

35 NON-TYPING REPERFORATOR (LRPE)

PARTS

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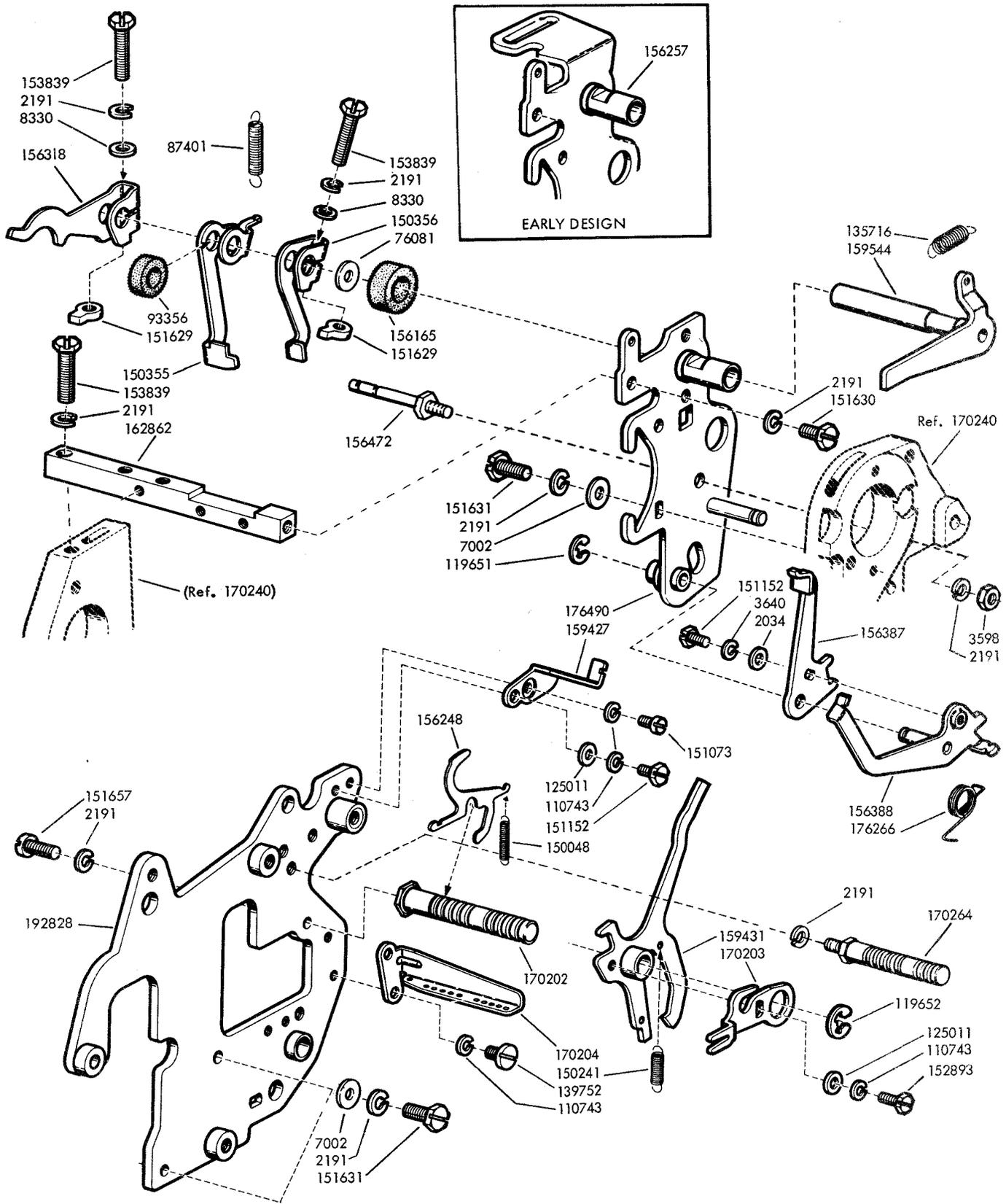


