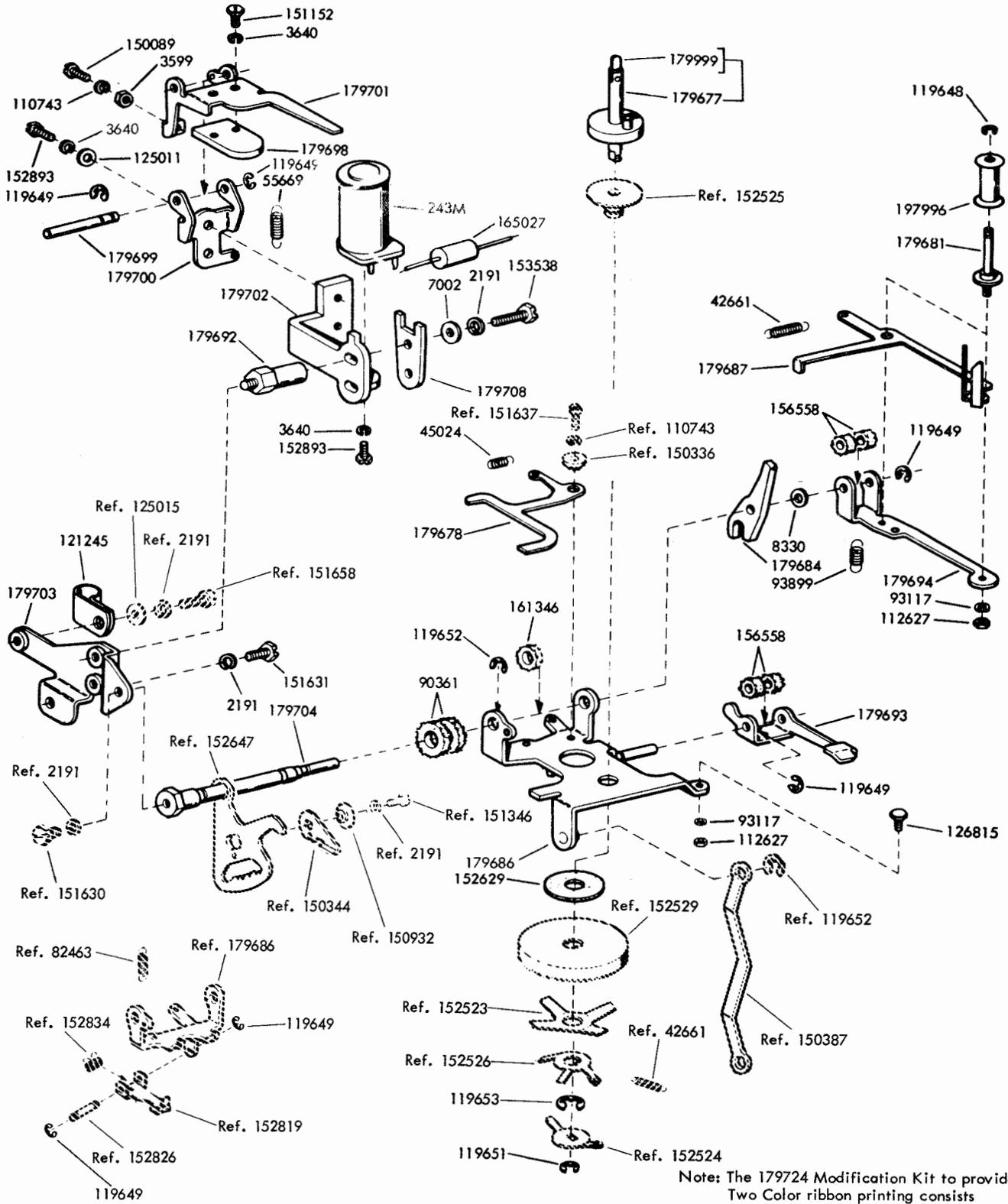


Paper Widths	Paper Guide	Modification Kit Paper Handling Parts		
		Kit Number	Platen	Form Guide
3 5/8	304772	306686	176237	306670
4	304773	306687	176236	306671
4 1/4	304774	306688	176235	306672
4 5/16	304775	306689	176234	306672
4 1/2	304772	306690	176233	306673
5	304773	306691	176232	306674
5 1/2	304772	306692	176231	306675
5 3/4	304774	306693	176230	306676
6	304773	306694	176229	306677
6 1/4	304775	306695	176228	306678
6 3/8	304774	306696	176227	306679
6 1/2	304772	306697	176226	306680
7	304773	306698	176225	306681
7 1/2	304772	306699	176224	306682
8	304773	306700	176223	306683
8 1/2	304772	306701	176222	306684
9	304773	306702	176221	306685

Note: For Paper Fingers, See Figure 6.

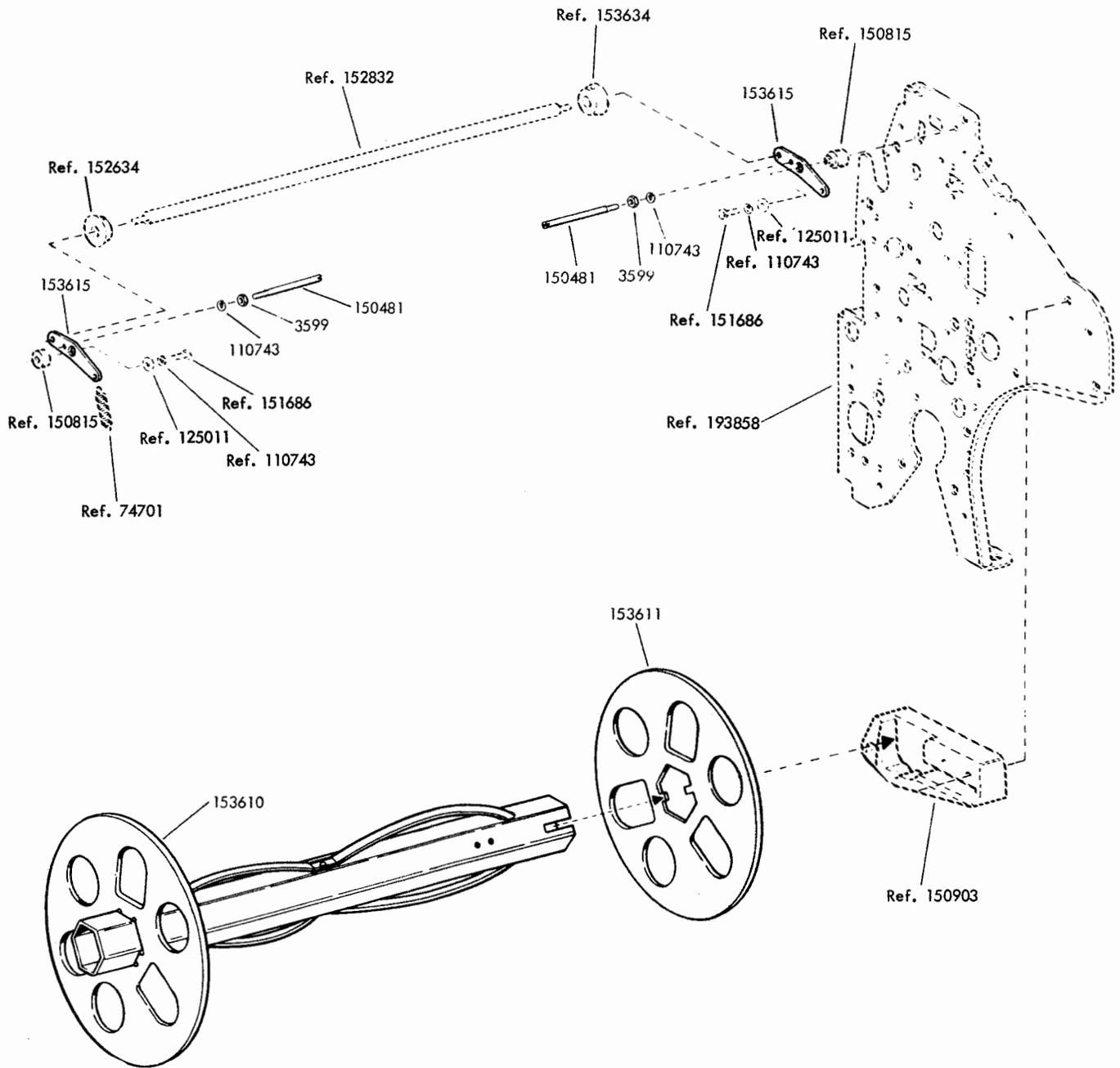
Specification 57925 covers all paper handling modification kits.

FIGURE 43. SPROCKET FEED PAPER HANDLING MODIFICATION KITS



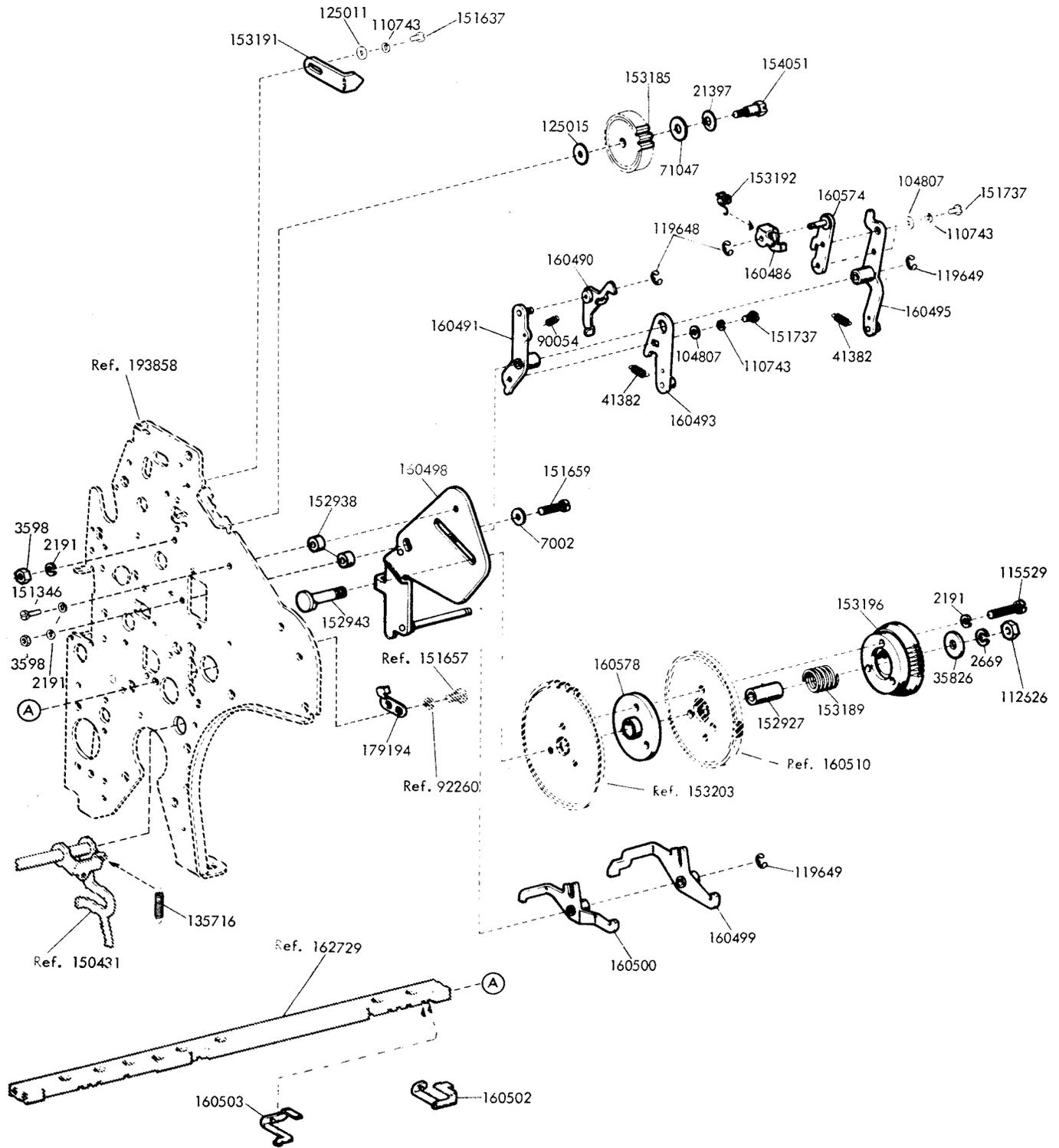
Note: The 179724 Modification Kit to provide Two Color ribbon printing consists of all parts on this figure and on Figure 46. Specification 501505

