

35 RECEIVING ONLY REPERFORATOR TABLE

ADJUSTMENTS

CONTENTS	PAR. NO.
1. GENERAL	1.01-1.07
2. ADJUSTMENTS	2.01
Chad disposal counterweight	2.01

1. GENERAL

1.01 This section is reissued to include complete adjustment requirements for the 35 Receiving Only Reperforator Table.

1.02 This equipment consists mainly of passive parts and requires only the chad disposal counterweight adjustment. The plastic chad disposal tube should be disconnected from the perforator and retracted through the hole in the top of the table before an adjustment is made. Necessary adjustments can be checked without disturbing the chad tube.

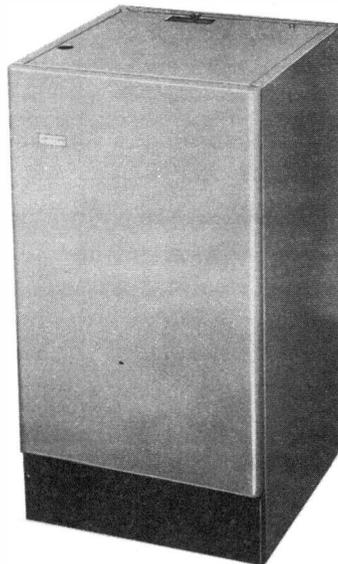


Figure 1 - 35 Receiving Only Reperforator Table

1.03 Reinstall the chad tube on the perforator chad chute when adjustments are completed. Insert the chad tube through the hole at the left side of the table top. Engagement between the chad chute and the chad tube should be at least one inch.

1.04 Reference to left or right, front or rear and up or down refer to the apparatus in its normal operating position, as viewed from the front. It is assumed that the elements depicted in illustrations in this section are being viewed from the front of the equipment, unless the illustrations are specifically labeled otherwise. In the illustrations, pivot points are shown by circles or ellipses that are solid black to indicate fixed points and cross-hatched to indicate floating points.

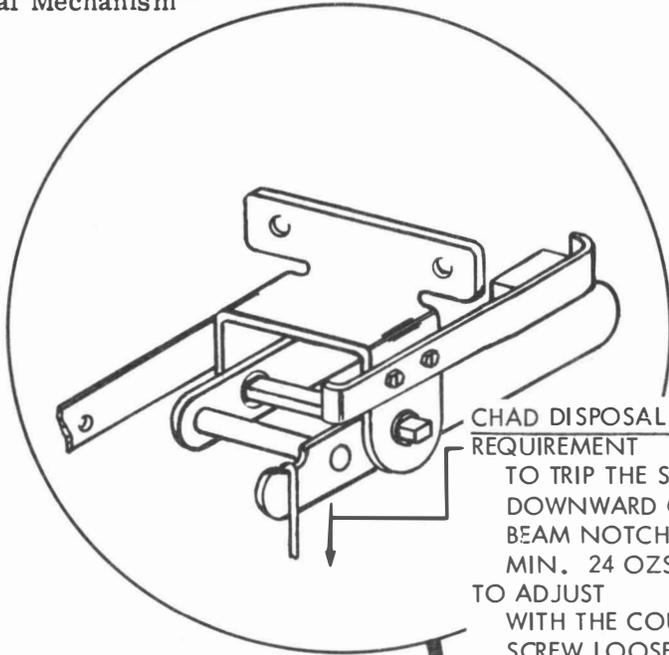
1.05 Tools required to make the adjustments and test the spring tensions are listed in the appropriate section. Spring tensions given in this section are indications, not exact values, and should be checked with the correct scale applied in the positions shown in the drawings.

1.06 Parts dismantled to facilitate checking or readjustment should be reassembled after the operation is completed. If a part mounted on shims is to be dismantled, the number of shims used at each mounting screw should be noted so that the same shim pile-ups can be replaced when the part is remounted. When parts removed are replaced, related adjustments which may have been affected should be checked.

1.07 Parts that are worn to the extent that they can no longer be made to meet the specified requirements by authorized adjustments or which are worn to the extent that it seems probable that early further wear might cause a loss of adjustment should be replaced by new parts. Springs which do not meet the requirements and for which there are no adjusting procedures should be discarded and replaced by new springs.