FIGURE 1. MAIN PLATE-ONE PUNCH UNIT

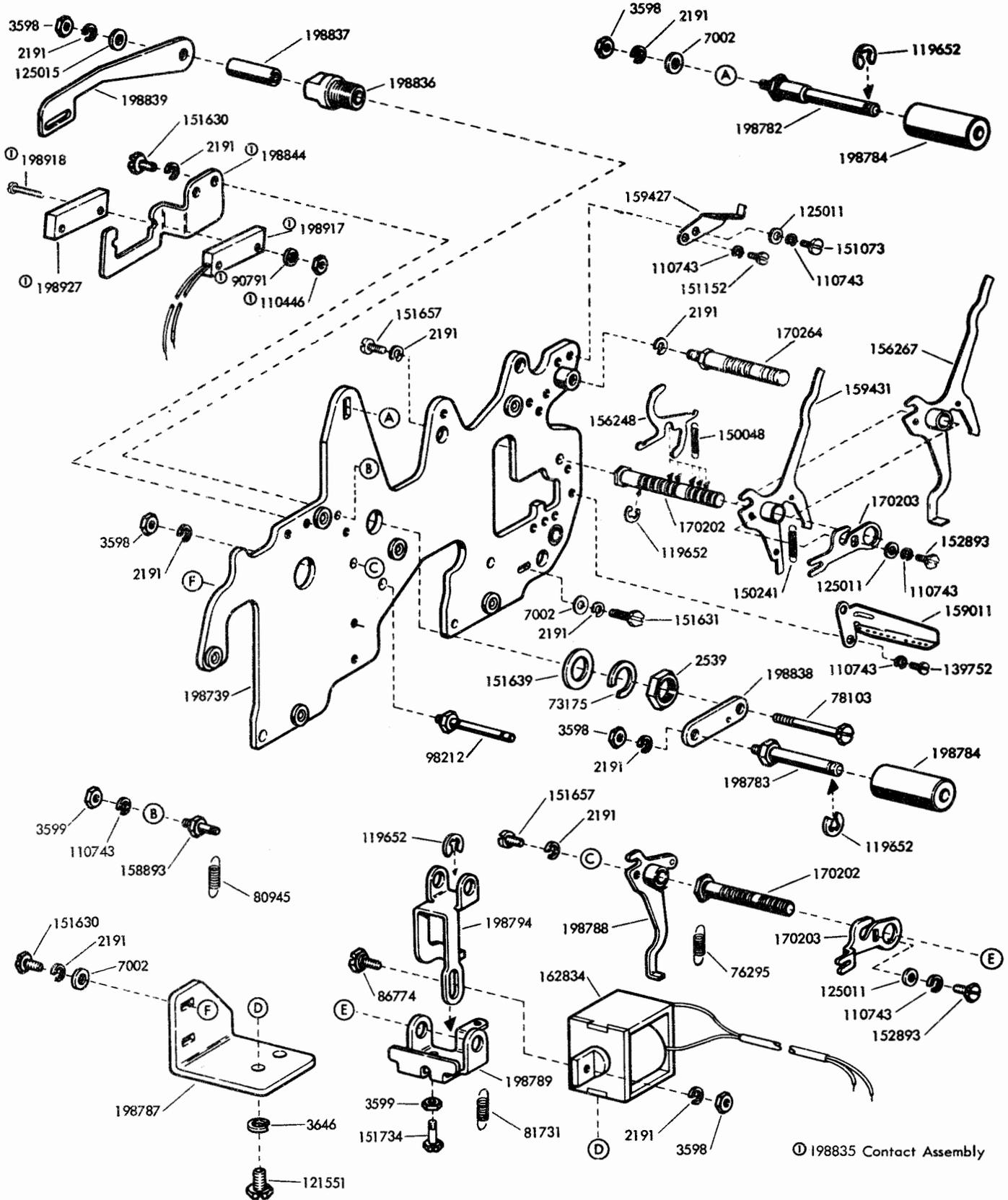


FIGURE 2. MAIN PLATE-DUO PUNCH UNIT

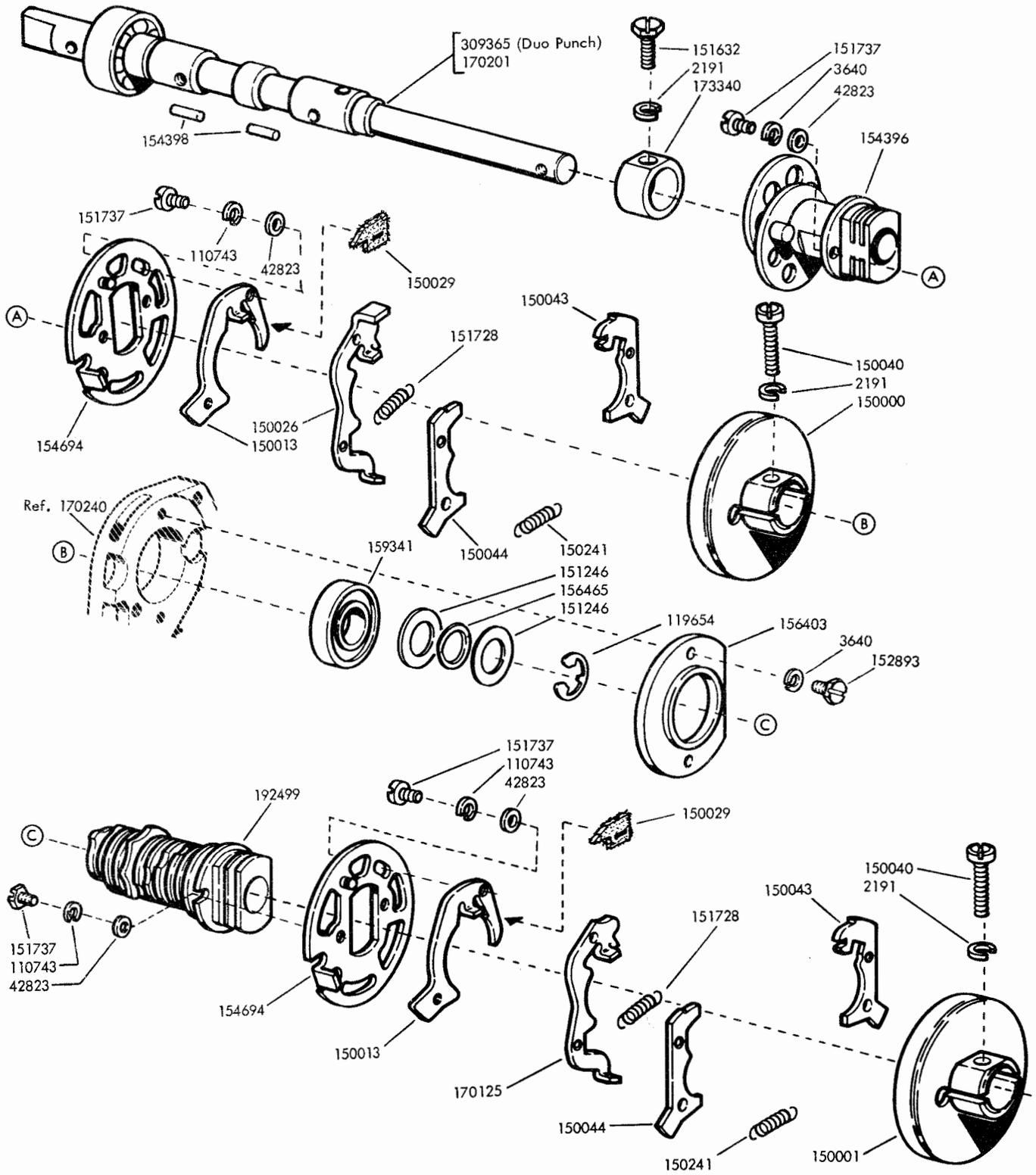
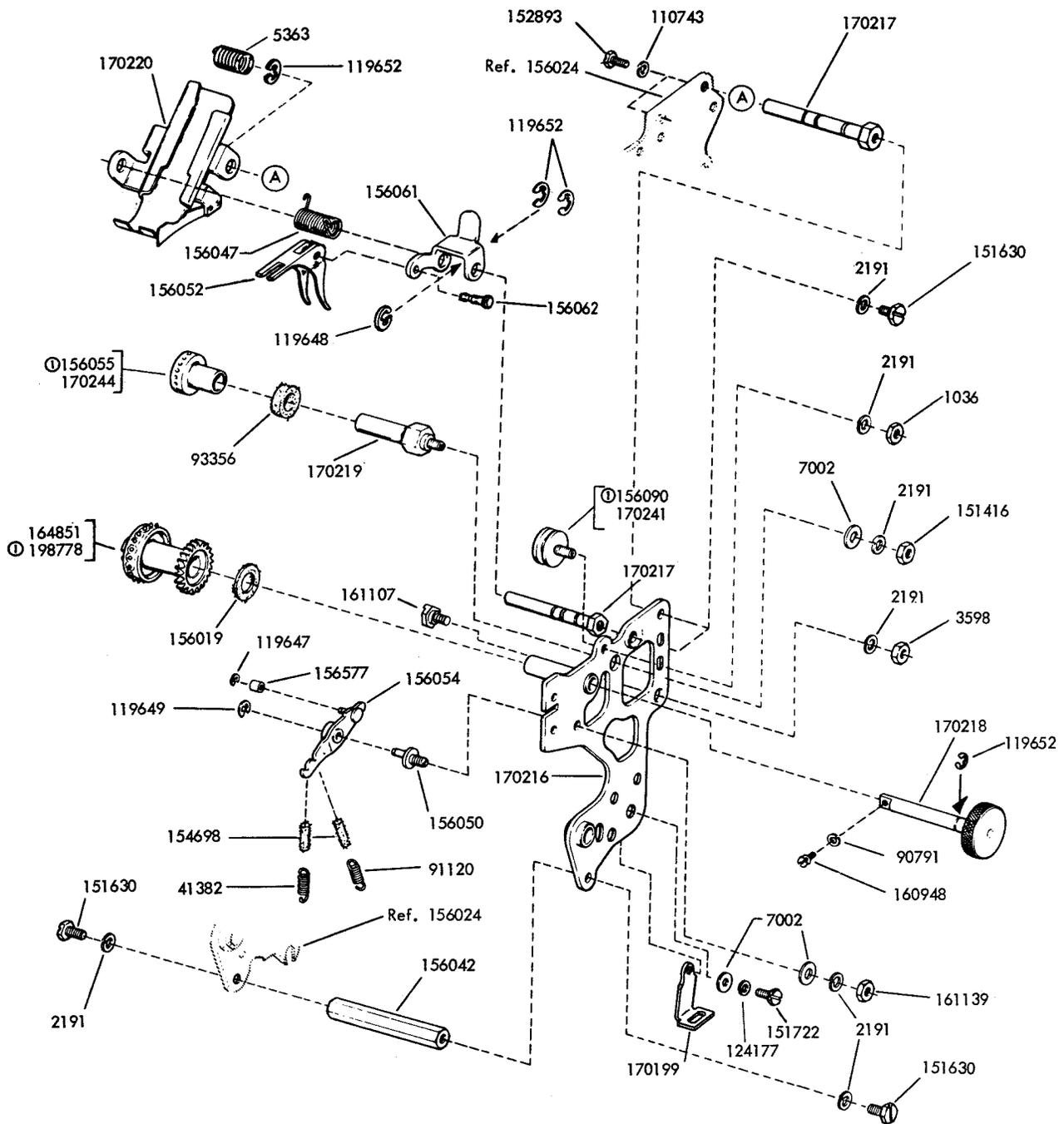
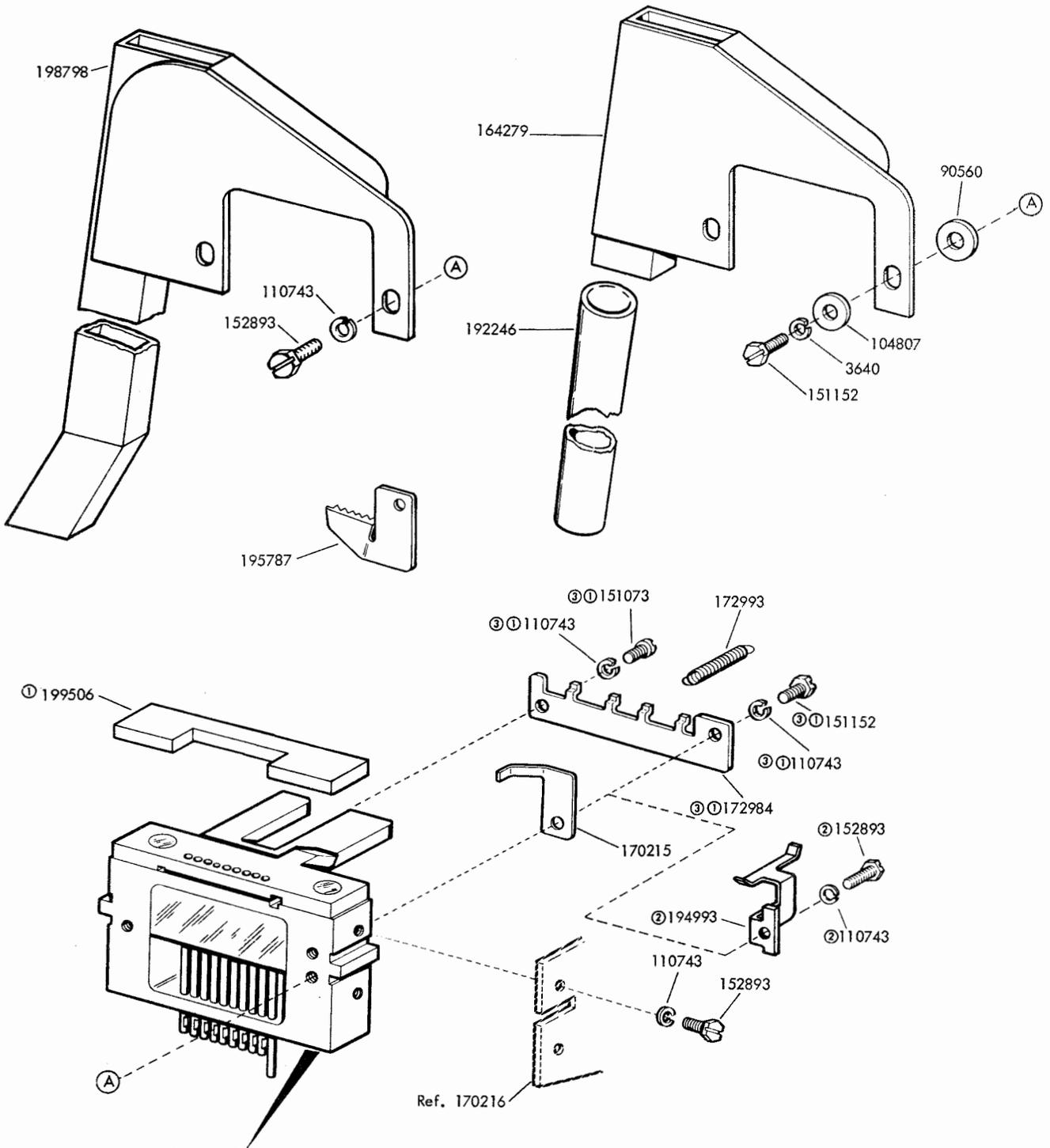


FIGURE 4. MAIN SHAFT-1 CYCLE



① Peculiar to Delete Punch Mechanism

FIGURE 5. PUNCH FRONT PLATE MECHANISM



Due to special assembly processes, it is recommended that Teletype Corporation be contacted to determine if part replacement or repair is possible on this portion of the Punch Block Assembly.

