

37 TYPING UNIT (YP)

PARTS

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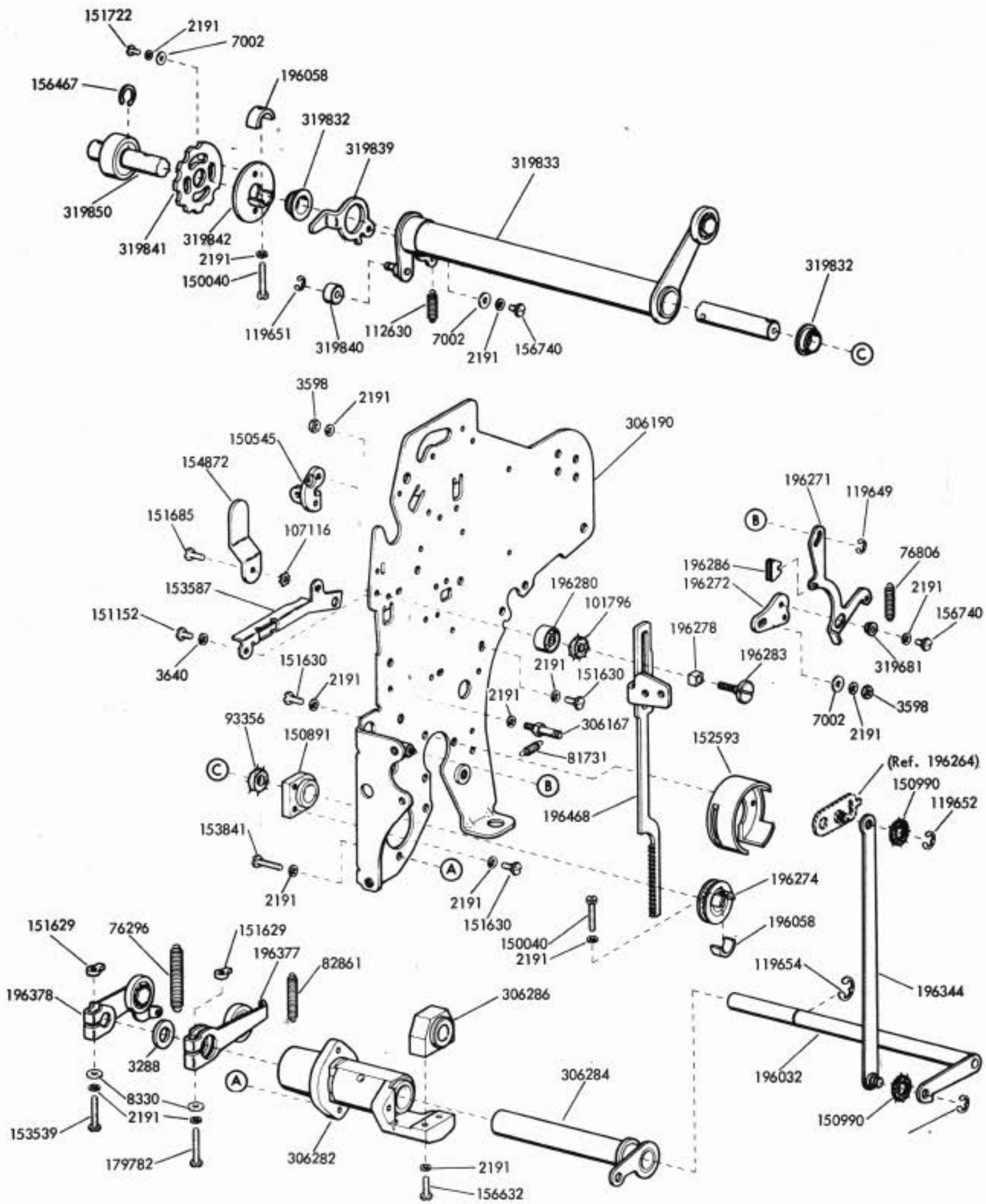


FIGURE 1. RIGHT SIDE FRAME



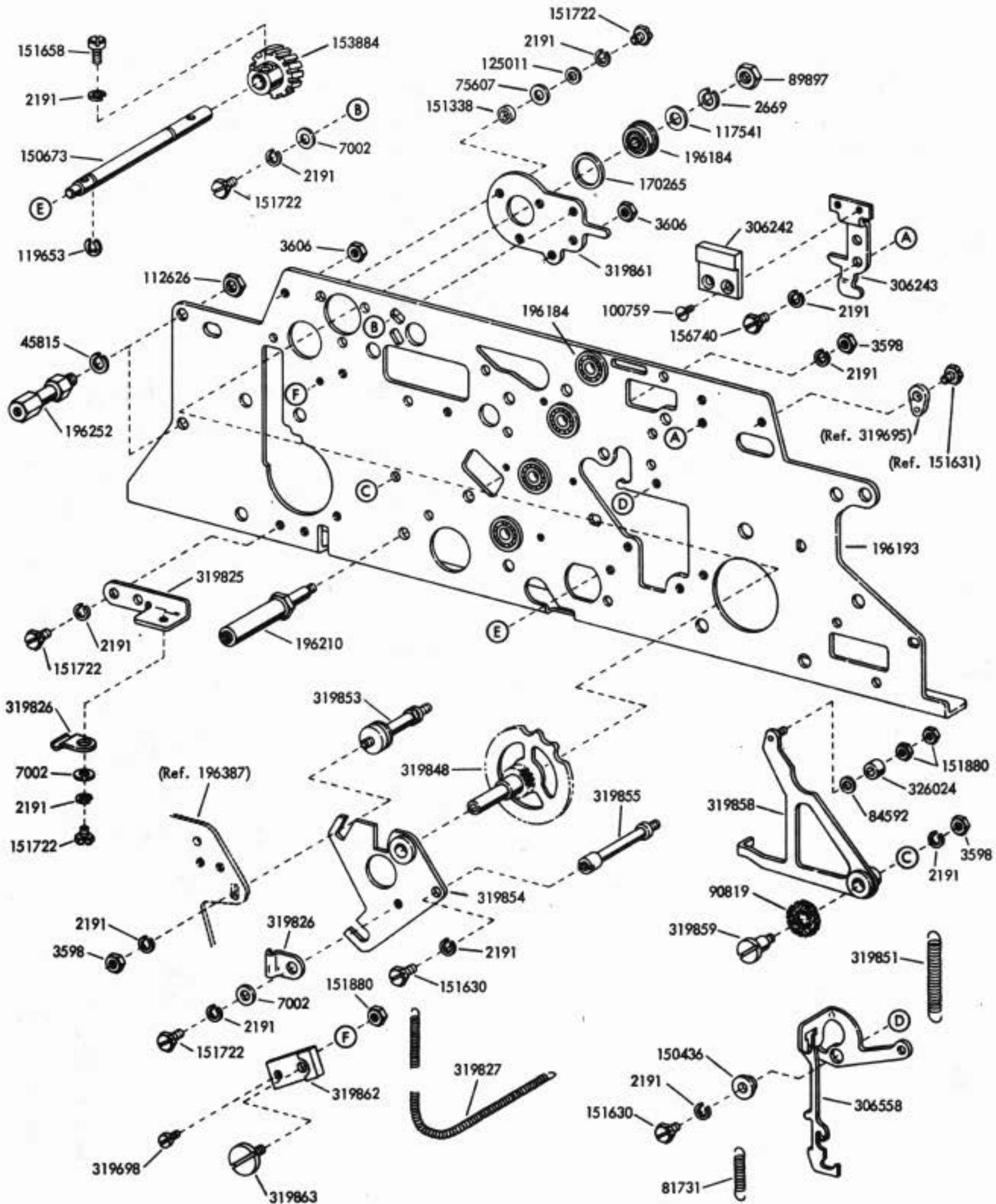


FIGURE 3. FRONT PLATE MECHANISM

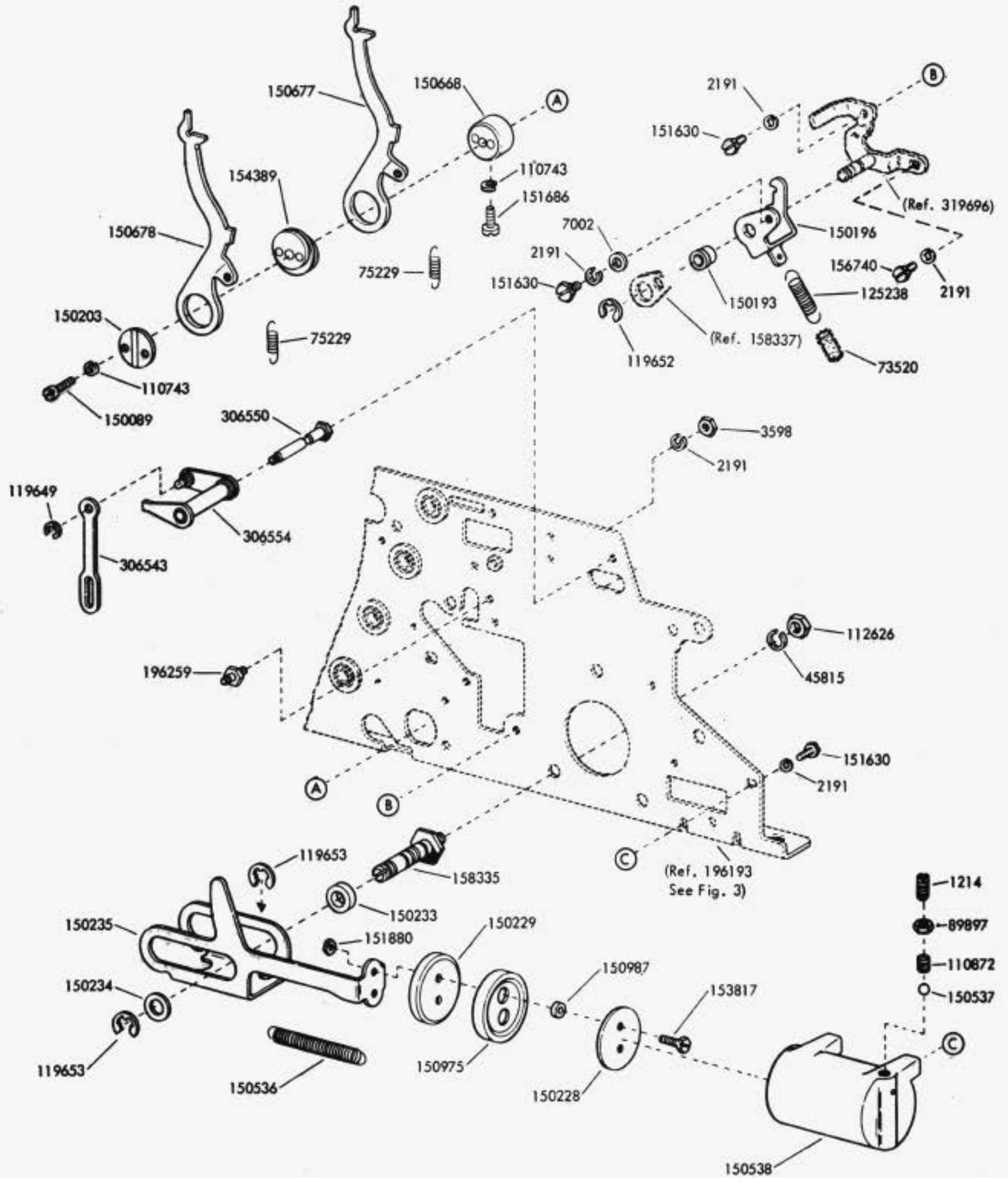
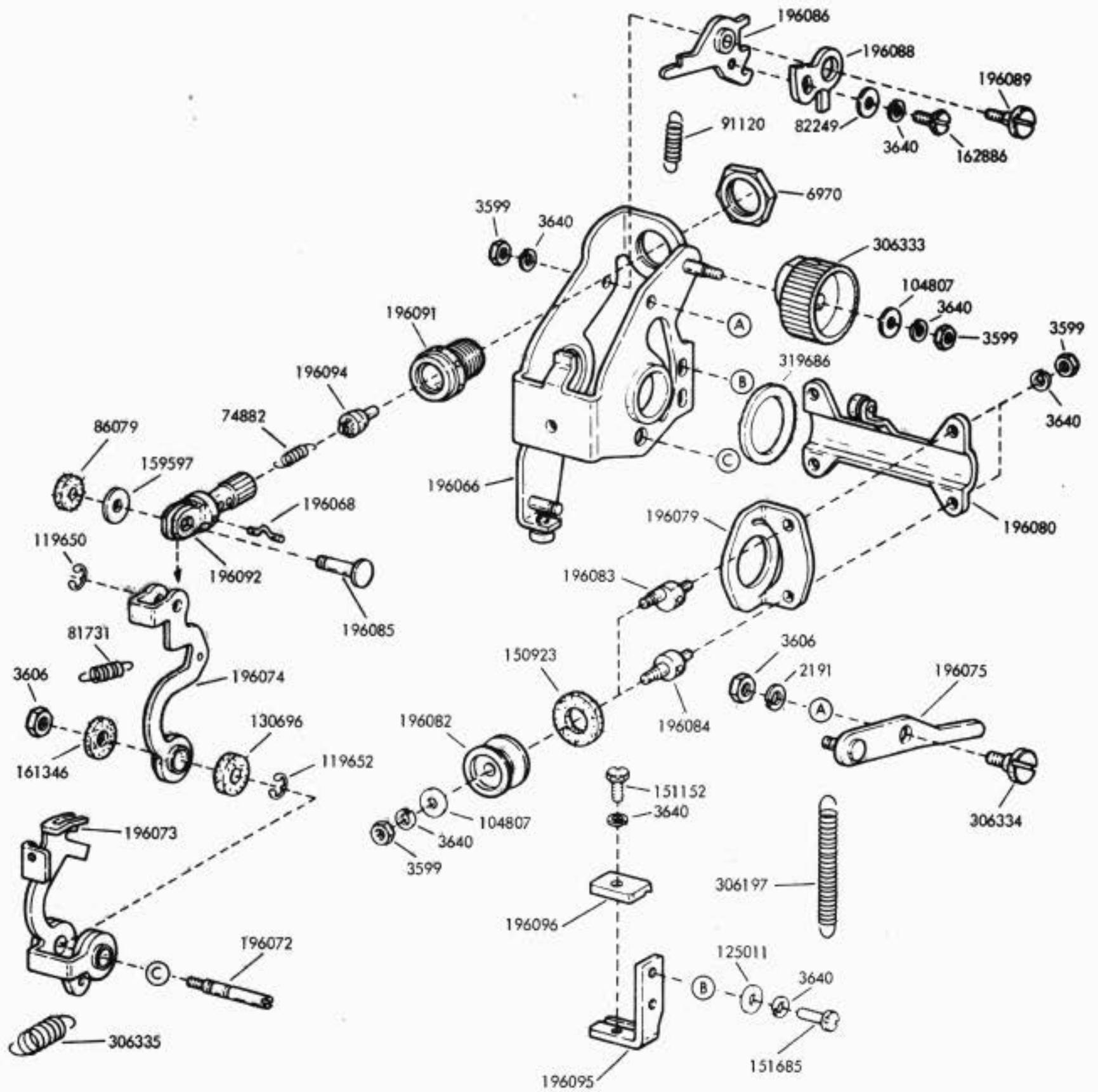


FIGURE 4. FRONT PLATE MECHANISM (Continued)