2. ADJUSTMENTS

2.01 Chad Disposal Mechanism



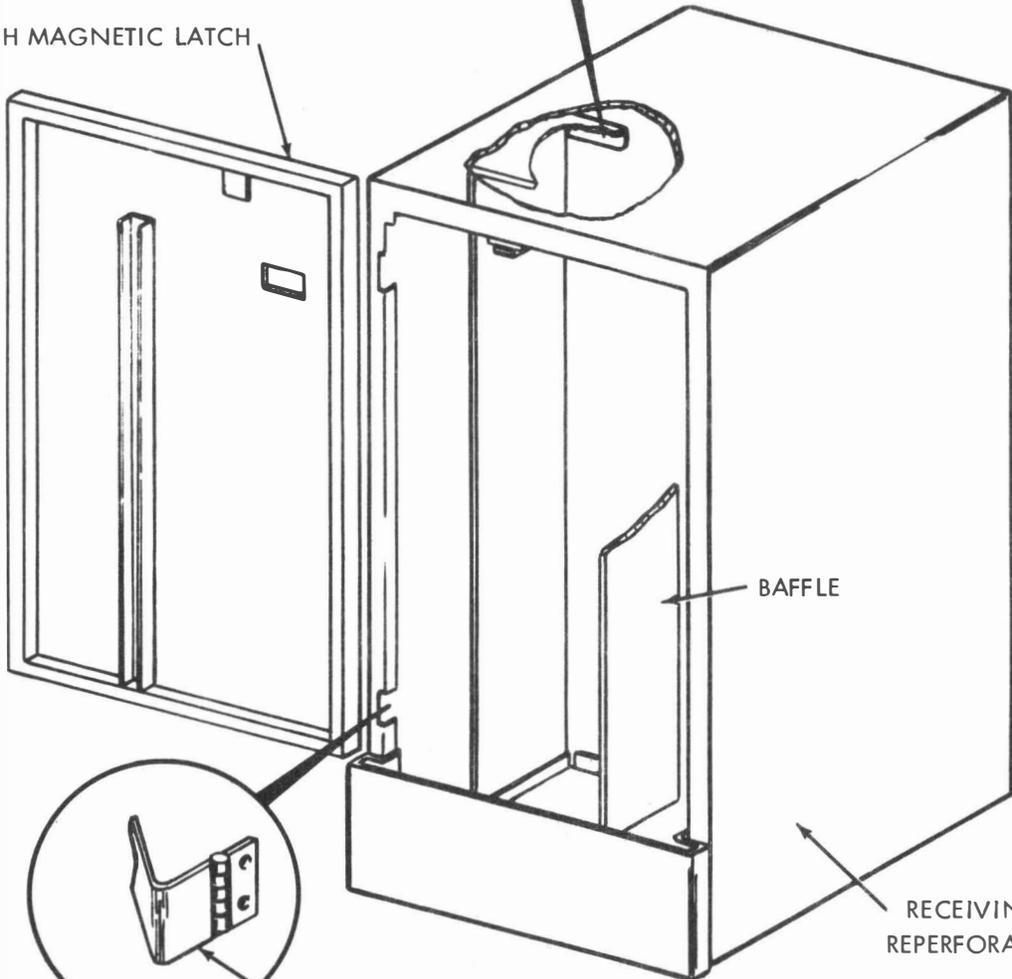
CHAD DISPOSAL COUNTERWEIGHT REQUIREMENT

TO TRIP THE SWITCH WHEN PULLING DOWNWARD ON THE CHAD BOX SUPPORT BEAM NOTCH.

MIN. 24 OZS. --- MAX. 27 OZS.

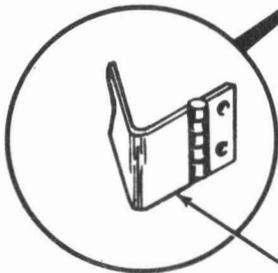
TO ADJUST WITH THE COUNTERWEIGHT MOUNTING SCREW LOOSE SLIDE THE COUNTERWEIGHT ON ITS BEAM TO MEET REQUIREMENT.

DOOR WITH MAGNETIC LATCH



BAFFLE

RECEIVING ONLY
REPERFORATOR TABLE



DOOR HINGES