

35 REPERFORATOR BASES  
LUBRICATION

| CONTENTS                              | PAGE |
|---------------------------------------|------|
| 1. GENERAL. . . . .                   | 1    |
| 2. REPERFORATOR BASES . . . . .       | 2    |
| Gear bracket assembly . . . . .       | 3    |
| Intermediate drive assembly . . . . . | 3    |
| Tape-out switch mechanism. . . . .    | 2    |
| Tape winder mechanism . . . . .       | 2    |

1. GENERAL

1.01 This section provides lubrication information for the following units: the 35 receiving-only reperforator base, the 35 auxiliary reperforator base (for Automatic Send-Receive (ASR) Set mounting), and the 35 multiple mounted reperforator base.

1.02 General areas of the bases are shown by photographs. Specific points of lubrication are indicated by line drawings and descriptive text. The symbols in the text indicate the following directions:

- O1 Apply one drop of oil.
- O2 Apply two drops of oil.
- G Apply thin coat of grease.
- SAT Saturate with oil (felt washers, etc).

KS7470 oil and KS7471 grease should be used.

1.03 The equipment should be thoroughly lubricated, but over-lubrication which might allow oil to drop or grease to be thrown on other parts should be avoided. Special care should be exercised to prevent lubricants from getting between armature and pole faces or between electrical contact points in the associated units.

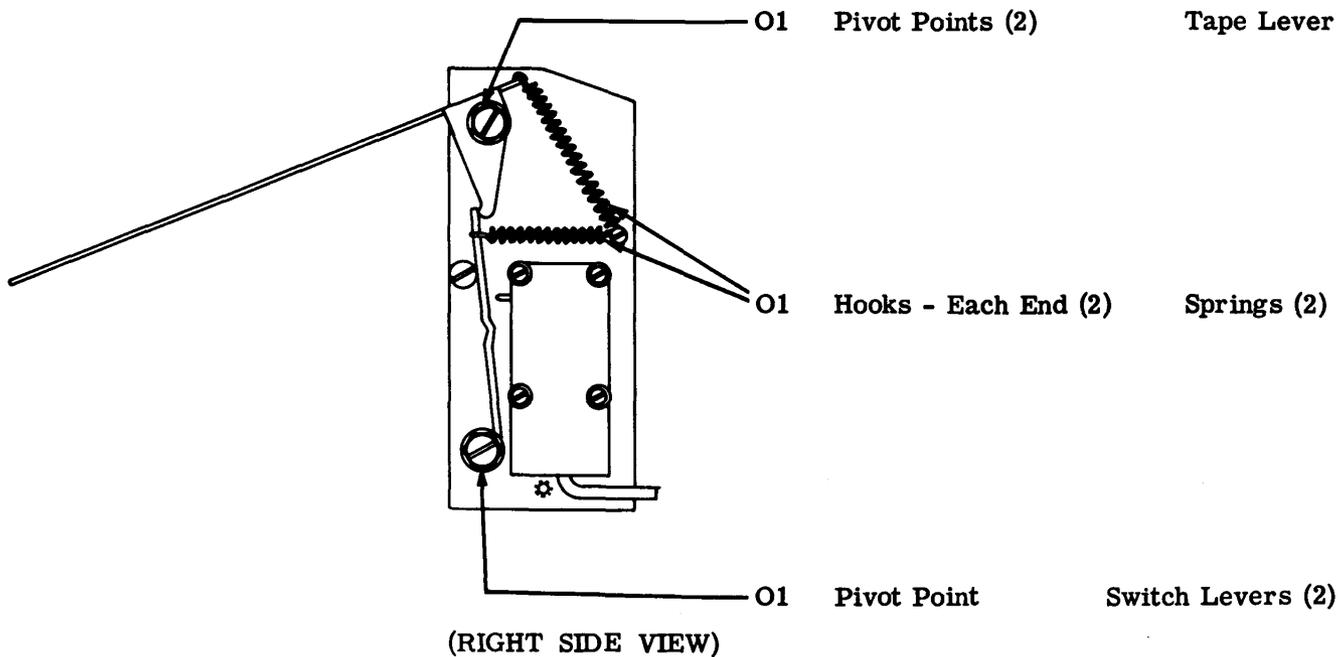
1.04 The following general instructions supplement the specific lubricating points illustrated on subsequent pages.

