

35 CABINET FOR AUTOMATIC SEND RECEIVE

TELETYPEWRITER SETS

LUBRICATION

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1. GENERAL

1.01 This section is reissued to incorporate recent engineering information. Changes and additions are indicated by arrows placed in the margins.

1.02 The 35 Cabinet should be lubricated as directed in this section. The figures indicate the points to be lubricated and the quantity of lubricant to be used. Lubricate the assembly just prior to placing it in service.

1.03 The cabinet should be lubricated after each six months period of time or when the operating components of the set are serviced.

1.04 Use KS7470 oil at all points requiring oil and KS7471 grease at all points requiring grease.

1.05 The unit should be thoroughly lubricated, but over-lubrication, which might allow oil or grease to be thrown to other parts, should be avoided. The following general instructions supplement the specific lubrication points indicated:

- (a) Apply one drop of oil to all spring hooks.
- (b) Apply oil to all pivot points.
- (c) Apply oil to all sliding surfaces.

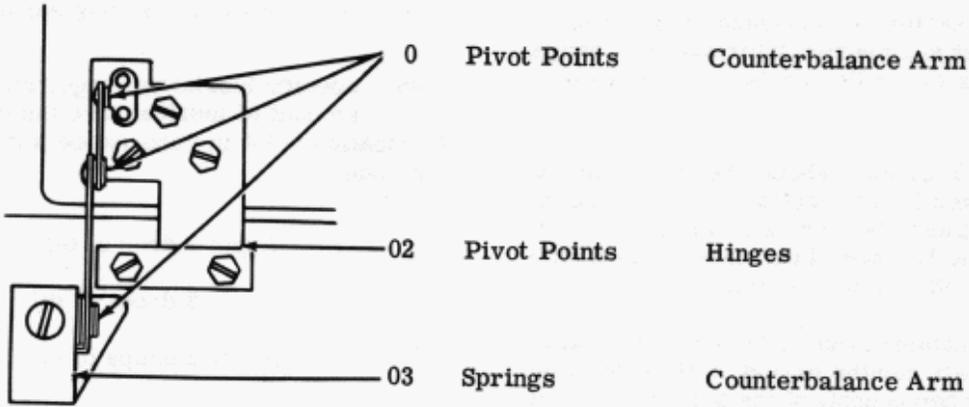
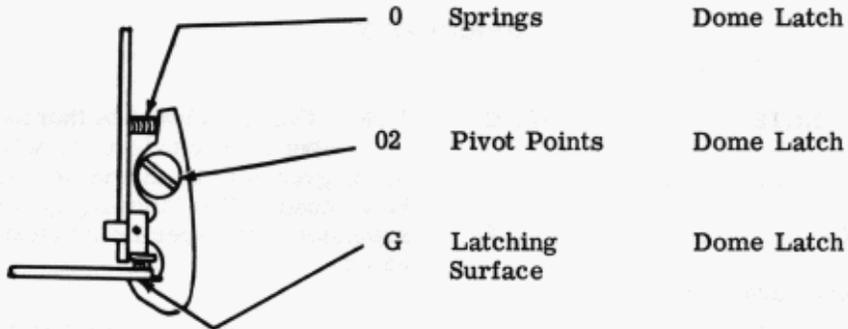
1.06 Specific lubrication requirements and the amount of lubricant are indicated at each lubrication point in accordance with the following code:

- O Apply 1 drop of oil.
- O2 Apply 2 drops of oil.
- O3 Apply 3 drops of oil.
- G Apply thin film of grease.

1.07 Remove any oil from finished surfaces with a soft clean cloth.

2. LUBRICATION

2.01 Upper Cover Hinge and Latch



2.02 Lower Cover Hinge and Latch (Later Design Only)