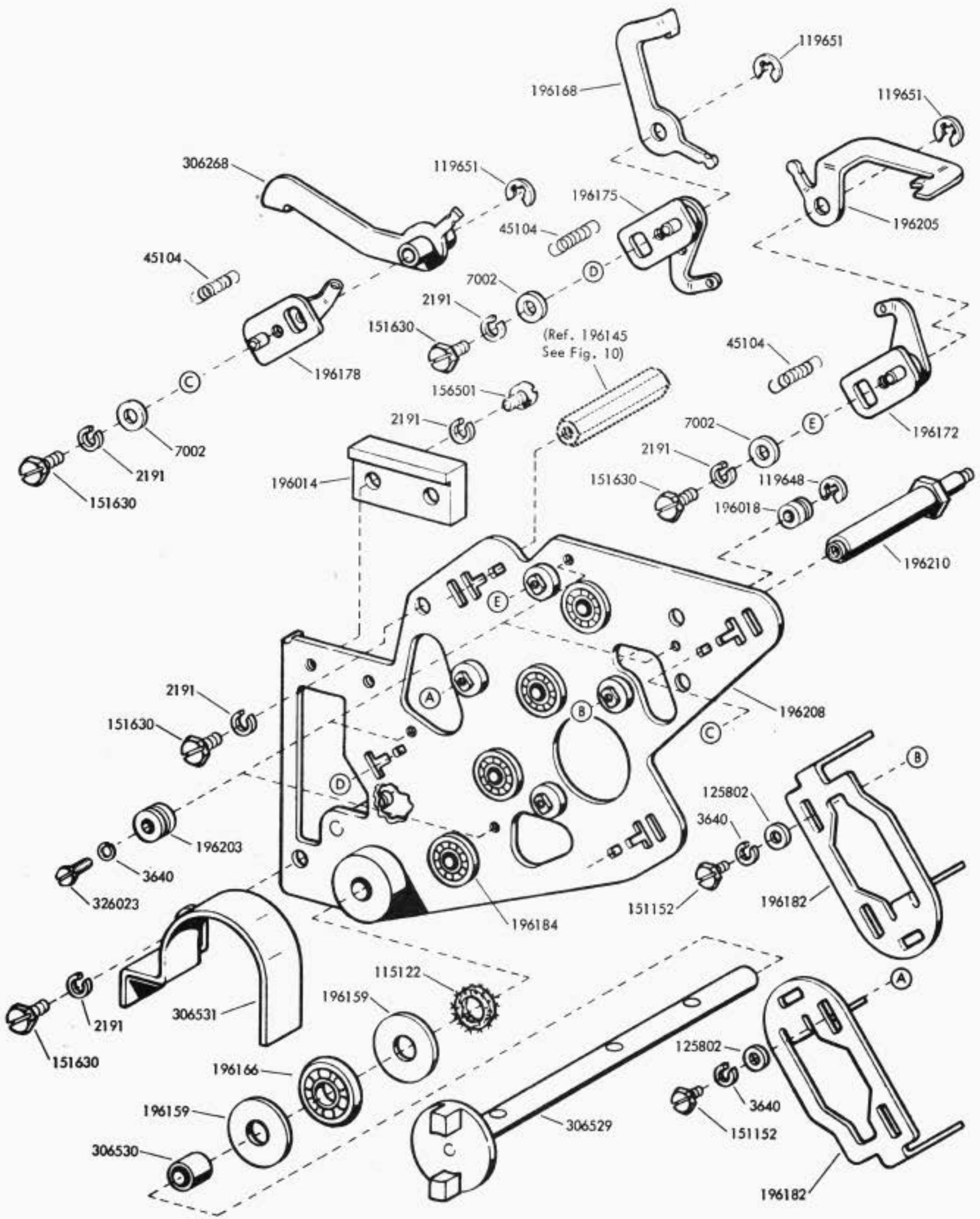


FIGURE 7. AGGREGATE MOTION LINKAGE





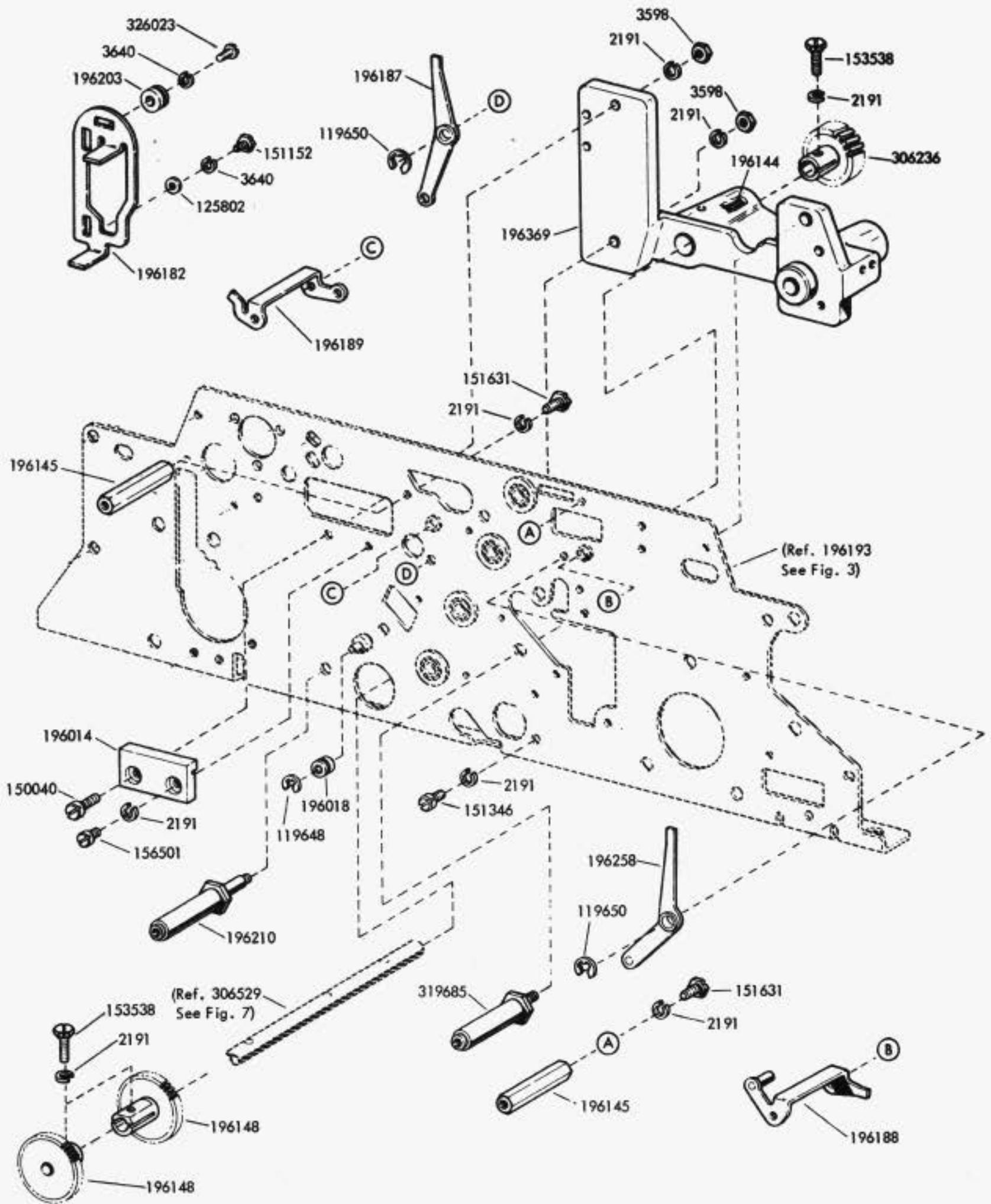


FIGURE 10. AGGREGATE MOTION LINKAGE (Continued)



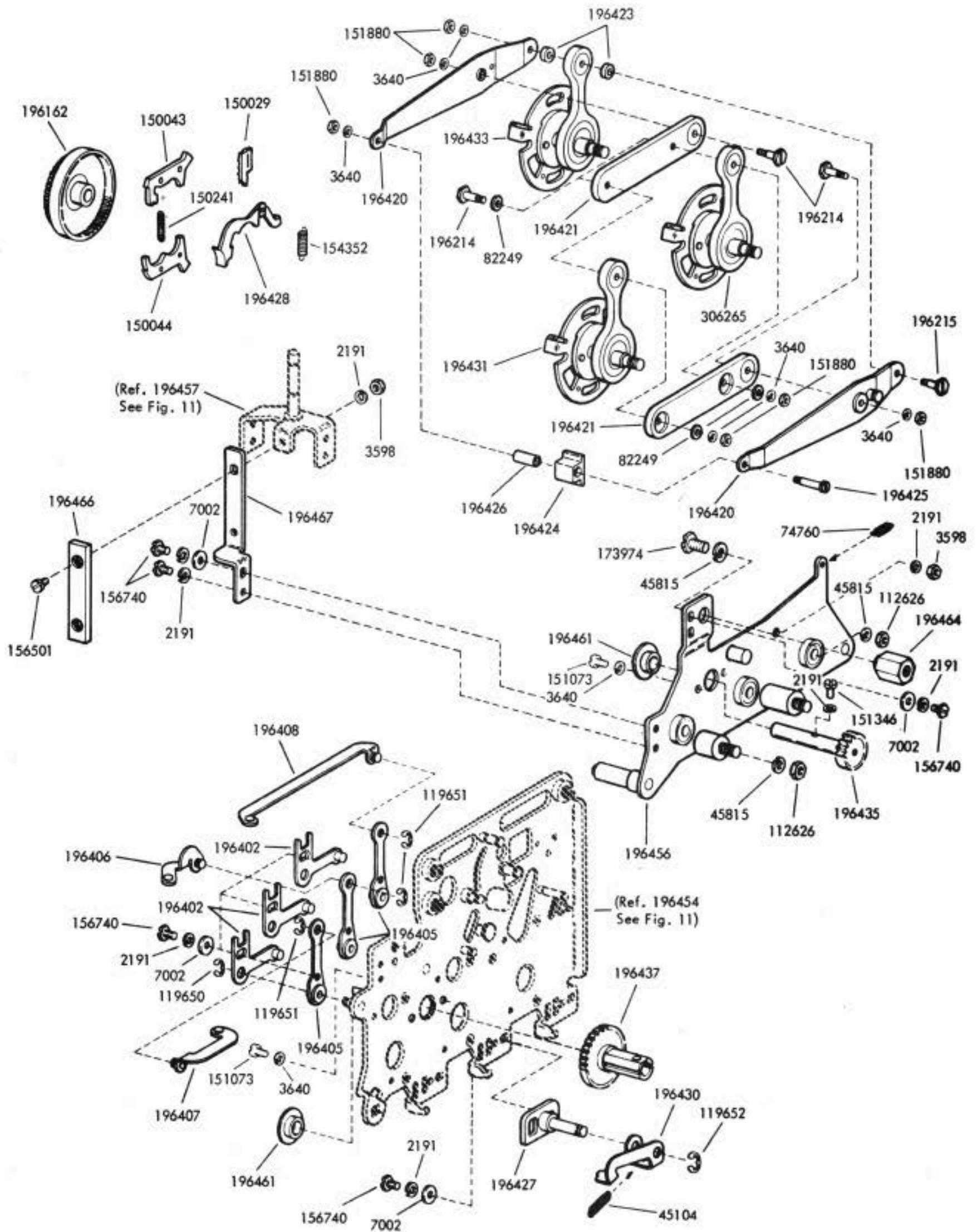


FIGURE 12. VERTICAL POSITIONING AND RETRACTION (Continued)



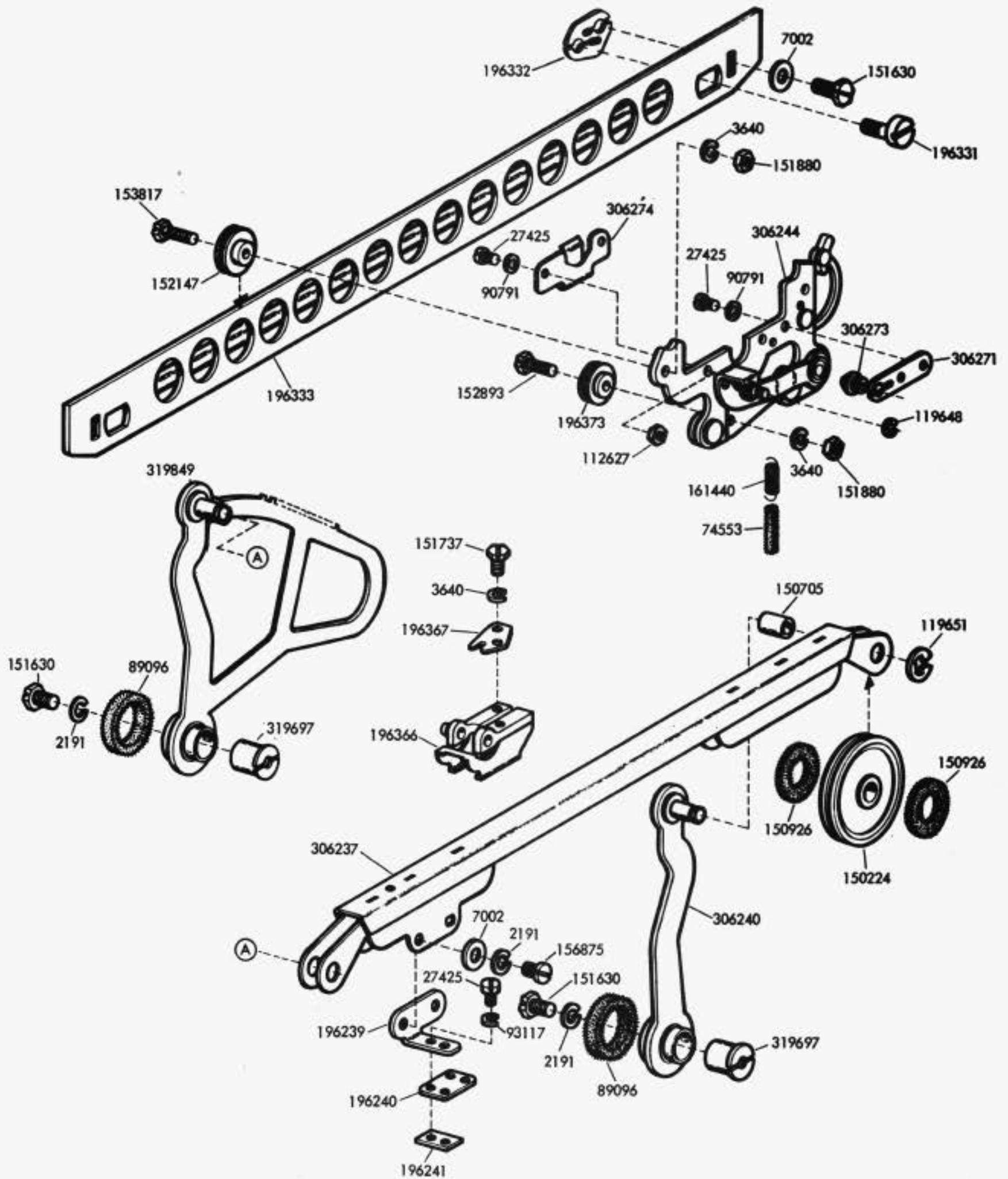
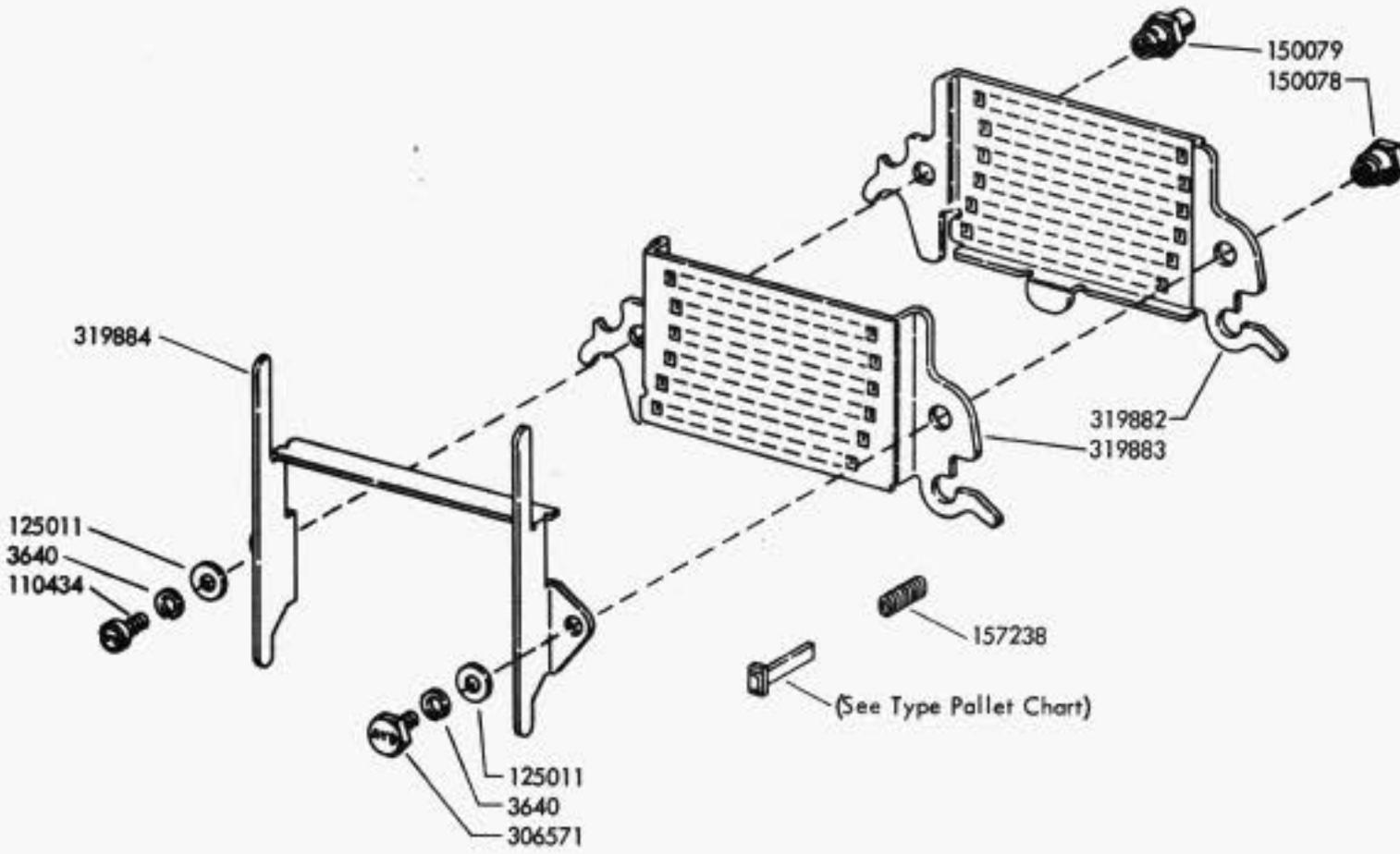