FIGURE 45. RIGHT SIDE-RIBBON FEED FOR TWO COLOR RIBBON PRINTING



Specification 5789S

FIGURE 47. 152340 MODIFICATION KIT TO PROVIDE MULTI-COPY PAPER HANDLING



Specification 500045

FIGURE 48. 154771 MODIFICATION KIT TO PROVIDE VERTICAL TABULATION

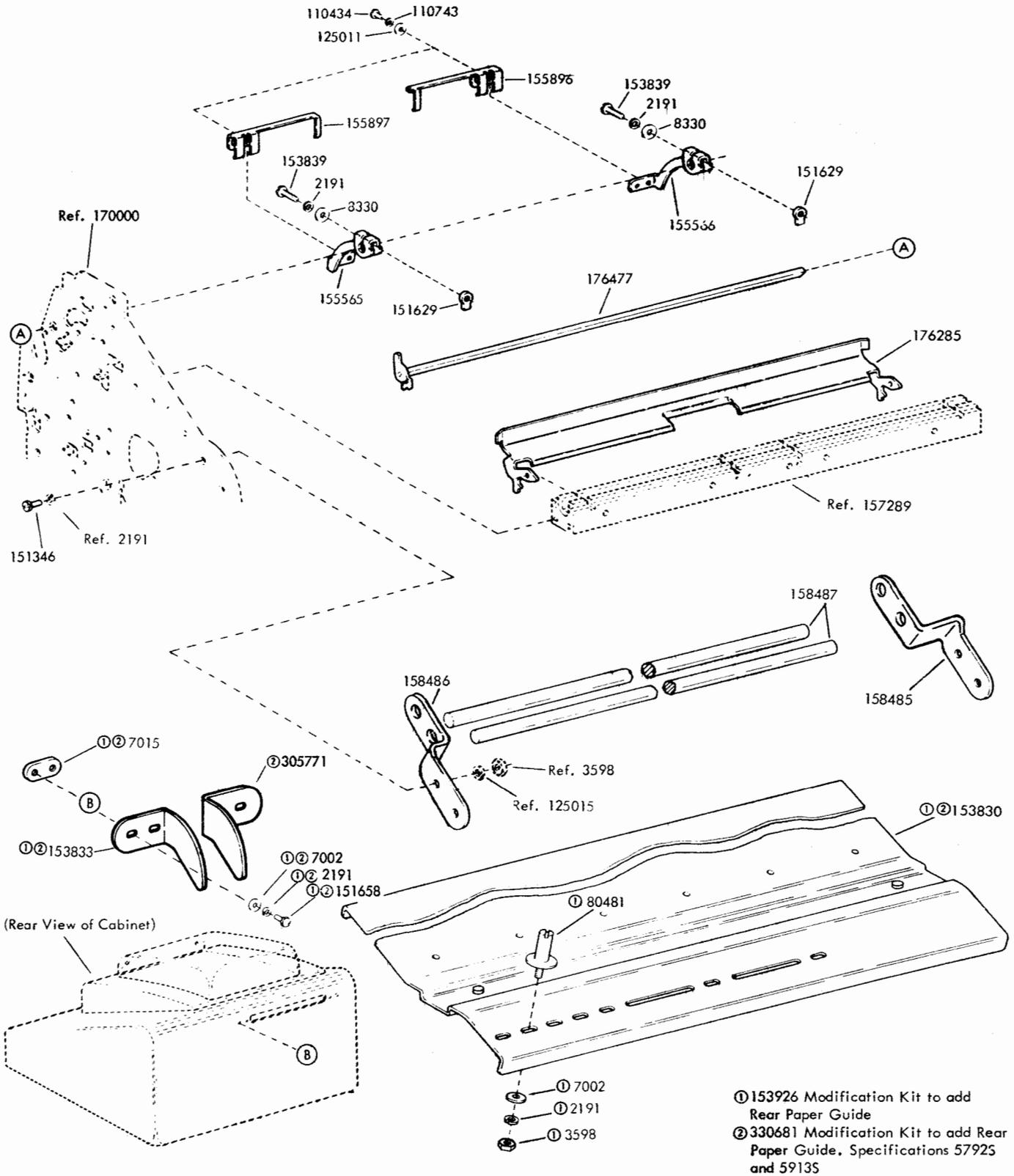


FIGURE 49. 154798 MODIFICATION KIT TO PROVIDE SUPERFOLD FRICTION FEED PAPER HANDLING