- (a) Apply one drop of oil to all spring hooks.
- (b) Apply oil to all sliding surfaces.
- (c) Saturate all felt washers.

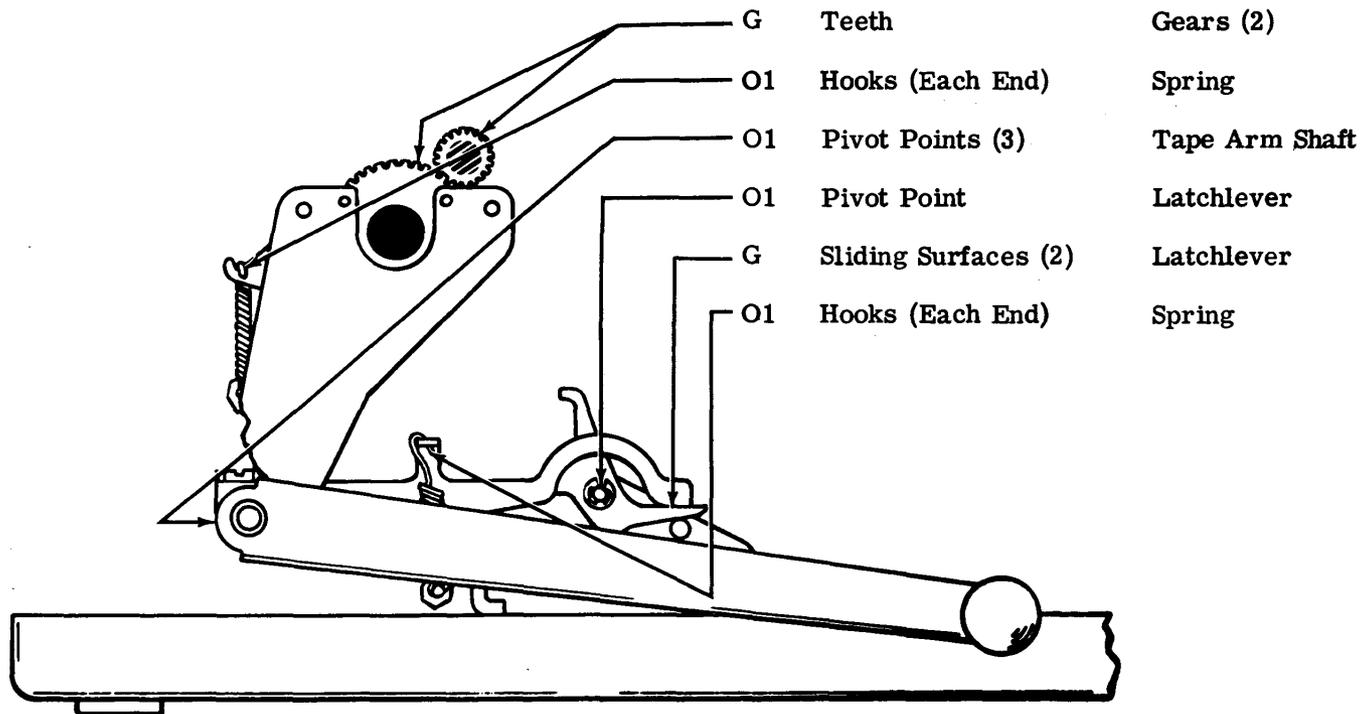
1.05 The bases should be lubricated before being placed in service or prior to storage. After a few weeks of service, relubricate to make sure that all specified points have received lubricant. Thereafter, lubricate the bases every 1,500 operating hours, or 6 months, whichever occurs first.