FIGURE 14. TYPE BOX CARRIAGE MECHANISM



TYPE PALLET CHART							
Number	Pallet	Number	Pallet	Number	Pallet	Number	Pallet
319530	A	319553	X	319628	q	319588	6
319531	B	319554	Y	319573	r	319589	7
319532	C	319555	Z	319574	s	319590	8
319533	D	319609	(	319575	t	319591	9
319534	E	319630	/	319576	u	319594	:
319535	F	319610	)	319577	v	319595	;
319536	G	195200	l	319578	w	157791	<
319537	H	319556	a	319579	x	319636	=
319538	I	319557	b	319629	y	157790	>
319539	J	319558	c	319581	z	319596	?
319540	K	319559	d	319632	⌈	319597	
319541	L	319560	e	319607	~	319599	"
319542	M	319561	f	319633	⌋	319602	#
319543	N	319625	g	319637	^	319604	\$
157614	O	319563	h	319621	-	319603	%
319545	P	319564	i	157726	@	319606	&
319546	Q	319626	j	319623	\	319598	*
319547	R	319566	k	155446	ø	319600	(
319548	S	319567	l	319583	1	319601	)
319549	T	319568	m	319584	2	319605	•
319550	U	319569	n	319585	3	319635	+
319551	V	319570	o	319586	4	319593	,
319552	W	319627	p	319587	5	319634	-
						319592	.
						319631	\

FIGURE 15. 319885 TYPE BOX ARRANGEMENT "AYD"

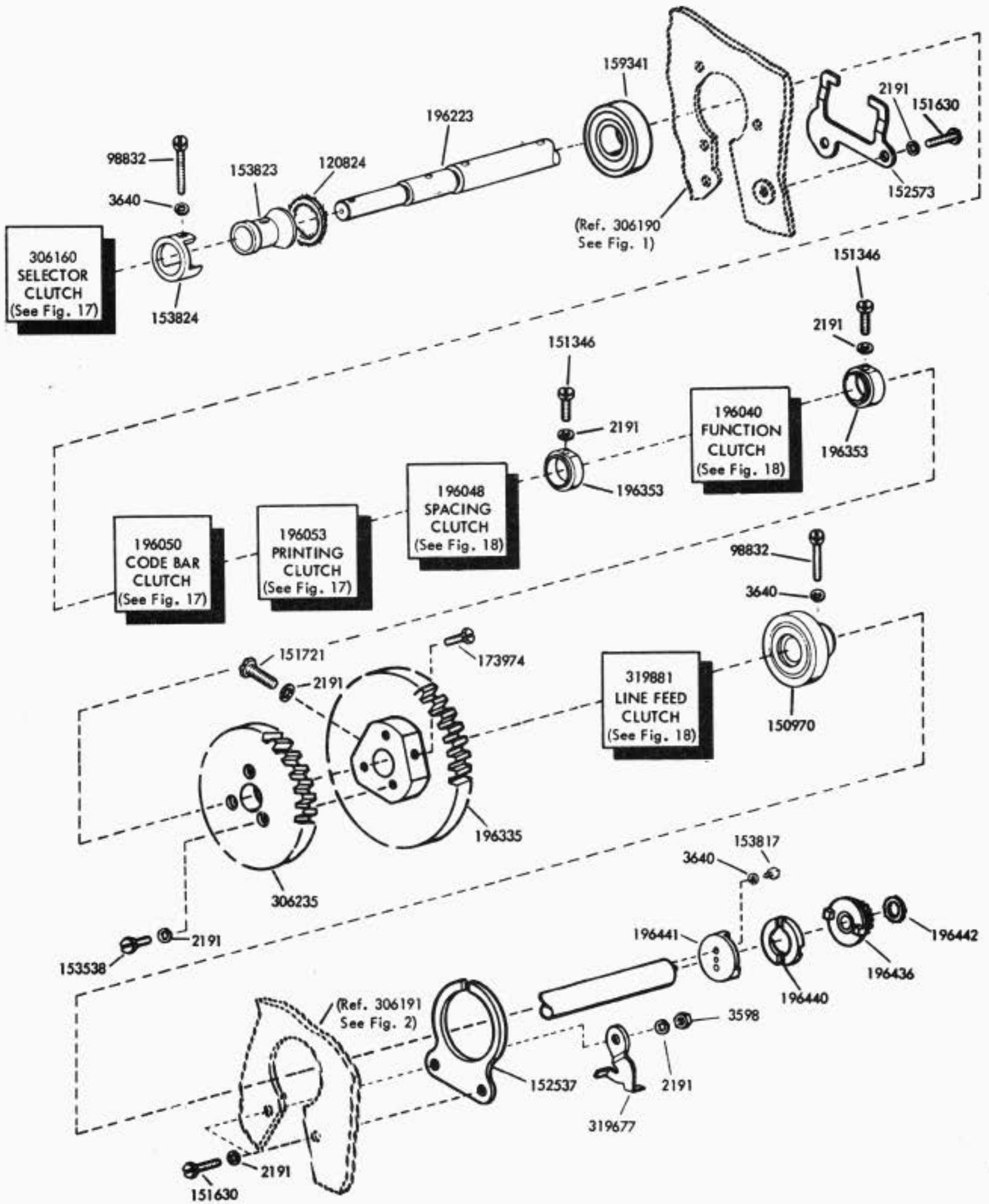


FIGURE 16. MAIN SHAFT

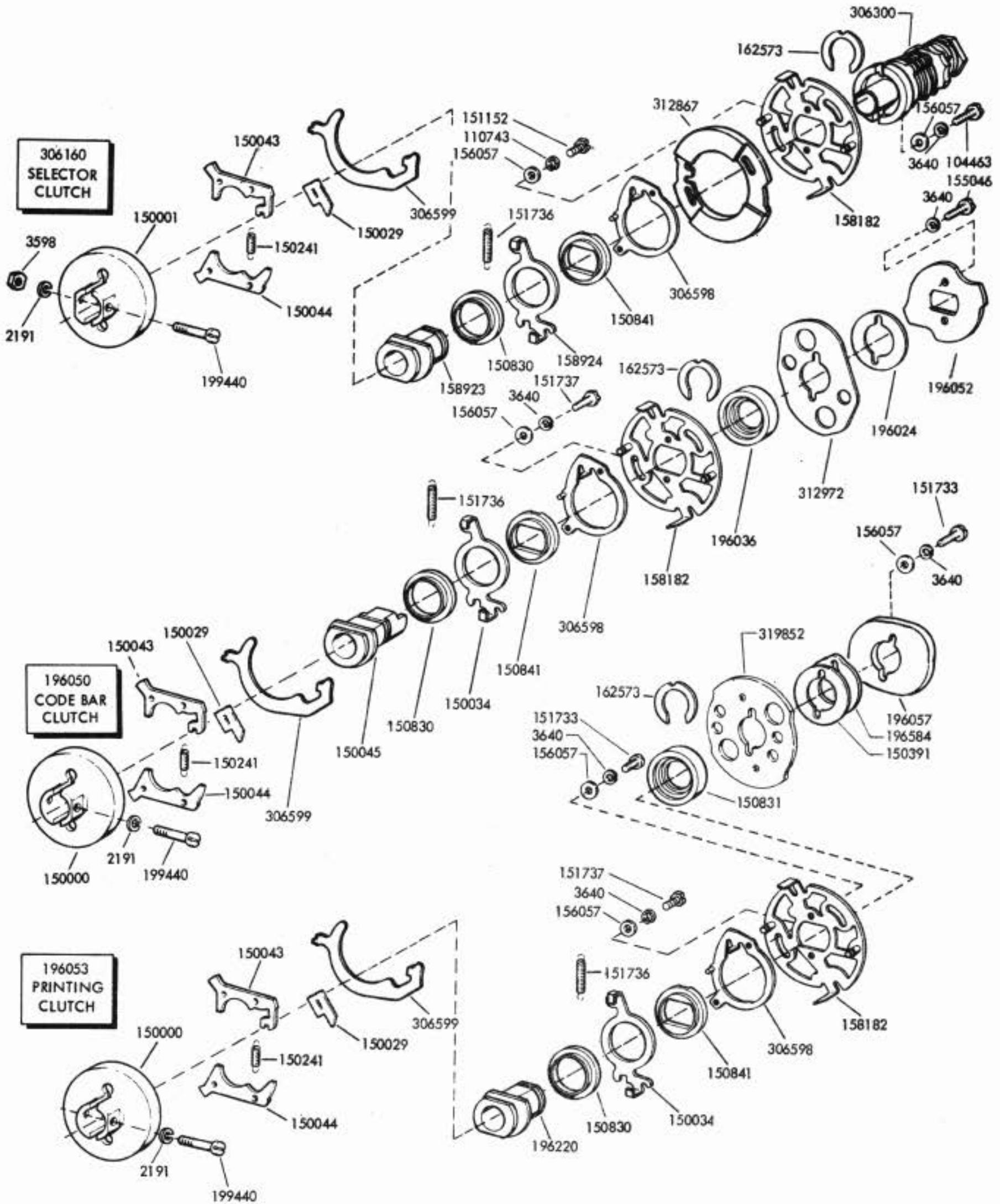


FIGURE 17. MAIN SHAFT CLUTCHES

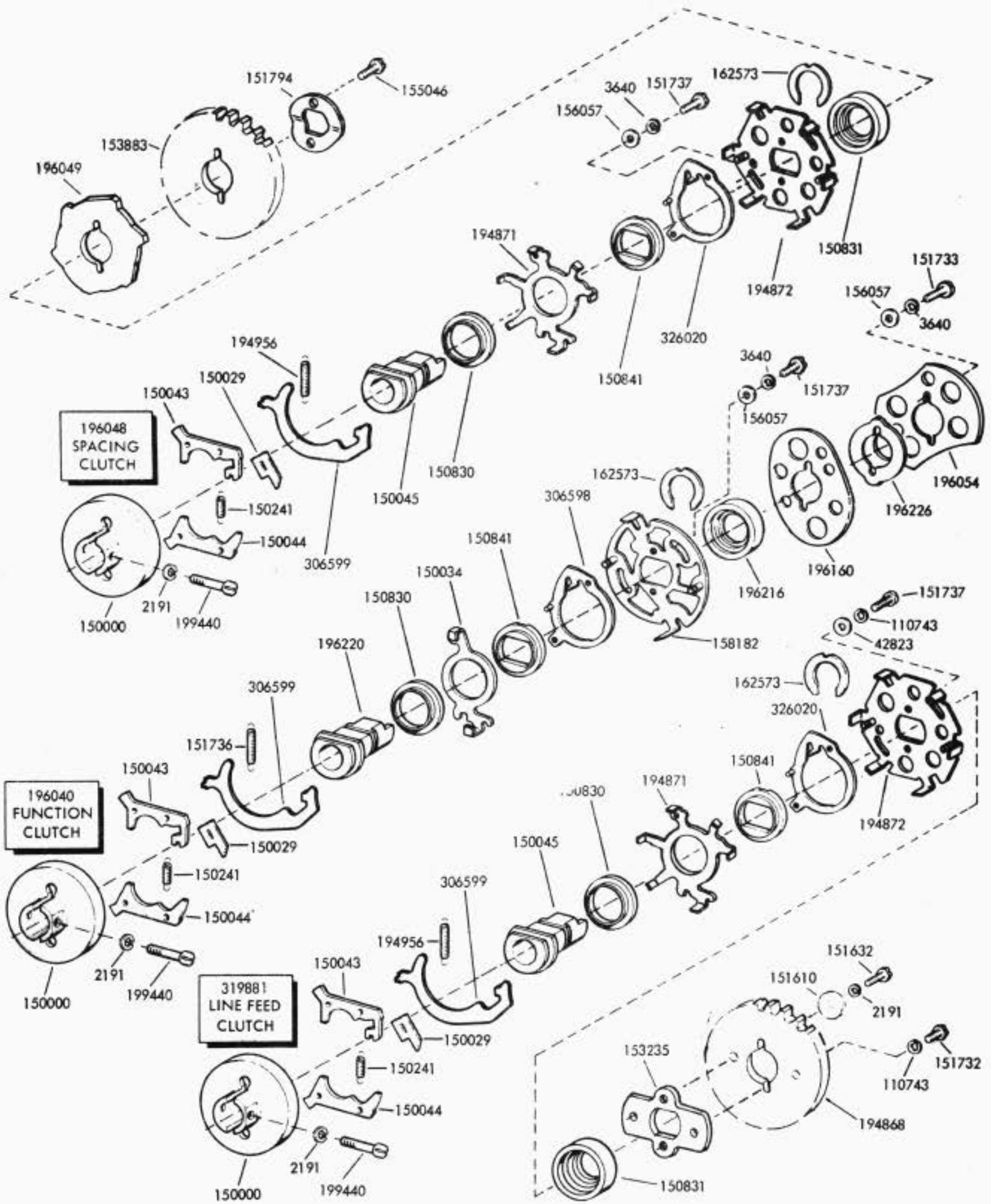


FIGURE 18. MAIN SHAFT CLUTCHES (Continued)