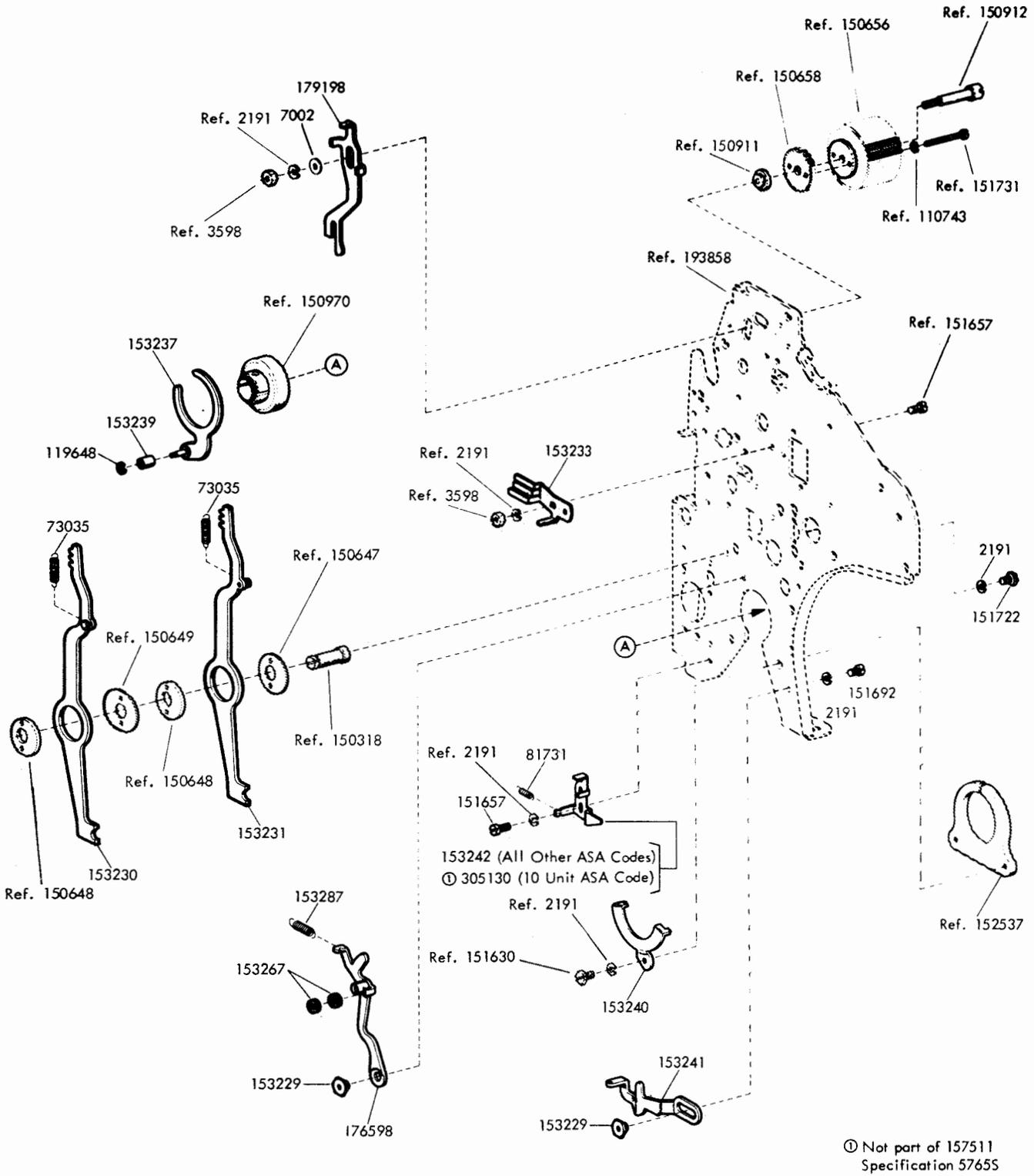


FIGURE 50. 157511 MODIFICATION KIT TO PROVIDE LOCAL REVERSE LINE FEED

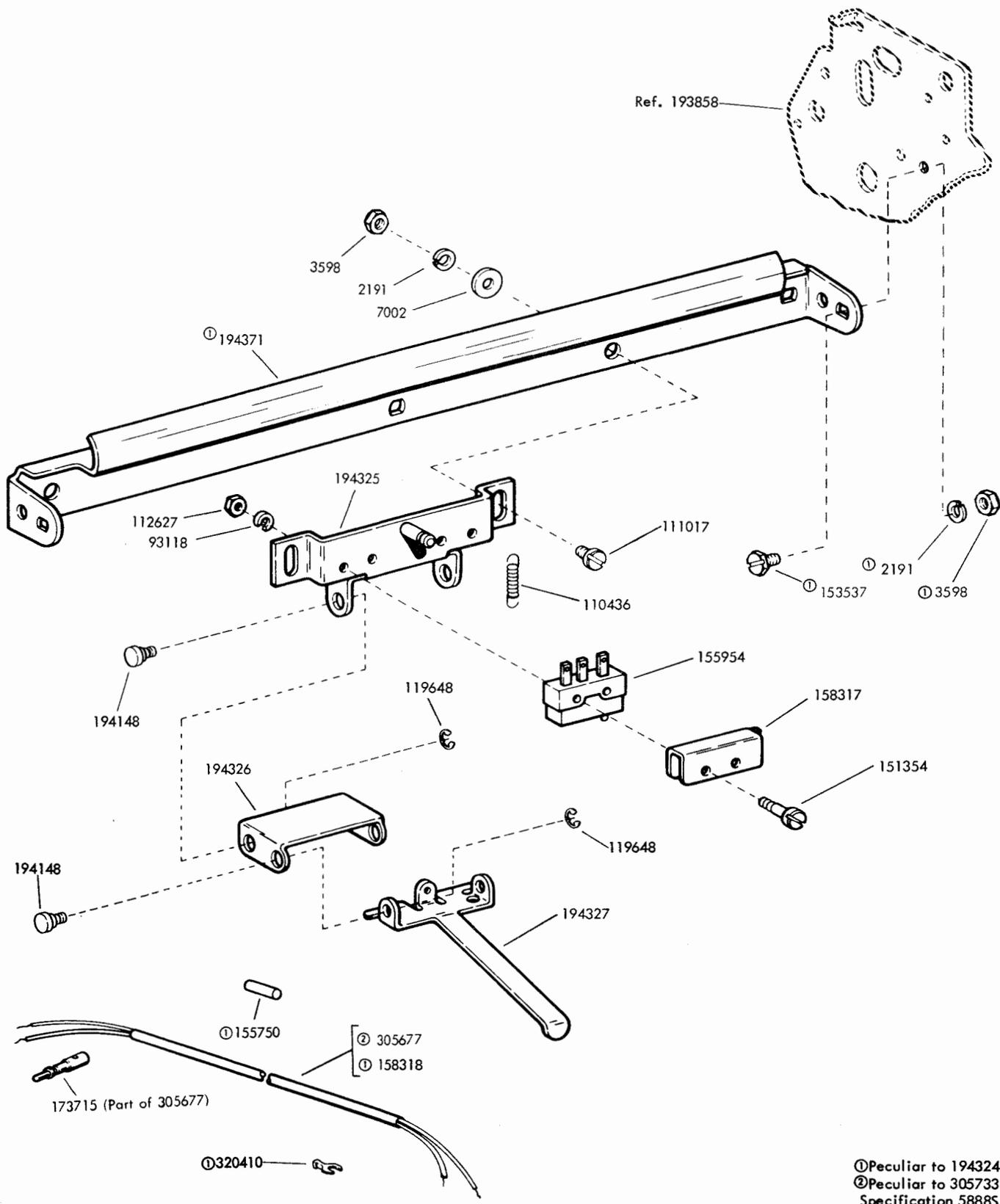


FIGURE 51. 194324 & 305733 MODIFICATION KITS TO PROVIDE PAPER-OUT ALARM SWITCH

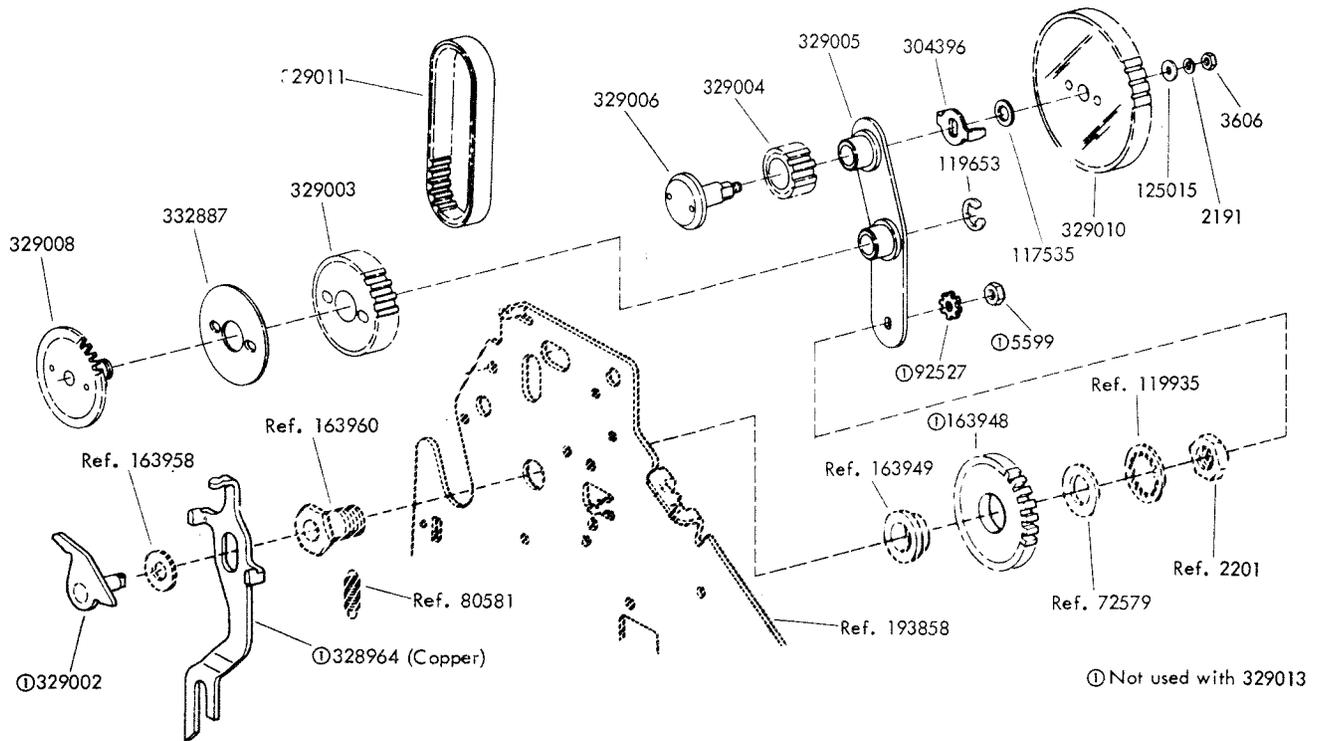


FIGURE 52. 329013 HANDWHEEL ASSEMBLY

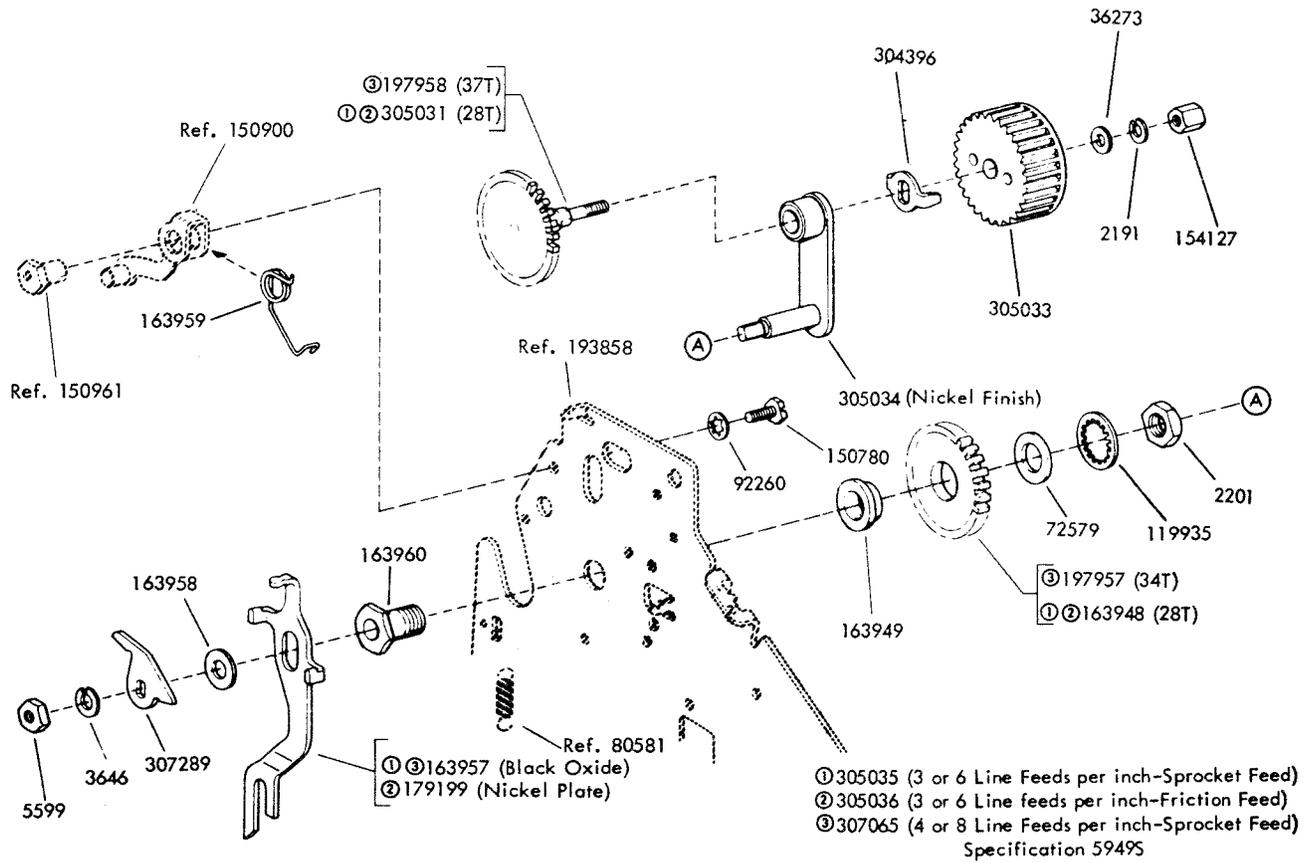
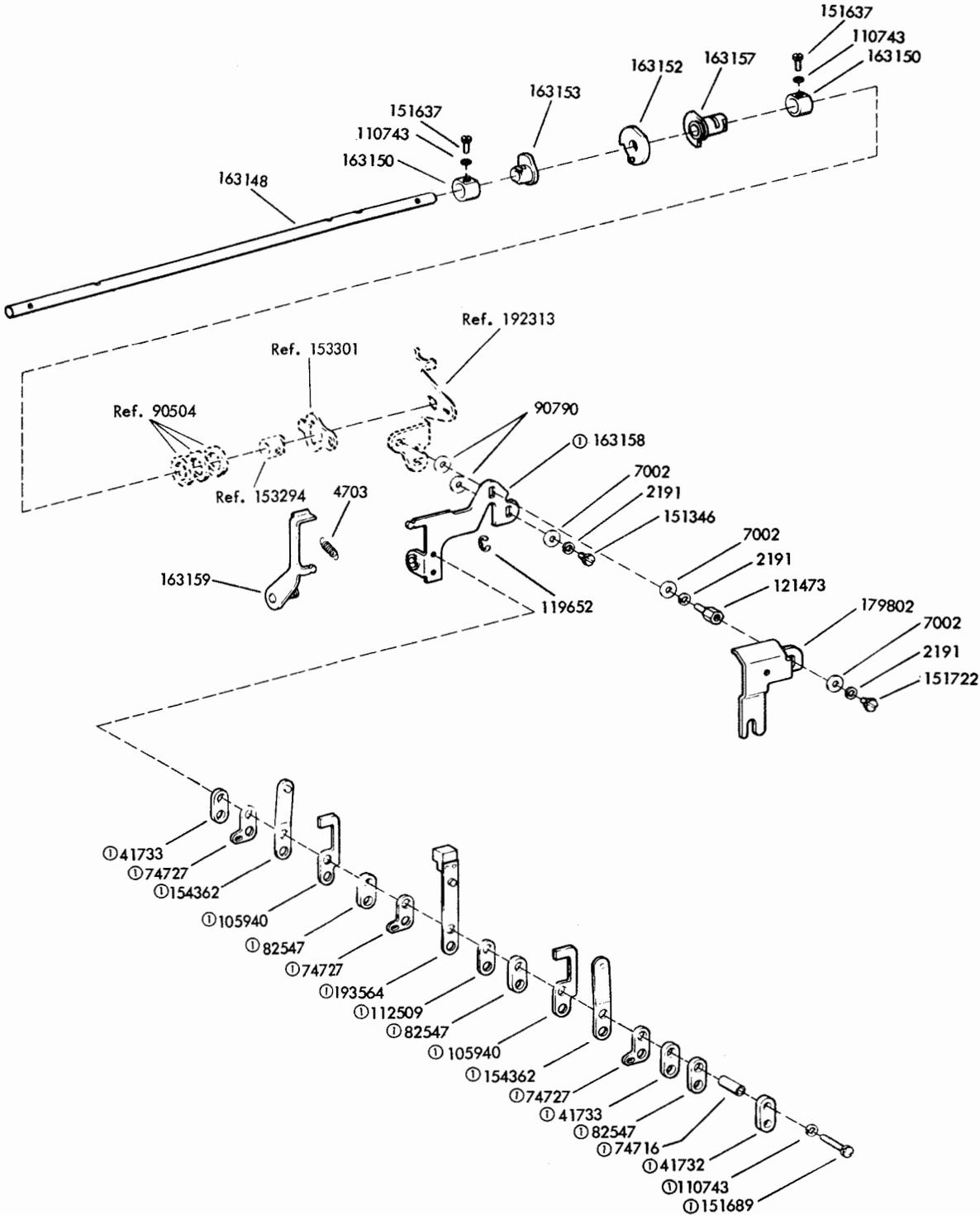