- ① 170210 (Delete) Punch Block Assembly
- ② 194992 Modification Kit to provide a Tape Guide Specification 501885
- ③ 198781 (Delete) Punch Block Assembly

FIGURE 7. PUNCH BLOCKS AND CHAD CHUTES

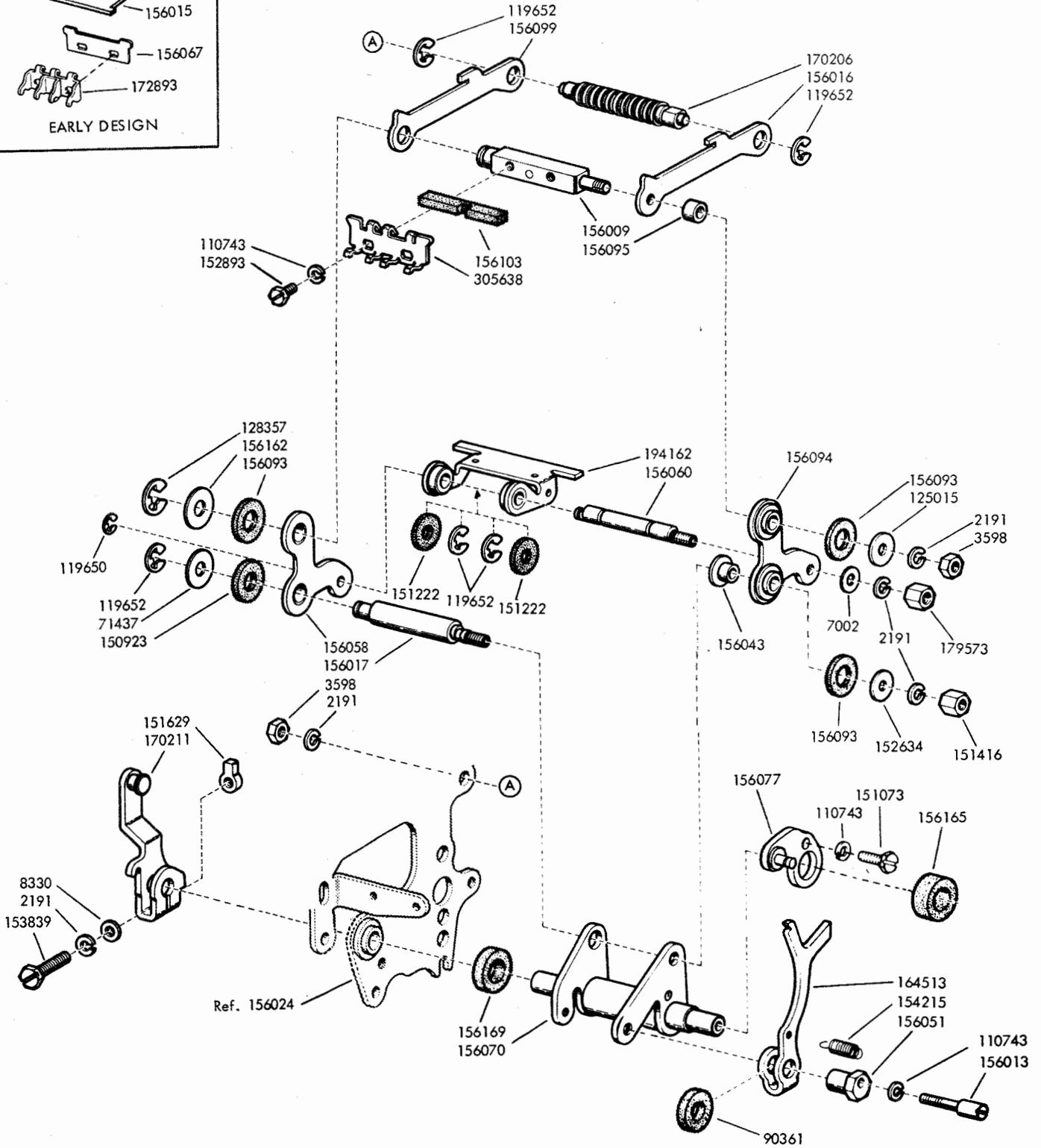
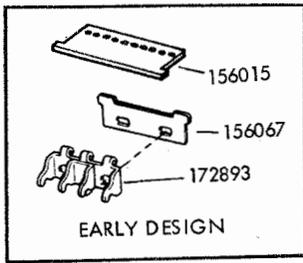
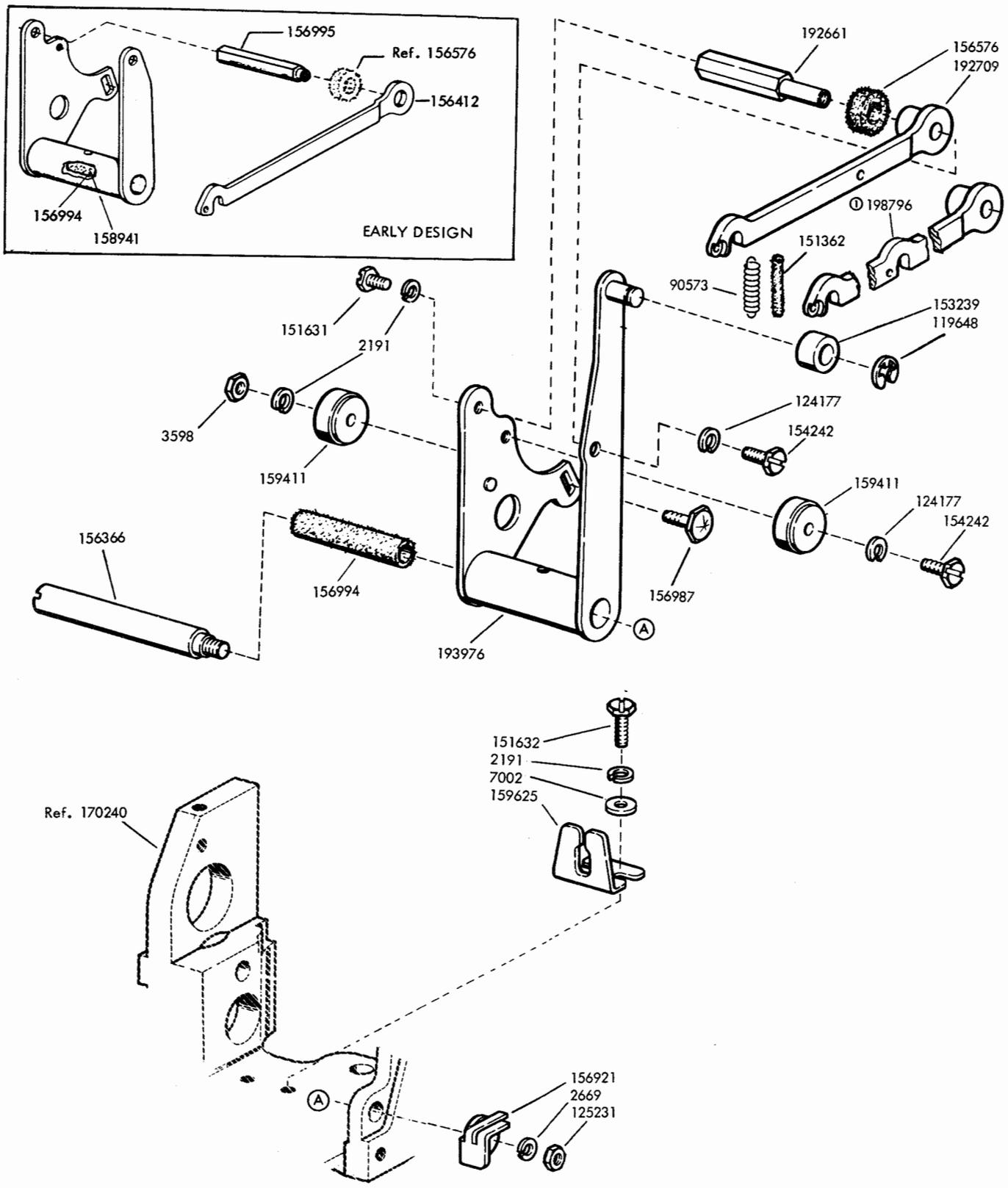