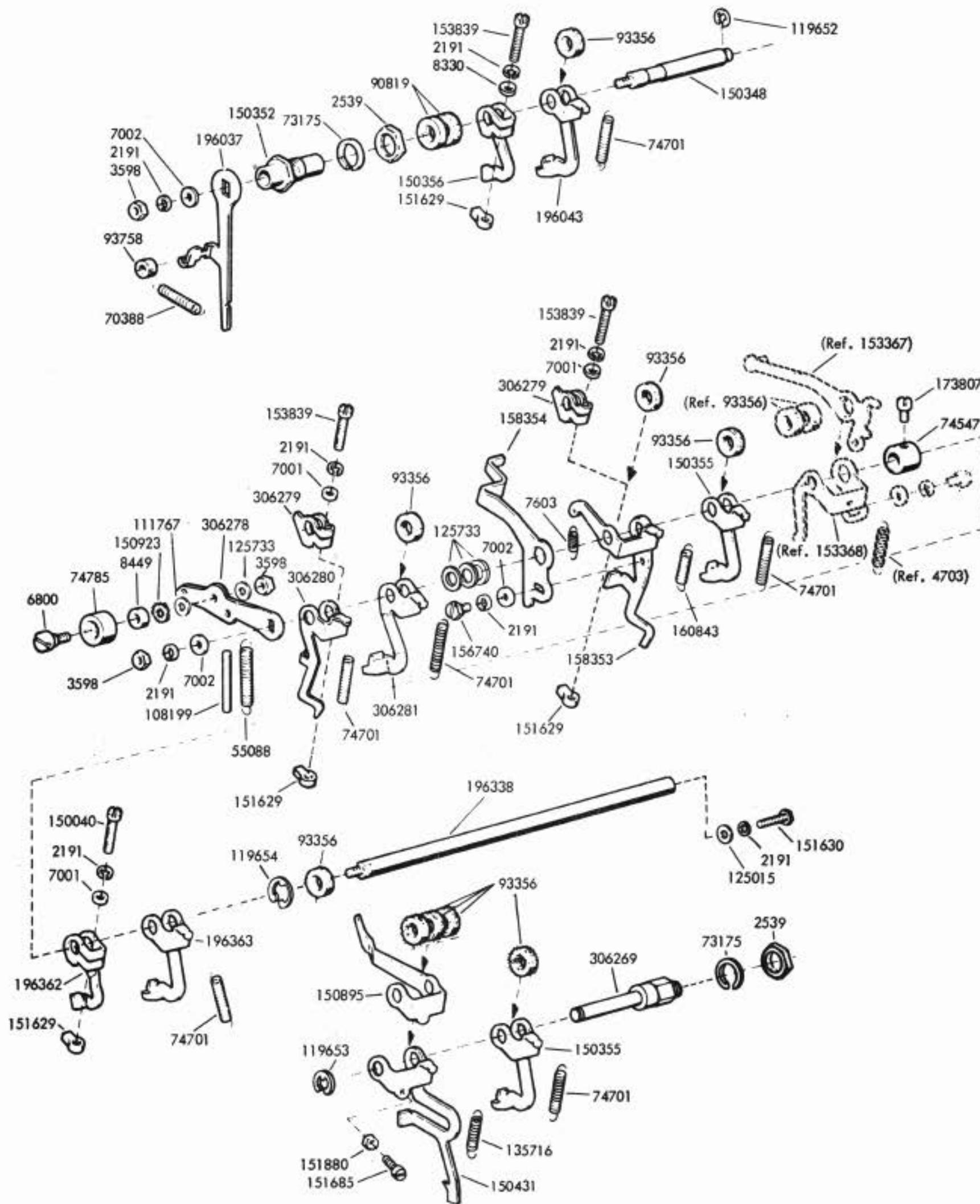


FIGURE 19. TRIP SHAFT MECHANISM

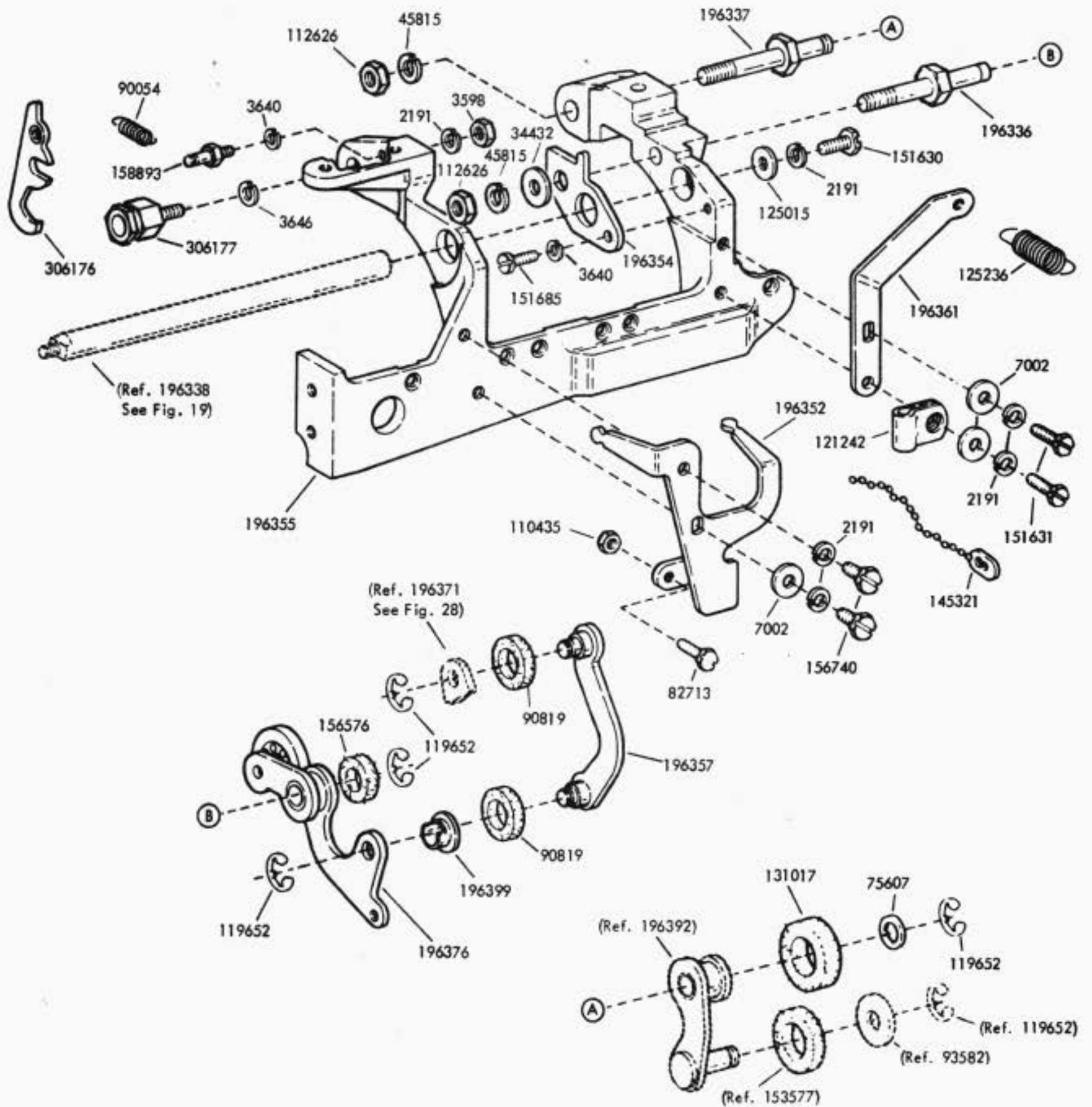


FIGURE 20. CLUTCH TRIP BRACKET MECHANISM

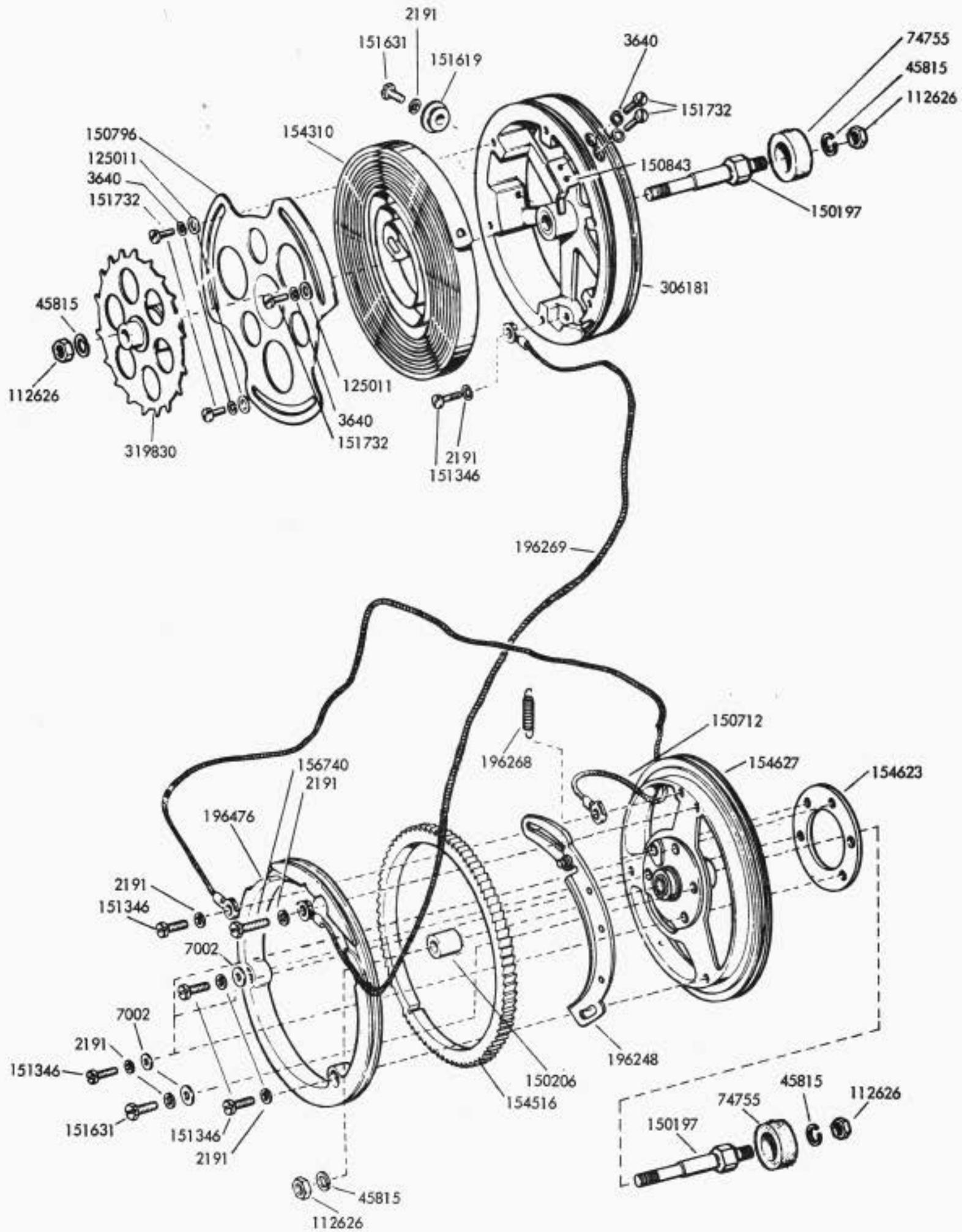


FIGURE 21. CARRIAGE RETURN AND SPACING DRUM MECHANISM

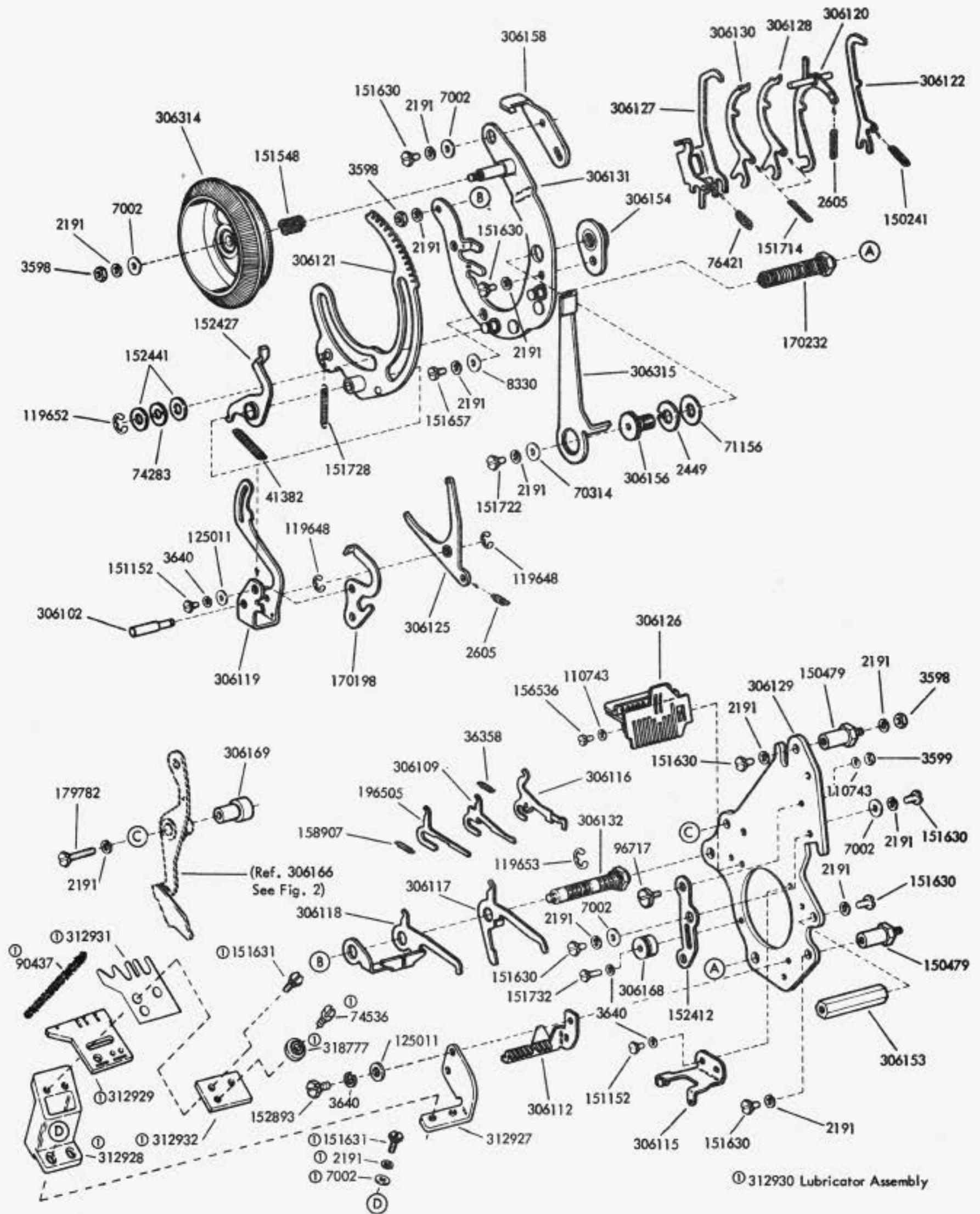


FIGURE 22. SELECTOR MECHANISM

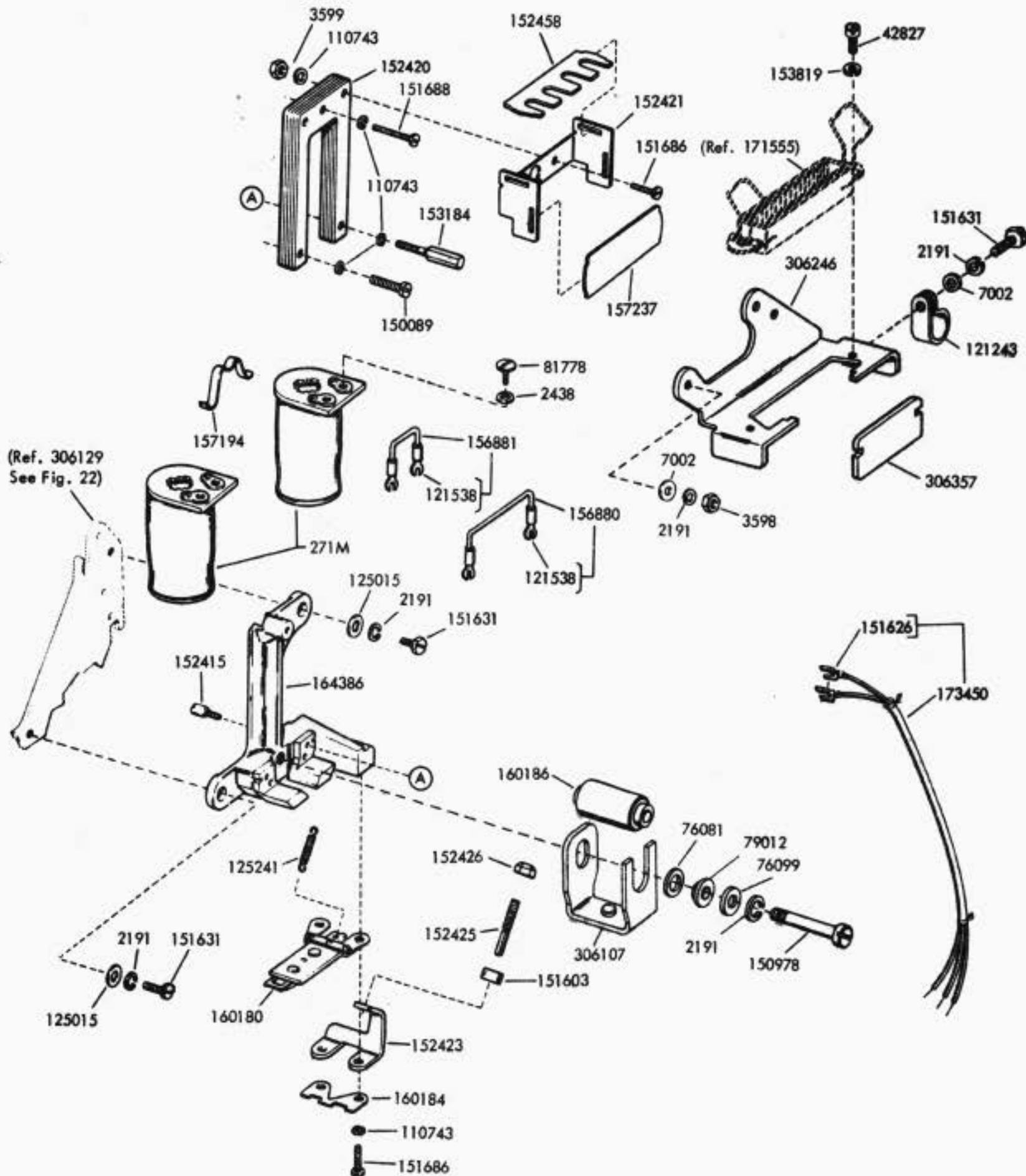


FIGURE 23. SELECTOR MAGNET MECHANISM

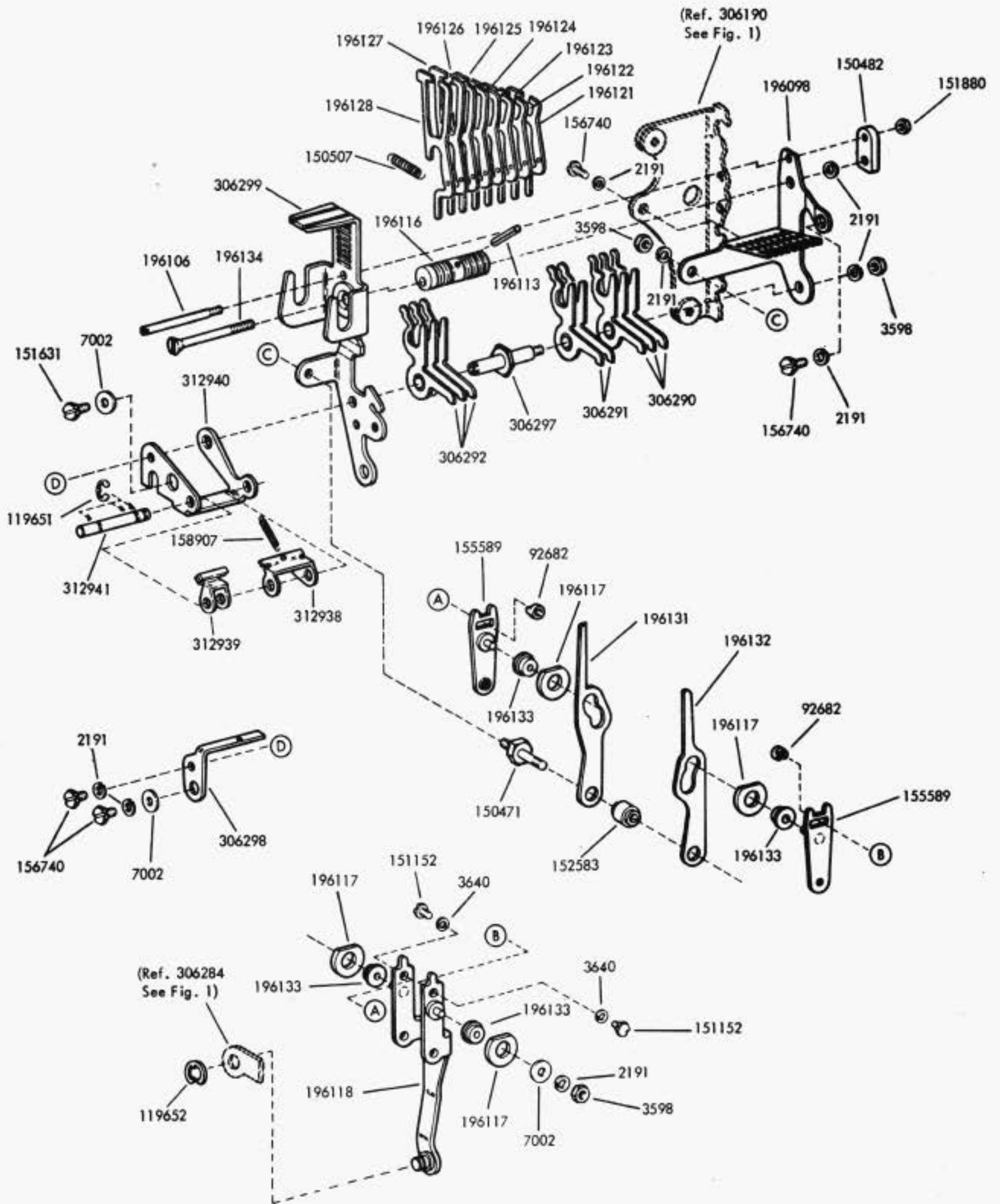


FIGURE 24. CODE BAR SELECTOR MECHANISM

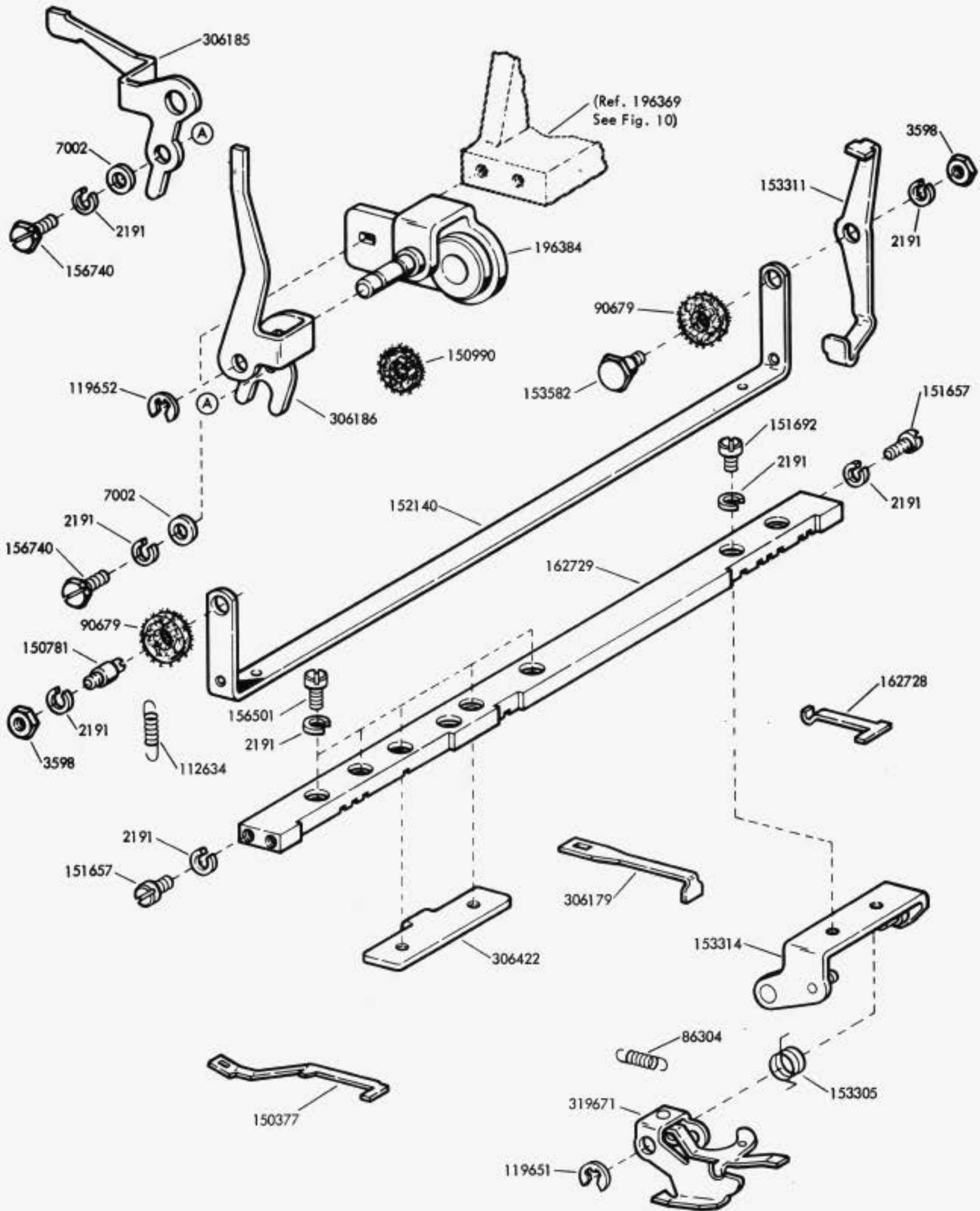


