

35 RECEIVING ONLY REPERFORATOR TABLE

LUBRICATION

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1. GENERAL

1.01 This section is reissued to include complete lubrication procedures for the 35 Receiving Only Reperforator Table as a standard.

1.02 The 35 Receiving Only Reperforator Table consists mainly of passive parts and requires only two points of lubrication. These points are shown by a photograph. Specific lubrication information is indicated by line drawings and descriptive text. The symbols in the text indicate the following directions:

- O Apply one drop of oil.
- O2 Apply two drops of oil.
- O3 Apply three drops of oil, etc.
- G Apply thin coat of grease.
- SAT Saturate with oil. (Felt washers, etc.)
- L Apply lubriplate.

KS7470 oil and KS7471 grease should be used.

1.03 The equipment should be thoroughly lubricated, but over-lubrication which might allow oil to drop or grease to be thrown on other parts should be avoided. Special care should be exercised to prevent lubricant from getting between electrical contact points.

1.04 The following general instructions supplement the specific lubricating points illustrated on subsequent pages.

Apply one drop of oil to all spring hooks.

Apply a light film of oil to all cam surfaces.

Apply a thick coat of grease to all gears.

Saturate all felt washers, oilers, etc.

Apply oil to all pivot points.

Apply oil to all sliding surfaces.

1.05 All equipment should be lubricated before being placed in service or prior to storage. After a few weeks of service, relubricate to make certain that all specified points have received lubricant. Thereafter, the following schedule should be adhered to:

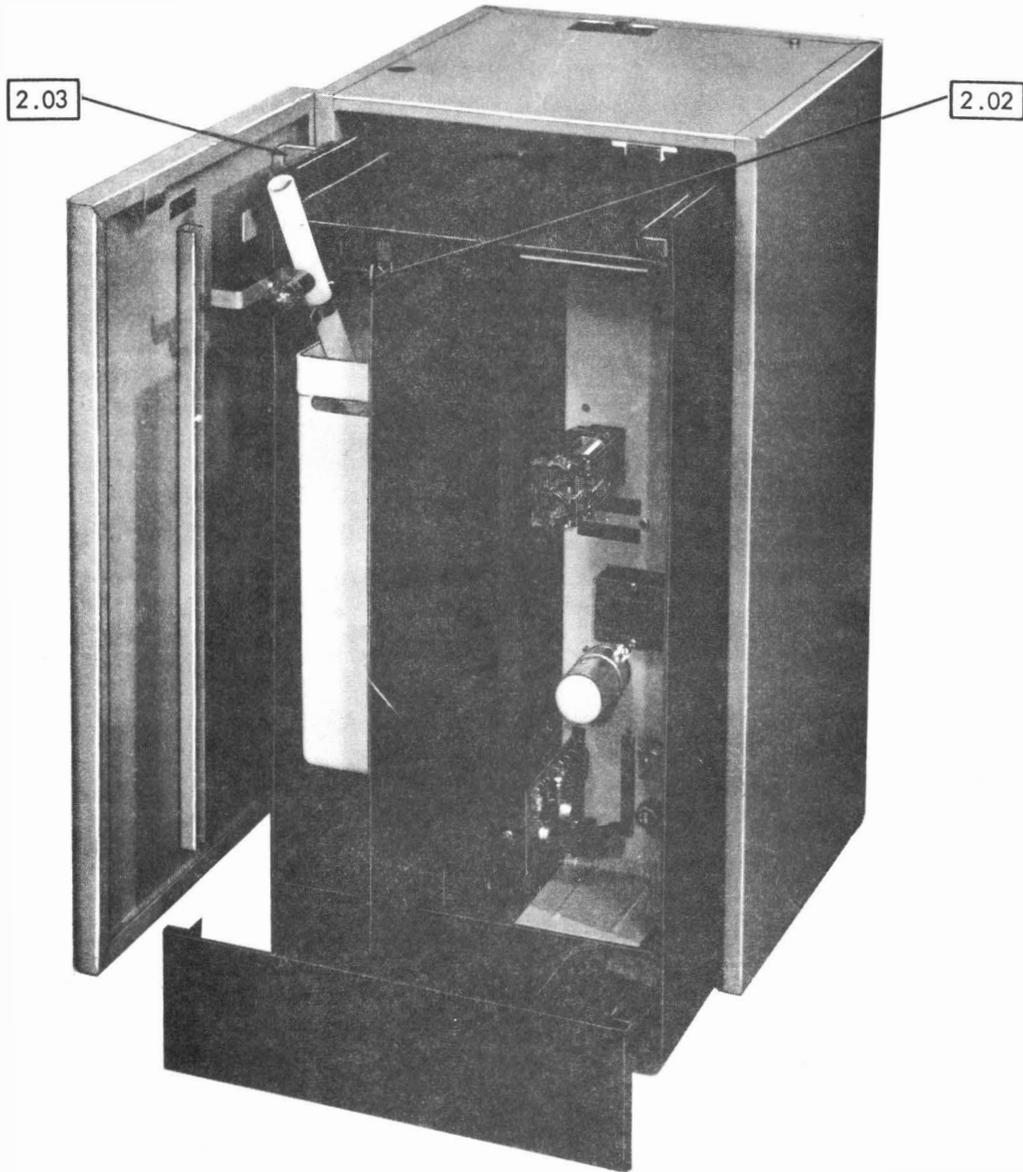
<u>Operating Speed</u>	<u>Lubrication Interval</u>
60 W.P.M.	3000 hours or 1 year*
75 W.P.M.	2400 hours or 9 months*
100 W.P.M.	1500 hours or 6 months*

\*Whichever comes first.

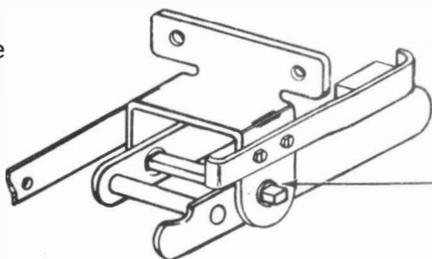
2. LUBRICATION

SECTION 574-234-701

2.01 Receiving Only Reperforator Table



2.02 Knife



○ PIVOT POINTS (2) KNIFE

2.03 Hinge



○ PIVOT POINT HINGES (2)