

**TP195251 ARMATURE, TP104824 SPRING, AND
TP164386 MAGNET BRACKET ASSEMBLY**

APPARATUS AFFECTED: 35A Tape Typing Unit; 35B Typing Unit.

OBJECT: To reinstate the TP195251 armature having two anti-freeze buttons and the TP104824 spring on units from which they had been inadvertently removed.

CHANGE: 1. The TP160180 armature is replaced by the TP195251 armature. (See Note 1 and "IDENTIFICATION".)

2. The TP151715 spring is replaced by the TP104824 spring.

3. The TP160177 magnet bracket assembly is replaced by the TP164386 magnet bracket assembly.

Note 1: Only the latest style TP195251 armature is to be used. It may be identified by the *width of the opening* between the side arms of the armature extension which is approximately 7/32 inch.

Note 2: The TP195251 armature and TP104824 spring are contained in the TP195634 modification kit; the TP164386 magnet bracket assembly must be ordered separately.

The TP160180 armature, TP151715 spring and TP160177 magnet bracket assembly are shown in Teletype Bulletins 1187B, page 4-23, change 2; and 1188B, page 2-16, original.

IDENTIFICATION: 1. The TP195251 armature has two anti-freeze buttons approximately 3/16 inch in diameter with the opening between the side arms of the armature extension approximately 7/32 inch wide. The TP160180 armature has one anti-freeze button approximately 3/32 inch in diameter.

2. The TP104824 spring is approximately 11/64 inch in diameter; the TP151715 spring is approximately 9/64 inch in diameter.

3. The TP164386 magnet bracket assembly has the pole pieces cast integral with the bracket; each pole piece has a tungsten wear button. The TP160177 magnet bracket assembly has the pole pieces doweled and fastened with screws which are covered with plastic.

INTERCHANGEABILITY: New and old style parts are interchangeable in sets only.

CLASSIFICATION FOR APPARATUS FURNISHED BY TELETYPE: This change is now in effect.

W.E.CO. STOCK OF OLD STYLE PARTS: The TP151715 spring may be furnished for other applications; all other old style parts shall not be furnished.

APPLICATION TO APPARATUS IN THE FIELD: Should be incorporated in all apparatus where parts require replacement.

APPLICATION AT W.E.CO. DIST. HOUSE REPAIR SHOPS: All units shall be equipped with new style parts.