FIGURE 25. SPACE SUPPRESSION MECHANISM

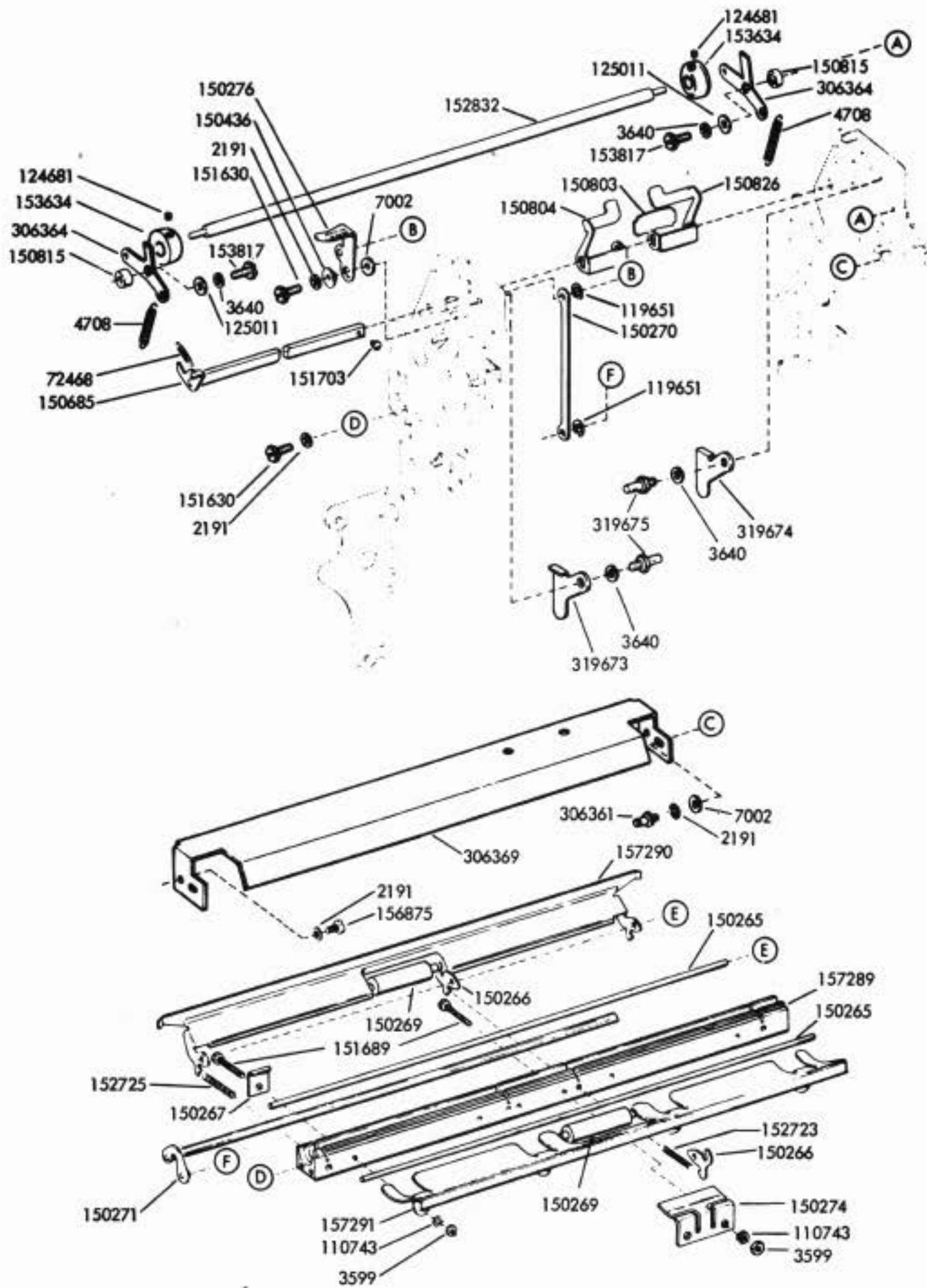


FIGURE 26. PRESSURE ROLLER MECHANISM

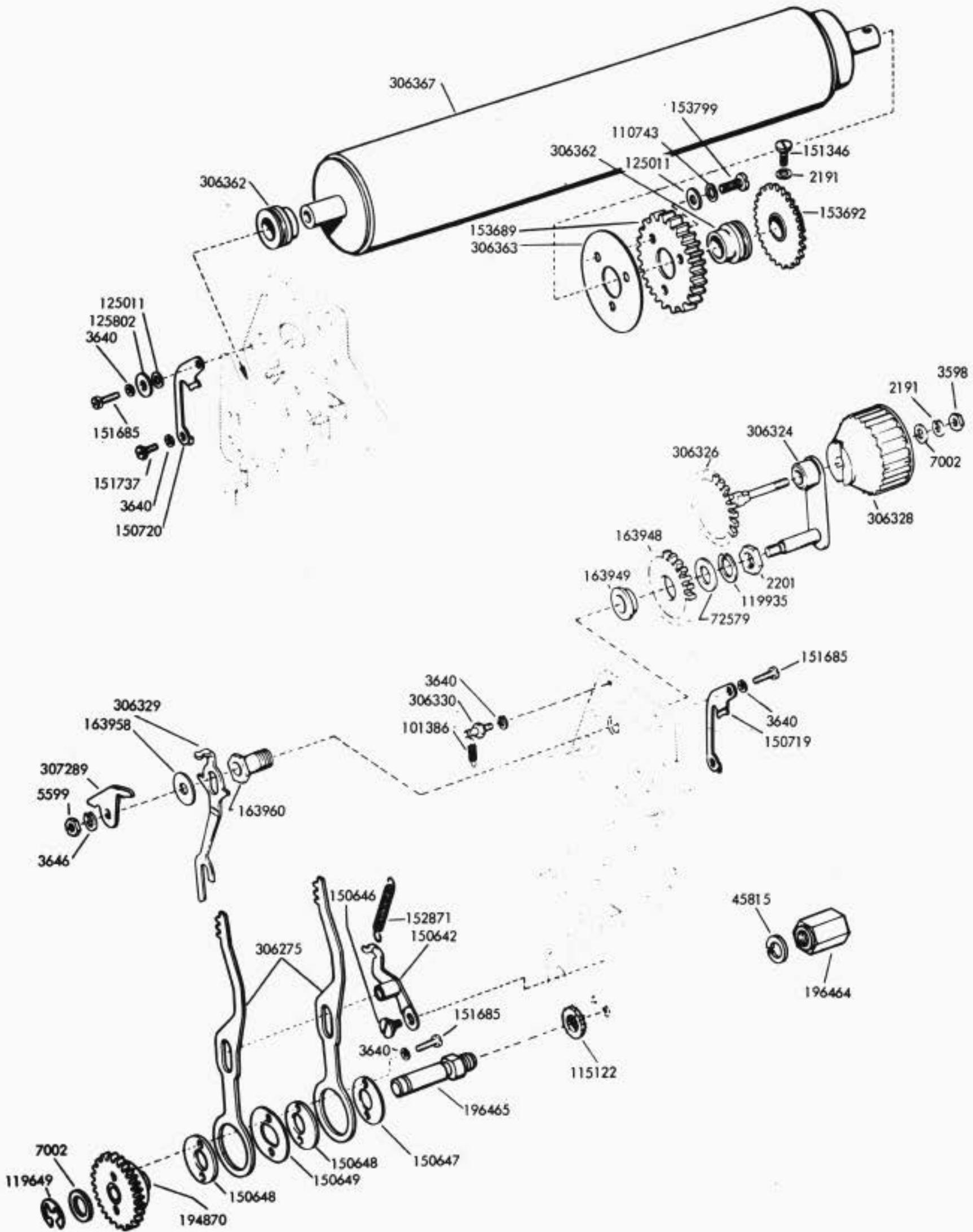


FIGURE 27. LINE FEED AND PLATEN MECHANISM

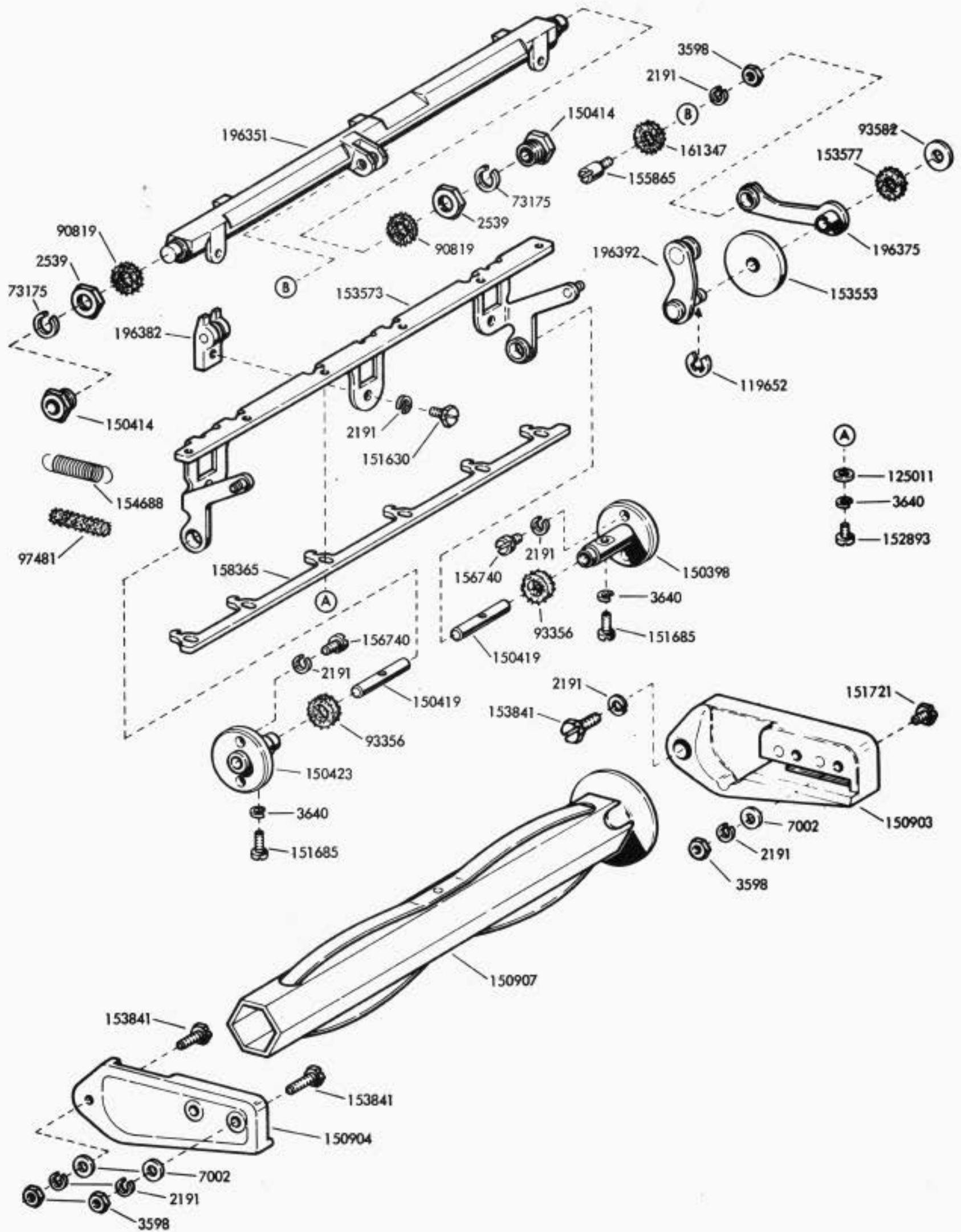


FIGURE 28. PAPER SPINDLE AND RESET BAIL MECHANISM



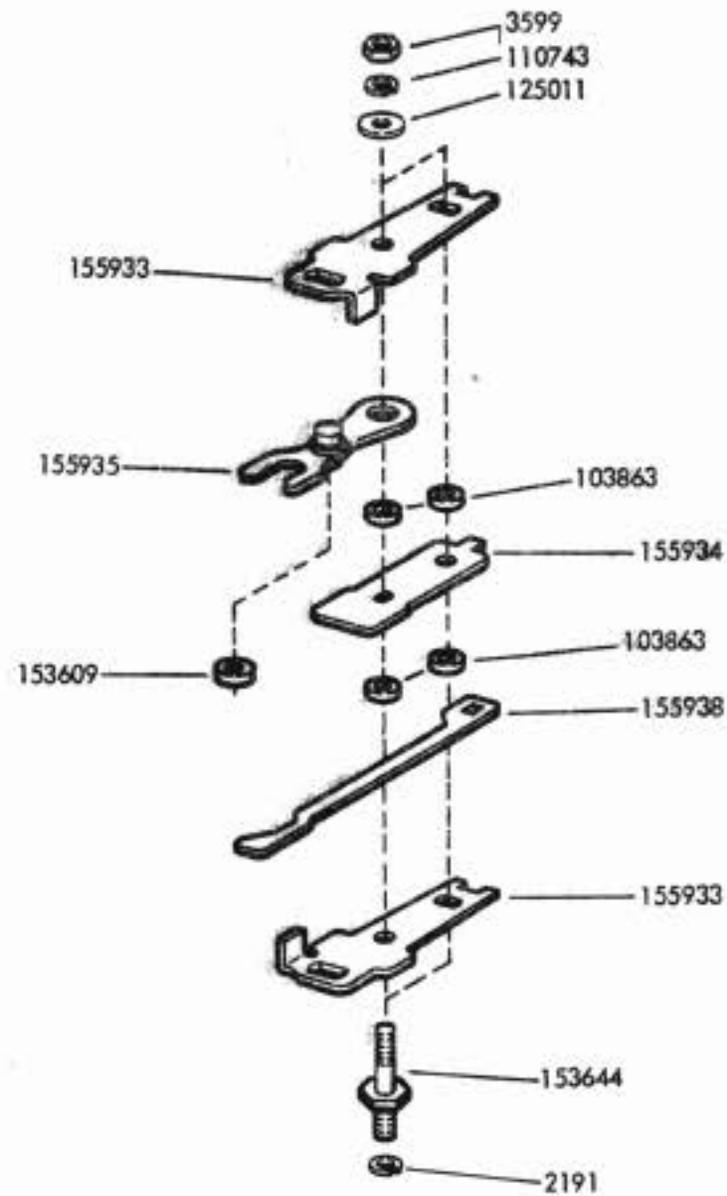
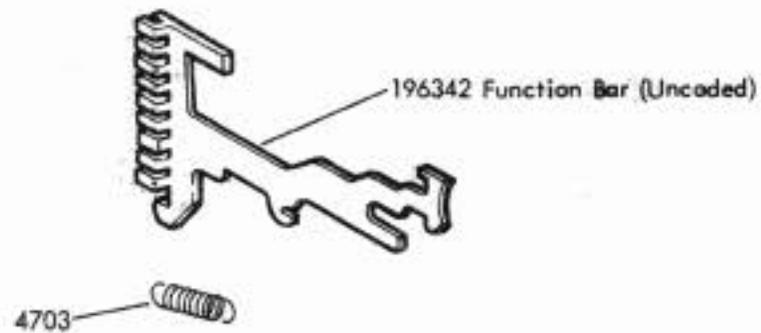


FIGURE 30. SHIFT FORK MECHANISM



FUNCTION BAR	FUNCTION	FUNCTION BAR	FUNCTION
306201	CR	306211	SO
306202	LF	306212	VT