FIGURE 53. 305035, 305036, 307065 MODIFICATION KITS TO PROVIDE MANUAL PLATEN LINE FEED



①163147 Contact Assembly Specification 5804S

FIGURE 54. 163146 MODIFICATION KIT TO PROVIDE UNIVERSAL CONTACT

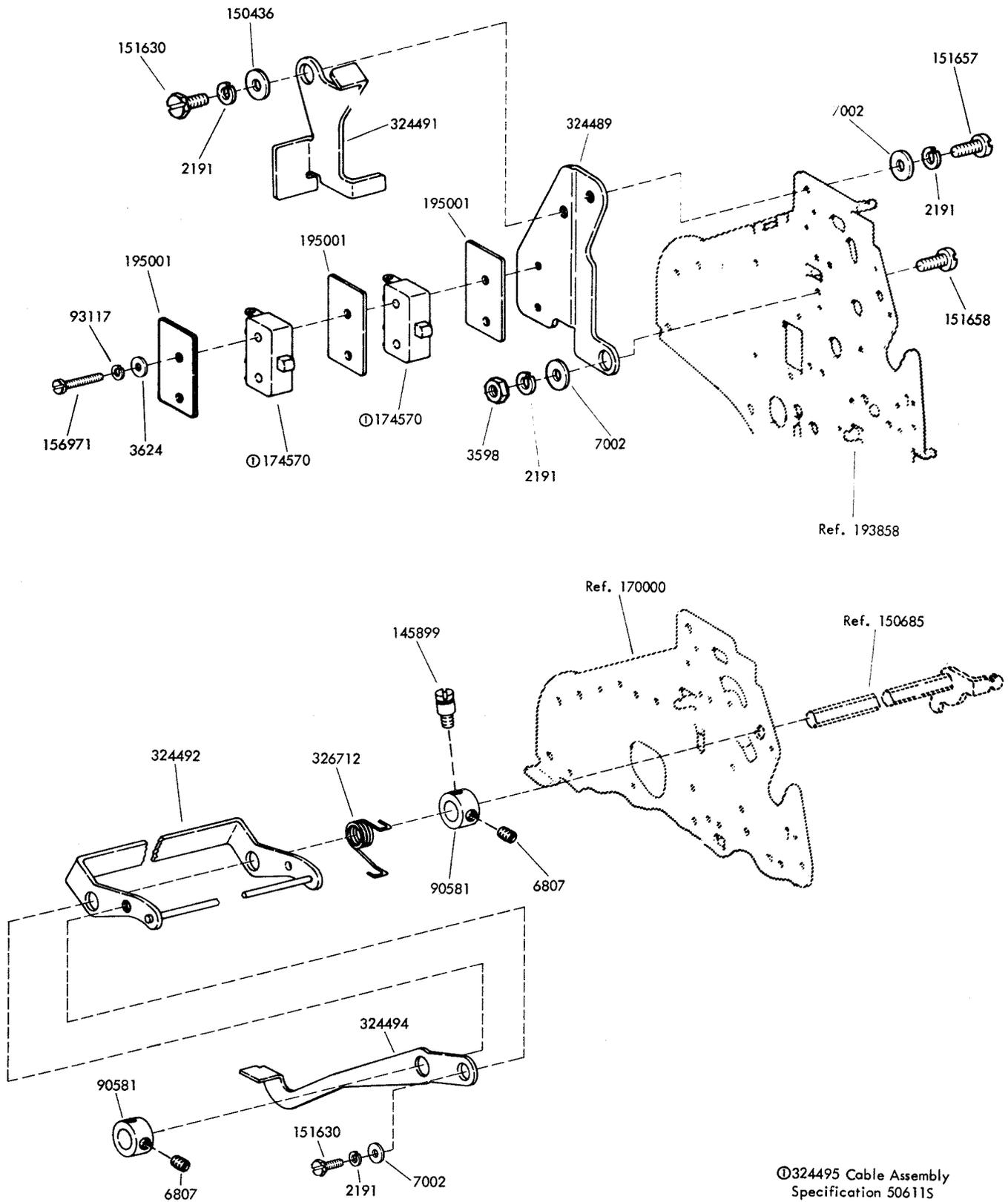
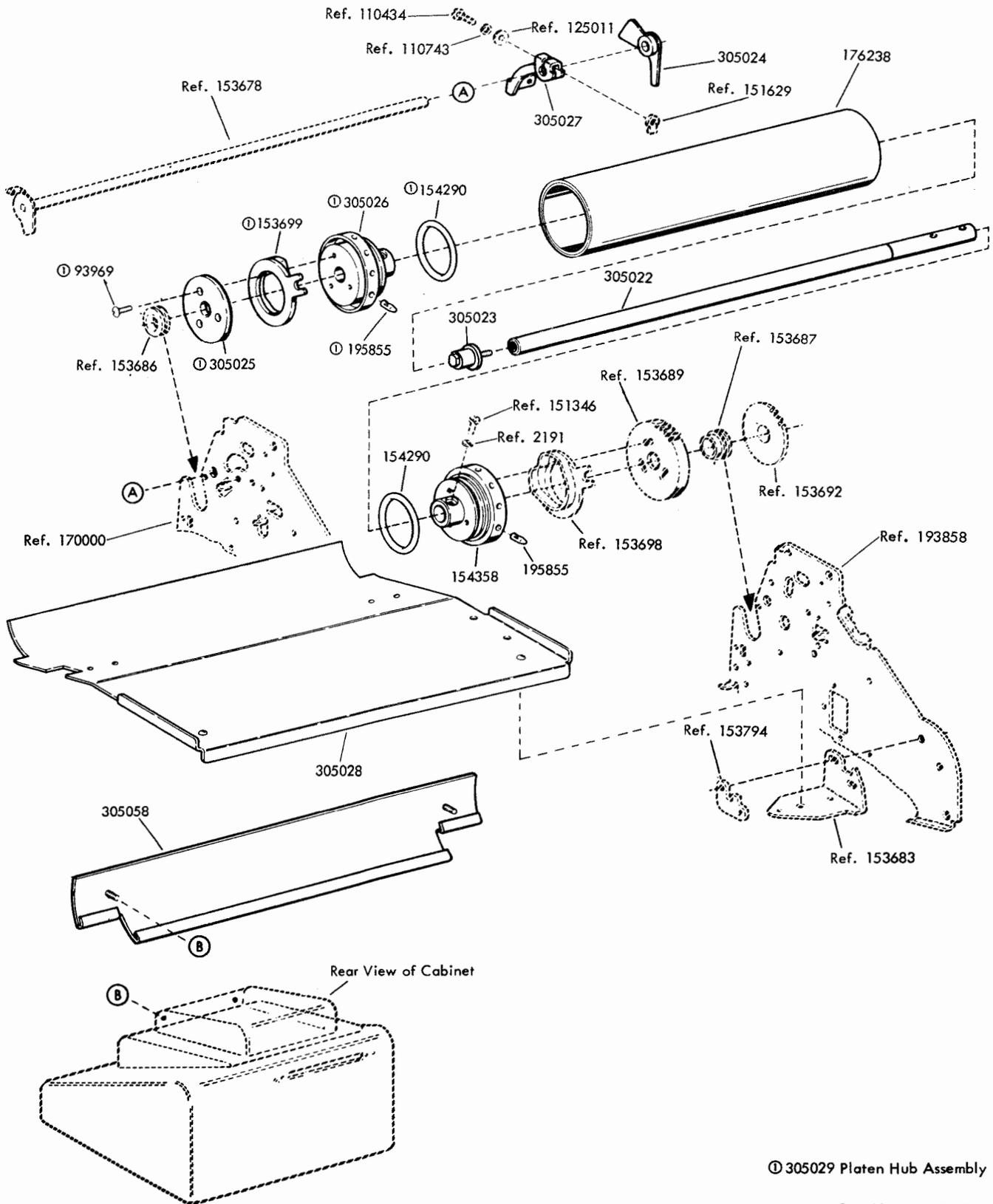