FIGURE 8. PUNCH BAIL MECHANISM



ⓐ Peculiar to Delete Punch Mechanism

FIGURE 9. ROCKER BAIL MECHANISM

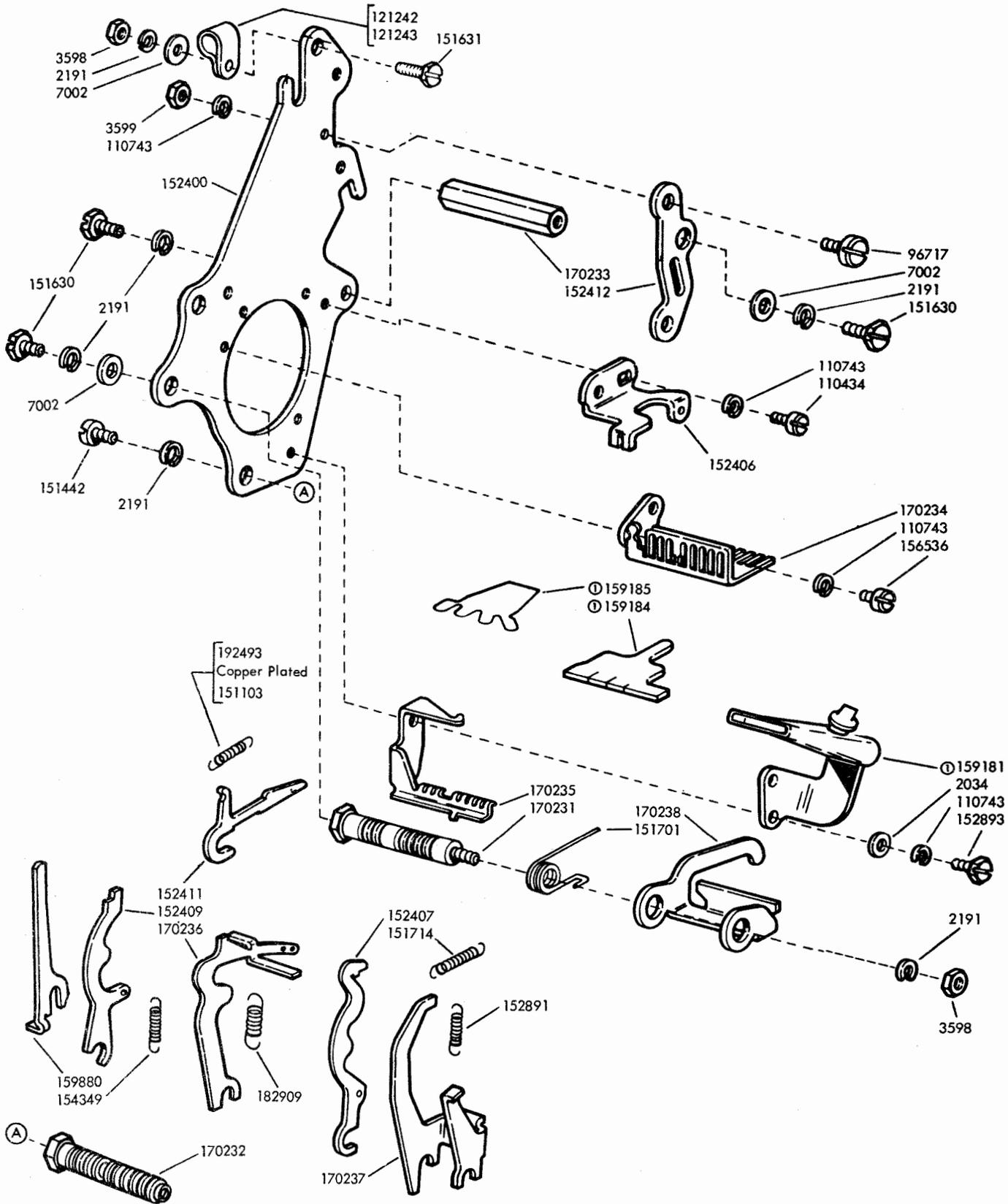


FIGURE 10. SELECTOR MECHANISM

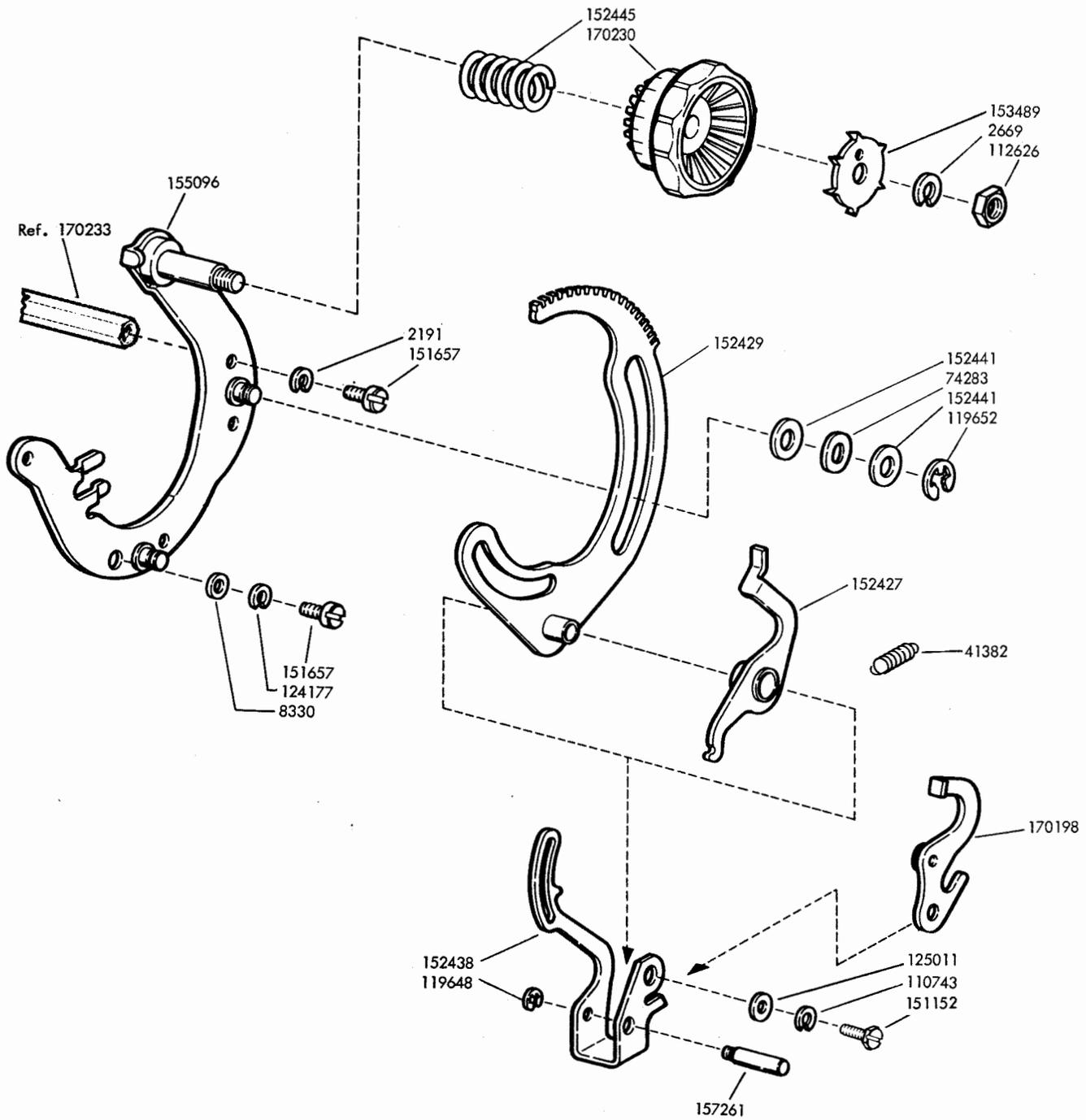


FIGURE 11. SELECTOR MECHANISM (Continued)