306203	HT	306213	FF, SUPPRESSION
306204	EOT	306214	ESC
306205	BELL	306215	ESC RELEASE
306206	BS	306216	F
306207	ACK	306217	H
306208	NACK	306218	SUPPRESSION
306209	WRJ	306219	SUPPRESSION
306210	SI	306221	SUPPRESSION

FIGURE 31. FUNCTION BARS

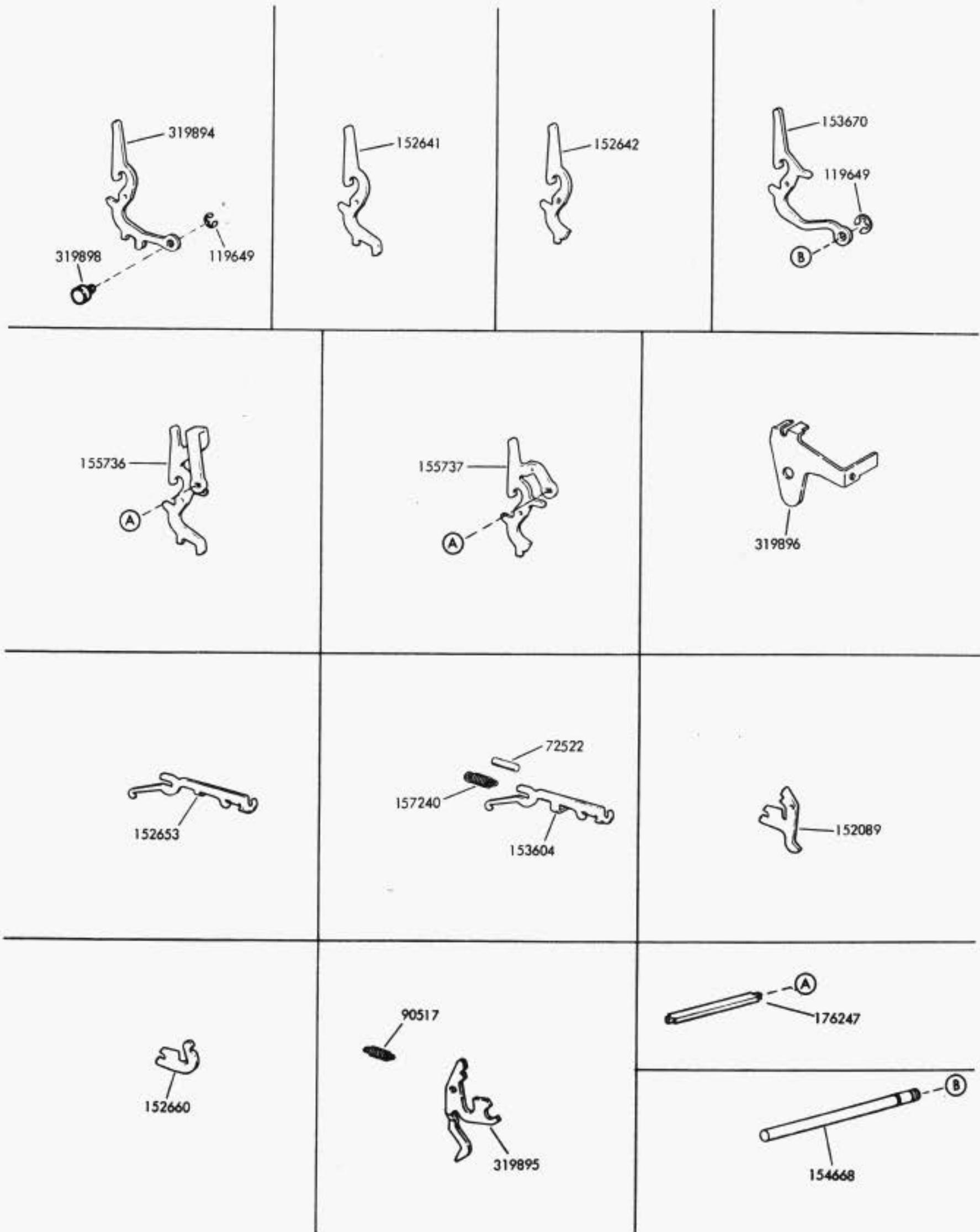


FIGURE 32. FUNCTION LEVERS, PAWLS AND LATCHES

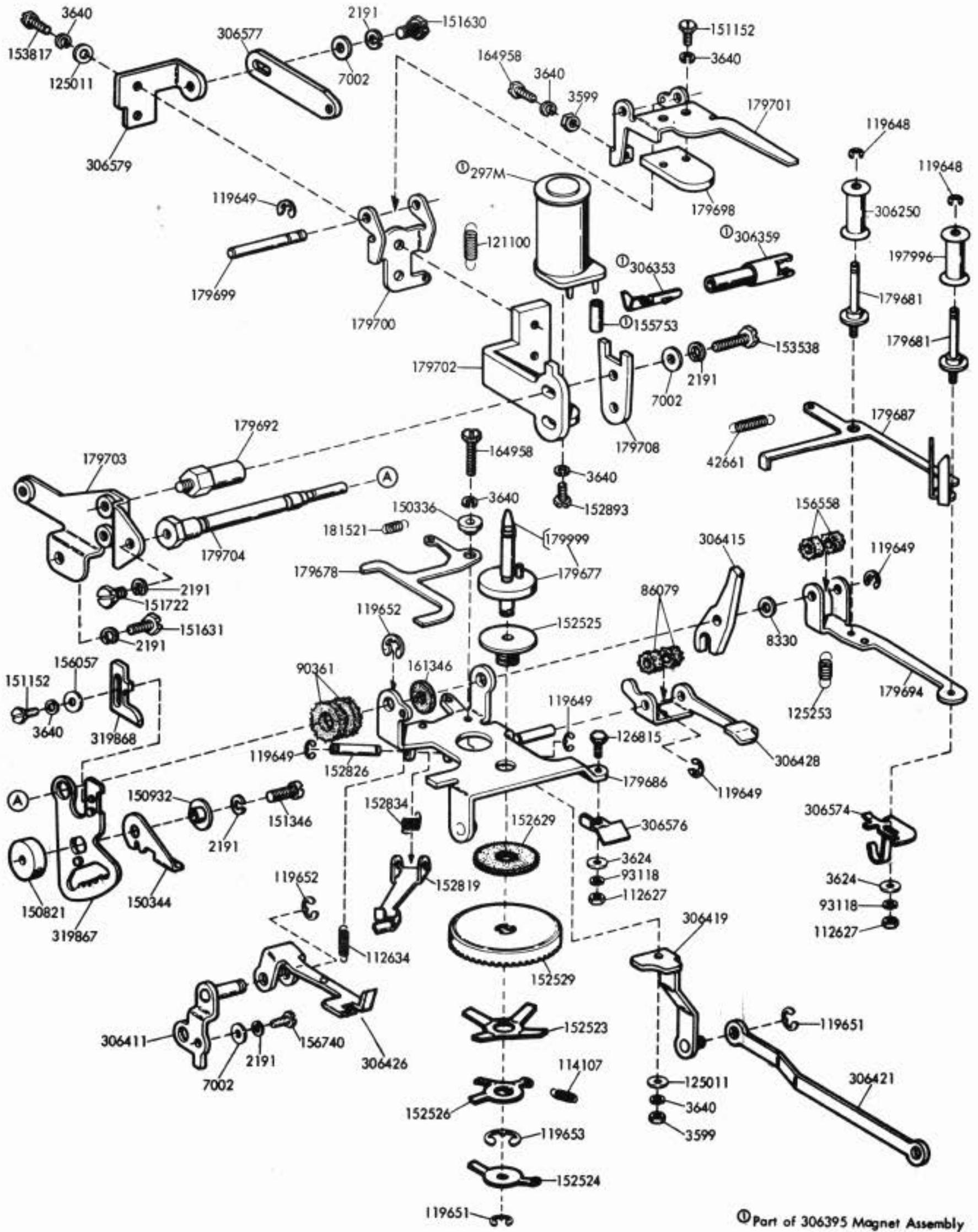


FIGURE 33. RIGHT RIBBON FEED MECHANISM FOR TWO COLOR PRINTING

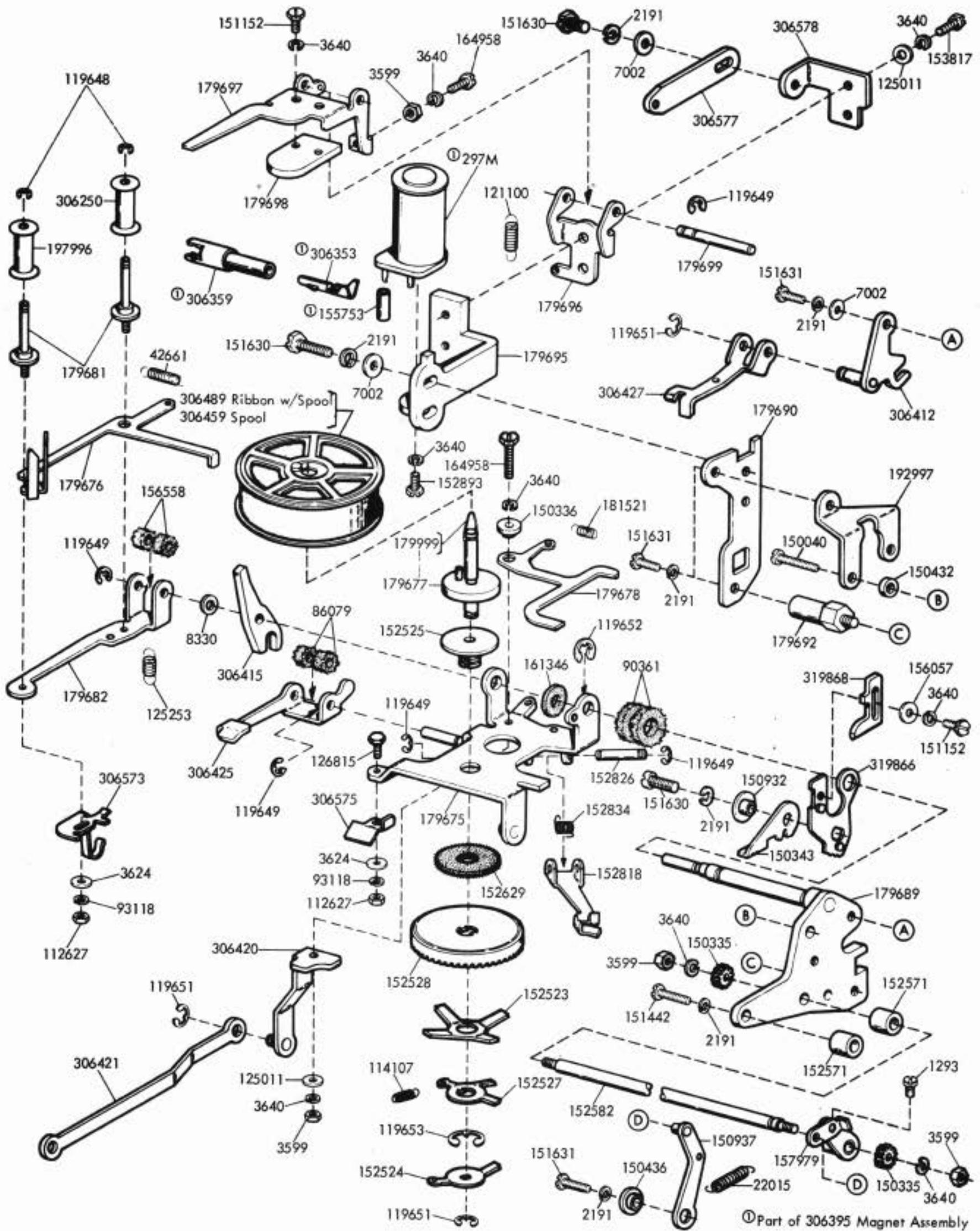
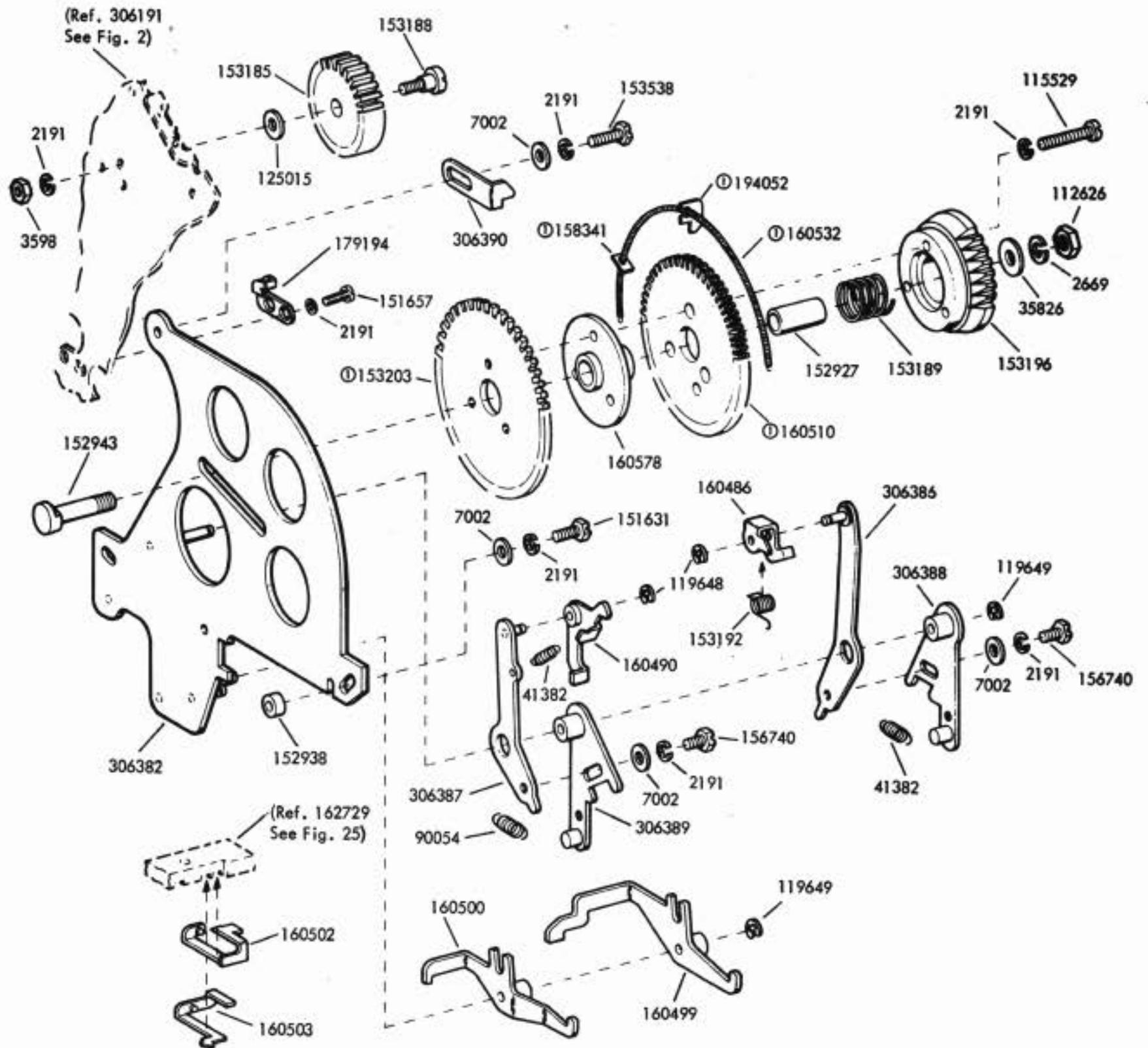