FIGURE 55. 324490 MODIFICATION KIT TO PROVIDE PAPER JAM ALARM



ⓐ 305029 Platen Hub Assembly

Specification 503865

FIGURE 56. 305037 MODIFICATION KIT TO ADAPT SPROCKET FEED PRINTERS TO 9-1/2 INCH FORM WIDTHS

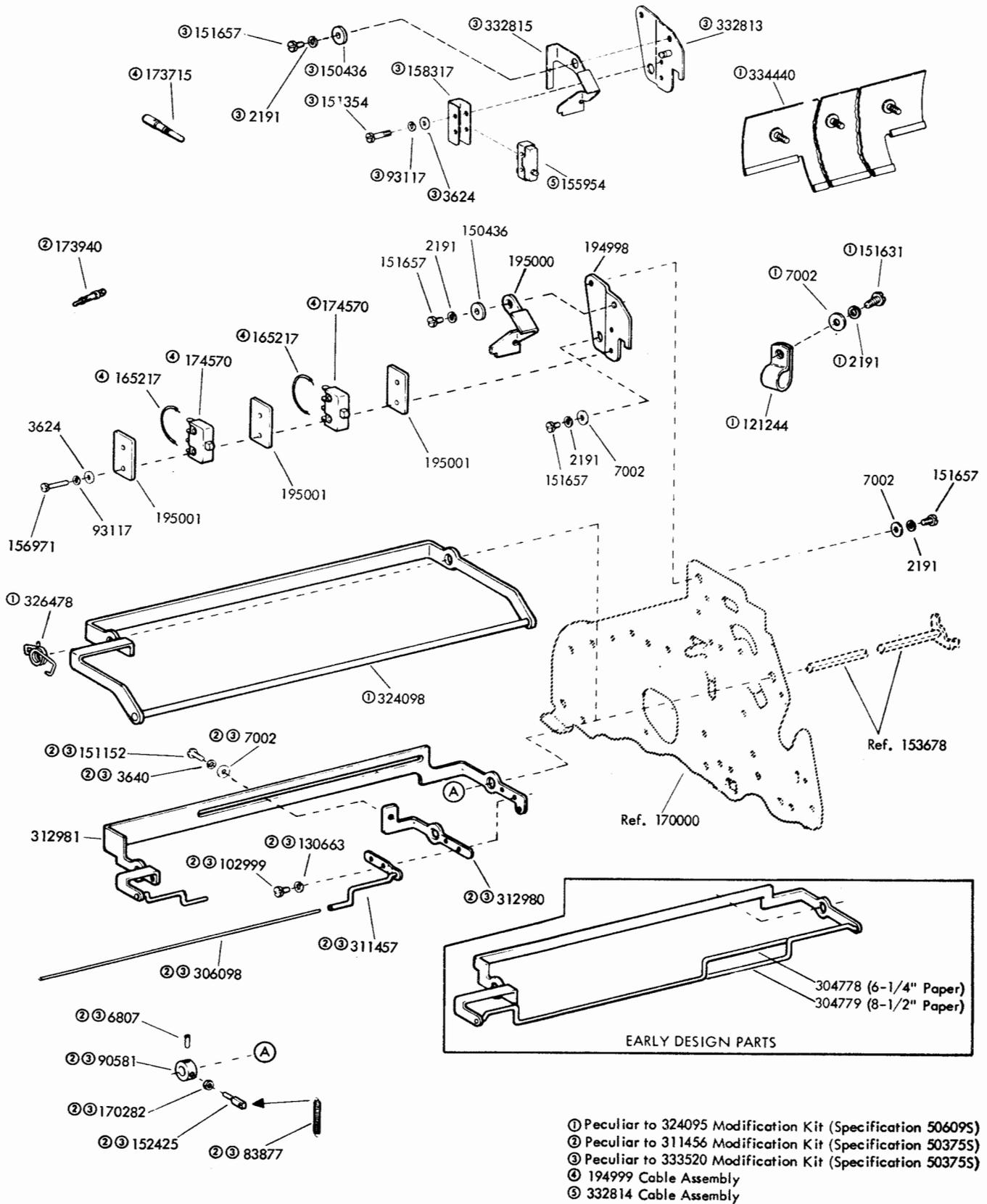
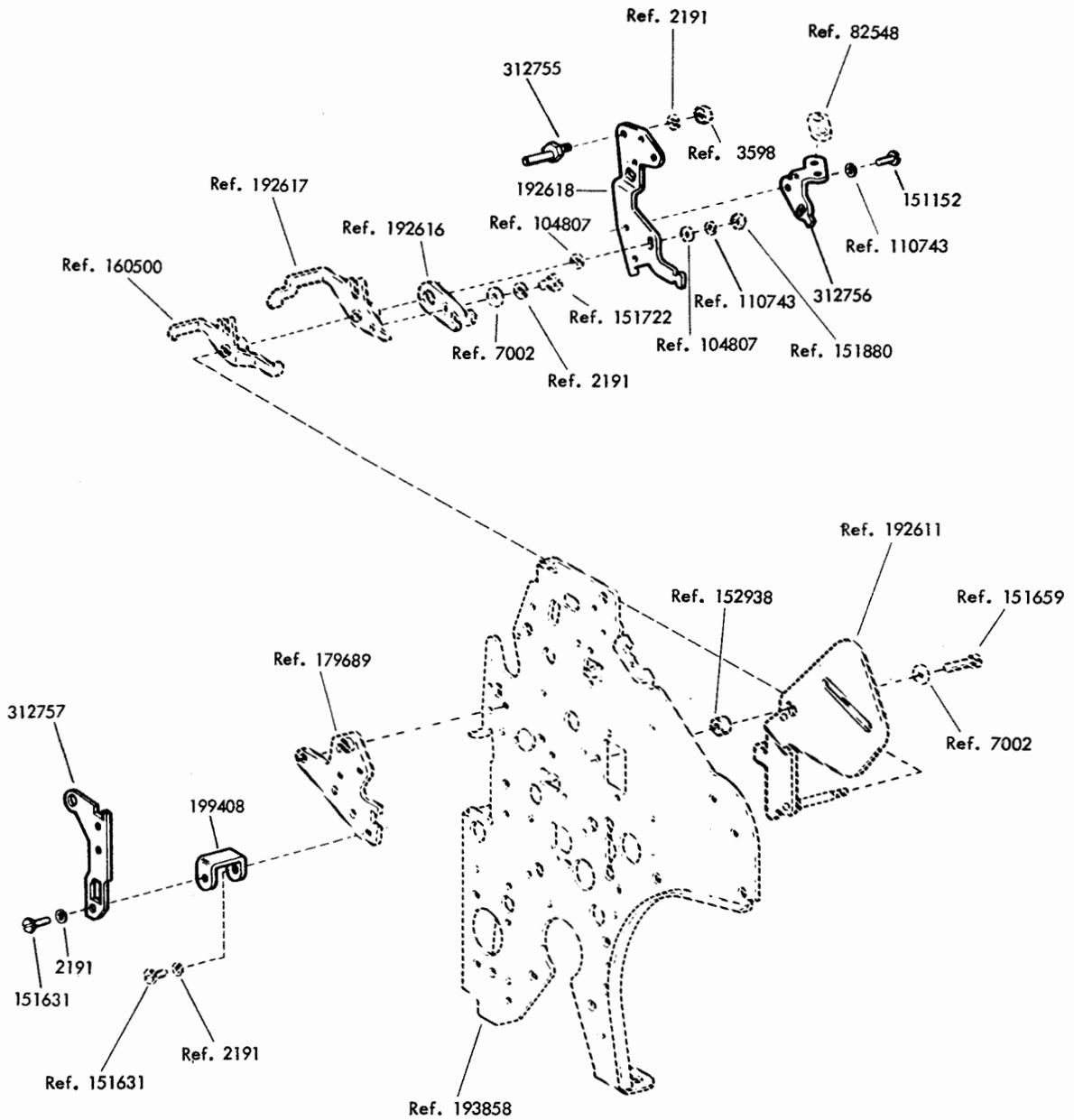
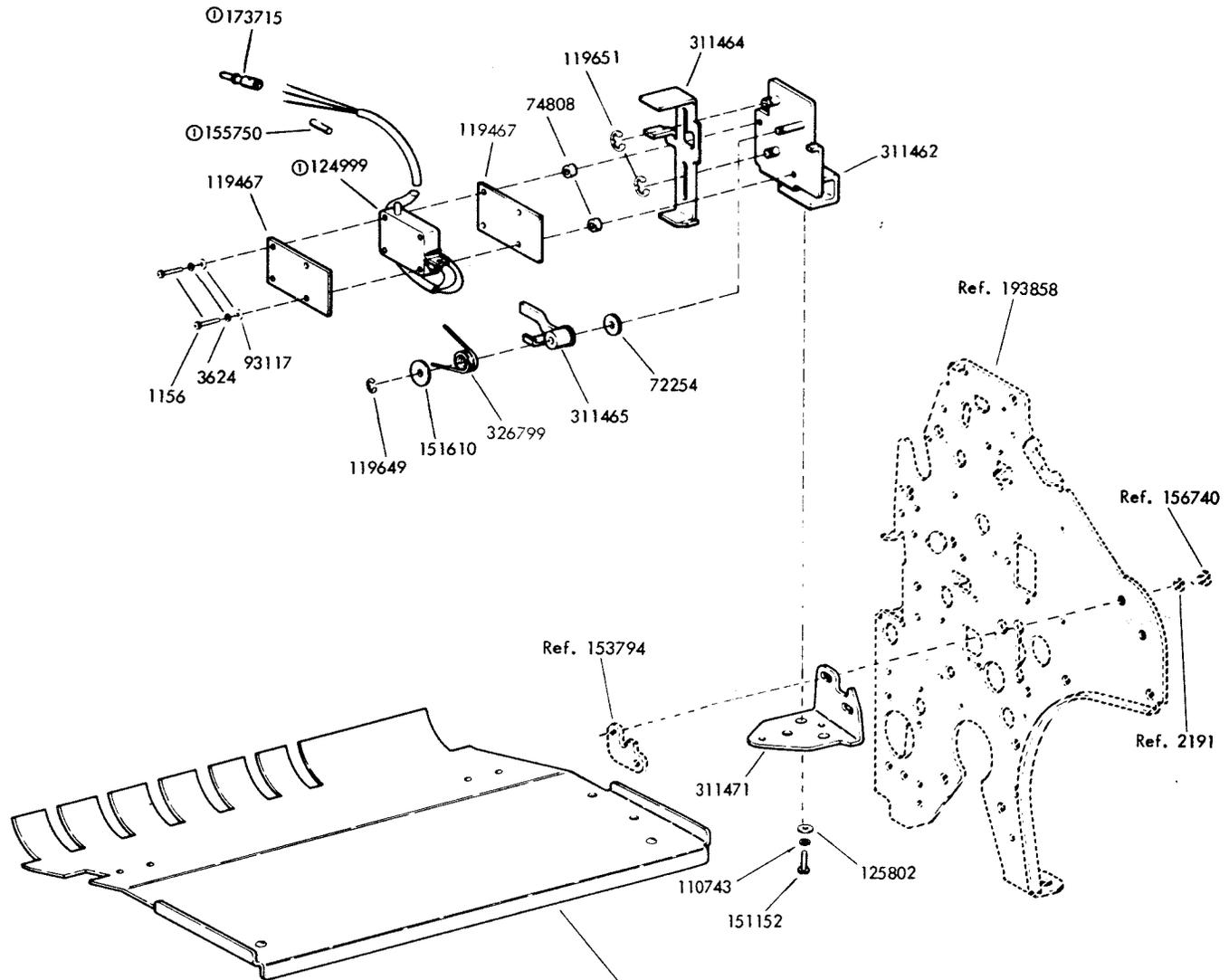