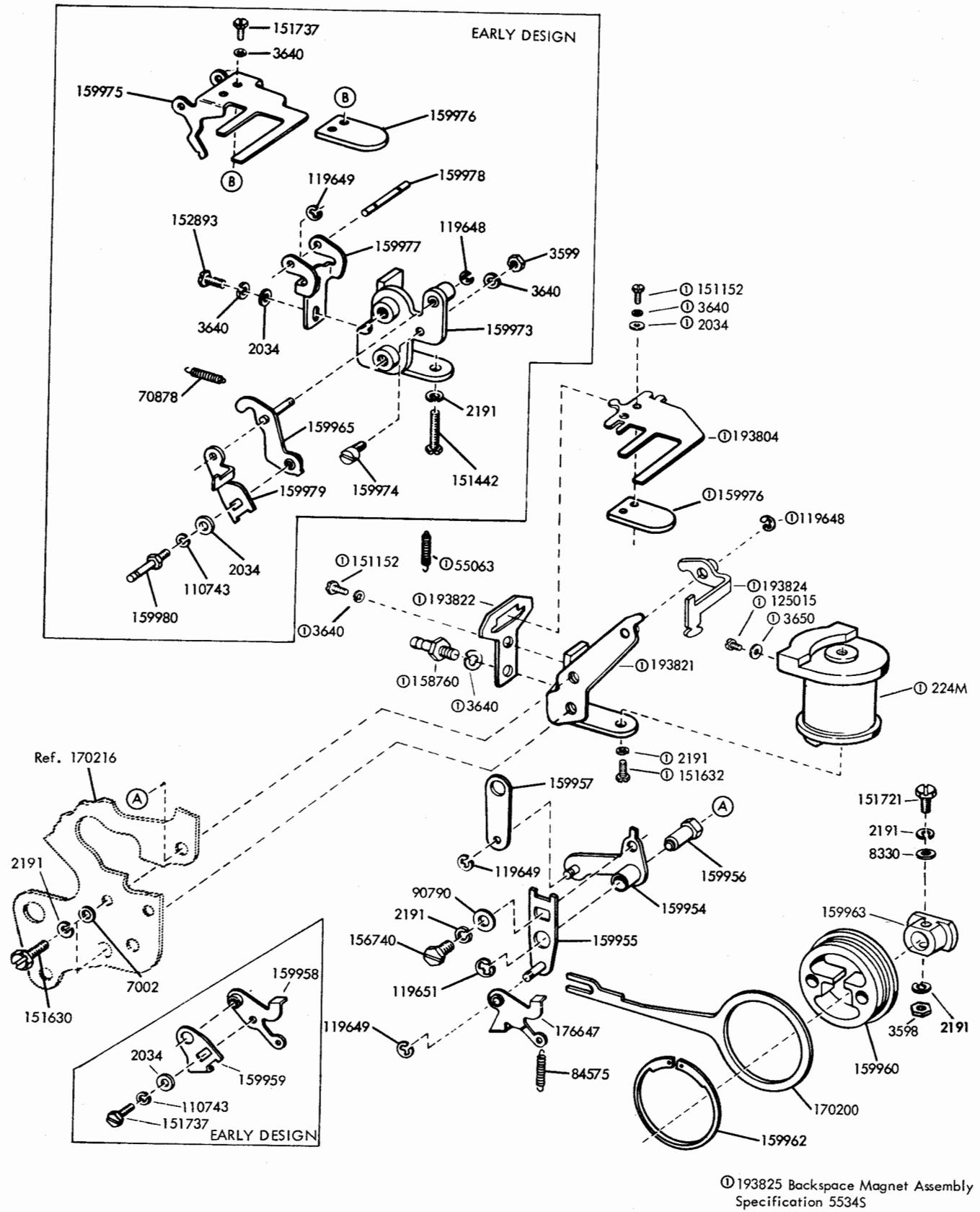
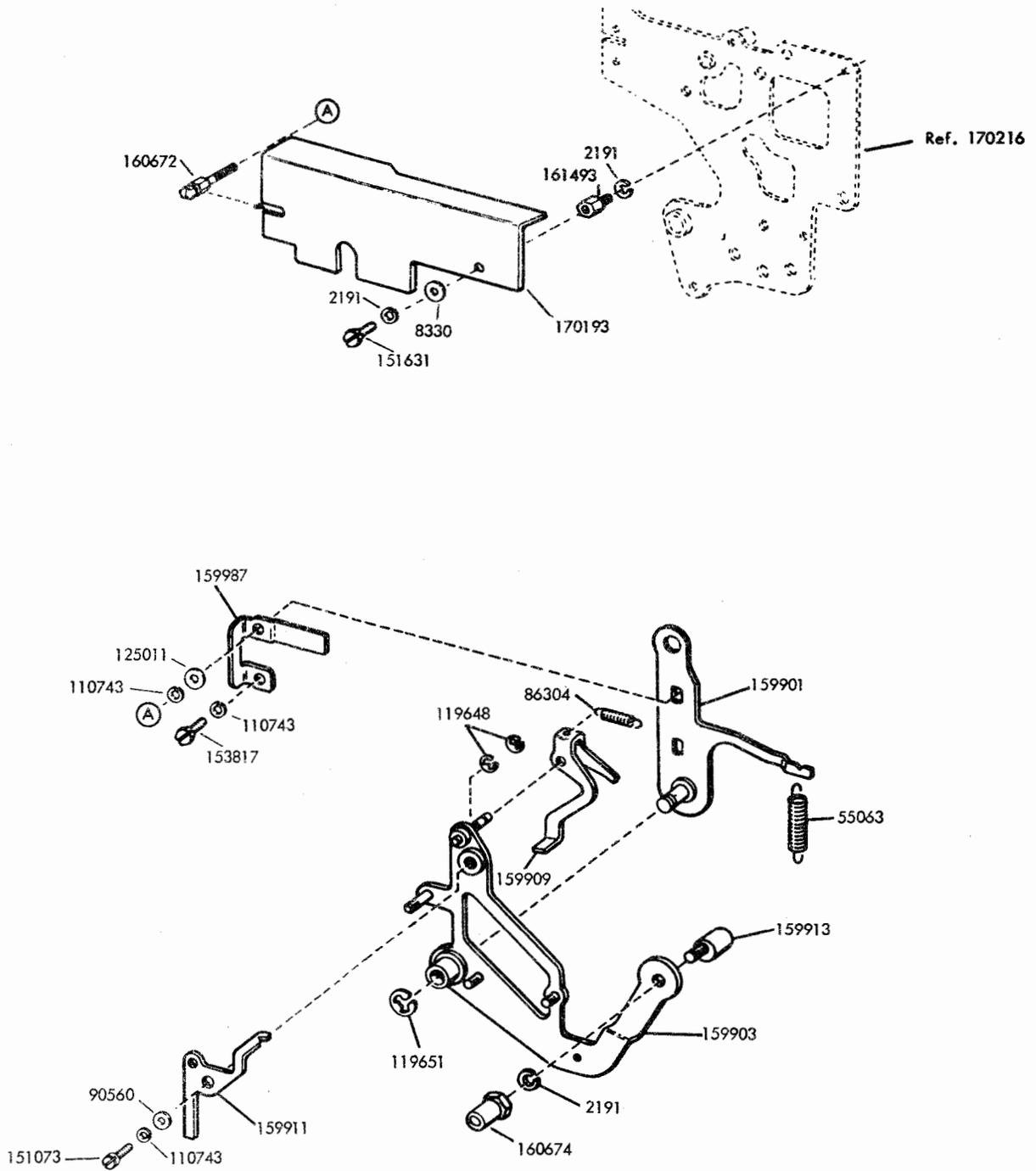


FIGURE 13. 170196 MODIFICATION KIT TO ADD POWER DRIVE TO BACKSPACE



Specification 5534S

FIGURE 14. 170196 MODIFICATION KIT TO ADD POWER DRIVE TO BACKSPACE (Continued)

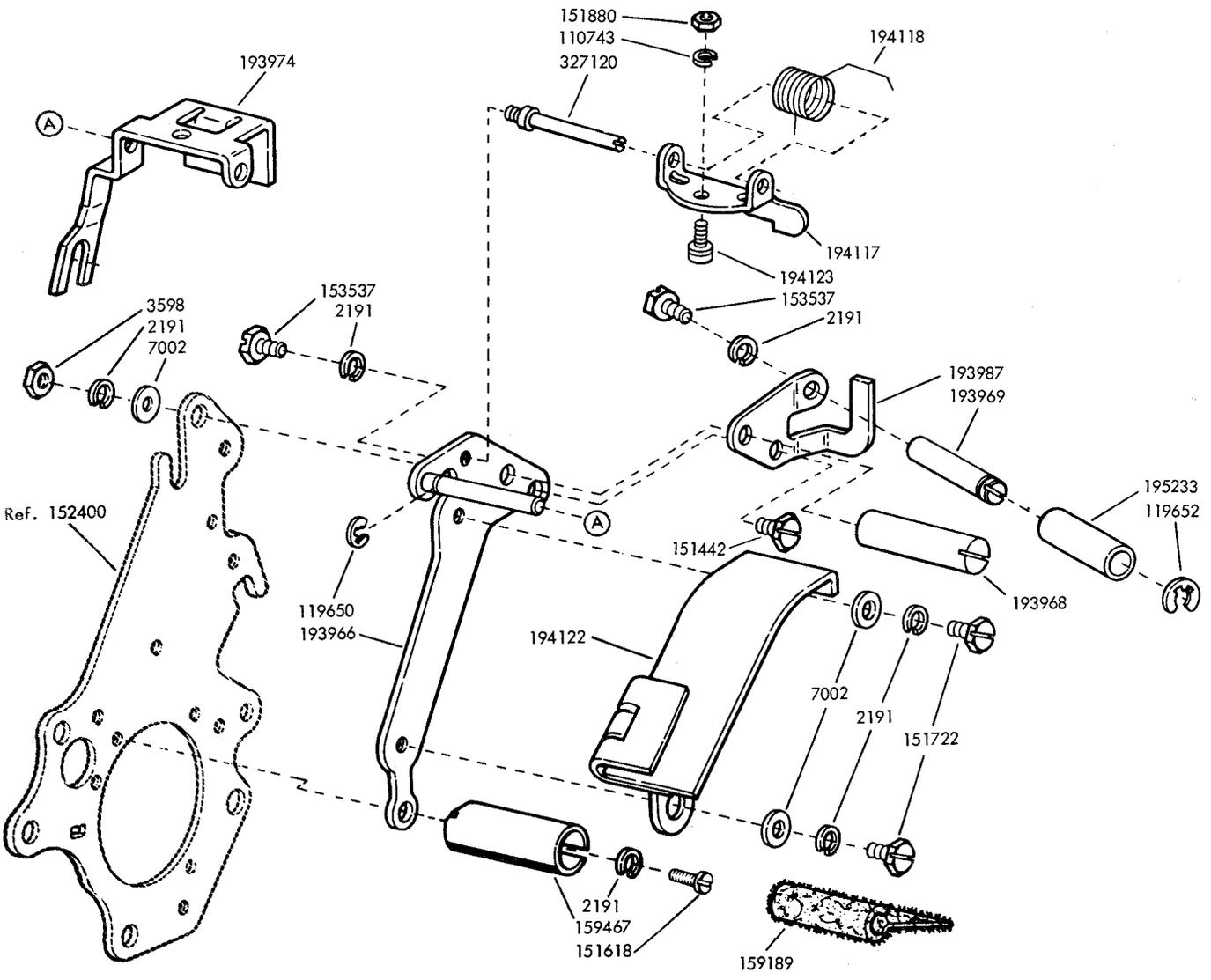
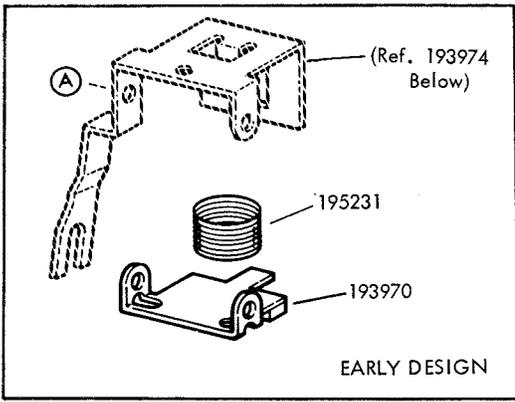