FIGURE 34. LEFT RIBBON FEED MECHANISM FOR TWO COLOR PRINTING



Ⓢ154765 Modification Kit to equip vertical tabulator for 5-1/2 and 11 inch length forms

FIGURE 35. VERTICAL TABULATION WITH FORM FEED-OUT

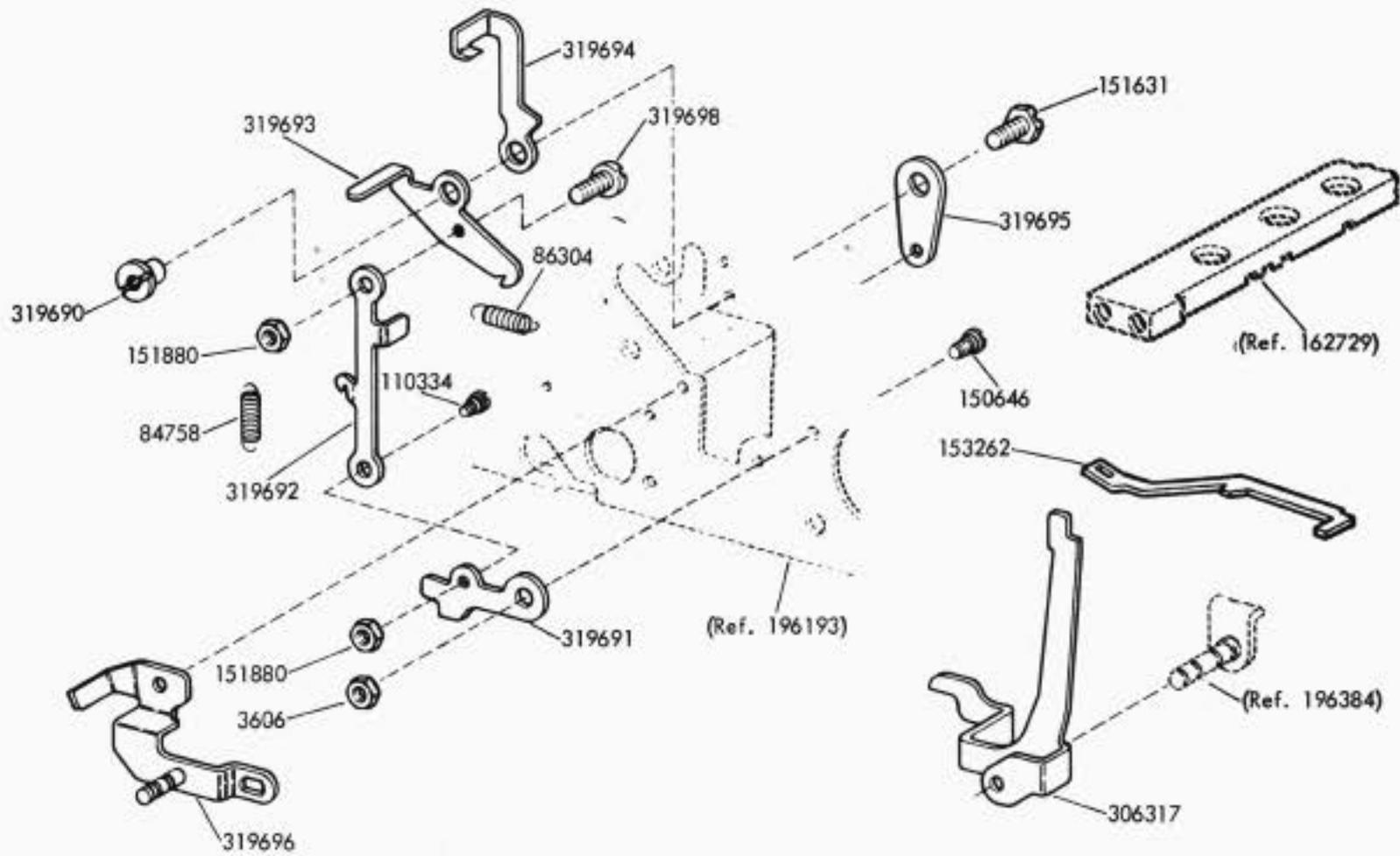


FIGURE 36. 306316 MODIFICATION KIT TO PROVIDE ON LINE-BACKSPACE

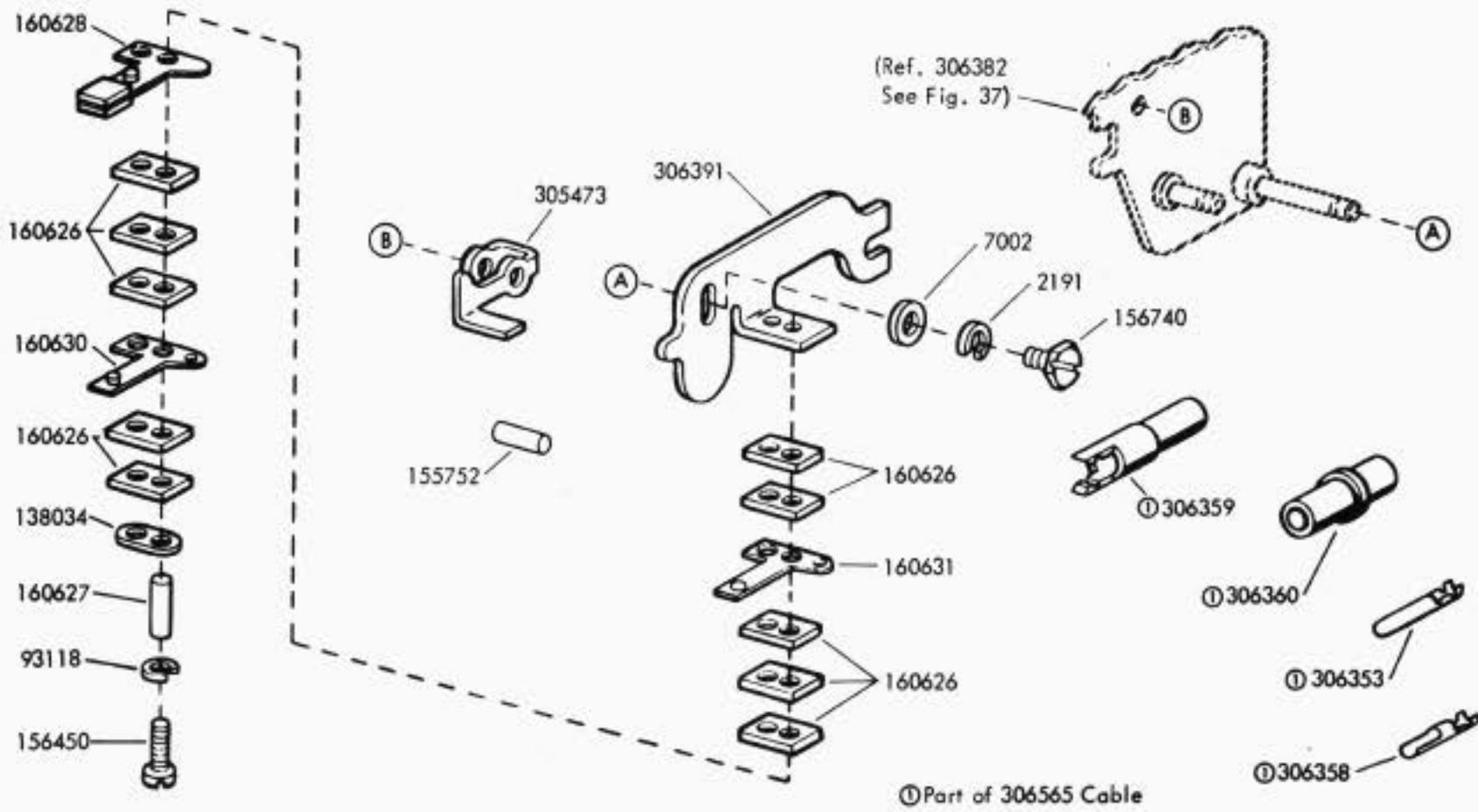


FIGURE 37. 306406 MODIFICATION KIT TO ADD VERTICAL TABULATOR TRANSMITTER CONTROL

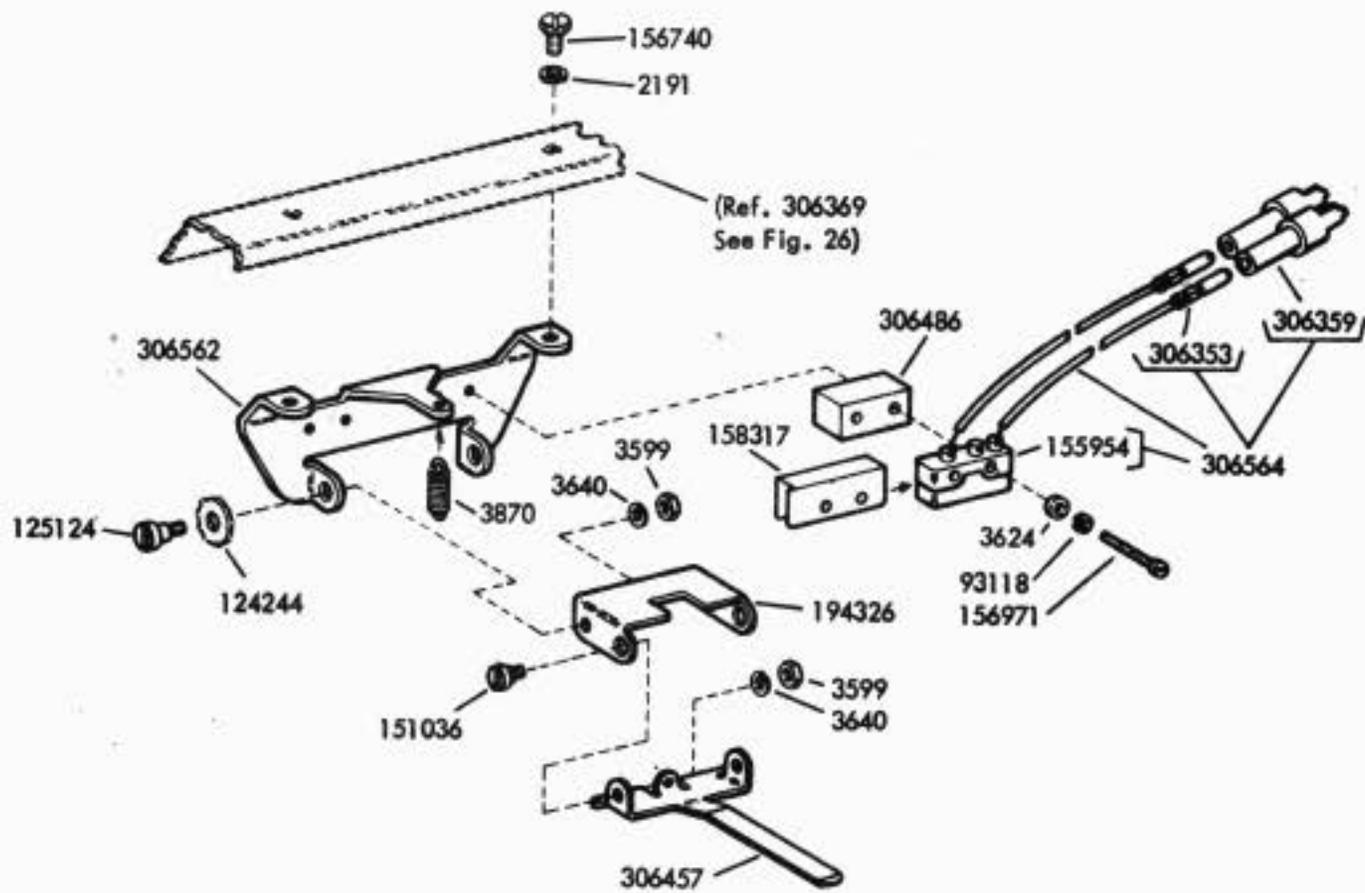


FIGURE 38. 306566 MODIFICATION KIT TO EQUIP FRICTION FEED PRINTER WITH A PAPER-OUT ALARM

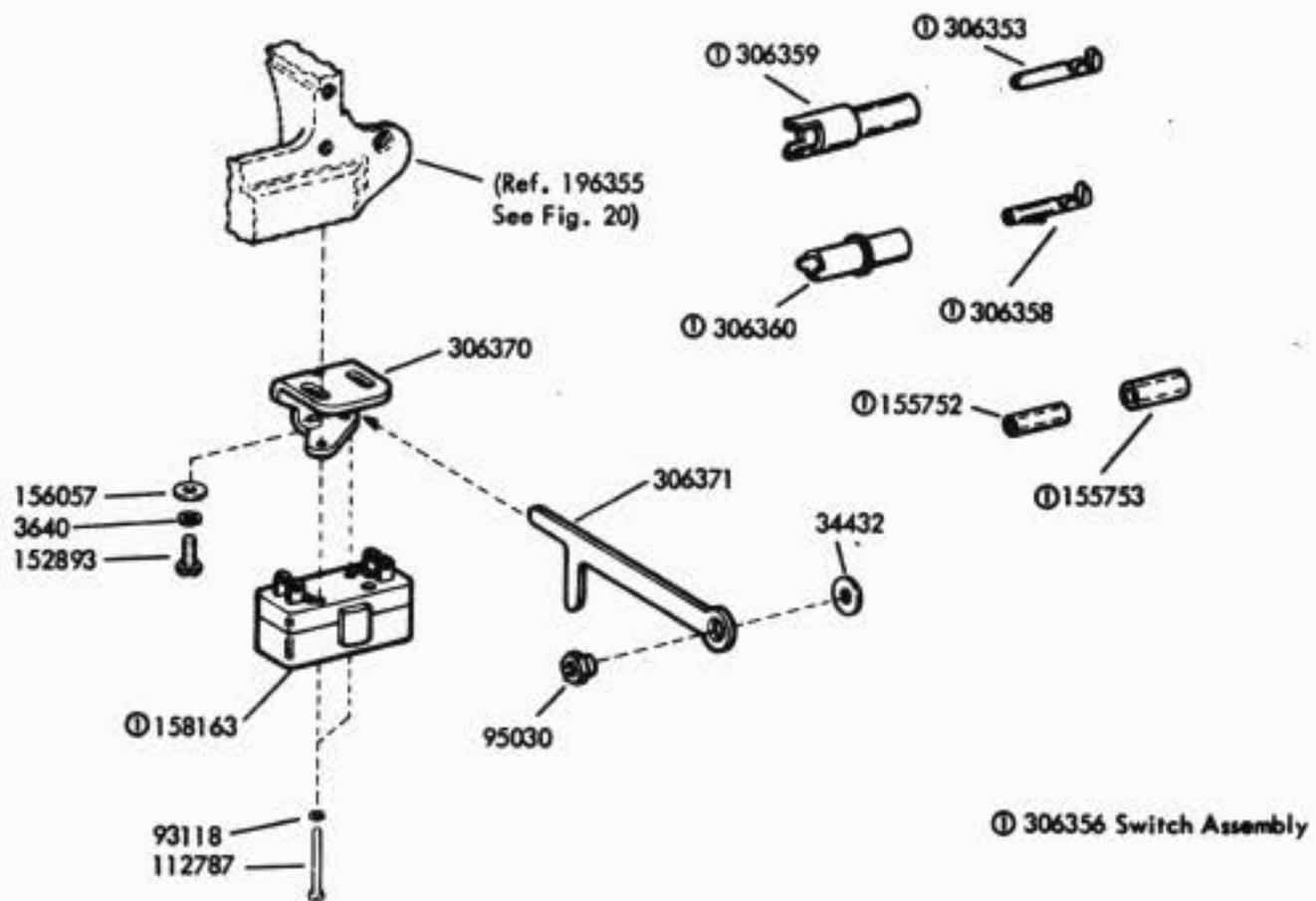


FIGURE 39. 306402 MODIFICATION KIT TO PROVIDE HORIZONTAL TABULATOR TRANSMITTER CONTROL FOR PRINTER

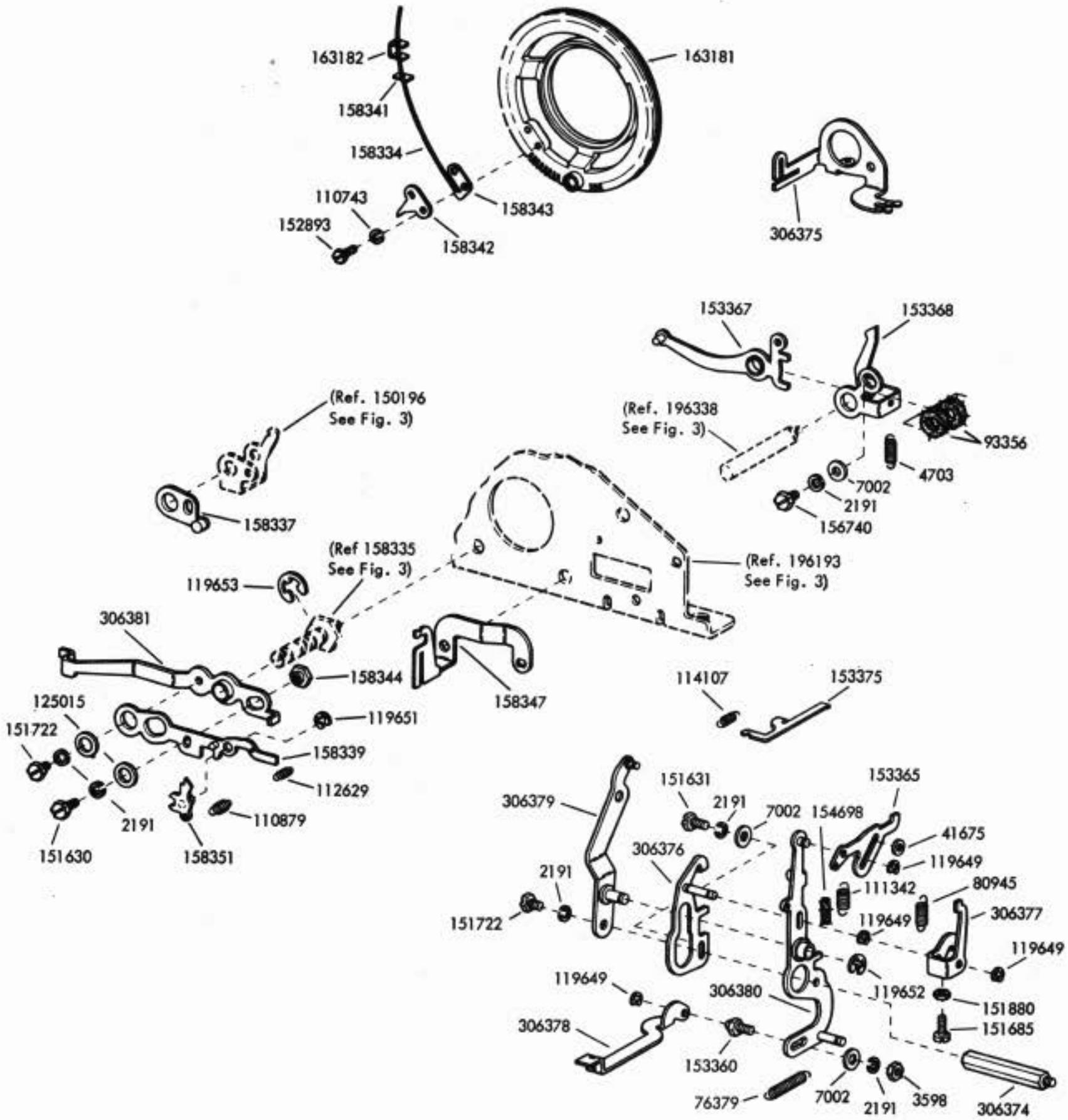


FIGURE 40. 306401 MODIFICATION KIT TO ADD HORIZONTAL TABULATOR (12 SPACES PER INCH)

## NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
271M	Coil, Magnet 24	72468	Spring 27	104463	Screw, 4-40 x 1/4 Hex 18
297M	Coil, Magnet 33, 34	72522	Wick, Felt 32	104807	Washer, Flat 7
1118	Screw, 6-40 Shoulder 3	72579	Washer, Flat 28	107116	Washer, Lock 2
1214	Screw, 10-32 Set 5	73175	Washer, Lock 20, 29	108199	Wick, Felt 20
1268	Screw, 6-40 x 5/16 Flat 3	73520	Wick, Felt 5	110334	Screw, 4-40 Shoulder 36
1293	Screw, 4-40 x 1/8 Fil 34	74283	Washer, Spring 23	110434	Screw, 4-40 x 3/16 Fil 16
2034	Washer, Flat 10	74536	Screw, 6-40 Set 23	110435	Nut, 4-40 Hex 21
2191	Washer, Lock 2 to 8, 10 to 15, 17 to 31, 33 to 38	74547	Collar 3, 20	110743	Washer, Lock 5, 18, 19, 23, 24, 27, 28, 30, 31, 38
2201	Nut, 5/16-32 Hex 28	74553	Wick, Felt 15	110872	Spring, Compression 5
2438	Washer, Flat 24	74701	Spring 20	110879	Spring 38
2449	Washer, Lock 23	74755	Washer, Felt 3, 22	111342	Spring 38
2539	Nut, 3/8-32 Hex 20, 29	74760	Spring 13	111640	Screw, 2-56 x 7/32 Fil 12
2605	Spring 23	74785	Roller 20	111767	Washer, Flat 20
2669	Washer, Flat 4, 35	74882	Spring 7	112626	Nut, 10-32 Hex 3, 4, 5, 9, 12, 13, 21, 22, 35
2760	Spring 12	75229	Spring 5	112627	Nut, 2-56 Hex 15, 33, 34
3288	Washer, Flat 2	75607	Washer, Flat 4, 21	112629	Spring 38
3598	Nut, 6-40 Hex 2, 3, 4, 5, 6, 10, 11, 12, 13, 17, 18, 20, 21, 23, 24, 25, 26, 28, 29, 35, 38	76081	Washer, Flat 24	112630	Spring 2, 3
3599	Nut, 4-40 Hex 7, 23, 24, 27, 31, 33, 34, 37	76099	Washer, Flat 24	112634	Spring 26, 33
3606	Nut, 6-40 Hex 3, 4, 7, 14, 30, 36	76296	Spring 2	112787	Screw, 2-56 x 5/8 Fil 37
3624	Washer, Flat 12, 33, 34, 37	76379	Spring 38	113077	Post, Spring 14
3640	Washer, Lock 2, 3, 7, 8, 10 to 19, 21, 22, 23, 25, 27, 28, 29, 33, 34, 37	76421	Spring 23	113441BK	Jumper, 1-1/4" Black 30
3646	Washer, Lock 21, 28	76422	Spring 12	114107	Spring 33, 34, 38
3649	Washer, Flat 23	76461	Washer, Flat 6	115122	Washer, Felt 8, 28
3870	Spring 37	76806	Spring 2	115529	Screw, 6-40 x 11/16 Fil 35
4703	Spring 20, 31, 38	79012	Insulator 24	117541	Washer, Flat 4
4704	Spring 10	80758	Spring 12	119648	Ring, Retaining 8, 10, 11, 15, 23, 33, 34, 35
4708	Spring 27	80945	Spring 38	119649	Ring, Retaining 2, 5, 6, 28, 32, 33, 34, 35, 38
5599	Nut, 8-32 Hex 28	81731	Spring 2, 3, 4, 7	119650	Ring, Retaining 7, 11, 13
5740	Screw, 2-56 x 1/4 Fil 30	81778	Screw, 4-40 x 3/16 Fil 24	119651	Ring, Retaining 2, 3, 8, 12, 13, 15, 25, 26, 27, 33, 34, 38
6800	Screw, 6-40 Shoulder 20	82249	Washer, Flat 7, 10, 13	119652	Ring, Retaining 2, 3, 5, 6, 7, 12, 13, 20, 21, 23, 25, 26, 29, 33, 34, 38
6970	Nut, 3/8-32 Hex 7	82713	Screw, 4-40 x 9/32 Hex 21	119653	Ring, Retaining 4, 5, 6, 9, 20, 23, 30, 33, 34, 38
7001	Washer, Flat 20	82861	Spring 2	119654	Ring, Retaining 2, 20
7002	Washer, Flat 2 to 6, 8, 12, 13, 15, 20 to 29, 33, 34, 35, 36, 38	83497	Washer, Flat 3	119935	Washer, Lock 28
7603	Spring 20	83877	Spring 30	120824	Washer, Felt 17
8330	Washer, Flat 2, 3, 6, 20, 23, 30, 33, 34	84592	Shim, .004" Thk 3, 4	121100	Spring 33, 34