FIGURE 57. 311456, 324095 & 333520 MODIFICATION KITS TO PROVIDE PAPER JAM ALARMS



Specification 501505

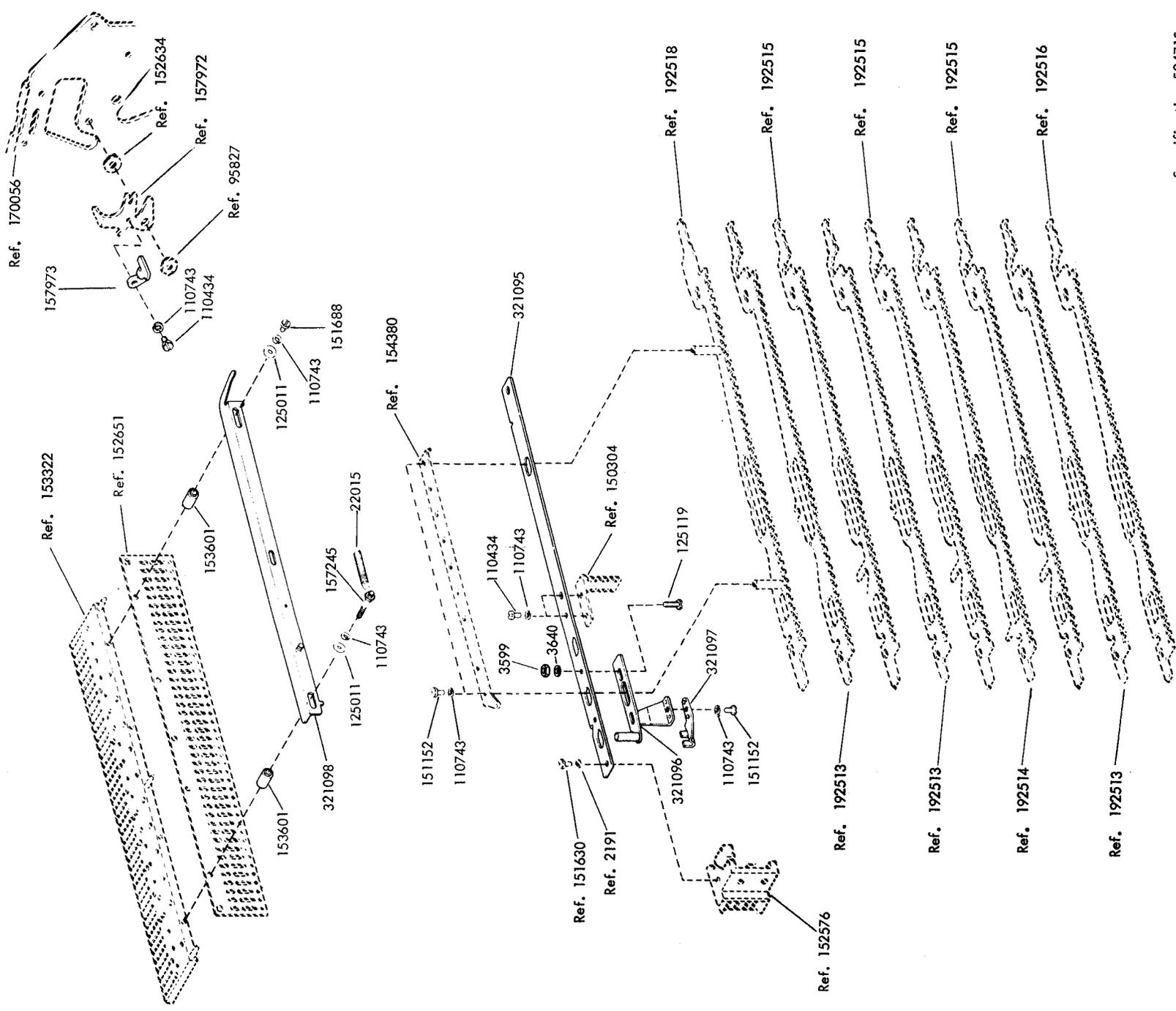
FIGURE 58. 312711 MODIFICATION KIT TO ADAPT UNITS WITH A VERTICAL TABULATING MECHANISM TO USE THE 179724 MODIFICATION KIT



- ② 311466 (3-5/8", 4-1/2", 5-1/2", 6-1/2", 7-1/2" or 8-1/2" Platen)
- ③ 311467 (3", 4", 5", 6", 7", 8" or 9" Platen)
- ④ 311468 (4-1/4", 5-3/4" or 6-3/8" Platen)
- ⑤ 311469 (4-5/16" or 6-1/4" Platen)

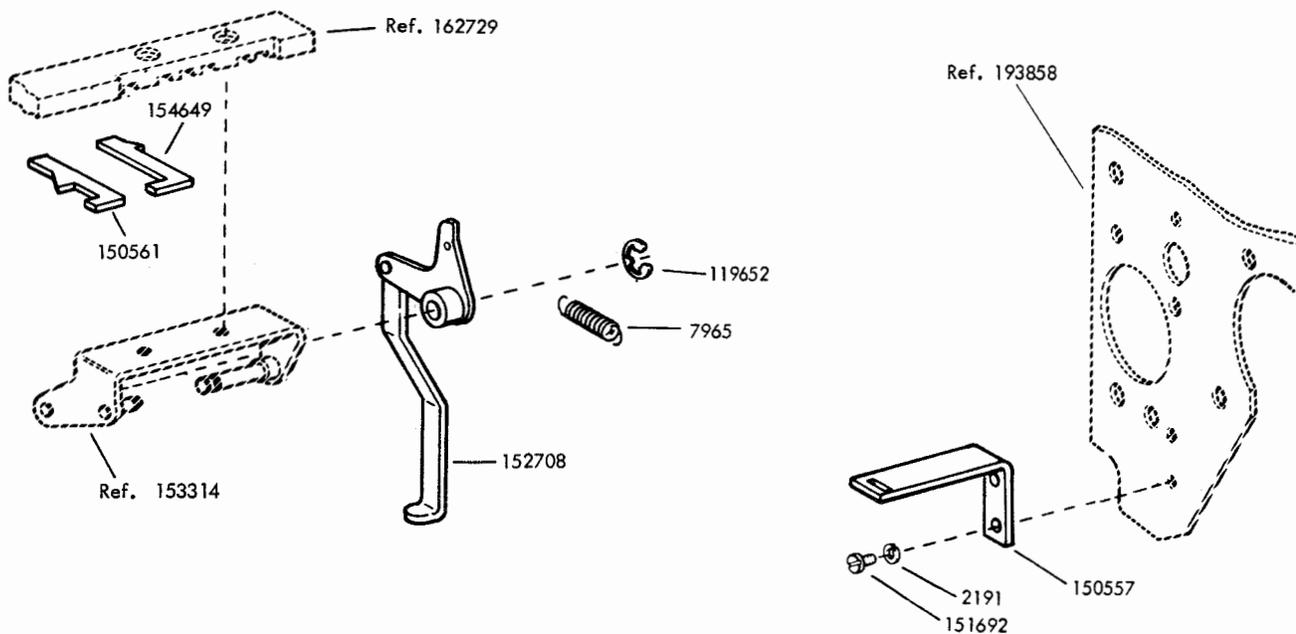
- ① 311730 Cable Assembly
 - ② Peculiar to 311458 Modification Kit
 - ③ Peculiar to 311459 Modification Kit
 - ④ Peculiar to 311460 Modification Kit
 - ⑤ Peculiar to 311461 Modification Kit
- Specification 50468S