FIGURE 15. SLACK TAPE MECHANISM

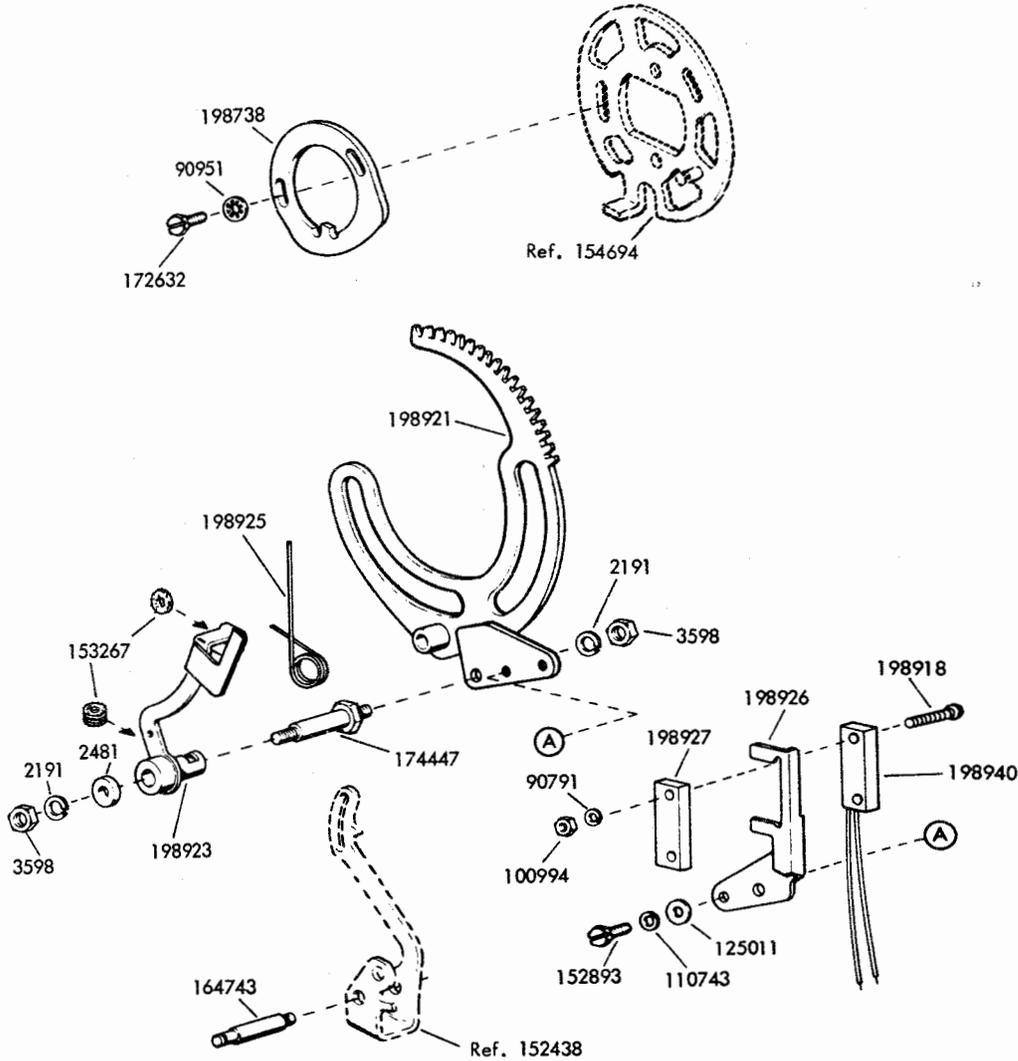


FIGURE 16. 198760 TIMING CONTACT ASSEMBLY

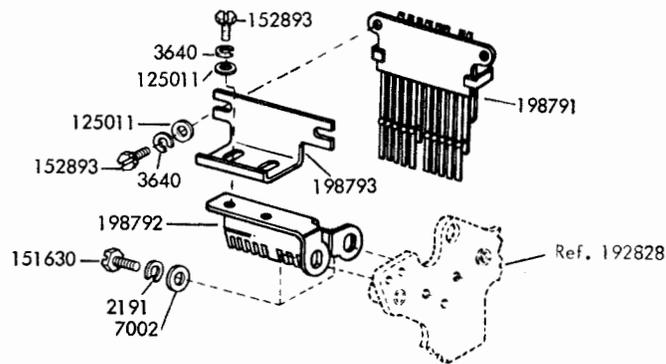


FIGURE 17 CODE READING CONTACTS

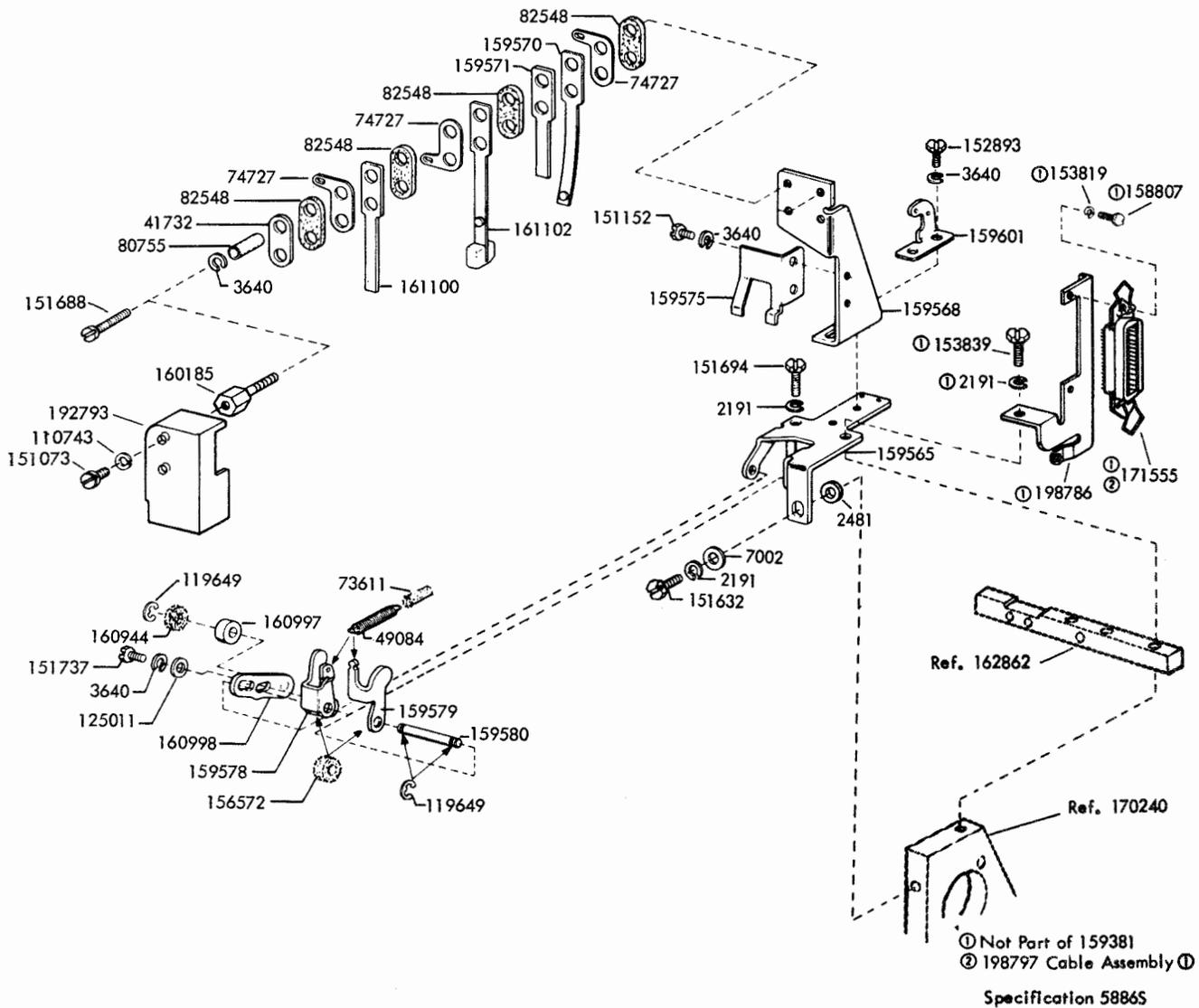
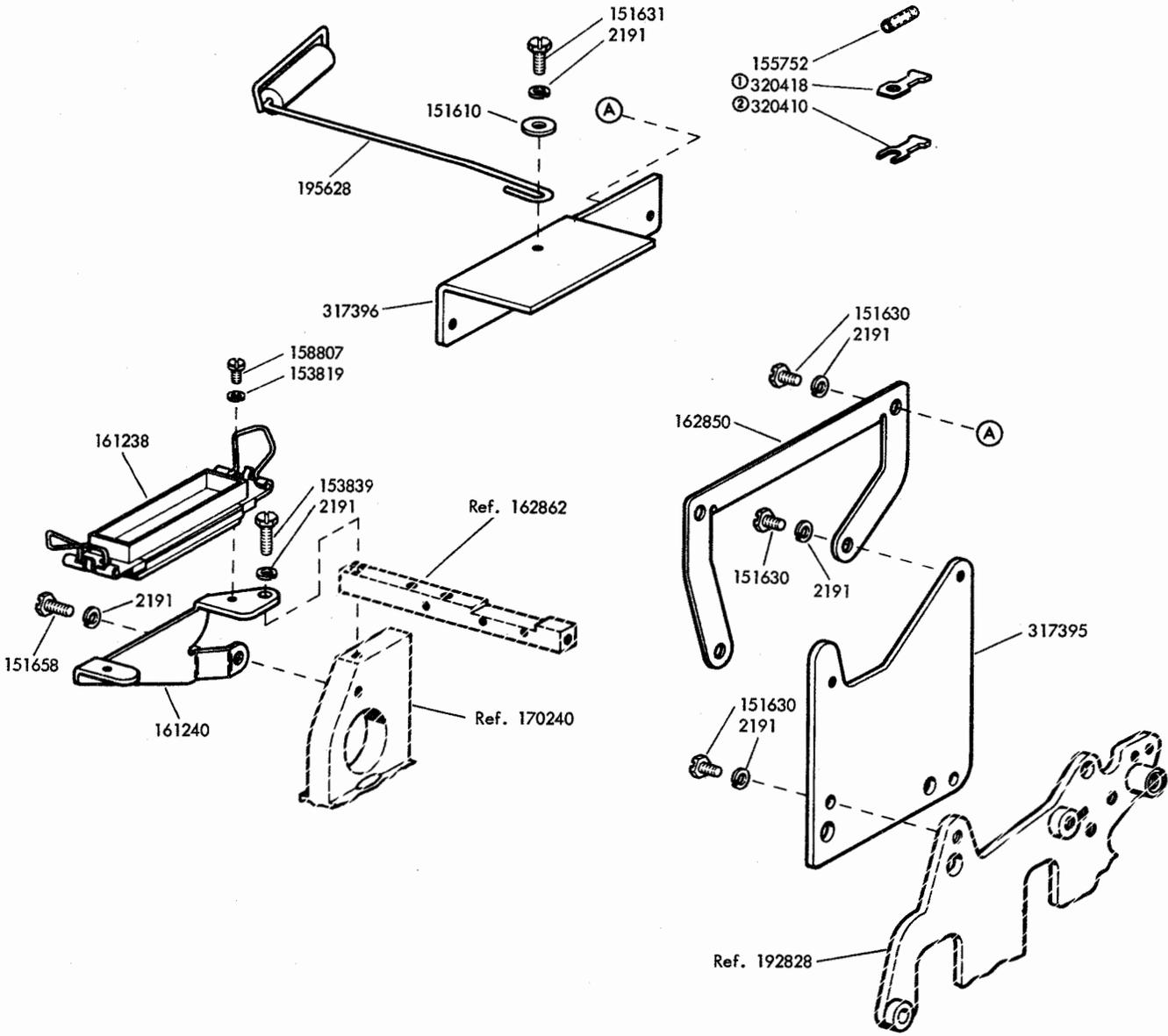