8449	Spacer, .094" Thk 20	84758	Spring 36	121242	Clamp, 1/8 ID Cable 21
22015	Spring 34	85318	Washer, Leather 23	121243	Clamp, 3/16 ID Cable 3, 24
27425	Screw, 2-56 x 5/32 Fil 15	86079	Washer, Felt 7, 33, 34	121538	Terminal 24
31636	Spring 14	86304	Spring 26, 36	124244	Washer, Felt 37
34492	Washer, Flat 21, 37	89096	Washer, Felt 15	124681	Screw, 6-40 Set 27
35826	Washer, Flat 35	89897	Nut, 10-32 Hex 4, 5	125005	Screw, 2-56 x 3/16 Rd 6
36318	Washer, Flat 12	90054	Spring 12, 21, 35	125011	Washer, Flat 4, 6, 7, 12, 16, 22, 23, 27, 28, 29, 30, 31, 33, 34
36358	Spring 23	90260	Spring 12	125015	Washer, Flat 20, 21, 24, 35, 38
41382	Spring 23, 35	90361	Washer, Felt 33, 34	125124	Screw, 4-40 Shoulder 37
41385	Spring 3	90437	Wick, Felt 23	125236	Spring 21
41663	Washer, Flat 3	90504	Washer, Felt 6, 30	125238	Spring 5
41675	Washer, Flat 38	90517	Spring 32	125241	Spring 24
42661	Spring 12, 33, 34	90679	Washer, Felt 26	125253	Spring 33, 34
42823	Washer, Flat 19	90749	Shim, .010" Thk 6	125733	Washer, Flat 20
42827	Screw, 3-48 x 1/4 Fil 14, 24	90791	Washer, Lock 15	125802	Washer, Flat 8, 11, 12, 28
45104	Spring 8, 13	90819	Washer, Felt 4, 20, 21, 29	126815	Screw, 2-56 x 15/64 Hex 30, 33, 34
45815	Washer, Lock 3, 4, 5, 9, 12, 13, 21, 22, 28	91120	Spring 7	129098	Screw, 6-40 x 11/32 Flat 14
55088	Spring 20	92682	Nut, 4-40 Spl 25	130696	Washer, Felt 7
70314	Washer, Flat 23	93117	Washer, Lock 6, 12, 15, 30	131017	Washer, Felt 21
70388	Spring 20	93118	Washer, Lock 33, 34, 36, 37	135716	Spring 20
71073	Washer, Flat 30	93356	Washer, Felt 2, 20, 29, 38	138034	Plate, Clamp 36
71156	Shim, .010" Thk 23	93582	Washer, Flat 21, 29	142274BK	Jumper, 2-1/2" Black 30
		93758	Washer, Felt 20		
		95030	Nut, 6-40 Shoulder 37		
		96717	Screw, 4-40 Shoulder 23		
		97481	Wick, Felt 29		
		97981	Spacer 3		
		98832	Screw, 4-40 x 11/16 Fil 17		
		100759	Screw, 4-40 x 3/16 Flat 4		
		100832	Screw, #0 x 3/16 Drive 6		
		101386	Spring 28		
		101796	Washer, Felt 2, 3		
		103863	Spacer, .055" Thk 31		

## NUMERICAL INDEX (Continued)

Part Number	Description and Page Number	Part Number	Description and Page Number	Part Number	Description and Page Number
145321	Tie, Cable 21	150544	Handle 30	151632	Screw, 6-40 x 3/8 Hex 19, 23
150000	Drum, Clutch 18, 19	150545	Bracket, Right 2	151637	Screw, 4-40 x 1/4 Fil 30
150001	Drum, Clutch 18	150547	Shaft 30	151657	Screw, 6-40 x 1/4 Fil 23, 26, 30, 35
150029	Wick, Felt 9, 13, 18, 19	150642	Bellcrank 28	151658	Screw, 6-40 x 5/16 Fil 4
150034	Disk, 2 Stop Clutch 18, 19	150646	Screw, 6-40 Shoulder 28, 36	151685	Screw, 4-40 x 5/16 Fil 2, 7, 20, 21, 28, 29, 38
150040	Screw, 6-40 x 5/8 Fil 2, 3, 11, 20, 34	150647	Eccentric 28	151686	Screw, 4-40 x 3/8 Fil 5, 24
150043	Shoe, Secondary Clutch 9, 13, 18, 19	150648	Eccentric 28	151688	Screw, 4-40 x 5/8 Fil 24
150044	Shoe, Primary Clutch 9, 13, 18, 19	150649	Washer, Spacing 28	151689	Screw, 4-40 x 3/4 Fil 27, 30
150045	Bearing, Clutch Sleeve 18, 19	150654	Guide 3	151692	Screw, 6-40 x 3/16 Fil 26, 30
150078	Nut, 4-40 Shoulder Hex 16	150668	Collar, Spacing 5	151703	Pin 27
150079	Stud 16	150673	Shaft 4	151714	Spring 23
150089	Screw, 4-40 x 1/2 Fil 5, 24	150677	Pawl, Feed 5	151721	Screw, 6-40 x 3/4 Hex 17, 29
150193	Hub 5	150678	Pawl, Feed 5	151722	Screw, 6-40 x 3/16 Hex 2, 3, 4, 23, 33, 38
150196	Bail 5, 38	150685	Plate 27	151724	Screw, 10-32 x 5/8 Hex 3
150197	Stud 22	150689	Block, Guide 30	151728	Spring 23
150203	Retainer 5	150705	Bushing 15	151732	Screw, 4-40 x 11/32 Fil 19, 22, 23
150206	Spacer, .412" Thk 22	150712	Rope, Draw Wire 22	151733	Screw, 4-40 x 9/16 Fil 18, 19
150224	Pulley 15	150719	Retainer 28	151736	Spring 18, 19
150228	Spacer, .035" Thk 5	150720	Retainer 28	151737	Screw, 4-40 x 11/64 Hex 15, 18, 19, 28
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