FIGURE 59. 311458, 311459, 311460 AND 311461 MODIFICATION KITS TO ADD ADJUSTABLE LAST FORM ALARM



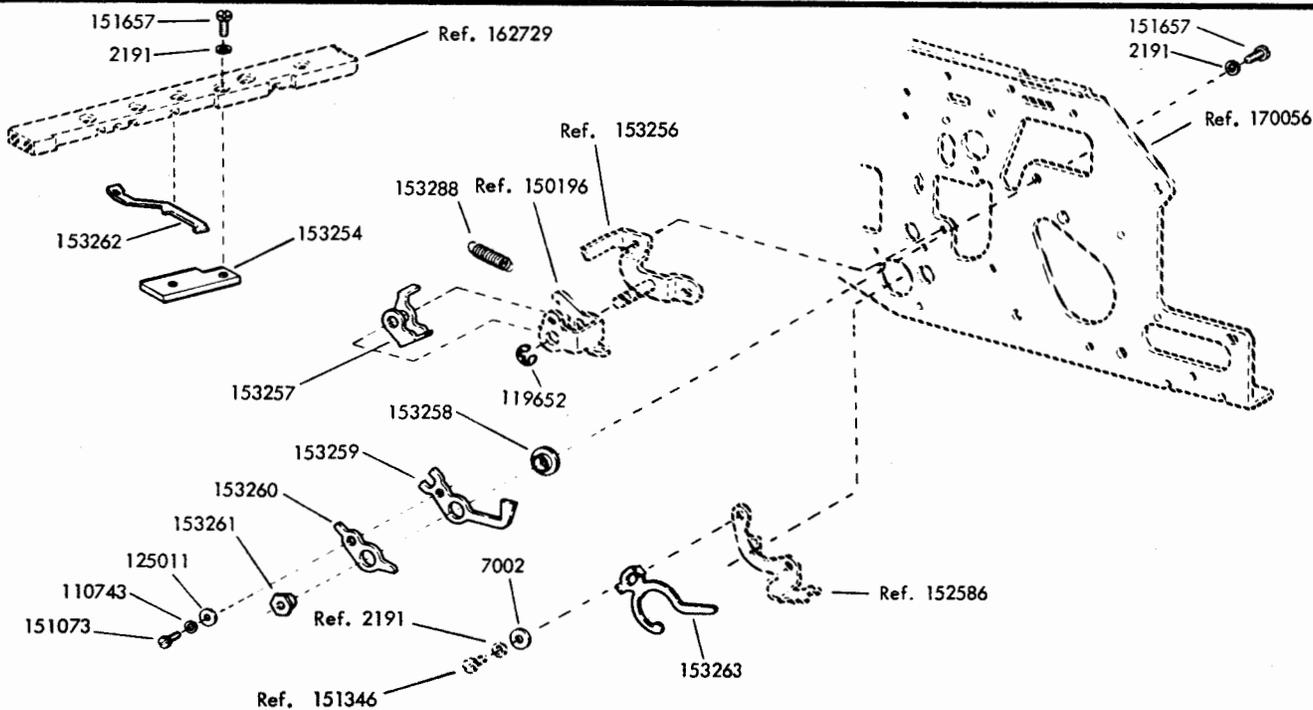
Specification 504715

FIGURE 60. 321099 MODIFICATION KIT TO PROVIDE AUTOMATIC CARRIAGE RETURN AND LINE FEED



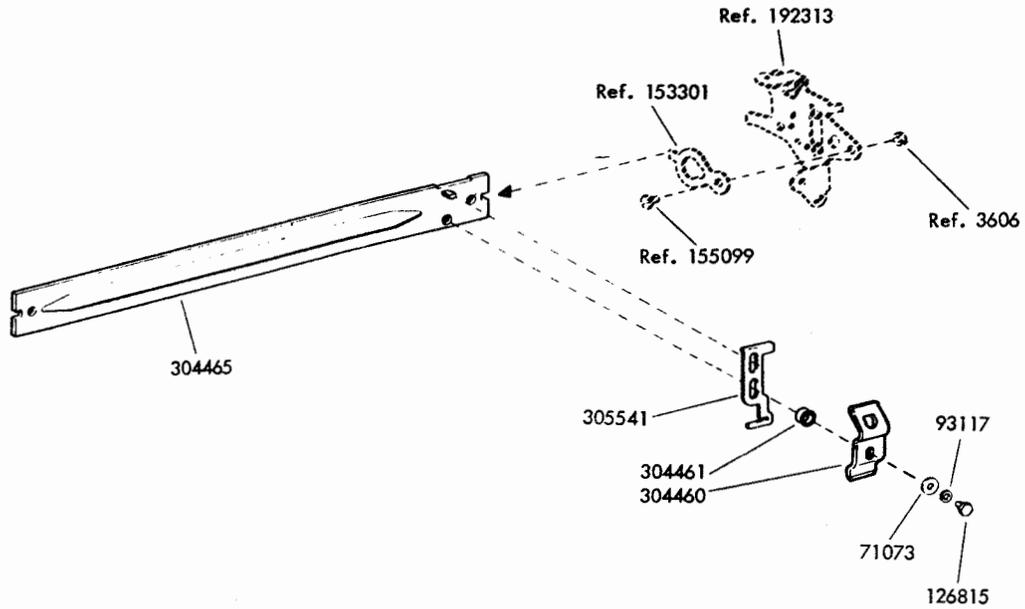
Specification 50334S

FIGURE 61. 152350 MODIFICATION KIT TO PROVIDE KEYBOARD LOCK



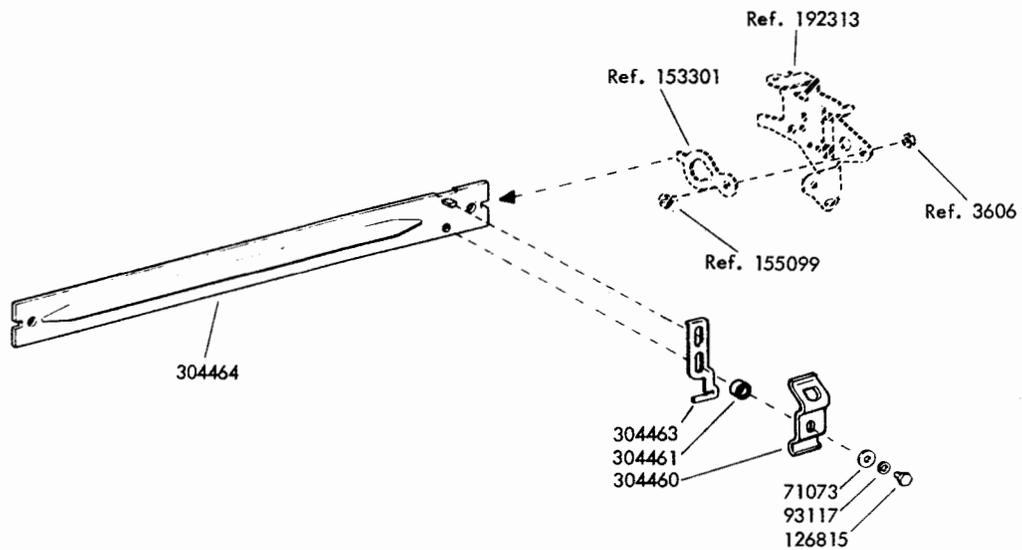
Specification 5766S

FIGURE 62. 157510 MODIFICATION KIT TO PROVIDE LOCAL BACKSPACE



Specification 50352S

FIGURE 63. 305540 MODIFICATION KIT TO PROVIDE A YIELD MECHANISM FOR THE LINE FEED STRIPPER SLIDE (FUNCTION BOX SLOTS 39, 40 & 41)



Specification 50352S

FIGURE 64. 305539 MODIFICATION KIT TO PROVIDE A YIELD MECHANISM FOR THE LINE FEED STRIPPER SLIDE (FUNCTION BOX SLOTS 39 & 40)

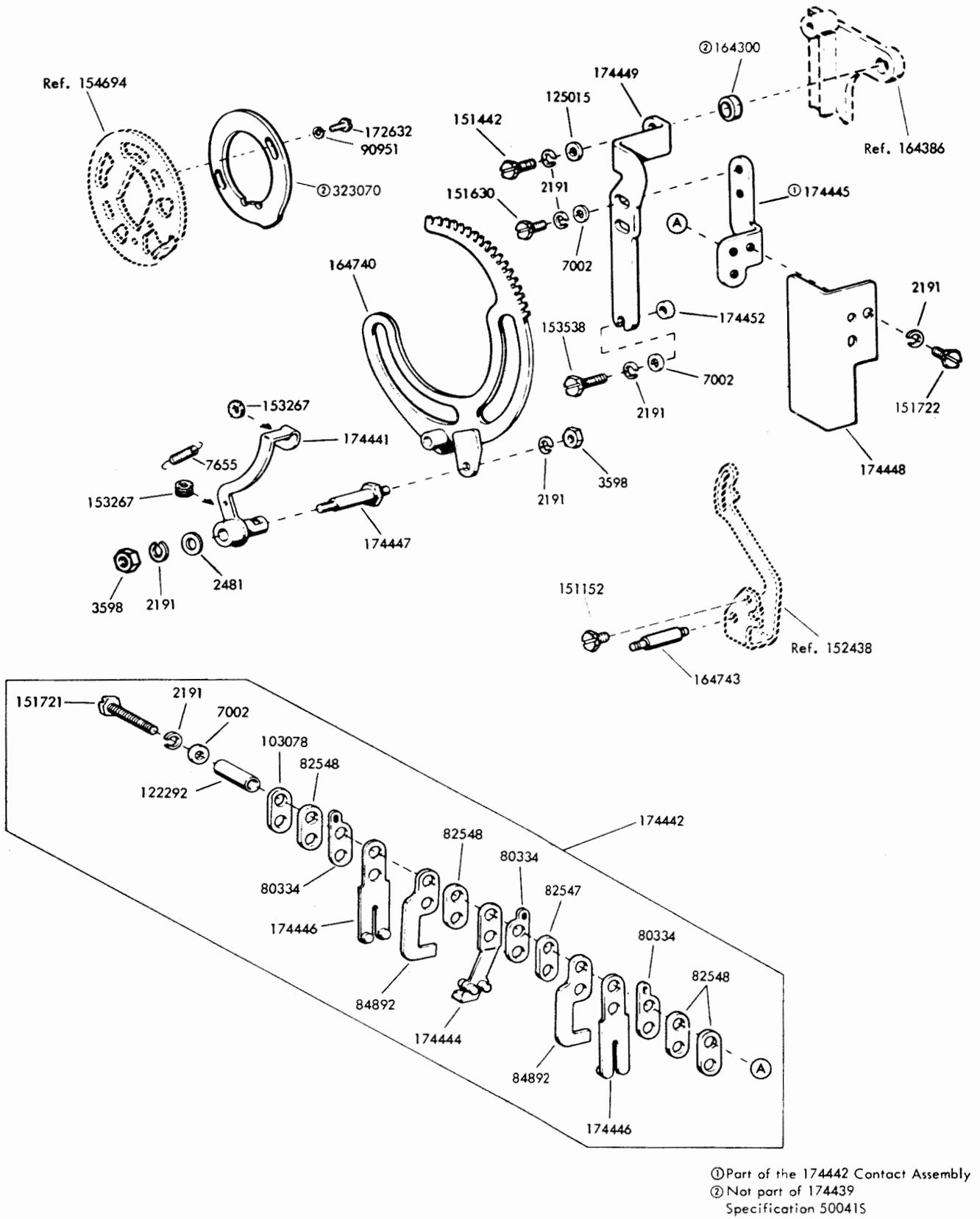
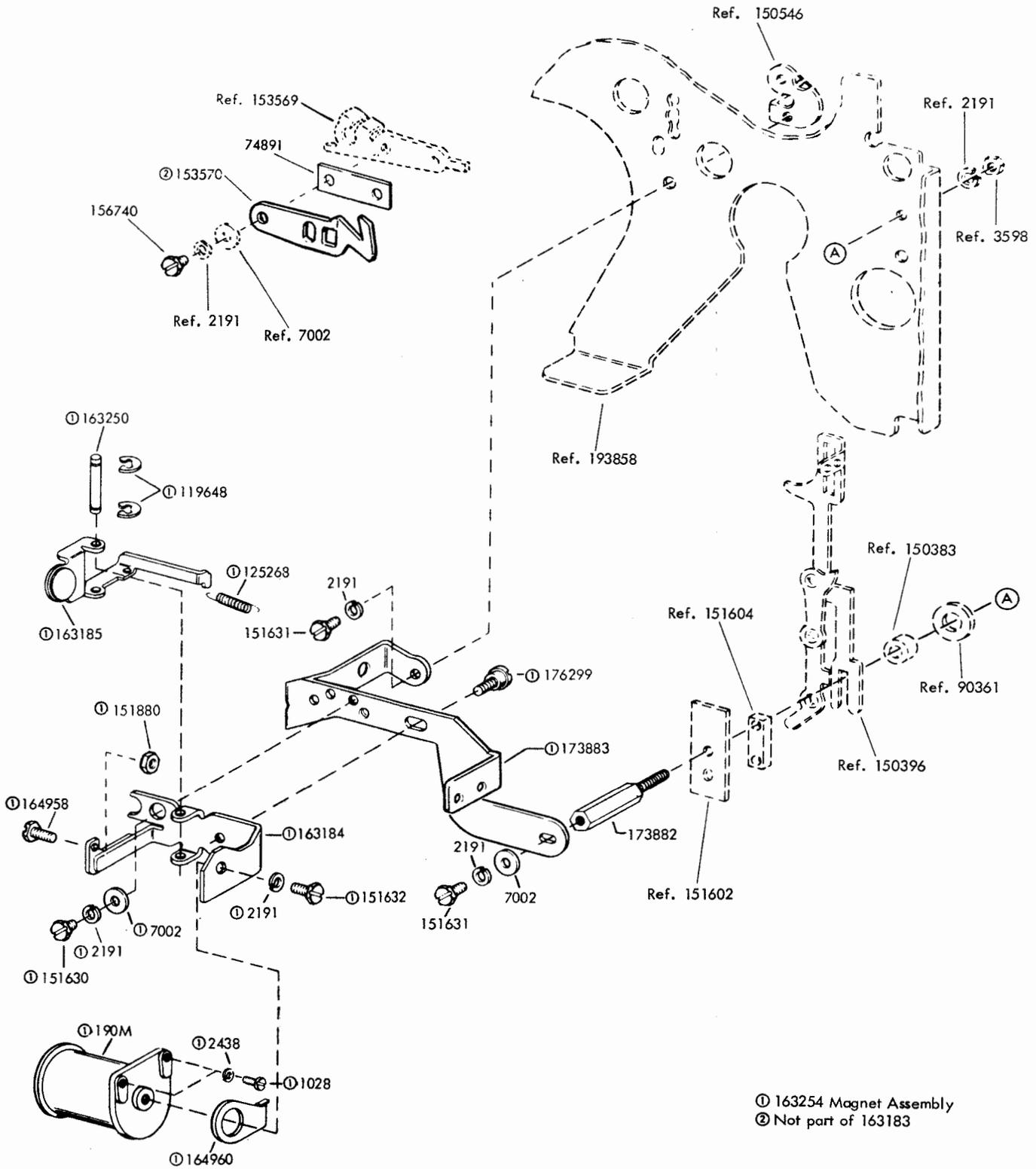
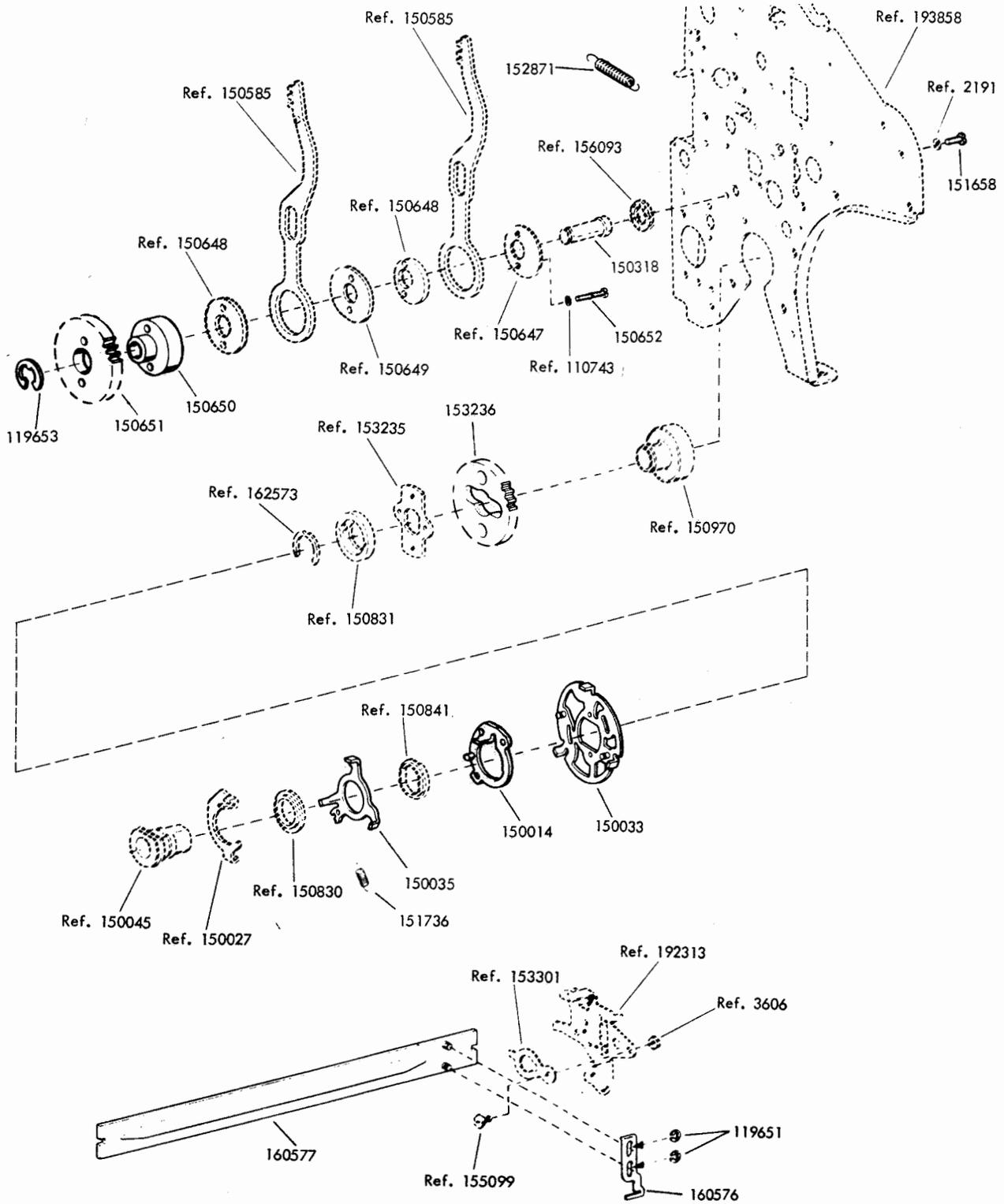


