

Classification: A1C

Billable to Telco: Yes X No

APPARATUS AFFECTED: The following units if equipped with the TP164386 Magnet Mounting Bracket: (also - See SUPPLEMENTAL INFORMATION)

28, 35 and 37 Typing Units.

28, 35 and 37 Typing Reperforator Units.

28, 35 and 37 Nontyping Reperforator Units.

TP153949 Modification Kit to Add Magnet Bracket Assembly.

PART AFFECTED: TP164386 Magnet Mounting Bracket

REASON: To prevent first character garble due to armature sticking to pole pieces on the selector magnet assembly.

CHANGE: The manufacturing process for the TP164386 magnet mounting bracket is revised to eliminate the substance that causes the armature to hang up.

PUBLICATION AFFECTED: The TP164386 magnet mounting bracket is illustrated in the following publications:

Section 573-115-800, Issue 3, Page 45.

Section 573-118-800, Issue 2, Page 16.

Section 573-119-800, Issue 2, Page 8.

Section 574-220-800, Issue 3, Page 27.

Section 574-224-800, Issue 4, Page 13.

Section 574-233-800, Issue 4, Page 16.

Section 574-320-800, Issue 2, Page 24.

Section 574-320-801, Issue 5, Page 33.

Section 574-329-800, Issue 2, Page 10.

Section 574-329-801, Issue 3, Page 10.

Section 574-330-800, Issue 4, Page 15.

Specification 5815S, Issue 2, Page 3, Figure 1.

IDENTIFICATION: The TP164386 magnet mounting brackets manufactured by the revised process can be identified by the presence of a blue dot near the lower mounting hole. See Attachment Sheet 1.

INTERCHANGEABILITY: The currently manufactured TP164386 magnet mounting bracket is interchangeable with the original TP164386 magnet mounting bracket.

PARTS AVAILABILITY: Parts are available.

SUPPLEMENTAL INFORMATION: A1C - means same as A1 except, applies only to units serially numbered as follows and not identified by a BLUE DOT.

28/35 TYPING UNITS (LP) - serial numbers later than 378200.

37 TYPING UNITS (YP) - serial numbers later than 7300.

28/35 TYPING REPERFORATOR UNITS (LPR) - serial numbers later than 147600.

28/35 NONTYPING REPERFORATOR UNITS (LRPE) - serial numbers later than 034050.

37 TYPING REPERFORATOR UNITS (YPR) - serial numbers later than 001280.

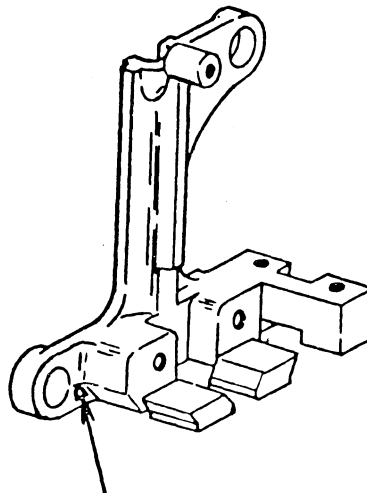
37 NONTYPING REPERFORATOR UNITS (YRPE) - serial numbers later than 02700.

REFERENCES: None

TCN INDEX CLASSIFICATION: 28 AA 23, 28 AG 11, 35 AA 23, 35 AG 11, 37 AA 17 and 37 AG 09

Attached Sheet 1

TP164386 MAGNET MOUNTING BRACKET



BLUE DOT IN THIS AREA INDICATES
TP164386 MAGNET MOUNTING BRACKET
MANUFACTURED BY THE REVISED PROCESS.