FIGURE 18. 159381 MODIFICATION KIT TO PROVIDE AUXILIARY TIMING CONTACTS



- ① 162207 Cable w/ Terminals
- ② 162064 Cable w/ Terminals

FIGURE 19. COMPONENTS FOR QUICK DISCONNECT FEATURE

NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
224M	Coil, Magnet 14	87401	Spring 2	150048	Spring 2,3
254M	Coil, Magnet 13	90361	Washer, Felt 9	250089	Screw, 4-40 x 1/2 Fil 13
271M	Coil, Magnet 13	90560	Washer, Flat 8,15	150241	Spring 2,3,5
1036	Nut, 6-40 Hex 6	90573	Spring 10	150355	Lever, Latch 2
2034	Washer, Flat 2,11,14	90790	Washer, Flat 14	150356	Lever, Trip 2
2191	Lockwasher 2 to 7,9 to 19	90791	Lockwasher 3,6,17	150923	Washer, Felt 9
2438	Washer, Flat 13	90951	Lockwasher 17	150978	Screw, 6-40 x 1-1/8 Fil 13
2481	Washer, Flat 17,18	91120	Spring 6	151073	Screw, 4-40 x 5/32 Fil 2,3,8,9,15,18
2539	Nut, 3/8-32 Hex 3	93108	Lockwasher 4	151103	Spring 11
2669	Lockwasher 10,12	93356	Washer, Felt 2,6	151152	Screw, 4-40 x 3/16 Hex 2,3,8,12,14,18
3598	Nut, 6-40 Hex 2,3,4,6,7,9,10,11,14,16,17	96717	Screw, 4-40 Shoulder 11	151222	Washer, Felt 9
3599	Nut, 4-40 Hex 3,7,11,13,14	98212	Post, Spring 3	151246	Washer, Flat 5
3603	Nut, 1/4-32 Hex 4	100994	Nut, 2-56 Hex 17	151362	Wick, Felt 10
3640	Lockwasher 2,5,8,14,18	104807	Washer, Flat 8	151416	Nut, 6-40 Hex 6,9
3646	Lockwasher 3	104824	Spring 13	151442	Screw, 6-40 x 1/2 Hex 4,7,11,14,16
3650	Washer, Flat 14	110434	Screw, 4-40 x 3/16 Fil 11	151603	Spacer 13
5363	Spring Compression 6	110446	Nut, 2-56 Hex 3	151610	Washer, Flat 19
7002	Washer, Flat 2,3,6,7,9,10,11,14,16,18	110743	Lockwasher 2,3,5,6,7,8,9,11 to 18	151618	Screw, 6-40 x 7/16 Fil 16
8330	Washer, Flat 2,4,9,12,14,15	112626	Nut, 10-32 Hex 12	151629	Nut, 6-40 Lug 2,9
41382	Spring 6,12	119647	Ring, Retaining 6	151630	Screw, 6-40 x 1/4 Hex 2,3,6,11,14,18,19
41543	Bearing, Ball 4	119648	Ring, Retaining 6,10,12,14,15	151631	Screw, 6-40 x 5/16 Hex 2,3,4,10,11,13,15,19
41732	Plate, Clamp 18	119649	Ring, Retaining 6,14,18	151632	Screw, 6-40 x 3/8 Hex 5,10,14,18
42823	Washer, Flat 5	119650	Ring, Retaining 9,16	151637	Screw, 4-40 x 1/4 Fil 7
49084	Spring 18	119651	Ring, Retaining 2,14,15	151639	Washer, Flat 3
55063	Spring 14,15	119652	Ring, Retaining 2,3,6,9,12,16	151657	Screw, 6-40 x 1/4 Fil 2,3,12
70878	Spring 14	119654	Ring, Retaining 5	151658	Screw, 6-40 x 5/16 Fil 4,19
71437	Washer, Flat 9	121242	Clamp, 1/8 ID Cable 11	151686	Screw, 4-40 x 3/8 Fil 13
73175	Lockwasher 3	121243	Clamp, 3/16 ID Cable 11	151688	Screw, 4-40 x 5/8 Fil 18
73611	Wick, Felt 18	121551	Screw, 8-32 x 1/4 Hex 3	151694	Screw, 6-40 x 11/32 Fil 18
74283	Washer, Spring 12	124177	Lockwasher 6,10,12	151701	Spring, Torsion 11
74727	Terminal, Contact 18	125011	Washer, Flat 2,3,7,12,15,17,18	151714	Spring 11
76081	Washer, Flat 2,13	125015	Washer, Flat 3,9,13,14	151721	Screw, 6-40 x 3/4 Hex 4,14
76099	Washer, Flat 13	125015	Washer, Flat 3,9,13,14	151722	Screw, 6-40 x 3/16 Hex 6,16
76295	Spring 3	125231	Nut, 10-32 Hex 10	151728	Spring 5
76461	Washer, Flat 4	125241	Spring 13	151734	Screw, 4-40 x 3/8 Hex 3
78103	Screw, 6-40 x 1-3/16 Hex 3	128357	Ring, Retaining 9	151737	Screw, 4-40 x 11/64 Hex 5,14,18
79012	Insulator 13	135716	Spring 2	151880	Nut, 4-40 Hex 16
80755	Bushing, Insulating 18	139752	Screw, 4-40 x 11/64 Fil 2,3		
80945	Spring 3	150000	Drum, Clutch 5		
81731	Spring 3	150001	Drum, Clutch 5		
81778	Screw, 4-40 x 3/16 Fil 13	150013	Disk, Adjusting 5		
82548	Insulator, .062" Thk 18	150026	Lever, Shoe Release 5		
84575	Spring 14	150029	Wick, Felt 5		
86304	Spring 15	150040	Screw, 6-40 x 5/8 Fil 5		
86774	Screw, 6-40 Shoulder 3	150043	Shoe, Secondary Clutch 5		
		150044	Shoe, Primary Clutch 5		