2. REPERFORATOR BASES

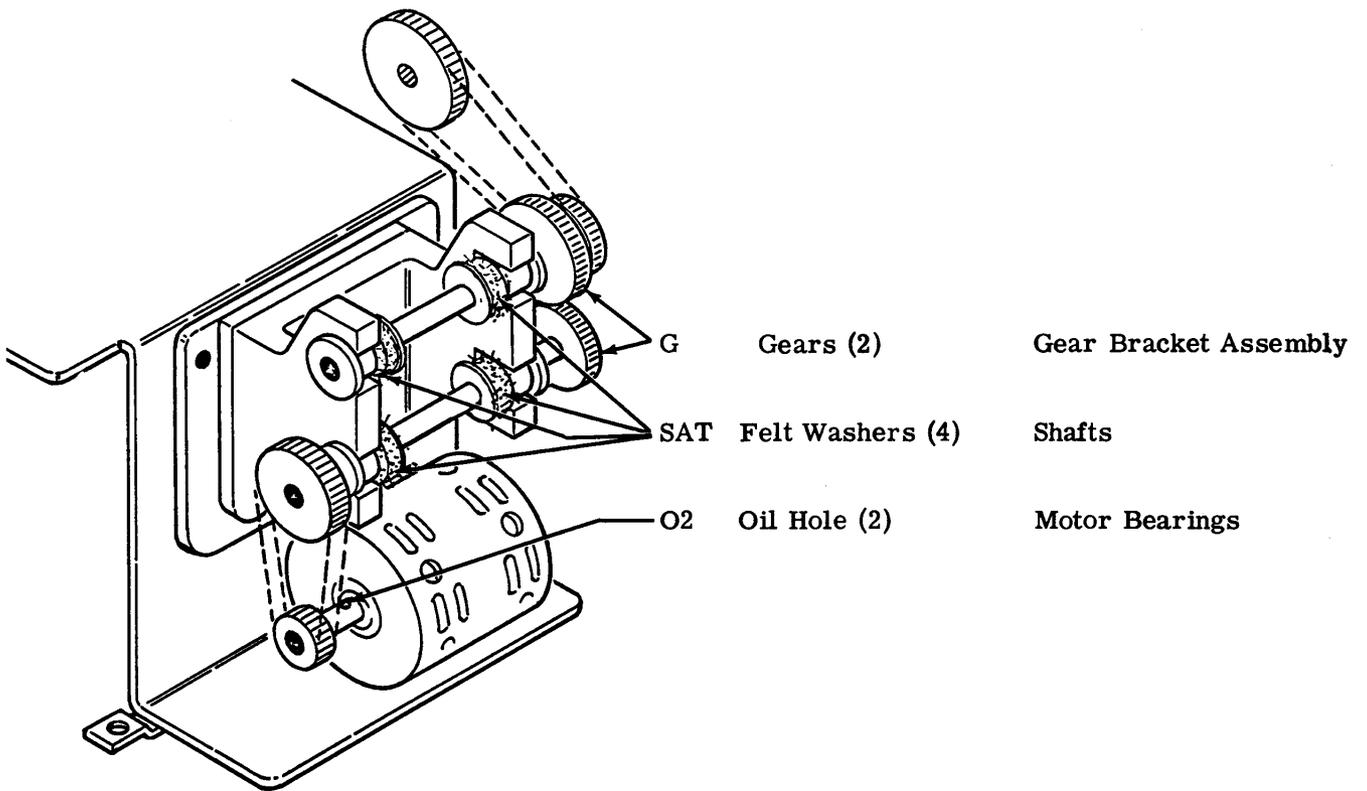
2.01 Tape-Out Switch Mechanism (All 35 Reperforator Bases)



2.02 Tape Winder Mechanism (35 Receiving-Only Reperforator Bases)



2.03 Gear Bracket Assembly (35 Auxiliary Reperforator Base)



2.04 Intermediate Drive Assembly (35 Receiving-Only Reperforator Bases)