FIGURE 65. 174439 MODIFICATION KIT TO ADD TIMING CONTACTS FOR SELECTOR (LESS CAM)



Specification 59465

FIGURE 66. 163183 MODIFICATION KIT TO PROVIDE D.C. MAGNET OPERATED PRINT SUPPRESSION



Specification 50603S

FIGURE 67. 325967 MODIFICATION KIT TO CONVERT SPROCKET
FEED PRINTER LINE FEED FROM 6.1 TO 3.1 RATIO
(6 STOP TO 3 STOP CLUTCH)

NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
190M	Coil, Magnet 65	7002	Washer, Flat 5,10 to 15,	72468	Spring 6
243M	Coil, Magnet 47,48		17 to 22,24 to 33,34,35,	72522	Wick, Felt 40
254M	Coil, Magnet 27		36,37,41,47,48,50,51,52,	72579	Washer, Flat 54
271M	Coil, Magnet 27		53,55,56,58,59,62,64,65	73035	Spring 52
1028	Screw, 4-40 x 1/4 Fil 65	7015	Plate, Nut 51	73175	Lockwasher 7,10
1156	Screw, 2-56 x 9/16 Fil 14,60	7036	Collar, Locking 11	73520	Wick, Felt 19
1164	Screw, 2-56 x 3/16 Fil 31	7603	Spring 10,22,37	74011	Screw, 6-40 Shoulder 13
1174	Screw, 4-40 Shoulder 28	7615	Spring 35	74283	Washer, Spring 25,26
1178	Screw, 2-56 x 7/16 Fil 8	7655	Spring 26,64	74536	Screw, 6-40 Set 11
1214	Setscrew, 10-32 19	7835	Ribbon w/Spool, Black 33	74547	Collar 10
1293	Screw, 4-40 x 1/8 Fil 33	7965	Spring 62	74553	Wick, Felt 17
2034	Washer, Flat 8,25,29	8330	Washer, Flat 8,10,25,29, 35,37,38,47,48,51	74701	Spring 5,10,49
2191	Lockwasher 3 to 38,41,45 to 48,50 to 61,62,64,65, 66	8449	Spacer, .094" Thk 10,33	74707	Spring 11
2201	Nut, 5/16-32 Hex 54	13681	Spacer, .187" Thk 32	74716	Bushing, Insulating 14,55
2438	Washer, Flat 27,65	21397	Washer, Spring 12,13,50	74717	Screw, 4-40 x 23/32 Fil 14
2481	Washer, Flat 26,64	22015	Spring 33,61	74722	Washer, Flat 8,9,11
2539	Nut, 3/8-32 Hex 7,10	27425	Screw, 2-56 x 5/32 Fil 17	74727	Terminal, Contact 55
2669	Lockwasher 5,7,11,12,13, 17 to 21, 23,24,25,36, 37,50	31636	Spring 37	74755	Washer, Felt 24
3438	Washer, Flat 20	33038	Spring 11	74785	Roller 10
3598	Nut, 6-40 Hex 5 to 13,15, 16,17,18,19,21,23,25,26, 28,29,30,32,35,36,50,51, 52,53,56,59,64,65	33828	Spring 17,18	74798	Screw, 6-40 x 31/64 Fil 7
3599	Nut, 4-40 Hex 6,10,19,22, 25,26,27,33,40,47,48,49, 61	34432	Washer, Flat 7,14,31	74807	Nut, 10-32 Shoulder Hex 13
3606	Nut, 6-40 Hex 5,9,23,28, 36,38,54,63,66	35826	Washer, Flat 12,50	74808	Bushing 60
3624	Washer, Flat 31,32,56, 58,60	36273	Washer, Flat 23,54	74882	Spring 17
3640	Lockwasher 8,11,13,16,21, 26,29,31,32,41,47,48,58, 61	36463	Spring 23	74891	Shim, .004" Thk 65
3646	Lockwasher 28,41,54	41382	Spring 12,13,25,26,50	76081	Washer, Flat 27
3649	Washer, Flat 29,30	41675	Washer, Flat 36	76099	Washer, Flat 27
3650	Washer, Flat 28	41732	Plate, Clamp 14,31,36,37, 41,55	76299	Spring 35
4586	Washer, Felt 11	41733	Insulator, .062" Thk 55	76461	Washer, Flat 13,21
4703	Spring 36,42,55	42661	Spring 33,34,47,48	76474	Nut, 10-32 Hex 11
5599	Nut, 8-32 Hex 54	42823	Washer, Flat 15,16	76800	Spring 8
5740	Screw, 2-56 x 1/4 Fil 38	42827	Screw, 3-48 x 1/4 Fil 27, 37	76834	Screw, 4-40 x 3/8 Flat 31
5816	Washer, Insulating 41	45024	Spring 47,48	77039	Bushing, Insulating 41
6800	Screw, 6-40 Shoulder 10	45027	Spring 19,20	79012	Insulator 27
6807	Setscrew, 6-40 56,58	45815	Lockwasher 14,31	79449	Shim, .008" Thk 20
6835	Washer, Flat 13	49420	Spring 35	80310	Washer, Felt 24
7001	Washer, Flat 32	55063	Spring 8	80334	Terminal, Contact 14,26, 31,36,64
		55669	Spring 47,48	80424	Spring 13
		70071	Lockwasher 31	80481	Screw, 6-40 Spl 51
		70388	Spring 10	80581	Spring 9,11,20,54
		70466	Spring 22,38	80755	Bushing, Insulating 14,31
		70529	Stiffener 14,31,36	80833	Guard, Contact Spring 14,31
		70886	Washer, Flat 11	80848	Spring 9
		71047	Washer, Flat 12,13,50	80854	Screw, 6-40 x 1-7/16 Fil 41
		71073	Washer, Flat 8,63	81726	Terminal 37,41
		71440	Washer, Flat 13	81731	Spring 19,52
		71681	Spool, Ribbon 34		
		72254	Washer, Flat 36,60		

NUMERICAL INDEX (Continued)

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
81773	Screw, 4-40 x 29/32 Fil 37	93356	Washer, Felt 7,10,16,17, 18,19,22,35	110872	Spring, Compression 19
81778	Screw, 4-40 x 3/16 Fil 27	93507	Screw, 4-40 x 3/4 Hex 38	110879	Spring 36
82442	Spring 11	93729	Wick, Felt 29,35	111017	Screw, 6-40 x 5/16 Fil 53
82463	Spring 11,33,34,47	93758	Washer, Felt 10,11,29	111342	Spring 36
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