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Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
152400	Plate, Selector Mounting 11,13,16	156017	Shaft, Eccentric 9	156995	Post 10
152406	Bracket, Spring 11	156019	Washer, Felt 6	157194	Retainer, Spring 13
152407	Lever, Spacing Lock 11	156024	Plate, Rear 6,7,9	157237	Shield, Terminal 13
152409	Lever, Selecting 11	156042	Post, Spacing 6	157261	Shaft, Stop Arm 12
152411	Lever, Push 11	156043	Bushing 9	158171	Shaft w/Bearing 4
152412	Link 11,13	156047	Spring, Torsion 6	158745	Clamp, Bearing 4
152415	Stud, Adjusting 4	156050	Stud, Eccentric 6	158760	Post, Spring 14
152420	Lamination, Magnet 13	156051	Bushing, Eccentric 9	158807	Screw, 3-48 x 11/64 Fil 18,19
152421	Bracket, Shield Mounting 13	156052	Shoe, Tape 6	158881	Nut, 6-40 Shoulder 4
152423	Bracket, Armature Stop Mounting 13	156054	Lever, Detent 6	158893	Post, Spring 3
152427	Latch w/Hub 12	156055	Wheel, Die 6	158941	Bail, Rocker 10
152425	Post, Spring 13	156058	Link, Rear 9	159011	Bracket, Spring 3
152426	Nut, 6-40 Self-Locking 13	156060	Shaft, Eccentric 9	159181	Lubricator 11
152429	Rack, Sector 12	156061	Arm, Tape Shoe 6	159184	Wick, Lubricating 11
152438	Bail, Stop Arm 12,17	156062	Post, Pivot 6	159185	Retainer, Wick 11
152441	Washer, Flat 12	156067	Guide, Slide Post 9	159189	Wick, Felt 16
152445	Spring Compression 12	156069	Plate 7	159341	Bearing, Ball 5
152458	Shield, Terminal 13	156070	Bail, Toggle 9	159381	Modification Kit 1,18
152634	Washer, Flat 9	156077	Plate w/Post 9	159411	Bearing Assembly 10
152891	Spring 11	156090	Screw, 6-40 Adjusting 6	159427	Bracket, Stop 2,3
152893	Screw, 4-40 x 1/4 Hex 2, 3,5,6,7,8,9,11,14,17,18	156093	Washer, Felt 9	159431	Lever, Main Trip 2,3
153239	Roller 10	156094	Link, Front 9	159467	Holder, Wick 16
153267	Washer, Felt 17	156095	Bushing 9	159544	Release, Clutch 2
153489	Detent 12	156099	Link, Rear Drag 9	159560	Spring 7
153537	Screw, 6-40 x 9/32 Hex 16	156103	Strip, Felt 9	159565	Bracket w/Post 18
153538	Screw, 6-40 x 7/16 Hex 7	156162	Washer, Flat 9	159568	Bracket, Contact 18
153817	Screw, 4-40 x 3/8 Hex 15	156165	Washer, Felt 2,9	159570	Spring, Contact 18
153819	Lockwasher 18,19	156169	Washer, Felt 9	159571	Stiffener 18
153839	Screw, 6-40 x 5/8 Hex 2,9,18,19	156173	Stud 7	159575	Bracket, Stop 18
154215	Spring 9	156248	Latch 2,3	159578	Bail, Front Contact 18
154242	Screw, 6-40 x 5/16 Hex 10	156257	Bracket 2	159579	Bail, Rear Contact 18
154349	Spring 11	156267	Lever, Trip 3	159580	Shaft, Actuating Bail 18
154396	Cam w/Pin 5	156318	Lever, Reset 2	159601	Bracket, Spring 18
154398	Bearing, Needle 5	156366	Shaft, Rocker Bail 10	159625	Bracket, Bail Guide 10
154694	Disk, Clutch Cam 5,17	156387	Lever, Trip 2	159880	Slide 11
154698	Wick, Felt 6	156388	Lever, Adjusting 2	159901	Plate w/Post 15
155096	Plate, Range Finder Mounting 12	156403	Disk, Bearing 5	159903	Bellcrank 15
155752	Sleeve, 5/64 ID x 1/2" Lg Insulating 19	156412	Link, Drive 10	159909	Pawl, Feed 15
155995	Screw, 6-40 Shoulder 4	156465	Washer, Spring 5	159911	Plate 15
156009	Post, Slide 9	156472	Post, Spring 2	159913	Screw, 6-40 Eccentric 15
156013	Screw, 4-40 Spl 9	156536	Screw, 4-40 x 1/8 Fil 11	159954	Link, Adjusting 14
156015	Plate, Spring 9	156572	Washer, Felt 18	159955	Link, Drive 14
156016	Link, Front Drag 9	156576	Washer, Felt 10	159956	Post 14
		156577	Roller, Detent Lever 6	159957	Link 14
		156880	Jumper, 2-3/8" Black 13	159958	Latch 14
		156881	Jumper, 1-1/2" Black 13	159959	Extension 14
		156740	Screw, 6-40 x 7/32 Hex 14	159960	Eccentric 14
		156921	Guide, Adjusting Lever 10	159962	Ring, Retaining 14
		156987	Screw, 6-40 Spl 10	159963	Arm, Adjusting 14
		156994	Strip, Felt 10		

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159974	Eccentric 14	170201	Shaft w/Bearing 5	193804	Armature 14
159975	Bail, Armature 14	170202	Post, Guide 2,3	193821	Bracket w/Post 14
159976	Armature 14	170203	Lever, Slide Trip 2,3	193822	Clamp 14
159977	Hinge 14	170204	Bracket, Spring 2	193824	Latch w/Hub 14
159978	Shaft 14	170206	Post, Guide 9	193825	Magnet Assembly 14
159979	Arm, Non-Repeat 14	170210	Block Assembly, Punch 8	193966	Bracket w/Stud 16
159980	Post, Spring 14	170211	Arm, Rocker 9	193968	Post 16
159987	Bracket, Guide 15	170215	Spring, Punch Block 8	193969	Post 16
160180	Armature w/Extension 13	170216	Plate, Front 6,8,14,15	193970	Plate, Clamp 16
160182	Bracket w/Button 13	170217	Post 6	193974	Depressor, Tape 16
160184	Plate, Stop 13	170218	Shaft, Feed Wheel 6	193976	Bail, Rocker 10
160185	Post 18	170219	Stud, Die Wheel 6	193987	Bracket, Roller 16
160186	Bushing, Shoulder 13	170220	Guide, Tape 6	194117	Plate, Clamp 16
160672	Stud 15	170225	Block, Tape Guide 7	194118	Spring, Torsion 16
160674	Nut, 6-40 Shoulder 15	170230	Knob 12	194122	Platform, Tape 16
160744	Washer, Felt 18	170231	Guide, Upper 11	194123	Screw, 4-40 Spl 16
160948	Screw, 2-56 Spl 6	170232	Guide, Lower 11	194162	Bail, Reset 9
160997	Roller 18	170233	Stud 11,12	194992	Modification Kit 8
160998	Pad, Base 18	170234	Bracket, Guide 11	194993	Guide, Tape 8
161100	Spring, Contact 18	170235	Bracket, Spring 11	195231	Spring, Compression 16
161102	Spring, Contact 18	170236	Lever 11	195233	Roller 16
161107	Stud 6	170237	Lever, Start 11	195240	Post 13
161108	Stud 7	170238	Bail, Reset 11	195251	Armature, Selector 13
161139	Nut, 6-40 Hex 6	170240	Frame 2,4,5,10,18,19	195628	Guide, Tape 19
161238	Connector, 36 Pt Receptacle 19	170241	Screw, 6-40 Adjusting 6	195634	Modification Kit 13
161240	Bracket, Connector 19	170242	Slide, Feed Hole Punch 7	195787	Retainer, Chad Chute 8
161493	Post, Supporting 15	170244	Wheel, Die 6	198738	Cam, Timing 17
162064	Cable w/Terminals 19	170246	Slide w/Insulator 7	198739	Plate 3
162207	Cable w/Terminals 19	170247	Guide 7	198760	Contact Assembly, Timing 1,17
162834	Solenoid, Feed-Out 3	170264	Post, Guide 2,3	198778	Wheel, Feed 6
162850	Handle 19	171555	Connector, 50 Pt Receptacle 18	198781	Block Assembly, Punch 8
162862	Bar, Mounting 2,18,19	172632	Screw, 4-40 x 3/16 Hex 17	198782	Post, Roller 3
163015	Pinion, 28T 4	172893	Plate Assembly, Front 9	198783	Post, Roller 3
163018	Gear, 49T 4	172984	Cover, Gear 8	198784	Roller, Tape 3
163025	Gear Set, 100 WPM 4	172993	Spring 8	198786	Bracket, Connector 18
164279	Chute, Chad 8	173340	Collar 5	198787	Bracket, Mounting 3
164300	Spacer, .100" Thk 7	174447	Post 17	198788	Lever, Trip 3
164386	Bracket, Magnet Mounting 13	176266	Spring, Torsion 2	198789	Bail, Latch 3
164513	Pawl, Feed 9	176490	Bracket w/Hub 2	198791	Contact Assembly 18
164743	Shaft 17	176647	Latch w/Hub 14	198792	Bracket, Guide 18
164851	Wheel, Feed 6	179573	Nut, 6-40 Hex 9	198793	Bracket, Contact 18
170124	Lubricator Assembly 11	182909	Spring 11	198794	Bail, Solenoid 3
170125	Lever, Shoe Release 5	192246	Extension, Chad Chute 8	198796	Link w/Hub 10
170193	Guard, Back Space 15	192493	Spring 11	198797	Cable Assembly 18
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		192709	Link w/Hub 10	198836	Bushing 3

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198844	Bracket, Switch Mounting 3	198927	Magnet 3,17	317395	Plate 19
198917	Switch, Feed 3	198940	Switch, Feed 17	317396	Bracket, Stop 19
198918	Screw, 2-56 x 5/8 Fil 3, 17	199506	Gasket 8	320408	Terminal, Spade Type 13
198921	Rack, Sector 17	305638	Bracket, Guide 9	320410	Terminal, Spade Type 19
		309365	Shaft w/Bearing 5	320418	Terminal, Ring Type 19
				327120	Post 16